



ワンピース

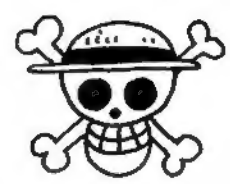
ONE PIECE

JUMP COMICS

巻五十三 “王の資質”

尾田栄一郎

EIICHIRO ODA



"Excuse me" or "Excuse me, I need to get off." Whenever people say these things they take a certain stance. I call it the "God Fist." It's a sort of qigong pose that's been passed down from ancient China. The qi that emits from the hand causes the sea of people to part, like how Moses did the waters, creating a bright, shining path...

Volume 53 starts now!

-Eiichiro Oda, 2009



Eiichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.



JUMP COMICS 

かん
巻五十三 おう “王の資質”

お だ え い い ち ろ う
尾田栄一郎

かいぐんほん ぶ たいしやう
【海軍本部大将】

キ サル
黄猿(名:ボルサリーノ)



かいぐんほん ぶ か がく ぶ たいたいちやう
【海軍本部科学部隊隊長】

せんとうまる
戦桃丸(Dr. ペガバンのBG)



おう か しち ぶ かい
王下七武海。
べつめい ぼうくん
別名"暴君"くま。

バーソロミュー・くま



ゆめ かいぞくおう / そしてシャンクス
との再会! 驚異のゴム人間。
■船長 ■懸賞金3億



ディー
モンキー・D・ルフィ

の め せ かいいち けんこう
■目指すは世界一の剣豪 /
"海賊狩りのゾロ"の異名を持つ。
■戦士 ■懸賞金1億2000万



ロロノア・ゾロ

ししやう かいぞくせんもん のどぼう
■自称"海賊専門の泥棒"。
世界で一番嫌いなものは、海賊!
■航海士 ■懸賞金1600万



ナミ

ししやう "ホコリのウソップ"。シャンクス
の部下ヤソップを父に持つ。
■狙撃手 ■懸賞金3000万



ウソップ

でんせつ うみ "オールブルー"を目指す
心優しく料理人。でも女好き。
■コック ■懸賞金7700万



サンジ

いしやう Dr.ヒルルクの遺志を継ぎ、
医術を学んだ胃っ腹のトナカイ。
■船医 ■懸賞金50



トニートニー・チョッパー

しん れきし かな いし リオ・グー
■真の歴史を語る石"真の歴史
の本文"を探す謎多き女性。
■考古学者 ■懸賞金8000万



ニコ・ロビン

じやう あつ なが ぜんはんぶん かいぞう
■情に厚くて涙もろい、前半分改造
人間の変態船大工。腕は確か。
■船大工 ■懸賞金4400万



フランキー

50年前に別れた、ラブーンとの
再会を夢見るアフロ剣士。
■音楽家 ■懸賞金3300万



ブルック

麦わらの一味 ■懸賞金7億60

とき だいかいぞく じ だい でんせつ
時は大海賊時代。いまや伝説の
かいぞくおうが のこ ワン
海賊王G・ロジャーが遺した『ひと
つなぎの大秘宝』をめぐる、いくにん
ものかいぞくたち はた たか
もの海賊達が旗をかけた戦っていた。
そんなかいぞく おこが
海賊王を目指して航海に出る!!

“偉大なる航路、突入を果たした
ルフィ達は、G・M号に代わる新
しい船「サウザンドサニー号」で
ぎょじんとう め ざ アイランド
魚人島を目指す!ゴースト島“ス
リラーパーク、で七武海のモリア
をたお おんがく か なか
倒し、音楽家のブルックを仲
間にして航海を続ける。赤い土
の大陸を越える為、シャボンディ
しょとう ふね しよくにん さが いっこう
諸島で船の職人を探す一行。こ
の島は人間や人魚の売買が行われ、
せいち じょうにん てん
聖地マリージョアの住人「天
竜人」が闊歩していた。さらにリ
ヴァースマウンテンを越えた海賊
たち しゅうけつ ばしよ げんざい しま
達が集結する場所で、現在、島には
しょうきん おく こ にん かいぞく
賞金が“億”を超える11人の海賊
ルーキー達が集っていた。——職
にんさが で
人探しに出かけるも、ケイミーが
つか ビューマンショップ セ だ
捕まり、人間屋で競りに出された!
きゅうしゅう かいじょう つ
救出すべく会場に着いたルフィだ
が、てんりゅうびと かいぐんたいしやう よ
天竜人ともめ、海軍大将を呼
ばれてしまう。ルーキー達を巻き
こ だい ぼっぱつ
込んだ大バトルが勃発し、シャボ
ンディ諸島は血の海に染まる。遂
にたいしやう キザル じやうりく ドクター
に大将“黄猿”も上陸、Dr.ペガパ
ンクの部下・戦桃丸、くまそっく
りの“パシフィスタ”もあらわ さいあく
現れ、最悪
の状況に。さらに本物のくまも登
じやう ぜったいぜつめい なか
場し、絶体絶命!そんな中、レイ
リーが助けに入るが、くまののうりよく
能力
によりソロが消され、いち み ぜんだい
一味に前代
みもん き き おとず
未聞の危機が訪れる…。



【タコの魚人・タコ焼き屋店主】

元アーロン・ピット **はっちゃん**



【デザイナー志望・タコ焼き屋店員】

キッシンググーラミーの **ケイミー**



【クリミナルブランドデザイナー】

ヒトデの **パツパグ**



【元ロジャー海賊団副船長】

海賊王の右腕 **シルバース・レイリー**



【酒場店主・元海賊】

シャクヤク【シャッキー】



ルフィ憧れの海賊。大切な
“麦わら帽”をルフィに託す。

あかがみ **赤髪のシャンクス**

ーワンピースー
ONE PIECE
vol.53

“^{おう}王の^{し しつ}資質”

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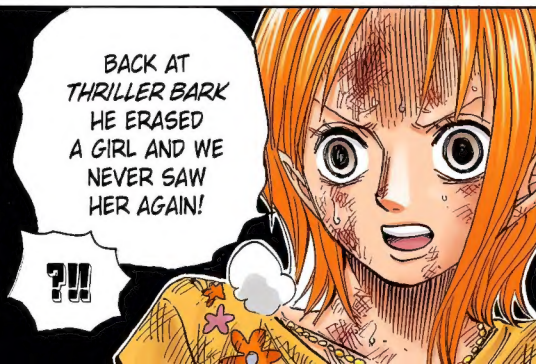
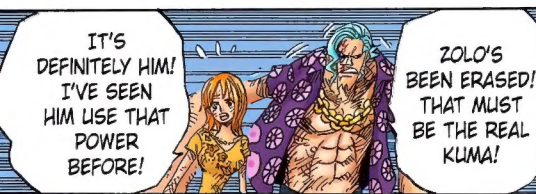
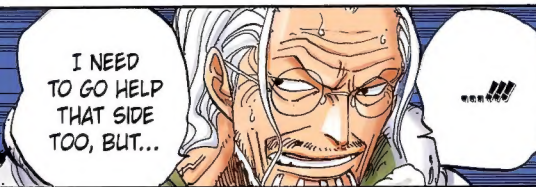
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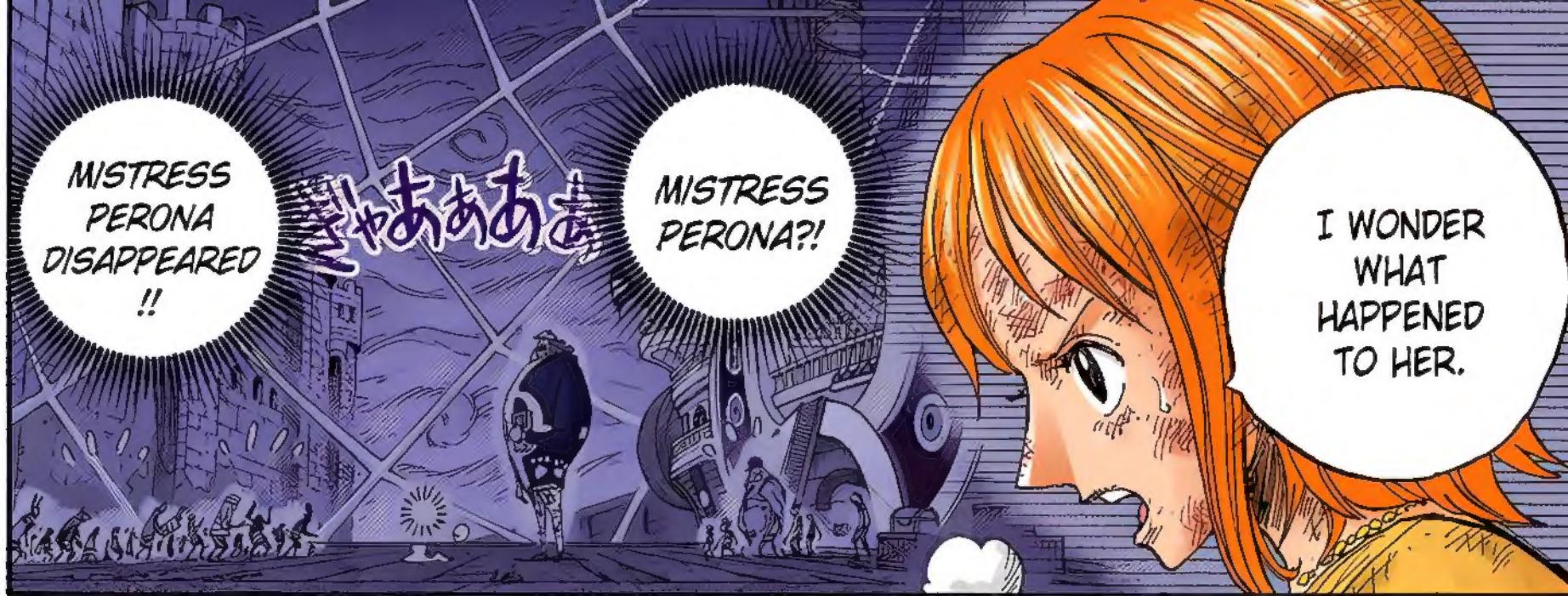


Chapter 513: **BEYOND RESCUE!!!**



CP9'S INDEPENDENT REPORT, VOL. 21:
"EXCESSIVE JUSTICE"



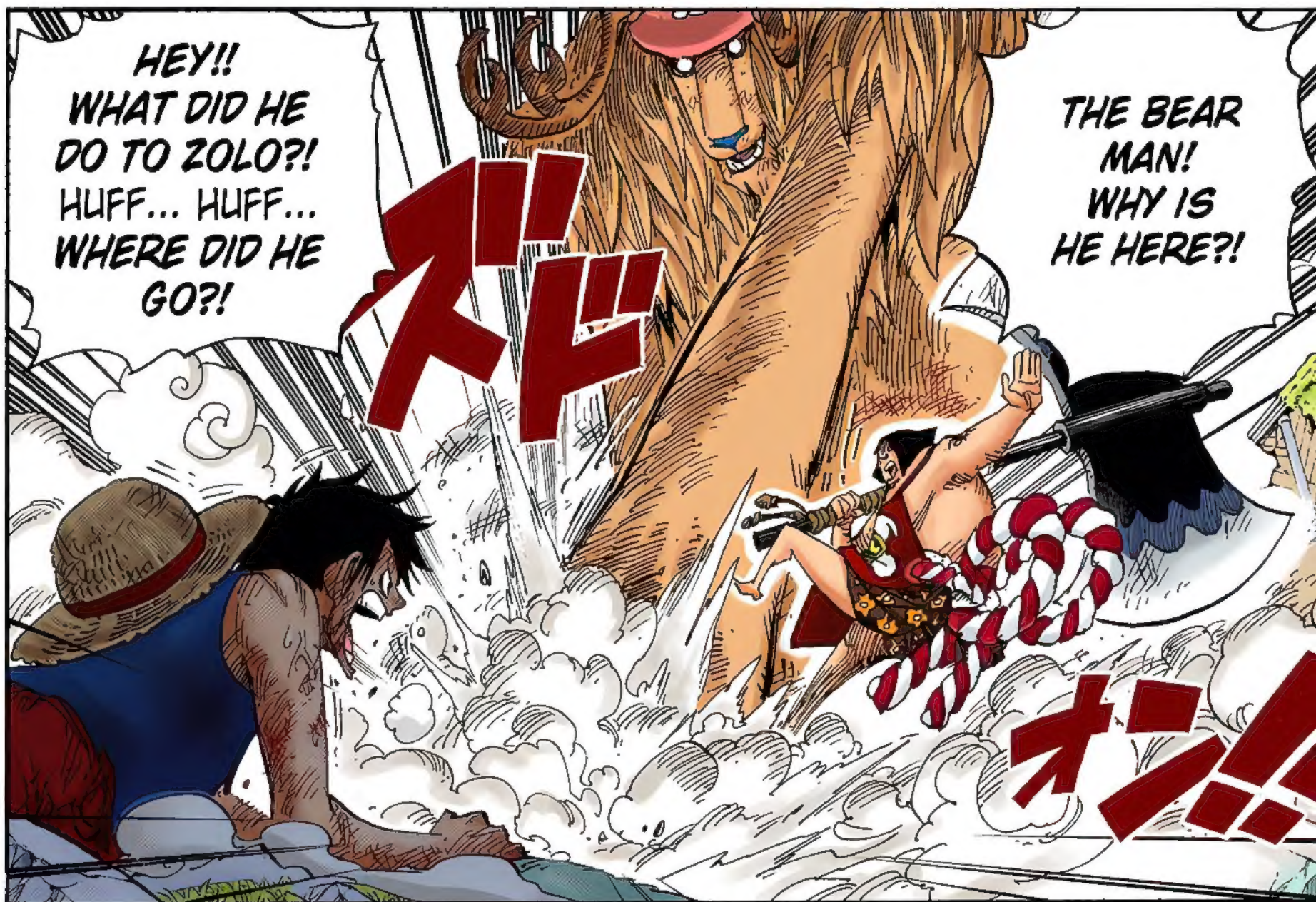


MISTRESS
PERONA
DISAPPEARED
!!

ぎゃあああ

MISTRESS
PERONA?!

I WONDER
WHAT
HAPPENED
TO HER.



HEY!!
WHAT DID HE
DO TO ZOLO?!
HUFF... HUFF...
WHERE DID HE
GO?!

THE BEAR
MAN!
WHY IS
HE HERE?!

ズド

ズド

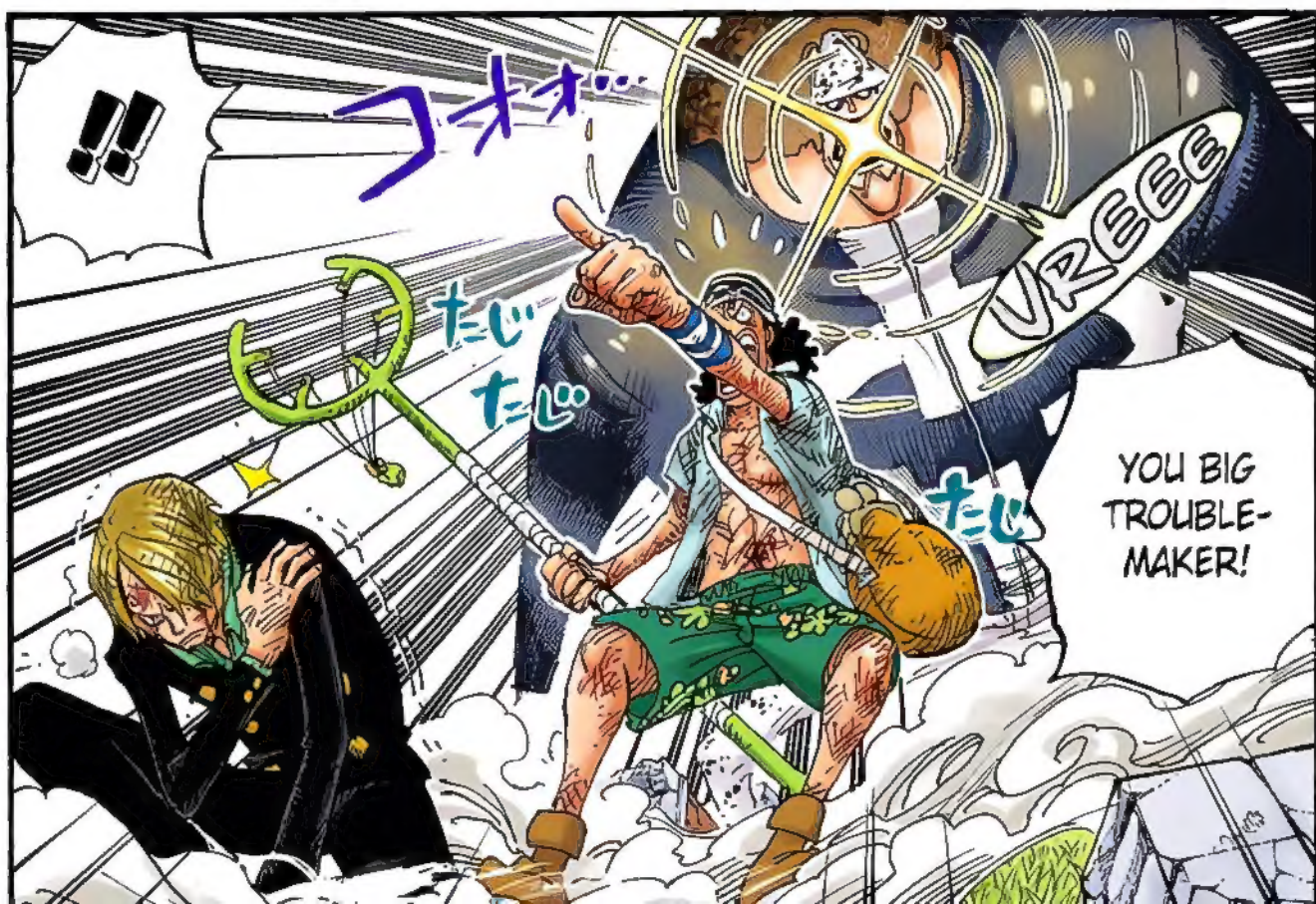
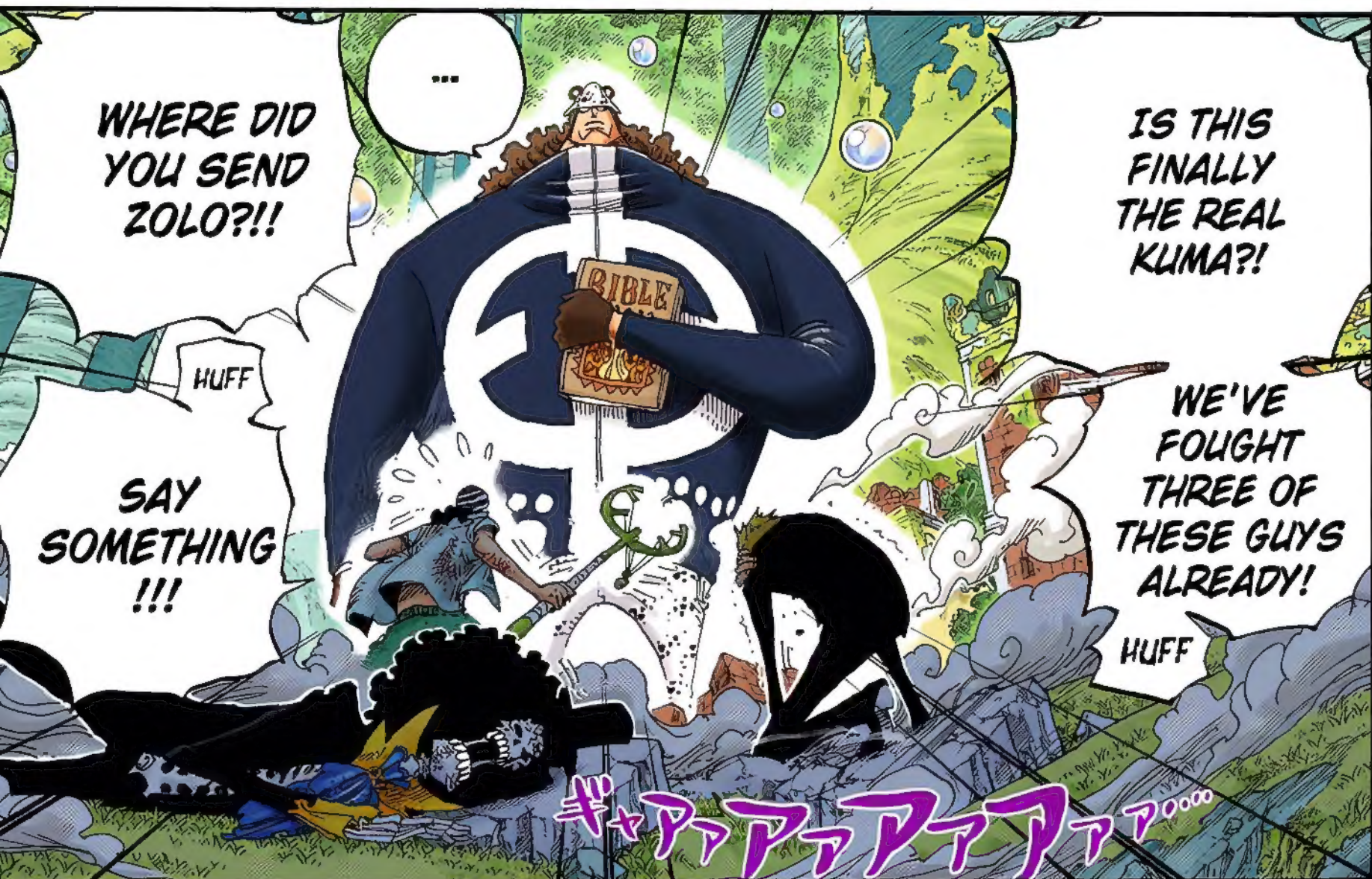
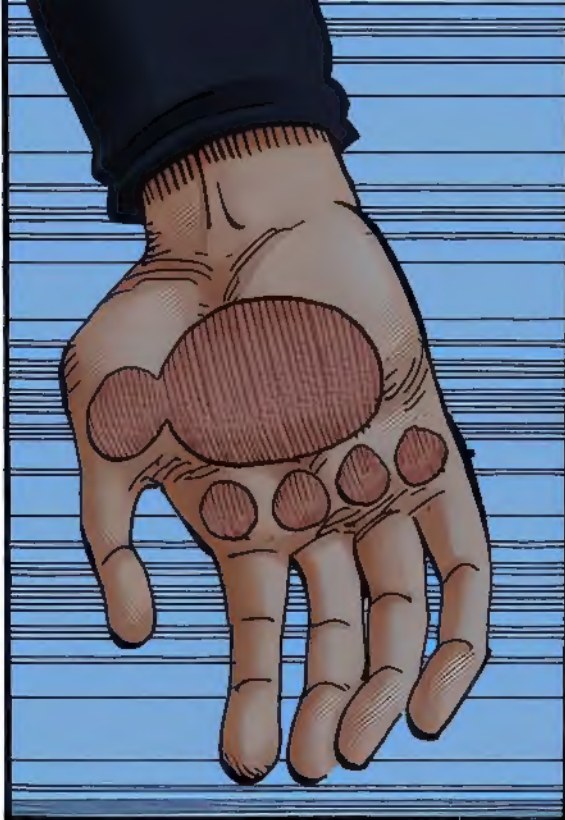
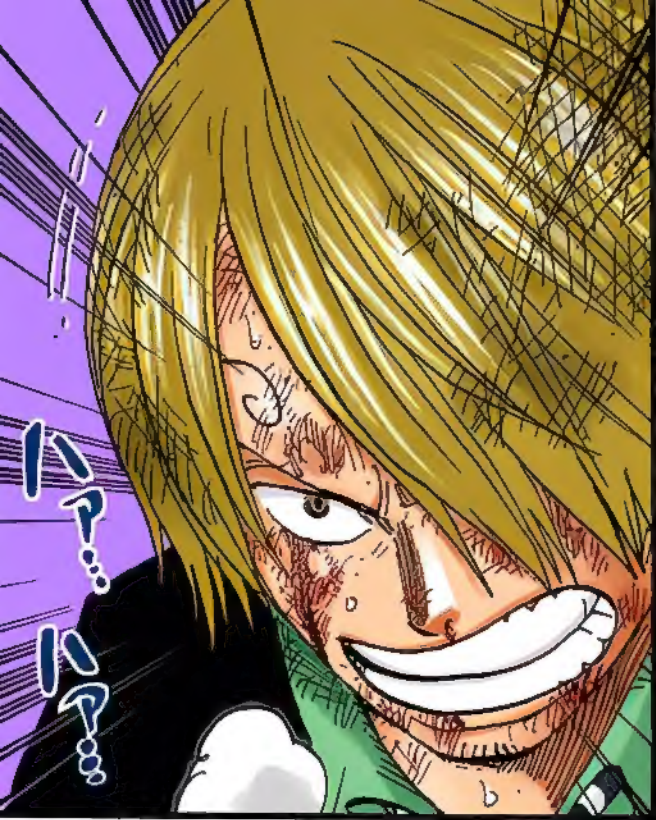
BUT ONE
THING'S FOR
SURE, IT'S NOT
SOMEWHERE YOU
CAN EASILY GET
TO FROM HERE.

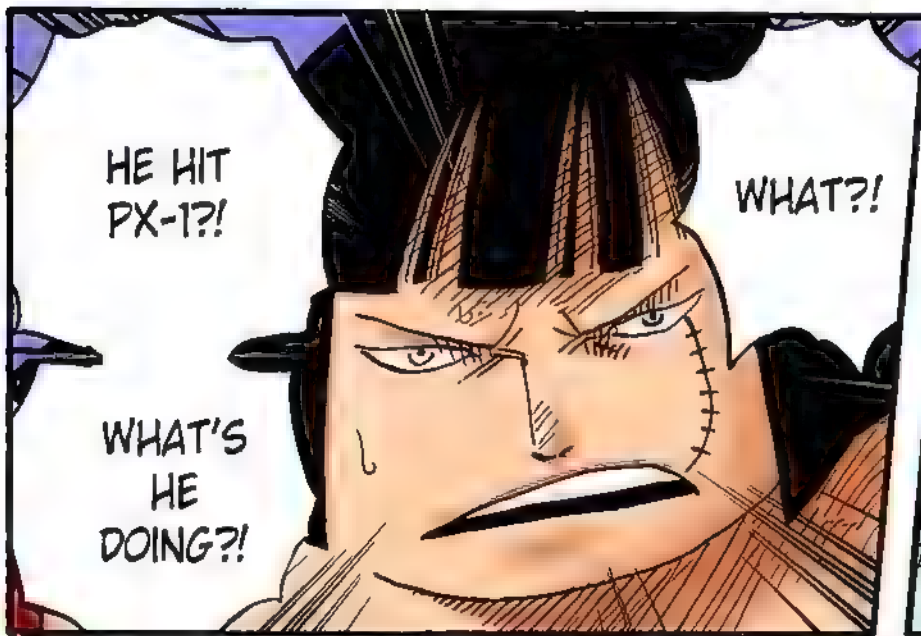
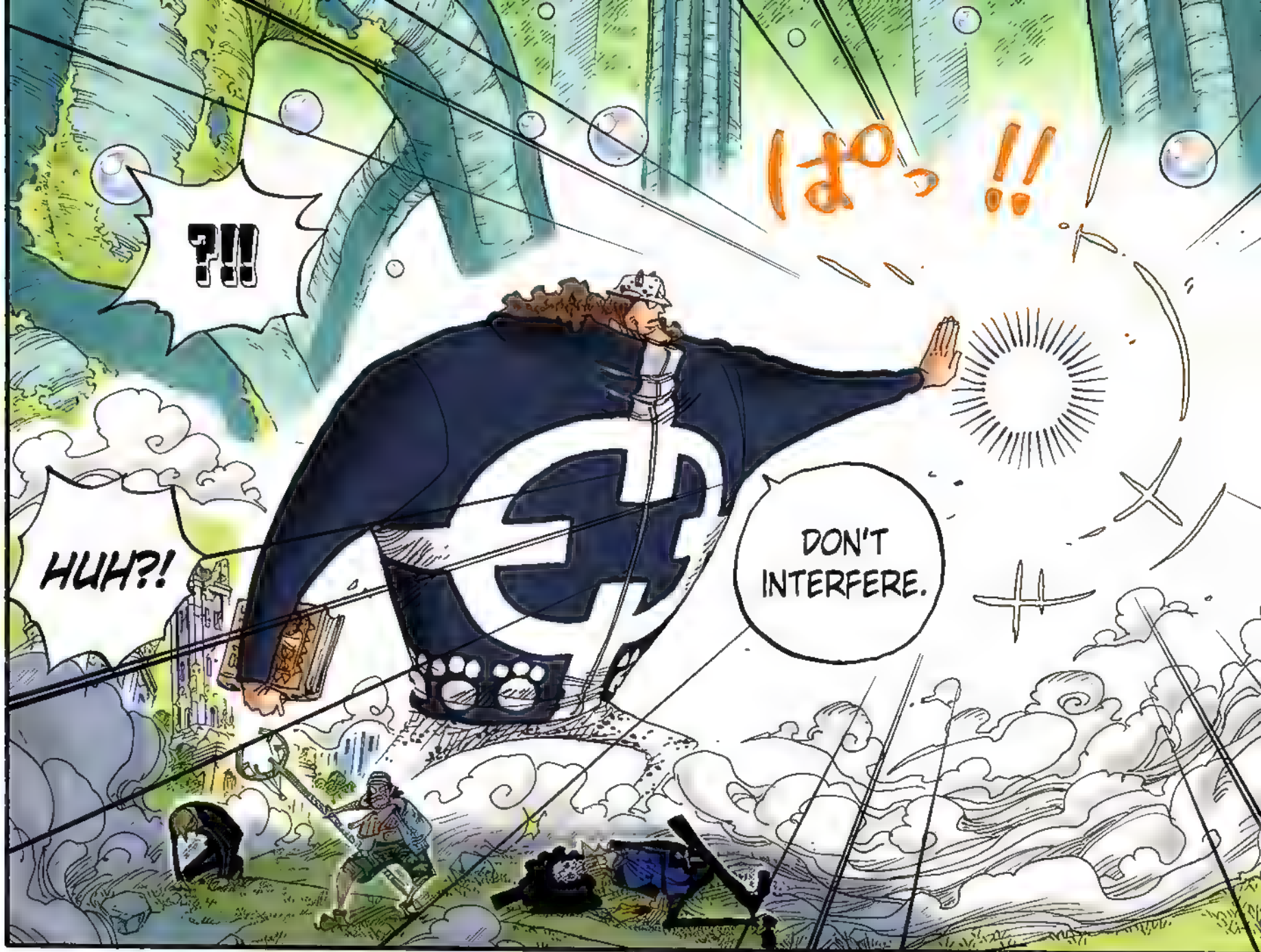
ONLY KUMA
HIMSELF
KNOWS WHERE
THEY GO.

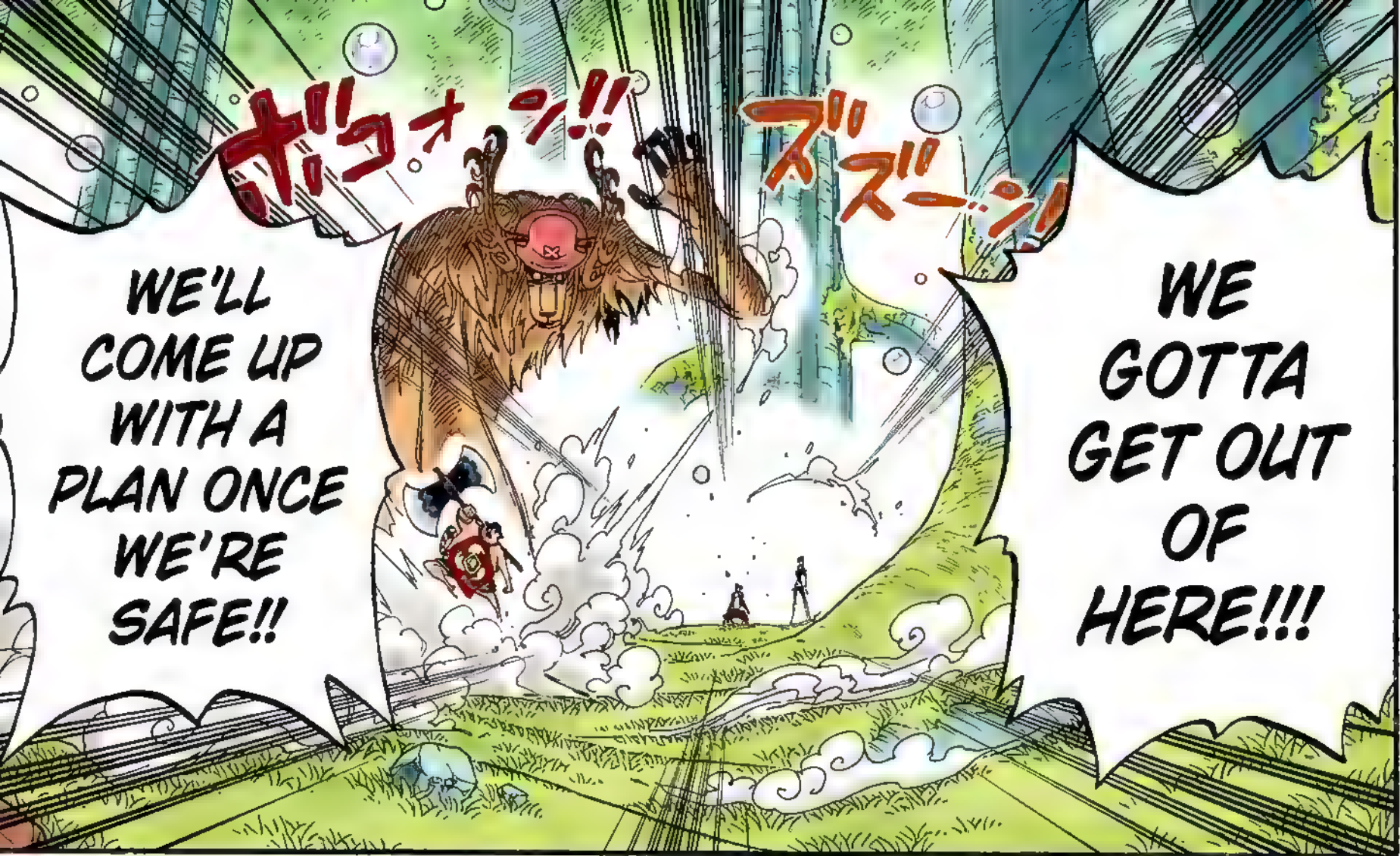
THEY COULD
GET HURLED
TO THE FAR
SIDE OF THE
OCEANS.

...GOES FLYING
FOR THREE DAYS
AND NIGHTS. BUT
NO ONE KNOWS IF
THAT'S TRUE.

I'M THE MOST
DEFENSIVE MAN
IN THE WORLD.
THEY SAY ANYONE
KUMA TOUCHES
WITH HIS PAWS...

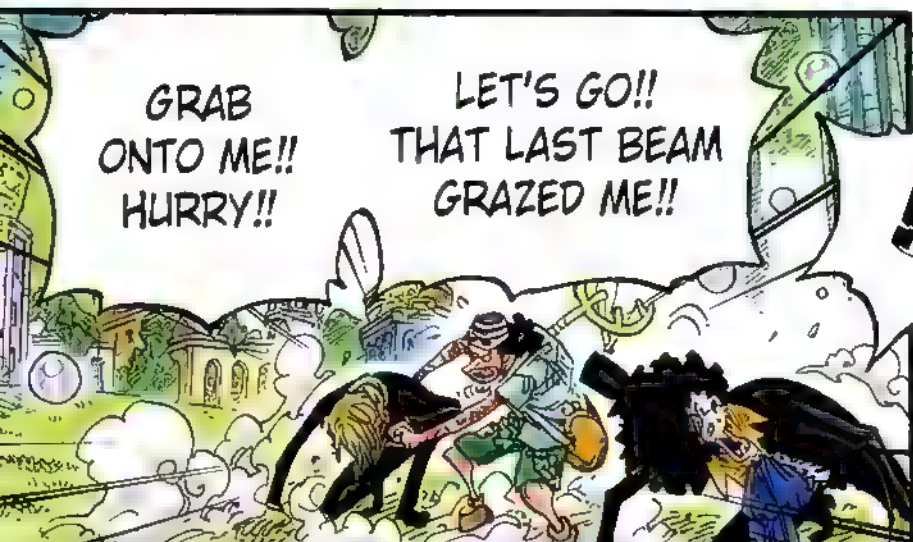






WE'LL
COME UP
WITH A
PLAN ONCE
WE'RE
SAFE!!

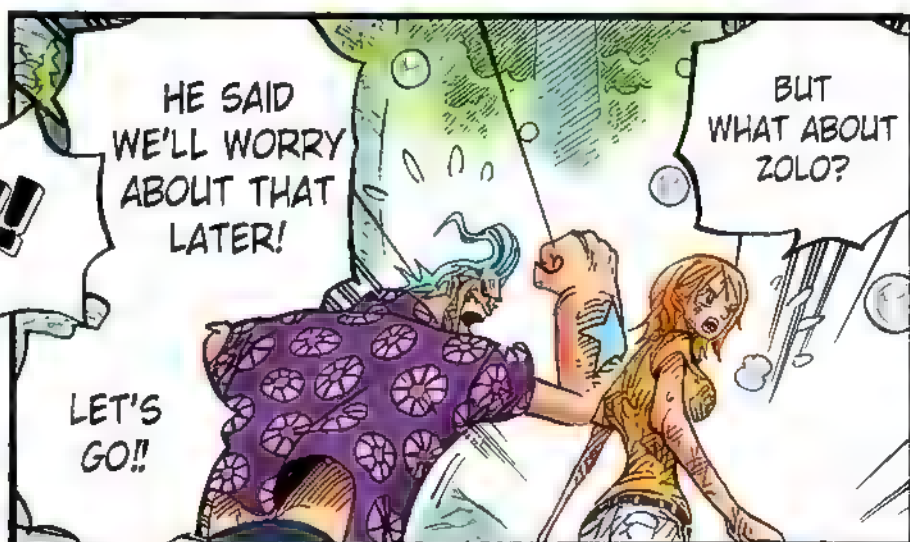
WE
GOTTA
GET OUT
OF
HERE!!!



GRAB
ONTO ME!!
HURRY!!

LET'S GO!!
THAT LAST BEAM
GRAZED ME!!

!!



HE SAID
WE'LL WORRY
ABOUT THAT
LATER!

BUT
WHAT ABOUT
ZOLO?

LET'S
GO!!



BROOK!!

ばっ!!

I'LL
PROTECT YOU
WITH MY LIFE!!

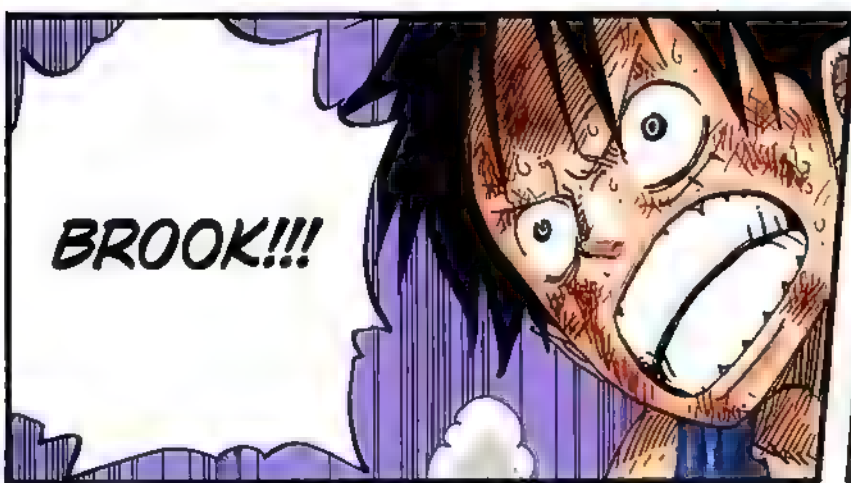


LOOK OUT,
YOU TWO!!

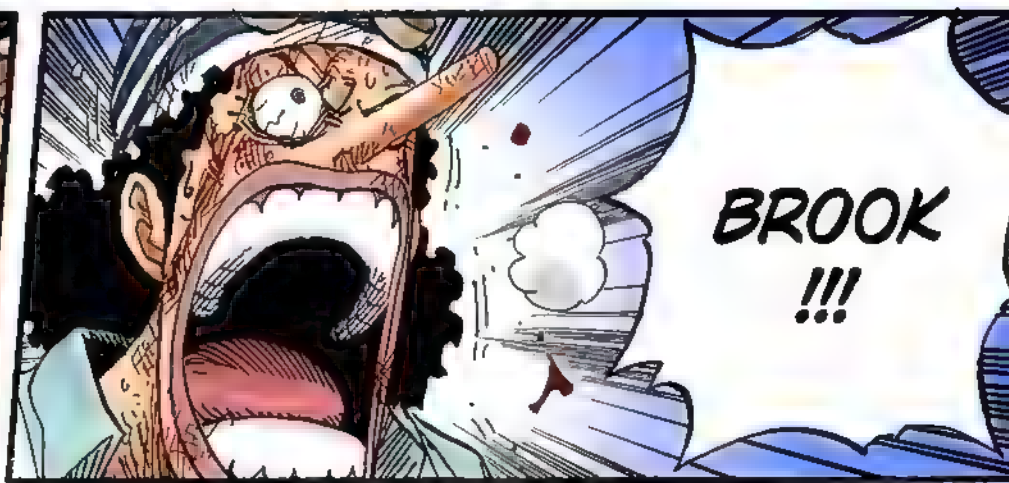


OH,
BUT I'M
ALREADY
DEA--

ばー!!



BROOK!!!

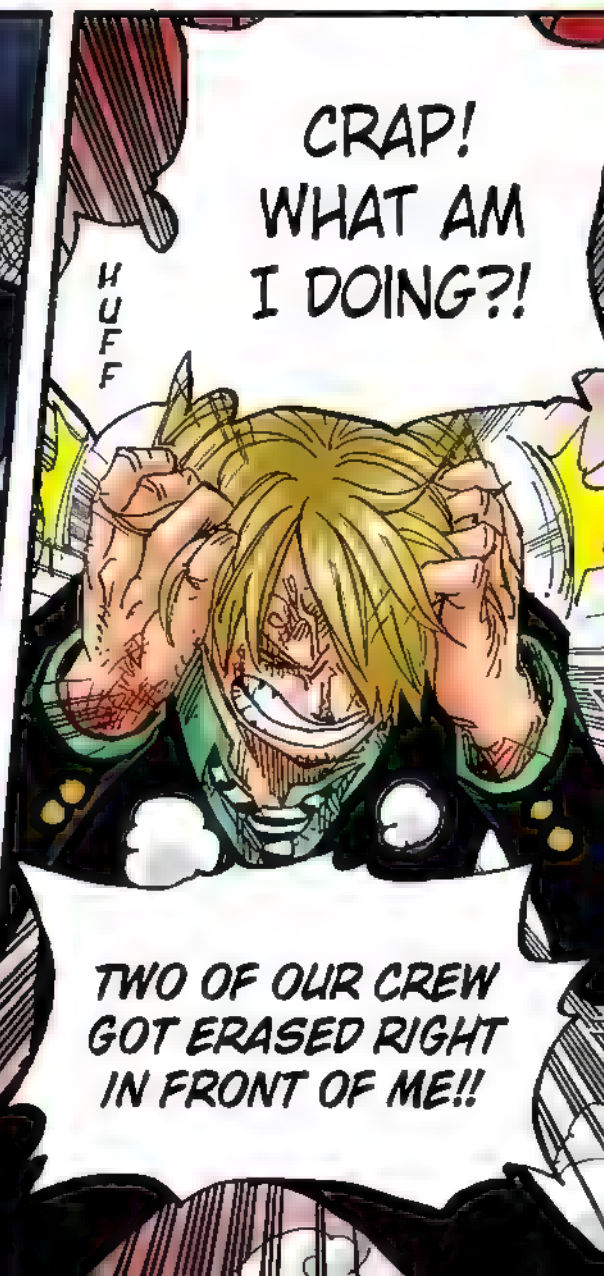


**BROOK
!!!**



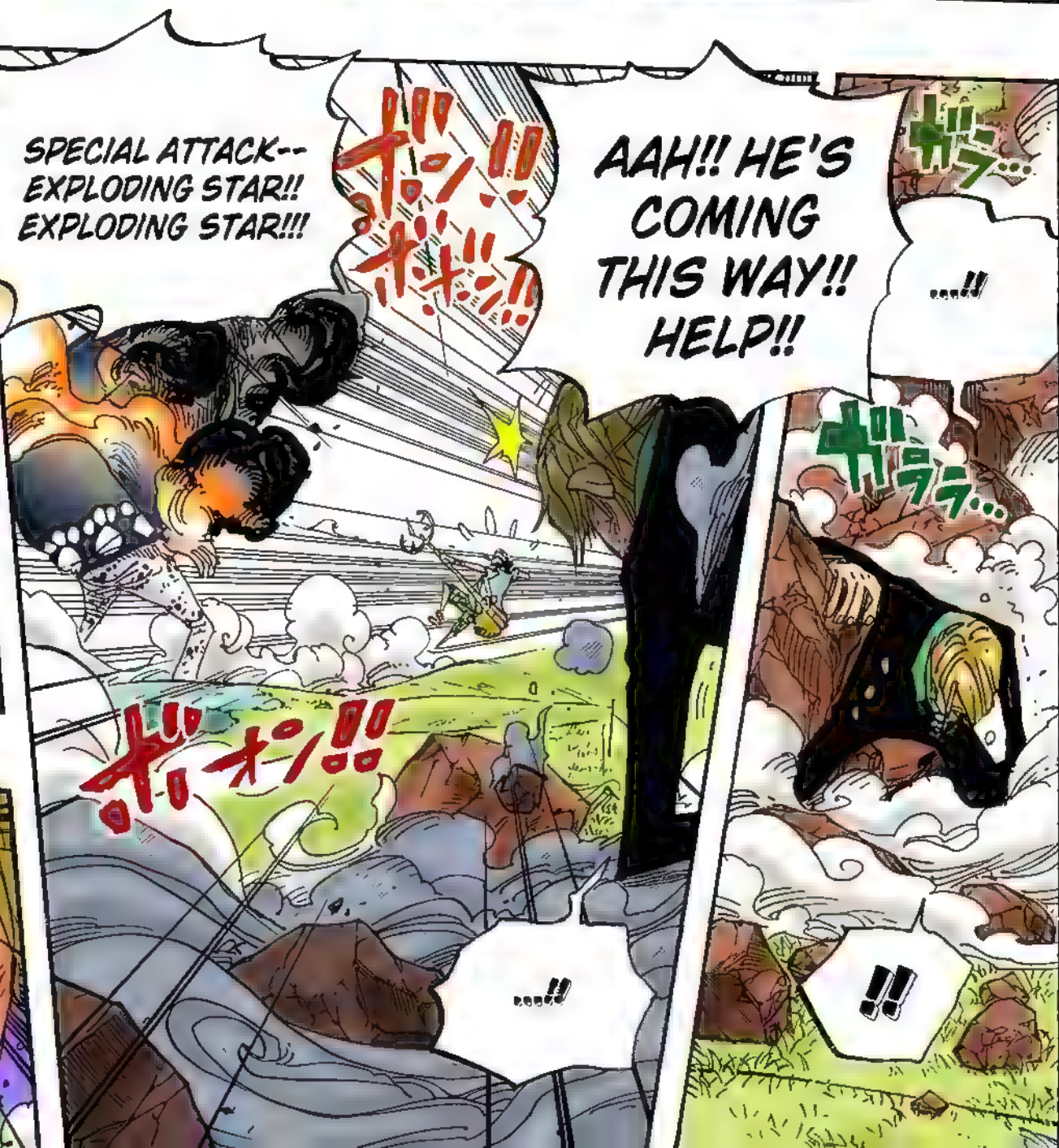
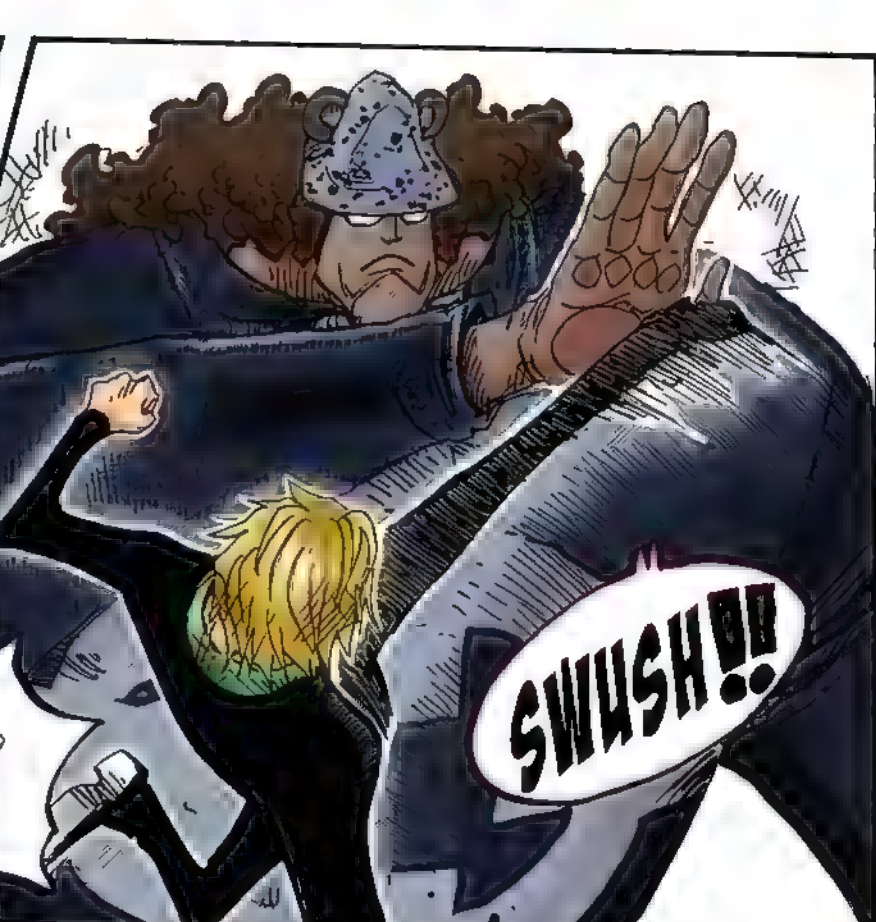
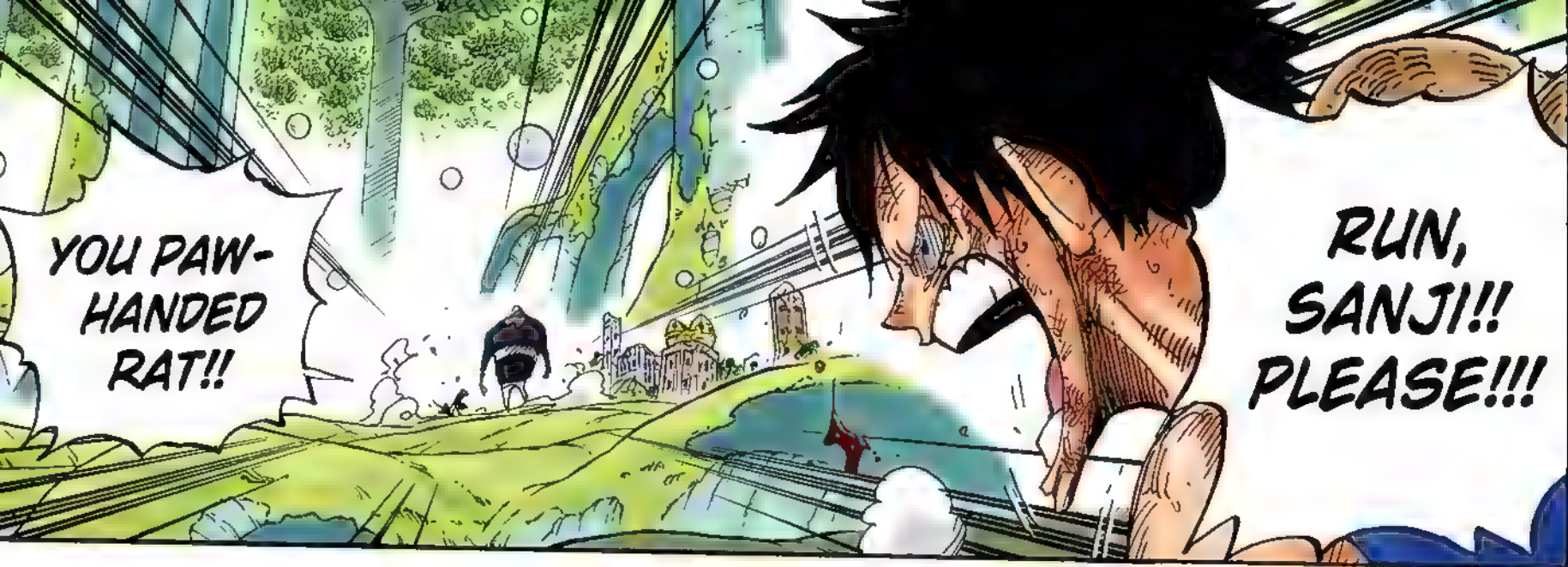
DON'T TALK
CRAZY!!
YOU GOTTA
COME WITH
ME!!

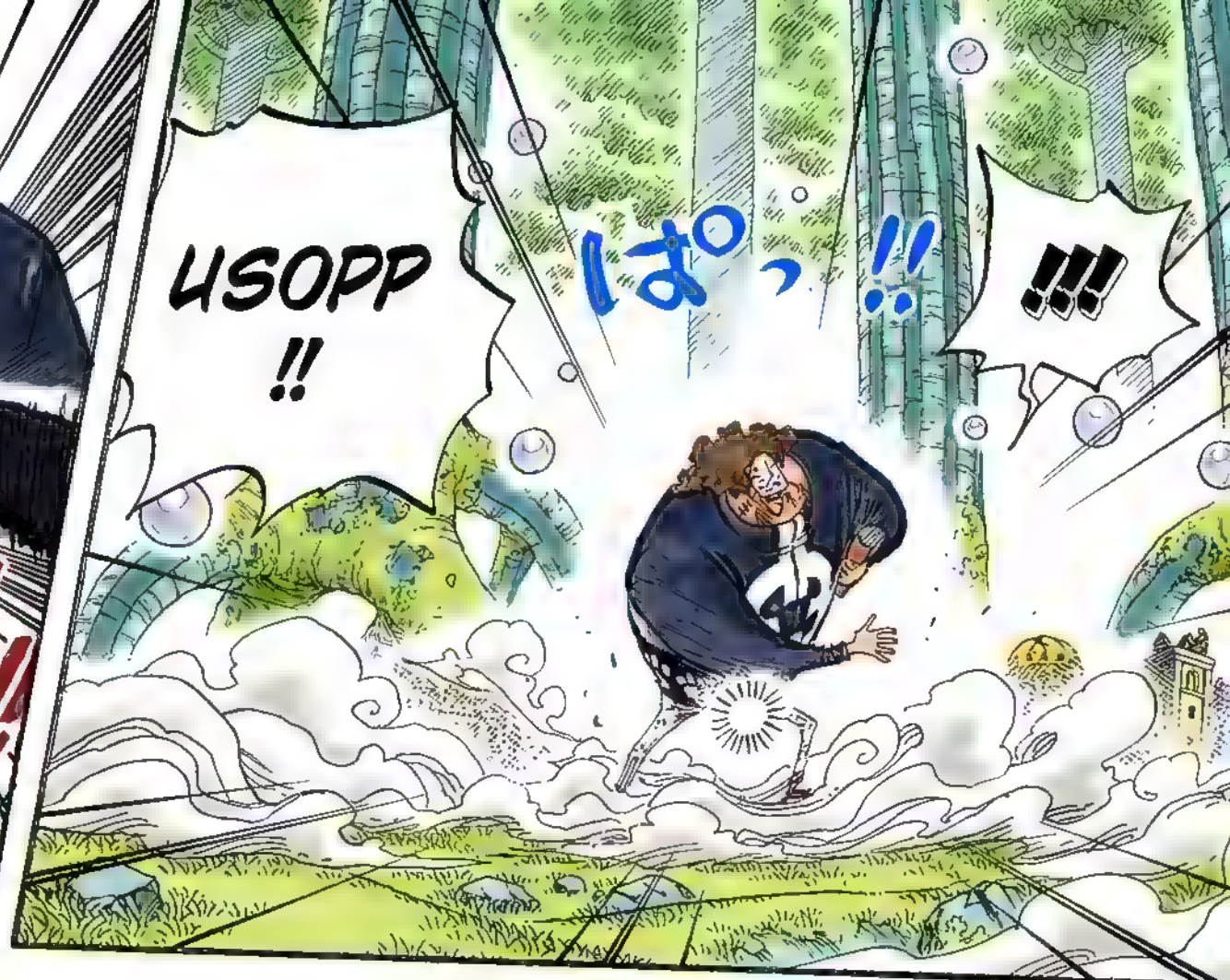
**RUN,
USOPP!!!**



**CRAP!
WHAT AM
I DOING?!**

**TWO OF OUR CREW
GOT ERASED RIGHT
IN FRONT OF ME!!**





USOPP
!!

はっ!!

!!!



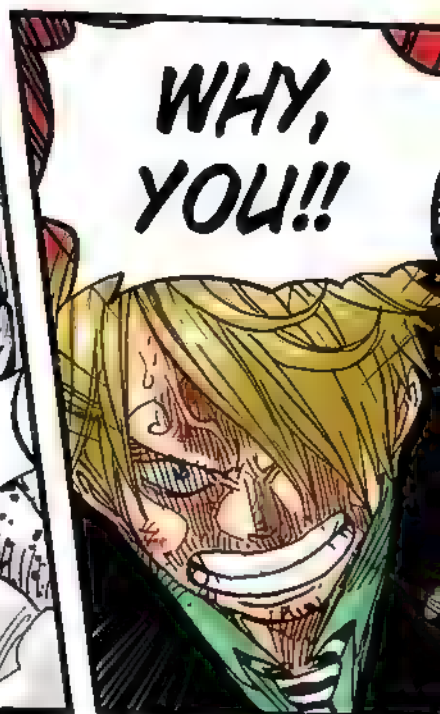
HEY!!

ヒック!!

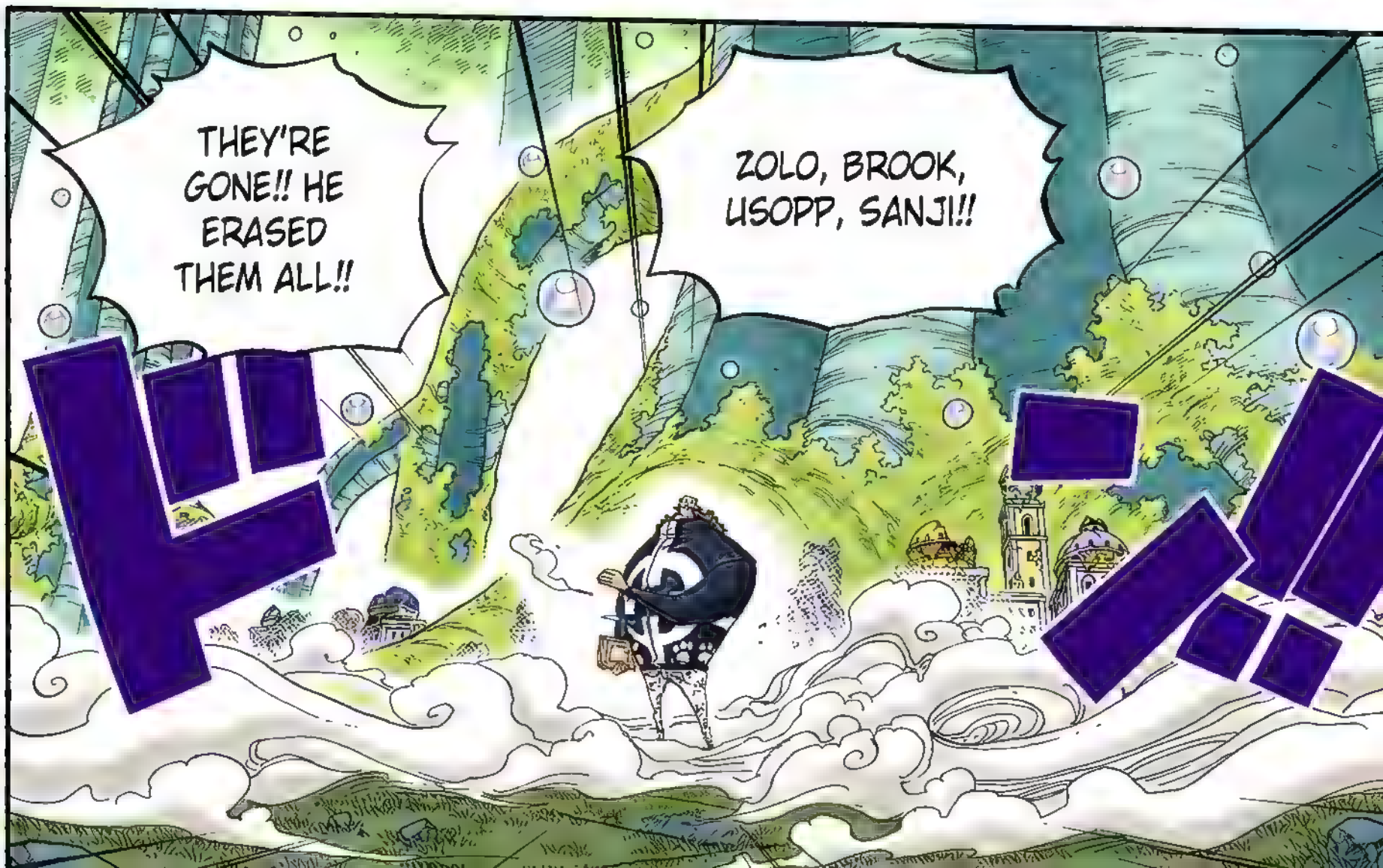


はっ!!

!!!

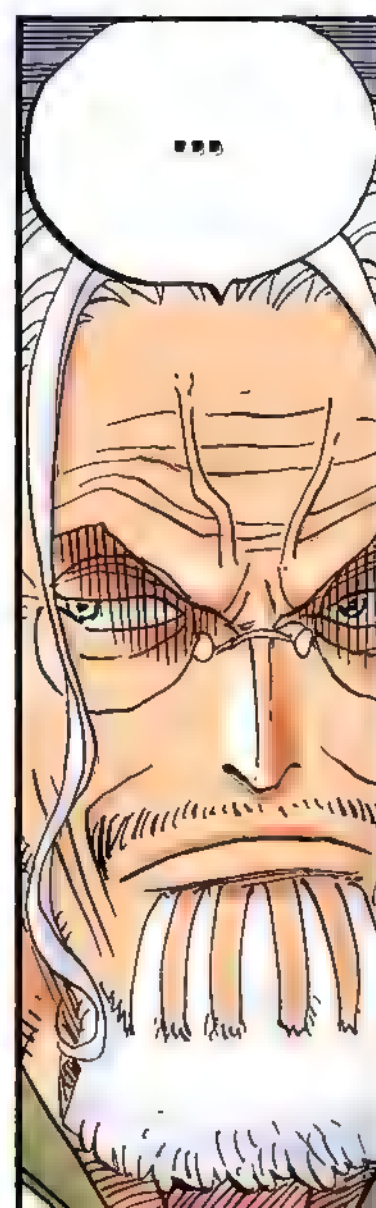
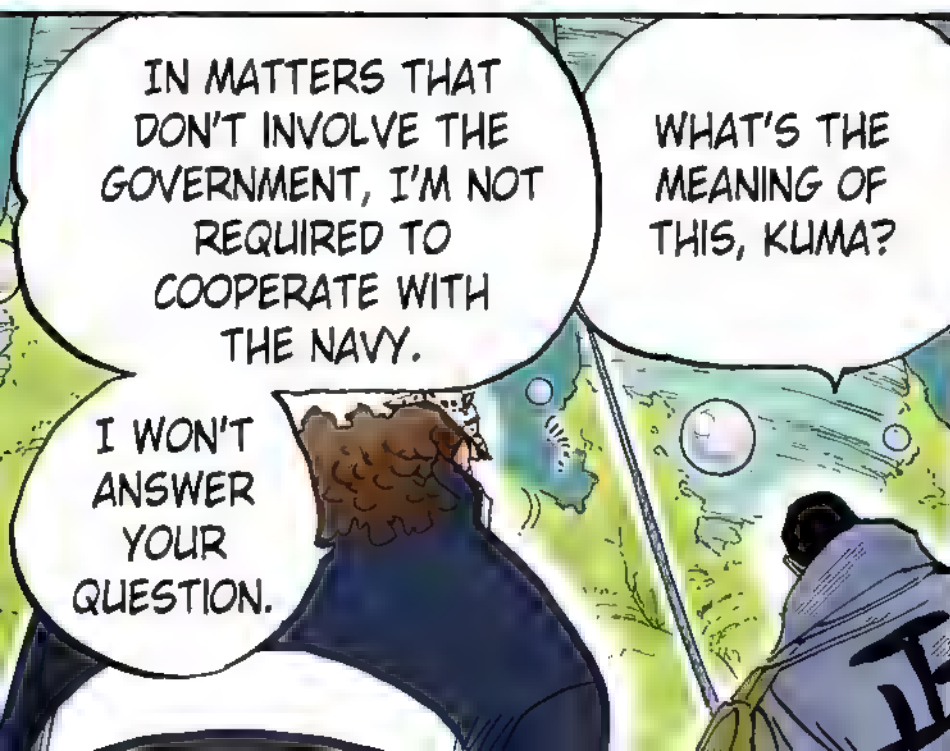
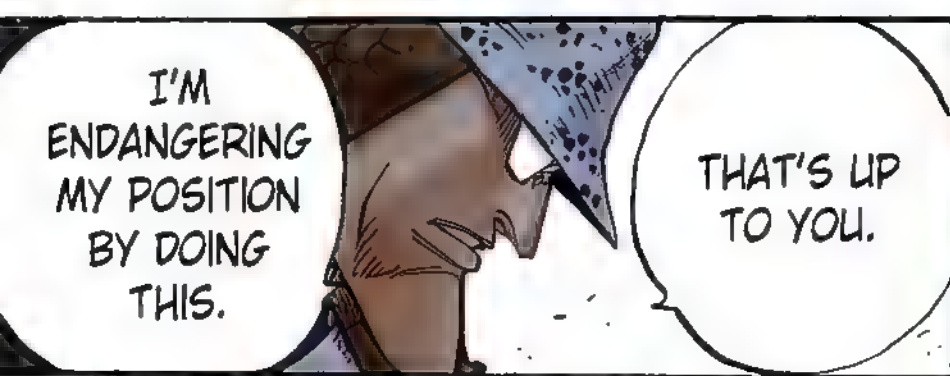
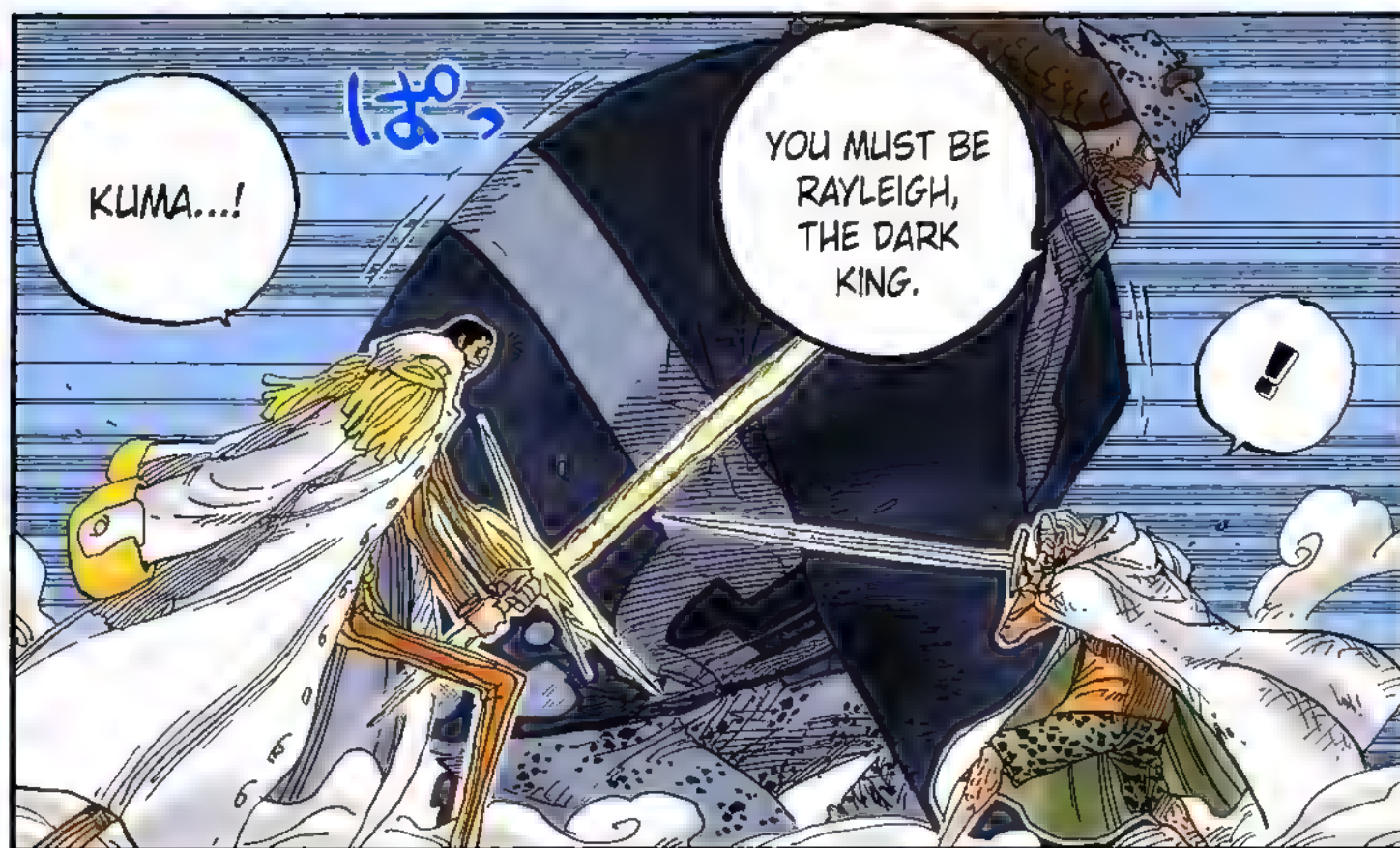


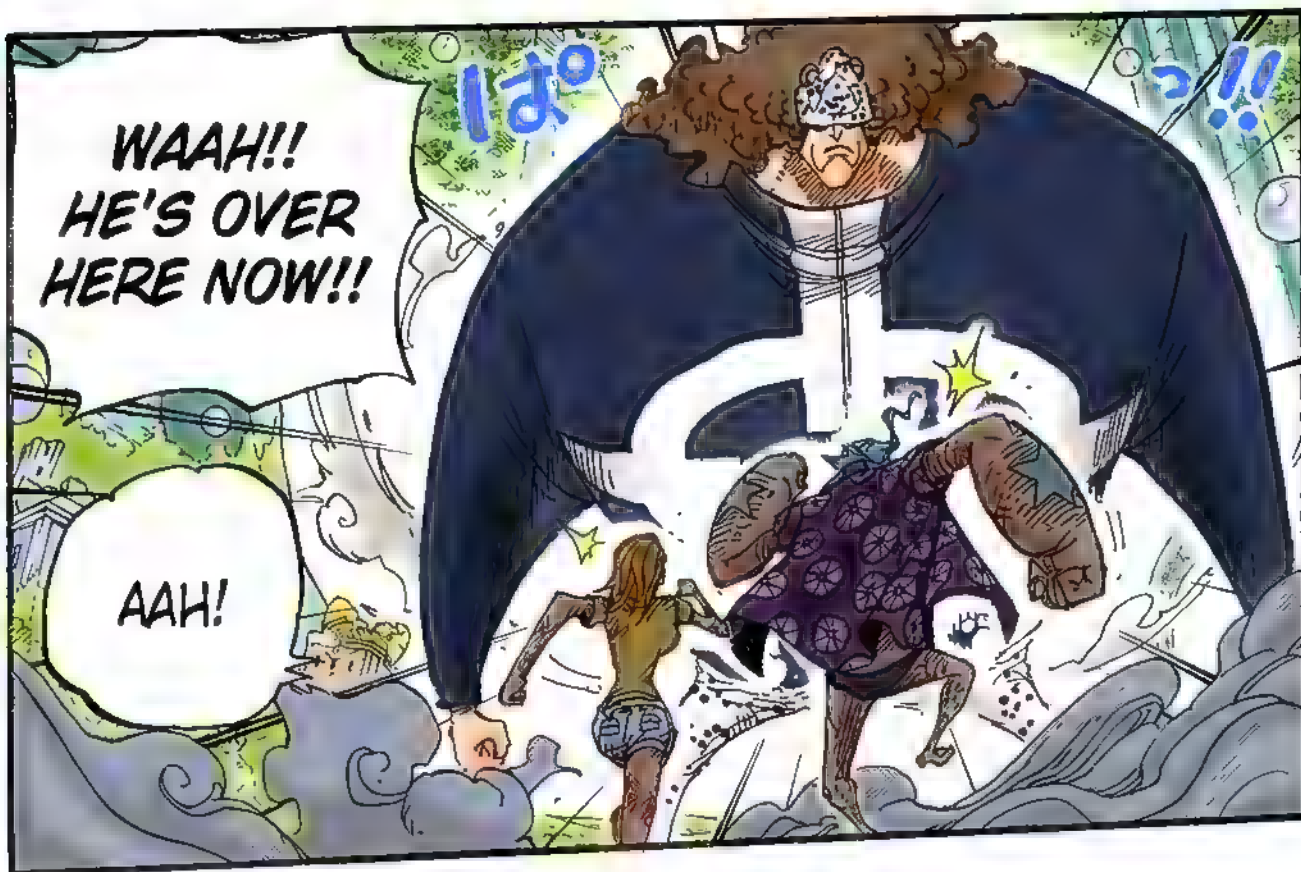
WHY,
YOU!!

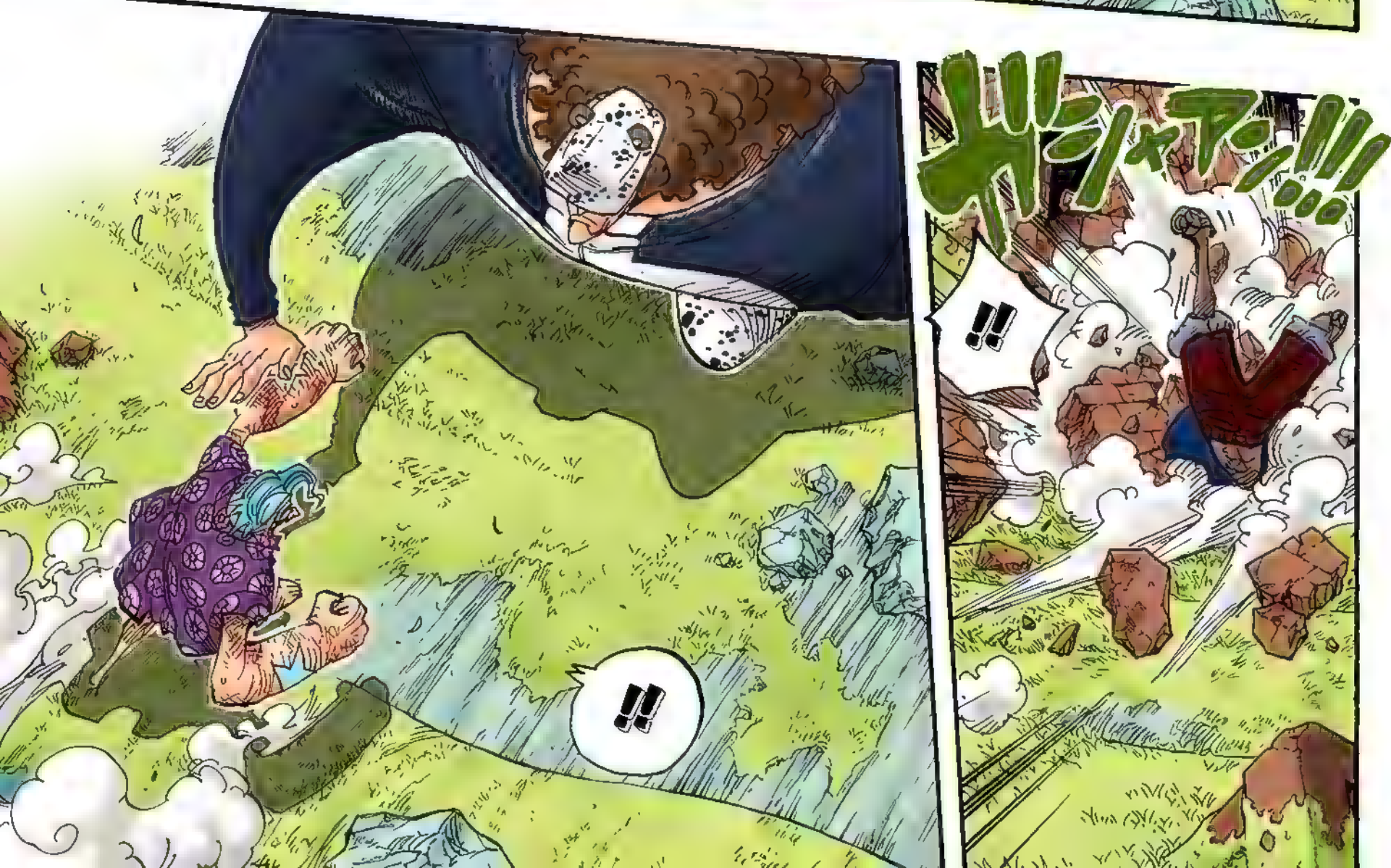
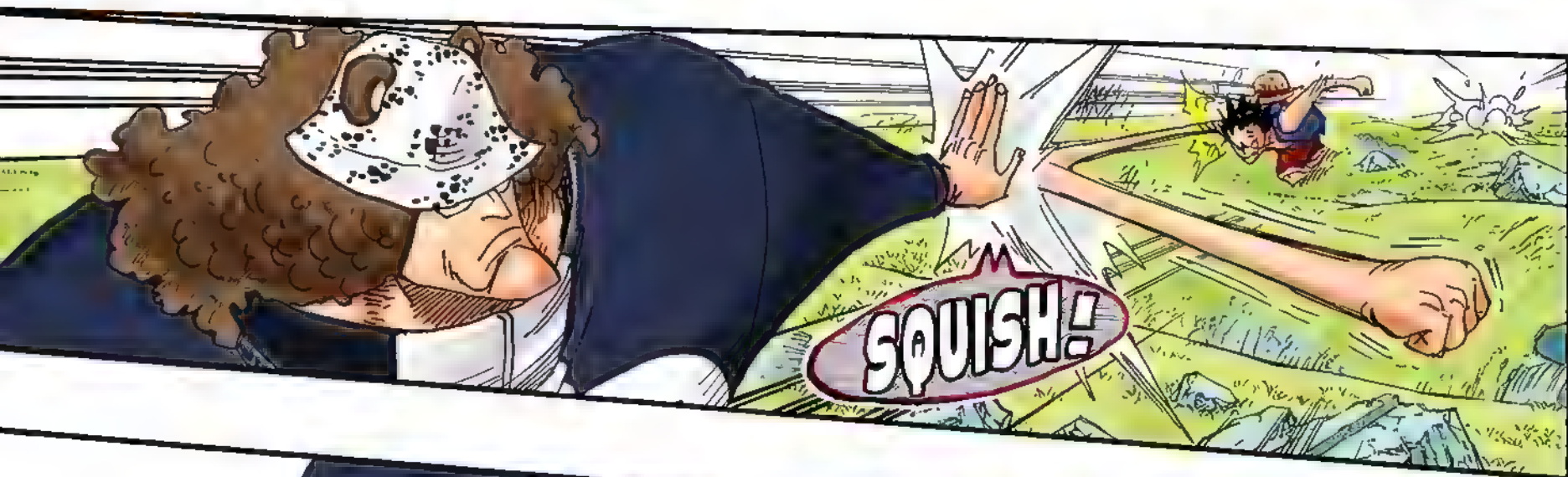
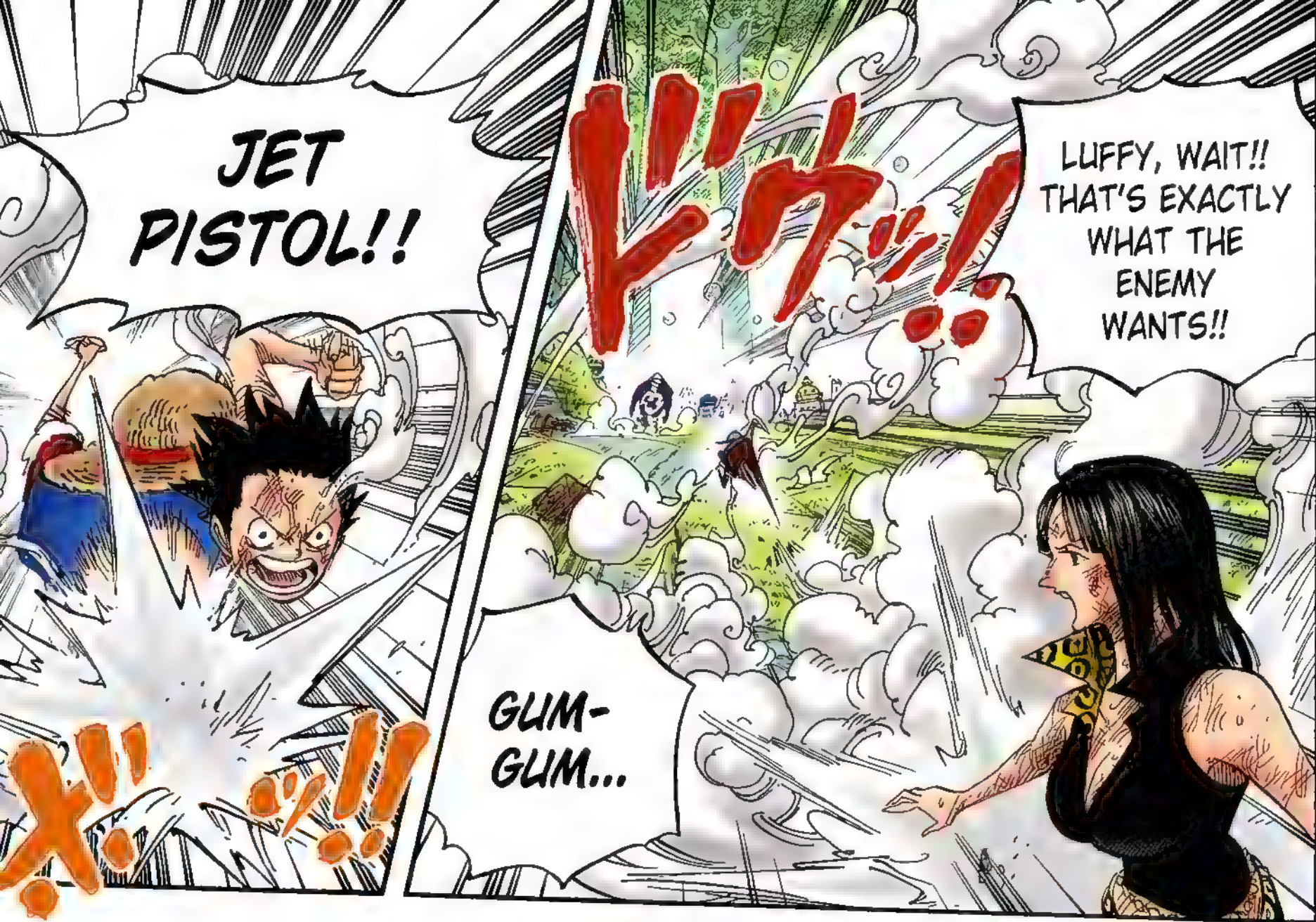


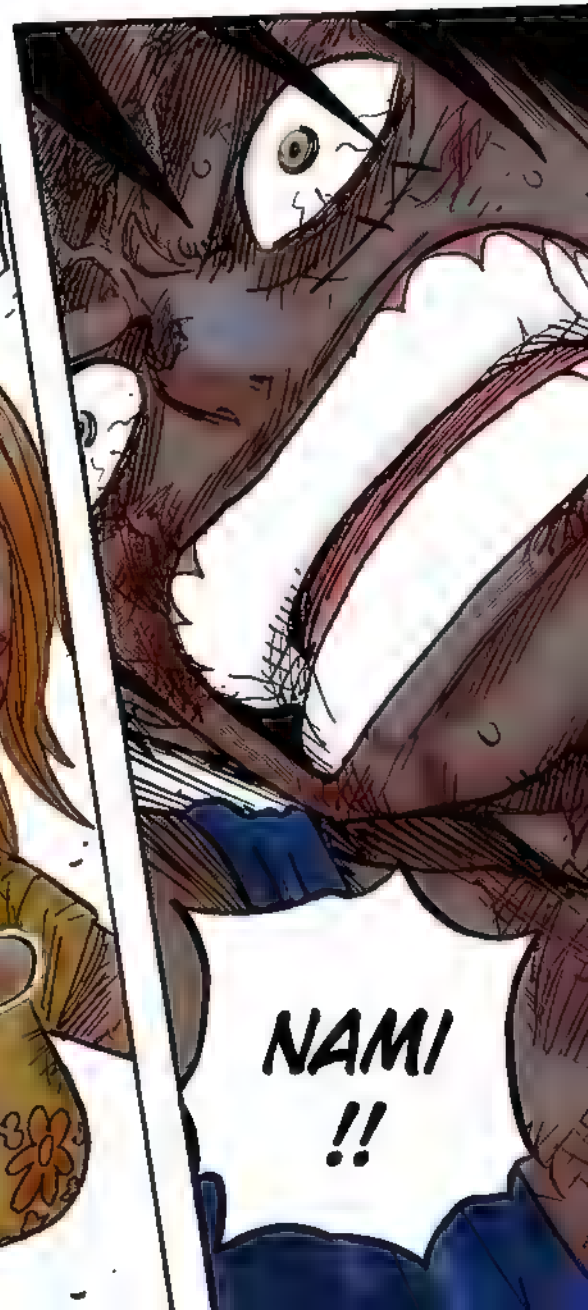
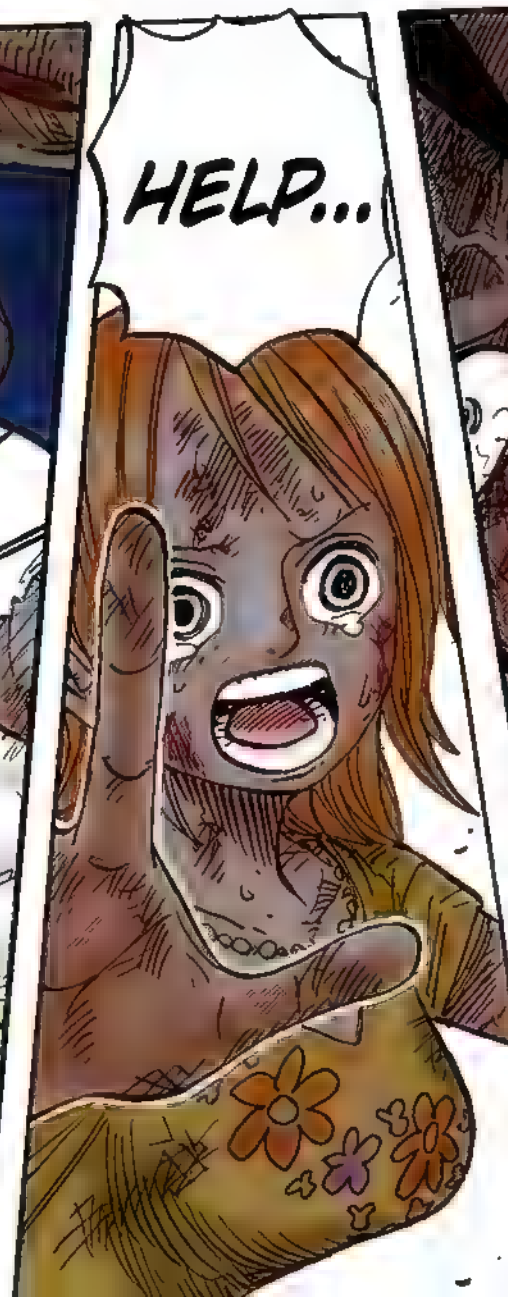
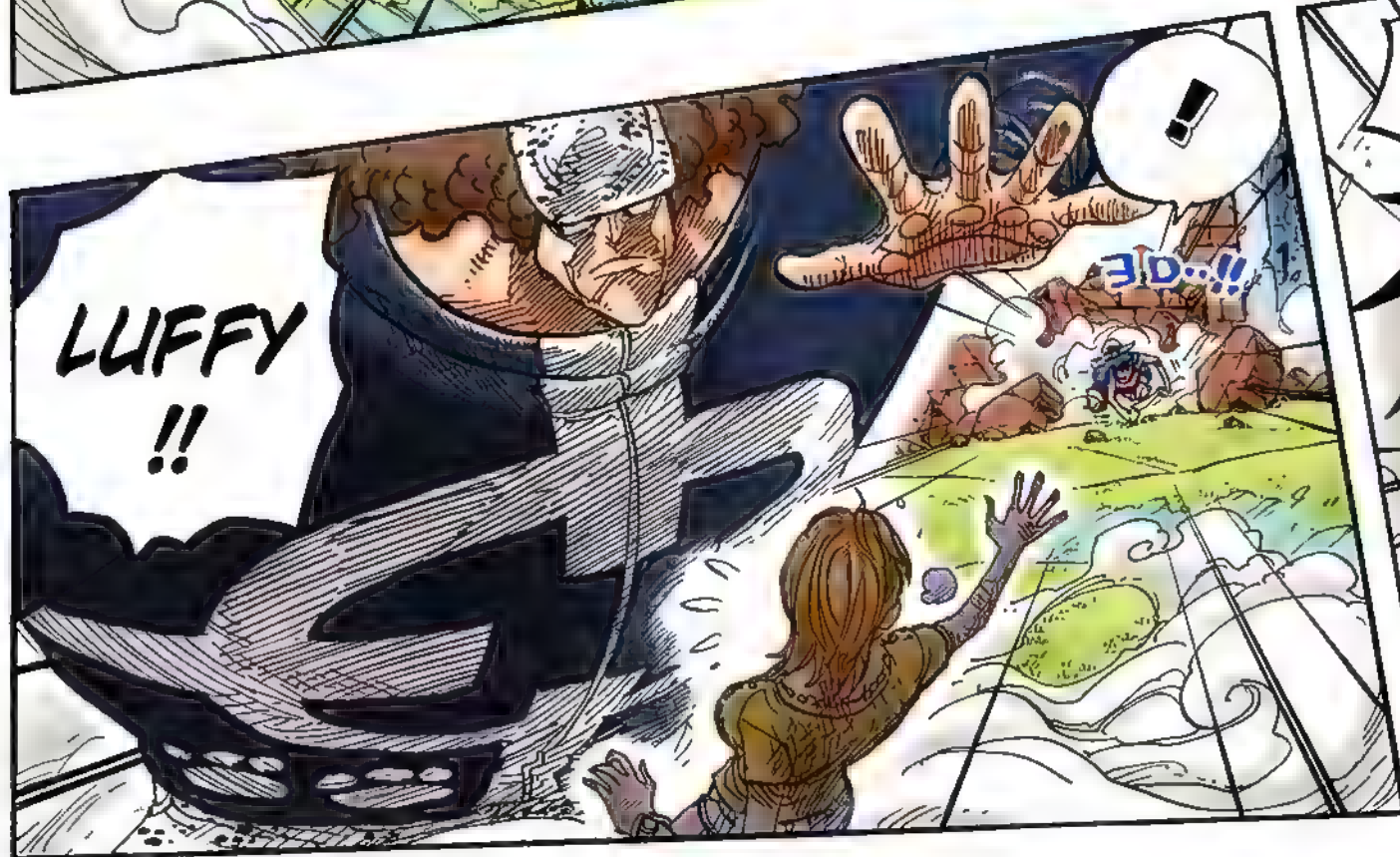
THEY'RE
GONE!! HE
ERASED
THEM ALL!!

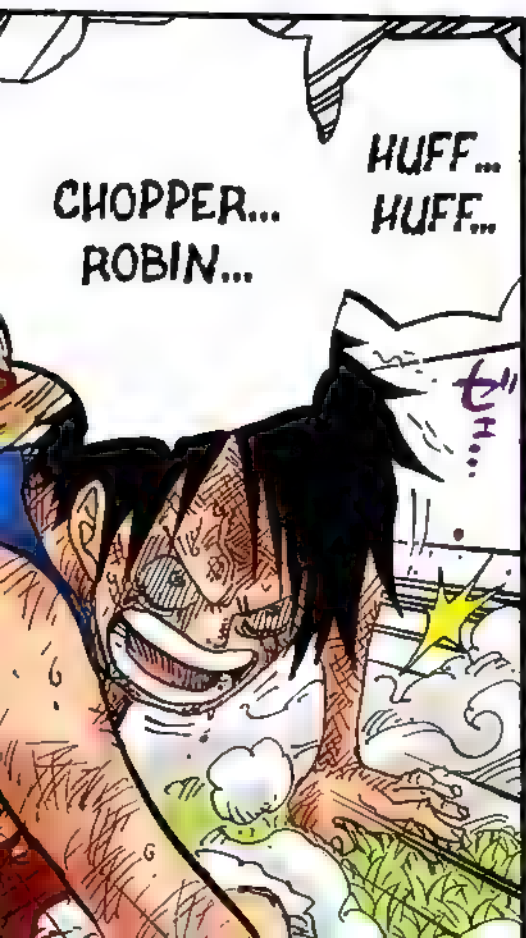
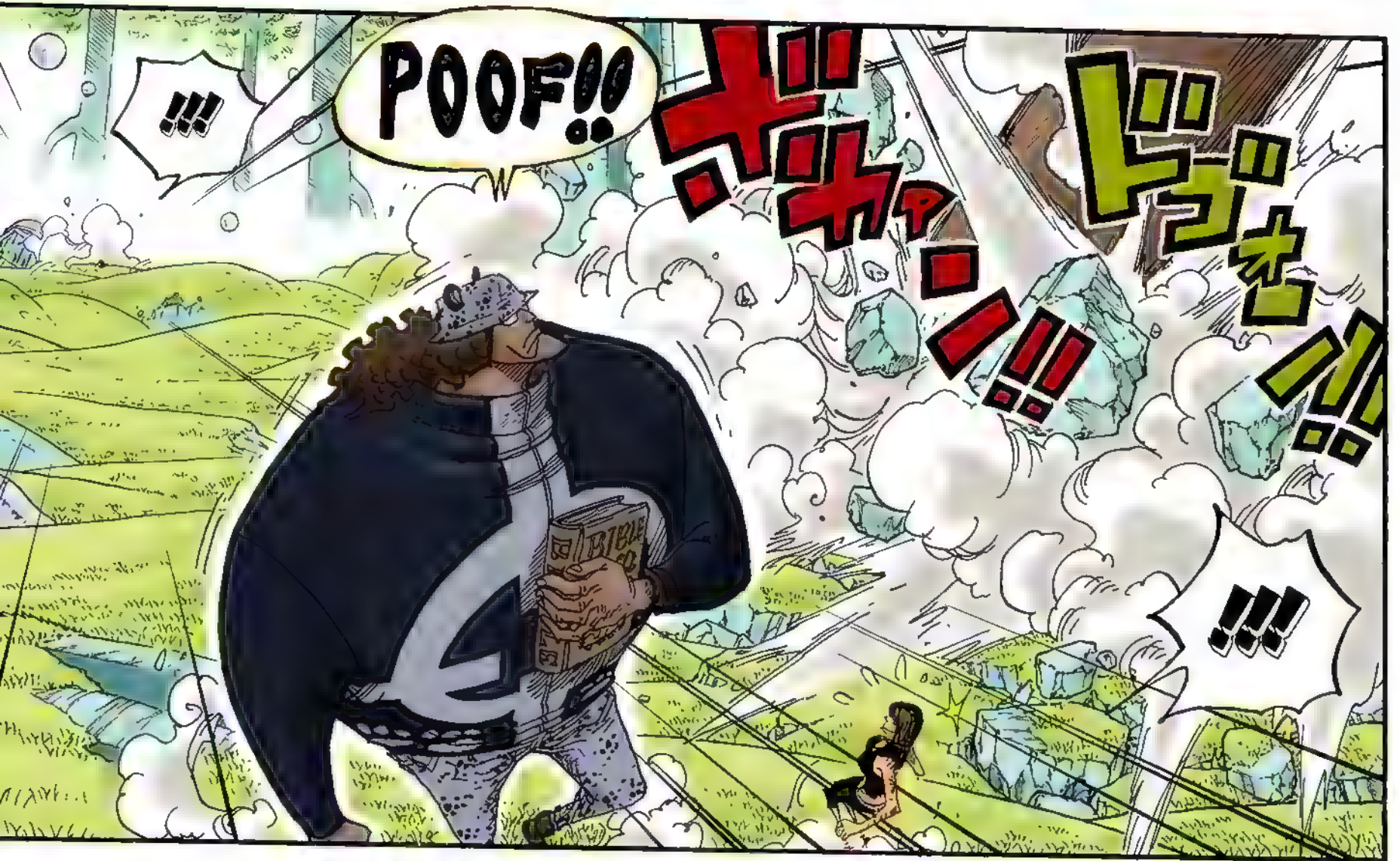
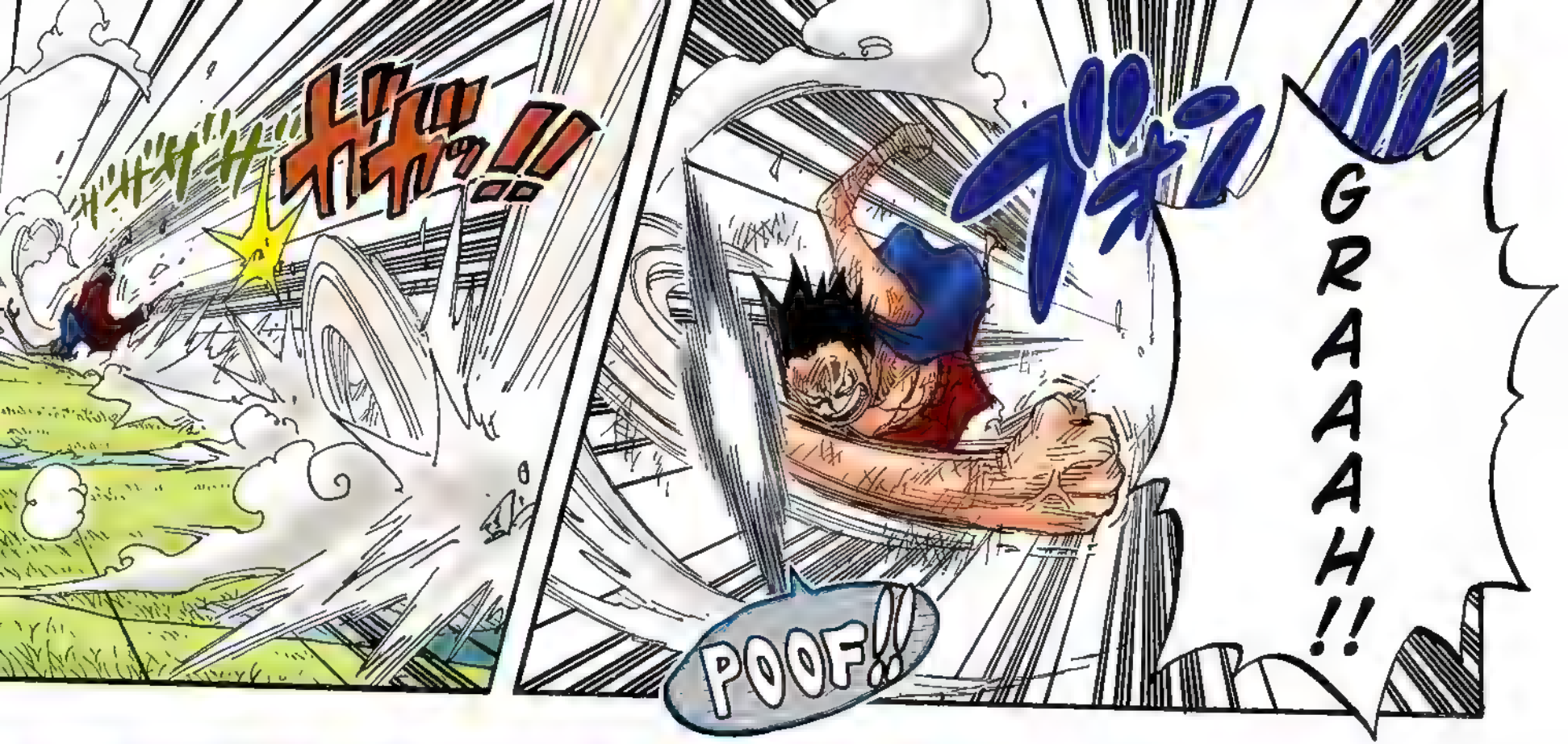
ZOLO, BROOK,
USOPP, SANJI!!

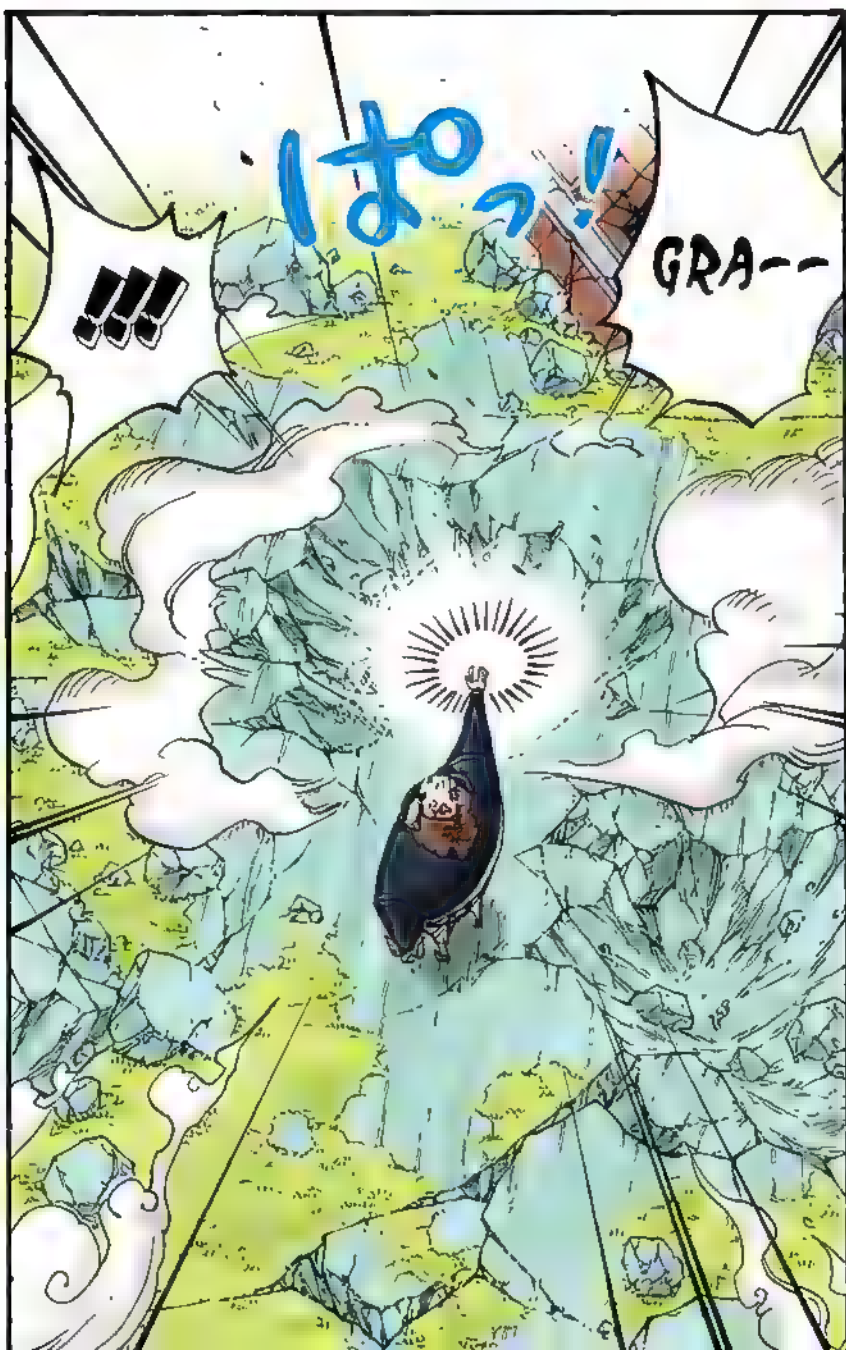
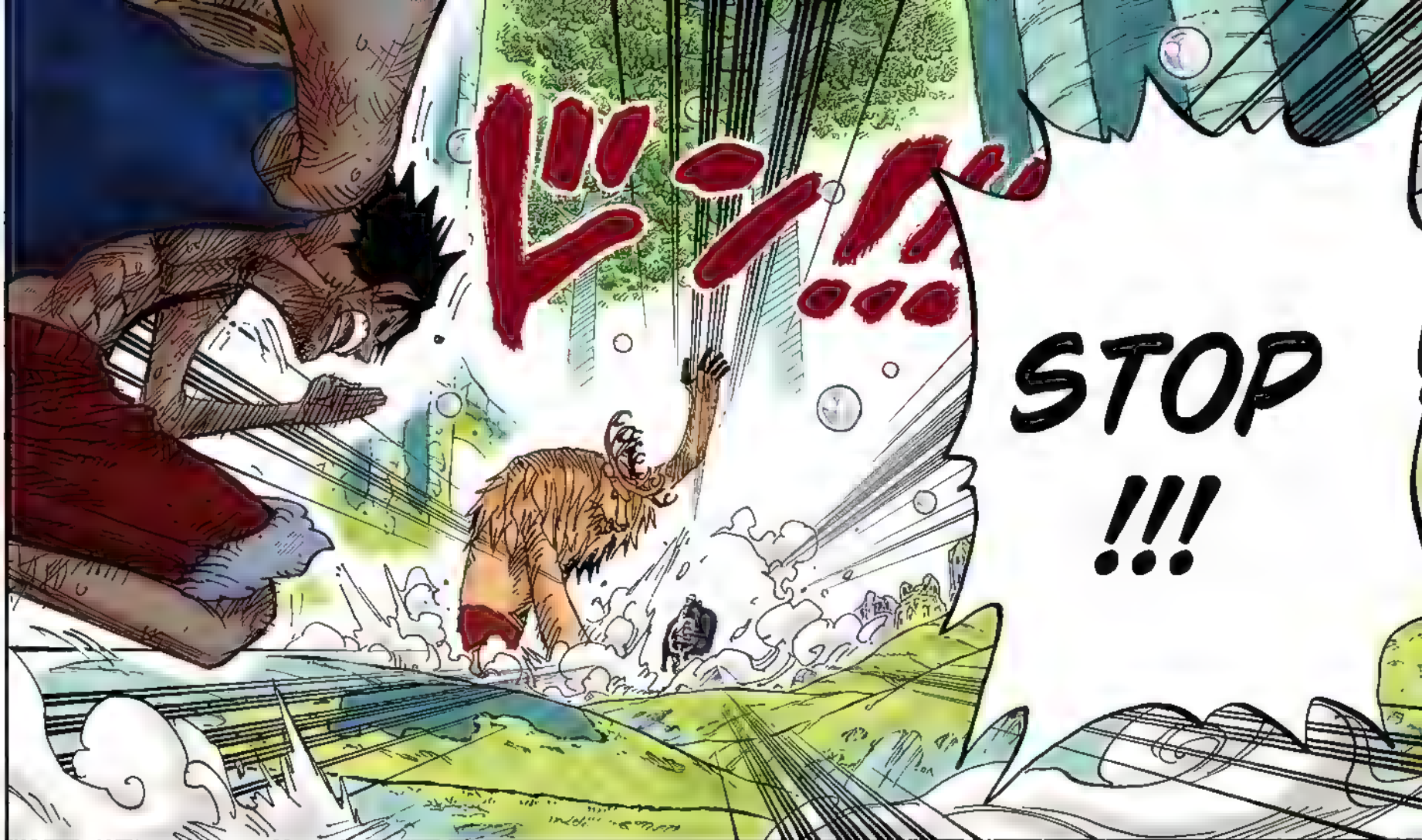


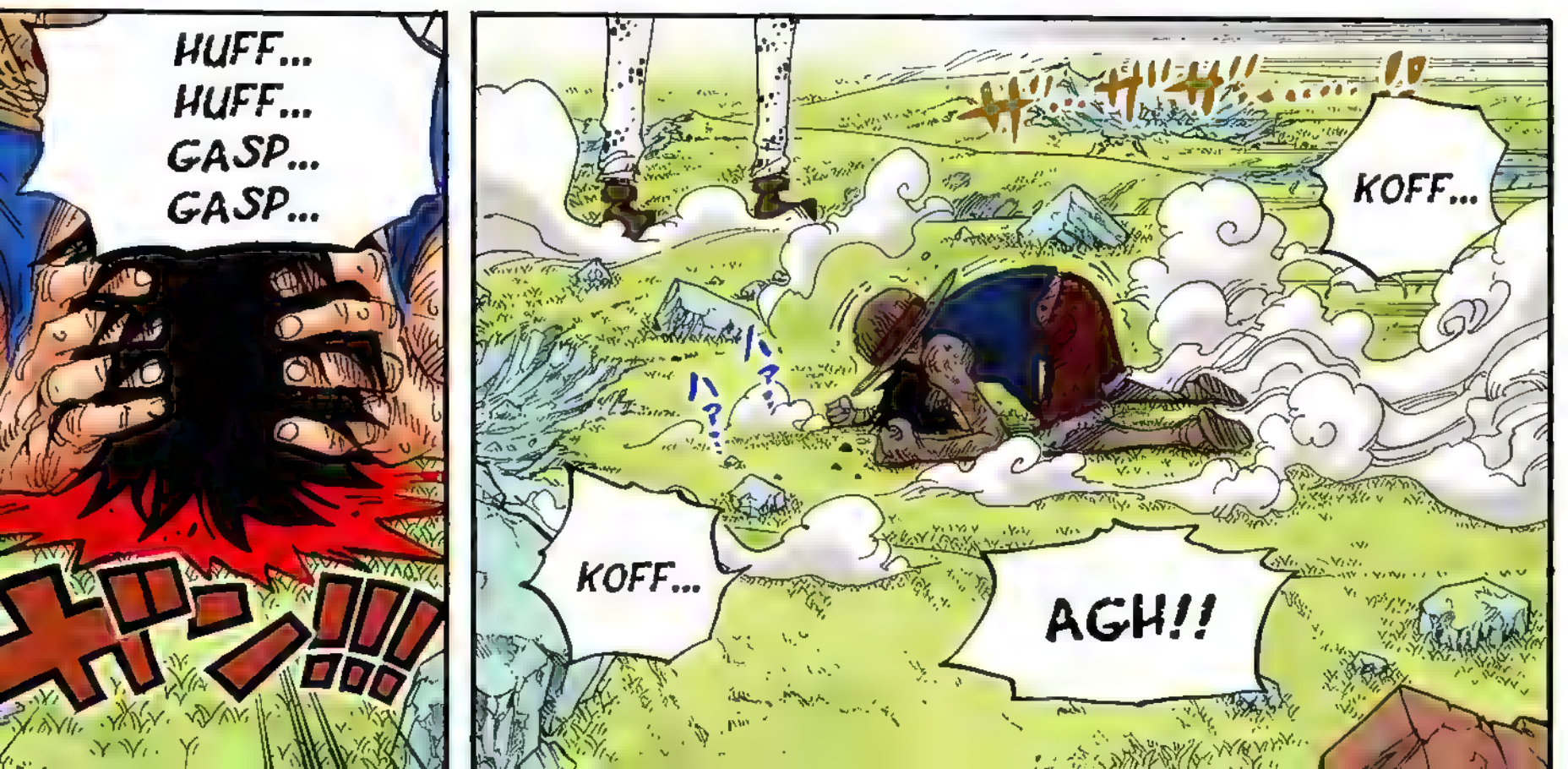
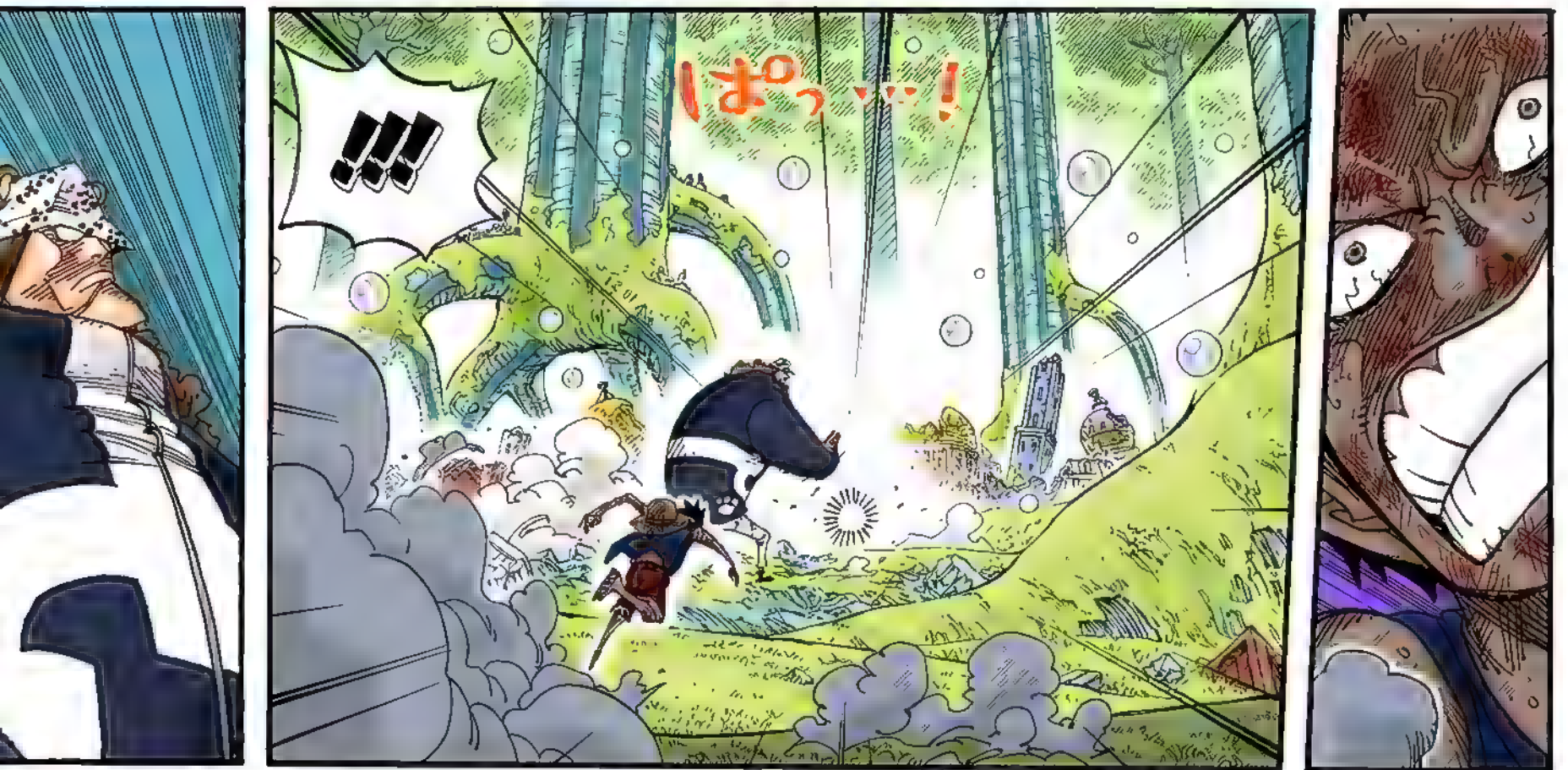


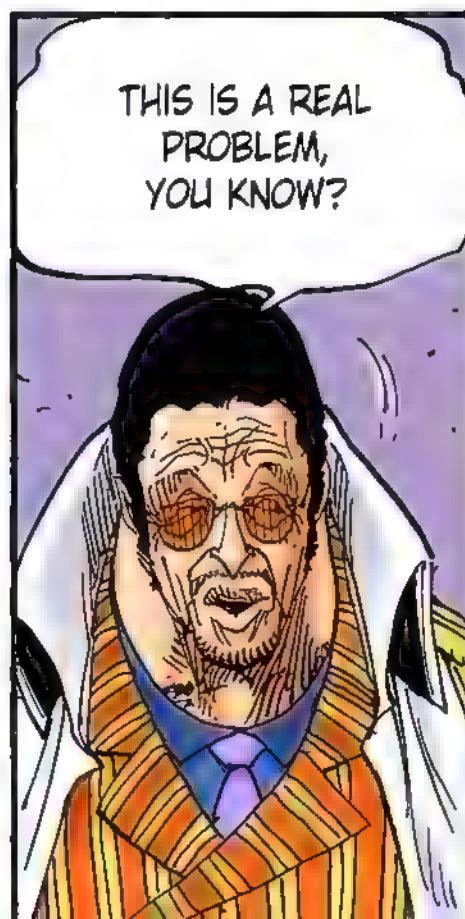
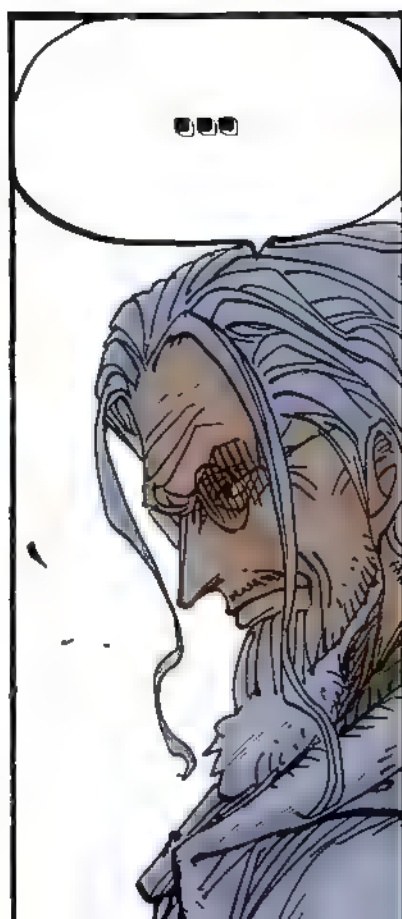
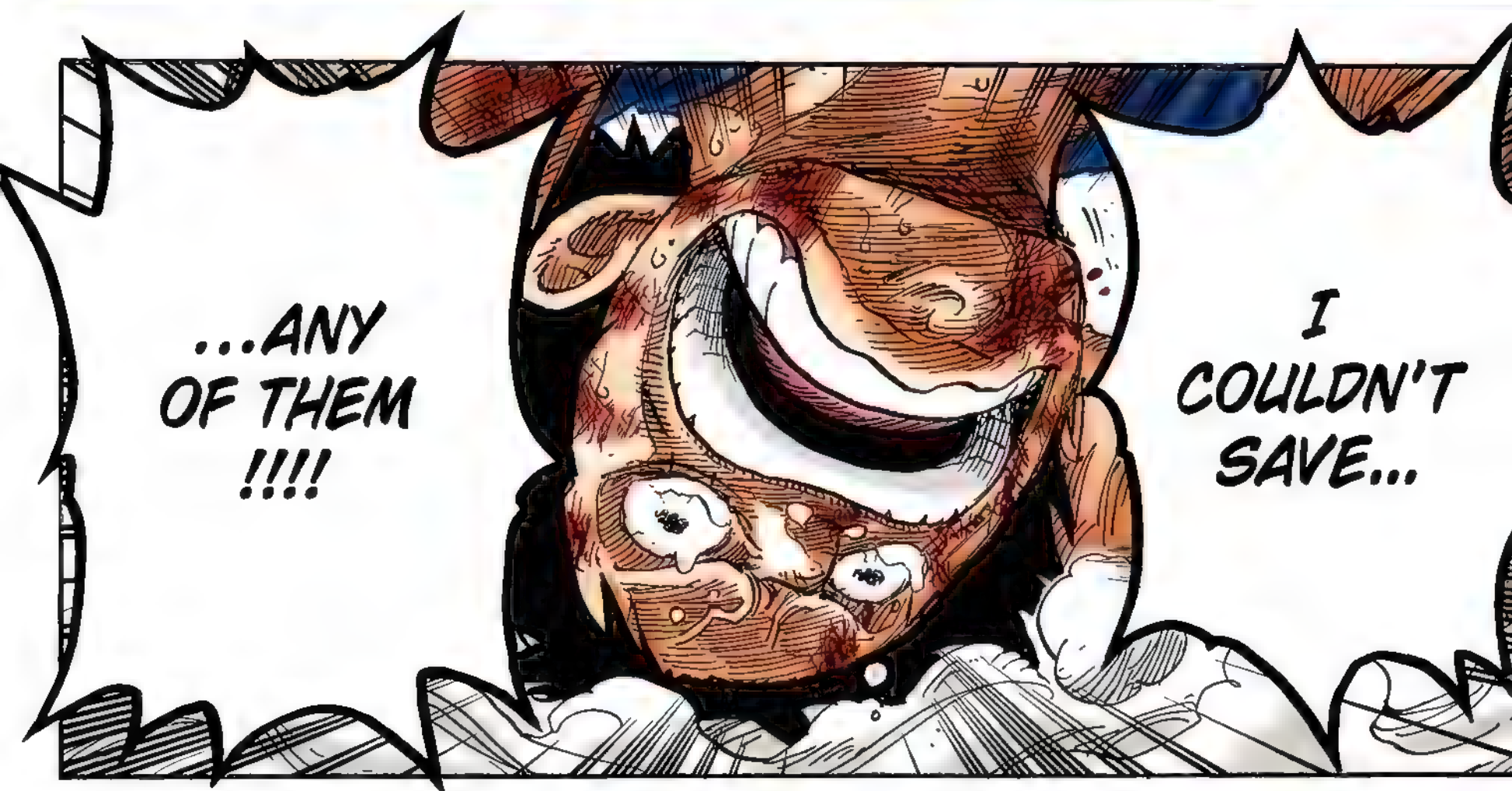
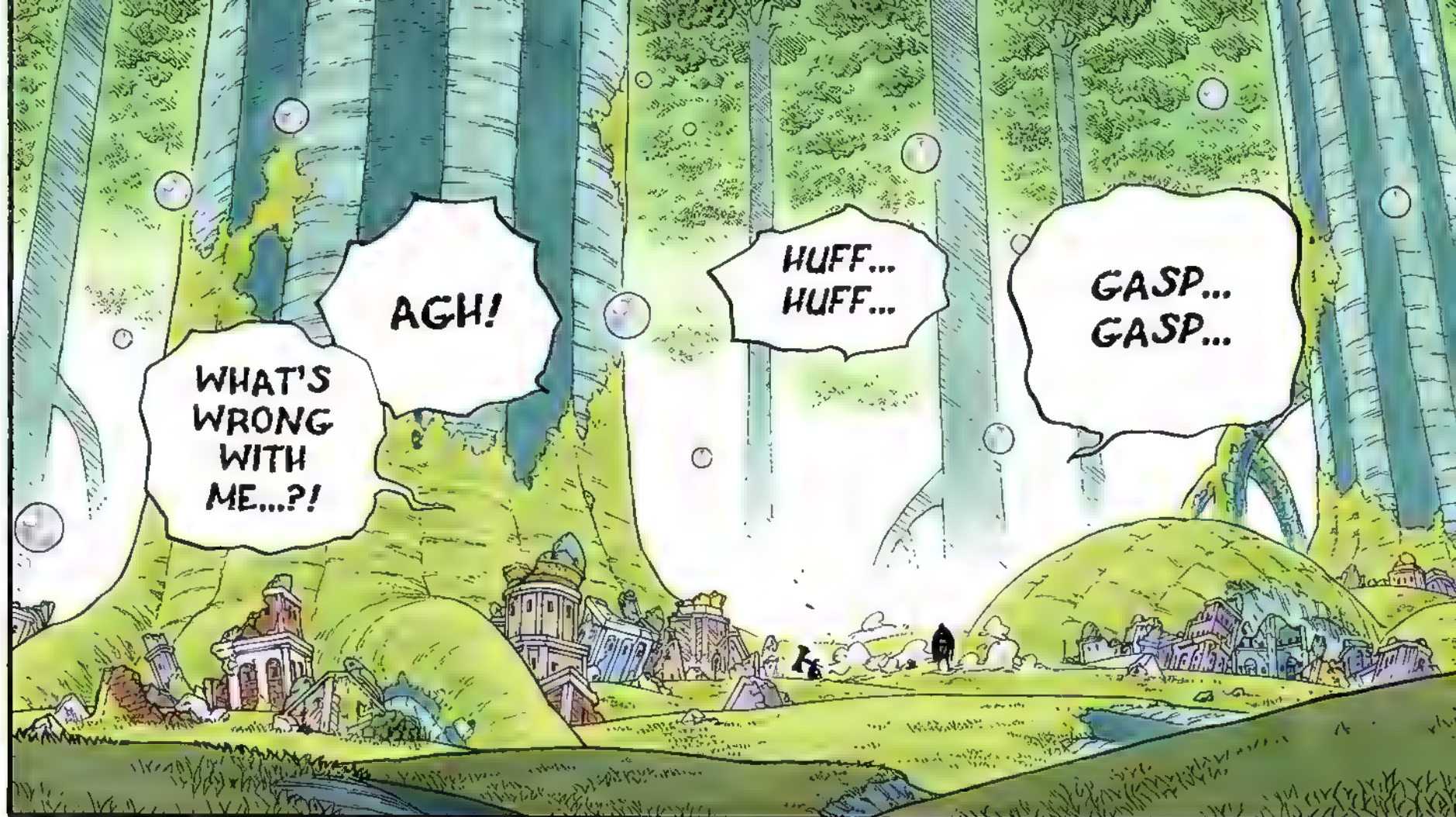


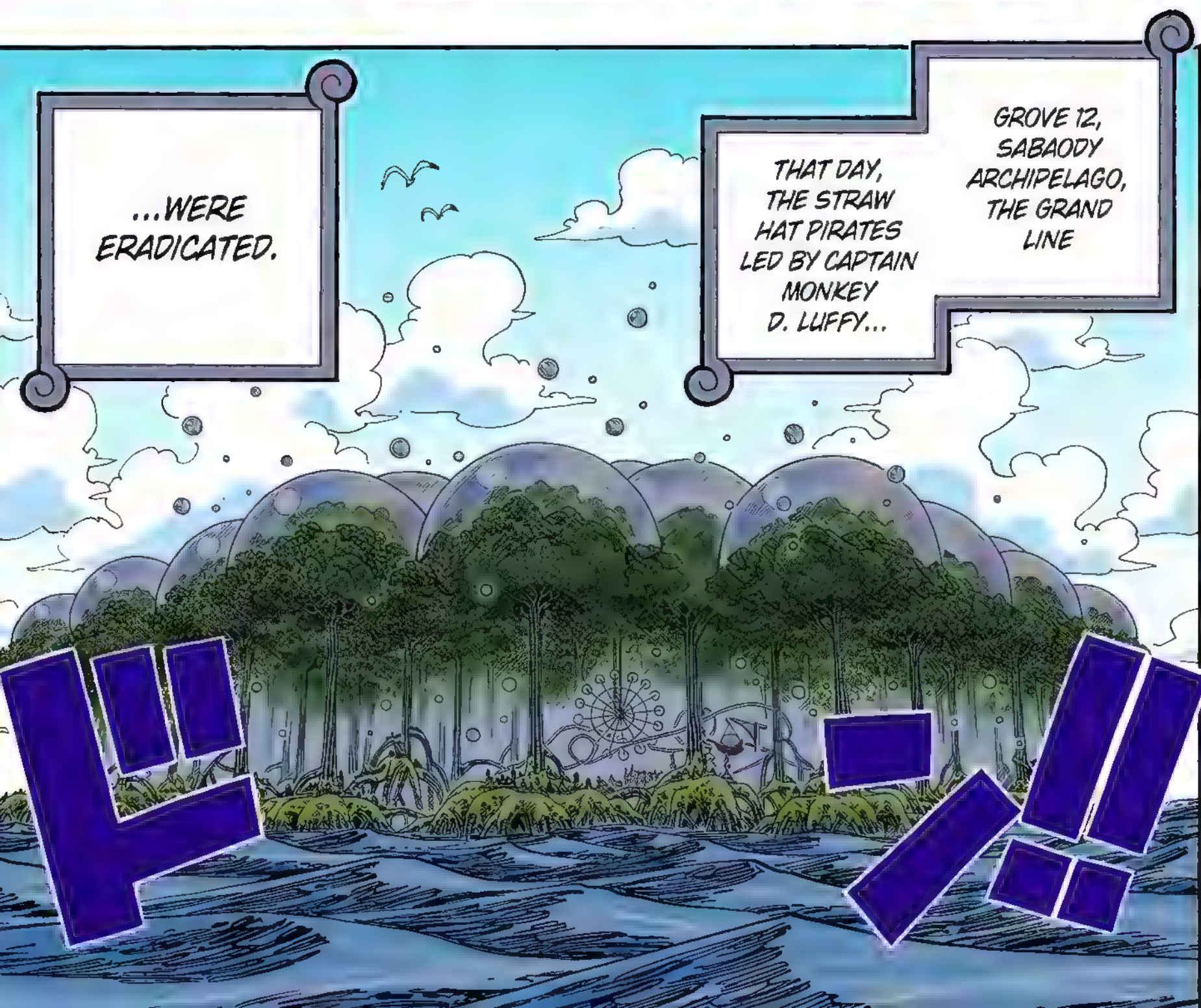
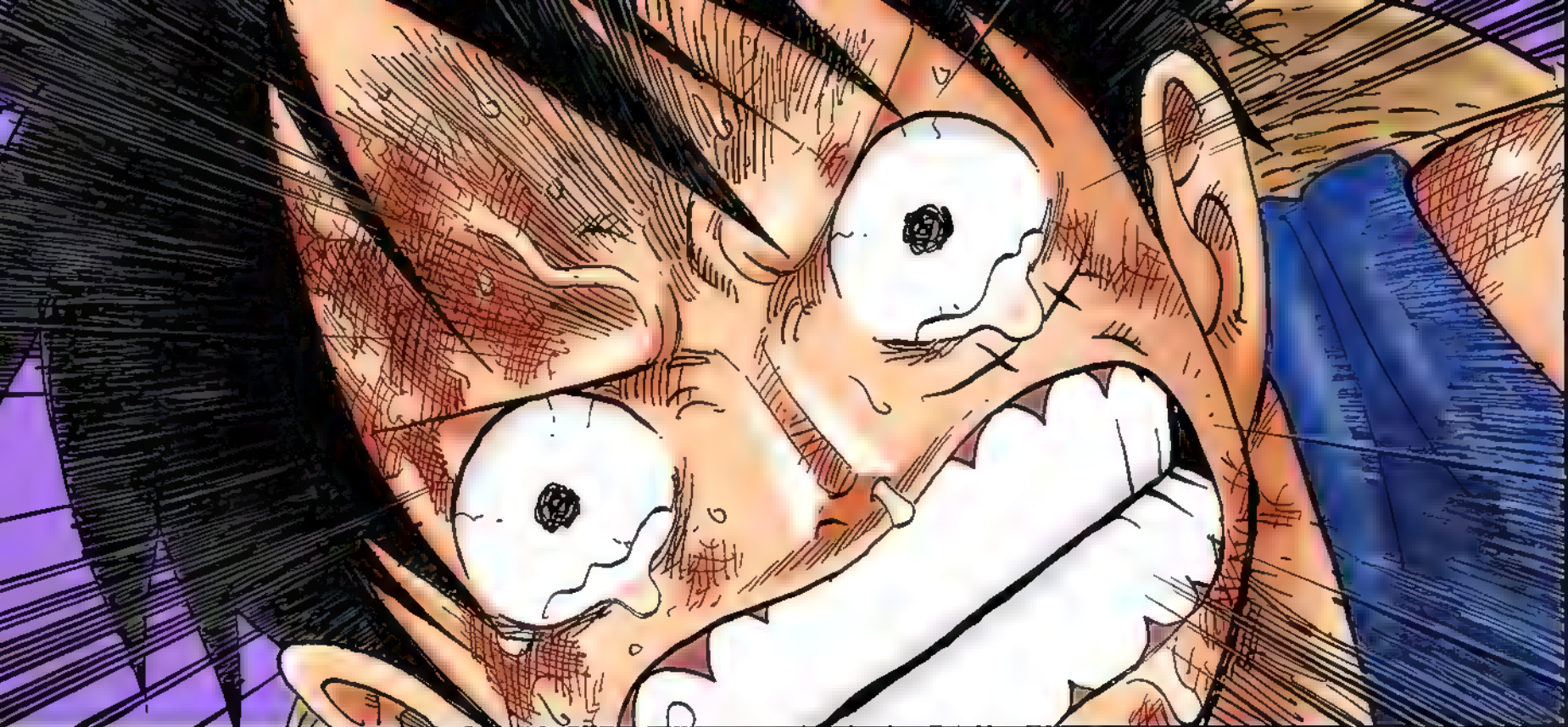














(福岡県 富谷啓之さん)

伝説のジンイ現る!!



(京都府 ヤマトさん)

あけよう〜。

(福岡県 博多のパティシエ海賊団さん)



お菓子の海賊団!
なんと全部食えるそうだ!



(大阪府 西川裕貴さん)

ぬおーシャツキーさんの
迫力の色気♡



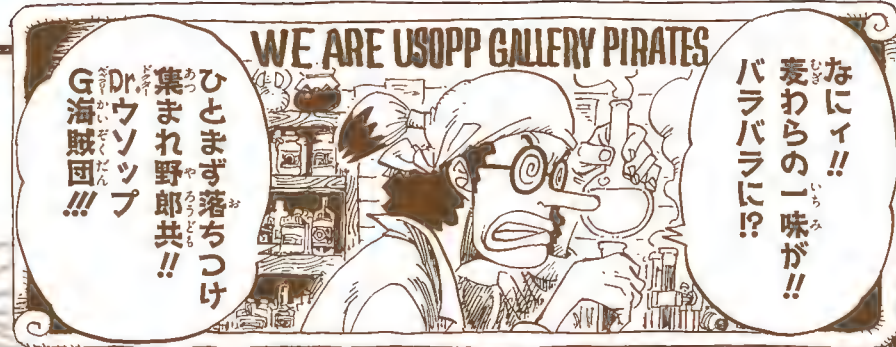
(東京都 衣笠哲史さん)

51巻大覚者の新作! スンゲー出来映え!



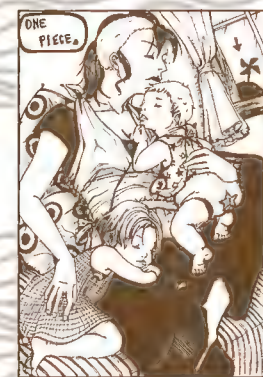
(富山県 チヤナアツリさん)

「ヨホホワールド」へようこそ!



ひとまず落ちつけ
集まれ野郎共!!
Dr.ウソップ
G海賊団!!!

なにイ!!
麦わらの一味が!!
バラバラに!?



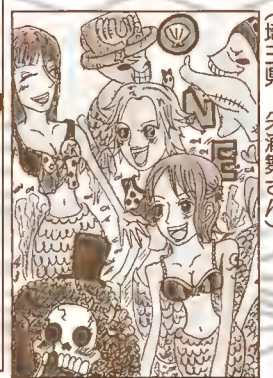
(愛知県 ミセスヨウロさん)

ナミの姉と母と
...窓に父。



(徳島県 ヤマダ・D・ヒロシさん)

我らが船長
田中真弓おじちゃん♡



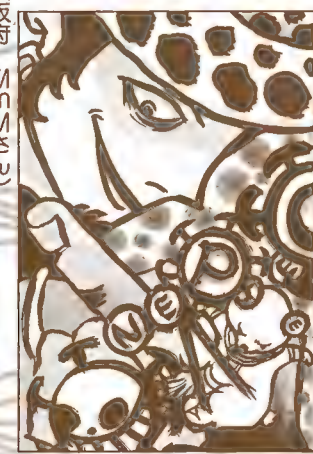
(埼玉県 采浦舞さん)

魚人島についちゃった
よ〜ん♡



(大阪府 MMさん)

謎の魔術師ホーキンス。



(奈良県 マングロープのエビさん)

怪しい笑みのローとベロ。



(宮城県 千葉奏子さん)

女食いしん坊ボニー!!

応募されました文章、イラスト等は、一定期間保管されたあと廃棄されます。保存しておきたい場合は、あらかじめコピーをとってからご応募ください。また、掲載時に、名前や住所等を秘匿したい場合は、その旨を明記してください。ご応募いただきました文面の著作権は、集英社に帰属します。



(石川県 YUKKOさん)

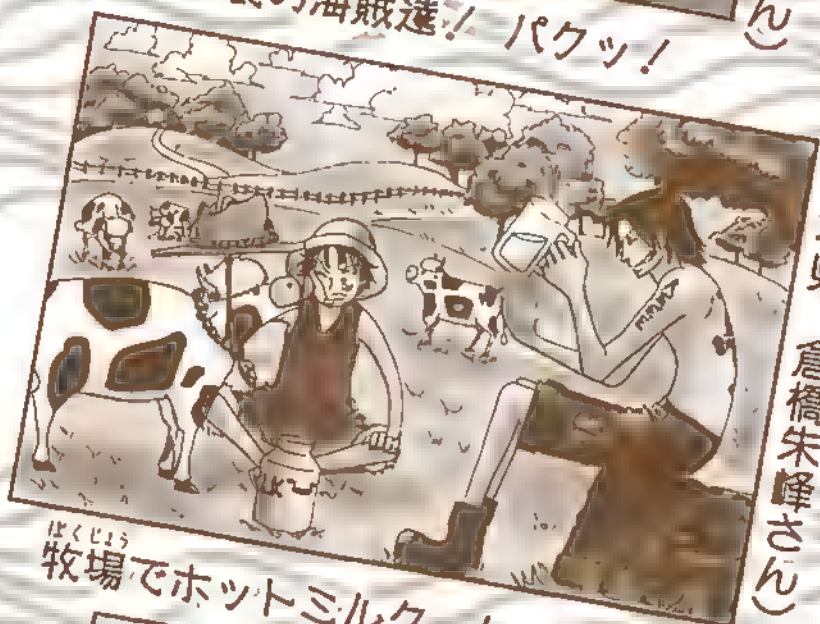
ドウハー!! キメちゃったぜコレ~!!



(石川県 IORIさん)



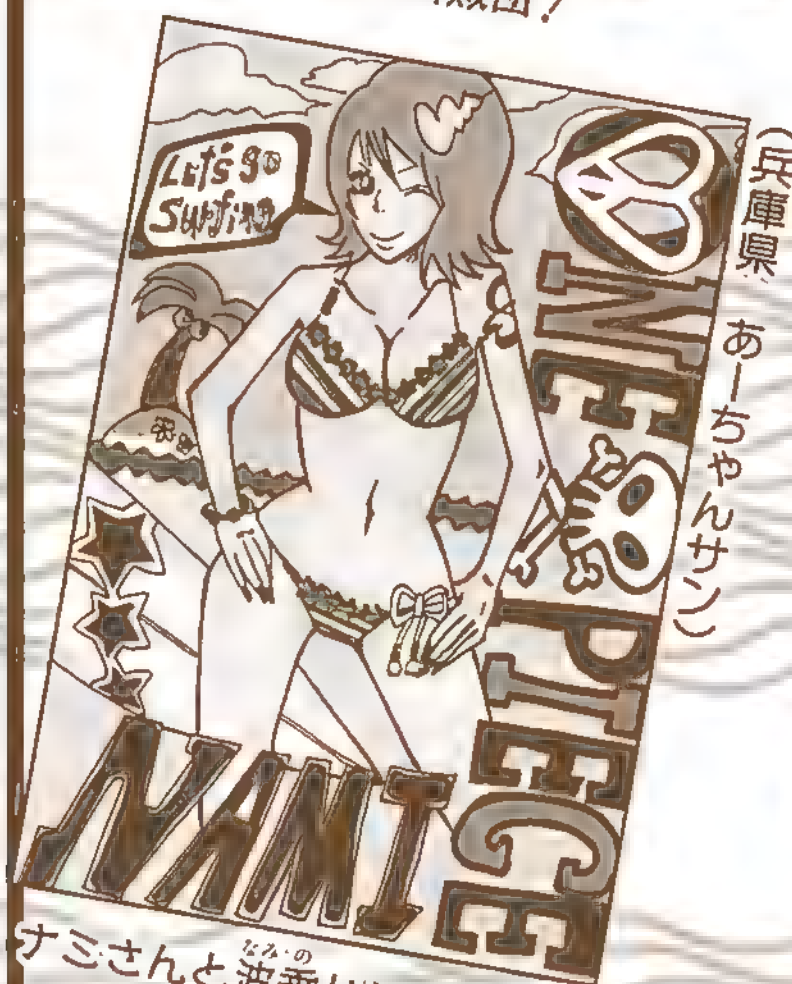
(埼玉県 藤本佳七恵さん)



(栃木県 倉橋朱峰さん)



(東京都 大橋ボーイさん)



(兵庫県 あーちゃんさん)

ONE PIECE

NEXT 210P!

Chapter 514:

BODY PARASITE

MUSHROOMS



CP9'S INDEPENDENT REPORT, VOL. 22:
"WE CAN'T STAY IN THIS TOWN ANY LONGER"



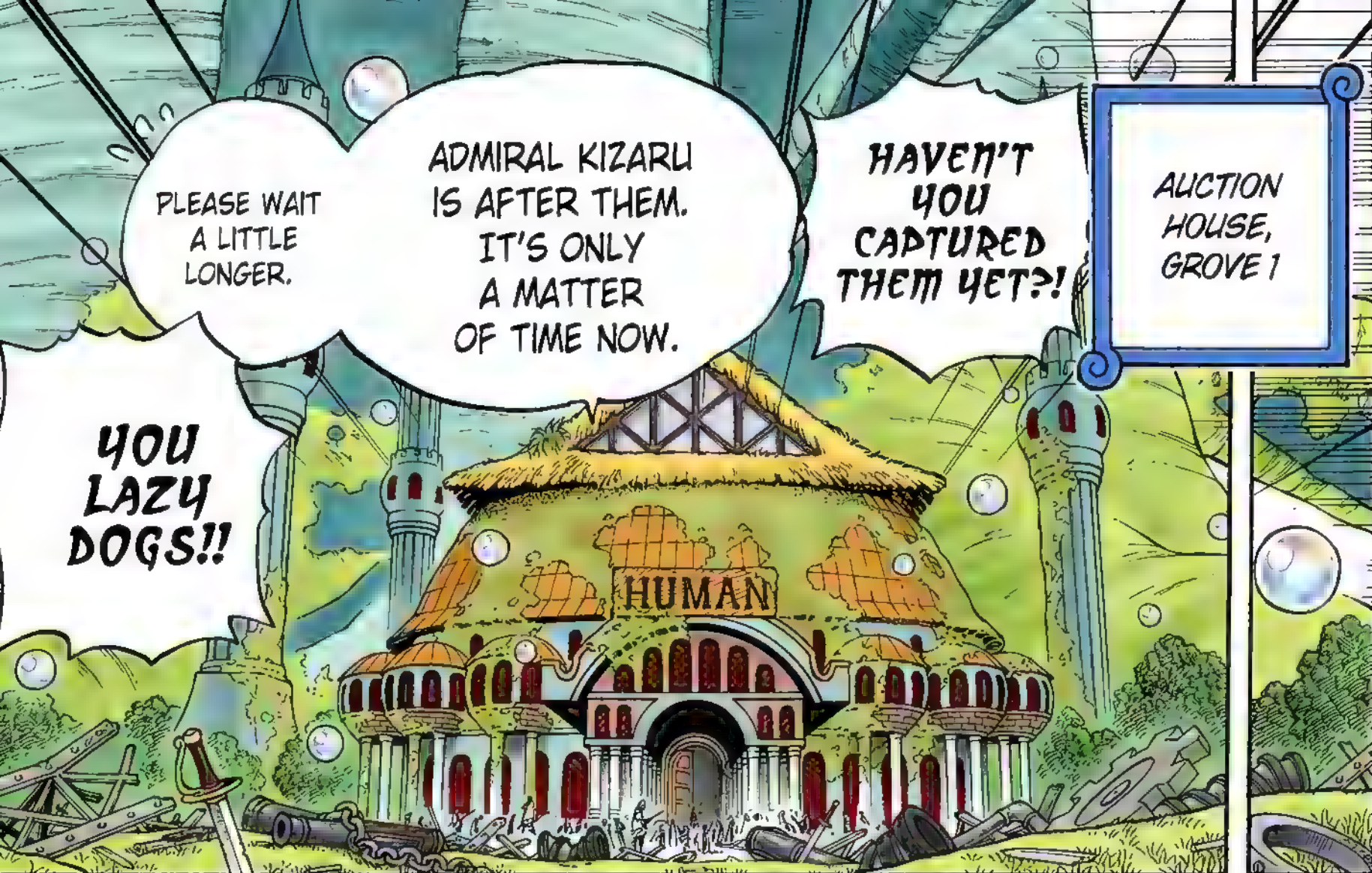
PLEASE WAIT
A LITTLE
LONGER.

ADMIRAL KIZARU
IS AFTER THEM.
IT'S ONLY
A MATTER
OF TIME NOW.

HAVEN'T
YOU
CAPTURED
THEM YET?!

AUCTION
HOUSE,
GROVE 1

YOU
LAZY
DOGS!!

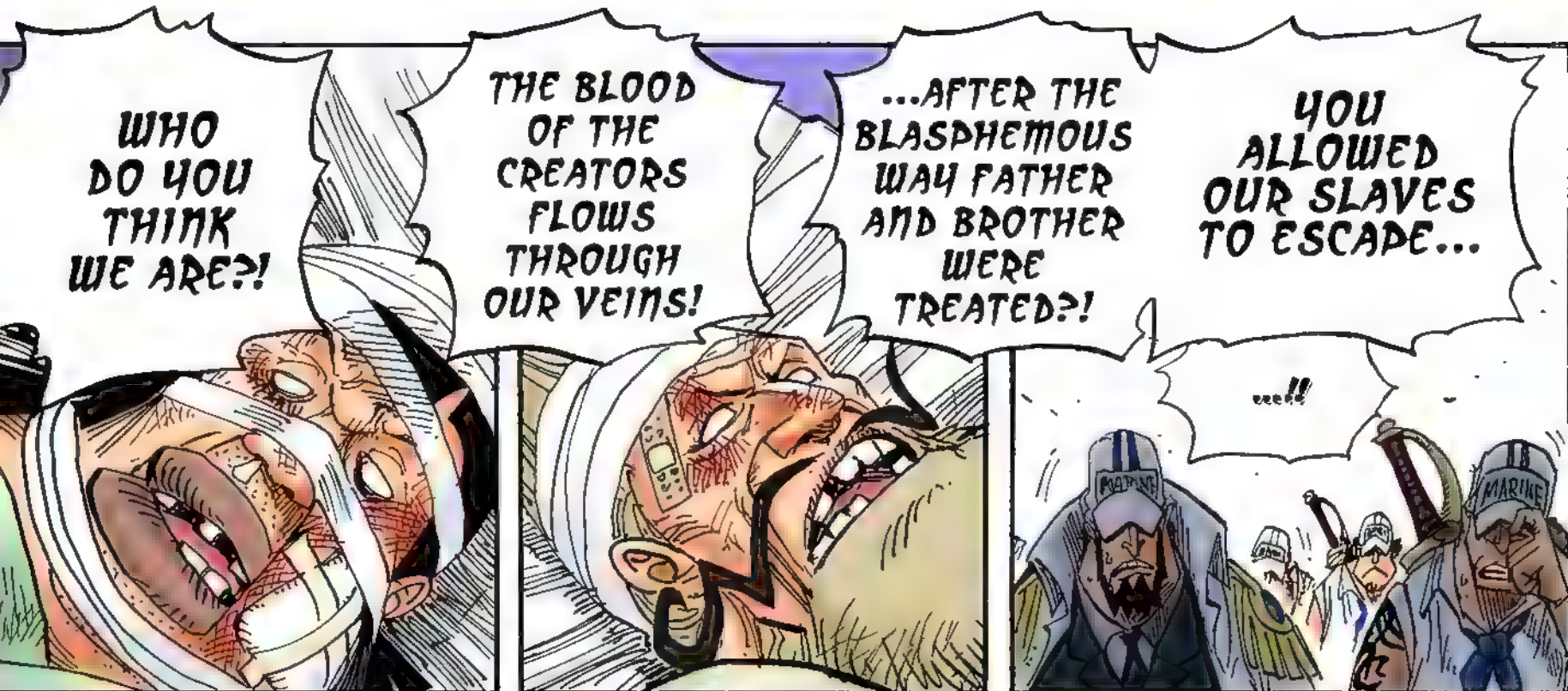


WHO
DO YOU
THINK
WE ARE?!

THE BLOOD
OF THE
CREATORS
FLOWS
THROUGH
OUR VEINS!

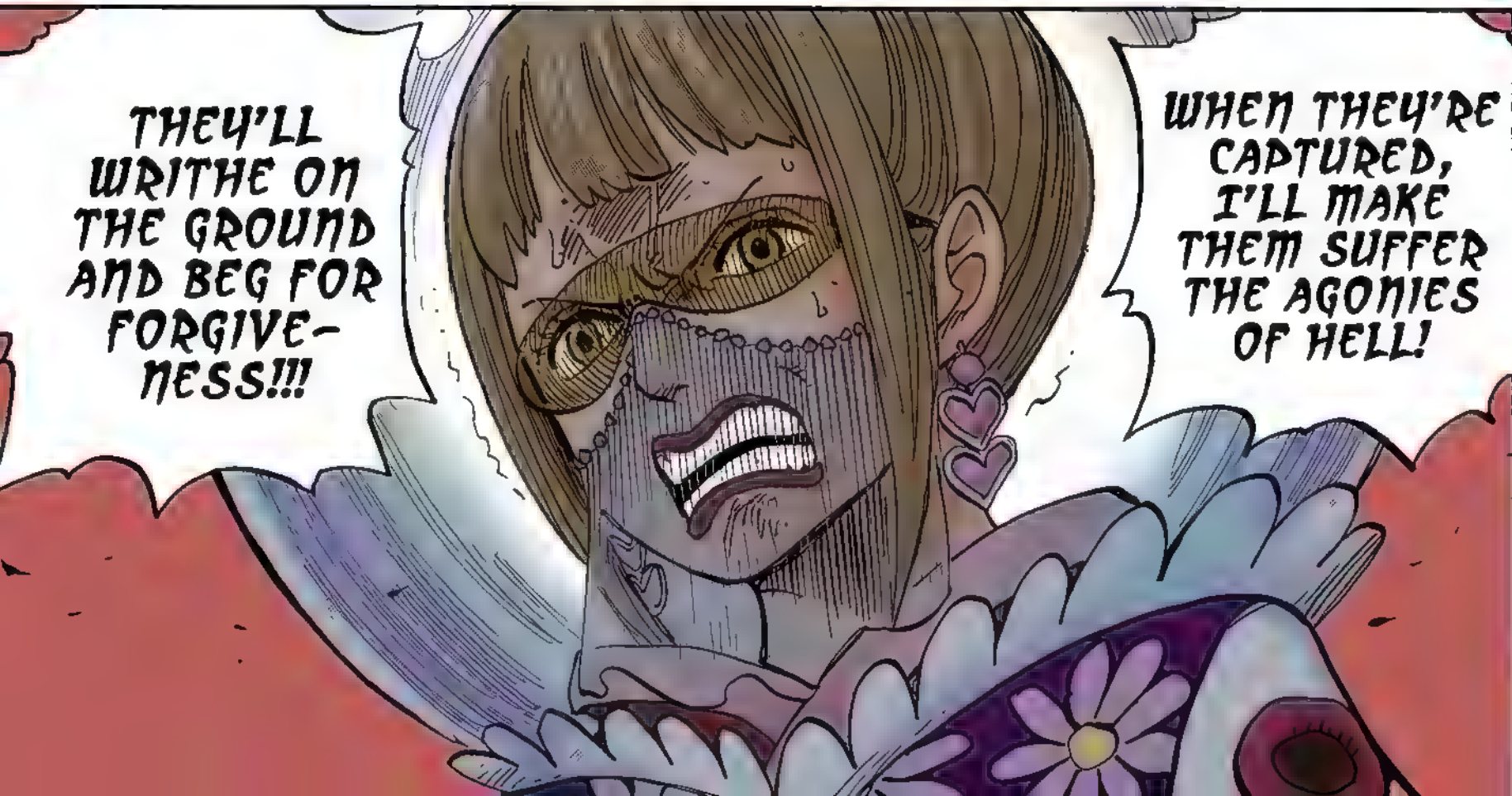
...AFTER THE
BLASPHEMOUS
WAY FATHER
AND BROTHER
WERE
TREATED?!

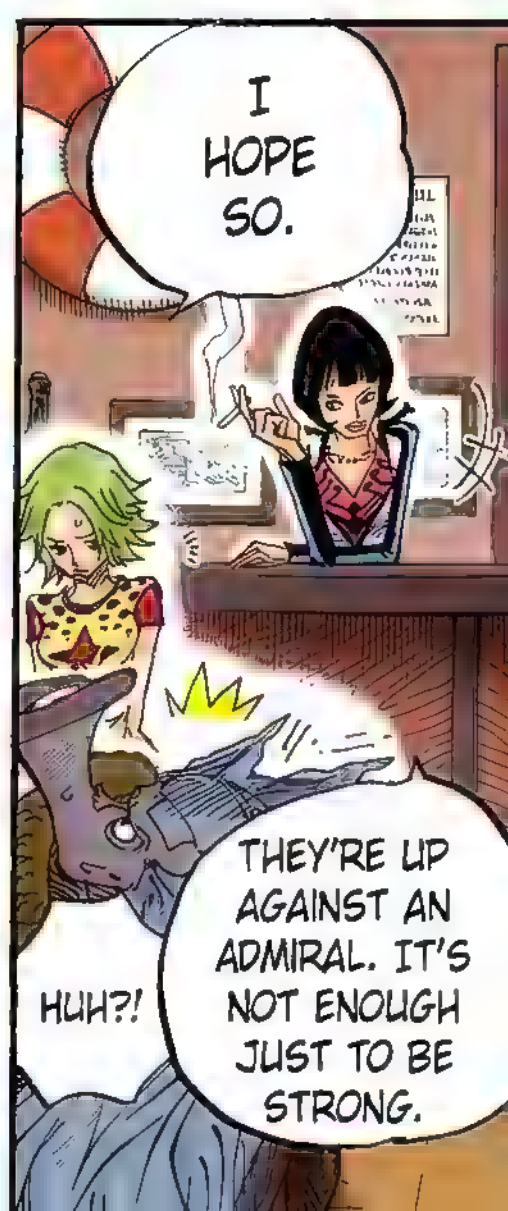
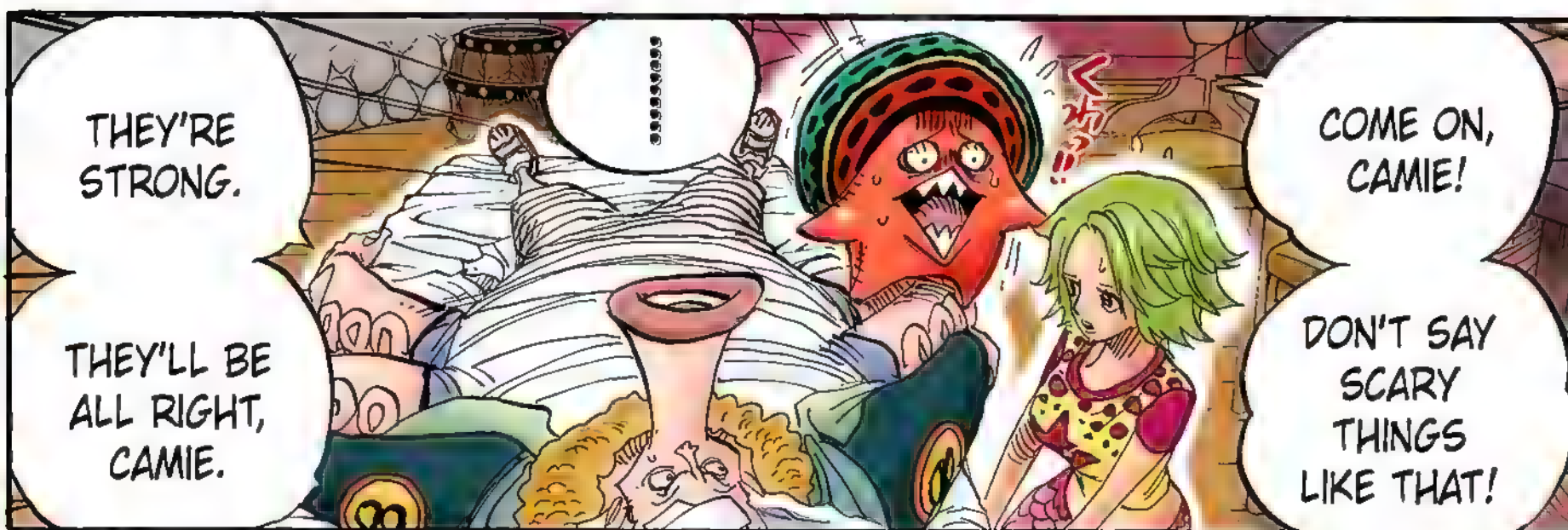
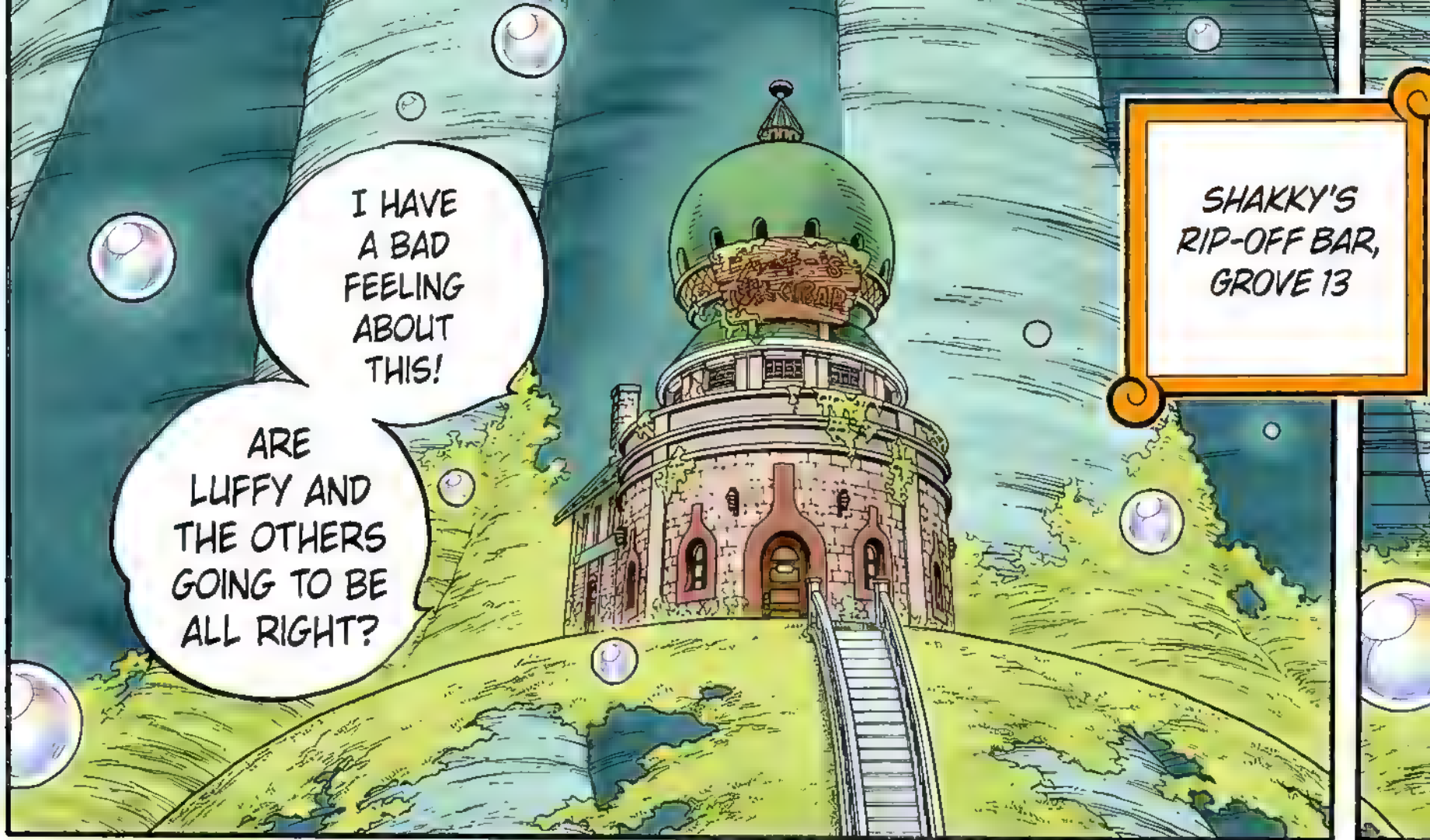
YOU
ALLOWED
OUR SLAVES
TO ESCAPE...



THEY'LL
WRITHE ON
THE GROUND
AND BEG FOR
FORGIVE-
NESS!!!

WHEN THEY'RE
CAPTURED,
I'LL MAKE
THEM SUFFER
THE AGONIES
OF HELL!









FRANKY!!
BROOK!!

ROBIN CHOPPER
!!

SANJI!!
NAMI!!
USOPP!!

ZOLO!!
HUFF

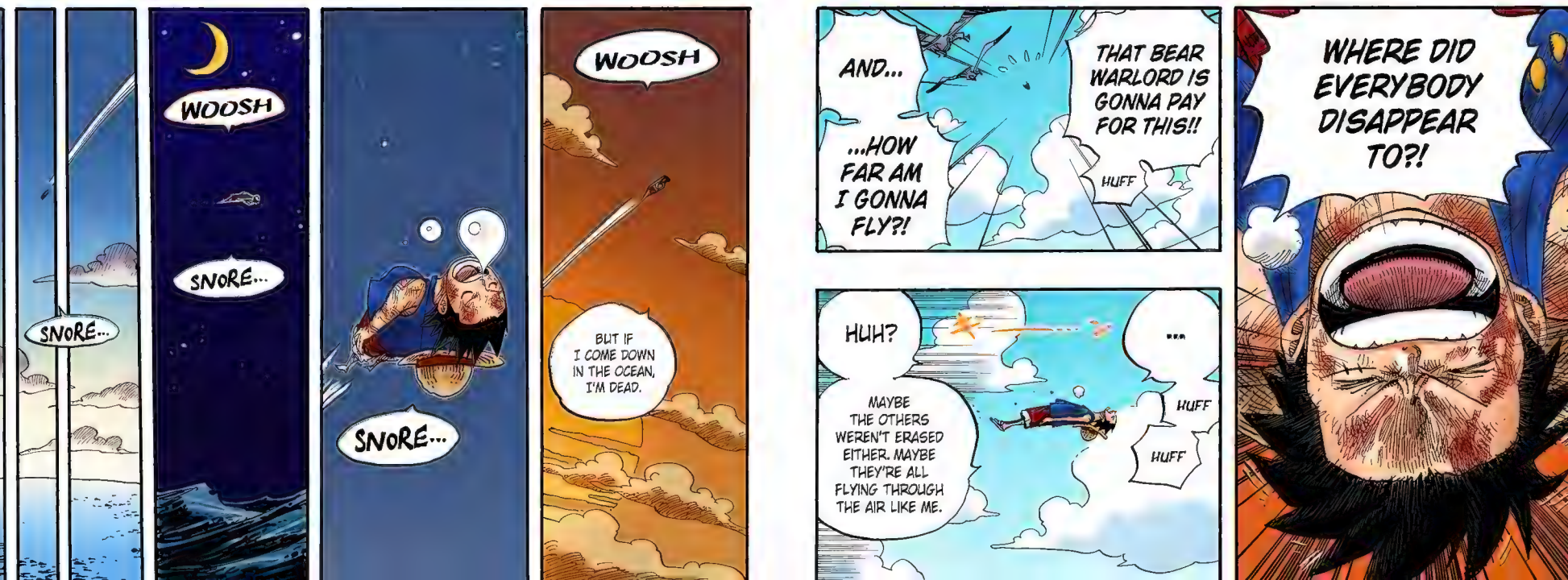
SHOOM---

AW,
RATS!!
HUFF

ON THE OTHER
HAND, THANKS TO
BARTHOLOMEW
KUMA...

...LUFFY
IS NOW...

WHERE IS
EVERY-
BODY?!!



WOOSH

SNORE...

SNORE...

WOOSH

BUT IF
I COME DOWN
IN THE OCEAN,
I'M DEAD.

AND...

...HOW
FAR AM
I GONNA
FLY?!

THAT BEAR
WARLORD IS
GONNA PAY
FOR THIS!!
HUFF

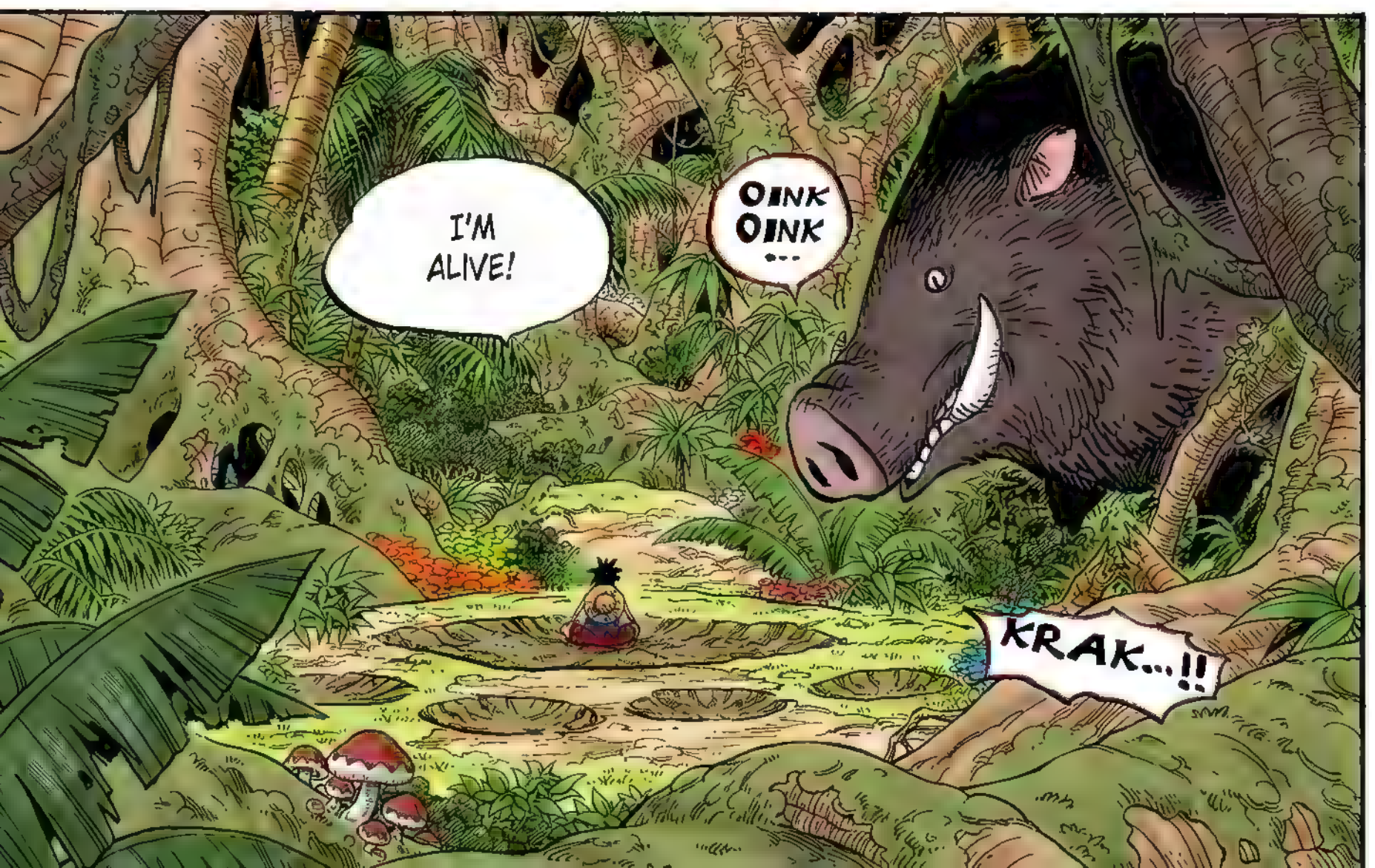
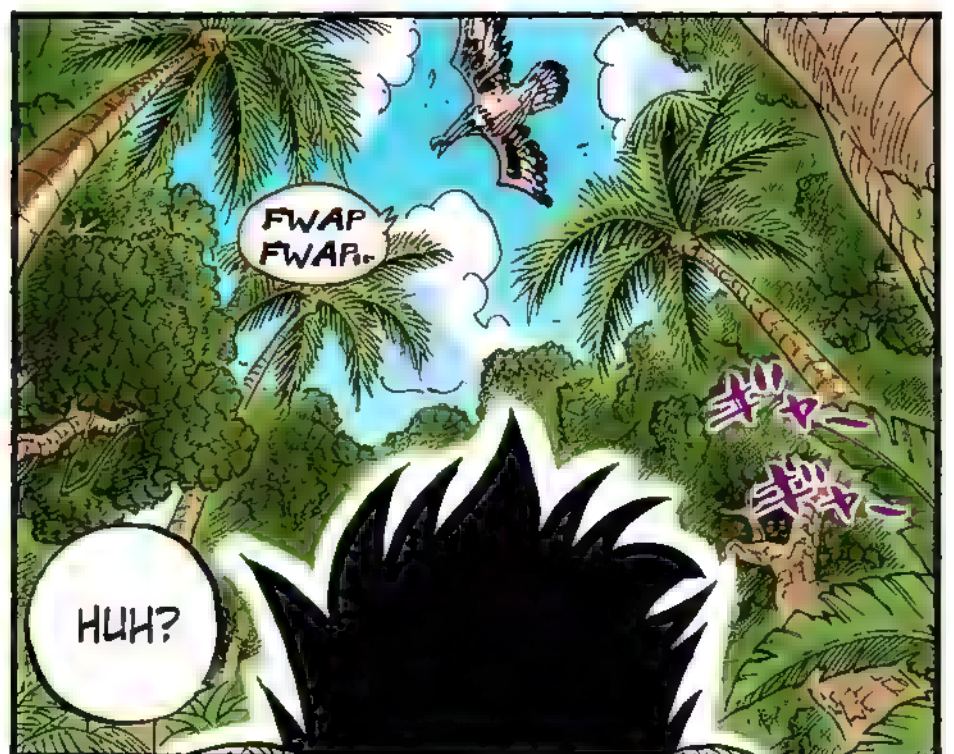
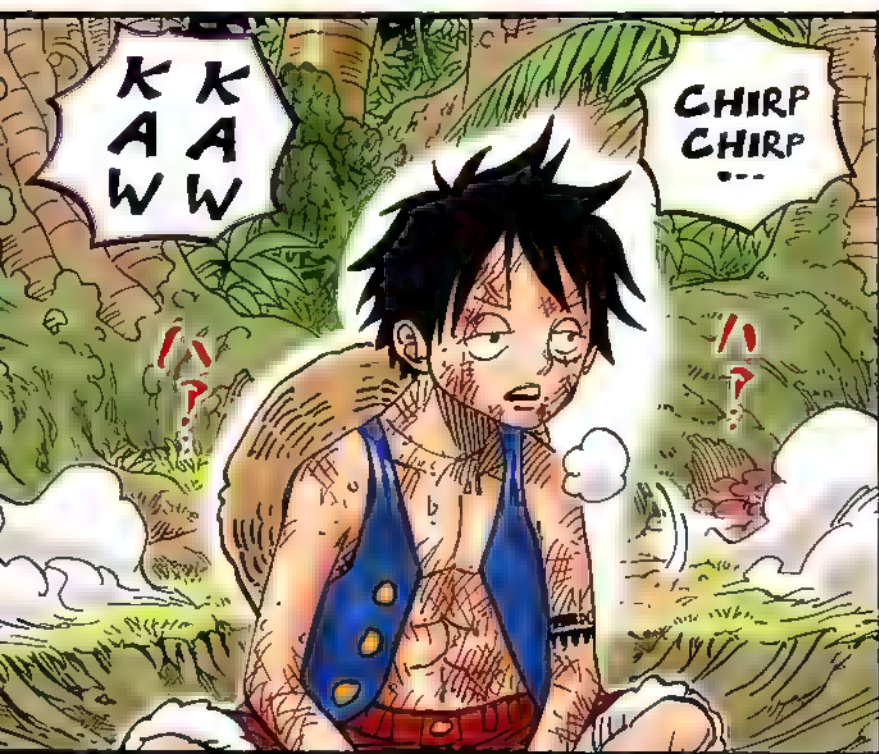
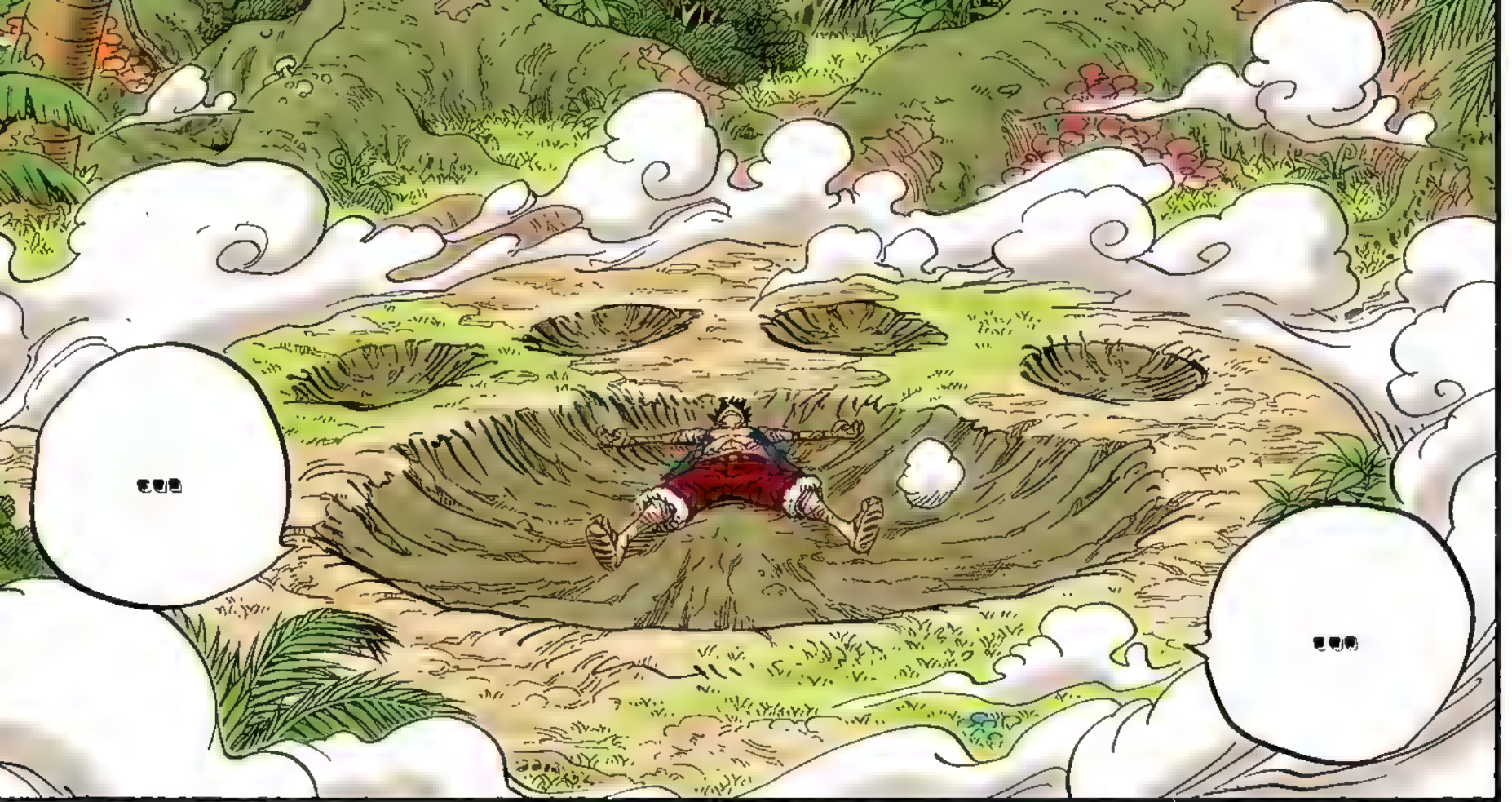
HUH?

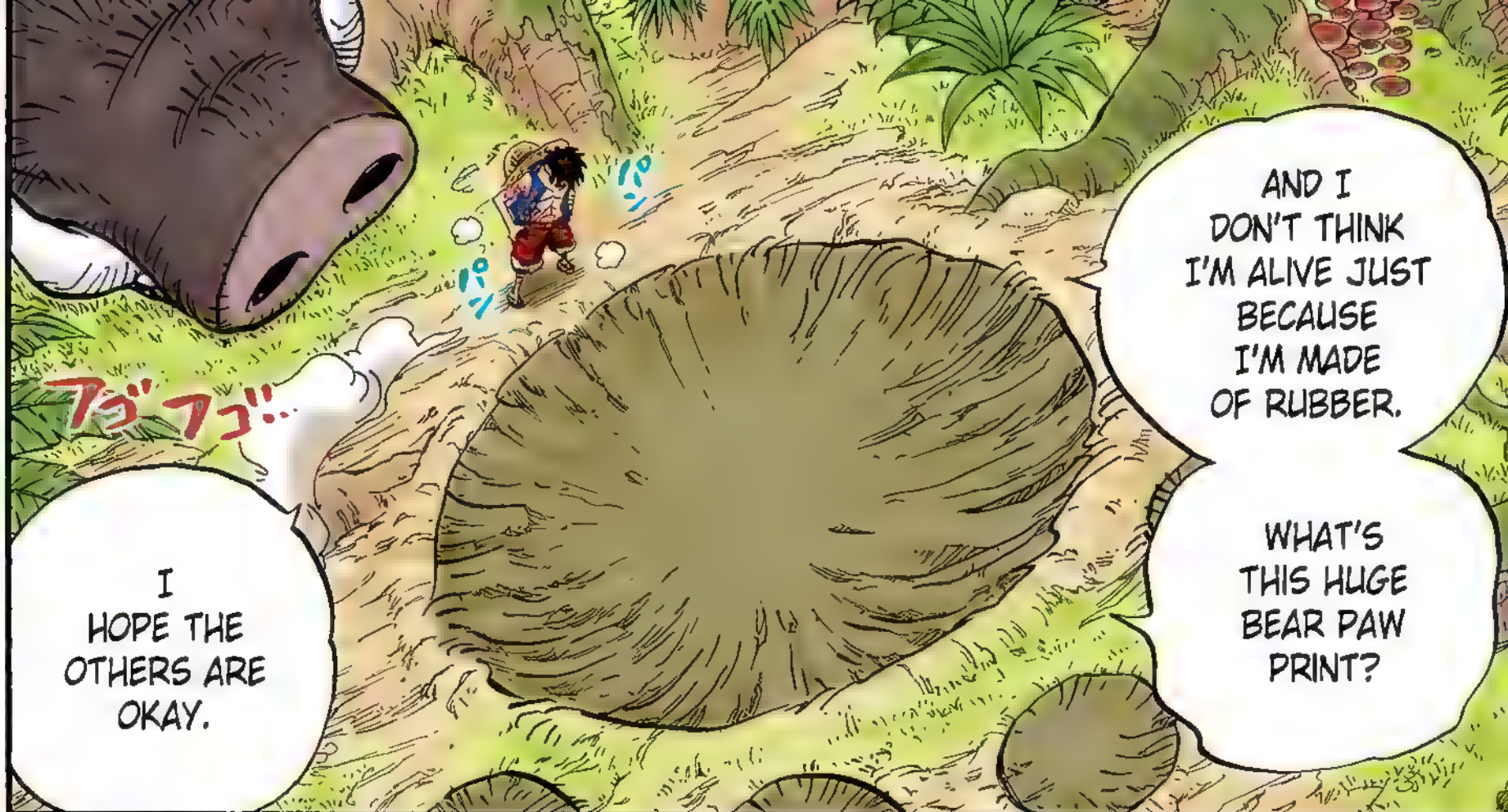
MAYBE
THE OTHERS
WEREN'T ERASED
EITHER. MAYBE
THEY'RE ALL
FLYING THROUGH
THE AIR LIKE ME.

HUFF

HUFF

WHERE DID
EVERYBODY
DISAPPEAR
TO?!

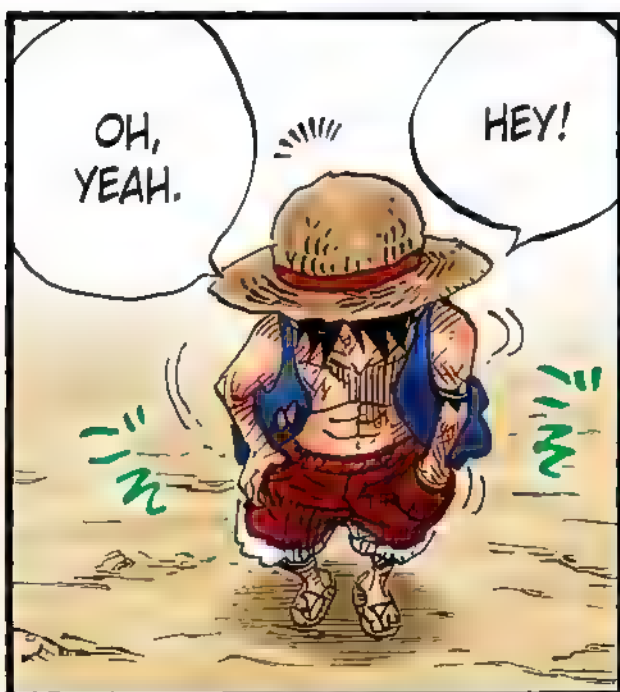




AND I
DON'T THINK
I'M ALIVE JUST
BECAUSE
I'M MADE
OF RUBBER.

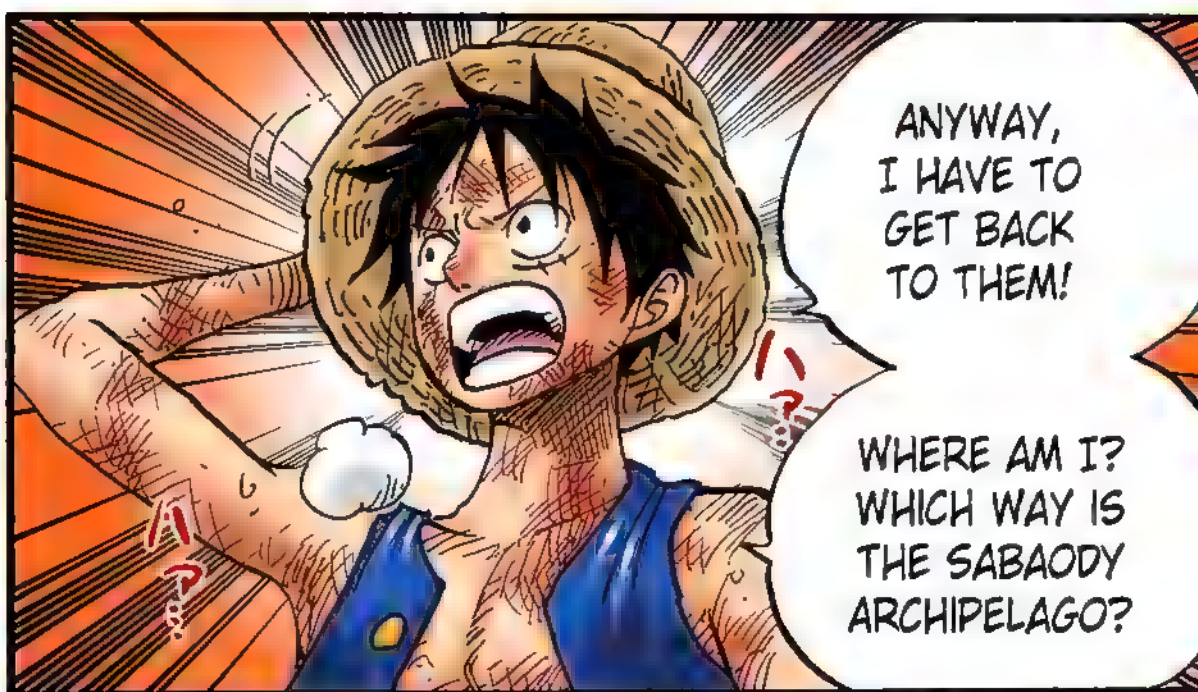
WHAT'S
THIS HUGE
BEAR PAW
PRINT?

I
HOPE THE
OTHERS ARE
OKAY.



OH,
YEAH.

HEY!



ANYWAY,
I HAVE TO
GET BACK
TO THEM!

WHERE AM I?
WHICH WAY IS
THE SABAODY
ARCHIPELAGO?



SWIP...

Rayleigh

THAT WAY.



PHEW!
ALL RIGHT!
LET'S GO!
I GOTTA GET
BACK THERE!!

I HAVE THE
VIVRE CARDS!
GOOD THING WE
ALL GOT THEM!

WE'RE
GONNA BE
TOGETHER
AGAIN!!



GIANT
PISTOL
!!!!

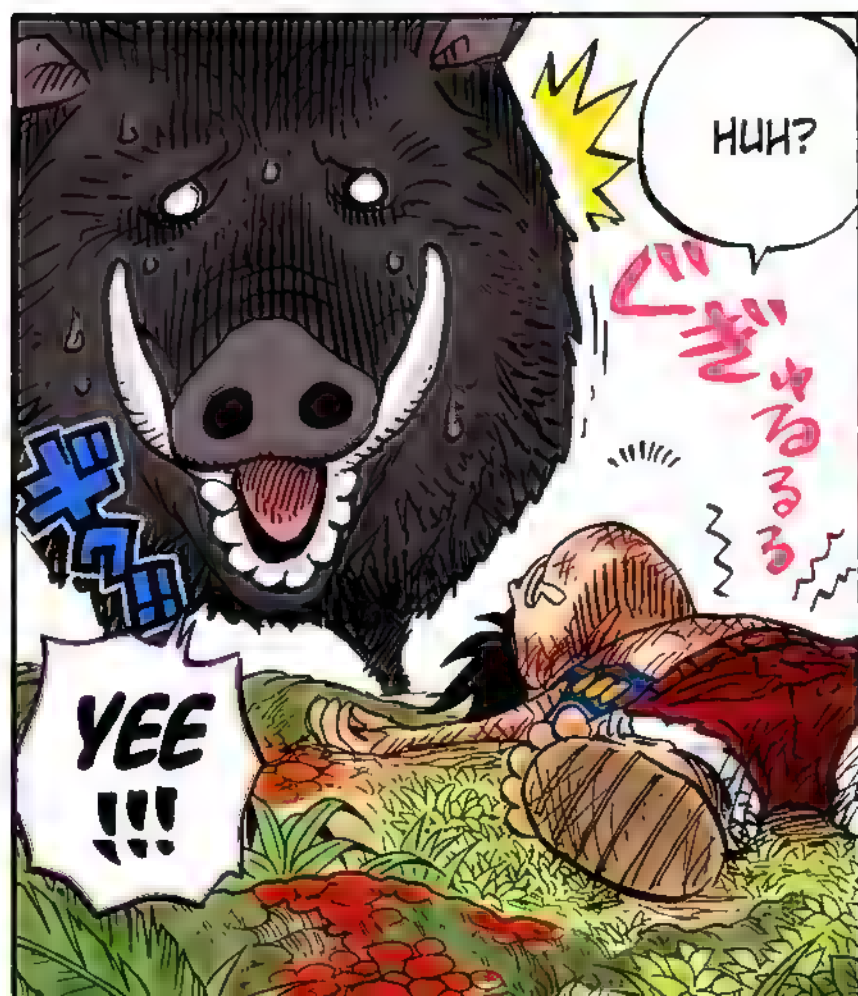


SANJI,
FOOD!
WAIT,
HE'S NOT
HERE.

I
NEED
FOOD.



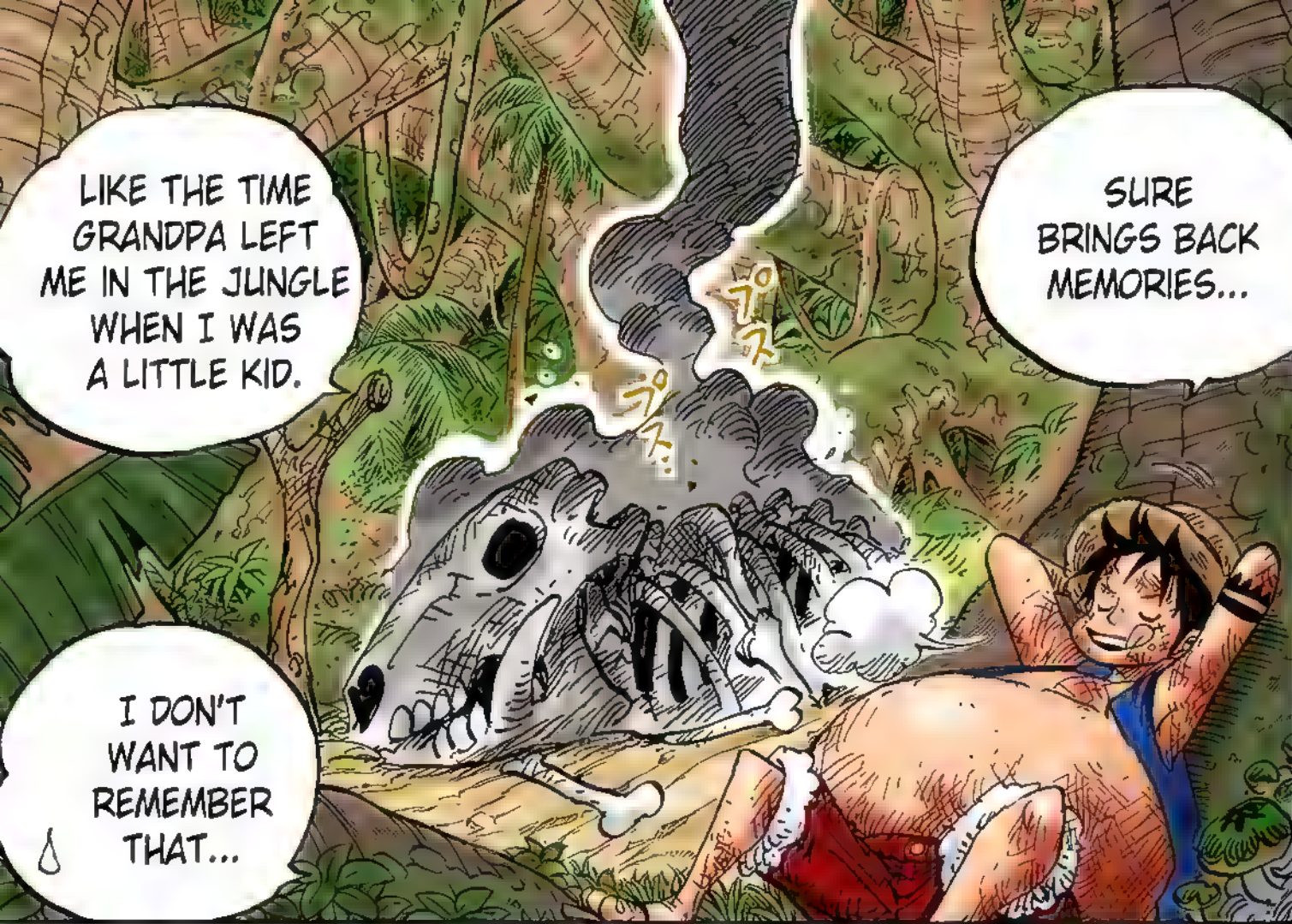
DARN.
I'M TOO
WEAK.



HUH?

YEE
!!!

はたっ



LIKE THE TIME
GRANDPA LEFT
ME IN THE JUNGLE
WHEN I WAS
A LITTLE KID.

I DON'T
WANT TO
REMEMBER
THAT...

SURE
BRINGS BACK
MEMORIES...



THAT
HIT THE
SPOT!!



NOW
EVERYTHING
SEEMS FUNNY!
HA HA HA HA!

HA HA
HA HA!

EVEN
THOUGH
I'M ALL
ALONE!



HEY,
A LAUGHING
MUSHROOM!

THESE THINGS
ARE GREAT FOR
TIMES LIKE THIS!



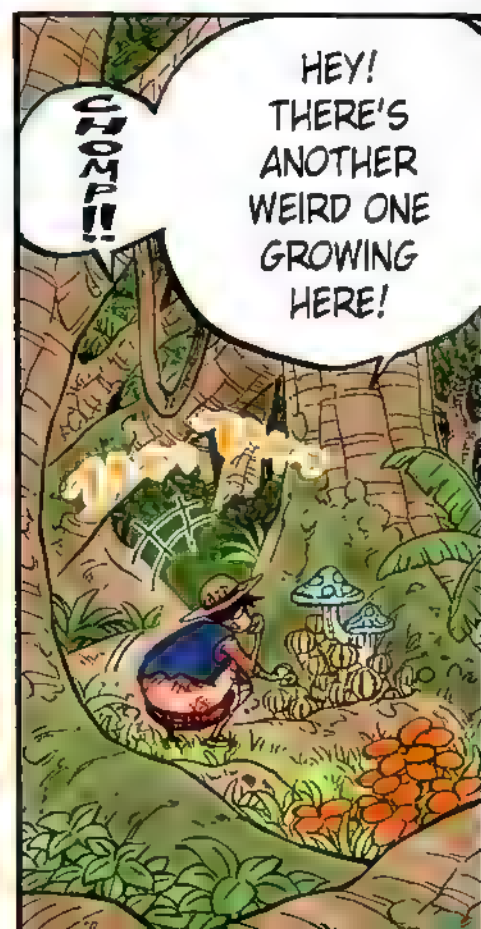
HA HA
HA HA
HA!

HUFF...
HUFF...
I NEED
ANOTHER
LAUGHER.

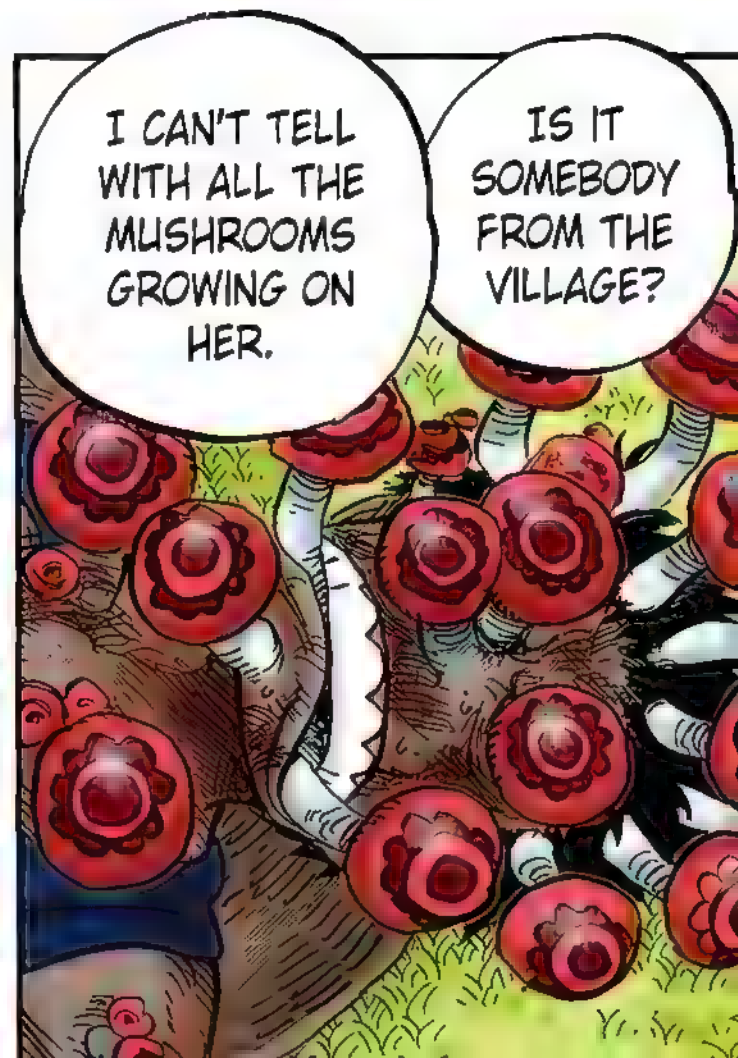
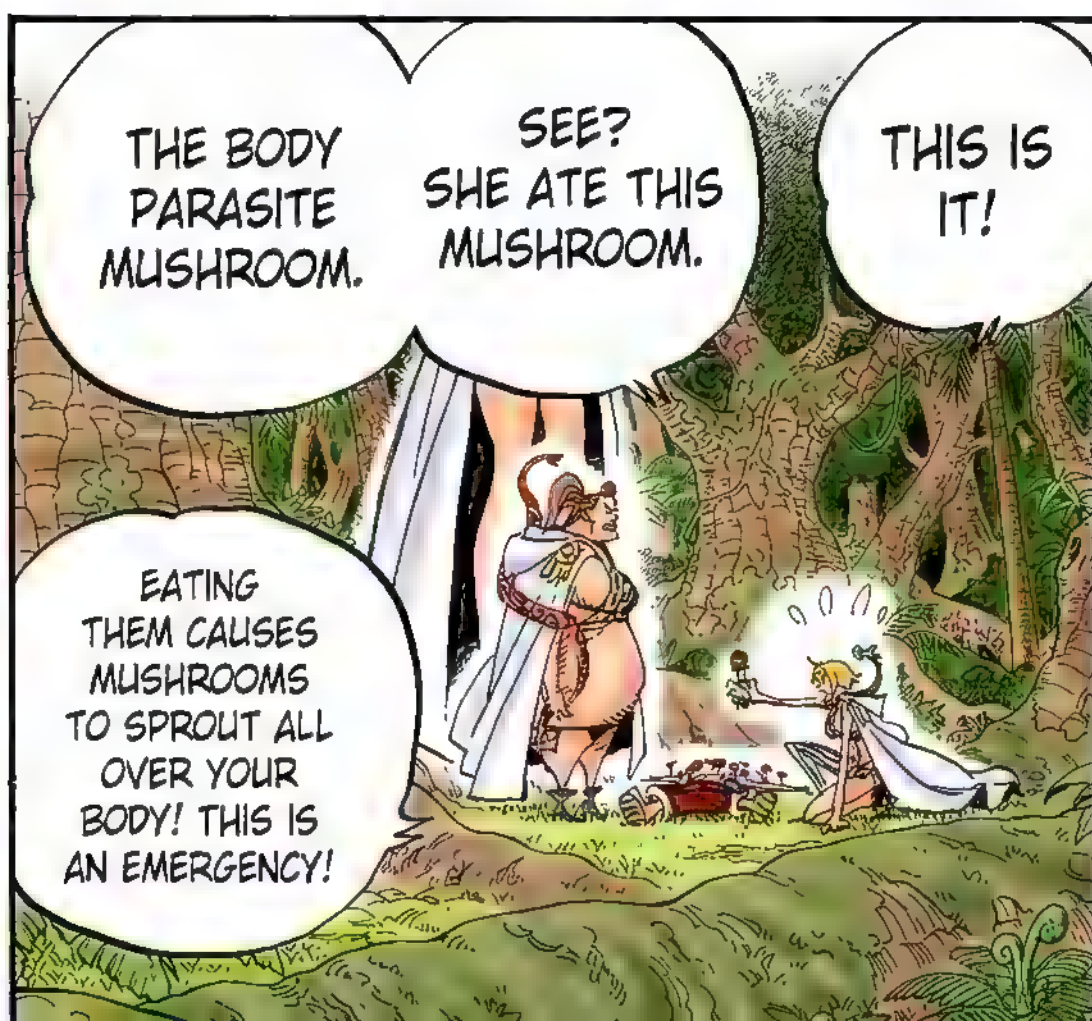
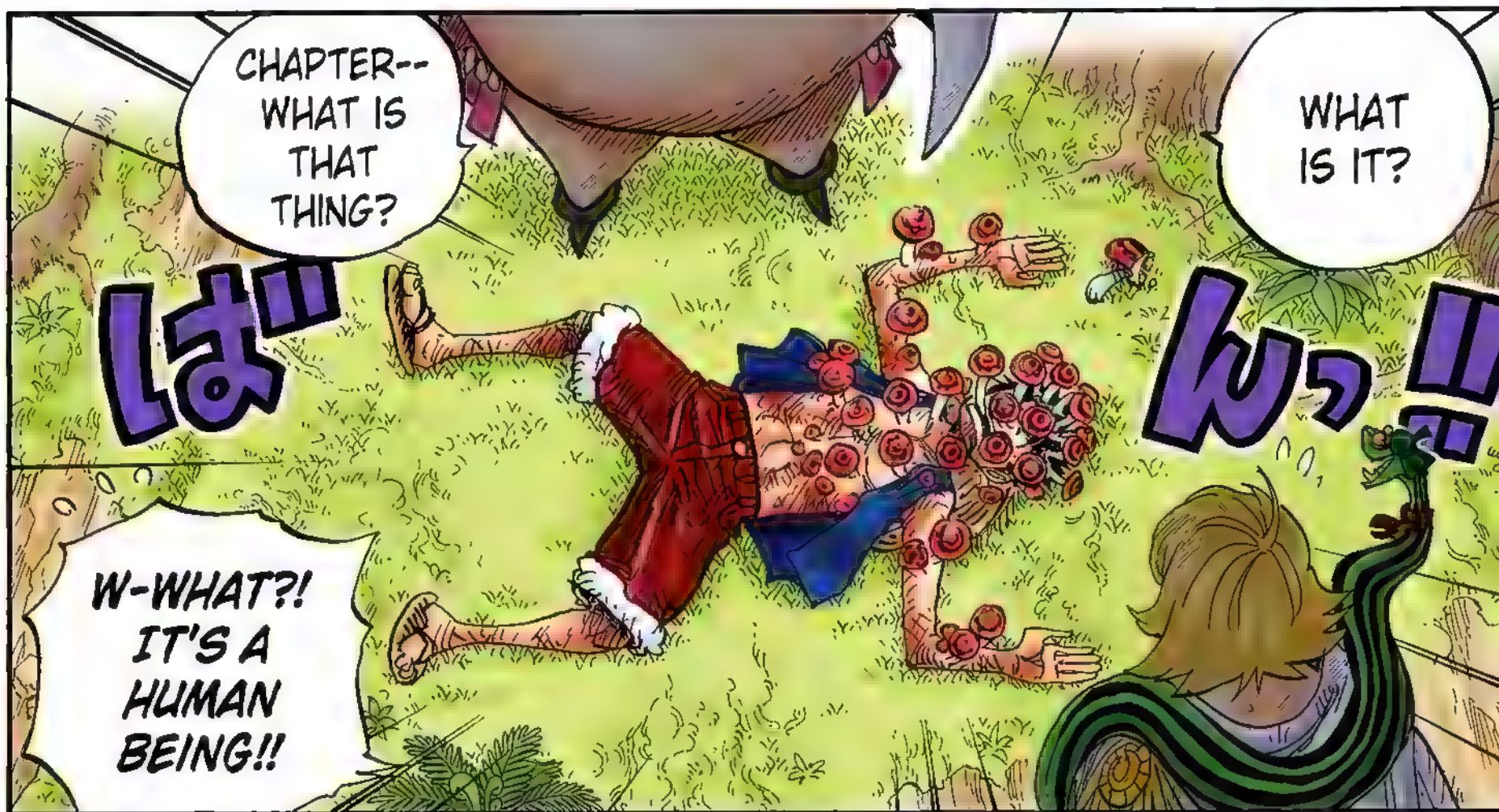
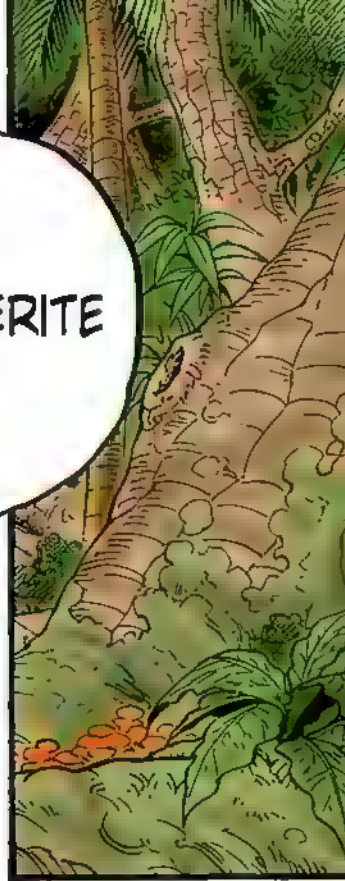
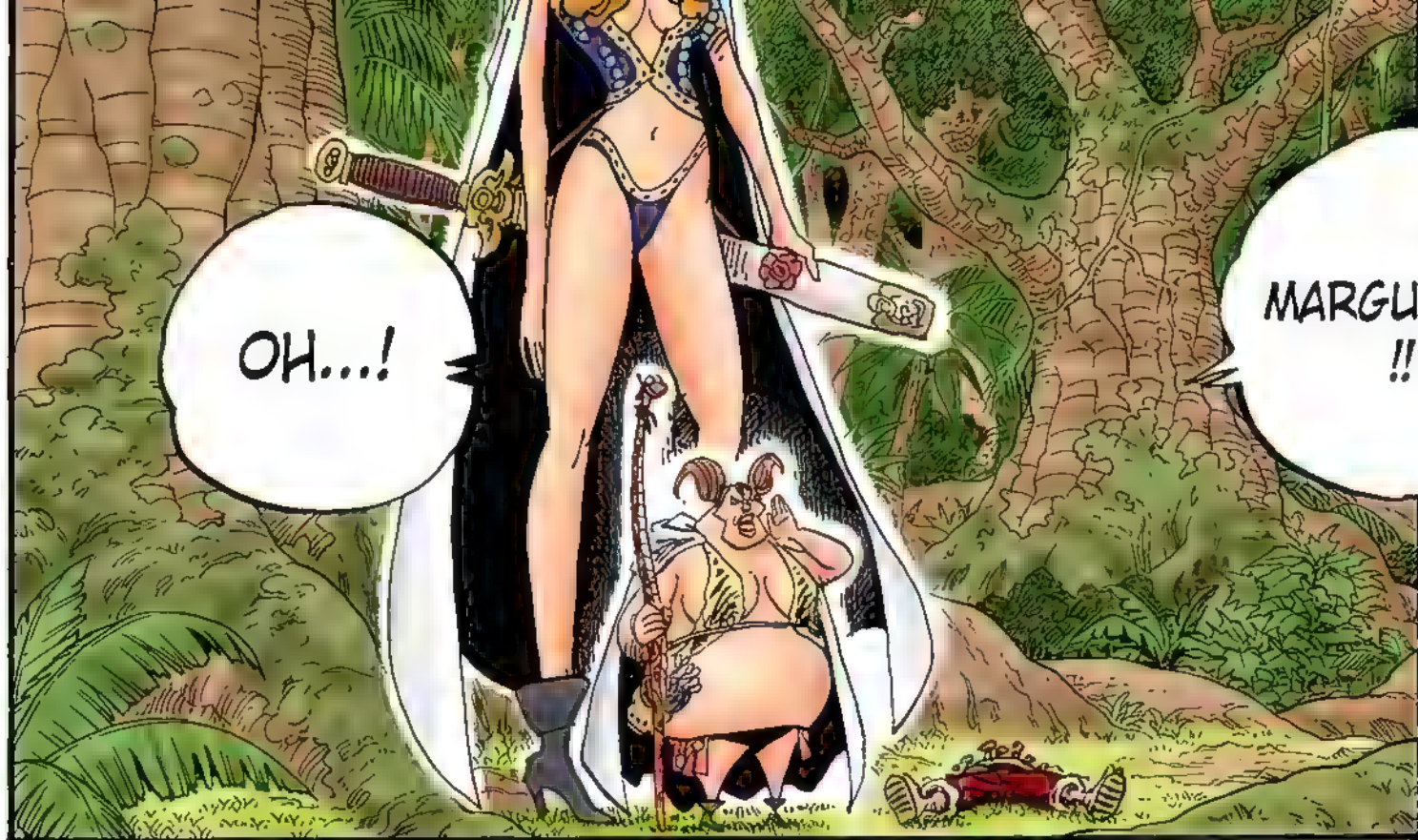
G
R
A
A
H!!

HUH?
NOW I'M
GETTING
MAD!

HEY! THERE'S
ANOTHER WEIRD
MUSHROOM
OVER HERE.



HEY!
THERE'S
ANOTHER
WEIRD ONE
GROWING
HERE!





CHAPTER--AN
EMERGENCY!

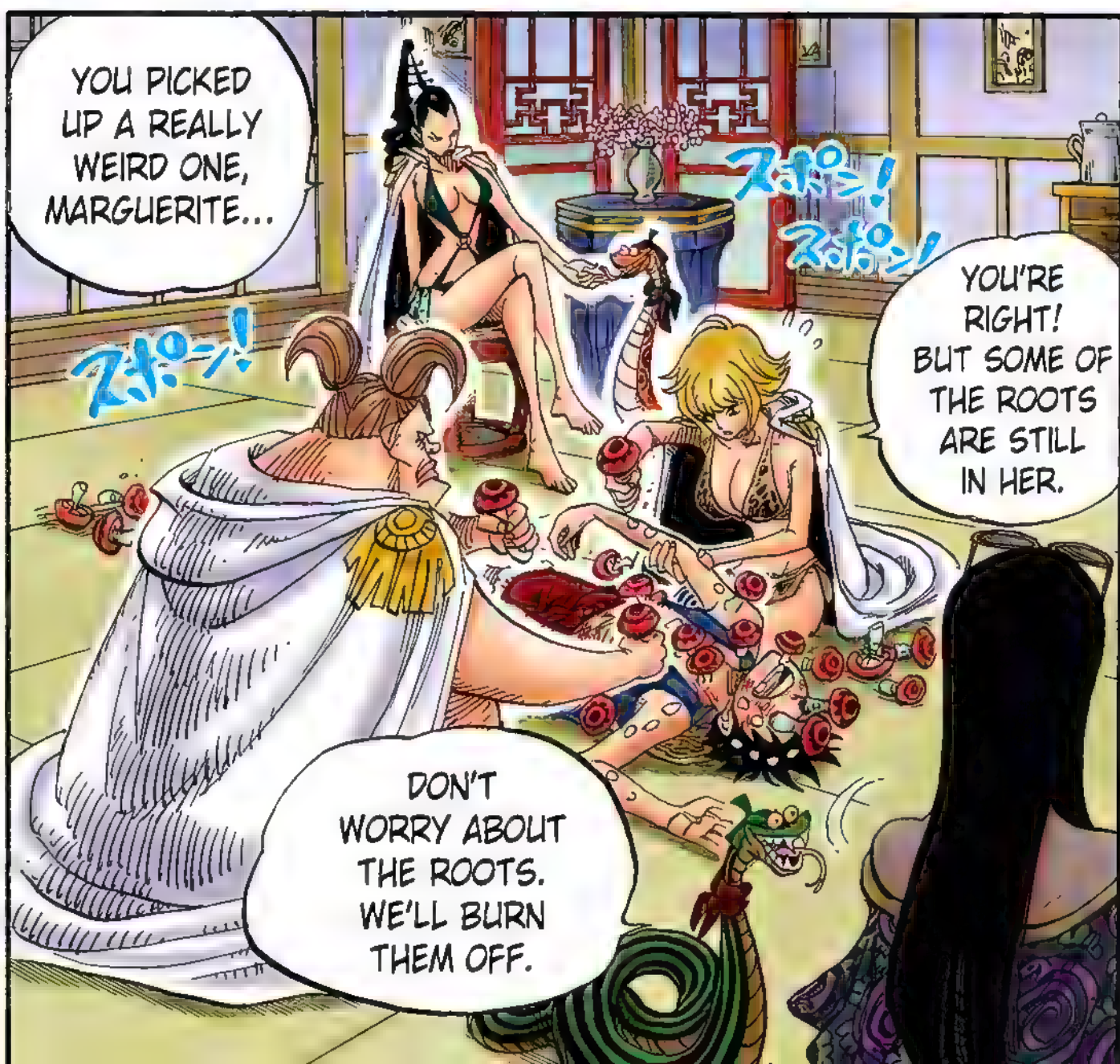
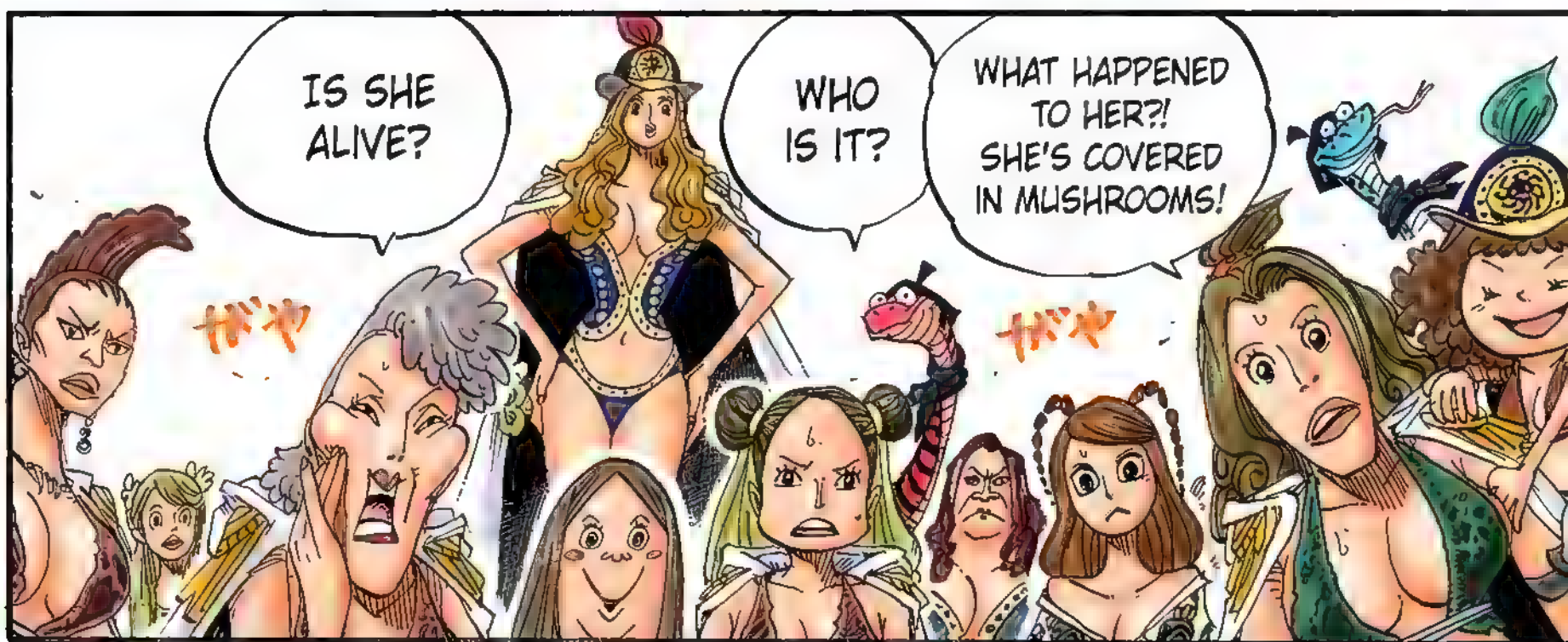
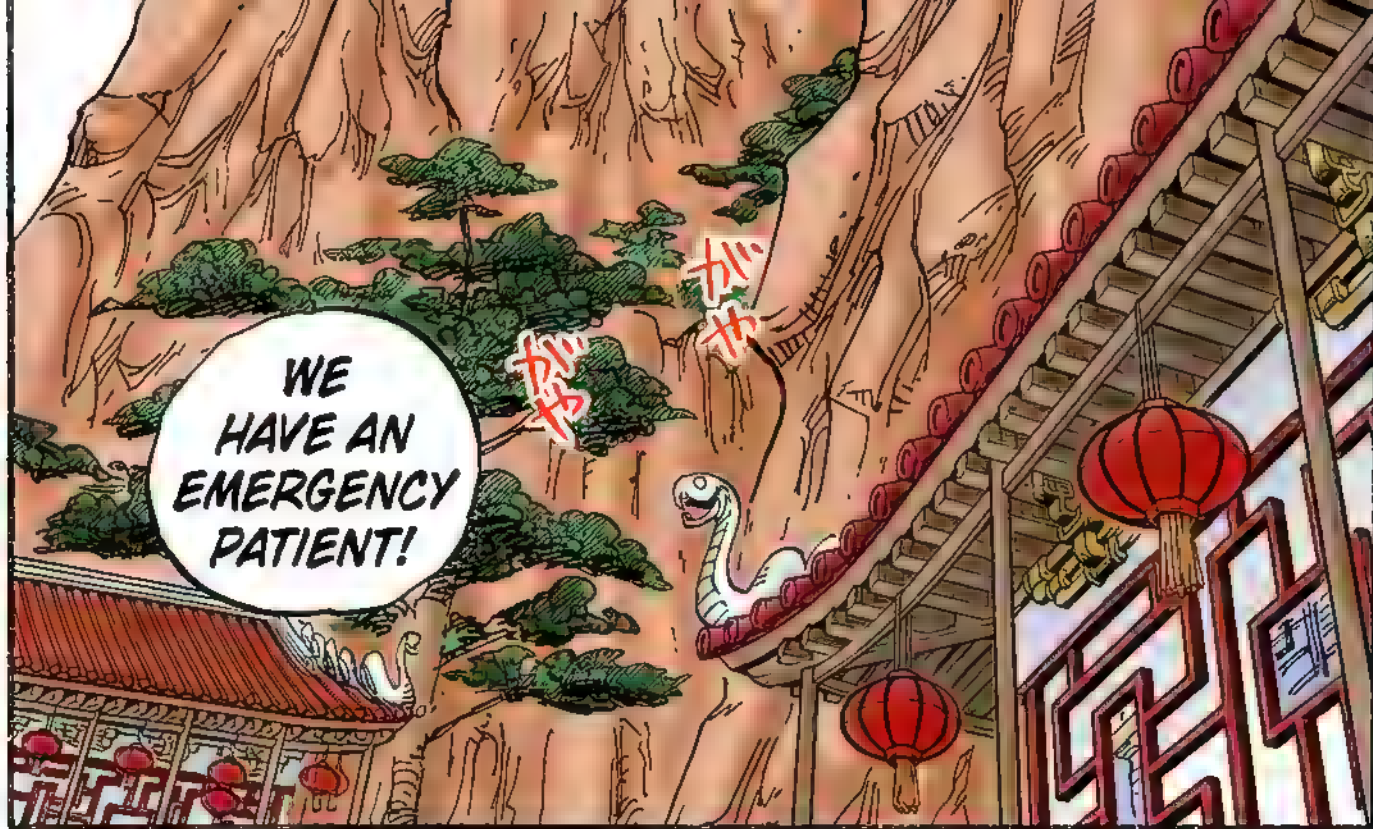
AT THIS RATE,
THE MUSHROOMS
WILL SUCK ALL
THE LIFE FORCE
OUT OF HER.

RIGHT!

APHELANDRA!
WE HAVE
TO GET HER
BACK TO THE
VILLAGE!

LET'S
HURRY!!

CHAPTER--
TAKING HER
BACK TO THE
VILLAGE!



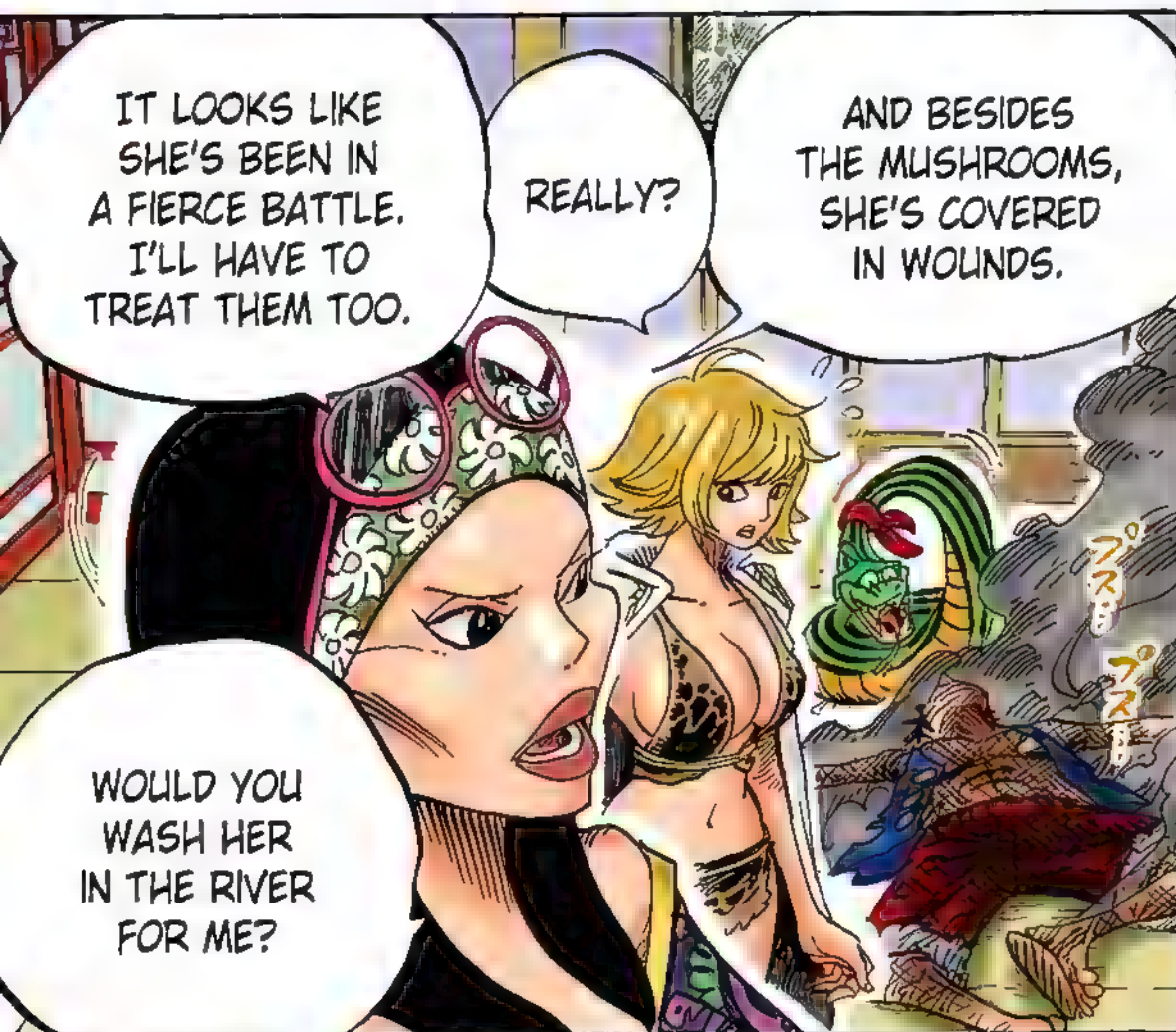


HOT
HOT
HOT!!

AAAAAH
!!



FWOOF...



IT LOOKS LIKE
SHE'S BEEN IN
A FIERCE BATTLE.
I'LL HAVE TO
TREAT THEM TOO.

REALLY?

AND BESIDES
THE MUSHROOMS,
SHE'S COVERED
IN WOUNDS.

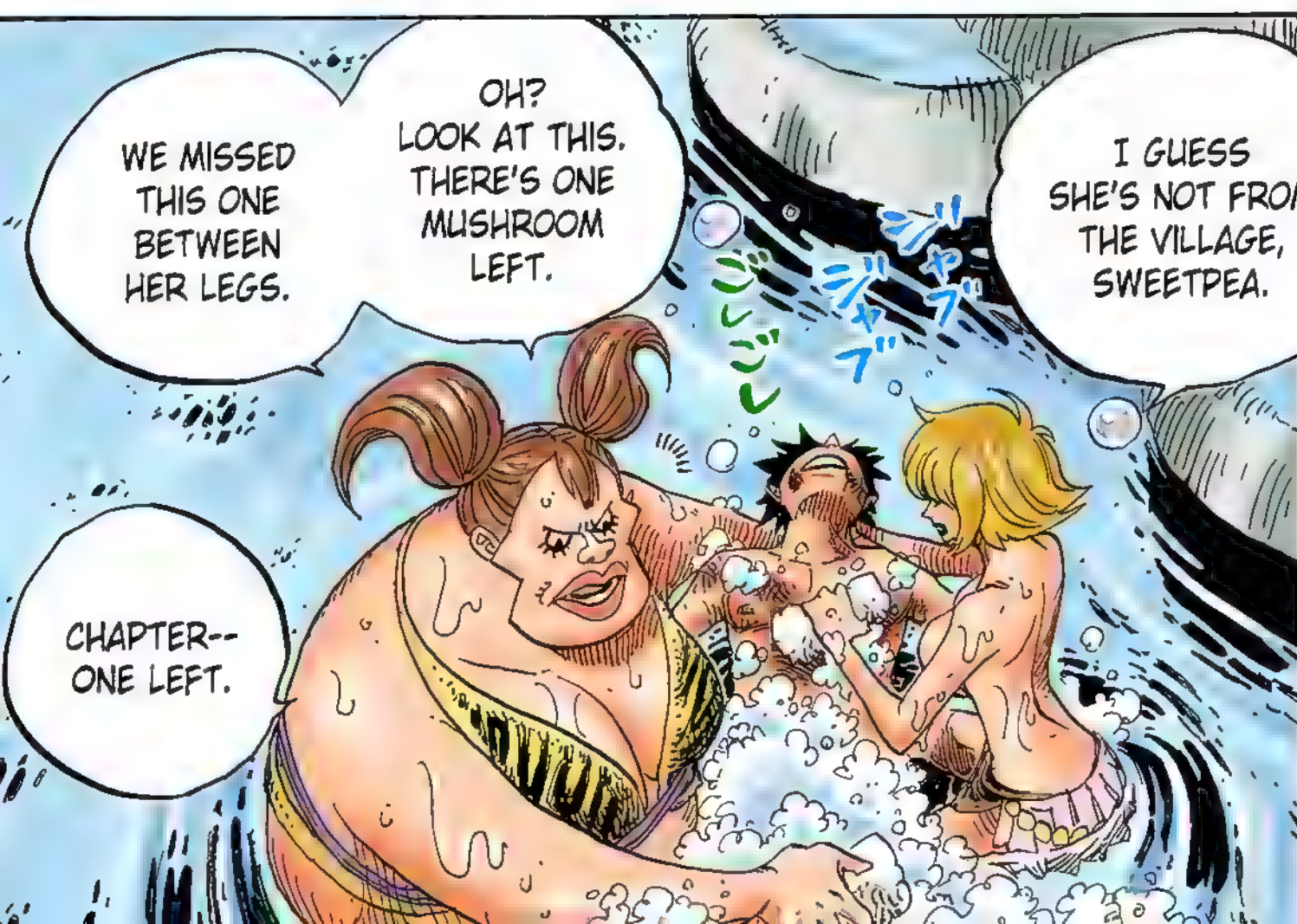
WOULD YOU
WASH HER
IN THE RIVER
FOR ME?



IT'S THE
ONLY WAY TO
KEEP THEM
FROM GROW-
ING BACK.

BELLADONNA!
ISN'T THAT
DANGEROUS?!

SHE
PASSED
OUT AGAIN.

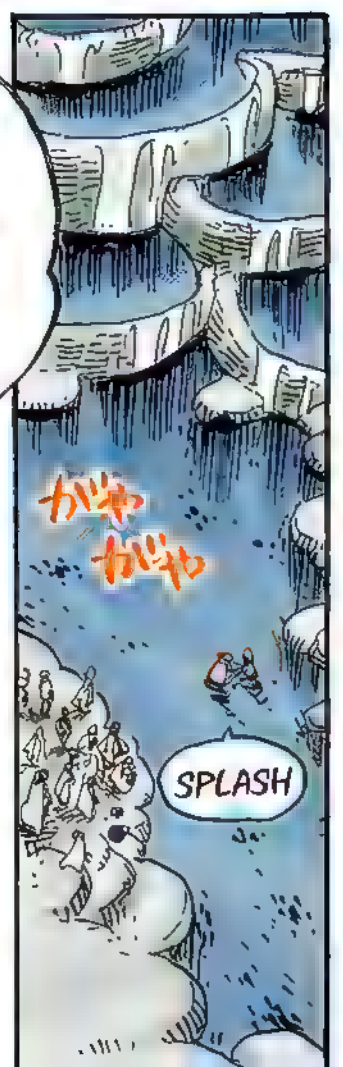


WE MISSED
THIS ONE
BETWEEN
HER LEGS.

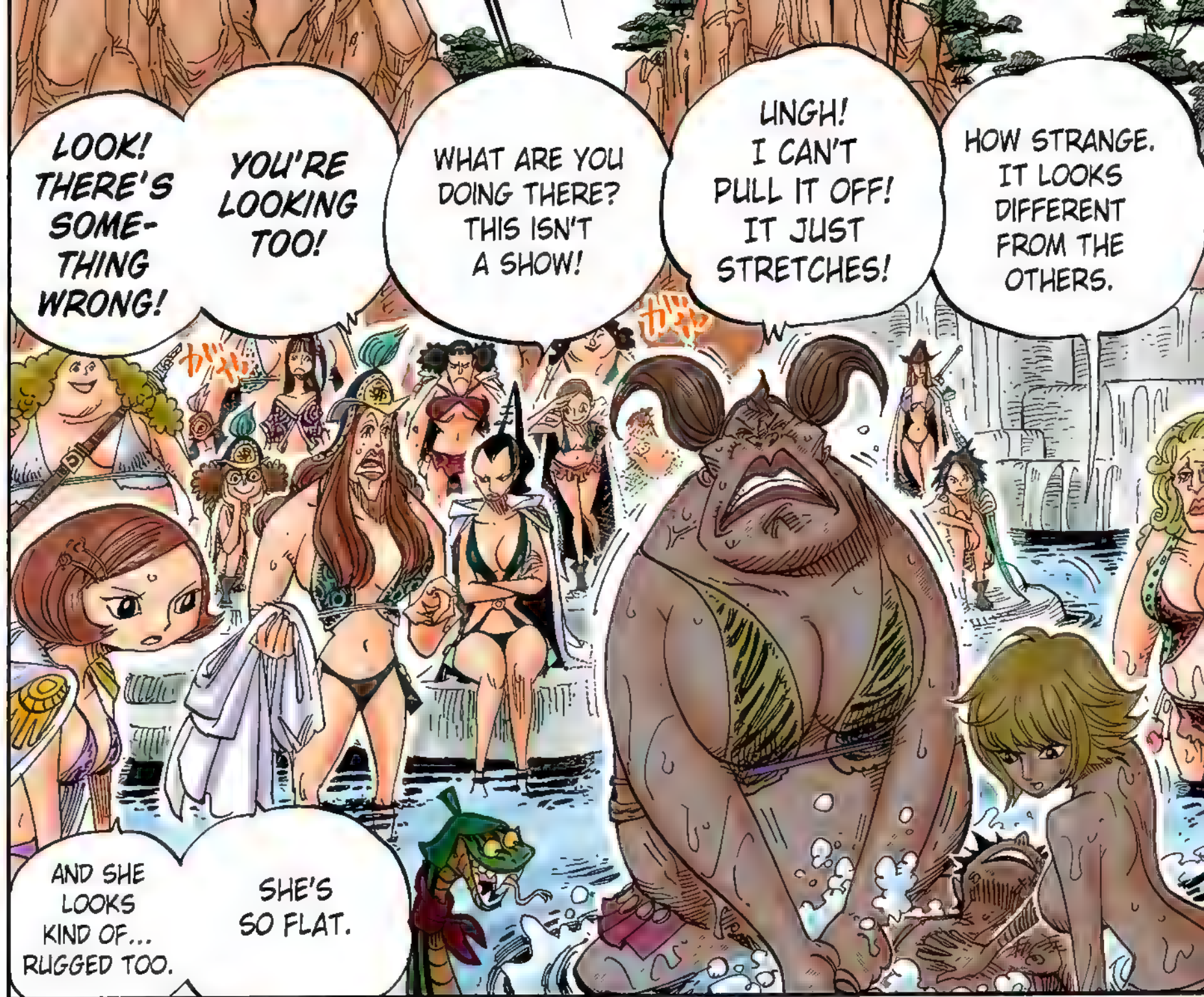
OH?
LOOK AT THIS.
THERE'S ONE
MUSHROOM
LEFT.

I GUESS
SHE'S NOT FROM
THE VILLAGE,
SWEETPEA.

CHAPTER--
ONE LEFT.



SPLASH



LOOK!
THERE'S
SOME-
THING
WRONG!

YOU'RE
LOOKING
TOO!

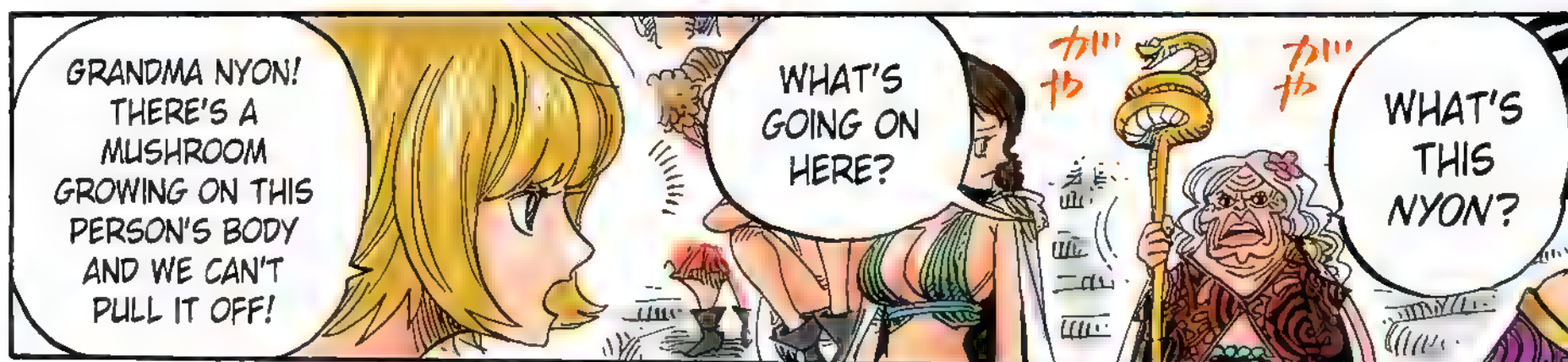
WHAT ARE YOU
DOING THERE?
THIS ISN'T
A SHOW!

LINGH!
I CAN'T
PULL IT OFF!
IT JUST
STRETCHES!

HOW STRANGE.
IT LOOKS
DIFFERENT
FROM THE
OTHERS.

AND SHE
LOOKS
KIND OF...
RUGGED TOO.

SHE'S
SO FLAT.



GRANDMA NYON!
THERE'S A
MUSHROOM
GROWING ON THIS
PERSON'S BODY
AND WE CAN'T
PULL IT OFF!

WHAT'S
GOING ON
HERE?

WHAT'S
THIS
NYON?



...IS
A
MAN!!

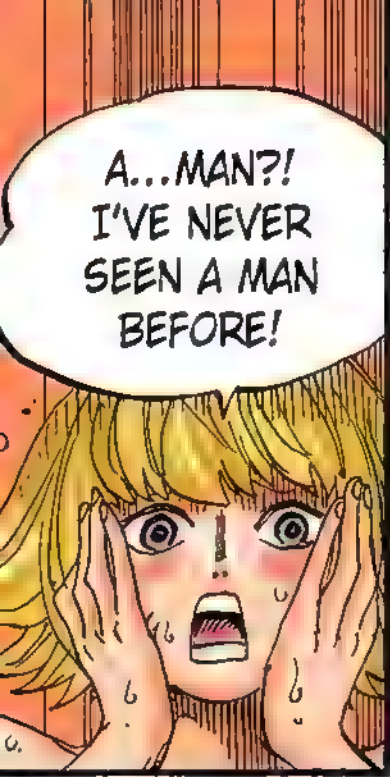
LISTEN
TO
ME!!

THIS
PERSON...



WHAT?

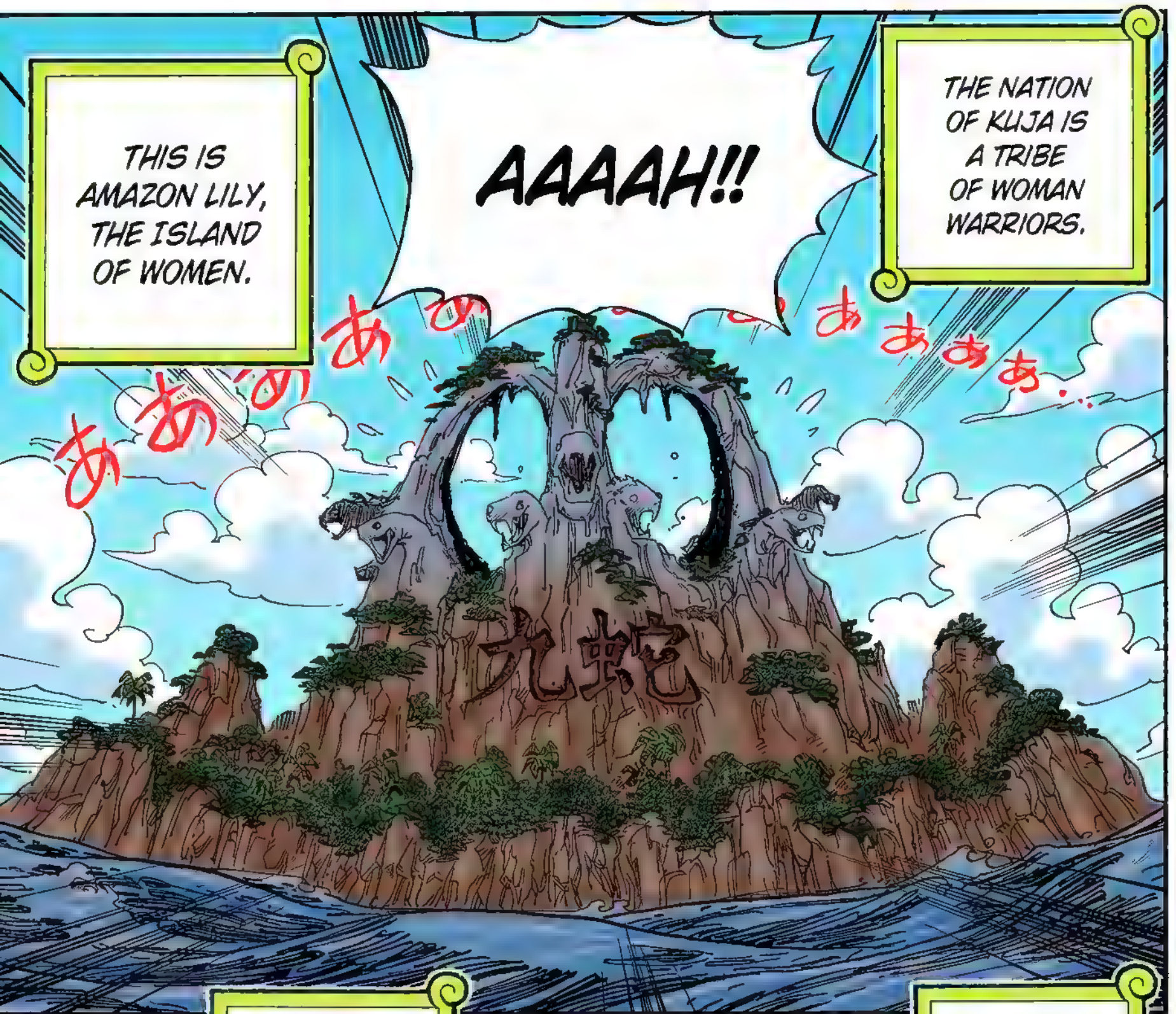
A MUSH-
ROOM?



A...MAN?!
I'VE NEVER
SEEN A MAN
BEFORE!



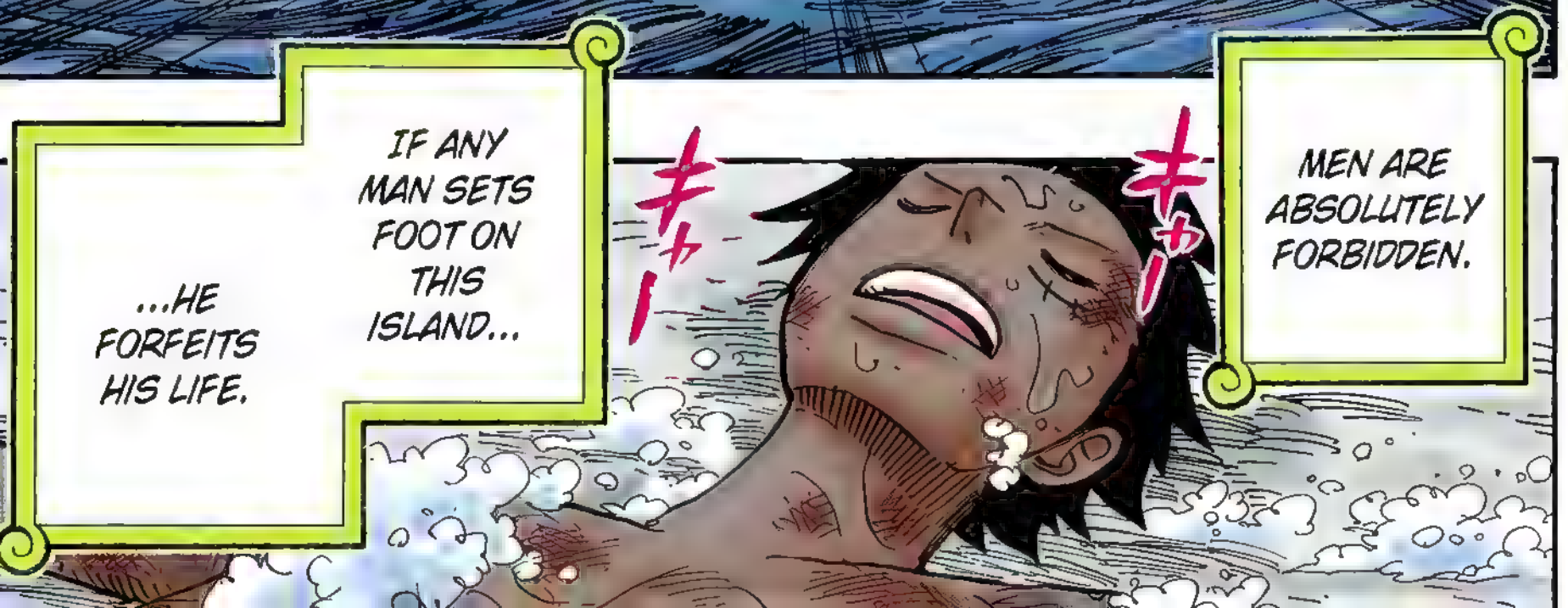
WHAT
?!!



THIS IS
AMAZON LILY,
THE ISLAND
OF WOMEN.

AAAAAH!!

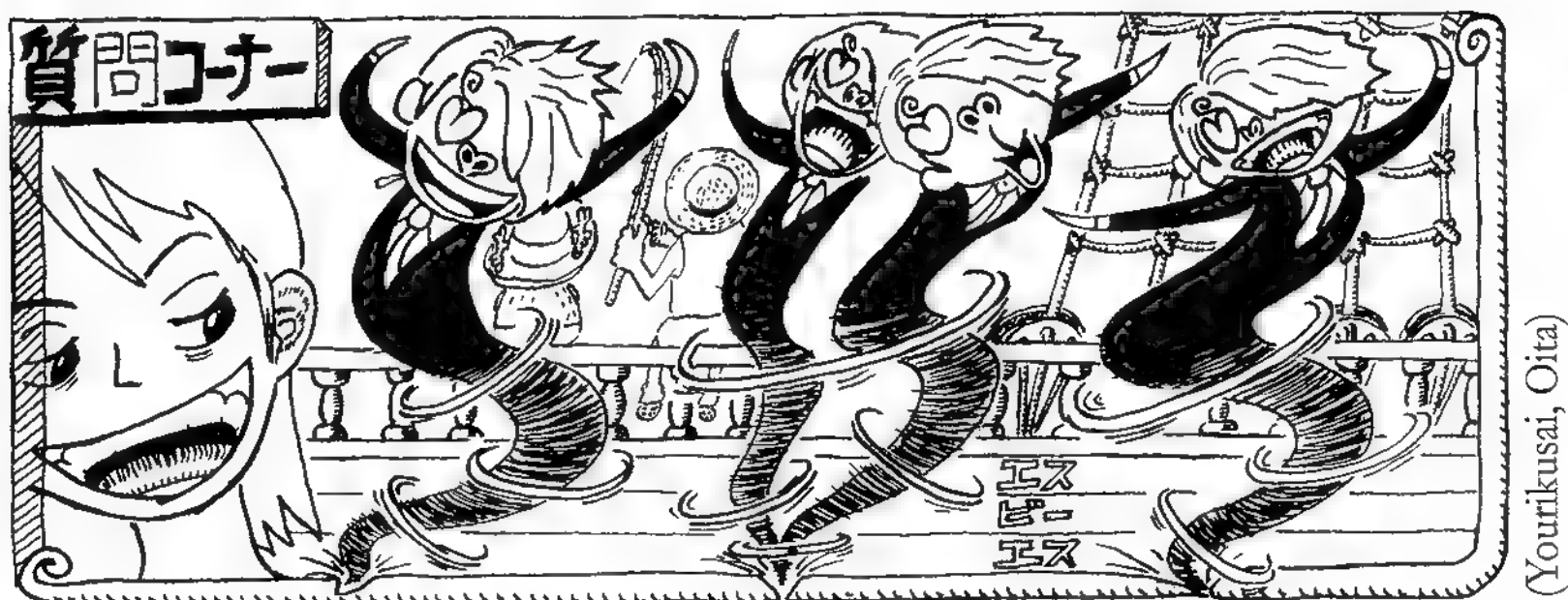
THE NATION
OF KUJA IS
A TRIBE
OF WOMAN
WARRIORS.



...HE
FORFEITS
HIS LIFE.

IF ANY
MAN SETS
FOOT ON
THIS
ISLAND...

MEN ARE
ABSOLUTELY
FORBIDDEN.



Reader(Q): In volume 51, chapter 502, the CP9's Independent Report shows Kalifa wearing the Criminal brand that's popular on Fish-Man Island! Why would a human be wearing that? And does Kalifa like brand-name stuff?

--MOTO



Oda(A): I'm glad you caught that. That is indeed a T-shirt of Pappagu's Brand "Criminal." I get the feeling that Kalifa likes Brand-name clothing. Criminal is very popular on Fish-Man Island, But it is sold on dry land too. Even Zolo was wearing it for a while. Now about the name "Criminal." The Japanese word for "criminal" can also mean "star." That's why it's star-shaped.



Q: Oda Sensei! Hello-Borsalino! This is about the super-cute mermaid Camie's birthday! The "Ca" in her name sounds like "K," the eleventh letter of the alphabet, so let's say it means eleven! Then "mie" rhymes with three (sort of)! So can her birthday be November 3?

--II TO ITTE!

A: Hello-Borsalino! Sure. Sure-Borsalino!



Chapter 515: ADVENTURE ON THE ISLAND OF WOMEN



**CP9'S INDEPENDENT REPORT, VOL. 23:
"A FLOWER IS A GIFT THAT SHINES BRIGHTLY"**

...AND
FUNCTIONS
AS A
CITY-STATE.

...IS BUILT
LIKE A
FOR-
TRESS...

THE
VILLAGE
HERE...

WE'VE GOT
FRESH-
PICKED
FRUIT
FROM THE
JUNGLE!

GET YOUR
NEPTUNIAN
MEAT
HERE!

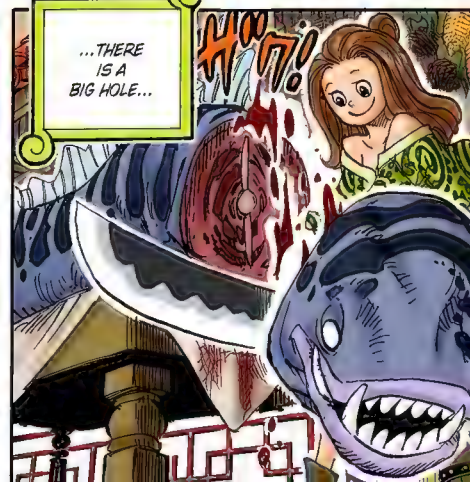
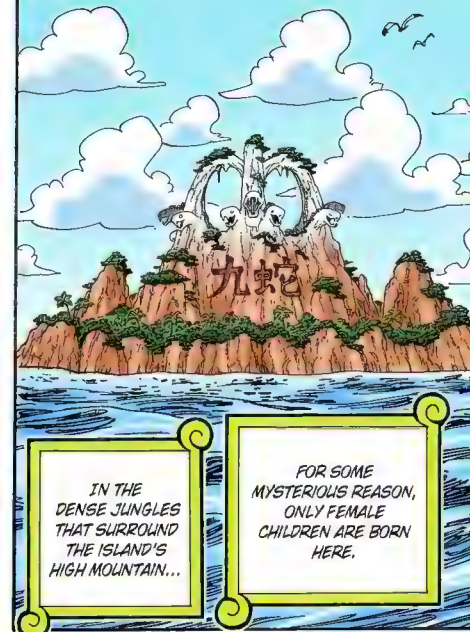
NOW AND THEN,
ONE OF THE
WOMEN VENTURES
TO THE OUTER
OCEANS AND
RETURNS WITH
A BABY IN HER
BELLY.

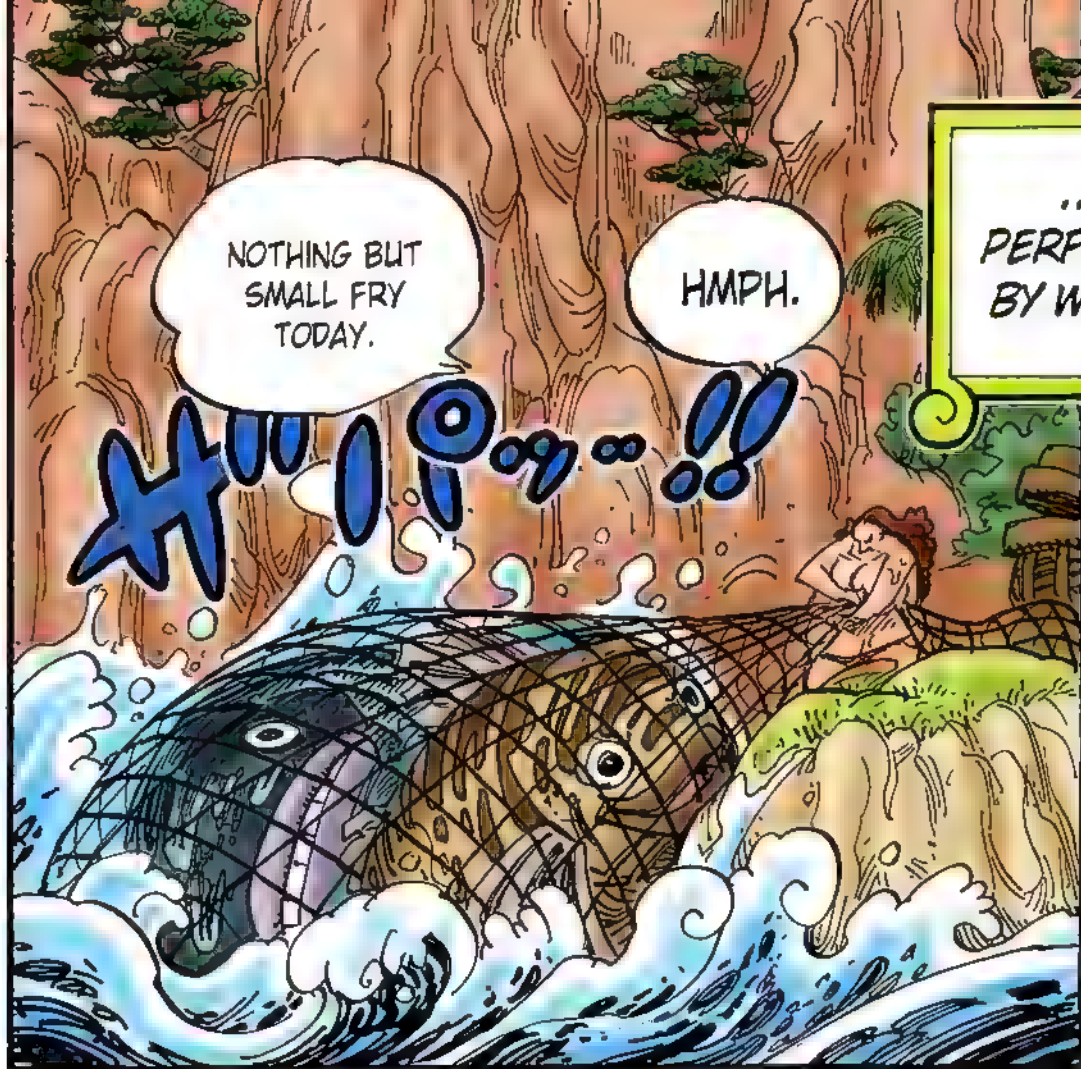
THIS IS
AMAZON LILY,
A NATION OF
ONLY WOMEN.

IN THE
DENSE JUNGLES
THAT SURROUND
THE ISLAND'S
HIGH MOUNTAIN...

FOR SOME
MYSTERIOUS REASON,
ONLY FEMALE
CHILDREN ARE BORN
HERE.

...THERE
IS A
BIG HOLE...





NOTHING BUT
SMALL FRY
TODAY.

HMPH.

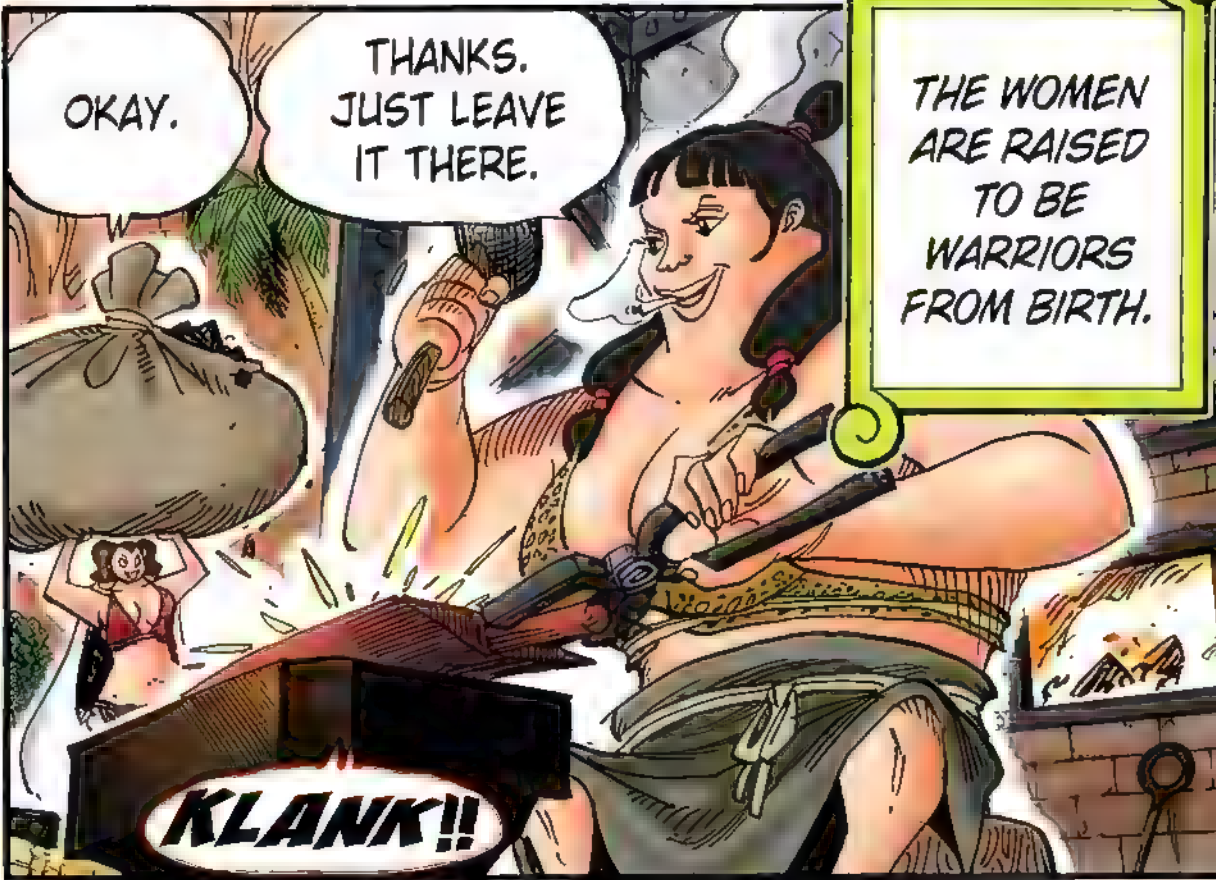
...IS
PERFORMED
BY WOMEN.

ALL THE
WORK
HERE...



THEY ARE
HEARTY AND
STRONG...

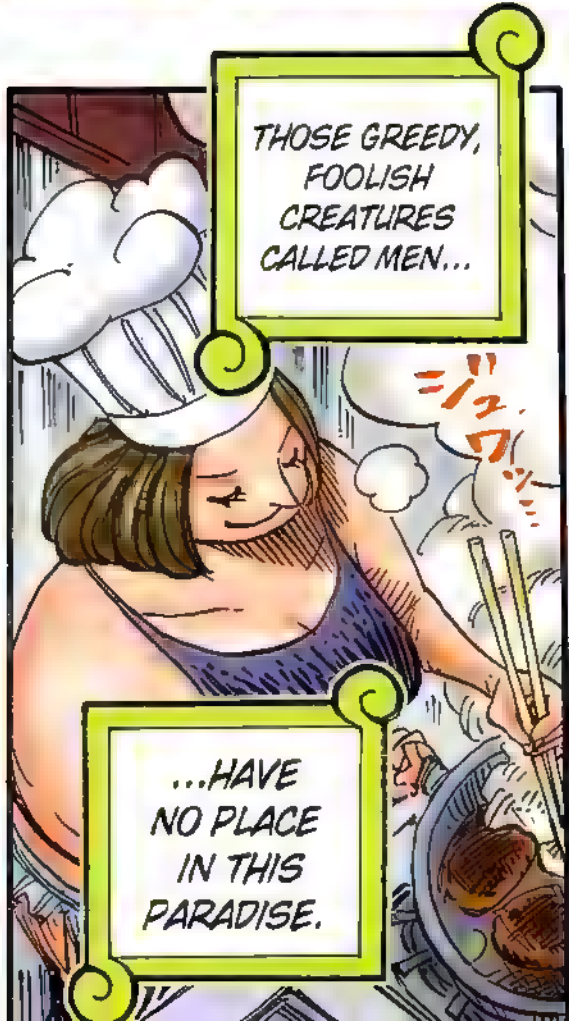
SHHK
SHHK...



OKAY.

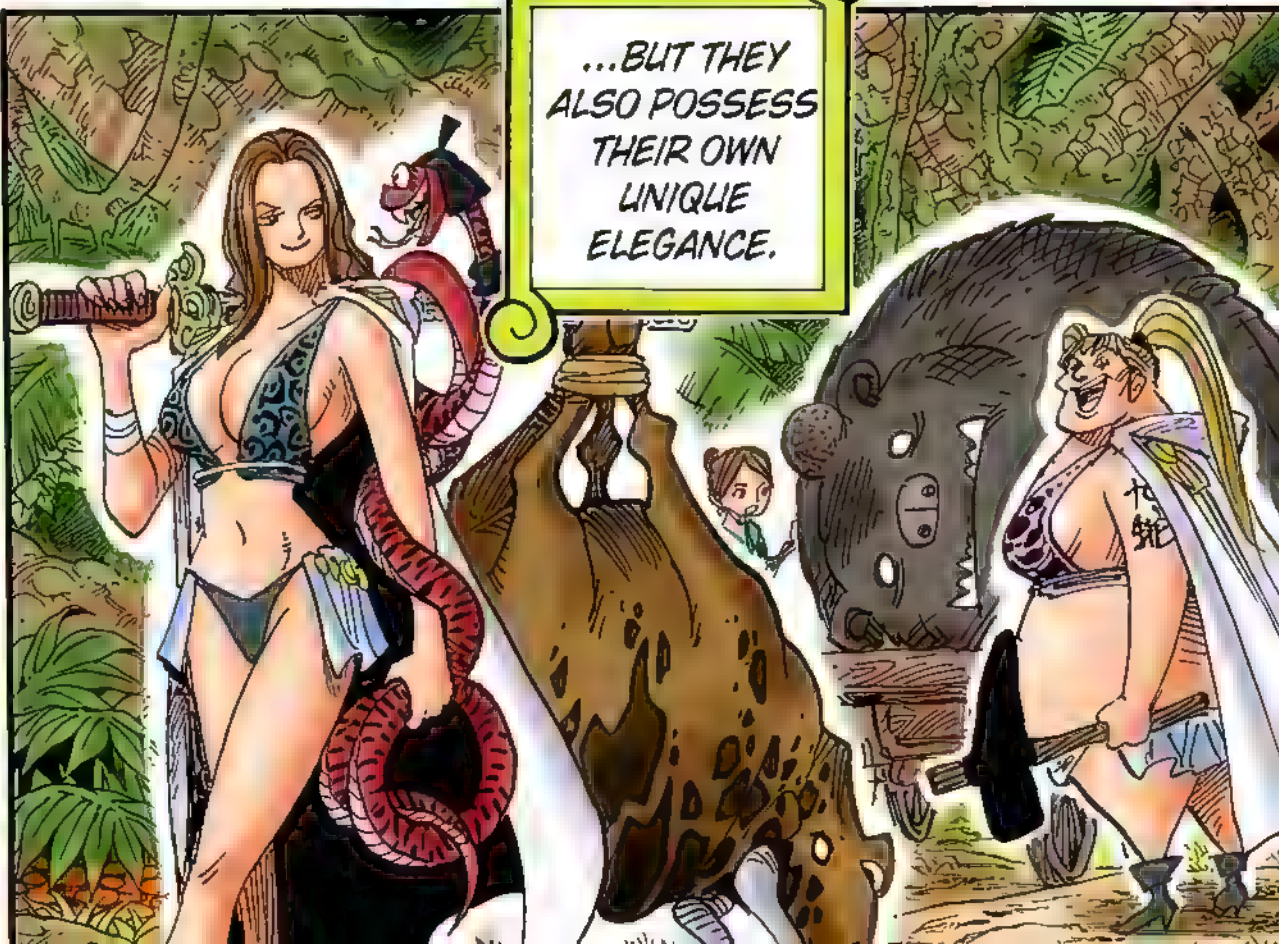
THANKS.
JUST LEAVE
IT THERE.

THE WOMEN
ARE RAISED
TO BE
WARRIORS
FROM BIRTH.

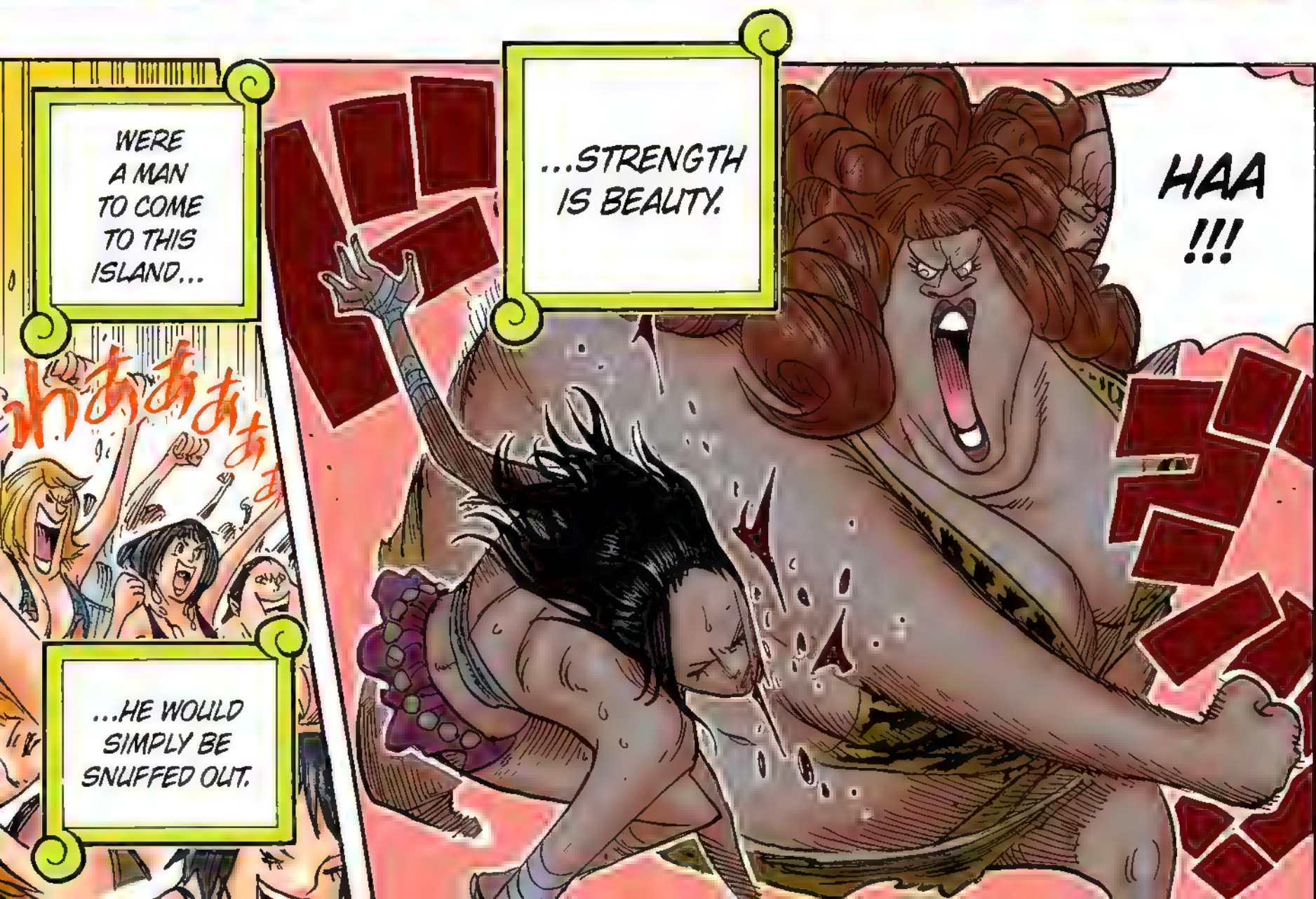
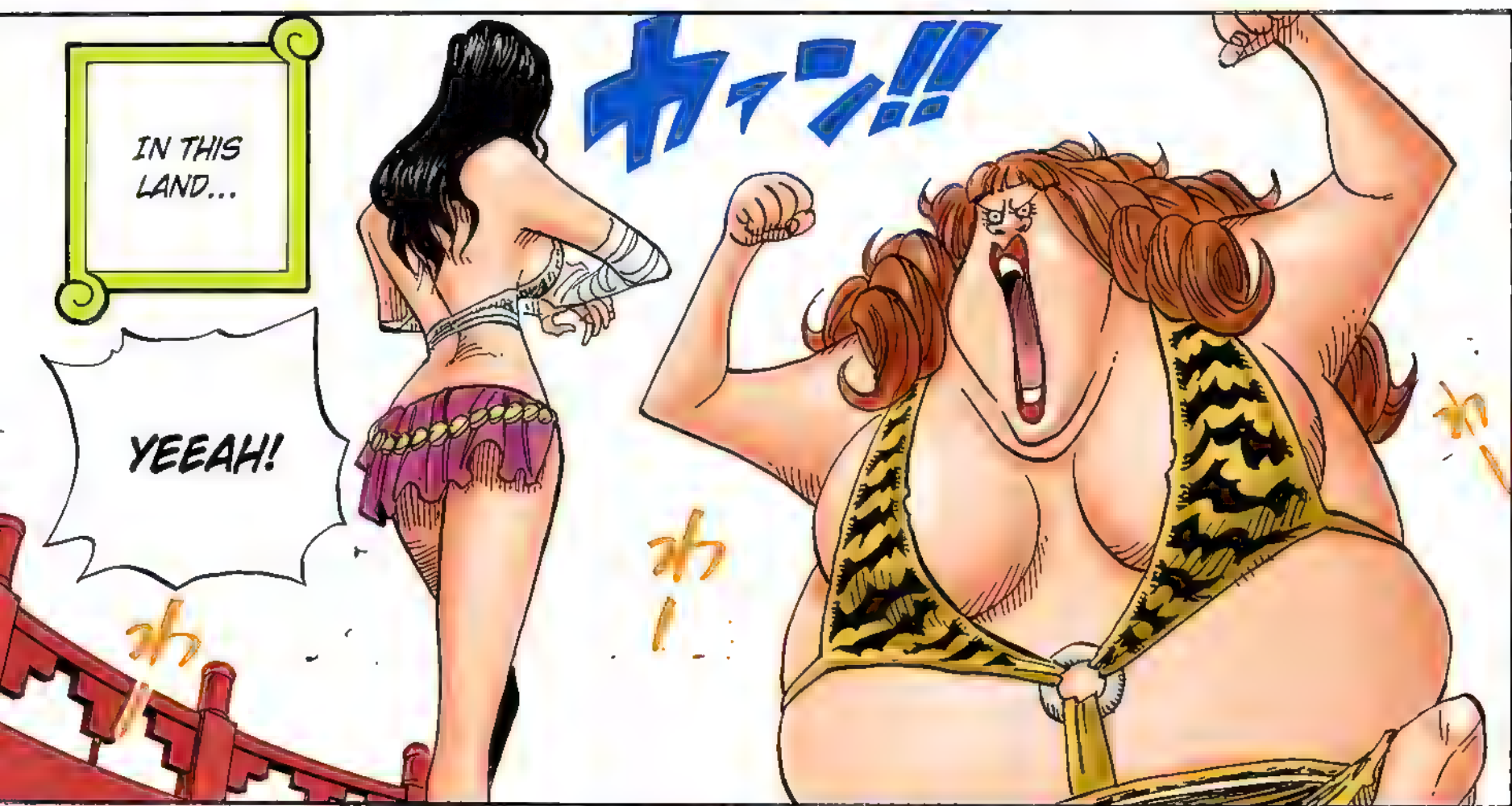


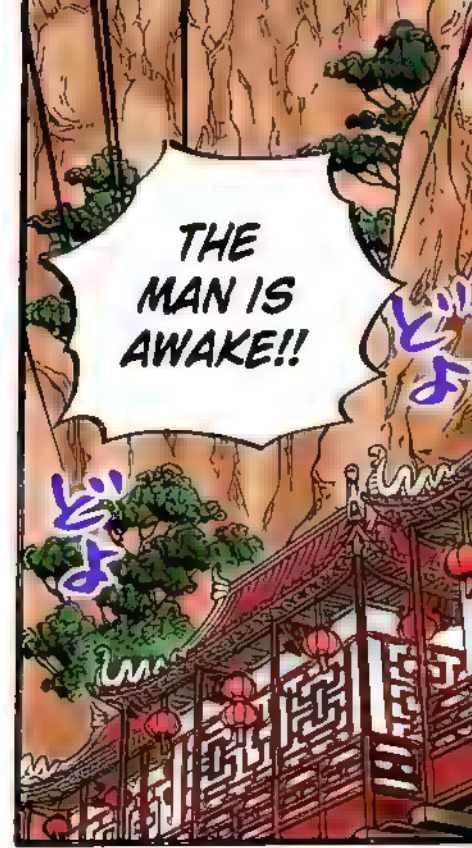
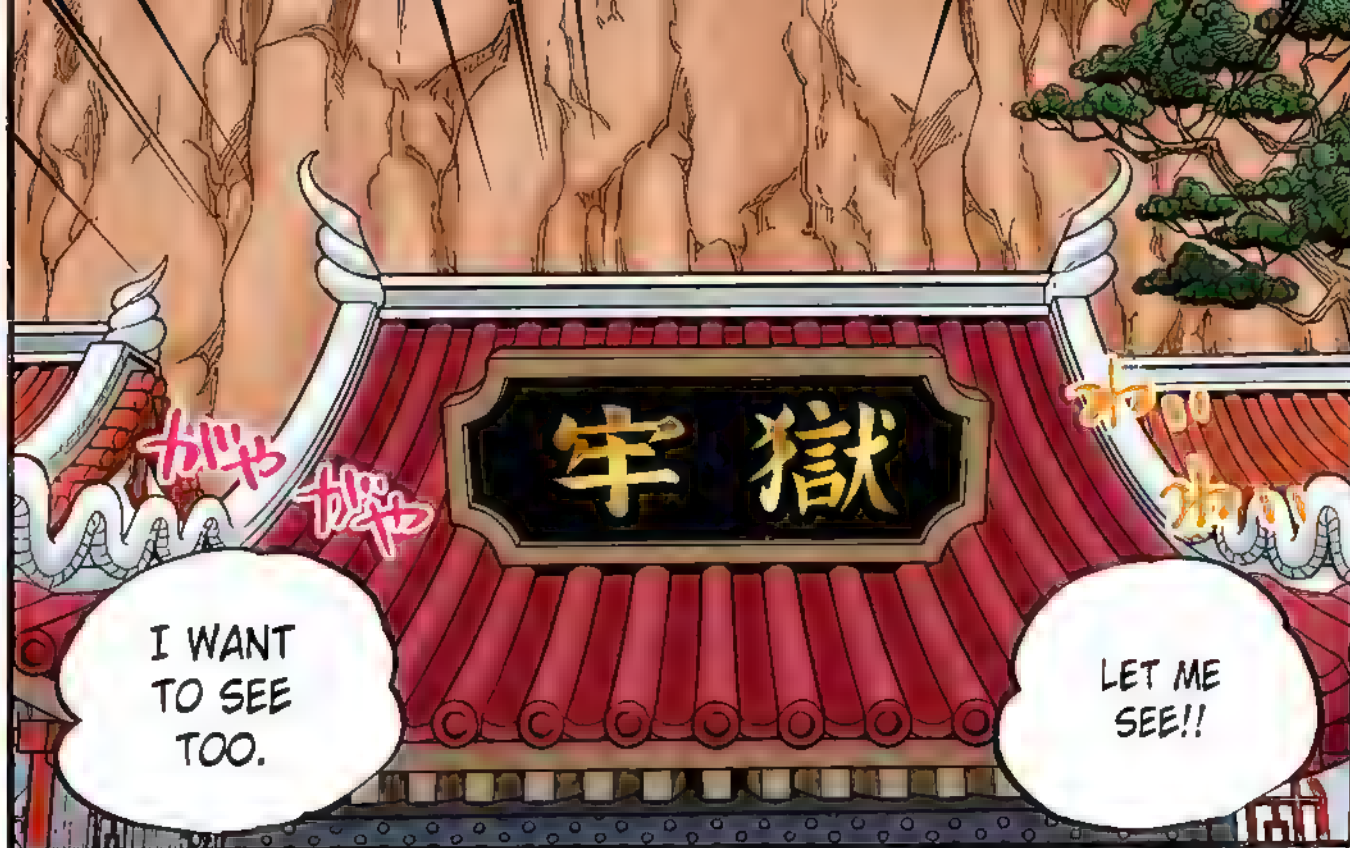
THOSE GREEDY,
FOOLISH
CREATURES
CALLED MEN...

...HAVE
NO PLACE
IN THIS
PARADISE.



...BUT THEY
ALSO POSSESS
THEIR OWN
UNIQUE
ELEGANCE.

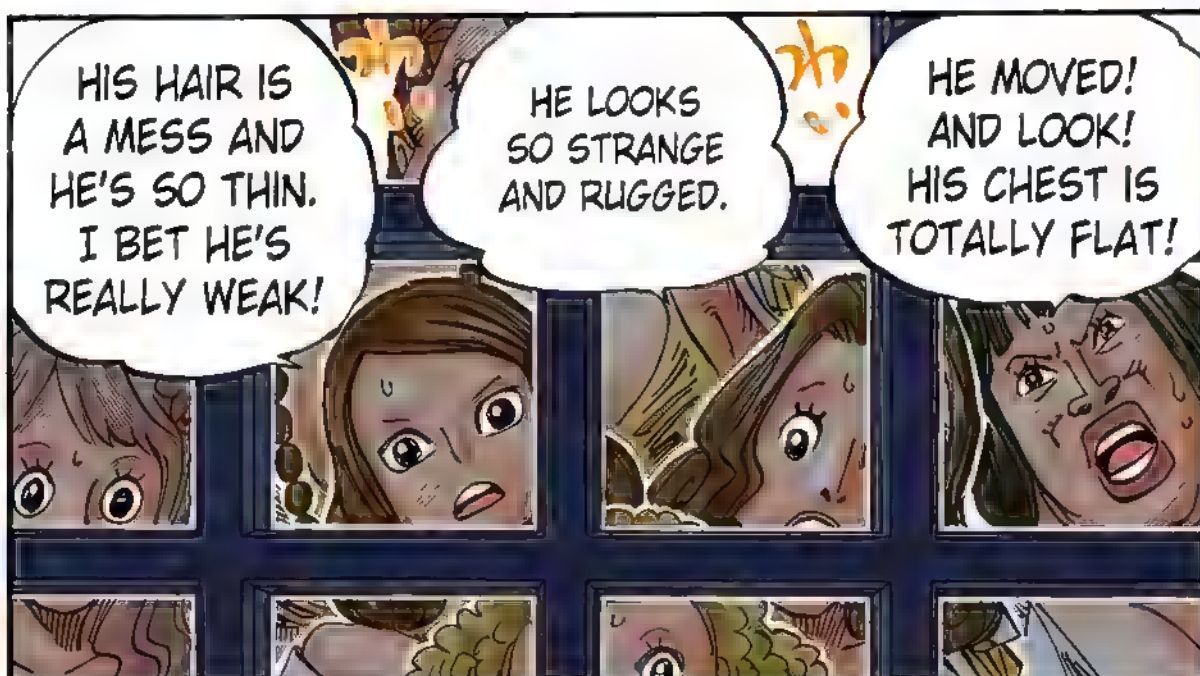




THE
MAN IS
AWAKE!!

I WANT
TO SEE
TOO.

LET ME
SEE!!



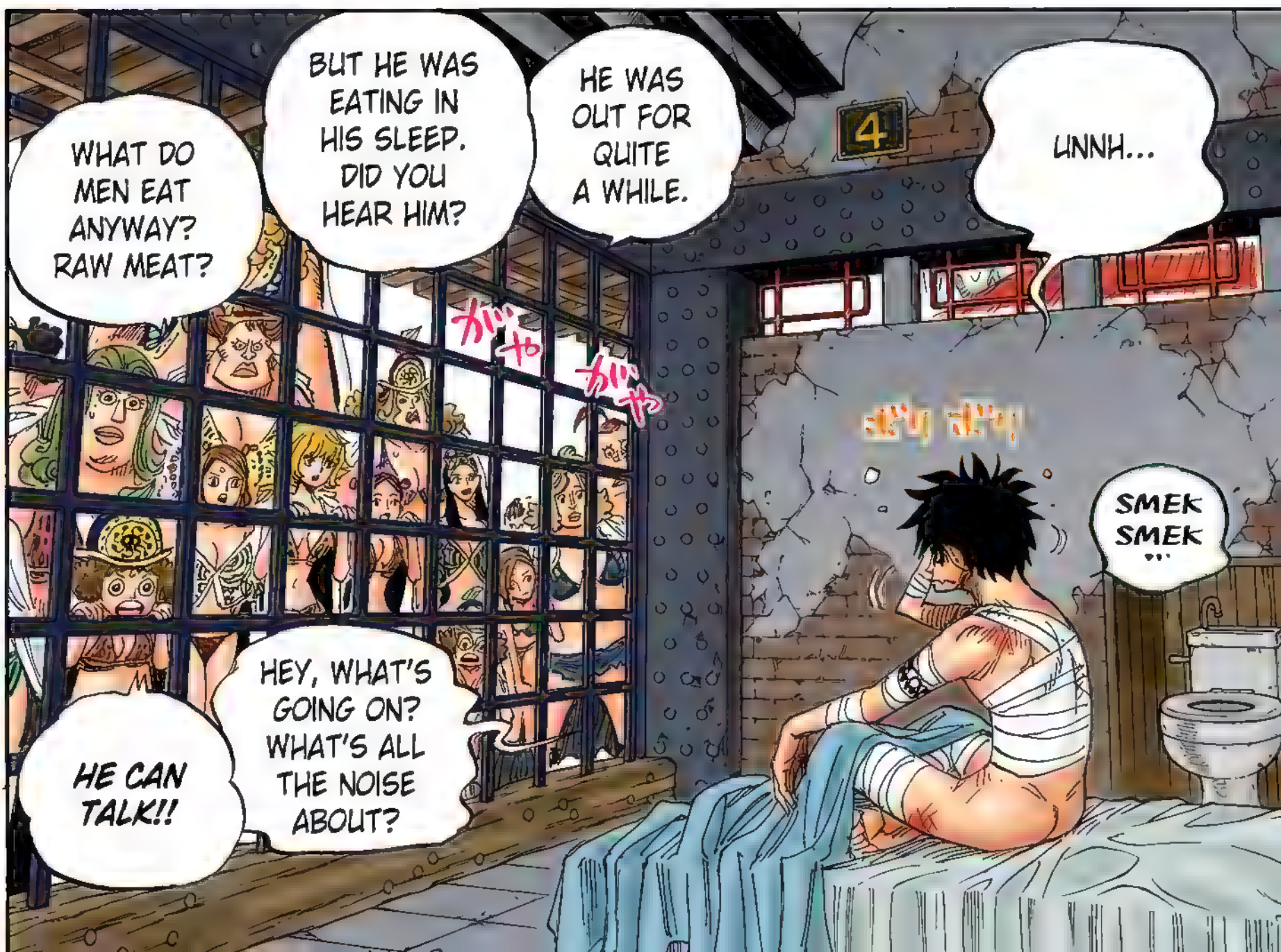
HIS HAIR IS
A MESS AND
HE'S SO THIN.
I BET HE'S
REALLY WEAK!

HE LOOKS
SO STRANGE
AND RUGGED.

HE MOVED!
AND LOOK!
HIS CHEST IS
TOTALLY FLAT!



YAWN...



WHAT DO
MEN EAT
ANYWAY?
RAW MEAT?

BUT HE WAS
EATING IN
HIS SLEEP.
DID YOU
HEAR HIM?

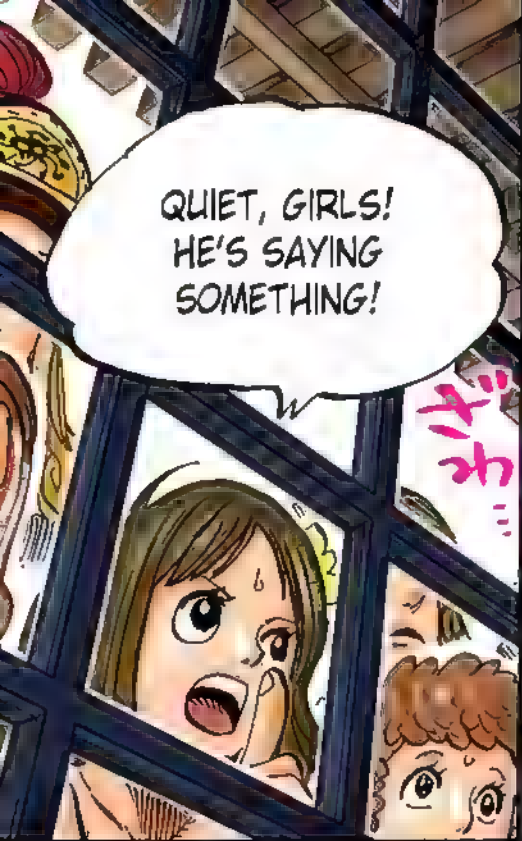
HE WAS
OUT FOR
QUITE
A WHILE.

UNNH...

HE CAN
TALK!!

HEY, WHAT'S
GOING ON?
WHAT'S ALL
THE NOISE
ABOUT?

SMEK
SMEK
...



QUIET, GIRLS!
HE'S SAYING
SOMETHING!

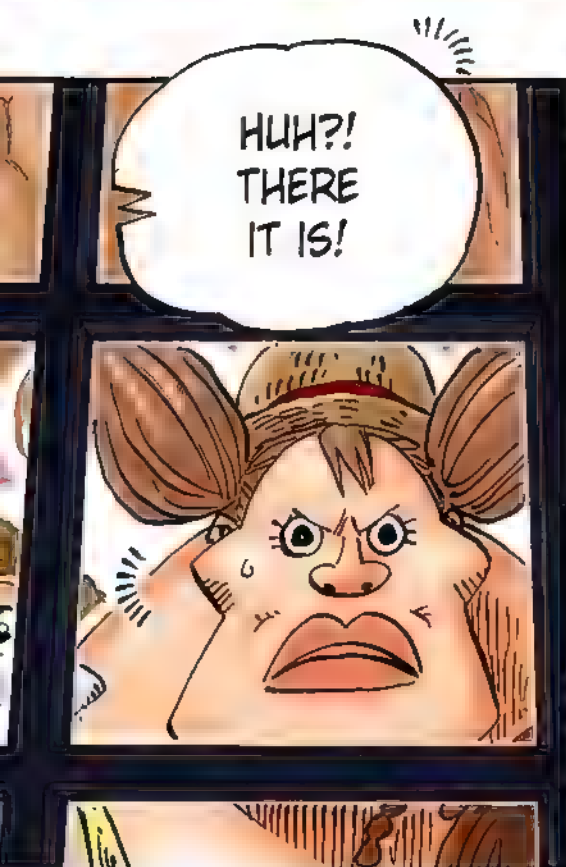


WHAT
WAS I
DOING?

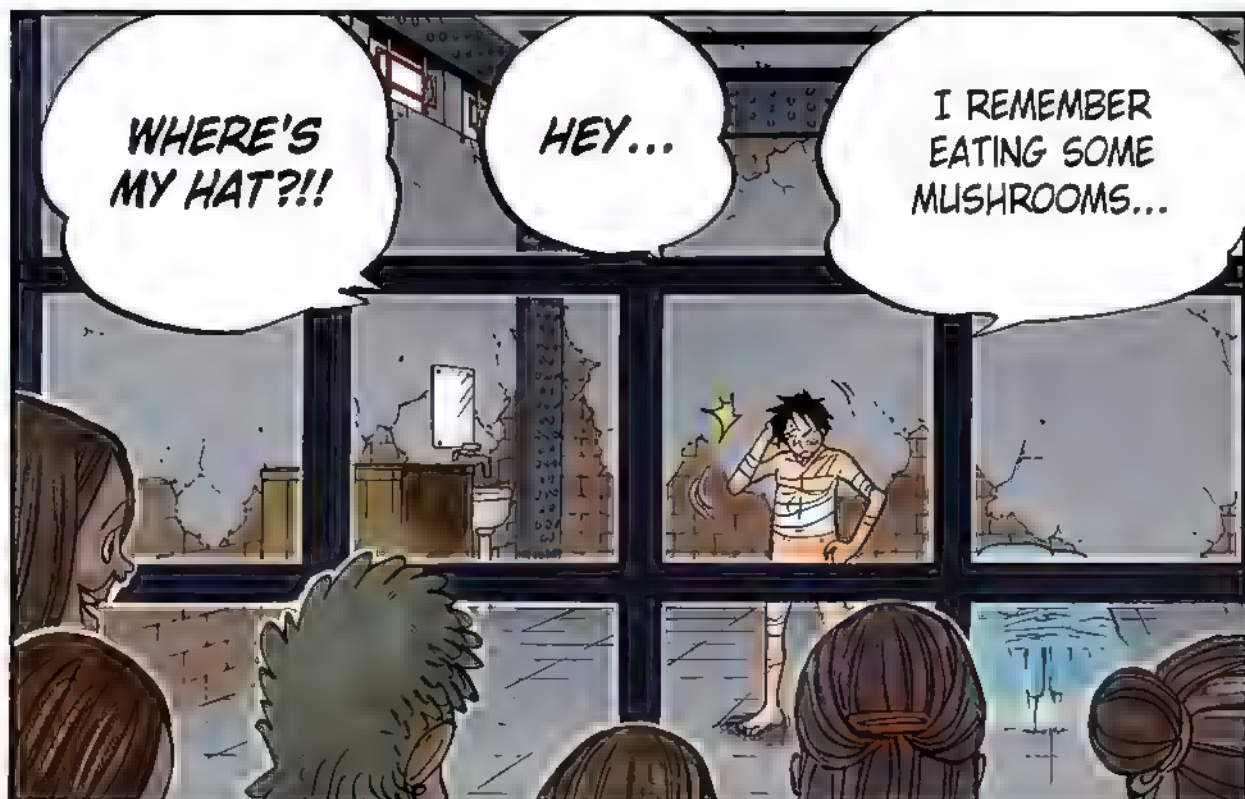
HUH?

OH, YEAH.
I WAS AT
THE SABAODY
ARCHIPELAGO,
AND WE ALL GOT
SEPARATED.

WHERE
AM I?



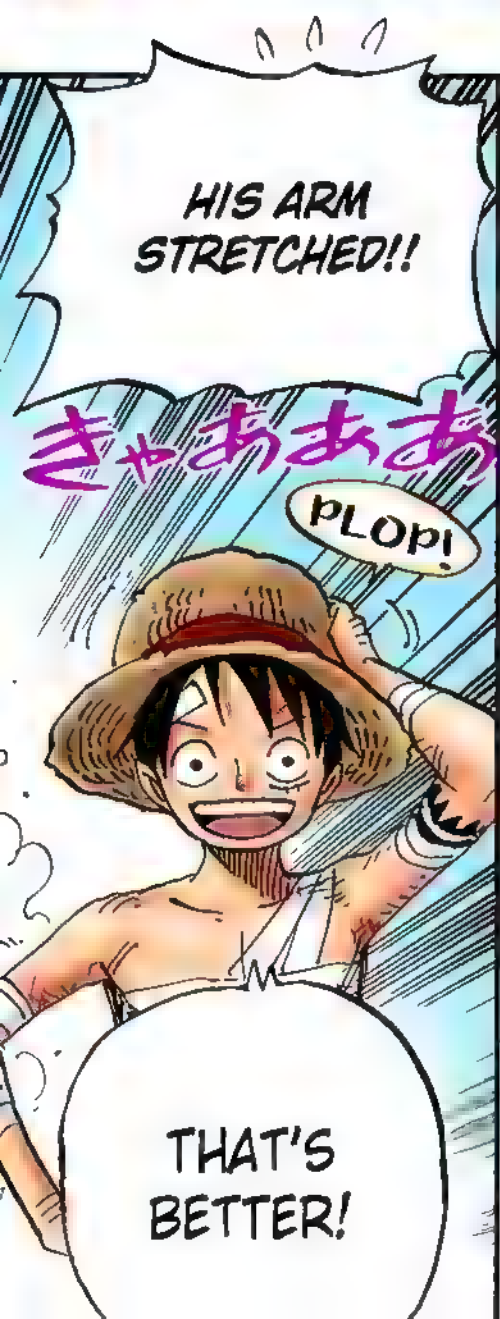
HUH?!
THERE
IT IS!



WHERE'S
MY HAT?!!

HEY...

I REMEMBER
EATING SOME
MUSHROOMS...



HIS ARM
STRETCHED!!

きゃあああ
PLOP!

THAT'S
BETTER!

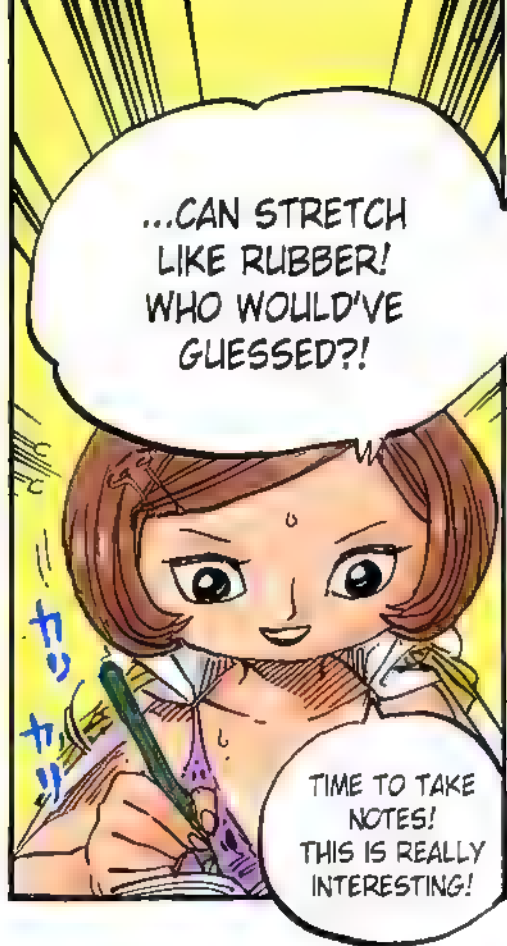


EEK!!

?!?

GIVE ME
THAT!!

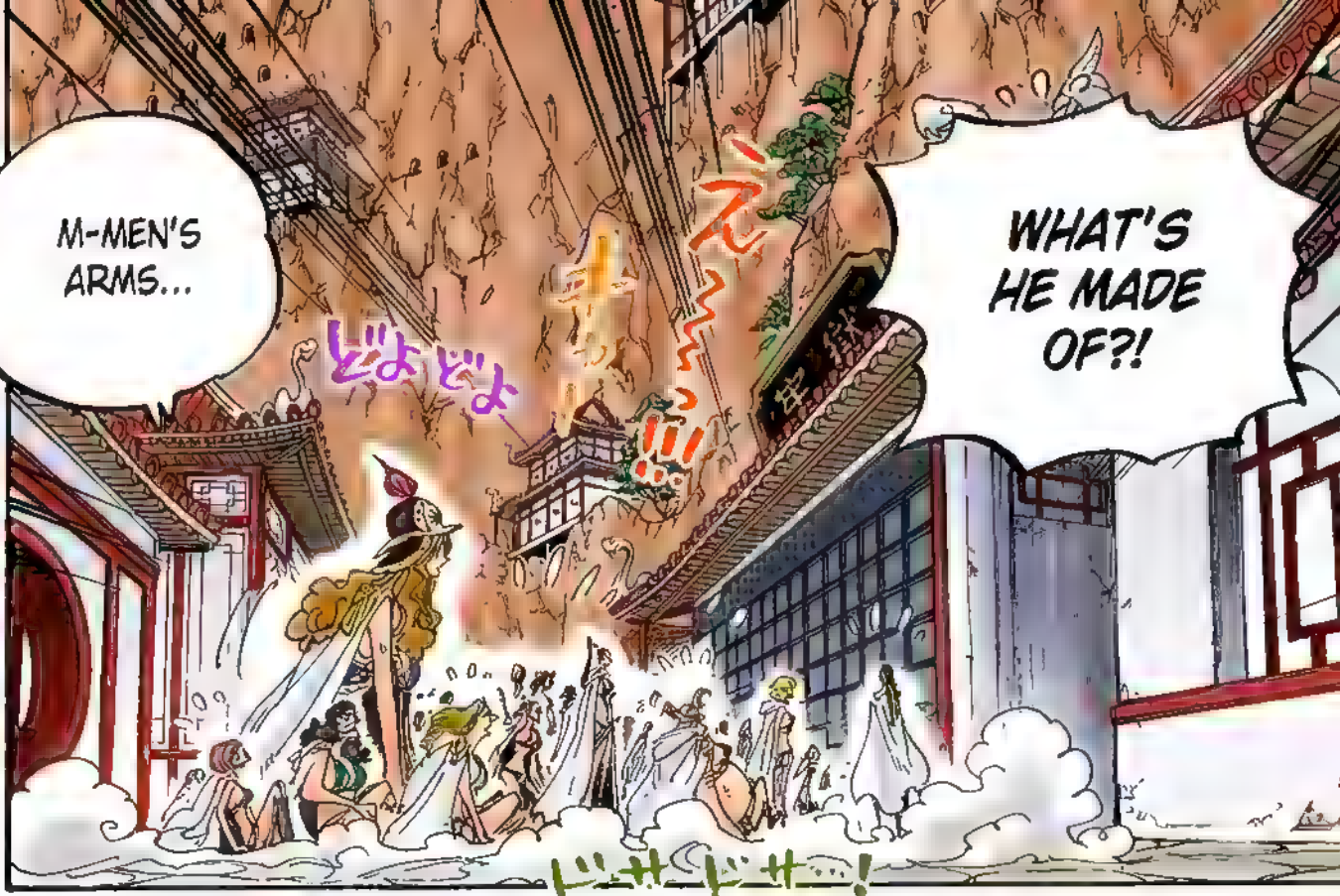
WHAP
!!



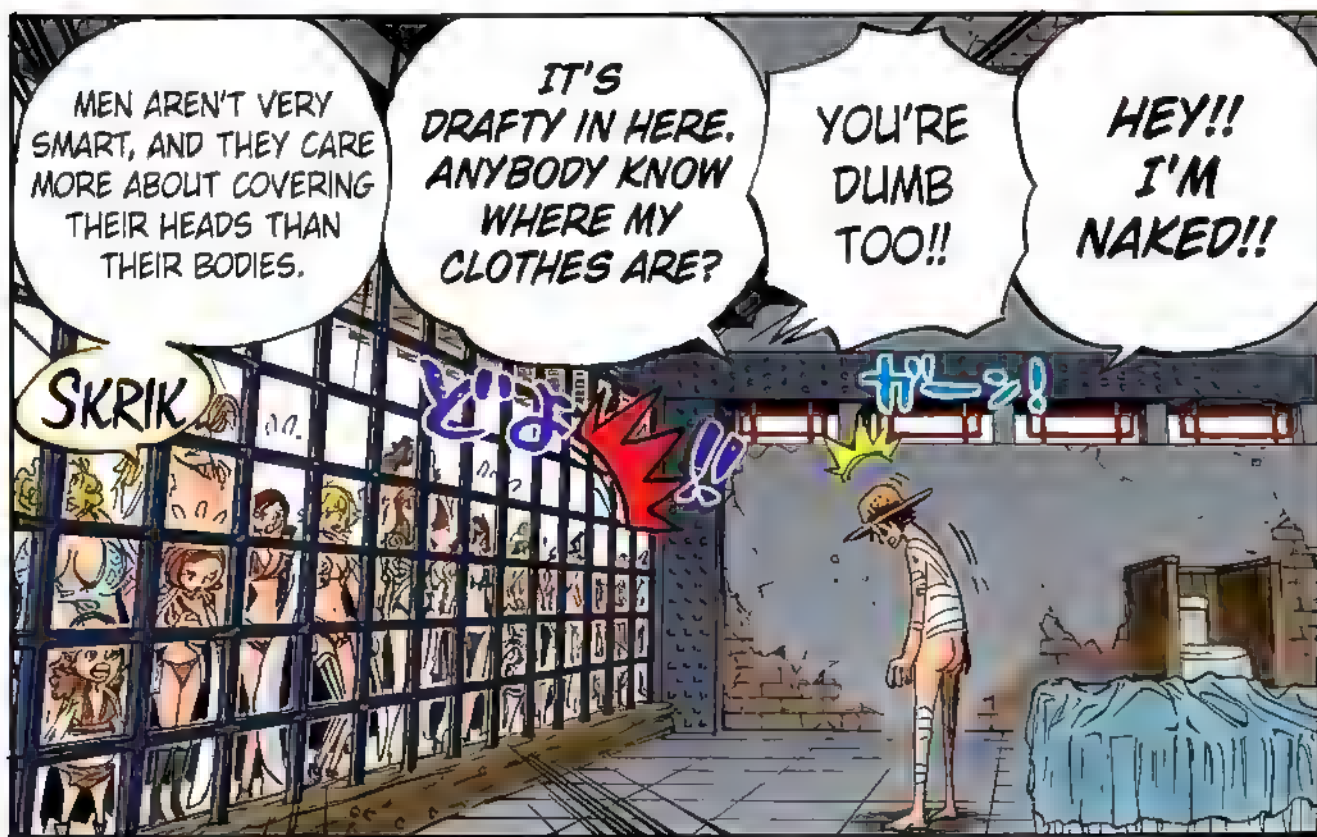
...CAN STRETCH
LIKE RUBBER!
WHO WOULD'VE
GUESSED?!

M-MEN'S
ARMS...

TIME TO TAKE
NOTES!
THIS IS REALLY
INTERESTING!



WHAT'S
HE MADE
OF?!



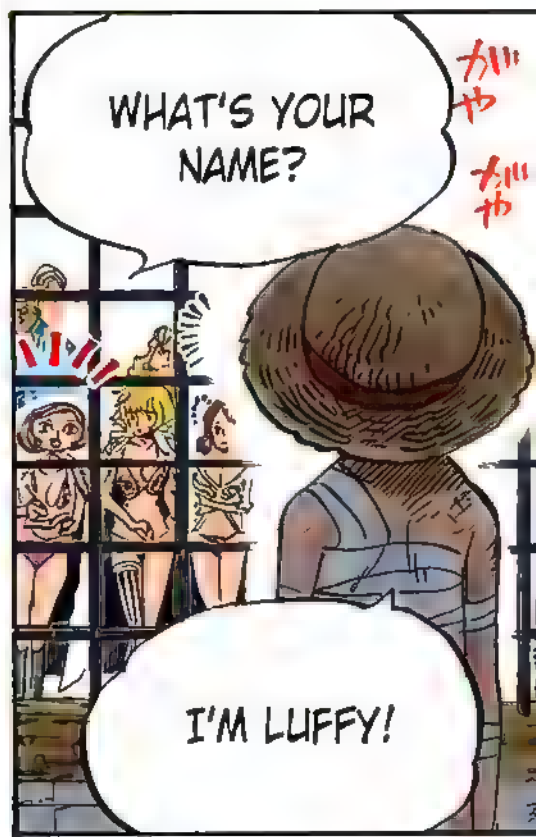
MEN AREN'T VERY
SMART, AND THEY CARE
MORE ABOUT COVERING
THEIR HEADS THAN
THEIR BODIES.

IT'S
DRAFTY IN HERE.
ANYBODY KNOW
WHERE MY
CLOTHES ARE?

YOU'RE
DUMB
TOO!!

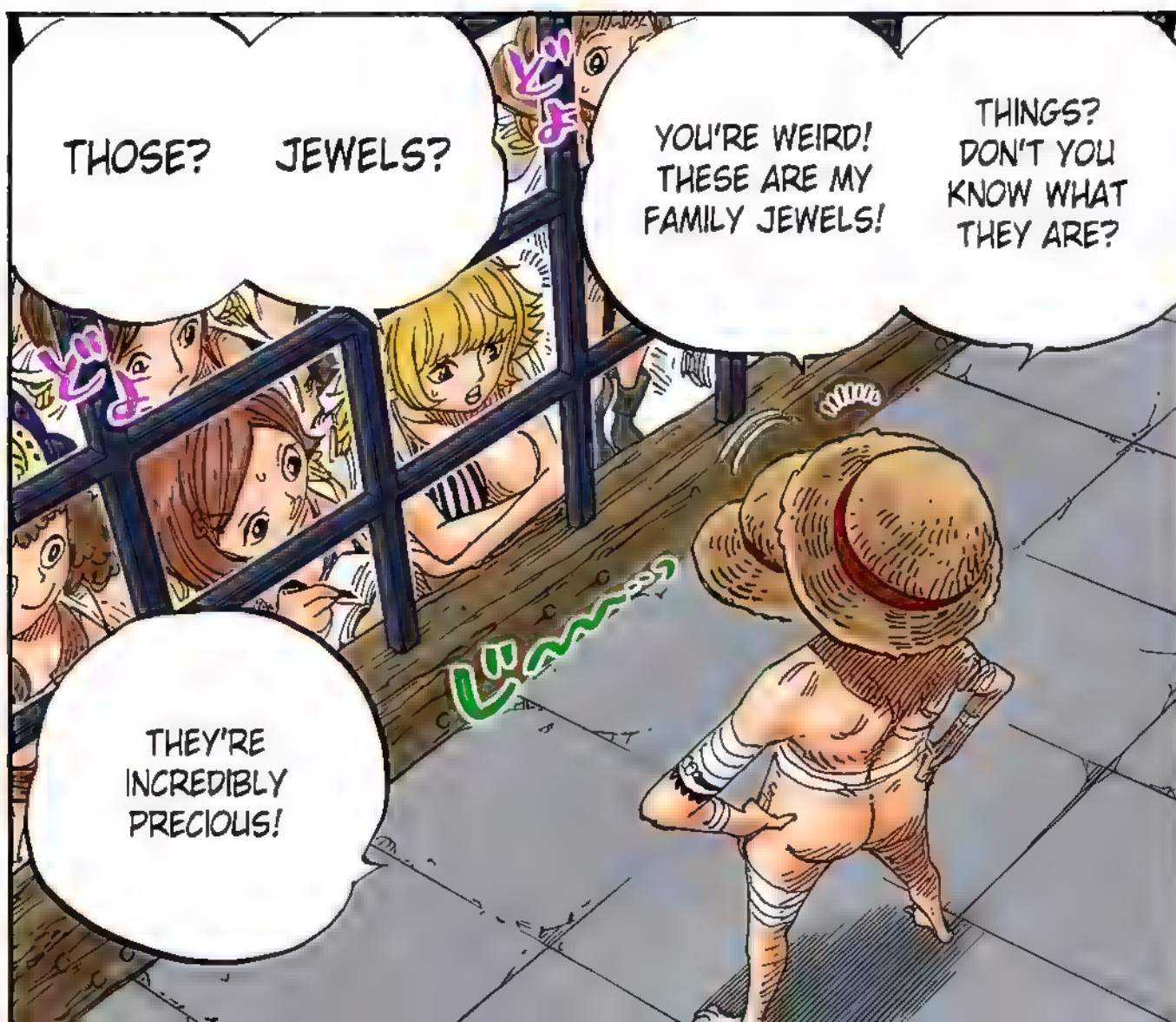
HEY!!
I'M
NAKED!!

SKRIK



WHAT'S YOUR
NAME?

I'M LUFFY!

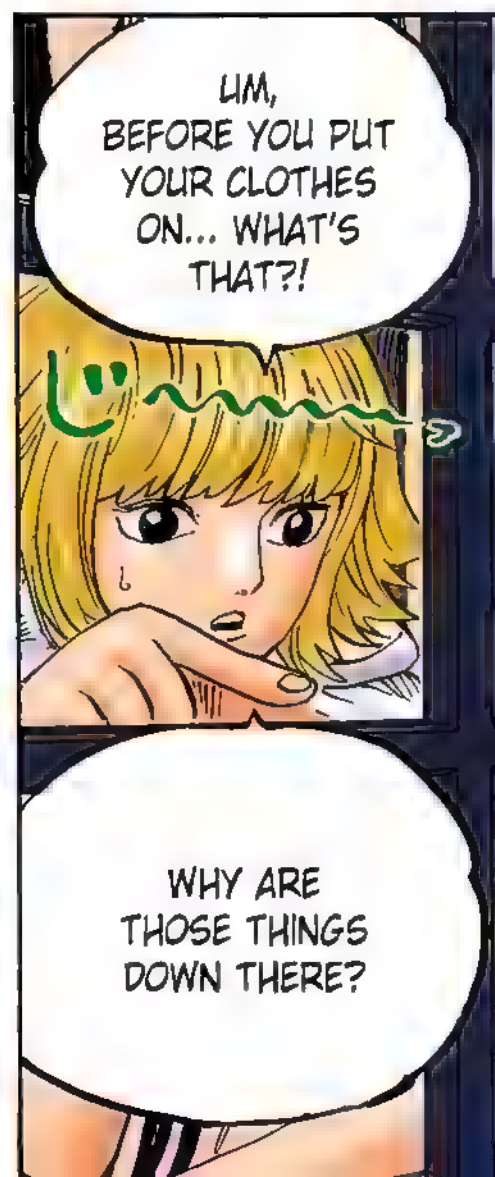


THOSE? JEWELS?

YOU'RE WEIRD!
THESE ARE MY
FAMILY JEWELS!

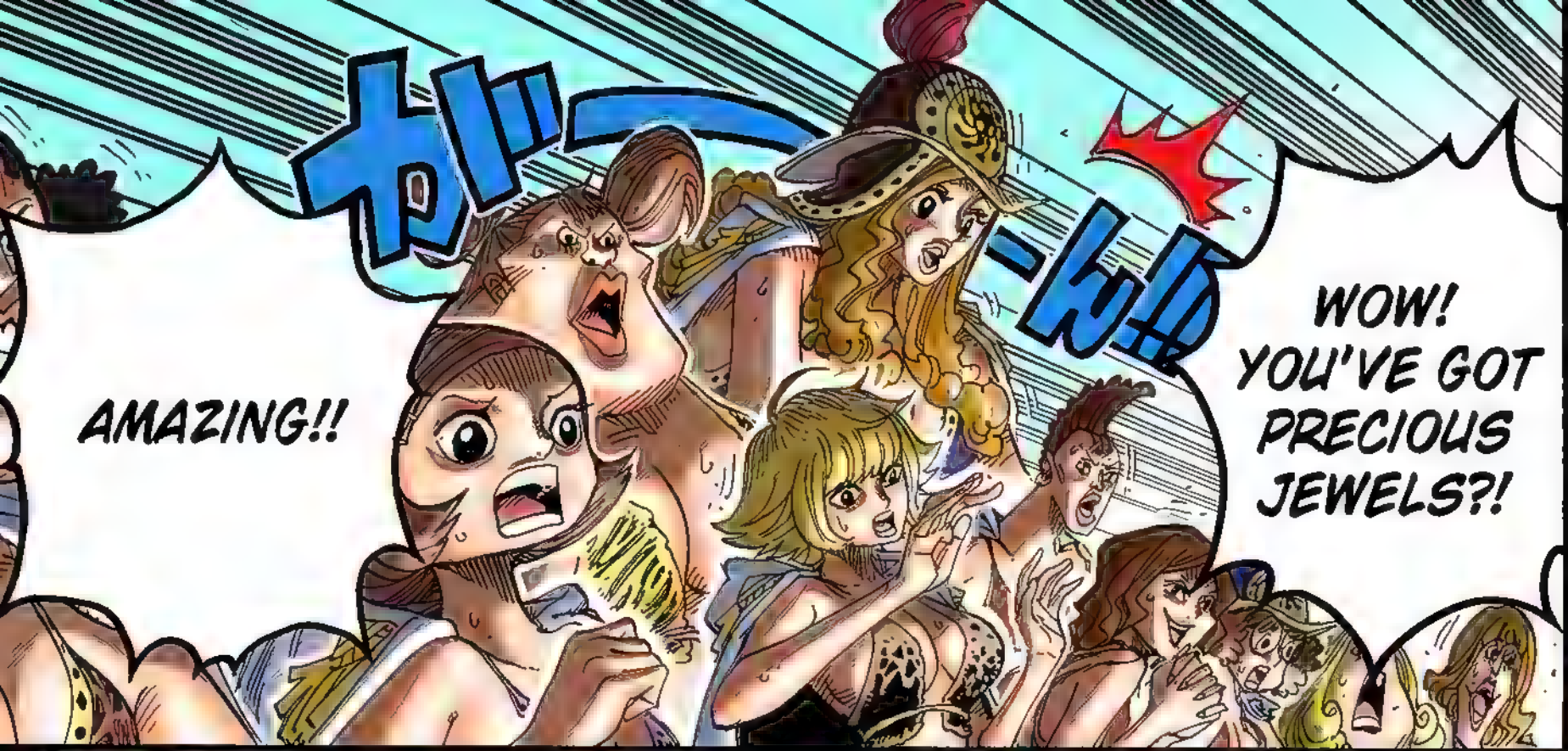
THINGS?
DON'T YOU
KNOW WHAT
THEY ARE?

THEY'RE
INCREDIBLY
PRECIOUS!



LIM,
BEFORE YOU PUT
YOUR CLOTHES
ON... WHAT'S
THAT?!

WHY ARE
THOSE THINGS
DOWN THERE?



AMAZING!!

WOW!
YOU'VE GOT
PRECIOUS
JEWELS?!



HEY,
THANKS!

...SO I MADE
YOU A NEW
OUTFIT JUST
LIKE THE OLD
ONE.

THE ONES
YOU WERE
WEARING
WERE ALL
TORN UP...

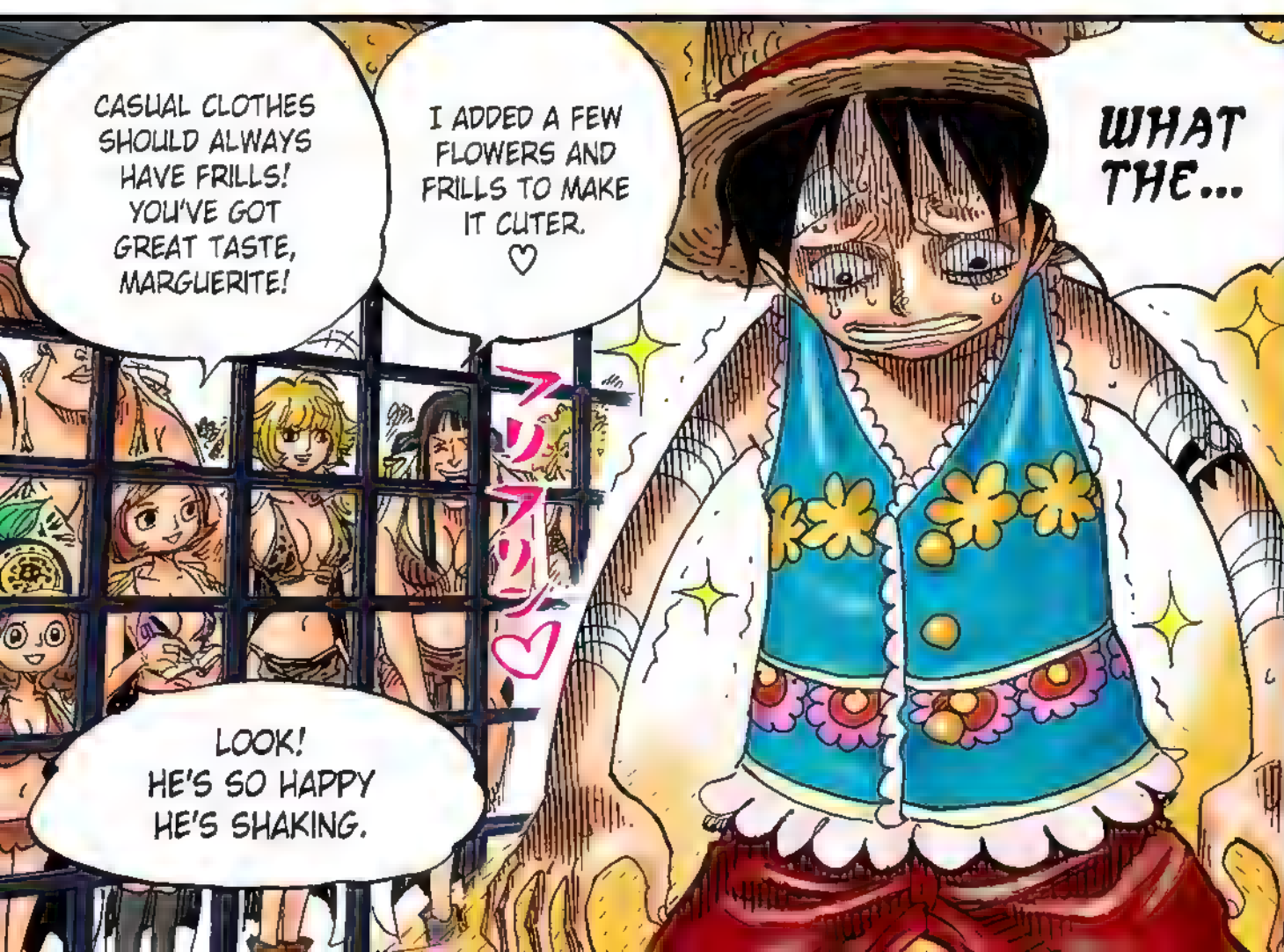
HERE
ARE YOUR
CLOTHES.

AND I DON'T
EVEN KNOW
YOU!



TAKE
THEM OFF!!
ARE YOU
TRYING TO
KILL ME?!

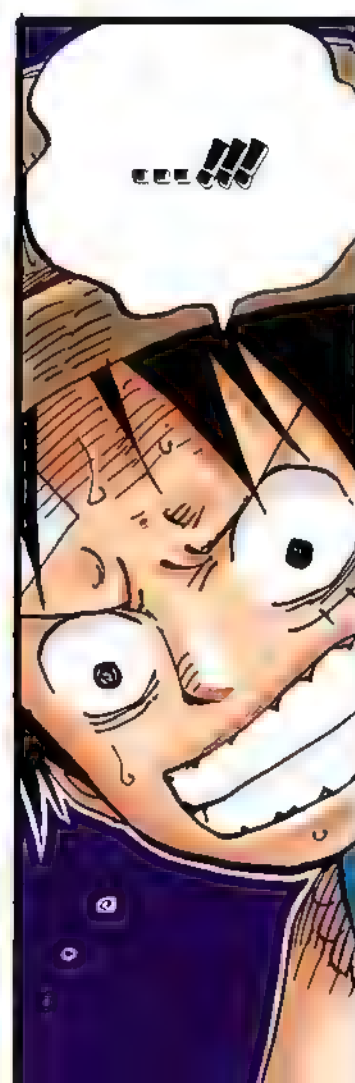
CAN YOU TAKE
THEM OFF SO
WE CAN SEE
THEM?



CASUAL CLOTHES
SHOULD ALWAYS
HAVE FRILLS!
YOU'VE GOT
GREAT TASTE,
MARGUERITE!

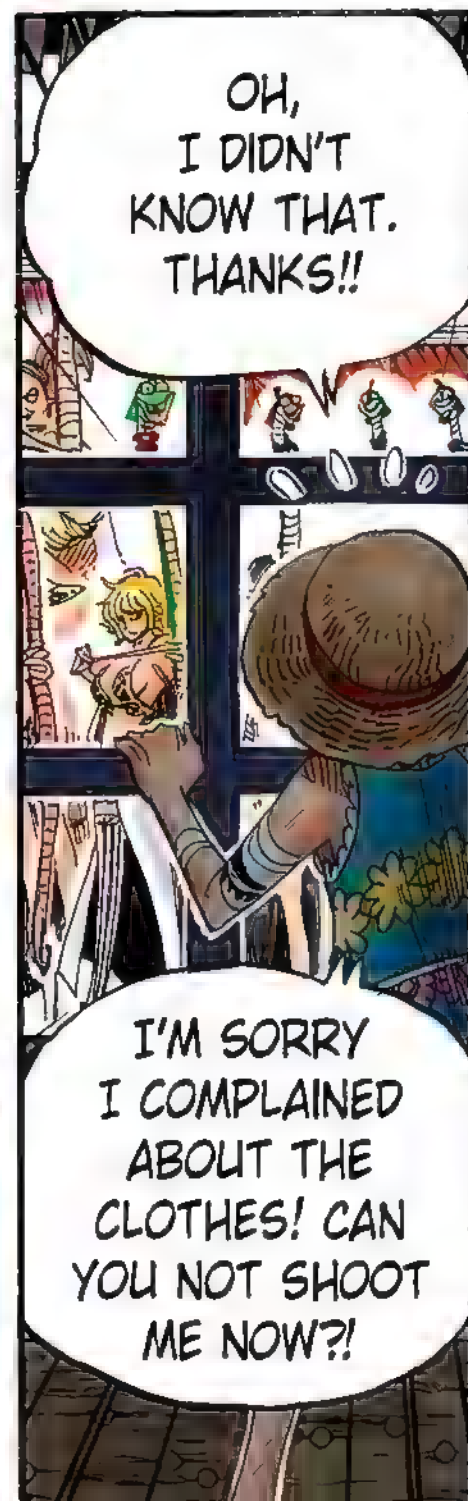
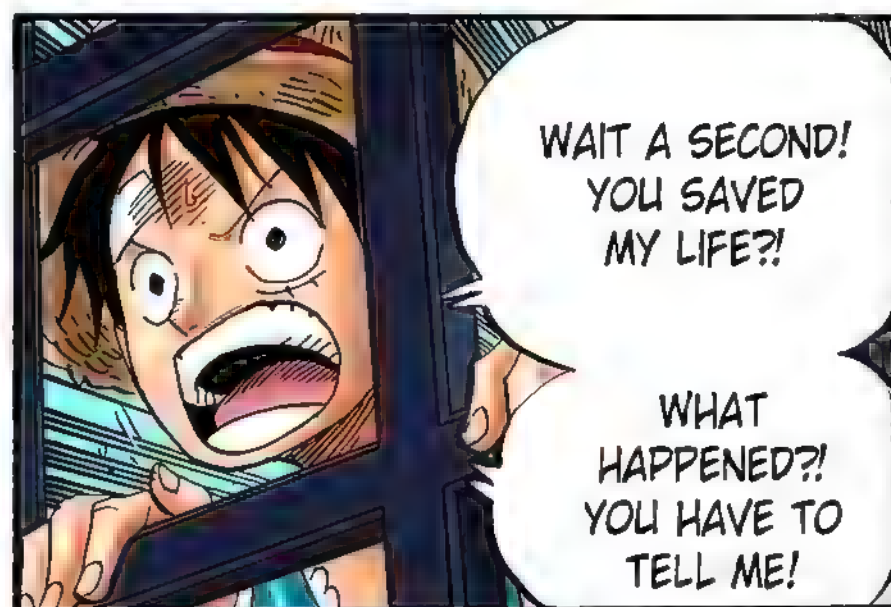
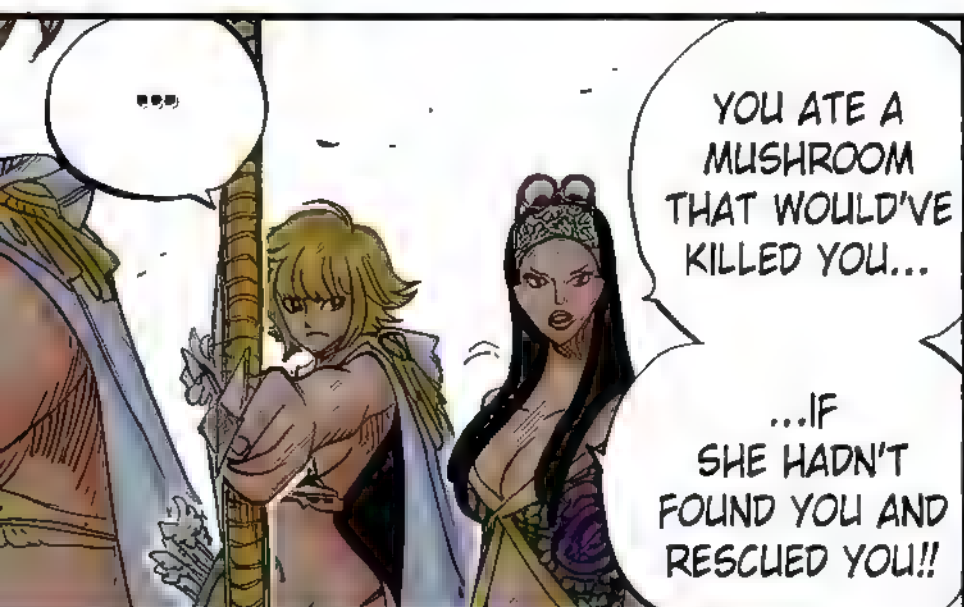
I ADDED A FEW
FLOWERS AND
FRILLS TO MAKE
IT CUTER.
♡

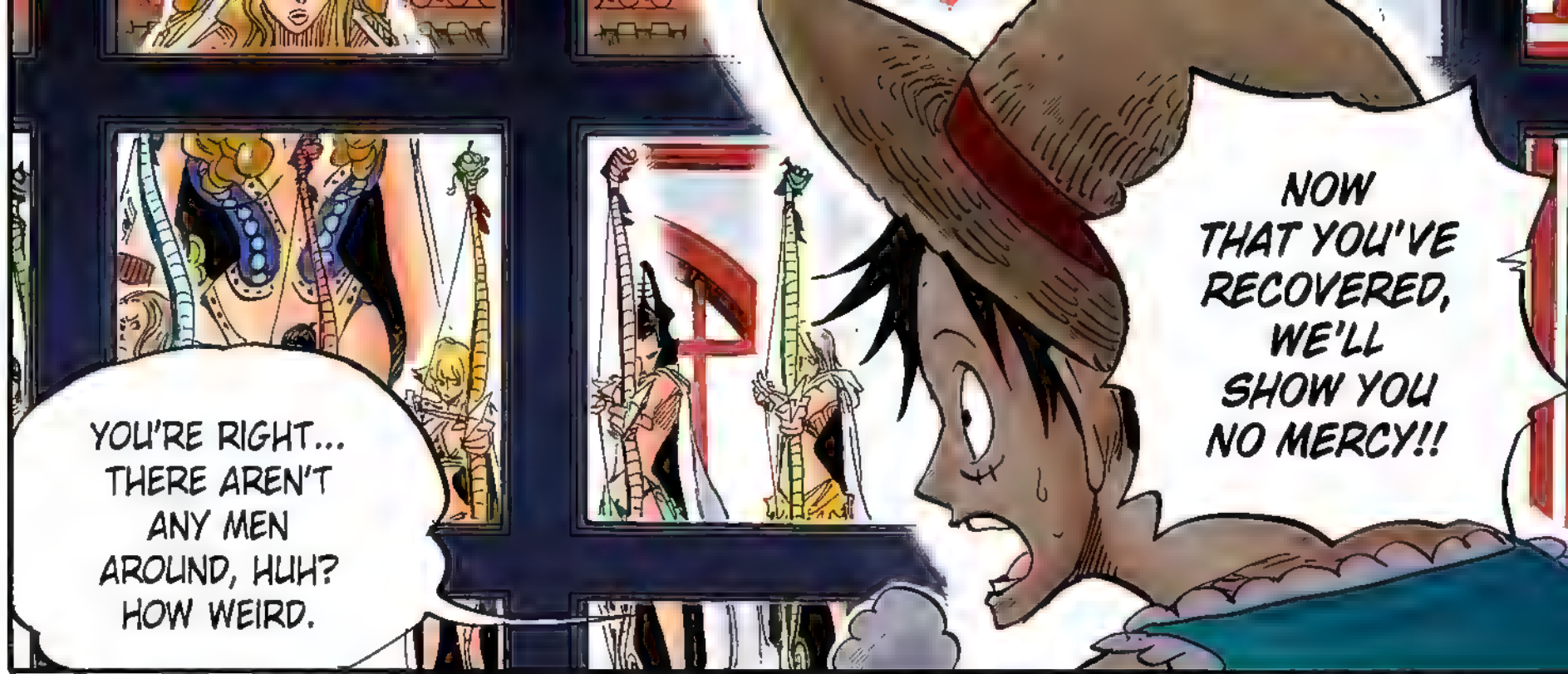
WHAT
THE...



...!!!

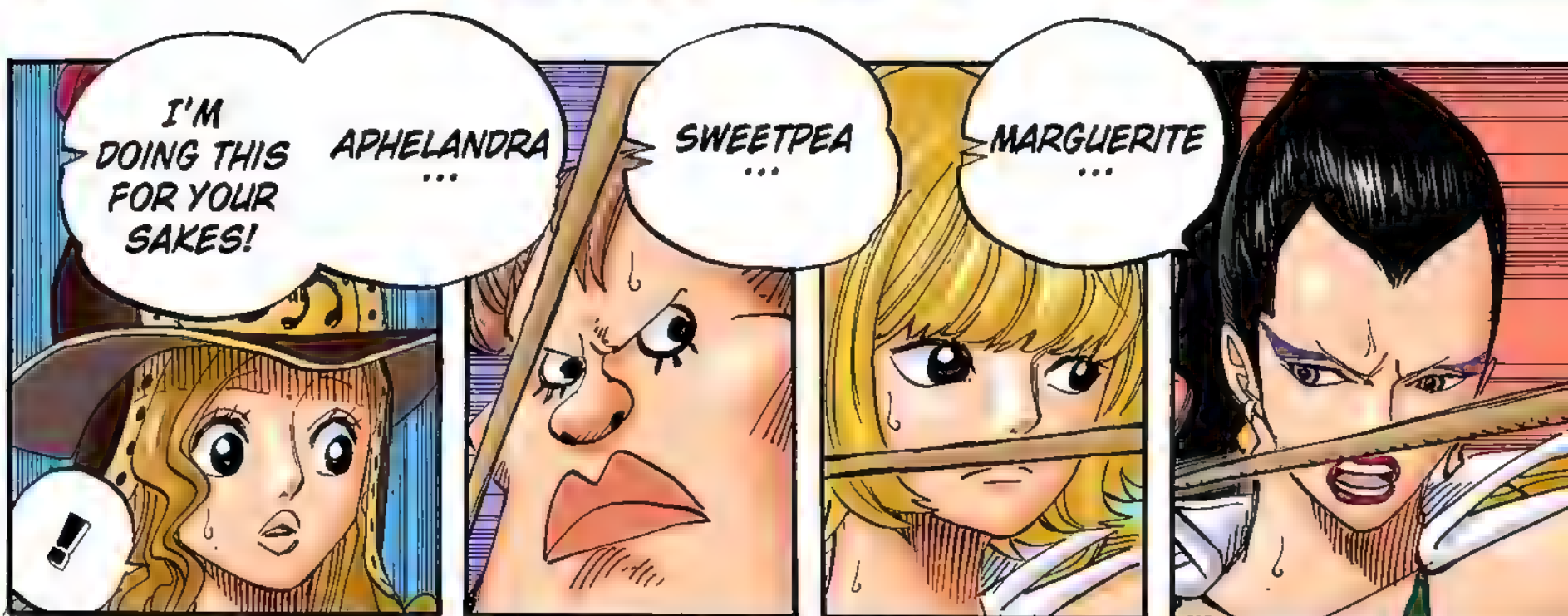
LOOK!
HE'S SO HAPPY
HE'S SHAKING.





NOW
THAT YOU'VE
RECOVERED,
WE'LL
SHOW YOU
NO MERCY!!

YOU'RE RIGHT...
THERE AREN'T
ANY MEN
AROUND, HUH?
HOW WEIRD.



I'M
DOING THIS
FOR YOUR
SAKES!

APHELANDRA
...

SWEETPEA
...

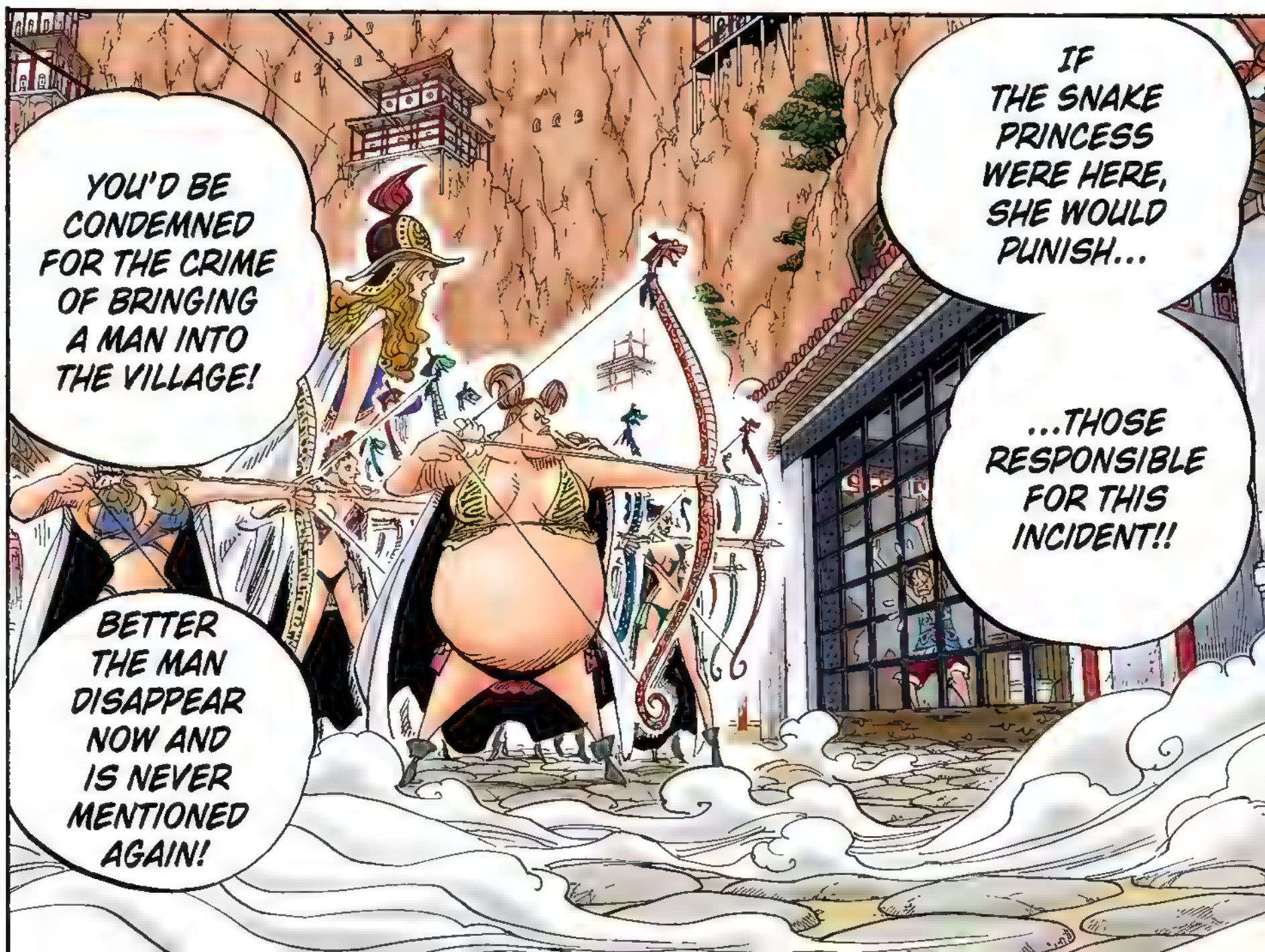
MARGUERITE
...

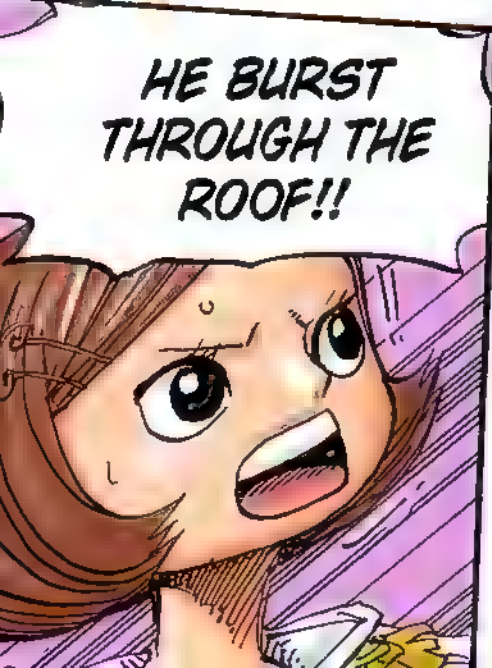
YOU'D BE
CONDEMNED
FOR THE CRIME
OF BRINGING
A MAN INTO
THE VILLAGE!

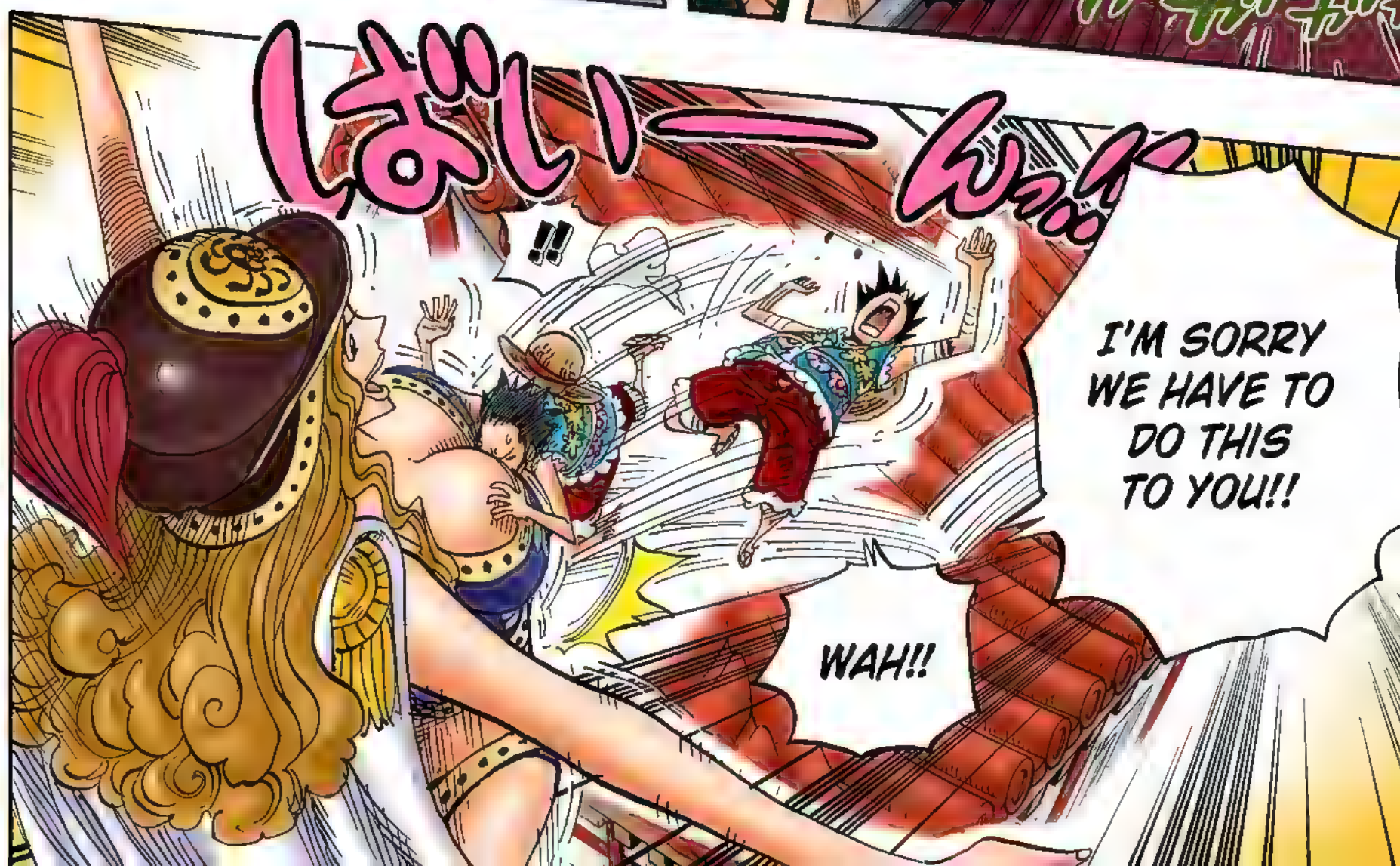
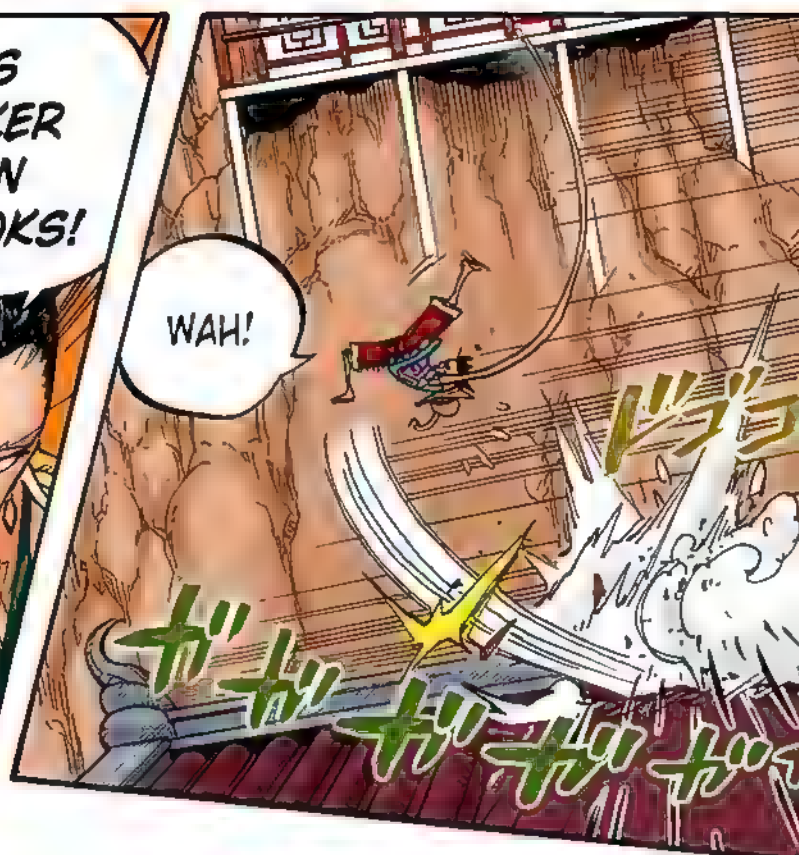
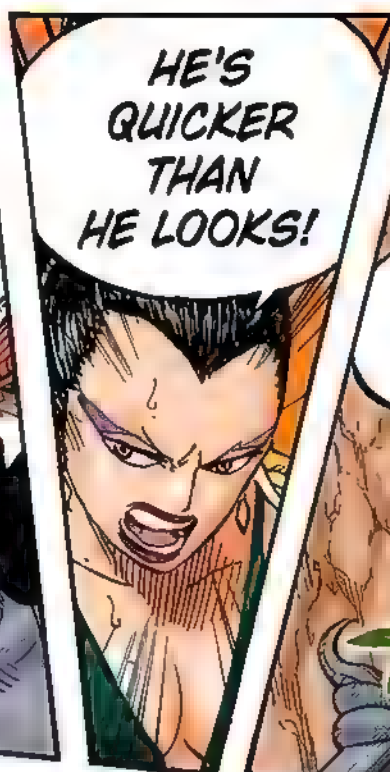
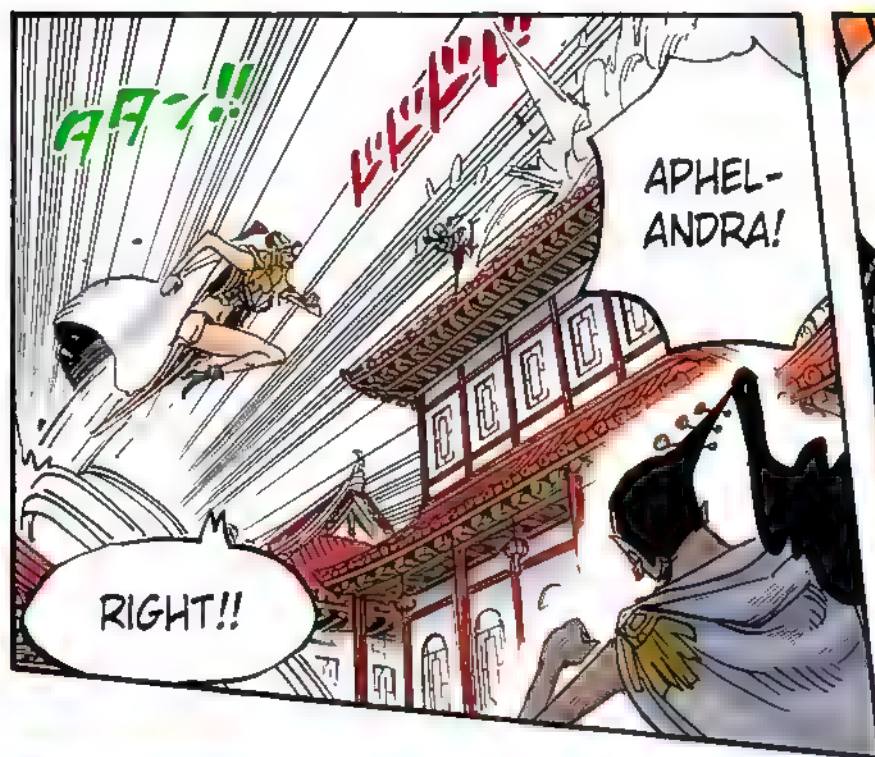
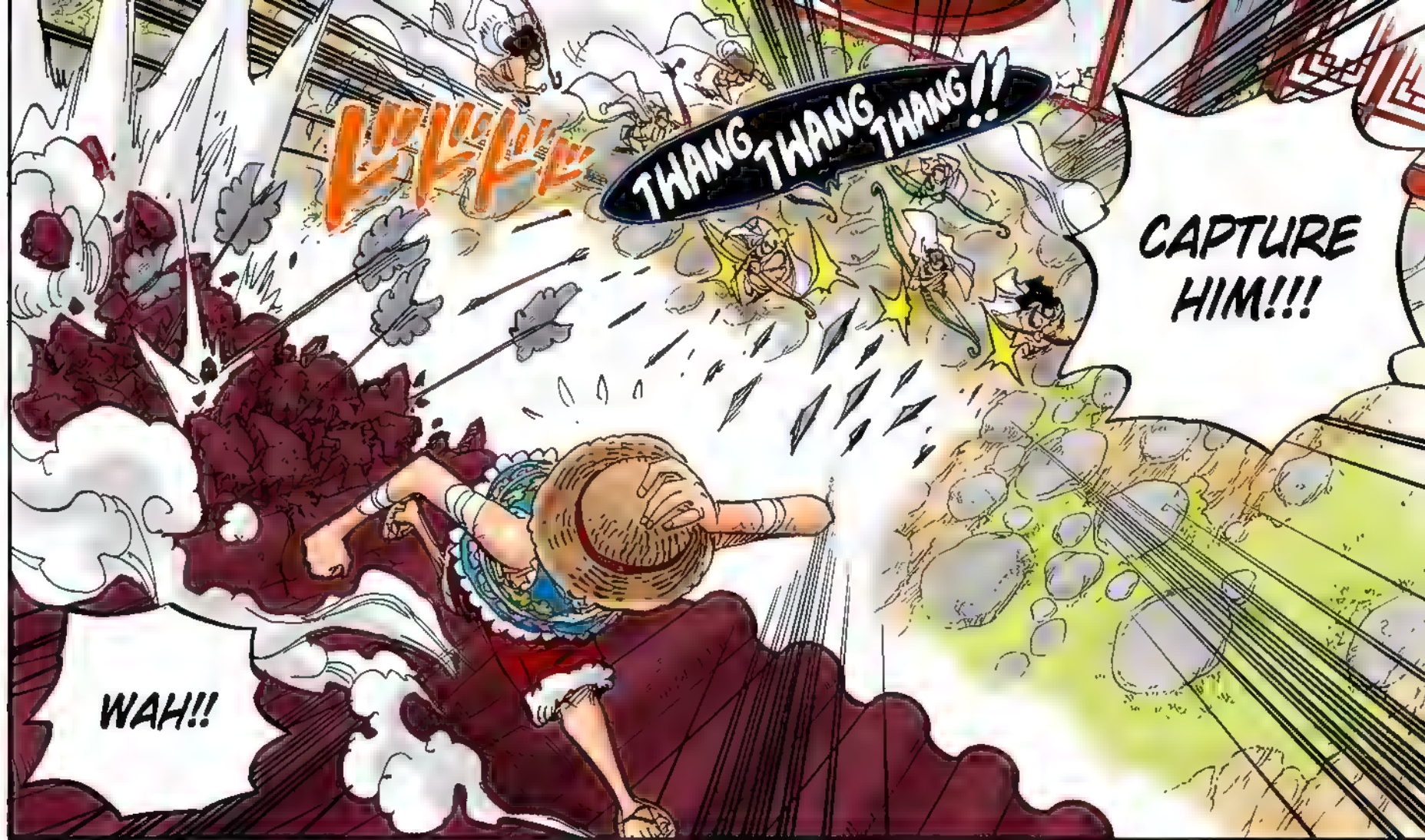
IF
THE SNAKE
PRINCESS
WERE HERE,
SHE WOULD
PUNISH...

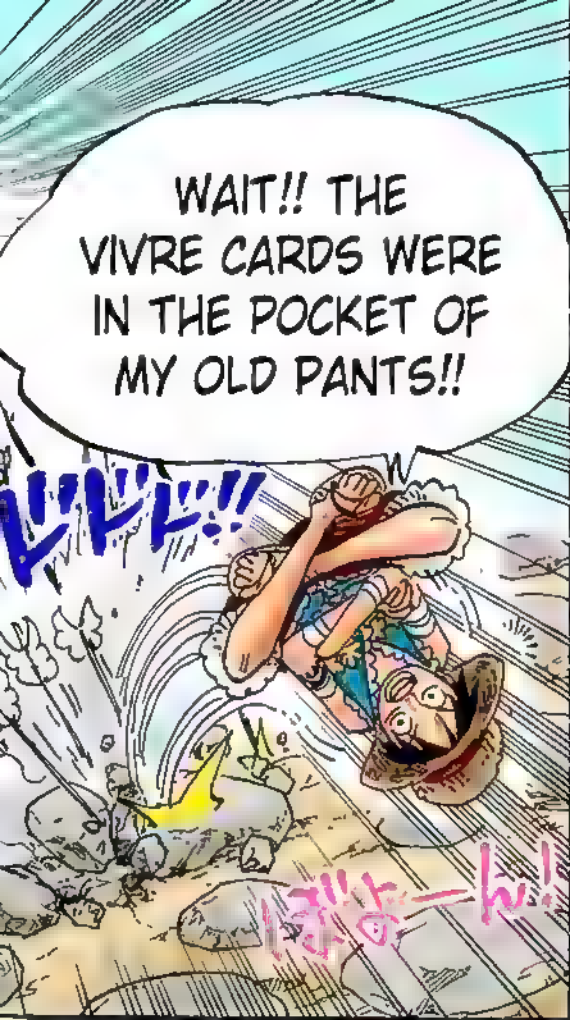
...THOSE
RESPONSIBLE
FOR THIS
INCIDENT!!

BETTER
THE MAN
DISAPPEAR
NOW AND
IS NEVER
MENTIONED
AGAIN!





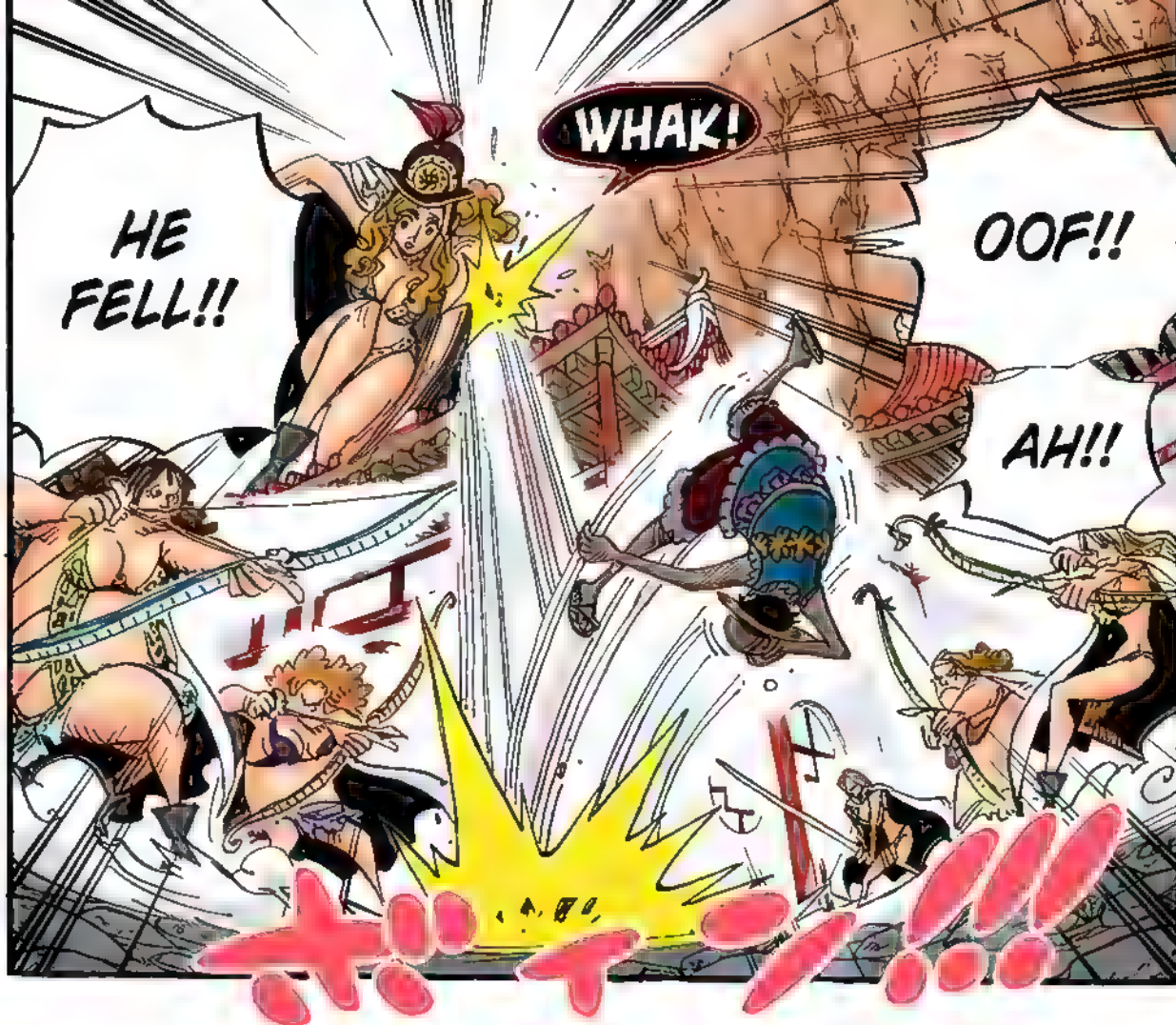




WAIT!! THE
VIVRE CARDS WERE
IN THE POCKET OF
MY OLD PANTS!!

キッ!!

はっ—ん!



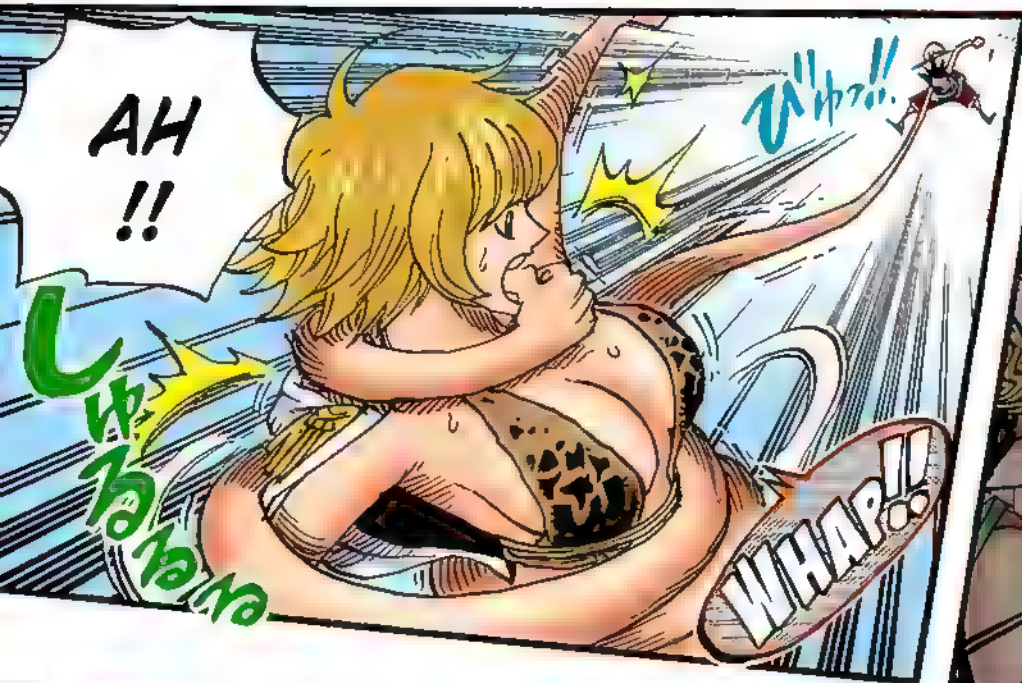
HE
FELL!!

WHAK!

OOF!!

AH!!

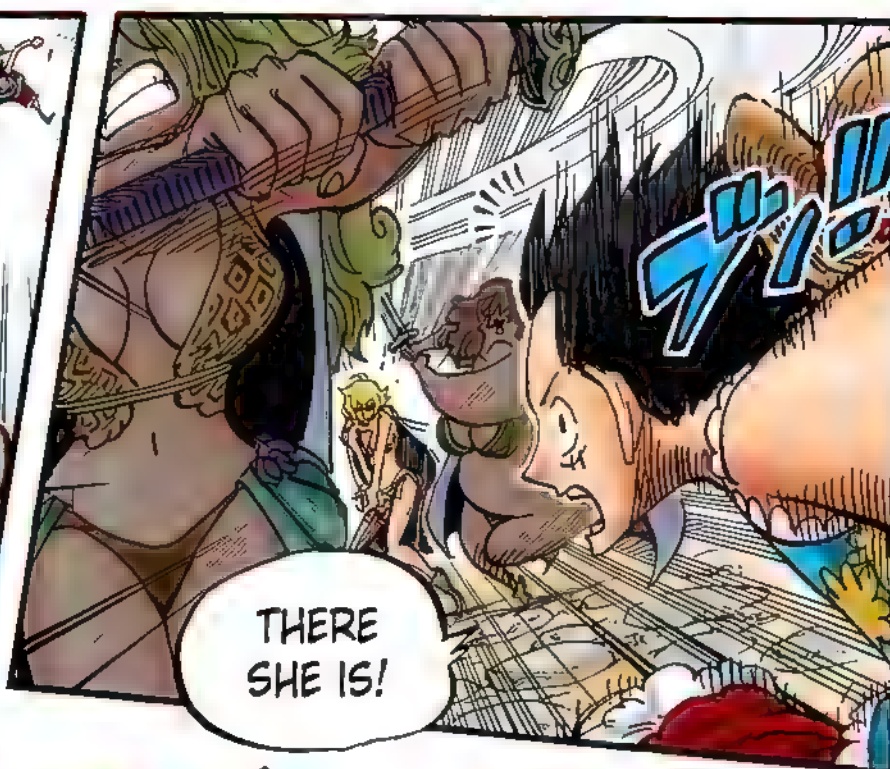
オッ!!



AH
!!

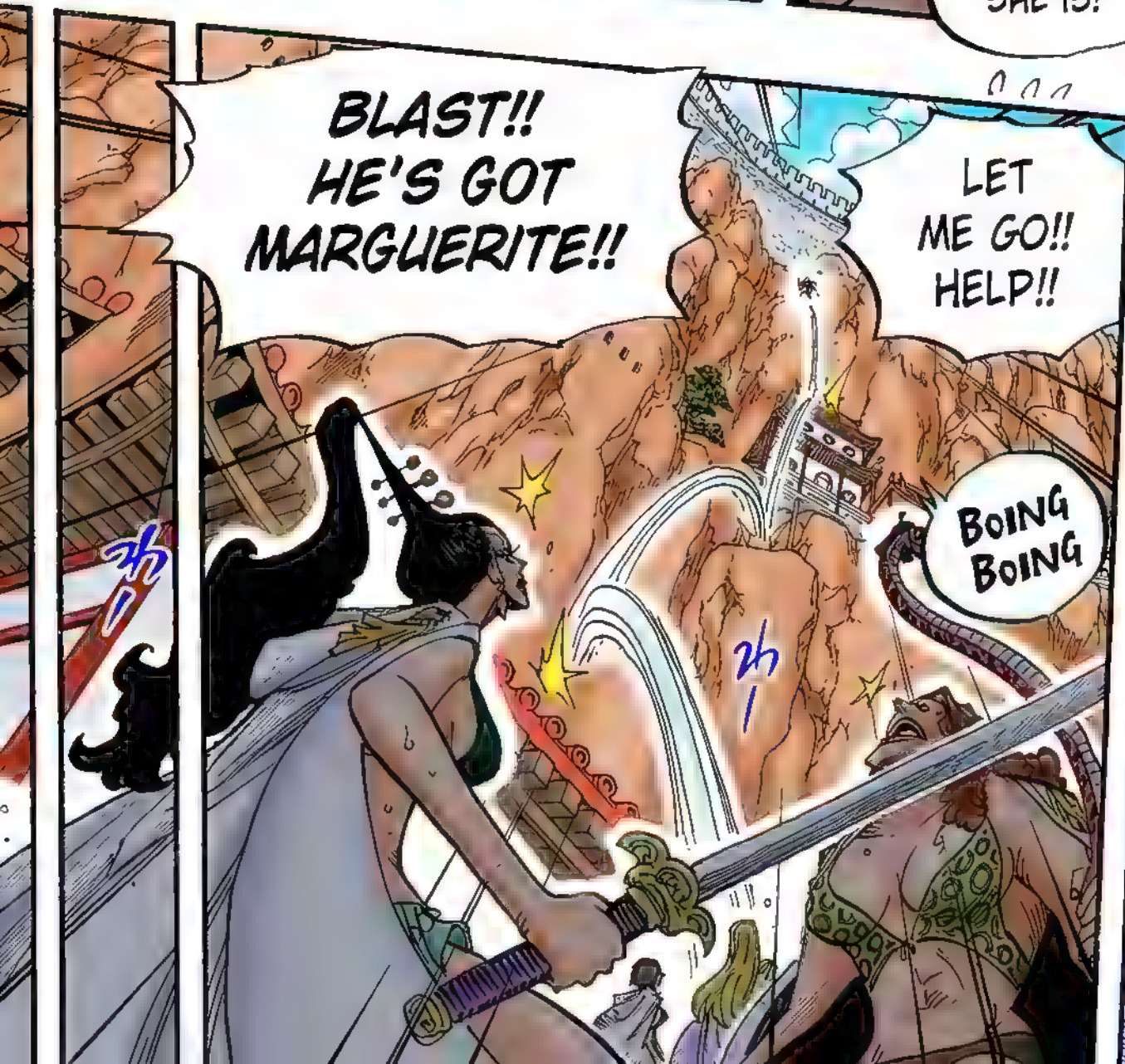
びゅん!!

WHAP!!



ズン!!

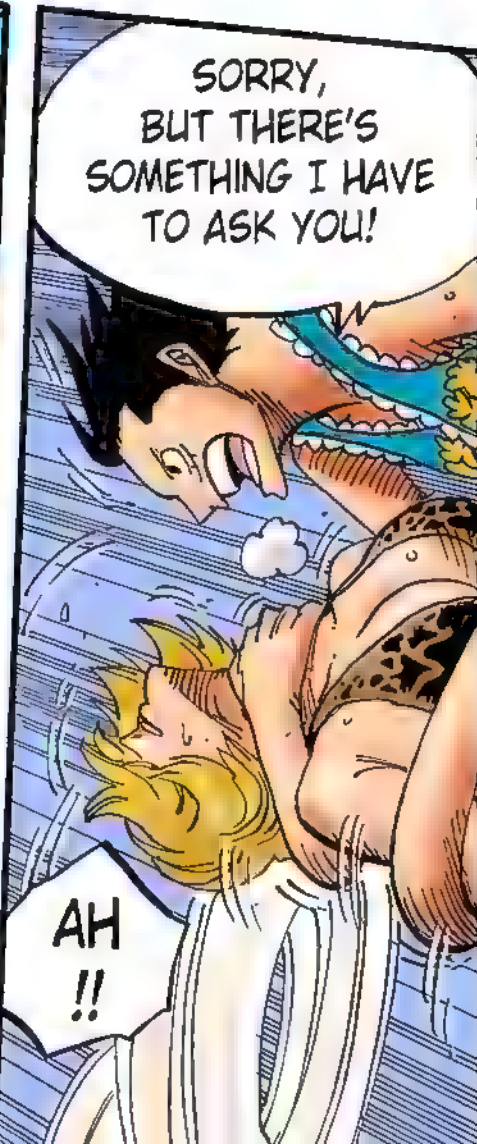
THERE
SHE IS!



BLAST!!
HE'S GOT
MARGUERITE!!

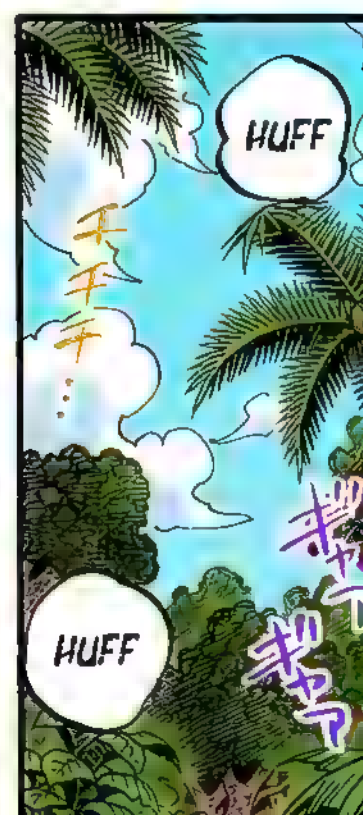
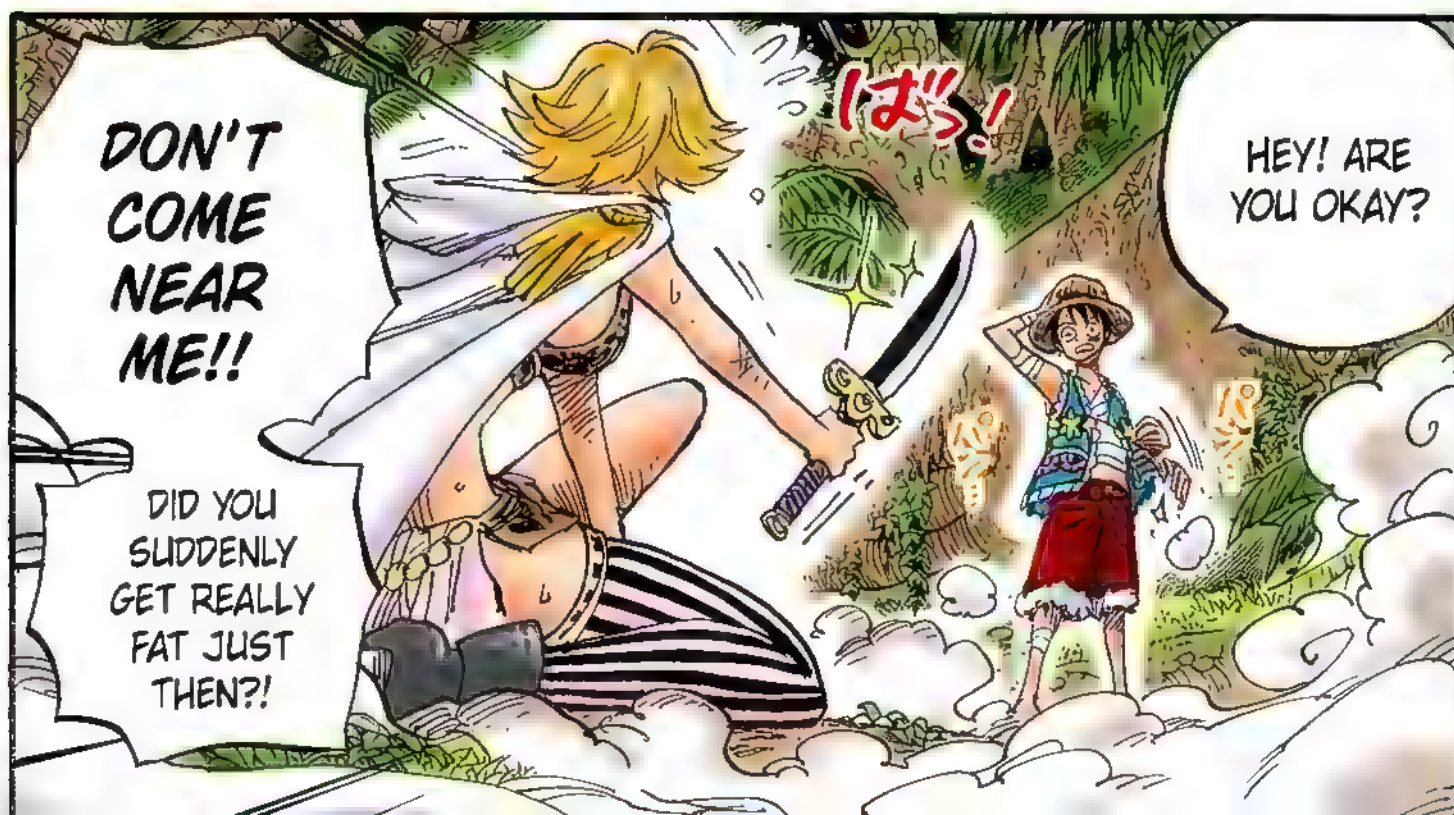
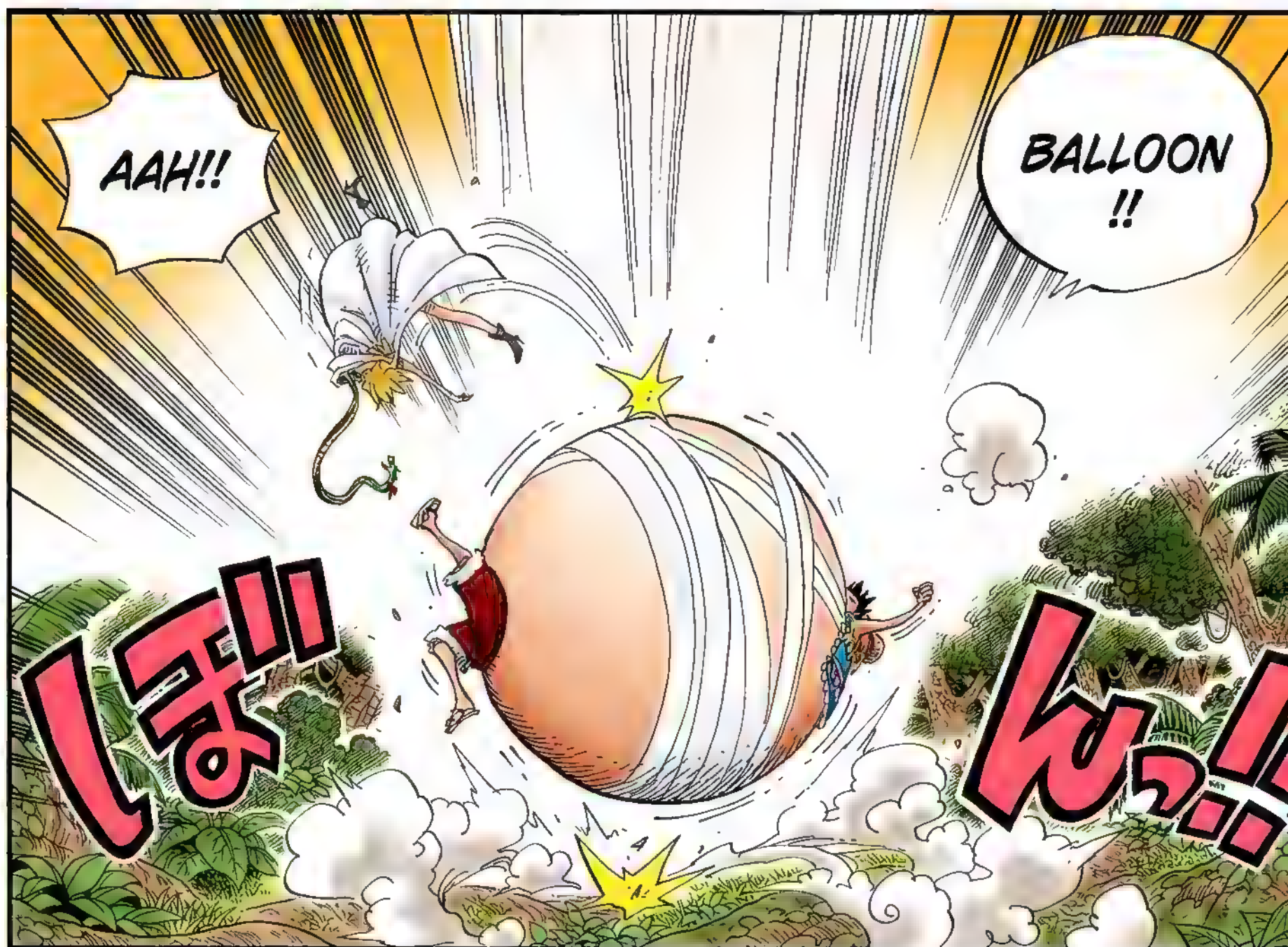
LET
ME GO!!
HELP!!

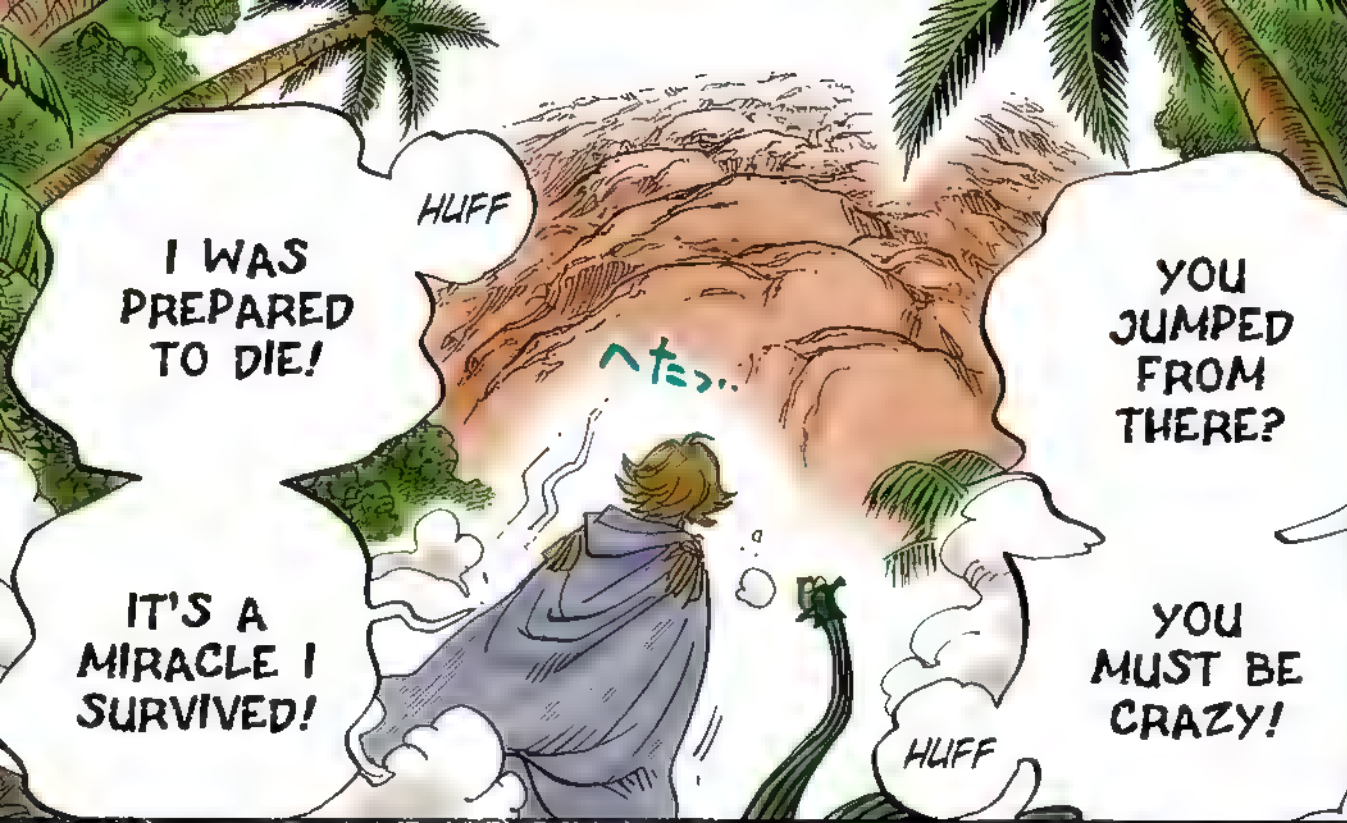
BOING
BOING



SORRY,
BUT THERE'S
SOMETHING I HAVE
TO ASK YOU!

AH
!!



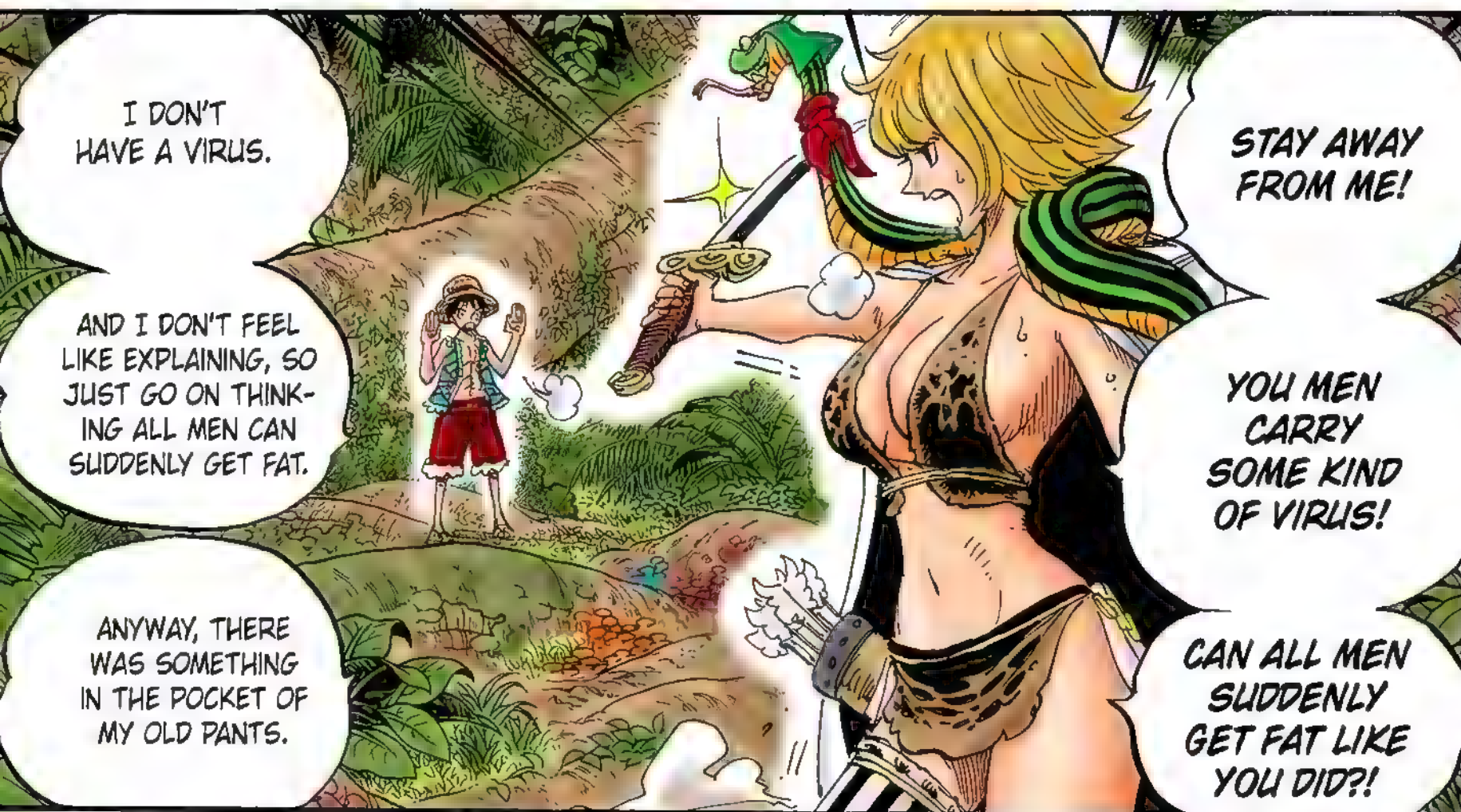
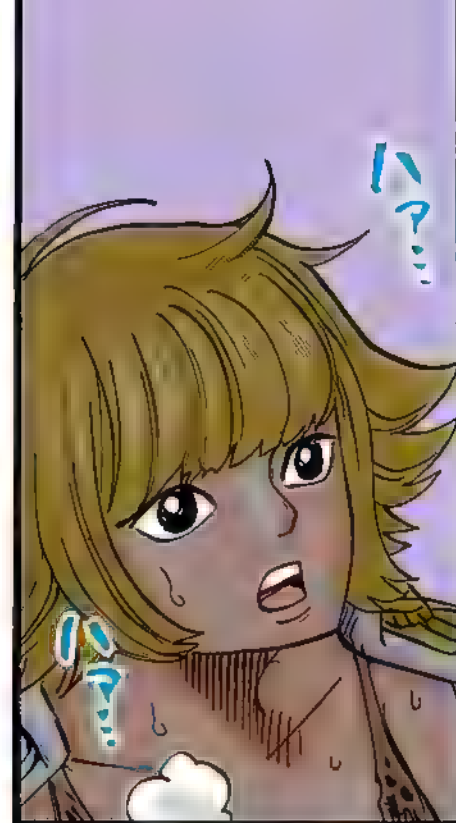


I WAS PREPARED TO DIE!

IT'S A MIRACLE I SURVIVED!

YOU JUMPED FROM THERE?

YOU MUST BE CRAZY!



I DON'T HAVE A VIRUS.

AND I DON'T FEEL LIKE EXPLAINING, SO JUST GO ON THINKING ALL MEN CAN SUDDENLY GET FAT.

ANYWAY, THERE WAS SOMETHING IN THE POCKET OF MY OLD PANTS.

STAY AWAY FROM ME!

YOU MEN CARRY SOME KIND OF VIRUS!

CAN ALL MEN SUDDENLY GET FAT LIKE YOU DID?!



I DON'T KNOW WHAT I'D DO IF I LOST IT!

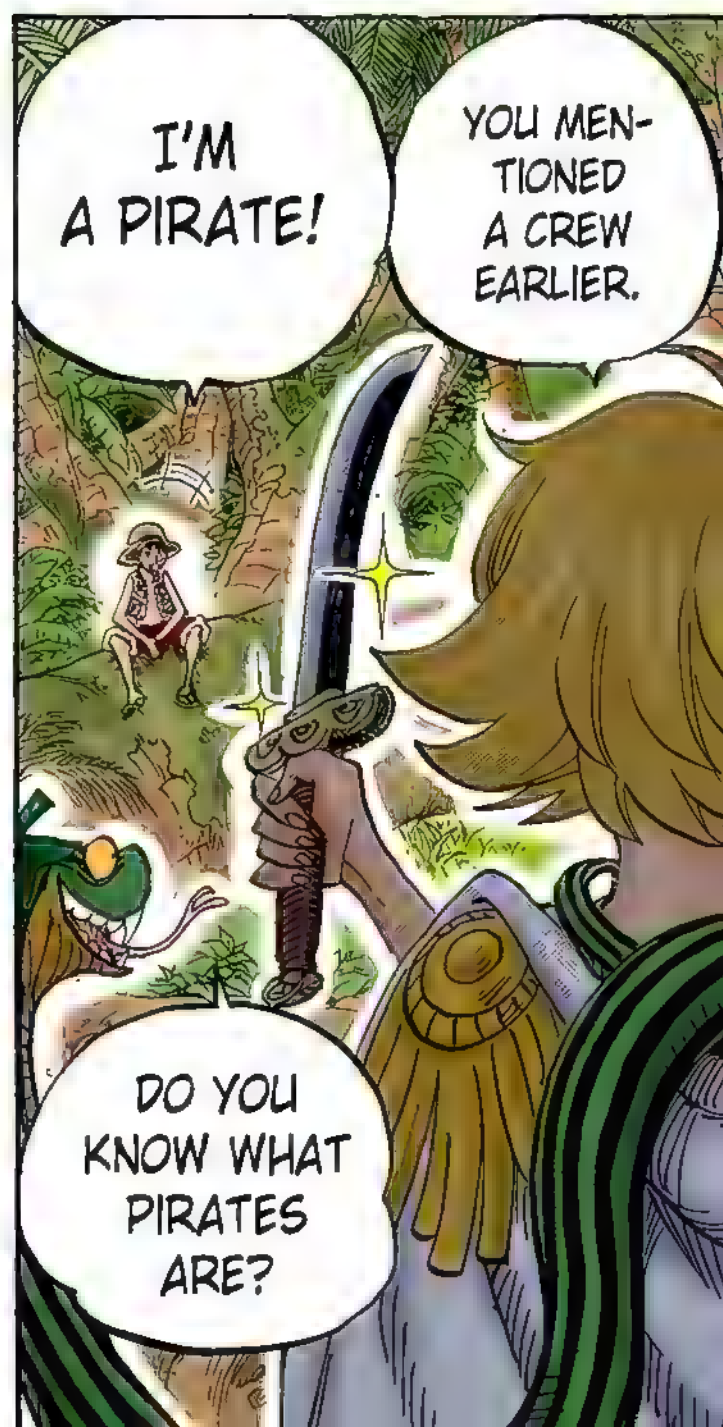
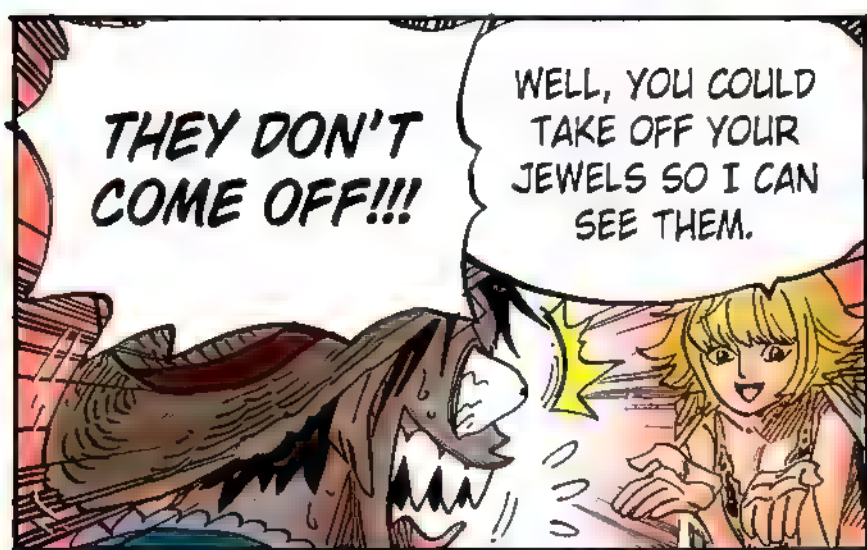
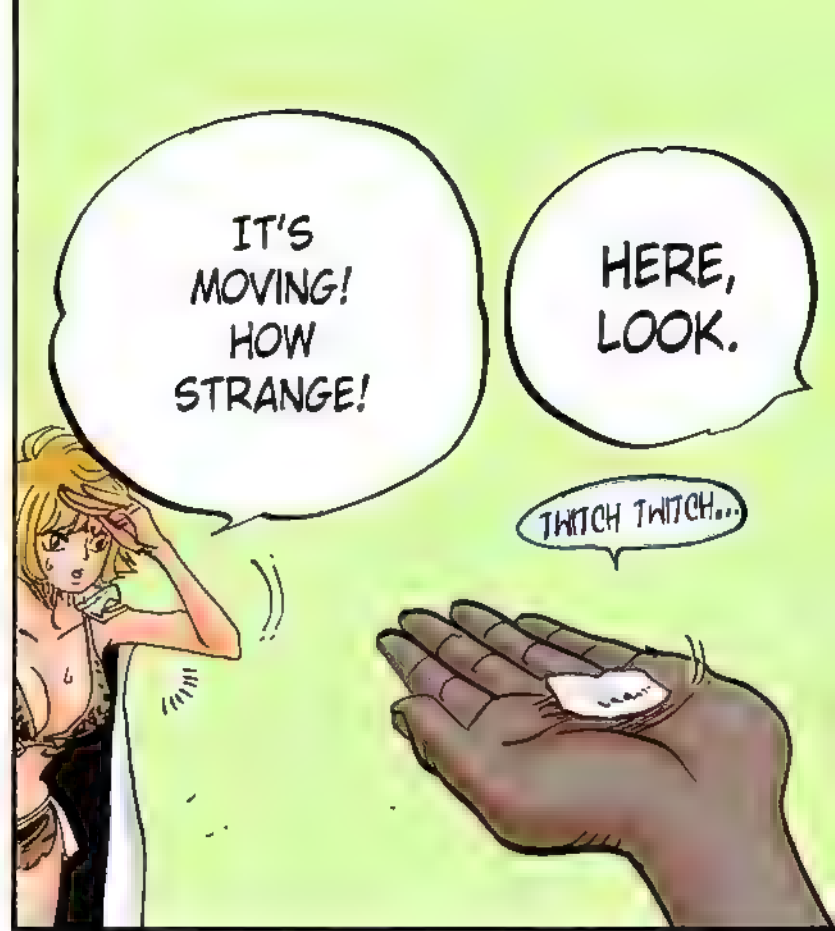
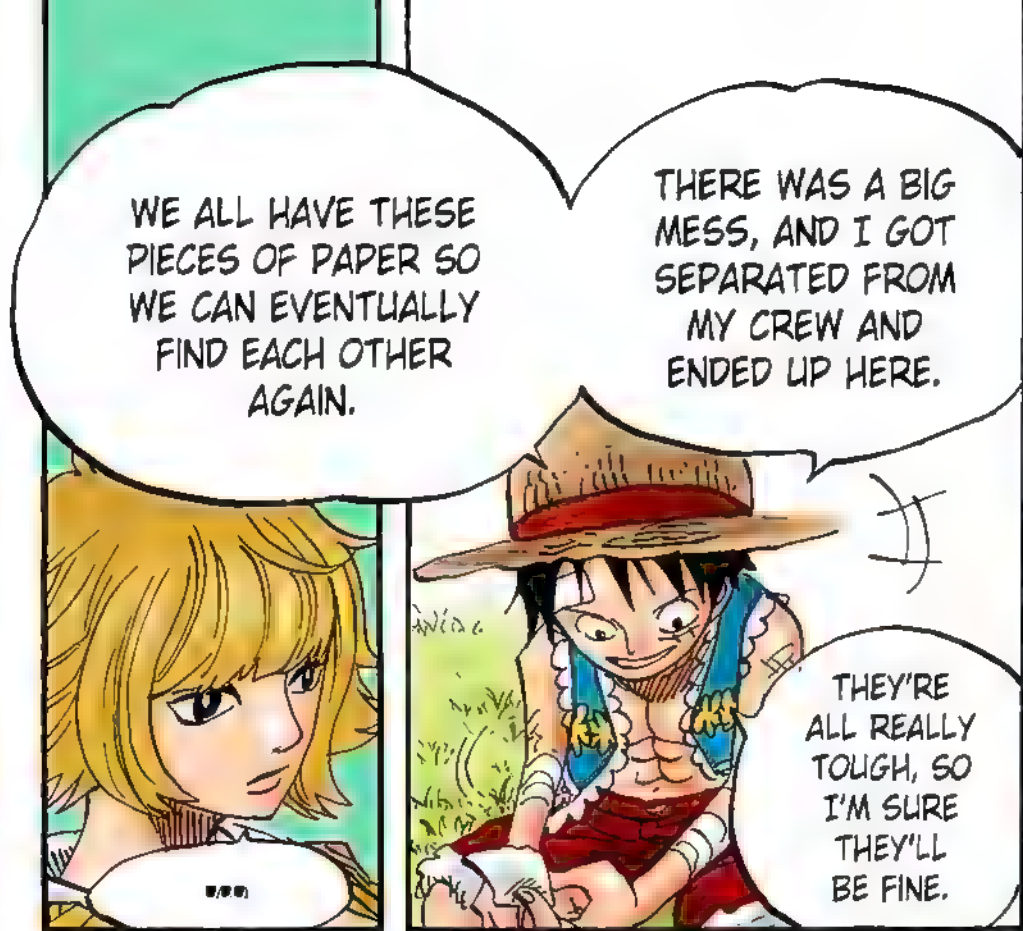
THANKS FOR HOLDING ONTO IT!

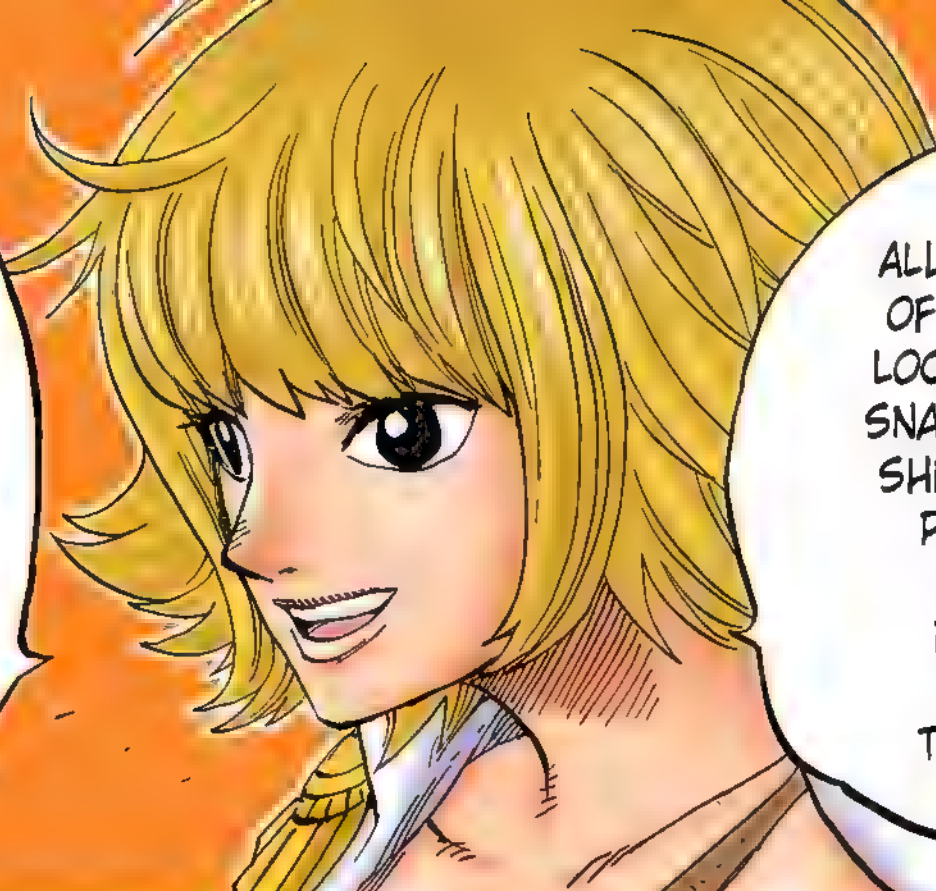
THERE WAS SOMETHING WRITTEN ON IT, SO I KEPT IT, IN CASE IT WAS IMPORTANT...

YEAH! THAT'S IT! GREAT!!



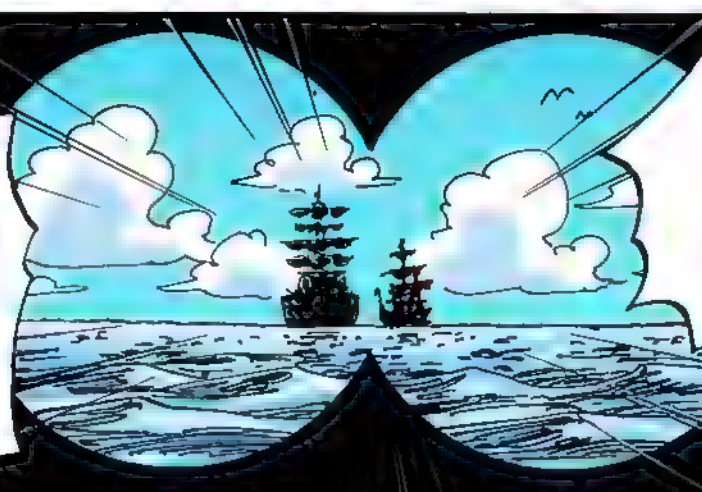
YOU MEAN THIS?





THE PIRATE
EMPRESS
BOA HANCOCK
AND HER TWO
SISTERS
PROTECT
OUR NATION.

ALL THE WOMEN
OF OUR NATION
LOOK UP TO THE
SNAKE PRINCESS.
SHE IS STRONG,
PROUD, AND
THE MOST
BEAUTIFUL
WOMAN IN
THE WORLD.

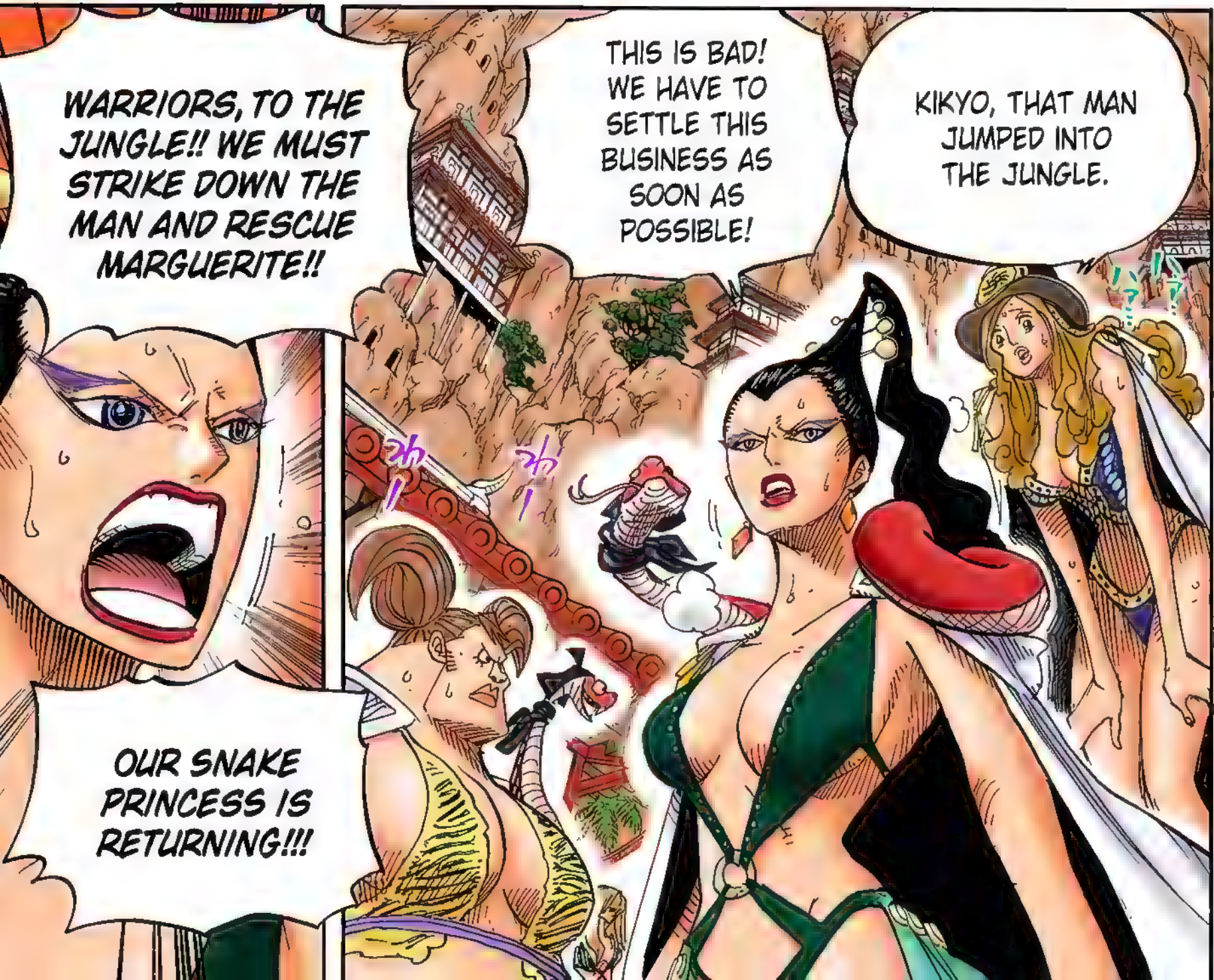


THE SNAKE
PRINCESS'S
SHIP IS ON
ITS WAY
HERE!!

OH
NO!!



か
か



WARRIORS, TO THE
JUNGLE!! WE MUST
STRIKE DOWN THE
MAN AND RESCUE
MARGUERITE!!

THIS IS BAD!
WE HAVE TO
SETTLE THIS
BUSINESS AS
SOON AS
POSSIBLE!

KIKYO, THAT MAN
JUMPED INTO
THE JUNGLE.

OUR SNAKE
PRINCESS IS
RETURNING!!!

Chapter 516: PIRATE

EMPRESS BOA HANCOCK

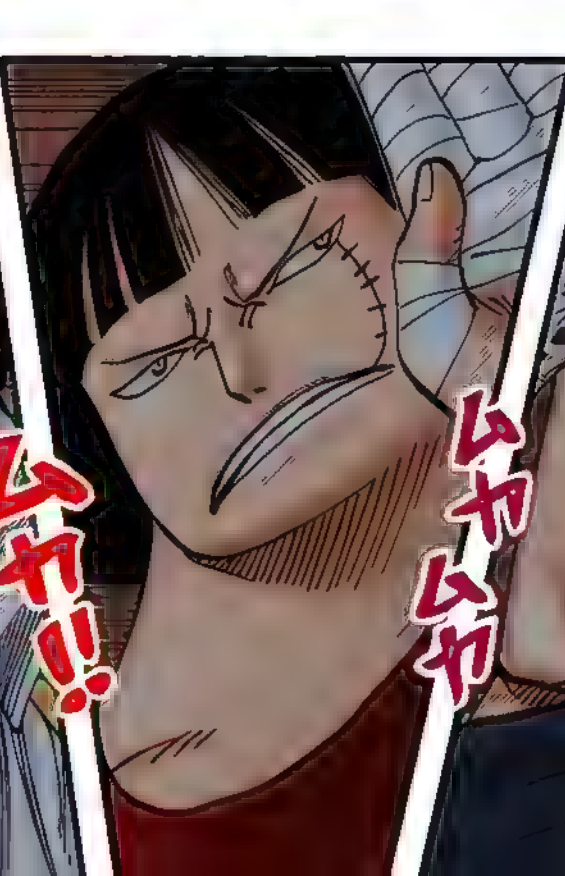
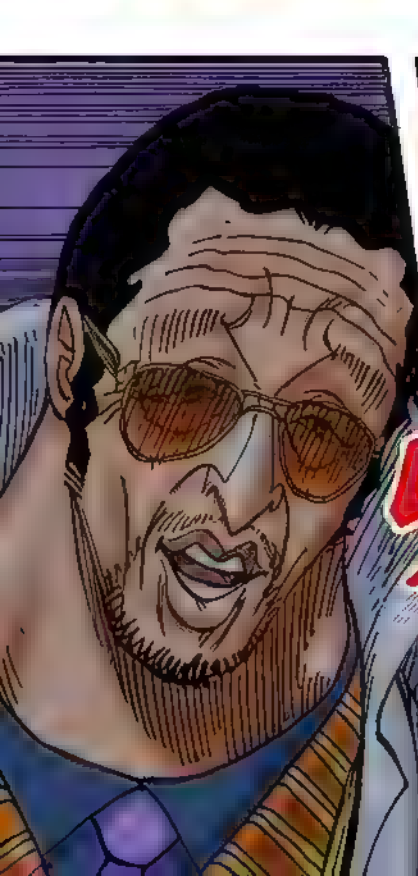
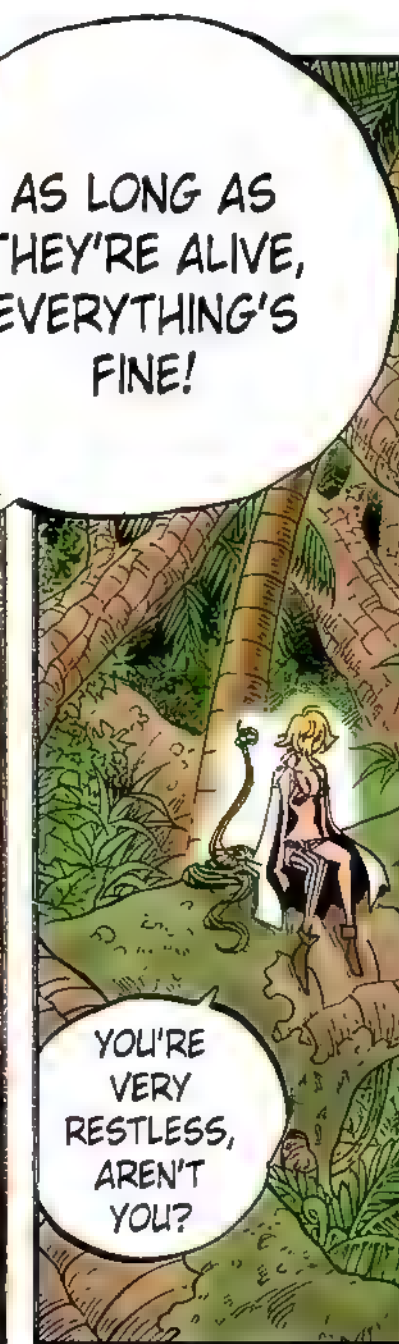
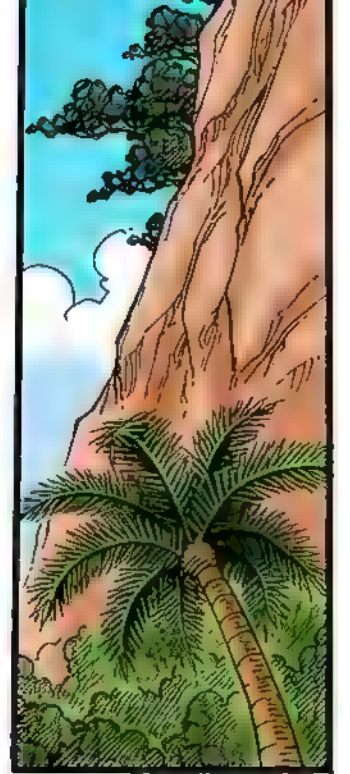
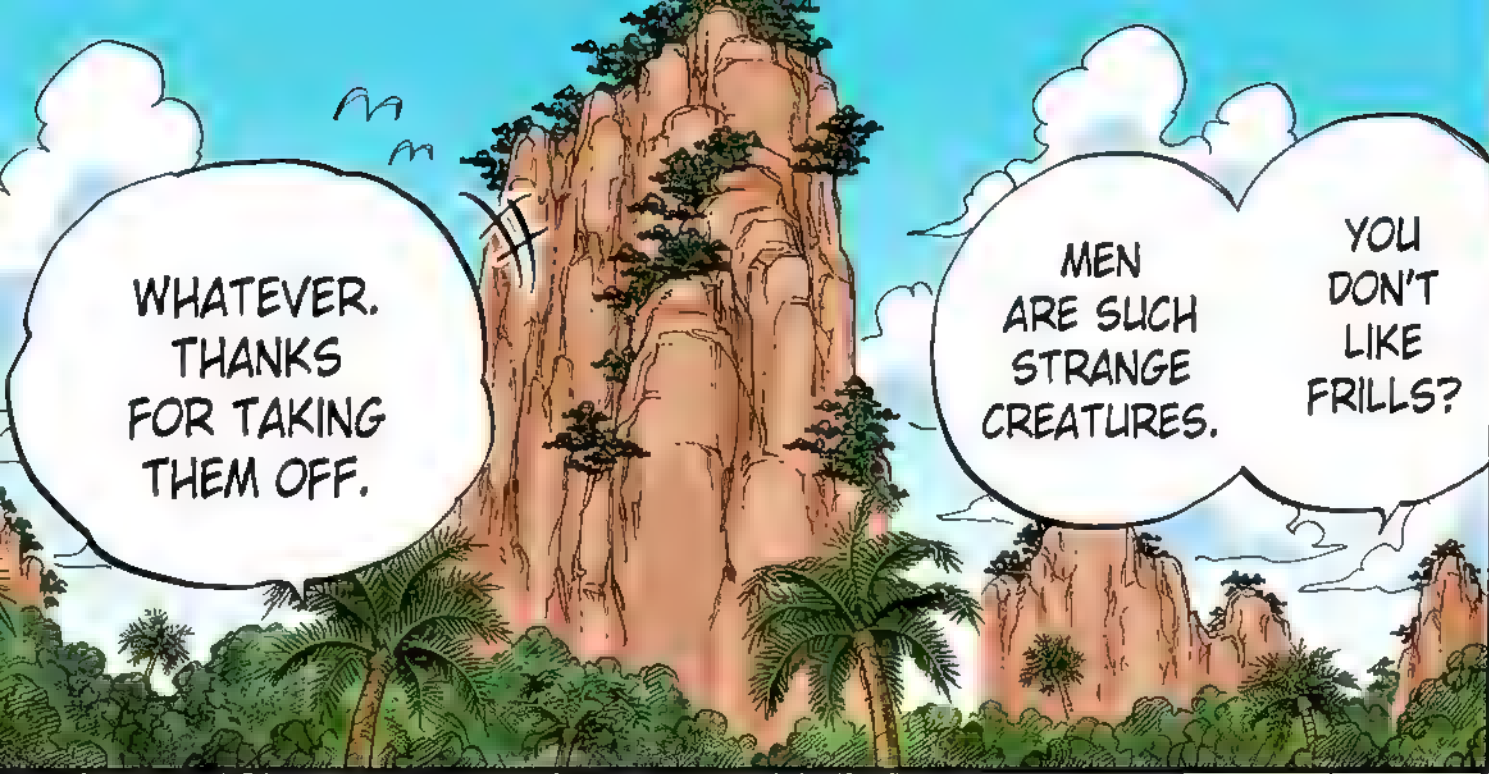


ONE

PIECE

A casual discovery

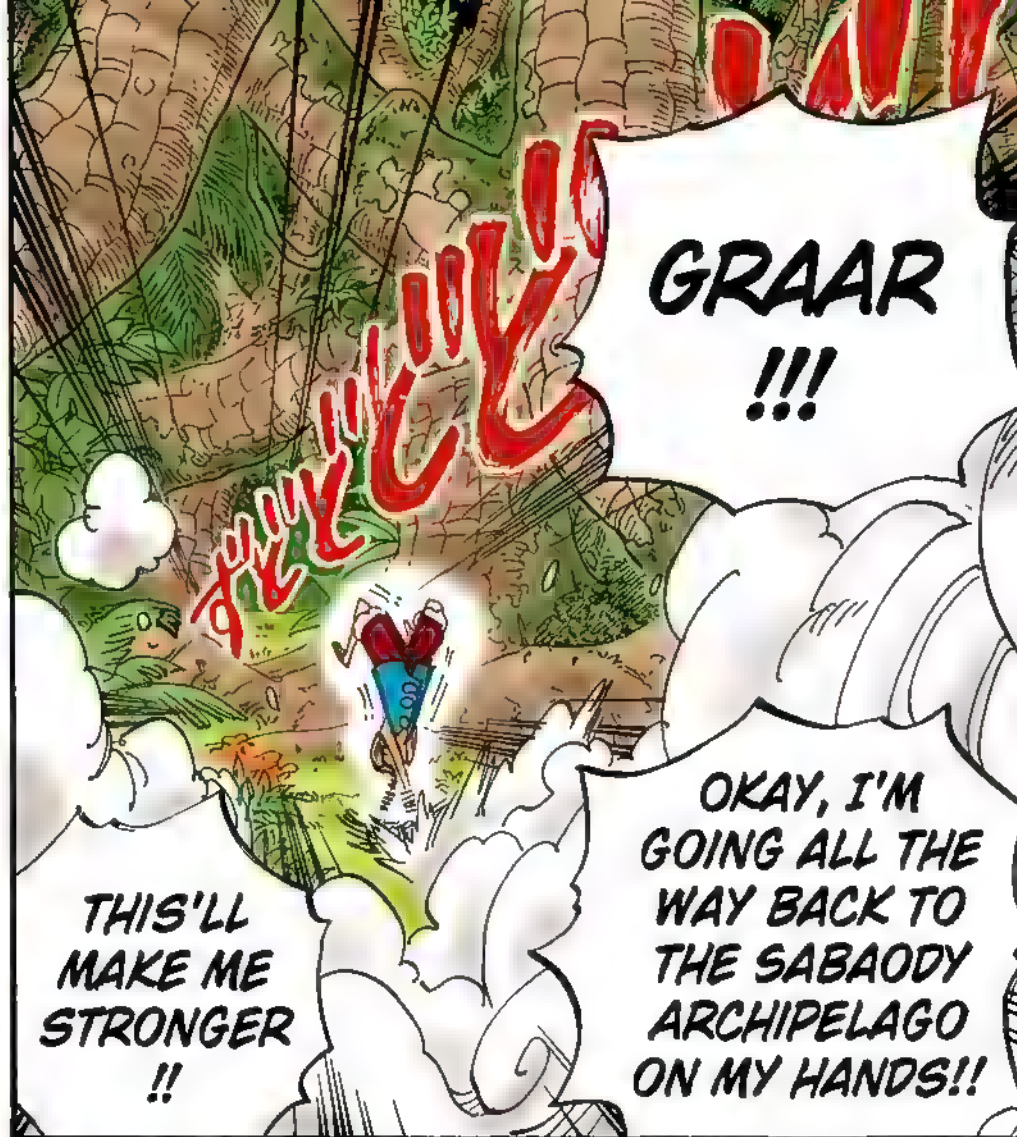






YOU
SURE HAVE
A LOT OF
ENERGY.

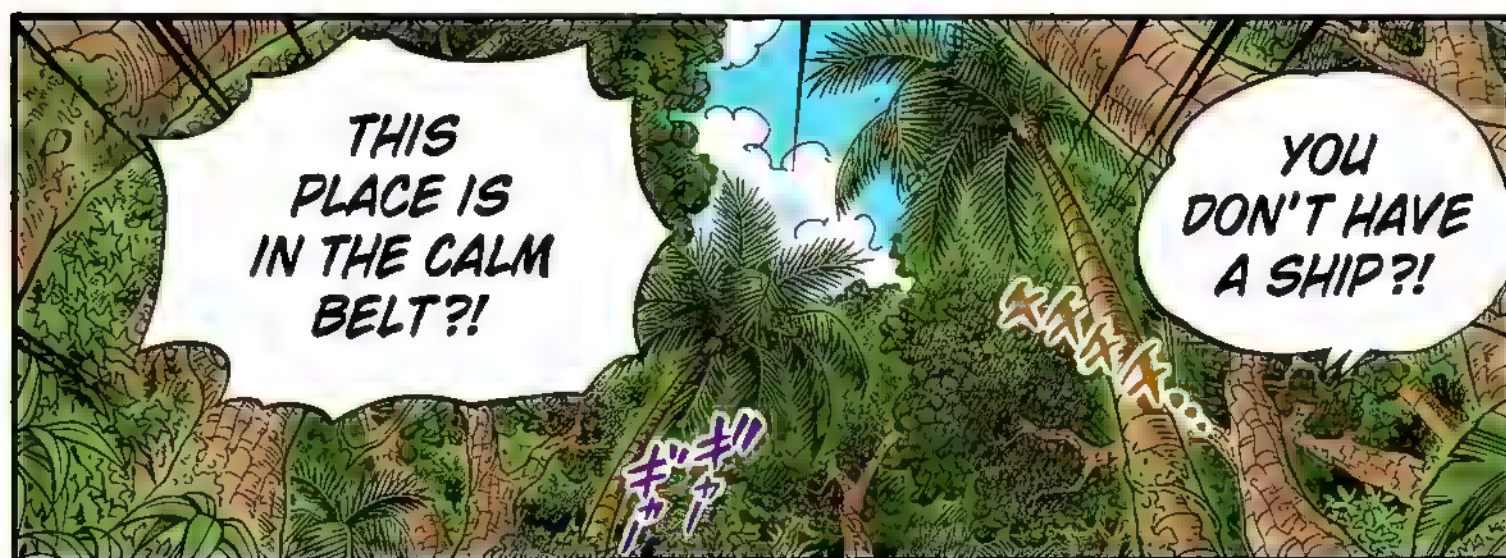
OH!
CAN YOU
GIVE ME
A SHIP?!



GRAAR
!!!

THIS'LL
MAKE ME
STRONGER
!!

OKAY, I'M
GOING ALL THE
WAY BACK TO
THE SABAODY
ARCHIPELAGO
ON MY HANDS!!



THIS
PLACE IS
IN THE CALM
BELT?!

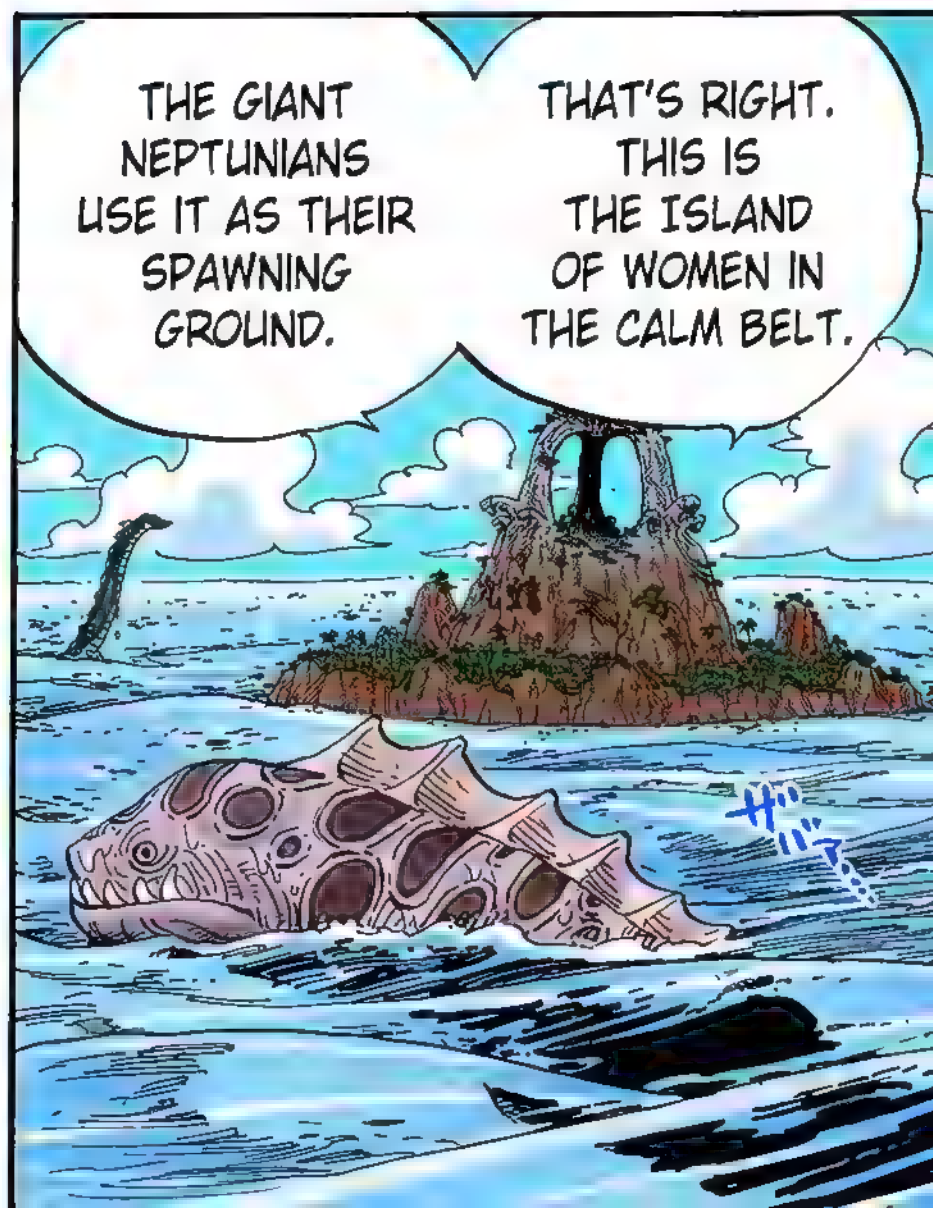
YOU
DON'T HAVE
A SHIP?!



THE FEW PEOPLE
WHO GET WASHED
ASHORE HERE ARE
MOSTLY ALREADY
DEAD.

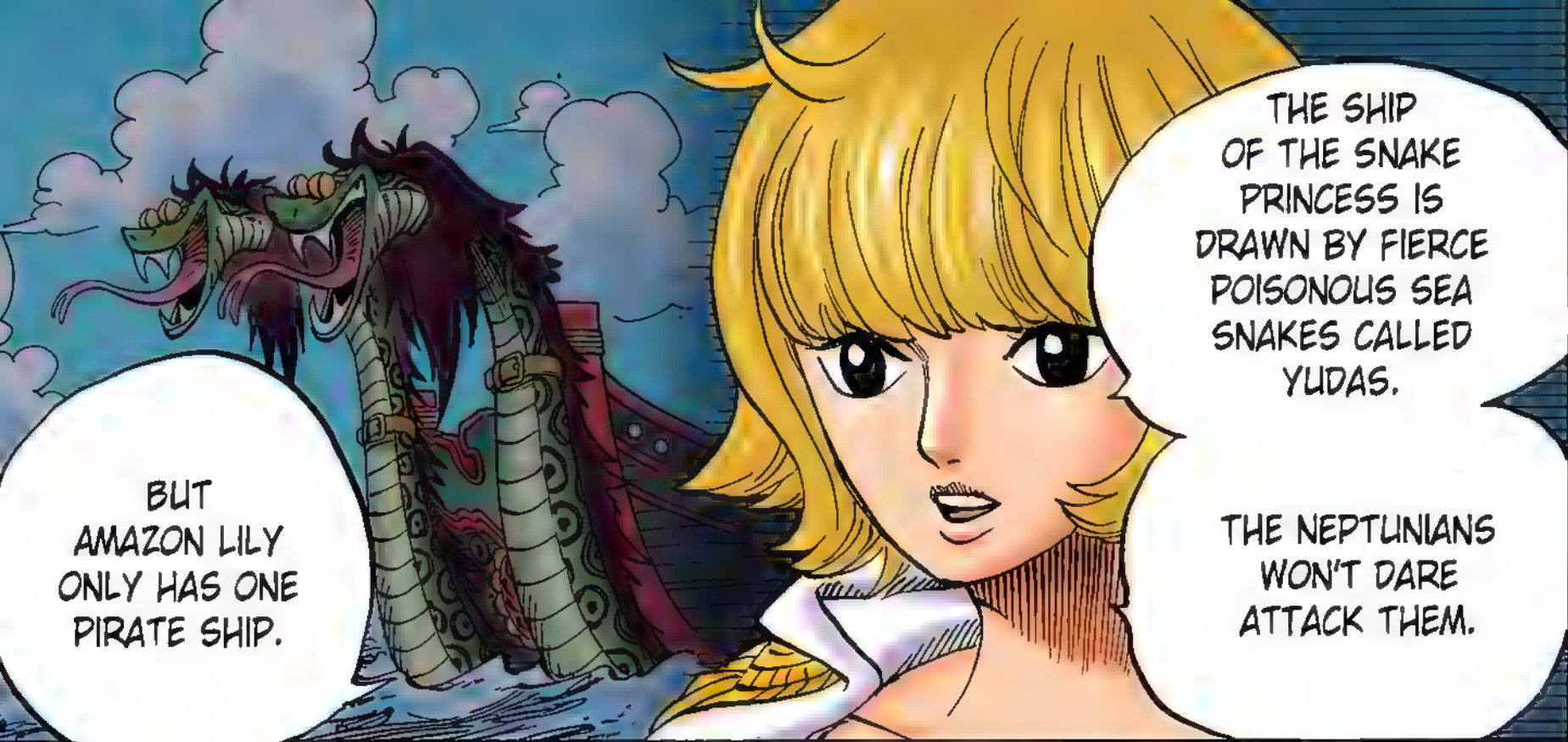
THAT'S WHY
NORMAL SEA
TRAVELERS
NEVER COME
HERE.

BUT YOU SAID
YOU HAVE A BAND
OF PIRATES.



THE GIANT
NEPTUNIANS
USE IT AS THEIR
SPAWNING
GROUND.

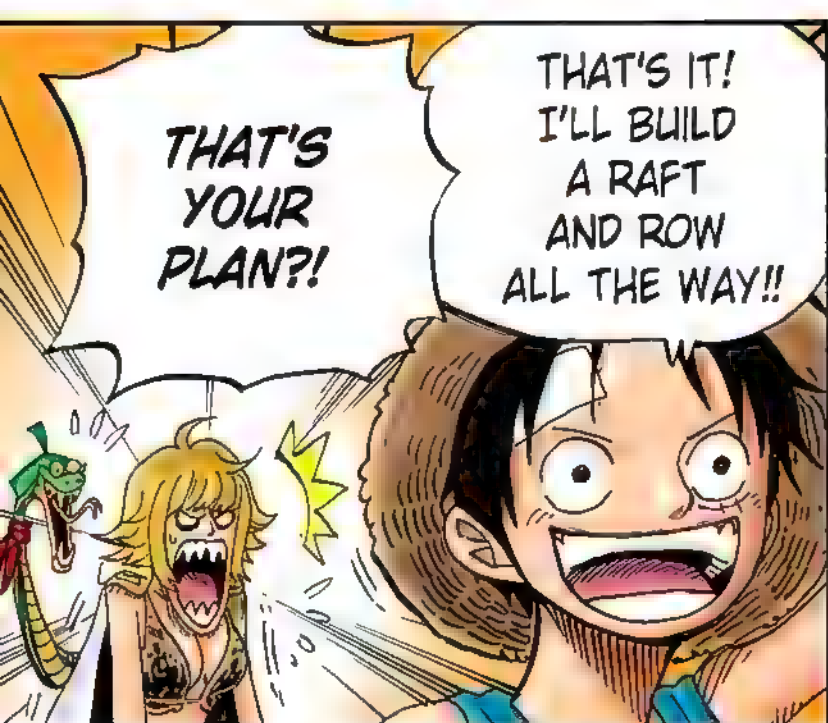
THAT'S RIGHT.
THIS IS
THE ISLAND
OF WOMEN IN
THE CALM BELT.



BUT
AMAZON LILY
ONLY HAS ONE
PIRATE SHIP.

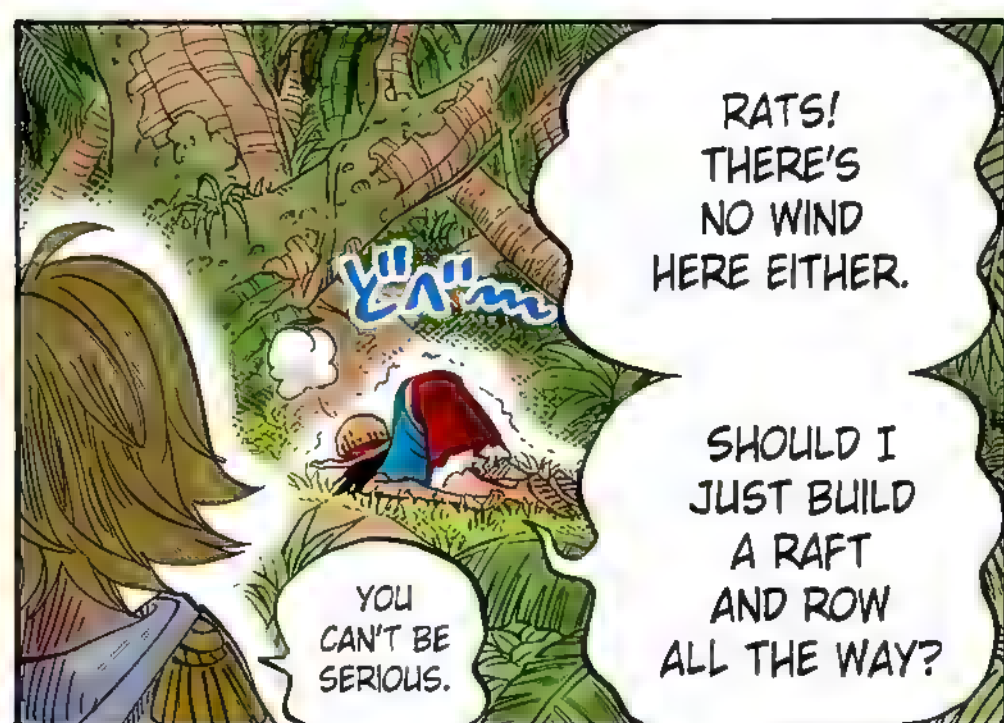
THE SHIP
OF THE SNAKE
PRINCESS IS
DRAWN BY FIERCE
POISONOUS SEA
SNAKES CALLED
YUDAS.

THE NEPTUNIANS
WON'T DARE
ATTACK THEM.



THAT'S
YOUR
PLAN?!

THAT'S IT!
I'LL BUILD
A RAFT
AND ROW
ALL THE WAY!!



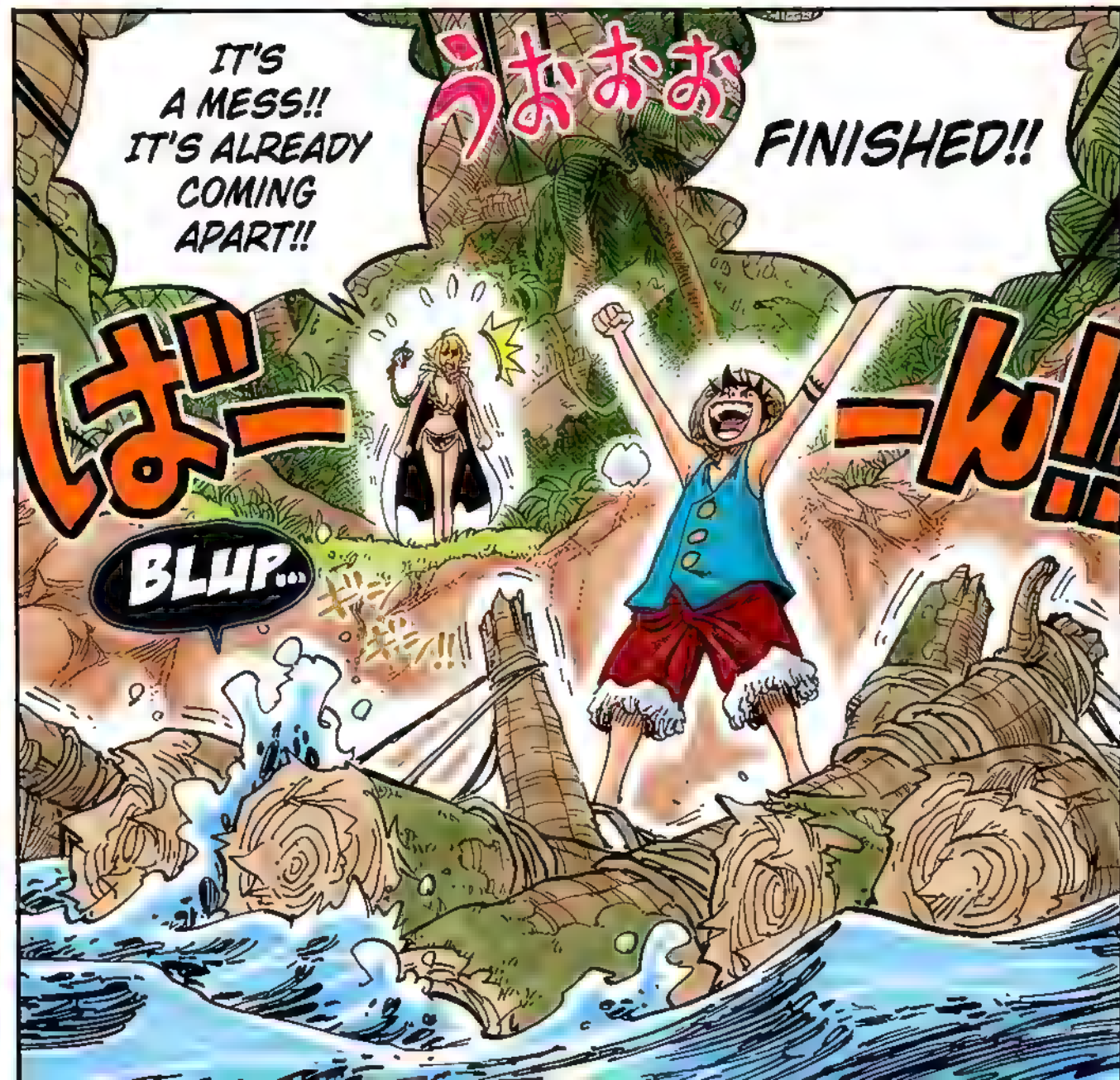
RATS!
THERE'S
NO WIND
HERE EITHER.

SHOULD I
JUST BUILD
A RAFT
AND ROW
ALL THE WAY?

YOU
CAN'T BE
SERIOUS.



AAAAH!!

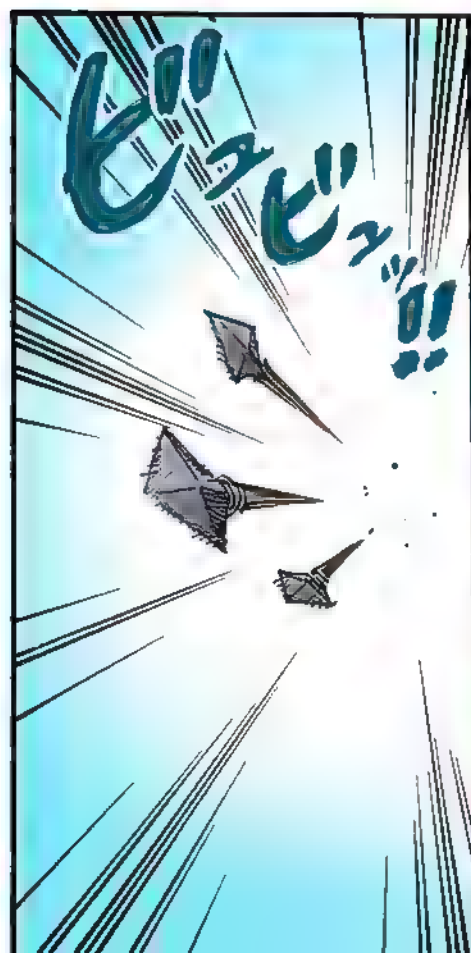
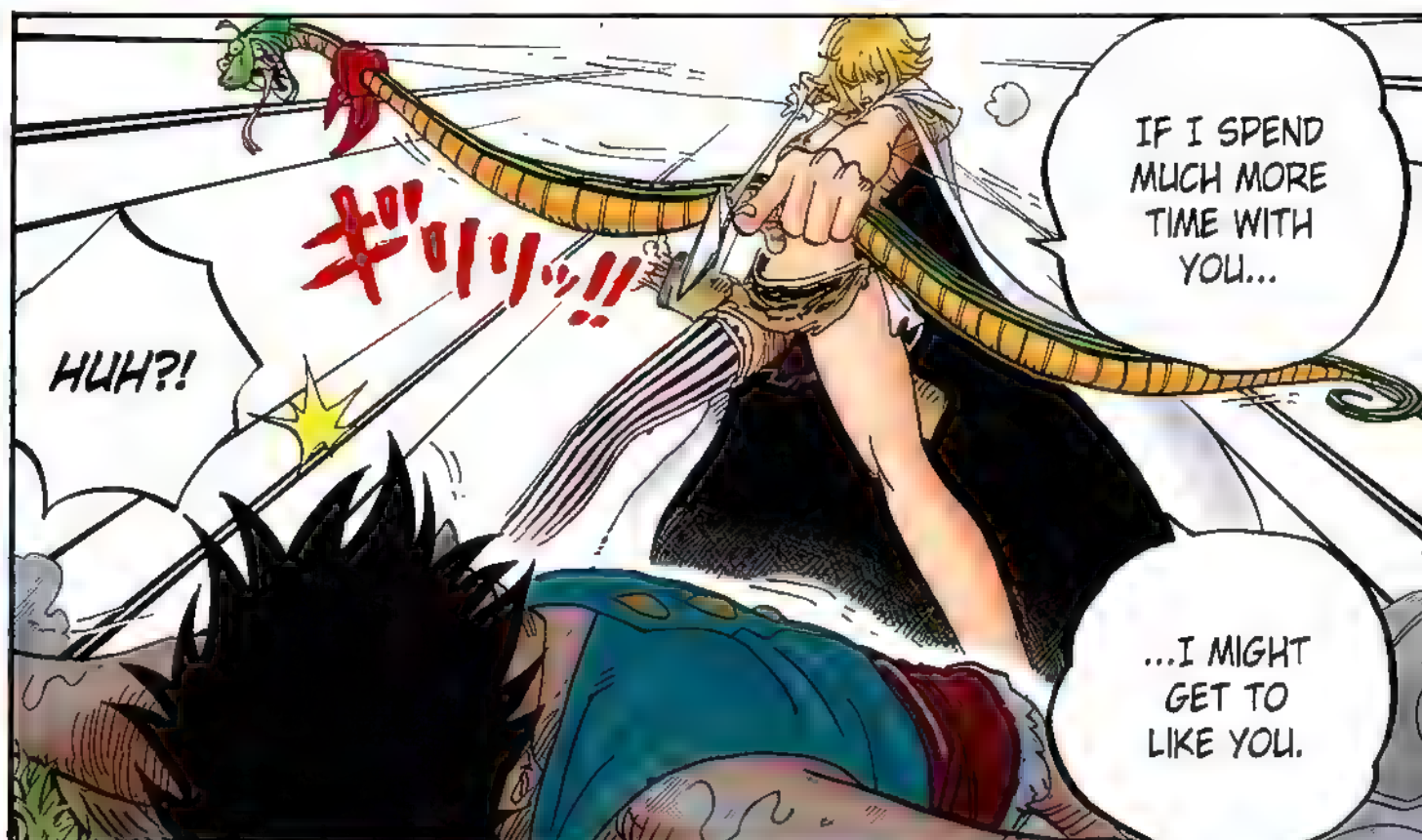
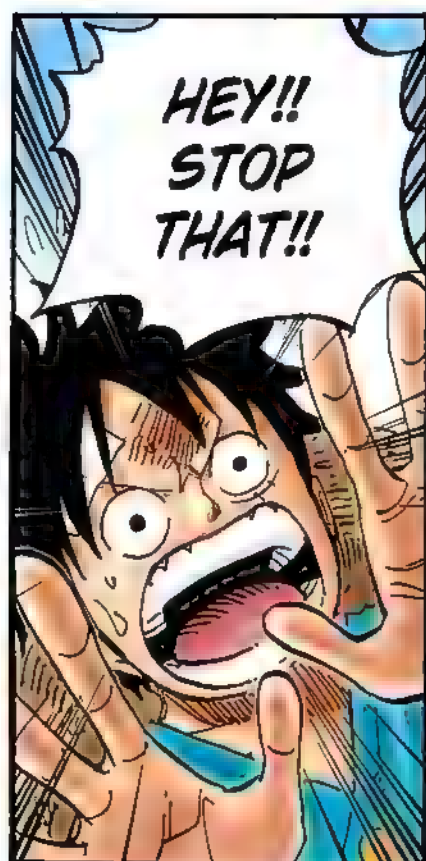
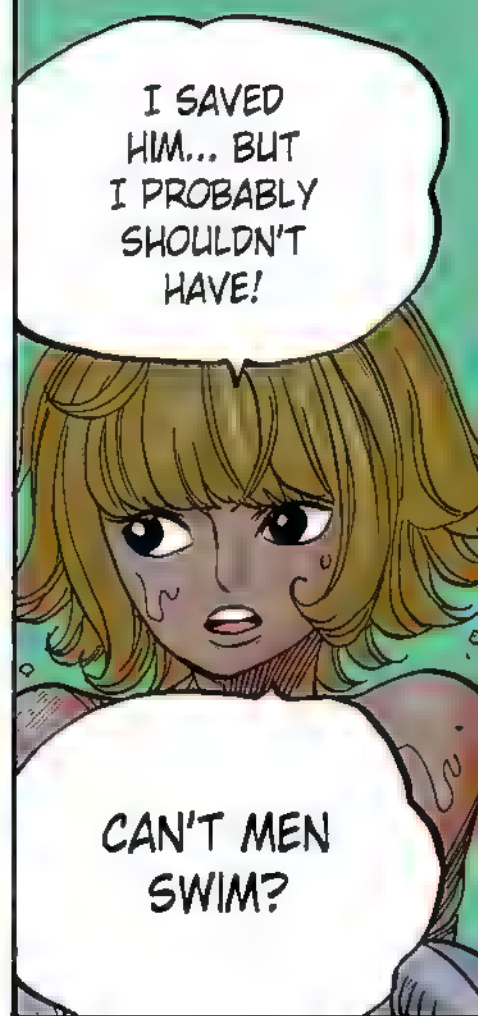
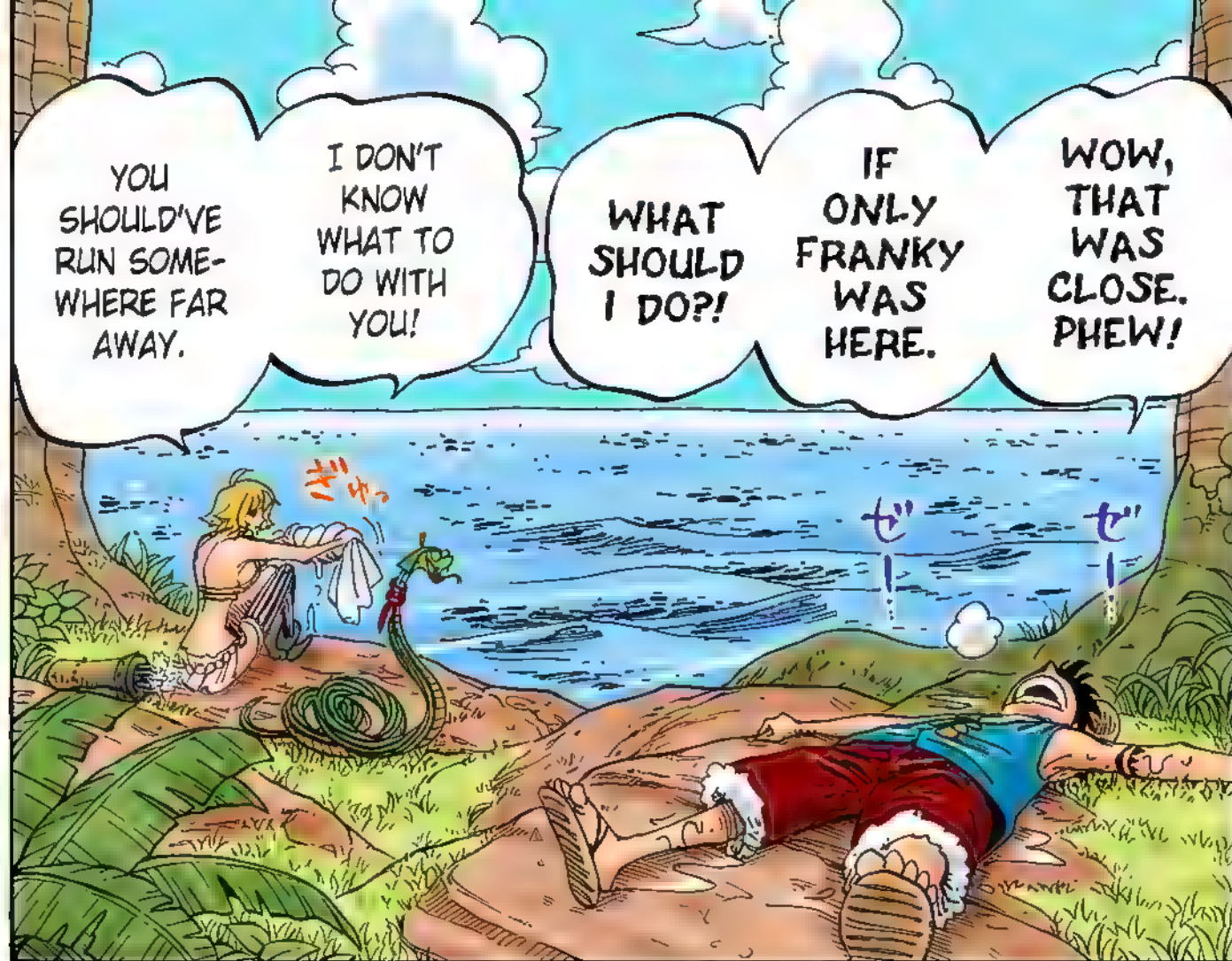


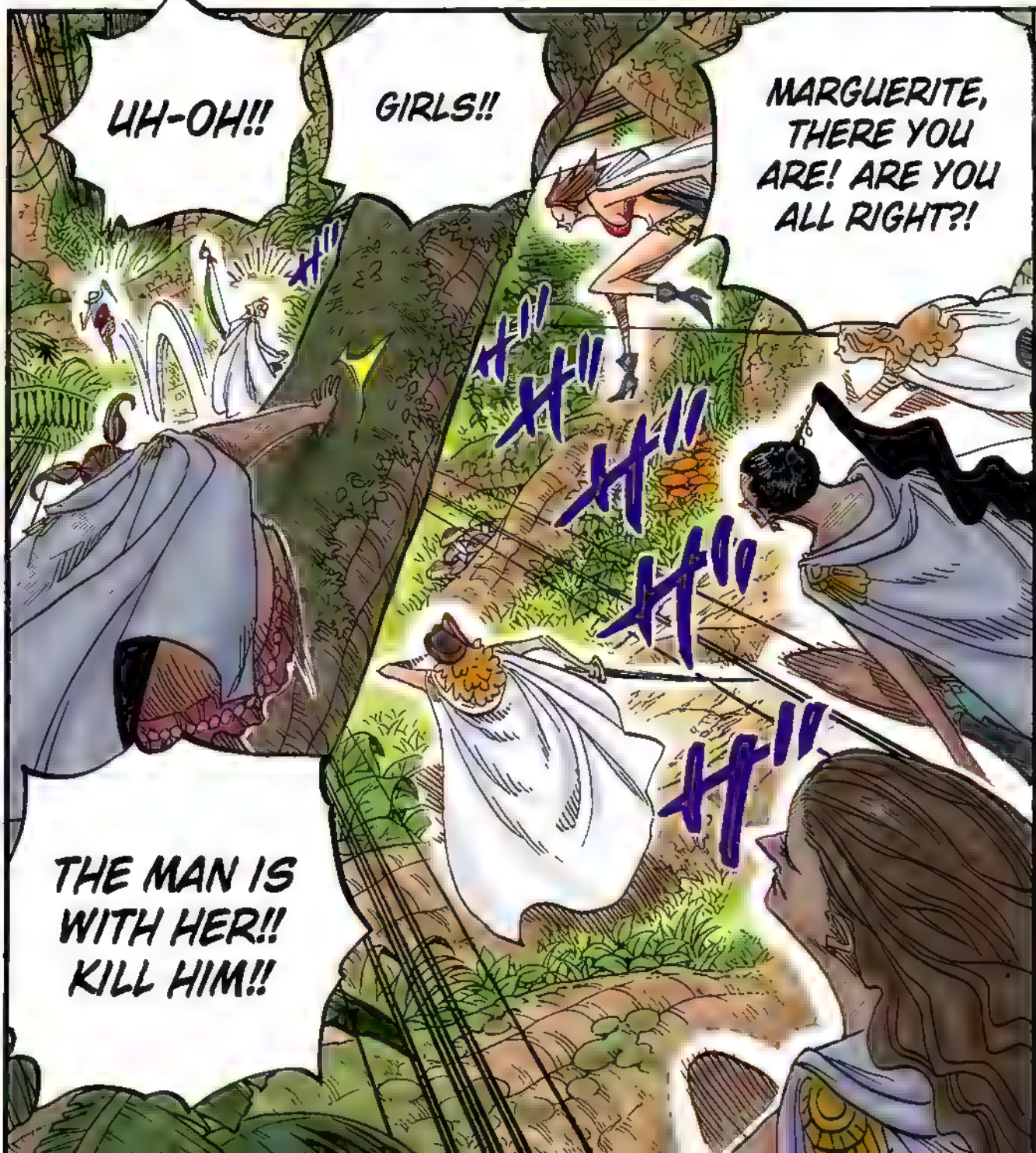
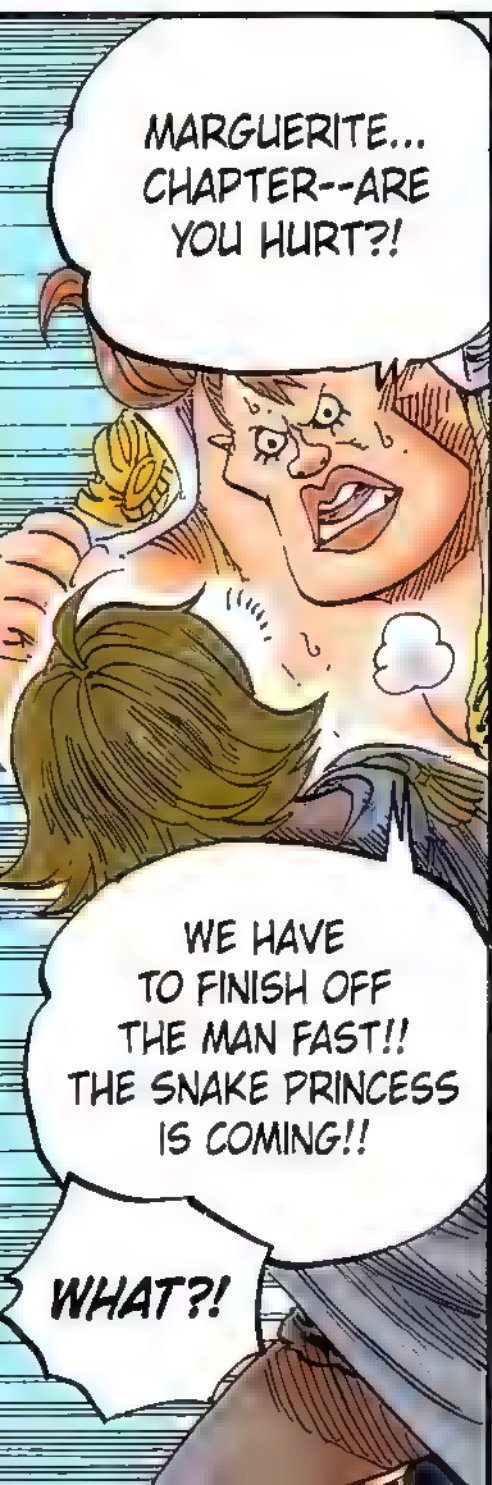
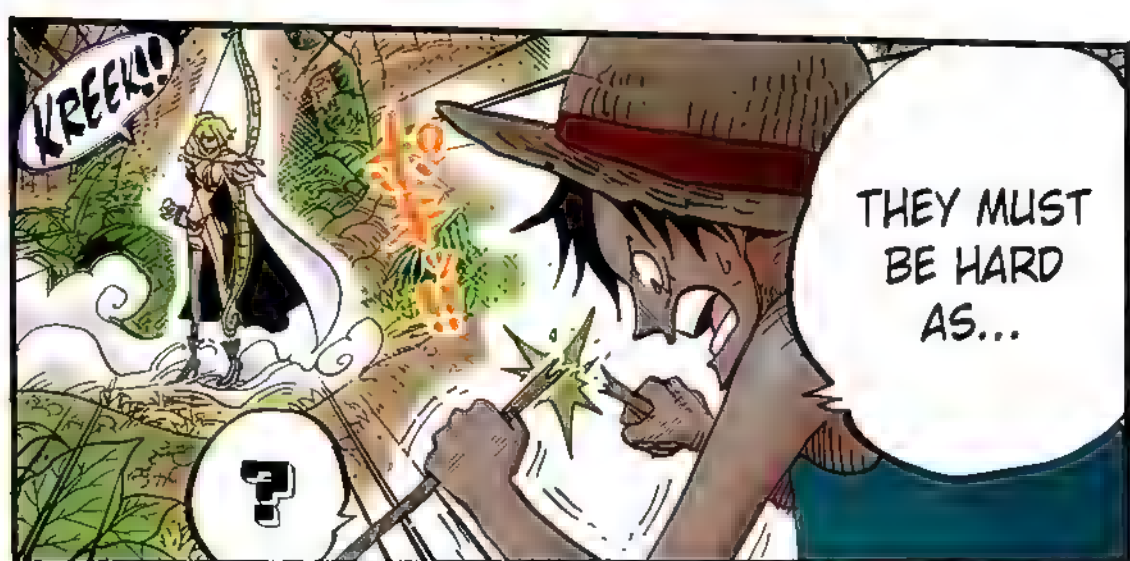
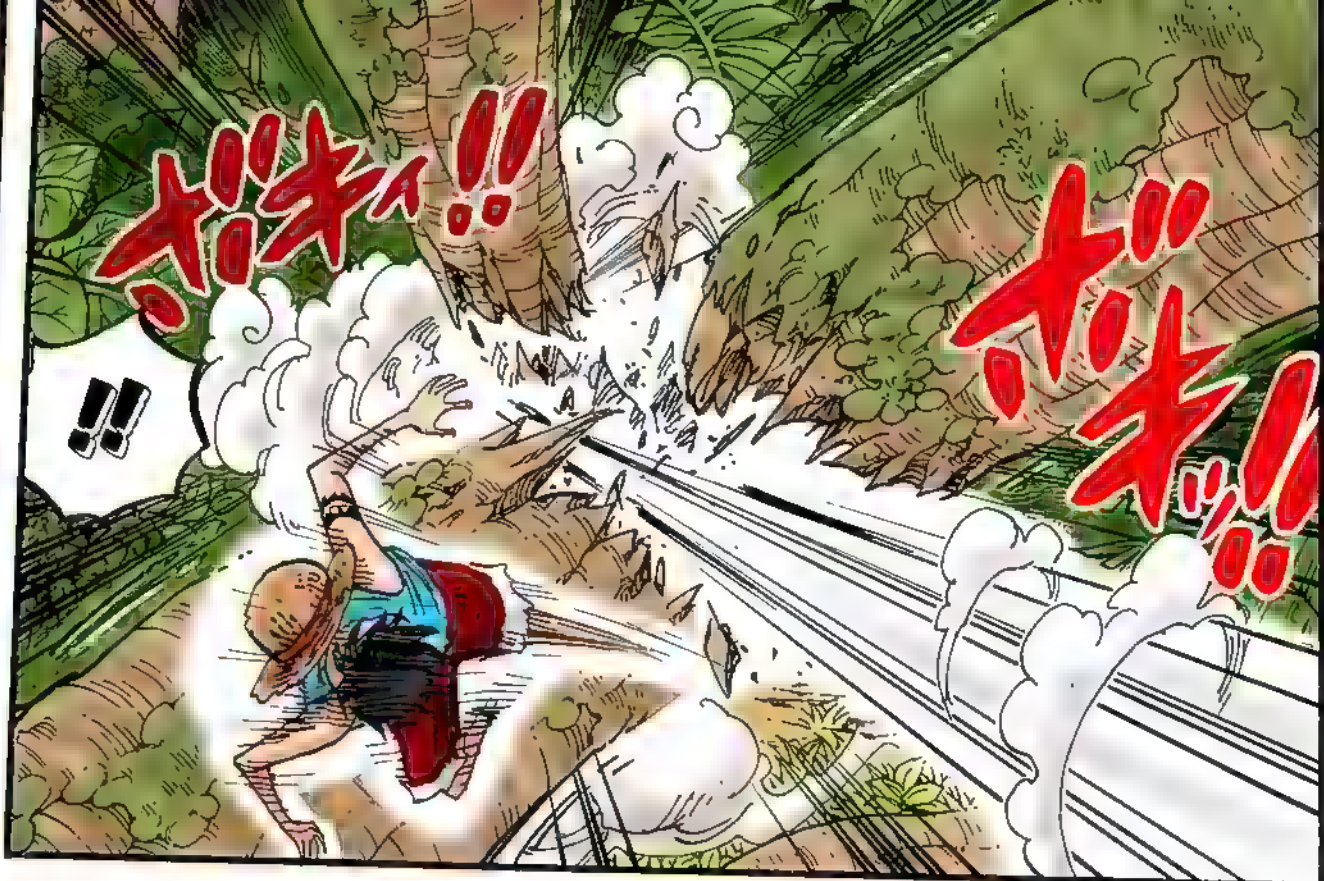
IT'S
A MESS!!
IT'S ALREADY
COMING
APART!!

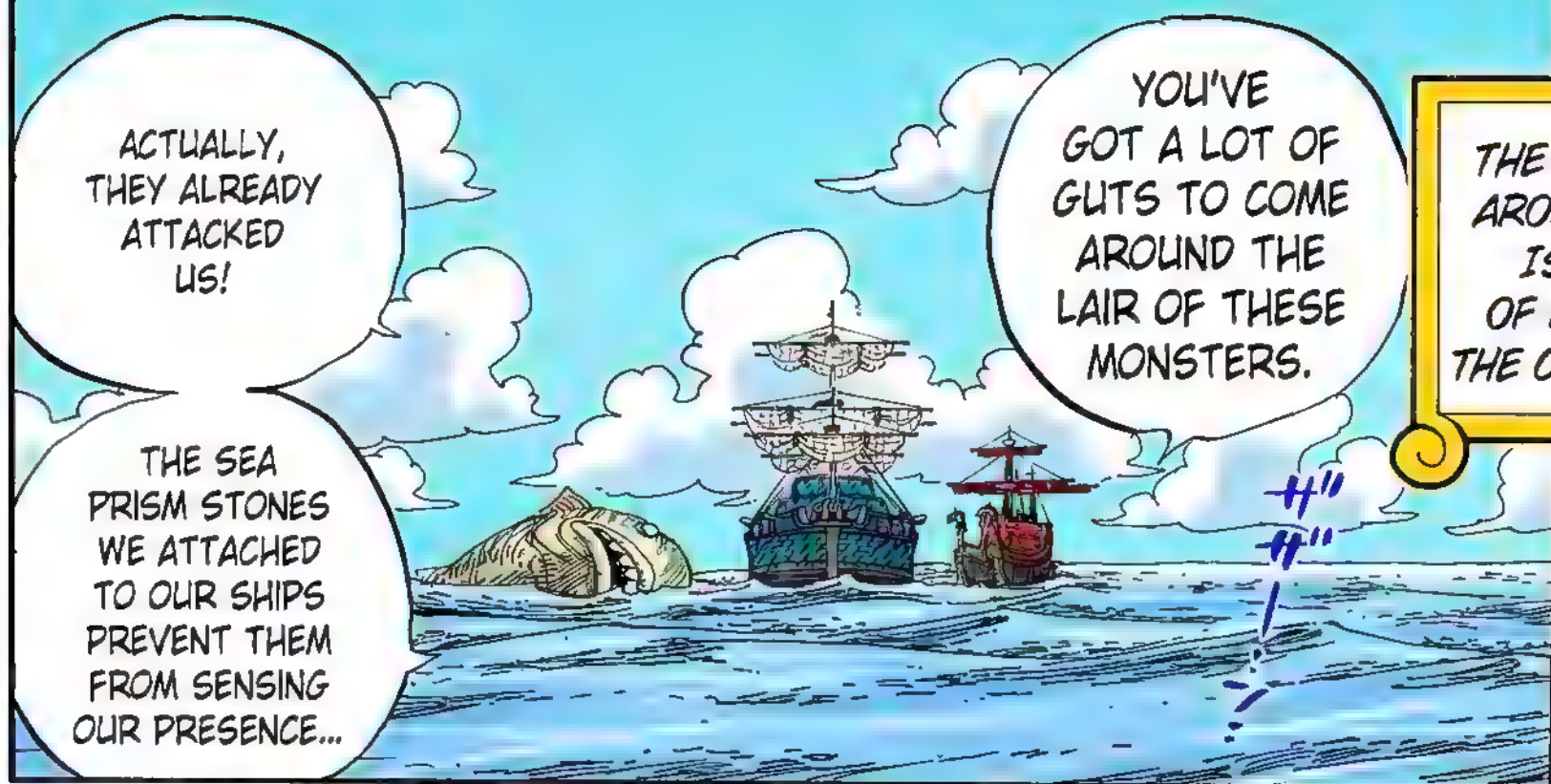
FINISHED!!

ばーん
BLUP...

ーん!!





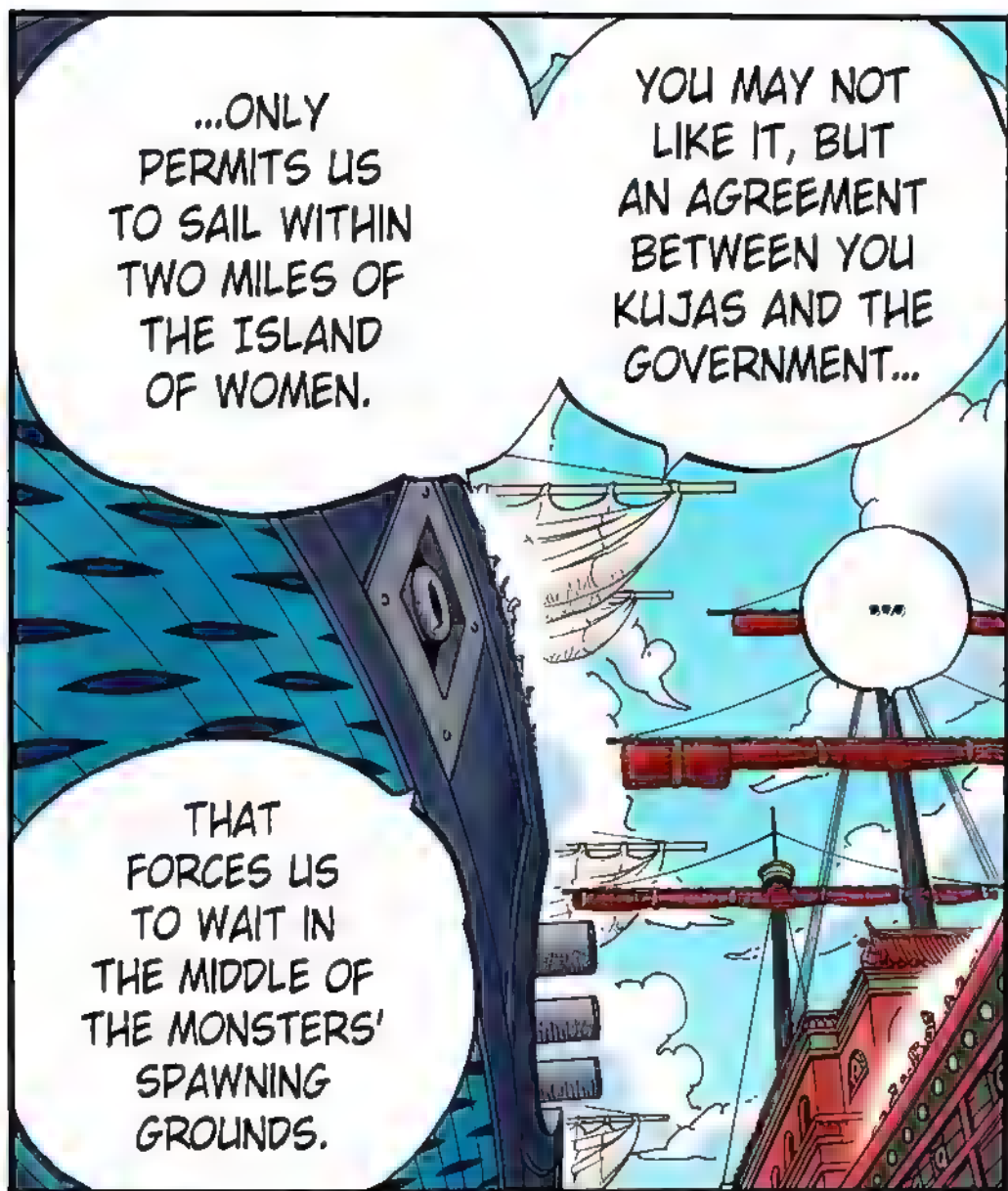


ACTUALLY,
THEY ALREADY
ATTACKED
US!

THE SEA
PRISM STONES
WE ATTACHED
TO OUR SHIPS
PREVENT THEM
FROM SENSING
OUR PRESENCE...

YOU'VE
GOT A LOT OF
GUTS TO COME
AROUND THE
LAIR OF THESE
MONSTERS.

THE WATERS
AROUND THE
ISLAND
OF WOMEN,
THE CALM BELT



...ONLY
PERMITS US
TO SAIL WITHIN
TWO MILES OF
THE ISLAND
OF WOMEN.

YOU MAY NOT
LIKE IT, BUT
AN AGREEMENT
BETWEEN YOU
KUJAS AND THE
GOVERNMENT...

THAT
FORCES US
TO WAIT IN
THE MIDDLE OF
THE MONSTERS'
SPAWNING
GROUNDS.



...THEY'RE
LIABLE
TO SEE US.

...BUT
IF WE STAY
ANCHORED
HERE TOO
LONG...



CANNONS
WEREN'T
VERY
EFFECTIVE
...

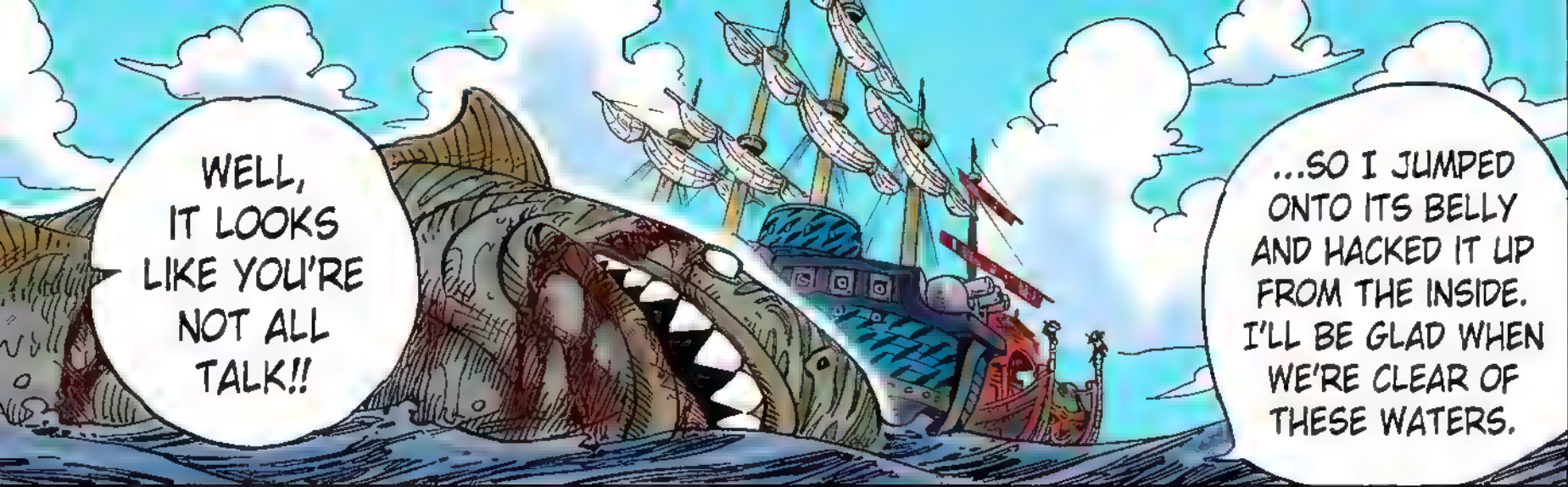


THEN YOU KILLED
THAT NEPTUNIAN?



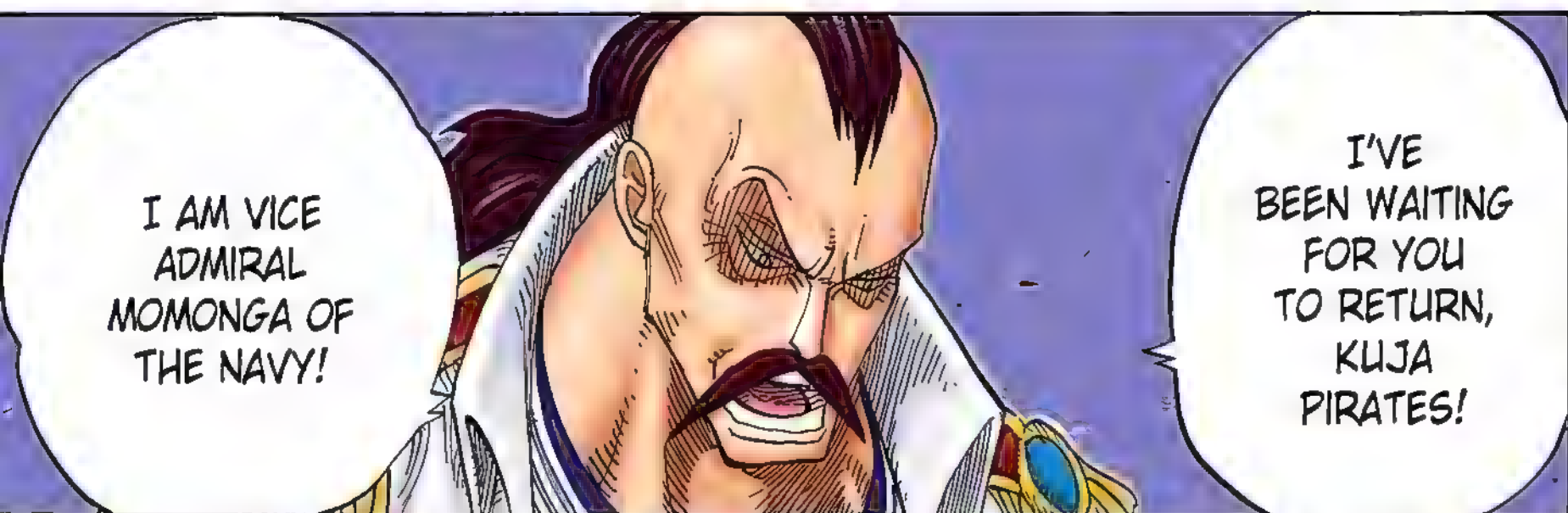
THEY SAY
THE RULER
OF THE KUJA IS
A MONSTER THAT
CAN TURN PEOPLE
TO STONE.

NO
WAY.



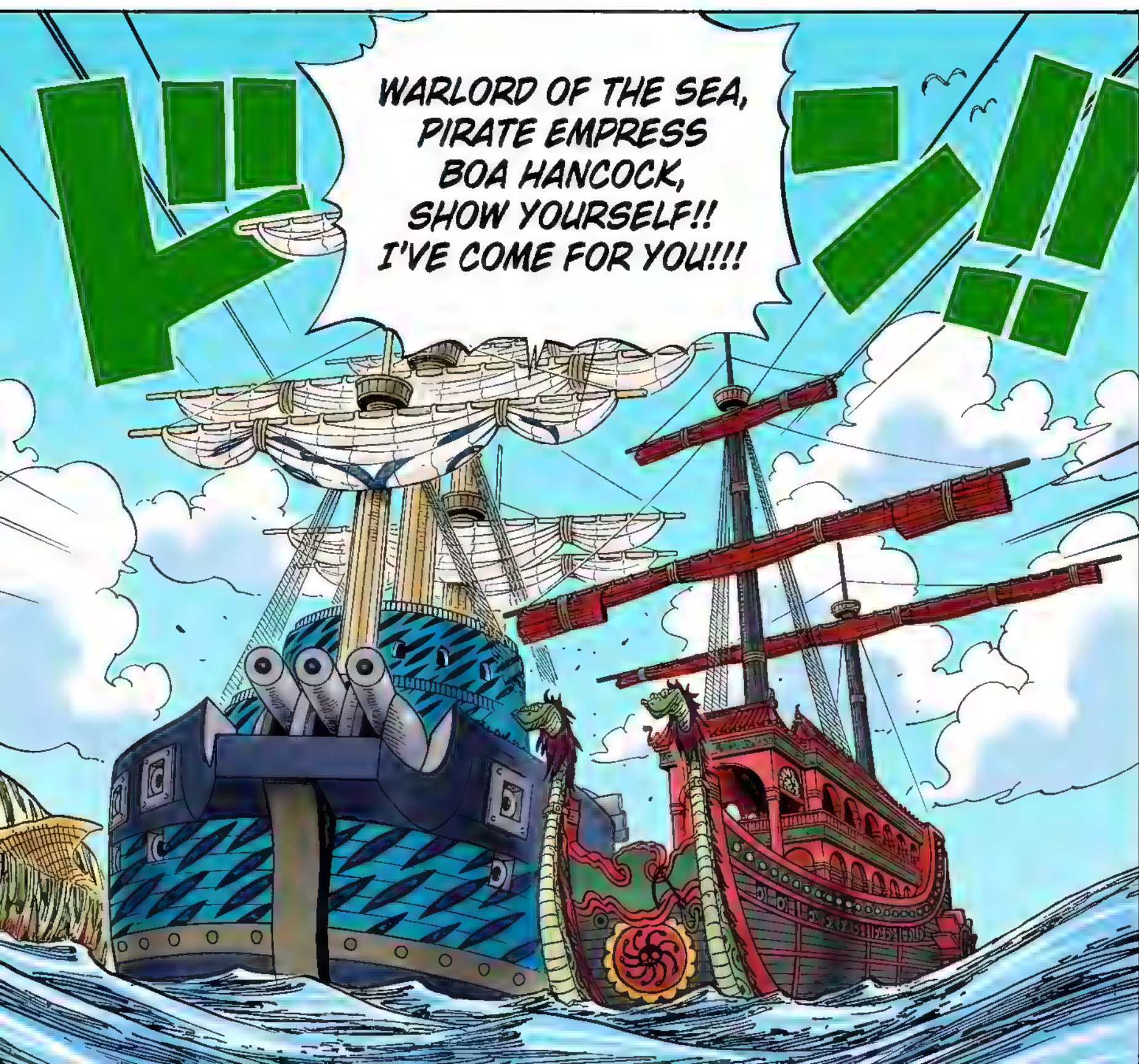
WELL,
IT LOOKS
LIKE YOU'RE
NOT ALL
TALK!!

...SO I JUMPED
ONTO ITS BELLY
AND HACKED IT UP
FROM THE INSIDE.
I'LL BE GLAD WHEN
WE'RE CLEAR OF
THESE WATERS.

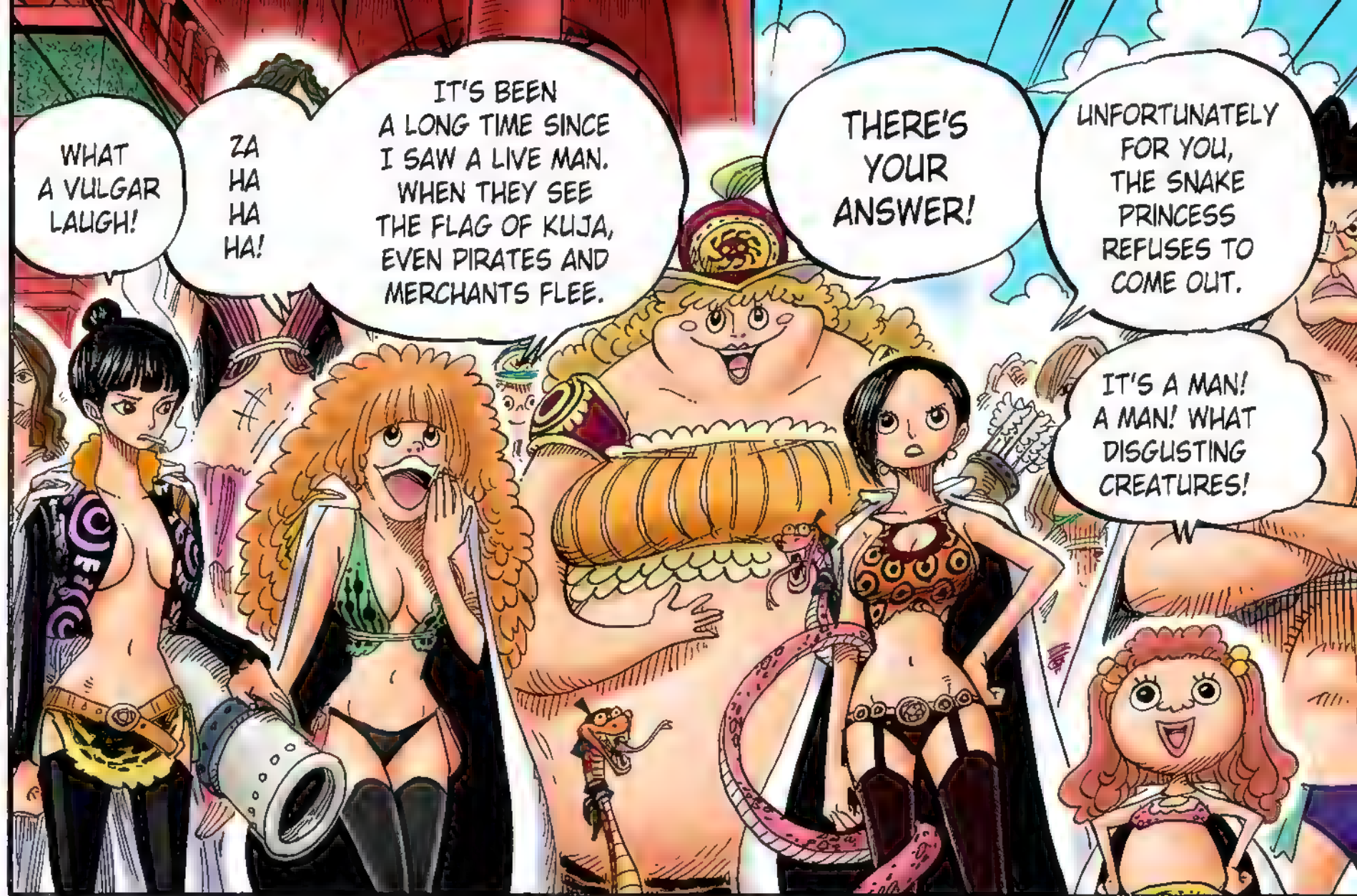


I AM VICE
ADMIRAL
MOMONGA OF
THE NAVY!

I'VE
BEEN WAITING
FOR YOU
TO RETURN,
KUJA
PIRATES!



WARLORD OF THE SEA,
PIRATE EMPRESS
BOA HANCOCK,
SHOW YOURSELF!!
I'VE COME FOR YOU!!!



WHAT
A VULGAR
LAUGH!

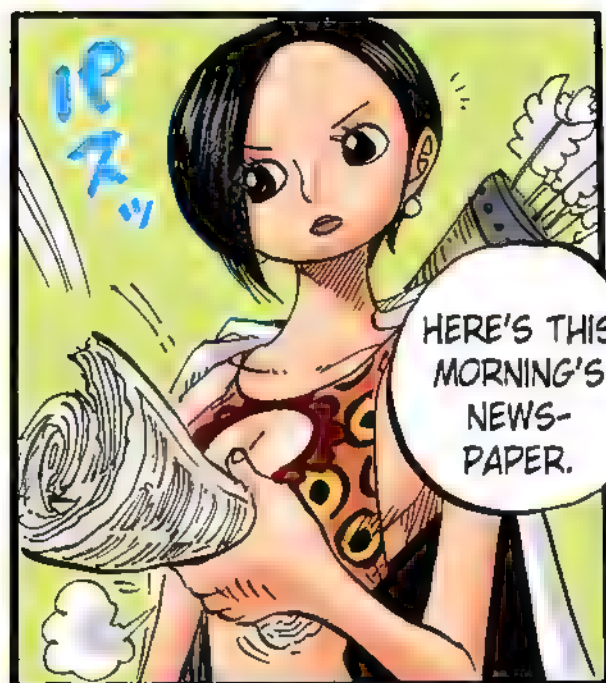
ZA
HA
HA
HA!

IT'S BEEN
A LONG TIME SINCE
I SAW A LIVE MAN.
WHEN THEY SEE
THE FLAG OF KUJA,
EVEN PIRATES AND
MERCHANTS FLEE.

THERE'S
YOUR
ANSWER!

UNFORTUNATELY
FOR YOU,
THE SNAKE
PRINCESS
REFUSES TO
COME OUT.

IT'S A MAN!
A MAN! WHAT
DISGUSTING
CREATURES!



HERE'S THIS
MORNING'S
NEWS-
PAPER.



IT SAYS
SHE WILL
COMPLY
WITH THE
SUMMONS.

THAT'S NOT
WHAT HER
MESSAGE
SAYS.

BUT IT SEEMS
SHE HAS NO
INTENTION OF
COMING.



...HAS
BEEN SET.
THE DIE
IS CAST!

THE TIME AND
PLACE OF THE
PUBLIC EXECUTION
OF PORTGAZ D. ACE,
SECOND DIVISION
LEADER OF THE
WHITEBEARD
PIRATES...

REFUSAL
TO COMPLY WILL
RESULT IN
THE NULLIFICA-
TION OF ALL
TREATIES AND
REVOCATION
OF THE TITLE
OF WARLORD!!

THE WORLD
GOVERNMENT
HAS ISSUED
A MANDATORY
SUMMONS TO
THE SEVEN
WARLORDS!!

...THIS
KITTEN IN
MY PATH?!

ROWRR!!!

MEOW

MEOW

WHO PUT...

DO YOU HEAR
ME, BOA
HANCOCK?!!

CHAK...

WHO...

TH-THAT'S THE
PIRATE EMPRESS!

HER BEAUTY
TRULY IS BEYOND
COMPARE!

KEEP YOUR
EYES OPEN,
MEN!

SHIP...

SO
YOU'RE
FINALLY
HERE...

...BOA
HANCOCK!

I'M SO
SORRY!
IT WAS
MY FAULT.

BE MORE
CAREFUL IN
THE FUTURE.



BUT I'LL KEEP
MY TITLE OF
WARLORD!

NOW GIVE
ME ALL YOUR
CARGO AND
TREASURE.

??!



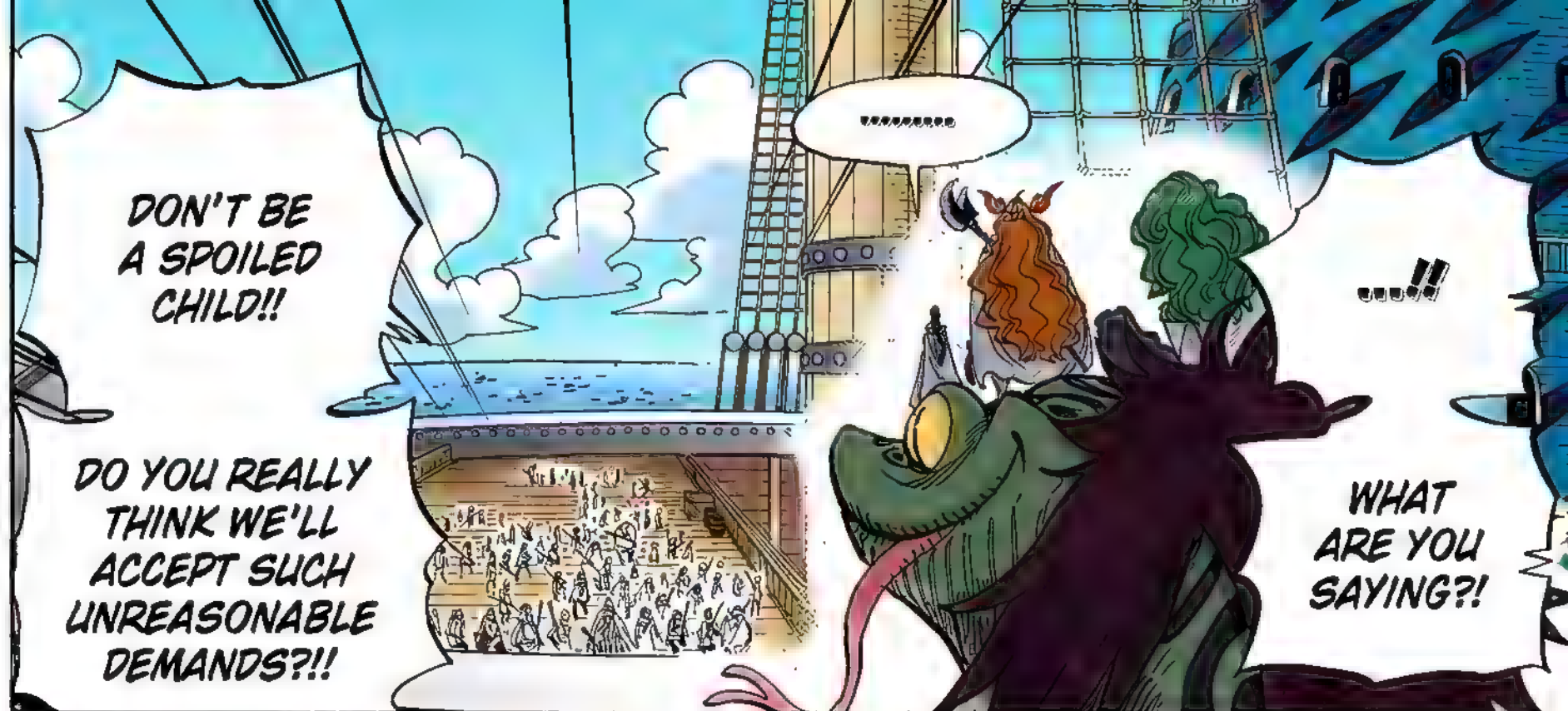
THE RESPONSE
I SENT YOU
WAS A LIE!
I HAVE NO
INTENTION OF
FIGHTING IN
YOUR WAR!

**BOA
SANDERSONIA**
SECOND OF THE
GORGON SISTERS

BOA HANCOCK
EMPRESS OF AMAZON
LILY, CAPTAIN OF THE
KUJA PIRATES, ONE OF
THE SEVEN WARLORDS
OF THE SEA

BOA MARIGOLD
YOUNGEST OF THE
GORGON SISTERS

SO YOU'VE
COME AT LAST.
YOU PEOPLE
ARE SO
TEDIOUS.



**DON'T BE
A SPOILED
CHILD!!**

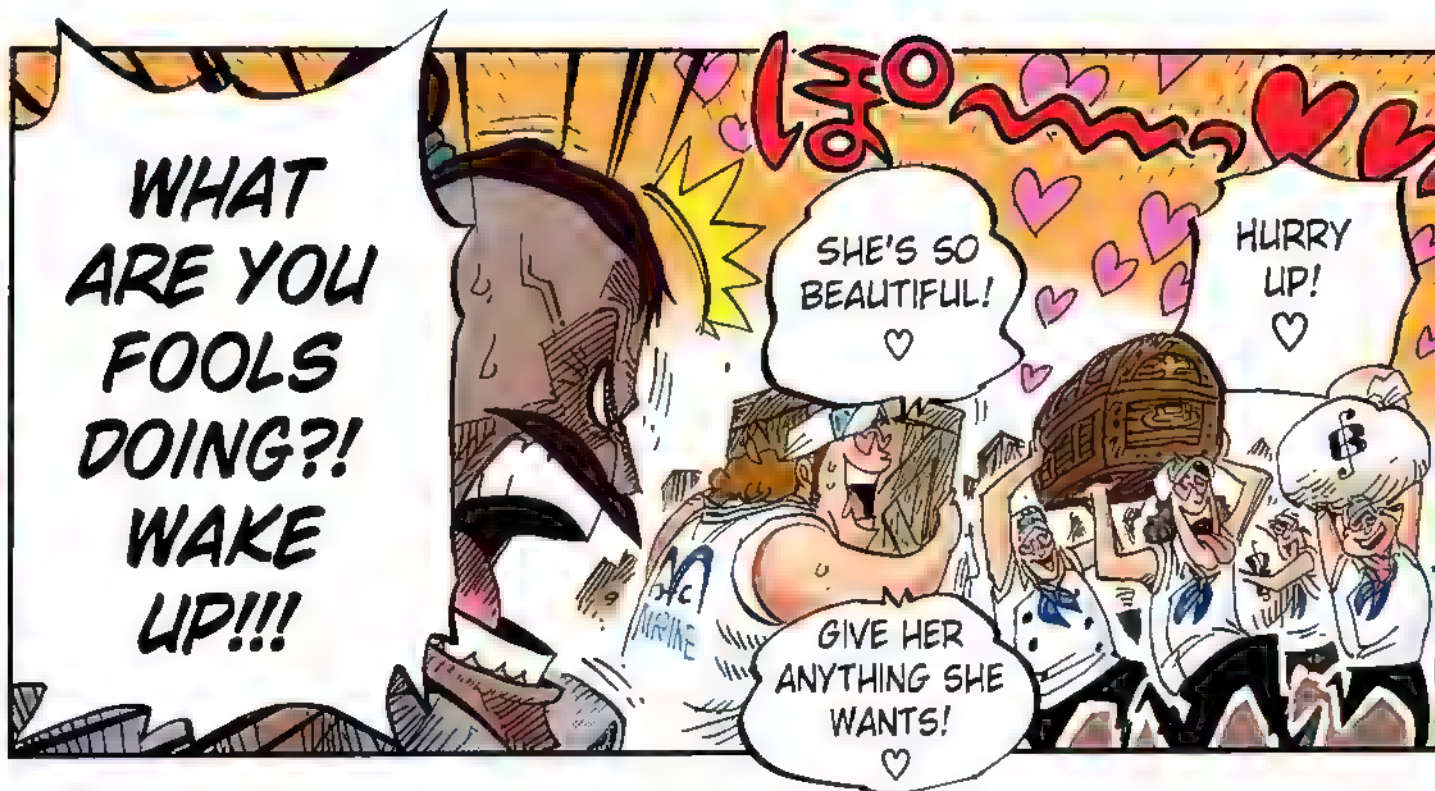
**DO YOU REALLY
THINK WE'LL
ACCEPT SUCH
UNREASONABLE
DEMANDS?!!**

**WHAT
ARE YOU
SAYING?!**



AH!!

**ALL OF A
SUDDEN, I HAD
TO OBEY HER!!**



**WHAT
ARE YOU
FOOLS
DOING?!
WAKE
UP!!!**

**SHE'S SO
BEAUTIFUL!**

**HURRY
UP!**

**GIVE HER
ANYTHING SHE
WANTS!**



**"FIRE FIST"
ACE IS A
CONDEMNED
MAN.**

**THE EXECUTION
WILL TAKE PLACE
AT MARINEFORD,
THE TOWN WHERE
NAVY HEADQUARTERS
IS LOCATED.**

**EXACTLY
ONE WEEK FROM
TODAY, PORTGAZ D.
ACE WILL BE PUT
TO DEATH.**



**WHITEBEARD
IS SURE
TO MAKE
A MOVE!!!**

**ONE
WEEK!**



**...OR
ANSWER THE
SUMMONS!!
MAKE YOUR
CHOICE!!**

**YOUR
TIME IS
ALMOST
UP!!!**

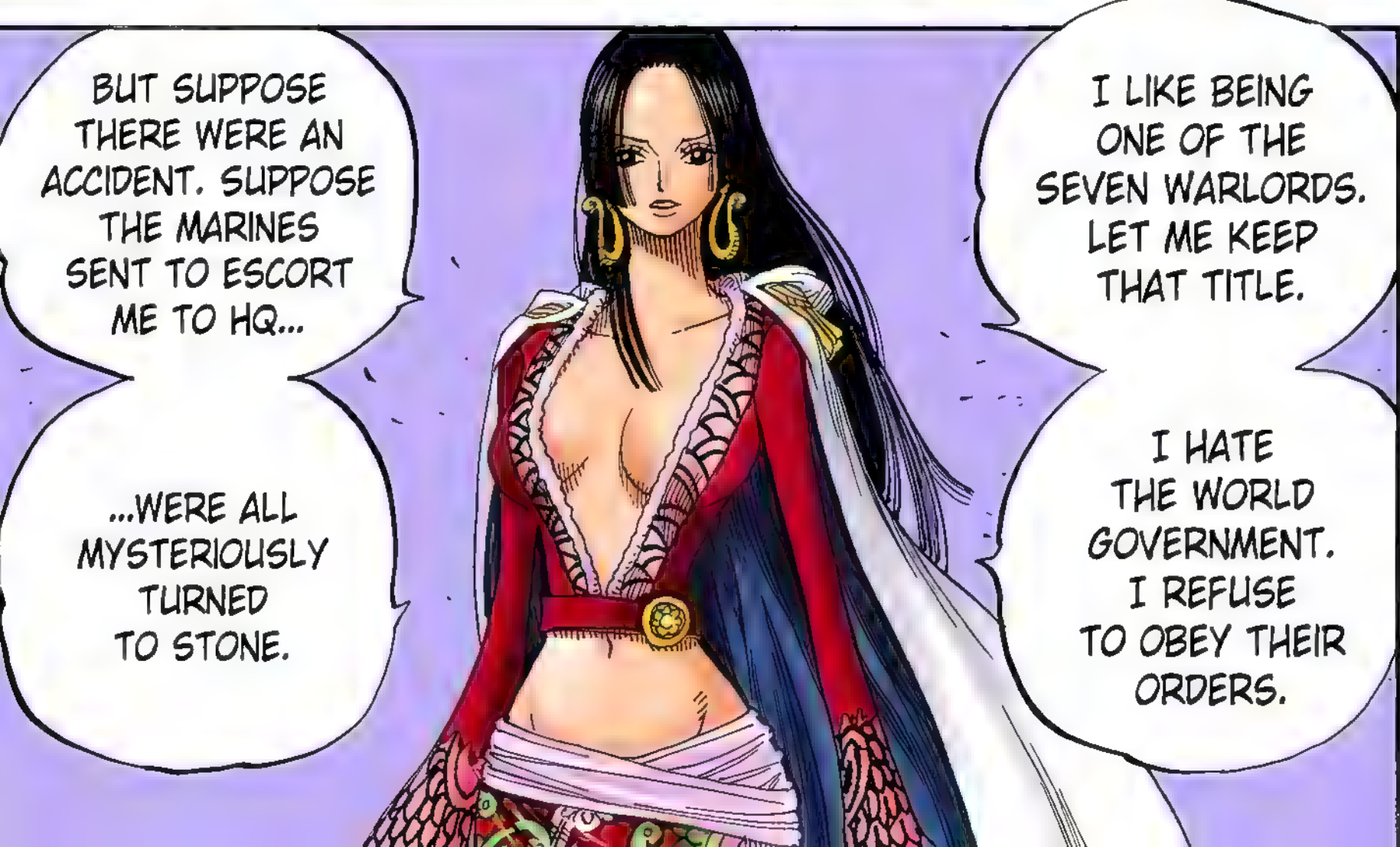


**NOW EITHER
RELINQUISH
YOUR TITLE OF
WARLORD...**



**...WE WILL
FOCUS OUR
EFFORTS ON
INTERCEPTING
HIM!!**

**UNDER THE
LEADERSHIP
OF THE THREE
ADMIRALS...**



**BUT SUPPOSE
THERE WERE AN
ACCIDENT. SUPPOSE
THE MARINES
SENT TO ESCORT
ME TO HQ...**

**...WERE ALL
MYSTERIOUSLY
TURNED
TO STONE.**

**I LIKE BEING
ONE OF THE
SEVEN WARLORDS.
LET ME KEEP
THAT TITLE.**

**I HATE
THE WORLD
GOVERNMENT.
I REFUSE
TO OBEY THEIR
ORDERS.**



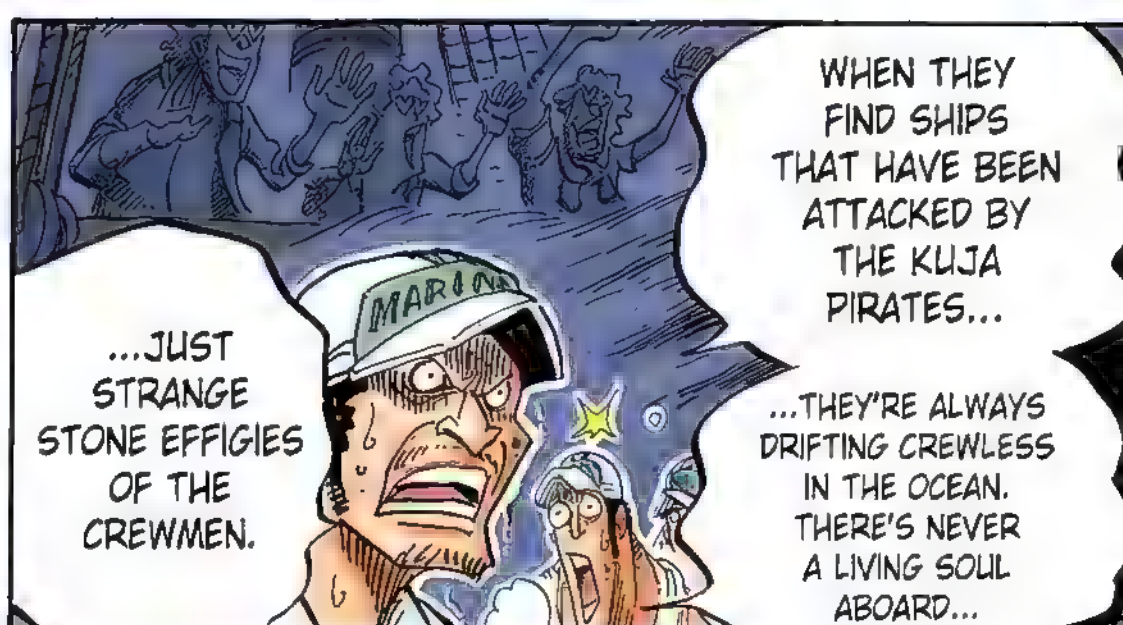
IS SHE
THREATENING
US?!

BE
READY!!



WE WON'T
ACCEPT
THE DEMANDS
OF A SPOILED
CHILD!

YOU HEARD
WHAT
I SAID.



...JUST
STRANGE
STONE EFFIGIES
OF THE
CREWMEN.

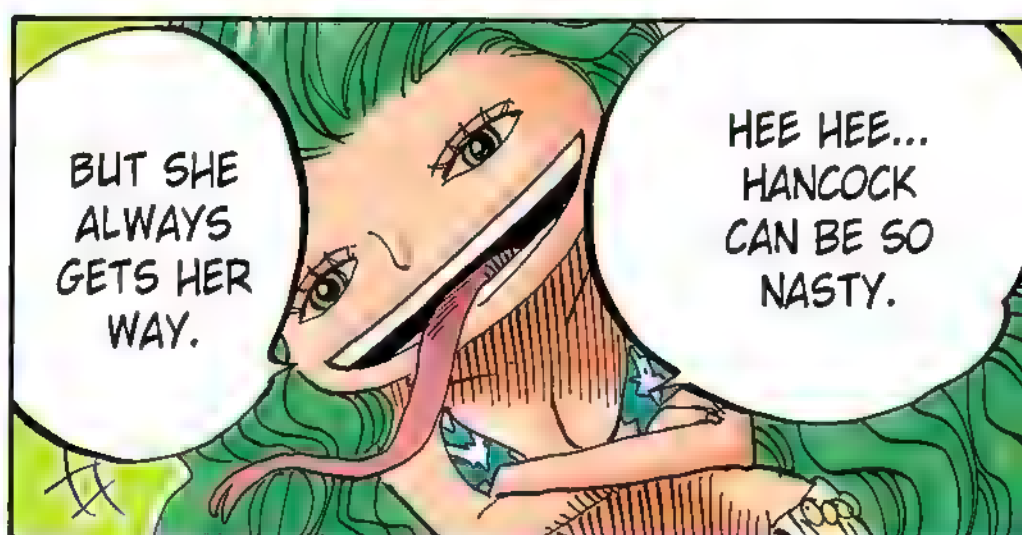
WHEN THEY
FIND SHIPS
THAT HAVE BEEN
ATTACKED BY
THE KUJA
PIRATES...

...THEY'RE ALWAYS
DRIFTING CREWLESS
IN THE OCEAN.
THERE'S NEVER
A LIVING SOUL
ABOARD...



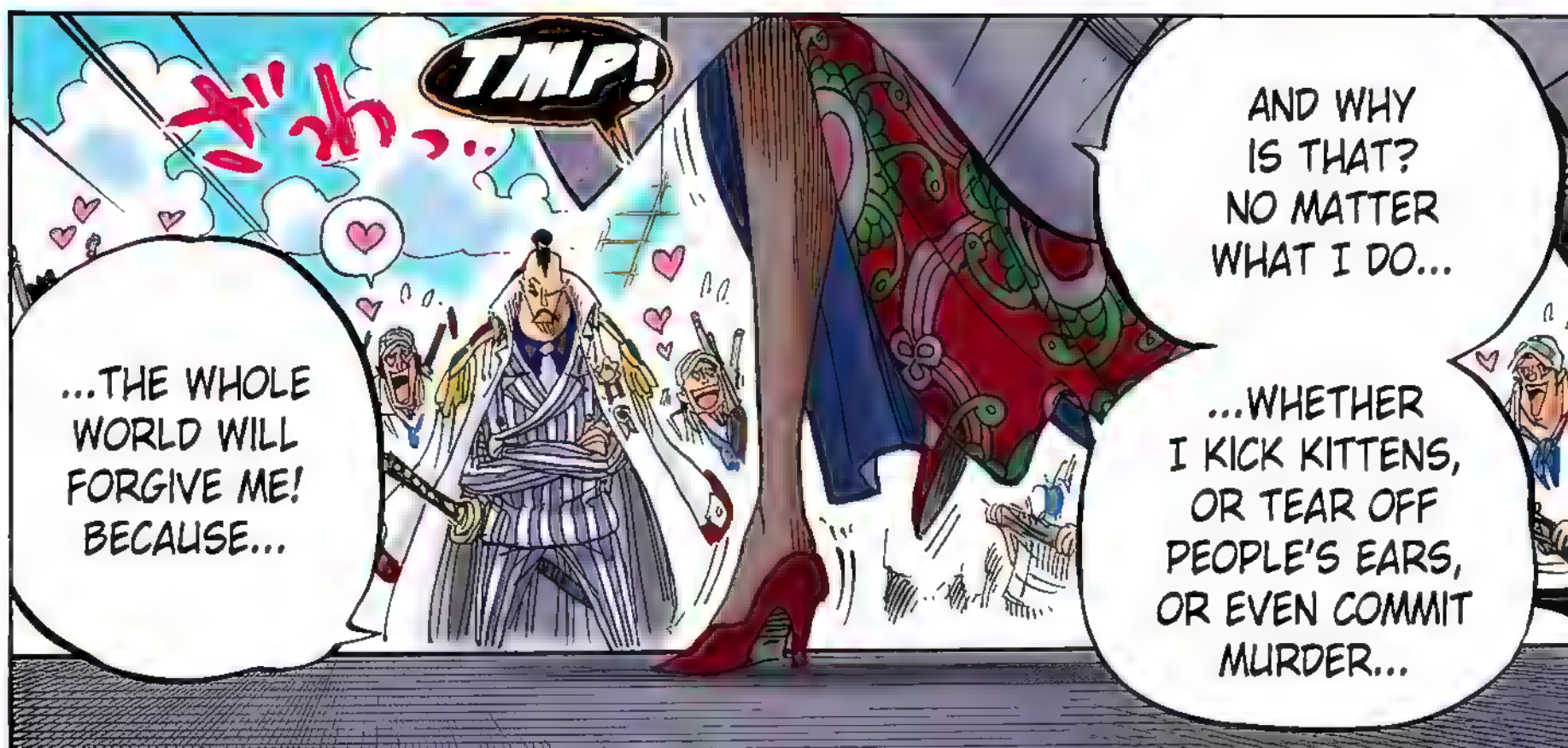
AND FOR
GOOD
REASON!!

TRUE.



BUT SHE
ALWAYS
GETS HER
WAY.

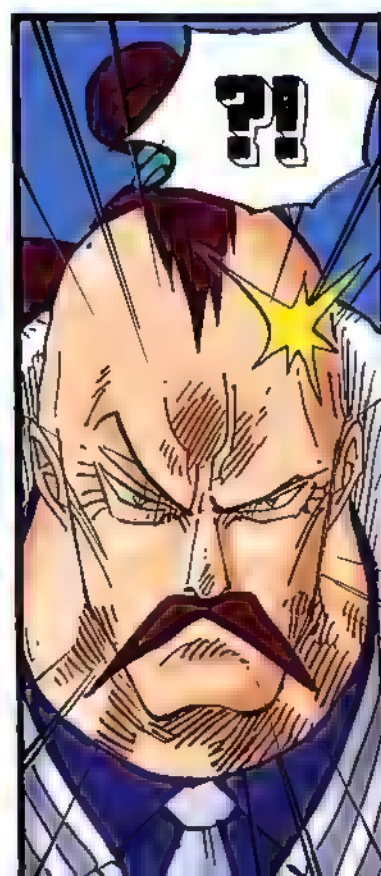
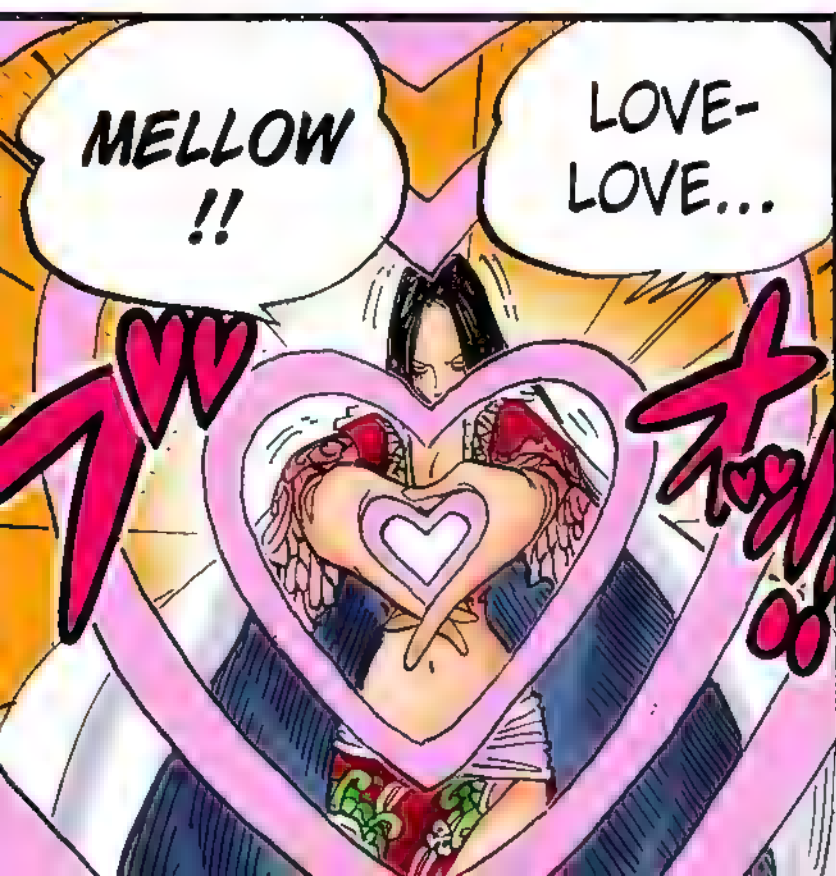
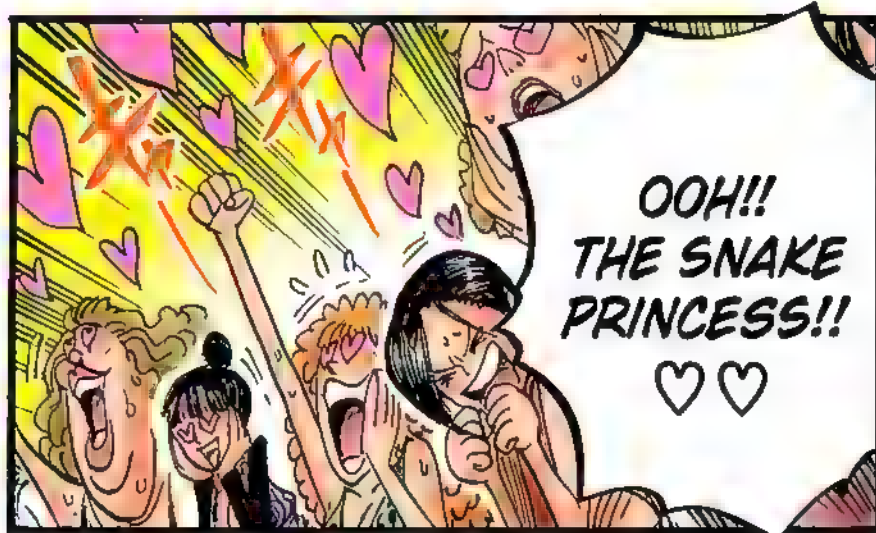
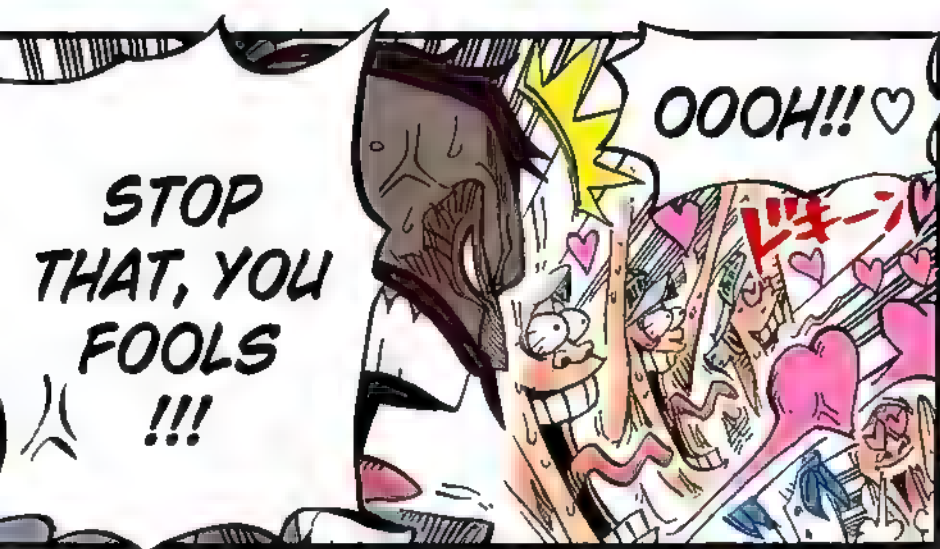
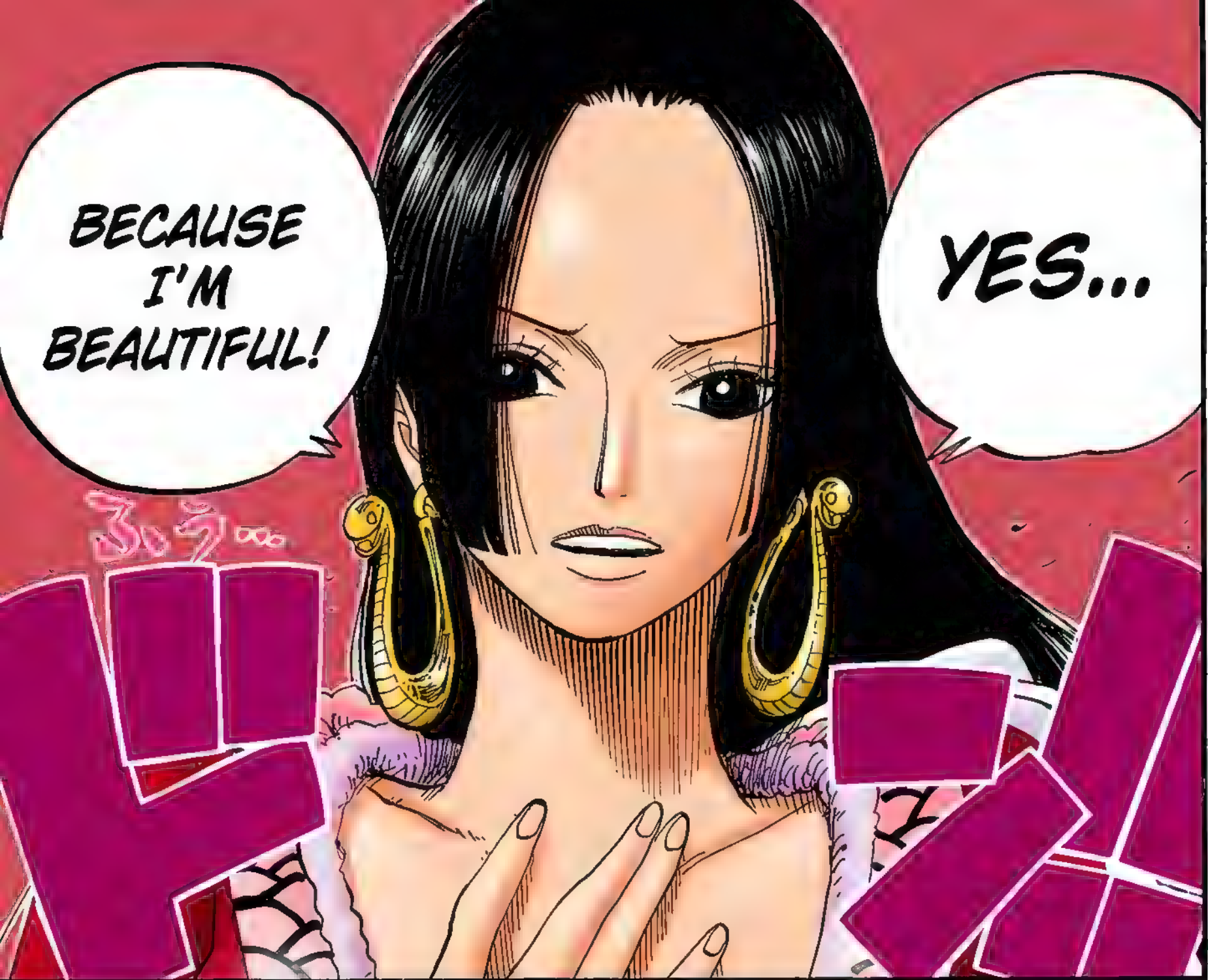
HEE HEE...
HANCOCK
CAN BE SO
NASTY.

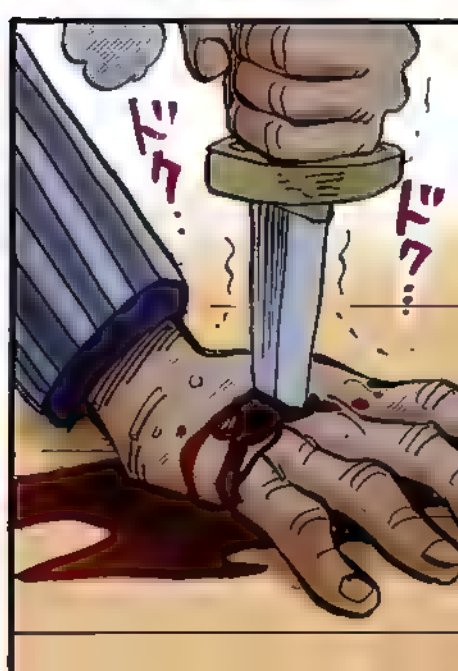
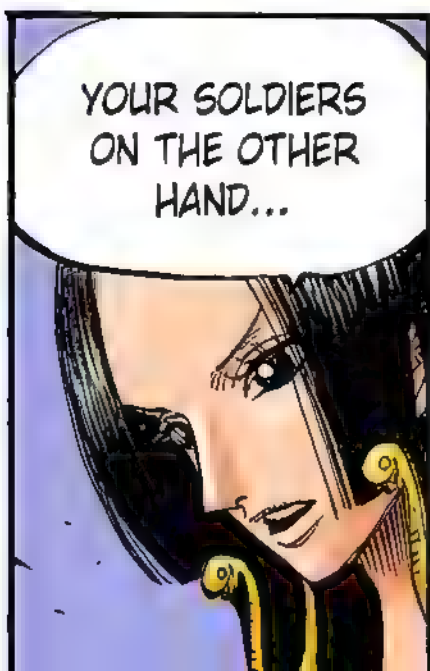
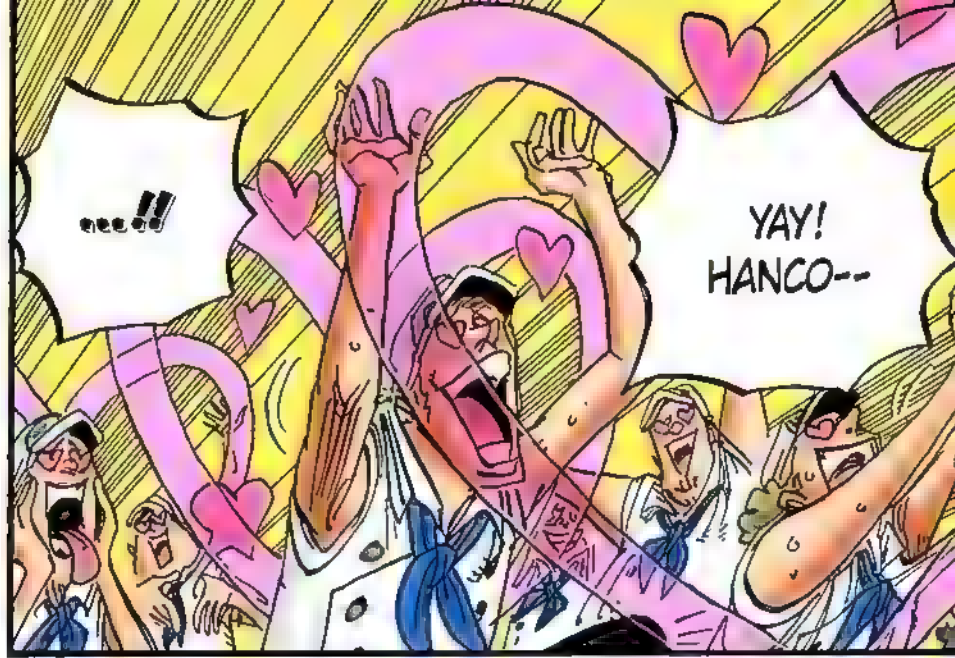


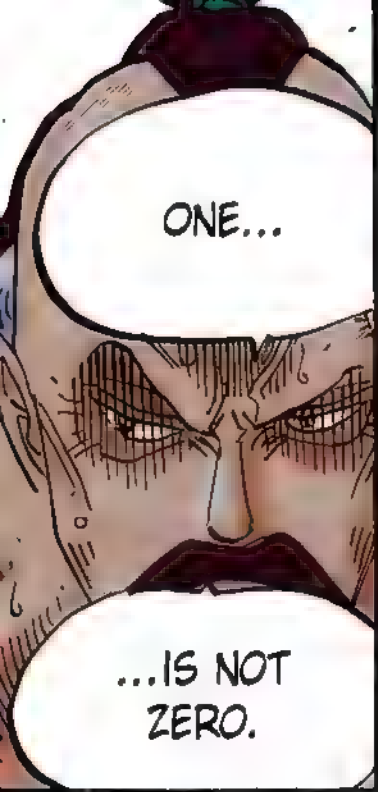
...THE WHOLE
WORLD WILL
FORGIVE ME!
BECAUSE...

AND WHY
IS THAT?
NO MATTER
WHAT I DO...

...WHETHER
I KICK KITTENS,
OR TEAR OFF
PEOPLE'S EARS,
OR EVEN COMMIT
MURDER...







ONE...

...IS NOT
ZERO.

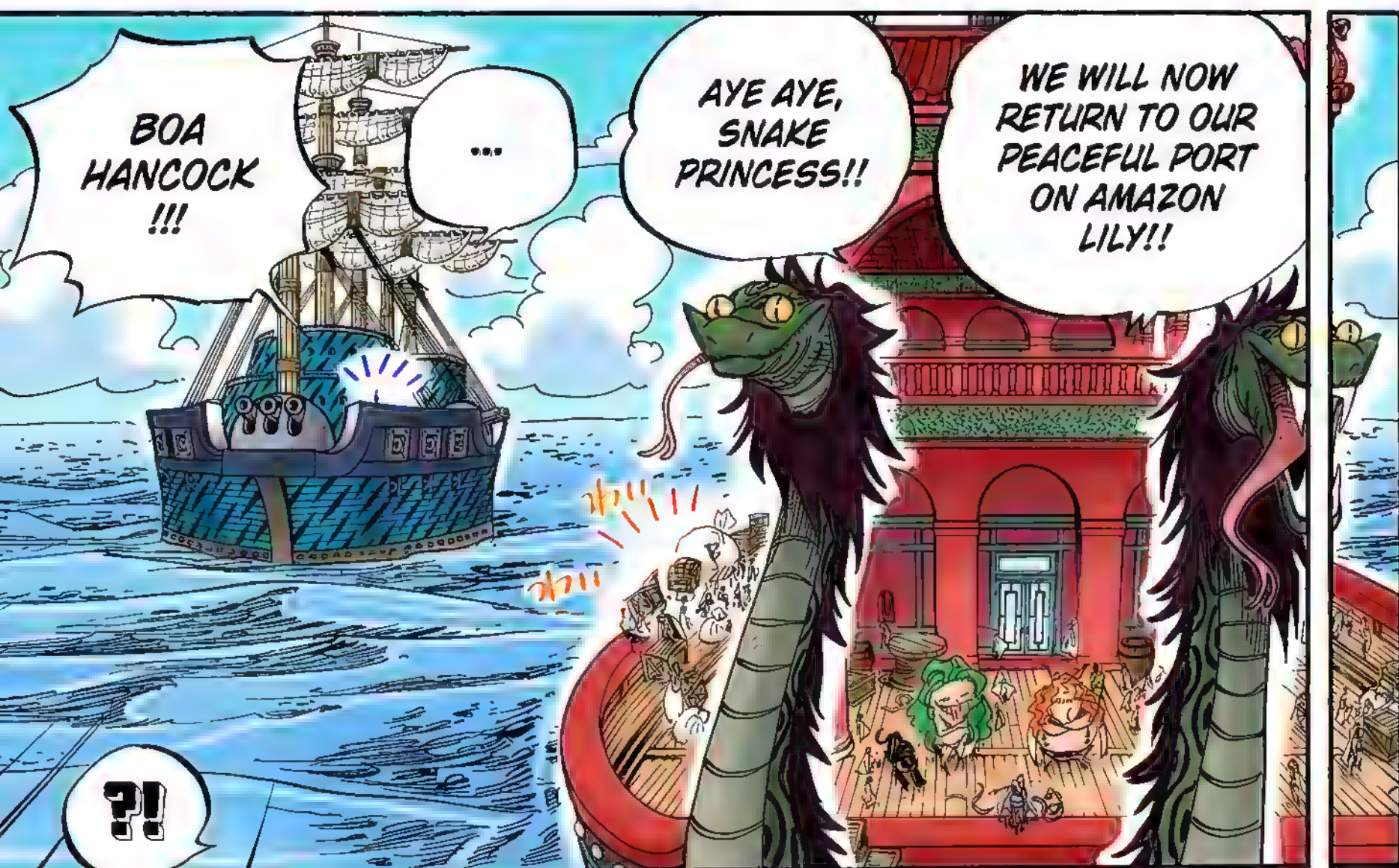


NOW
YOU'RE
ALONE.

7!!
to
ev!!



THE
FOOLS...



BOA
HANCOCK
!!!

...

AYE AYE,
SNAKE
PRINCESS!!

WE WILL NOW
RETURN TO OUR
PEACEFUL PORT
ON AMAZON
LILY!!

?!
?



DO AS
YOU
WISH.

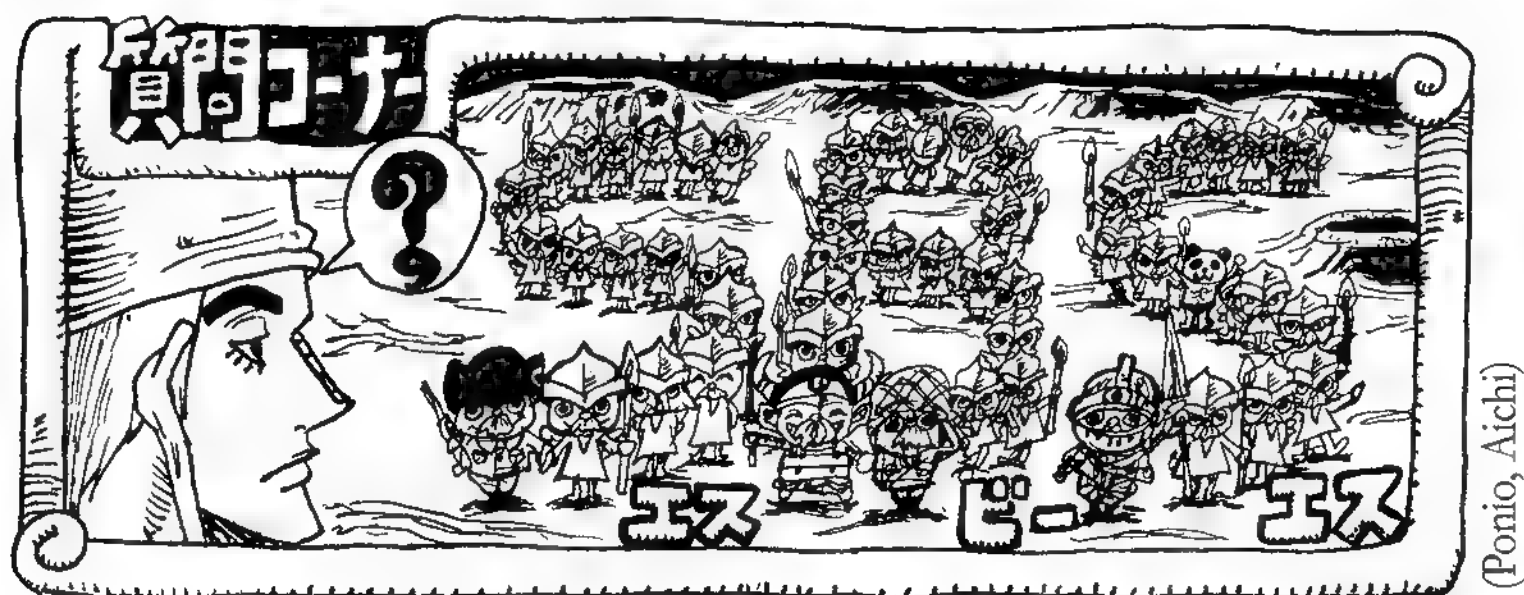


I CAN'T
RETURN
EMPTY-
HANDED!

I WILL WAIT
HERE UNTIL
THE TIME LIMIT
EXPIRES!

IF YOU DON'T
RETURN WITHIN
TWO DAYS,
THE TREATIES
WILL BE
NULLIFIED.

SBS Question Corner



Q: Oda Sensei, aren't you going to get an afro? I think you'd look great with one.
--Hiromu



A: No! When did I ever say I would?!

Q: Oddachi, why do you want to be a pirate? You're a grown-up now!♡
--Ulmol

A: I never said I did! What's with you people today?

Q: Rayleigh, the Dark King, is too wicked. (I guess people don't use that word anymore.) By the way, in Buggy's flashback in chapter 19, I found a somewhat younger Rayleigh (volume 3, page 34). I was surprised to see you'd already designed the character that long ago.
--Kanpla



A: I got a lot of letters about this. I really feel that this manga is worth drawing when people remember such tiny details from the early episodes. I explained that this person was the first mate in an earlier Question Corner, but that would mean that Silvers Rayleigh was the Pirate King's right-hand man! So, Kanpla, you're a 48-year-old man. I'm happy to know that even someone your age can be impressed by Rayleigh.

Q: Is the book Kuma's holding *One Piece* volume 12? My friend says it's definitely volume 13! I don't know what to tell him. Which is it, Mr. Oda?
--YUMAx527



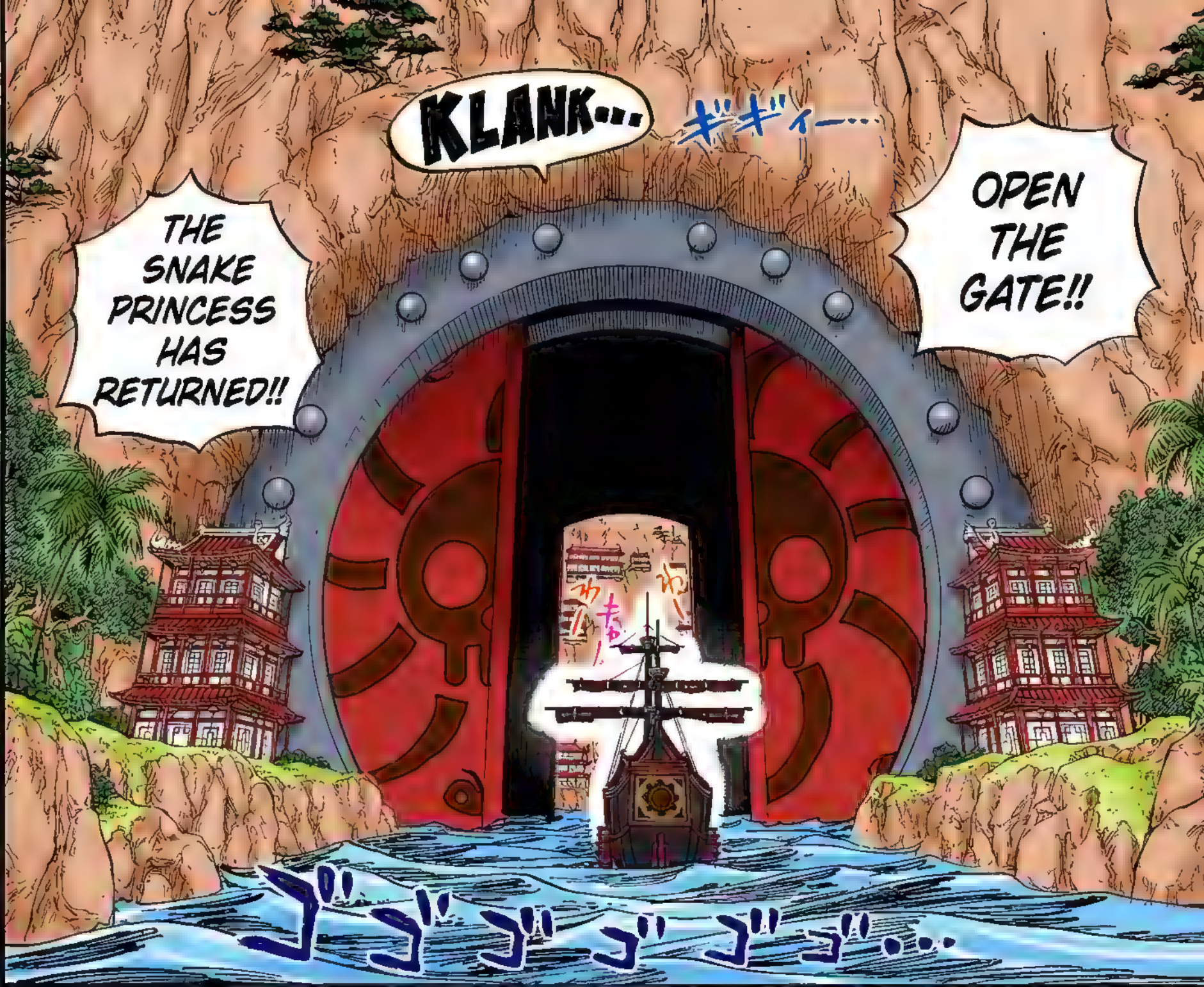
A: It would be right around the time the crew entered the Grand Line in volumes 12 and 13. Kuma always has that bored look on his face, so maybe he's reading the Davy Back Fight in volume 33 and laughing to himself. Or maybe he's holding volume 25, in which he debuted. I wonder which volume it is! I don't know. Let's all take a guess! Bye!

Chapter 517:

BATH TIME



CP9'S INDEPENDENT REPORT, VOL. 24:
"CP9 SETS SAIL FROM ST. POPLAR"



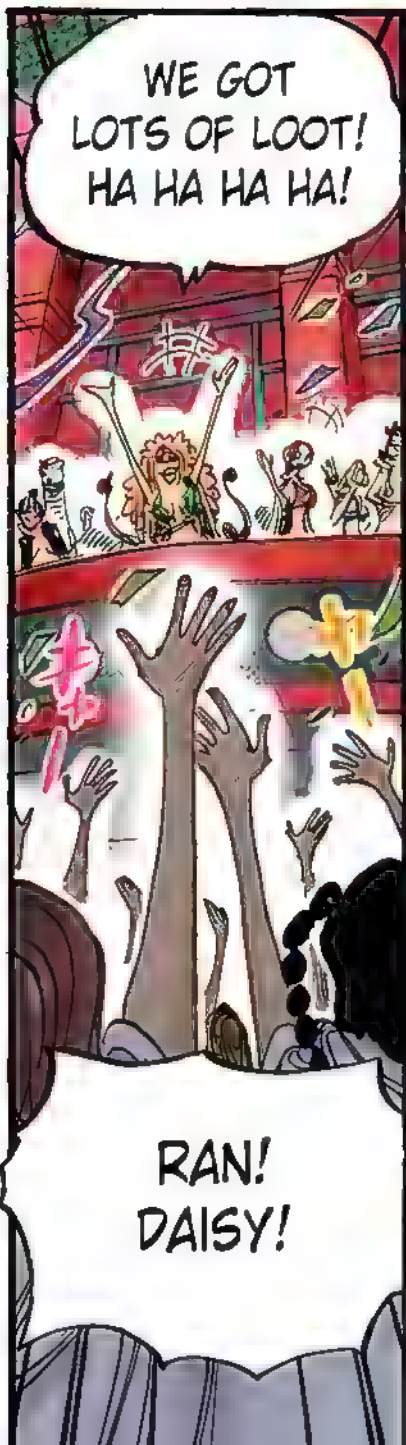
KLANK...

ギギイー...

THE
SNAKE
PRINCESS
HAS
RETURNED!!

OPEN
THE
GATE!!

ゴゴゴゴゴ...



WE GOT
LOTS OF LOOT!
HA HA HA HA!

RAN!
DAISY!



WELCOME
BACK, KUJA
PIRATES!!

WELCOME
BACK!!

**SNAKE
PRINCESS!!**

**HER
BEAUTY IS
WITHOUT
RIVAL!!**

**SANDER-
SONIA!**

HOORAY!!

**GORGON
SISTERS!!**

**THEY LOOK
WONDERFUL!!**

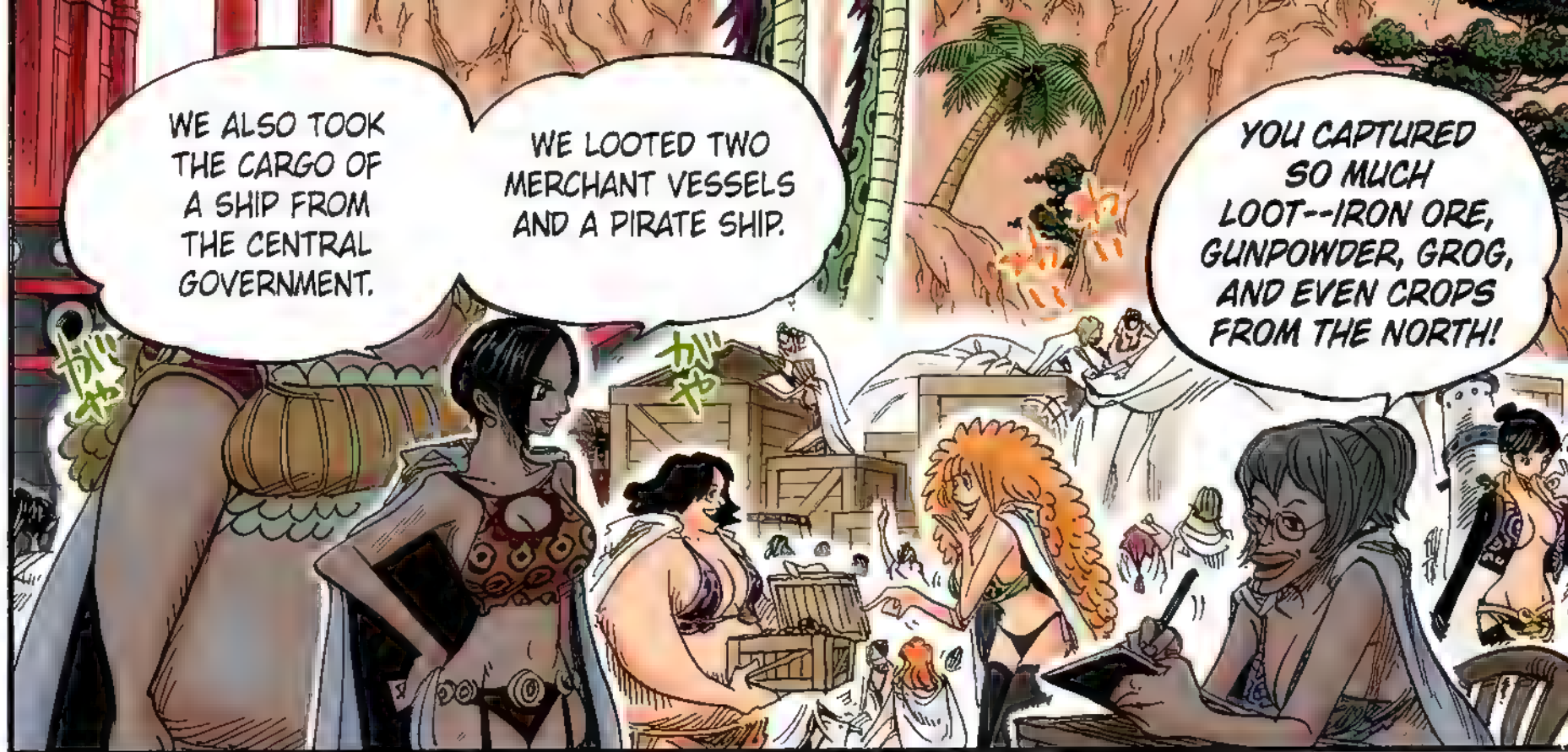
**I'M GONNA BE
A PIRATE TOO
SOMEDAY!!**

MARIGOLD!

**NO,
NOTHING.**

**DID
ANYTHING
HAPPEN
IN MY
ABSENCE?**

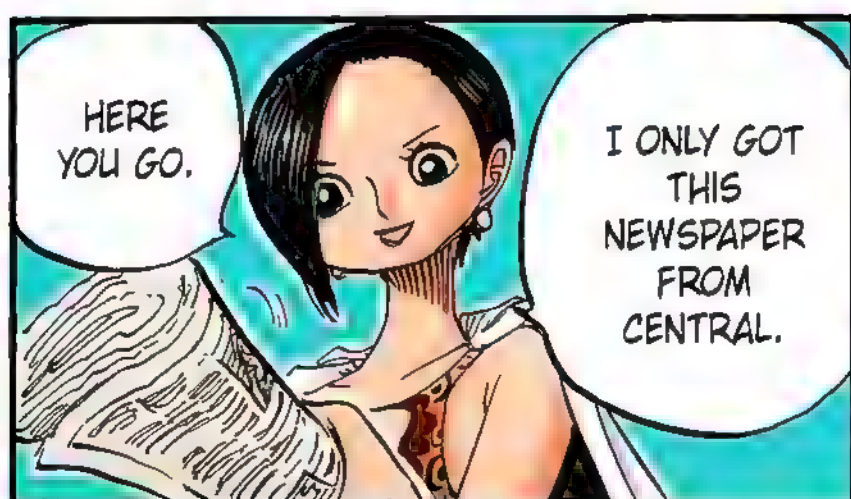
**WELCOME BACK.
WE'VE PREPARED
A MONKEY
CARRIAGE
FOR YOU.**



WE ALSO TOOK
THE CARGO OF
A SHIP FROM
THE CENTRAL
GOVERNMENT.

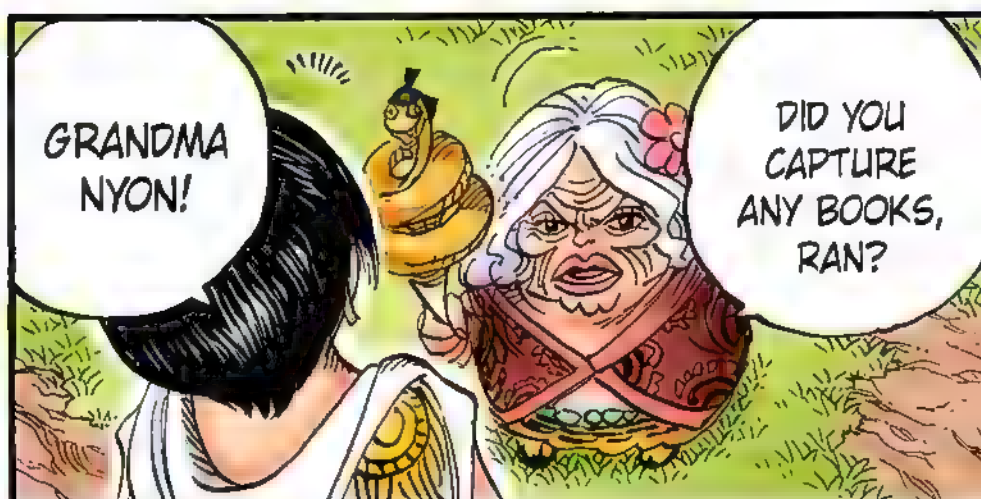
WE LOOTED TWO
MERCHANT VESSELS
AND A PIRATE SHIP.

YOU CAPTURED
SO MUCH
LOOT--IRON ORE,
GUNPOWDER, GROG,
AND EVEN CROPS
FROM THE NORTH!



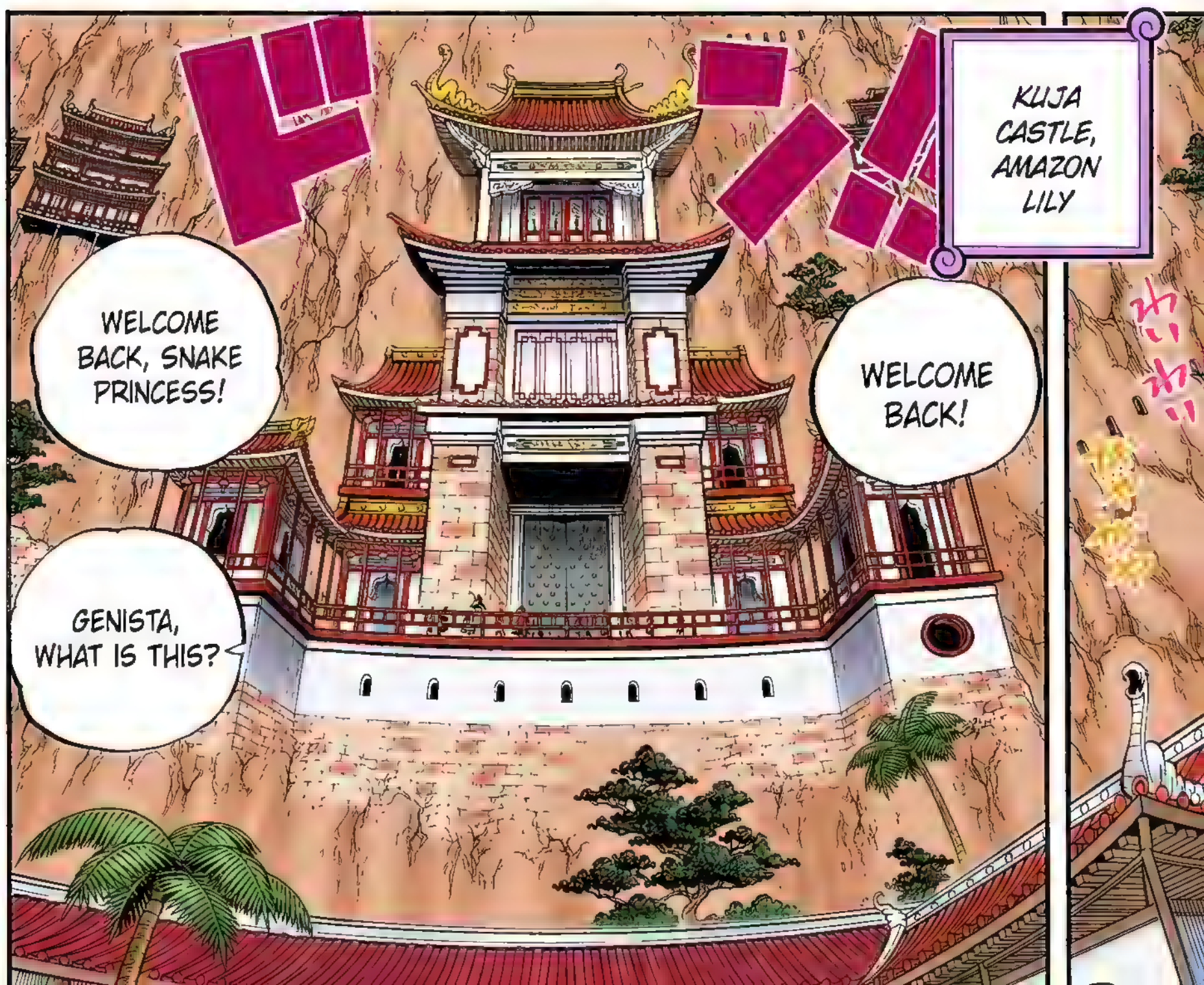
HERE
YOU GO.

I ONLY GOT
THIS
NEWSPAPER
FROM
CENTRAL.



GRANDMA
NYON!

DID YOU
CAPTURE
ANY BOOKS,
RAN?



KUJA
CASTLE,
AMAZON
LILY

WELCOME
BACK, SNAKE
PRINCESS!

GENISTA,
WHAT IS THIS?

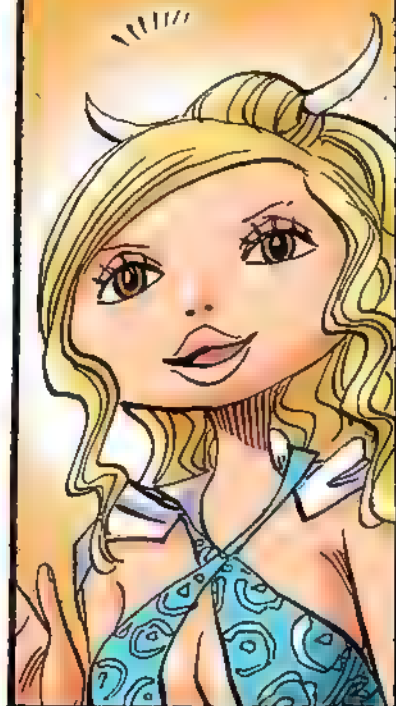
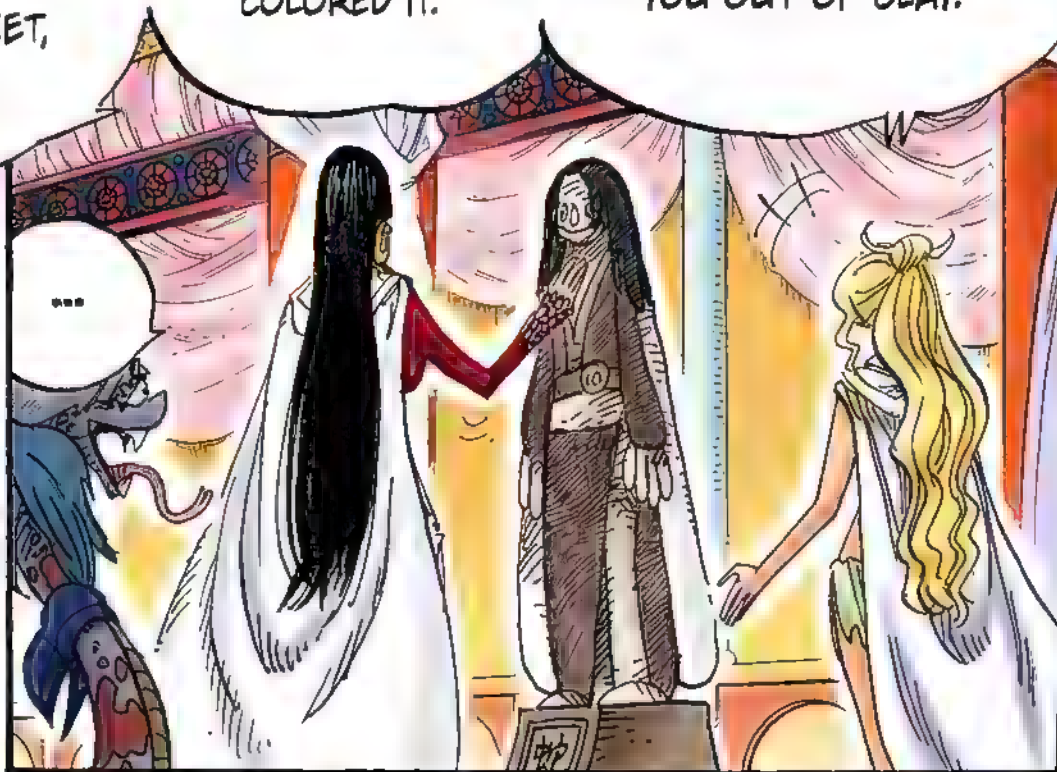
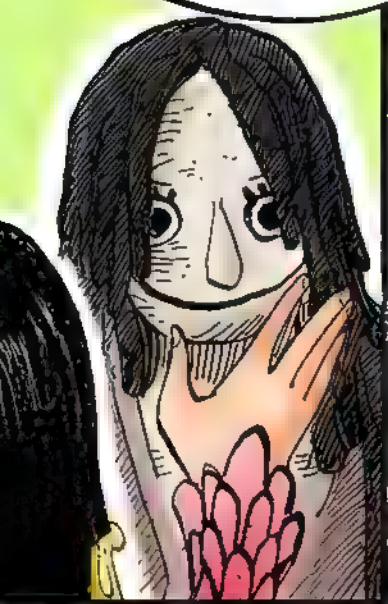
WELCOME
BACK!

WHEN I SAW THEM
CARRYING IT SO
CAREFULLY INTO
THE CASTLE, THEY
LOOKED SO SWEET,
I THOUGHT...

THEY WORKED
VERY HARD ON IT.
THEY EVEN
COLORED IT.

THE CHILDREN
OF THE VILLAGE
MADE THIS FOR
YOU OUT OF CLAY.

OH,
THAT?

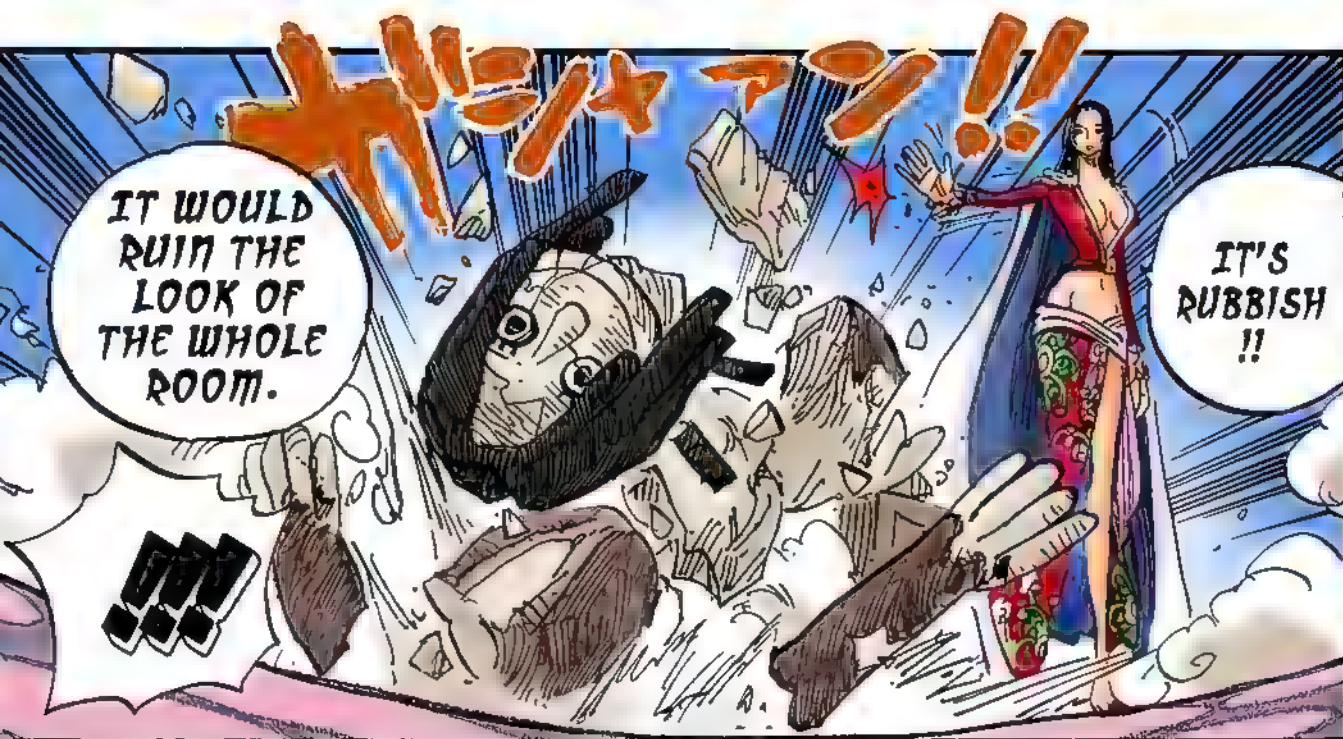


IT WOULD
RUIN THE
LOOK OF
THE WHOLE
ROOM.

IT'S
RUBBISH
!!

I SEE.

SO THEY MADE
ME OUT OF MUD.



THROW IT AWAY
AND CLEAN
THE FLOOR.

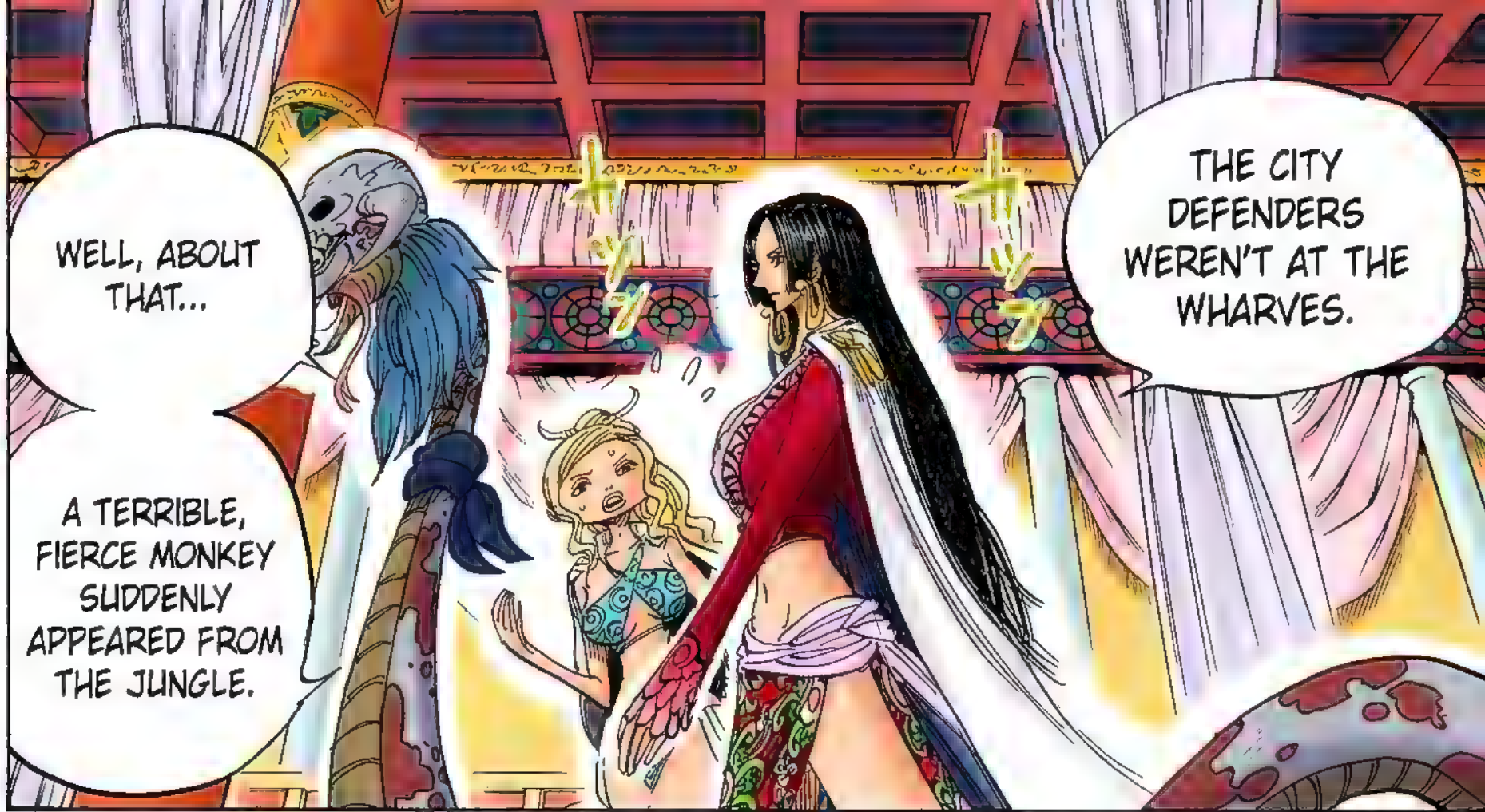
DON'T BRING
SUCH FILTHY THINGS
INTO THE CASTLE!

SNAKE
PRINCESS?!

AND,
GENISTA...

Y-YES?





WELL, ABOUT THAT...

THE CITY DEFENDERS WEREN'T AT THE WHARVES.

A TERRIBLE, FIERCE MONKEY SUDDENLY APPEARED FROM THE JUNGLE.



WHAT WOULD YOU LIKE TO DRINK?

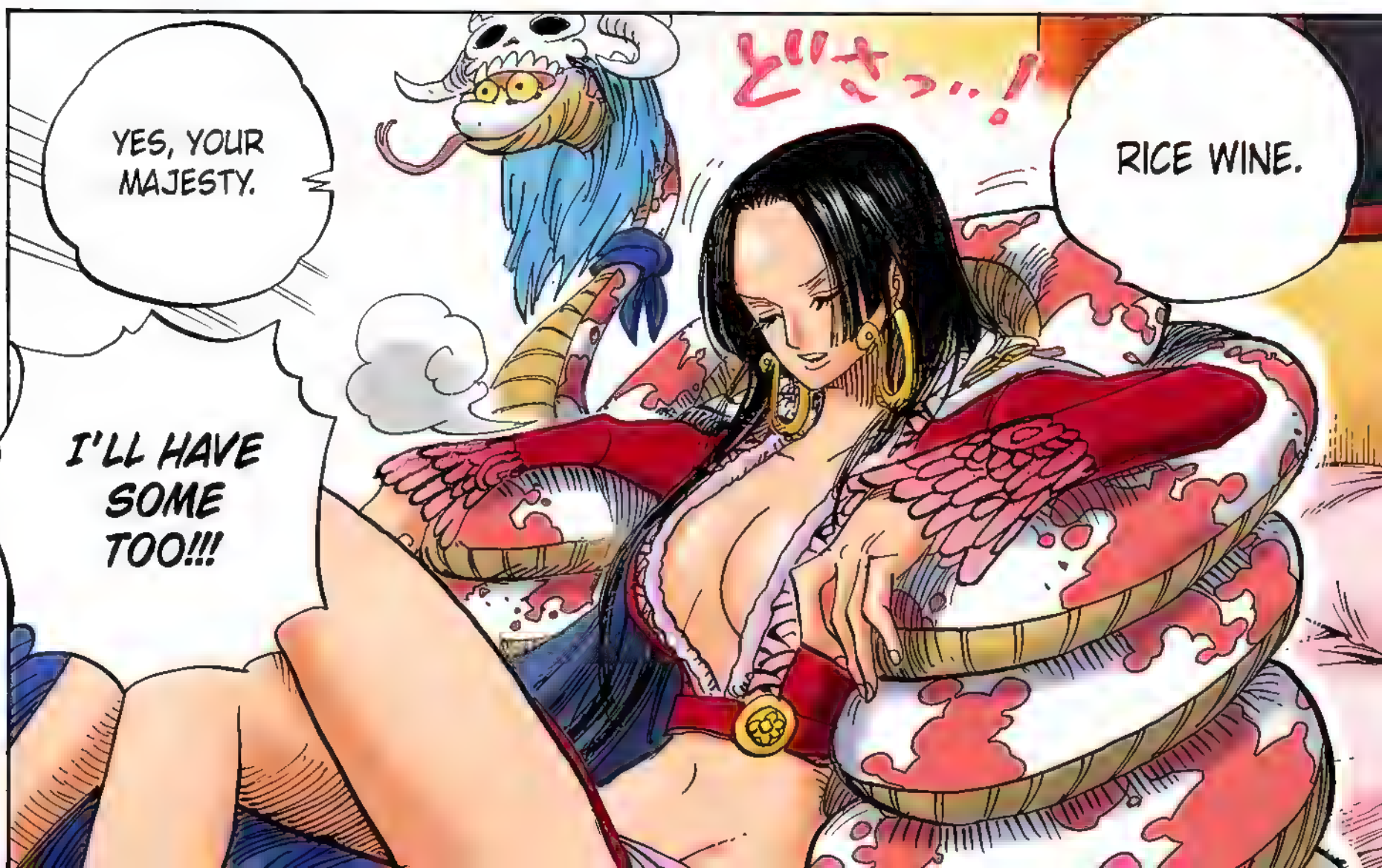
SWUP

A MONKEY? WHATEVER...



EVERYONE'S GONE OUT TO HUNT IT!

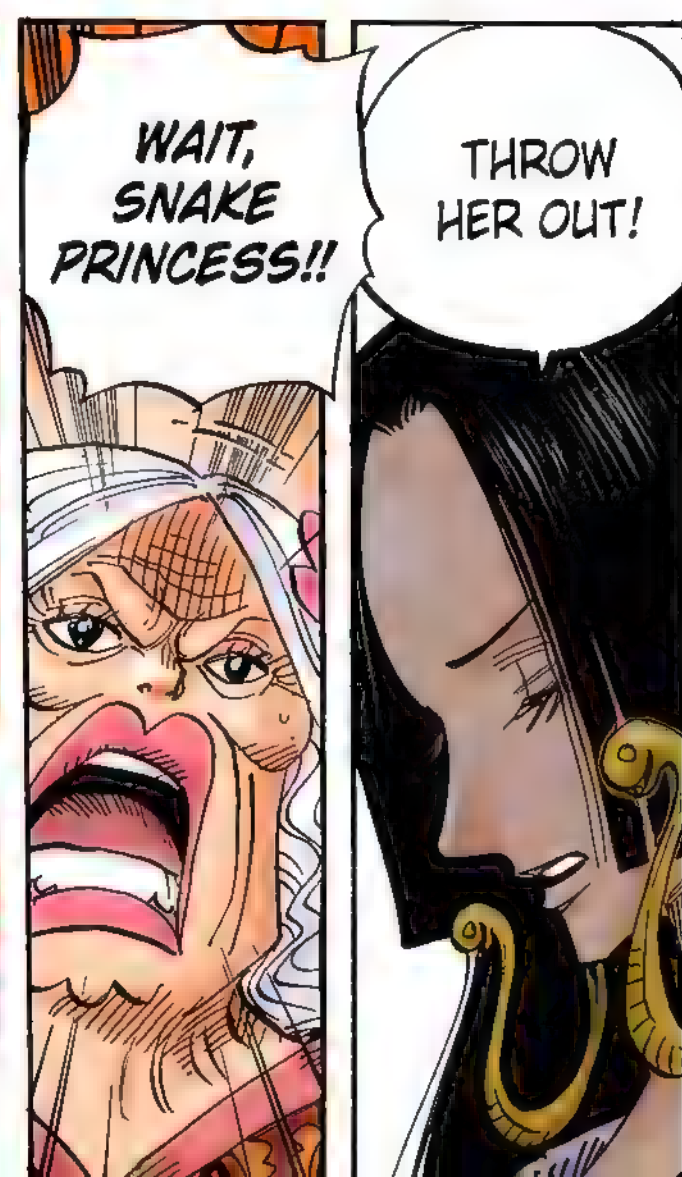
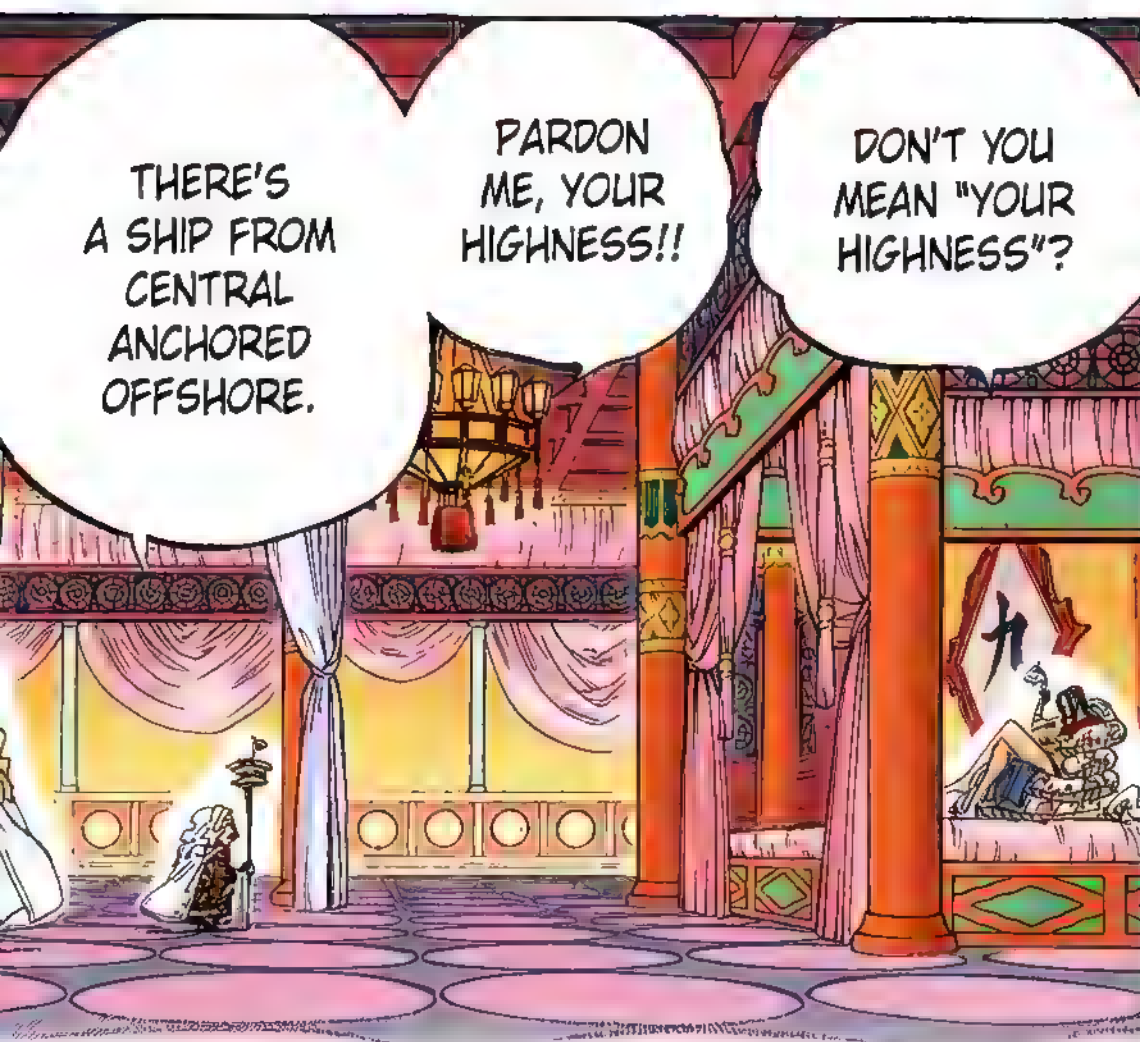
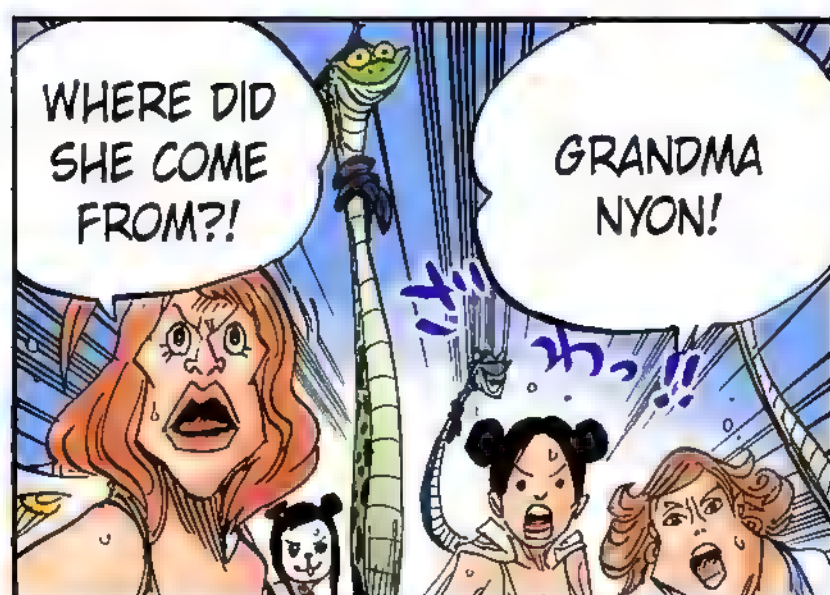
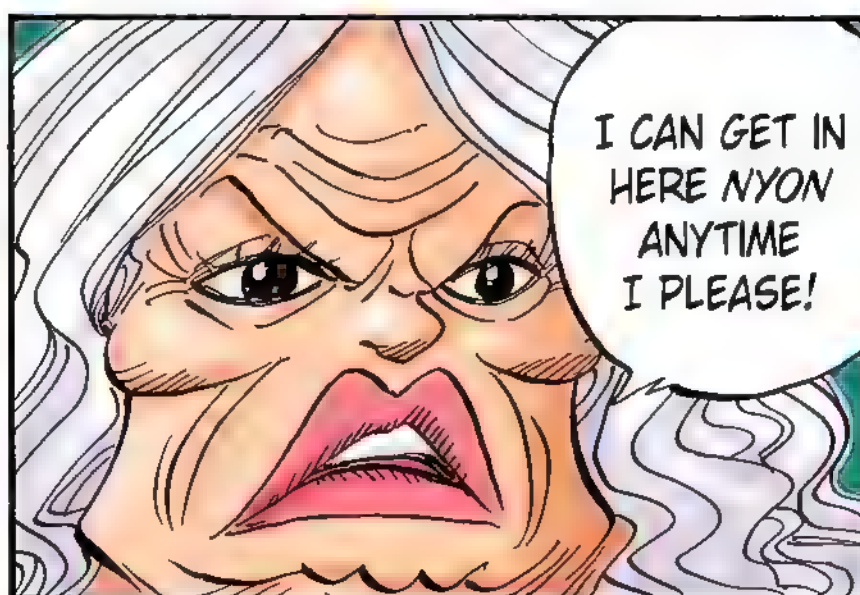
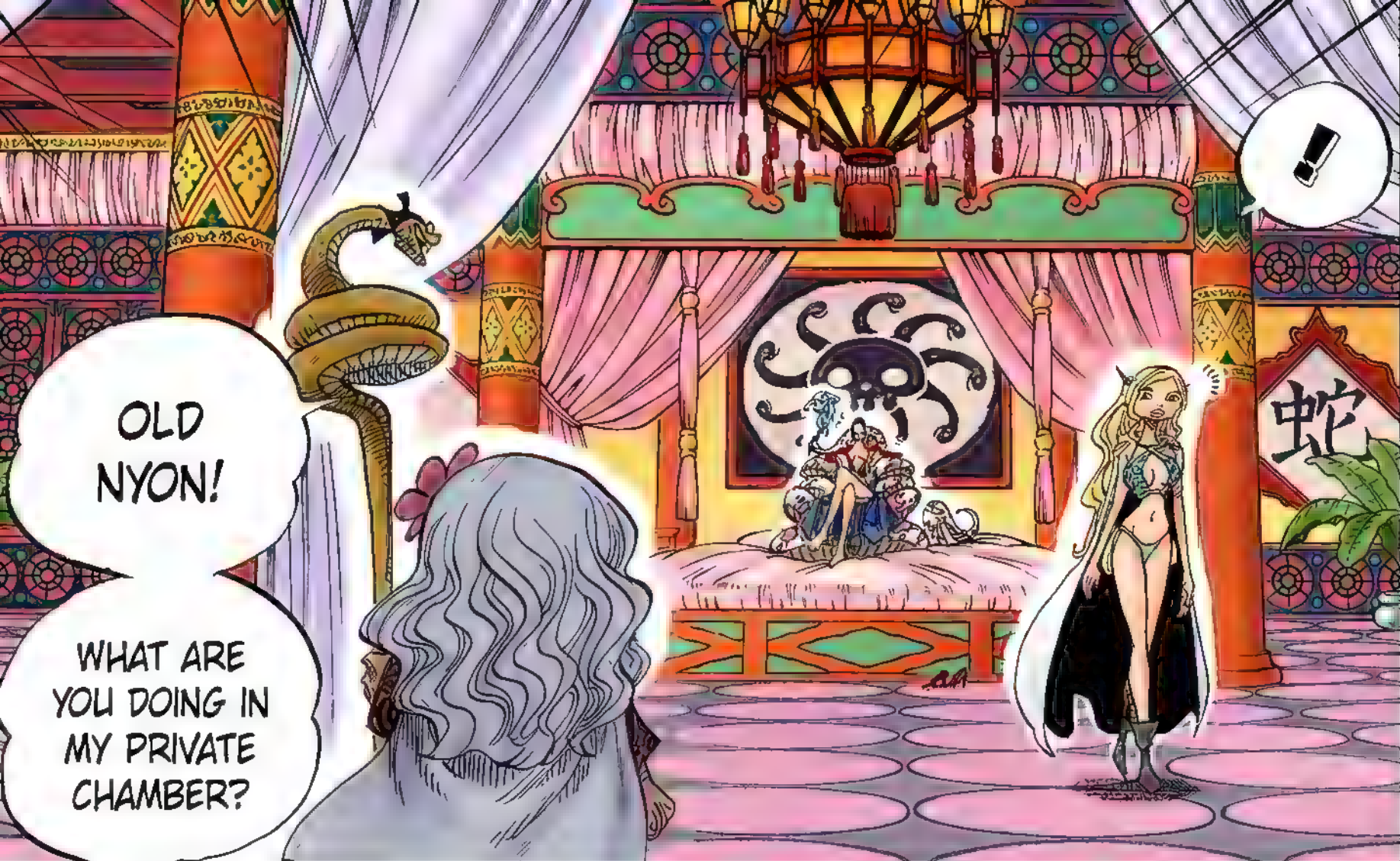
PLEASE DON'T WORRY! THEY'LL BE BACK SOON! I'M SORRY THEY WEREN'T THERE TO GREET YOUR RETURN!

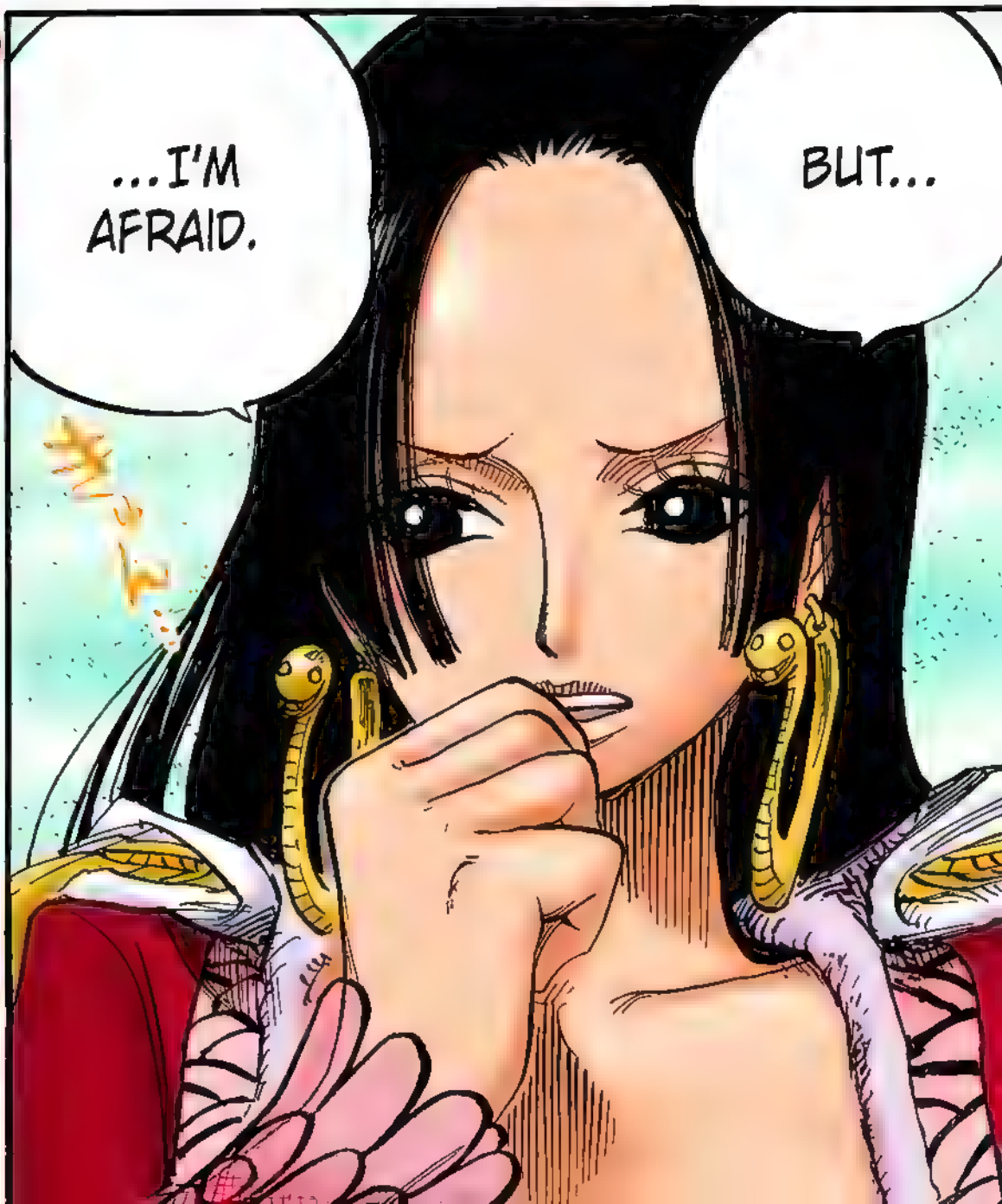
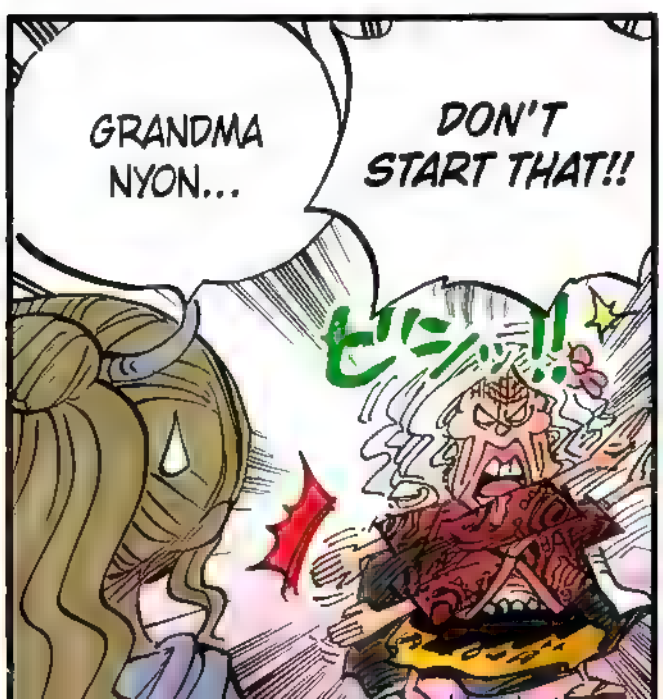
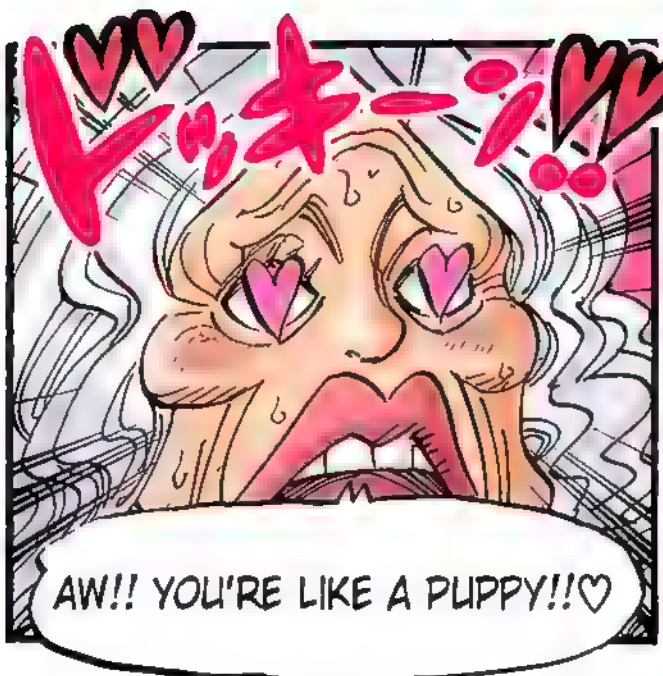
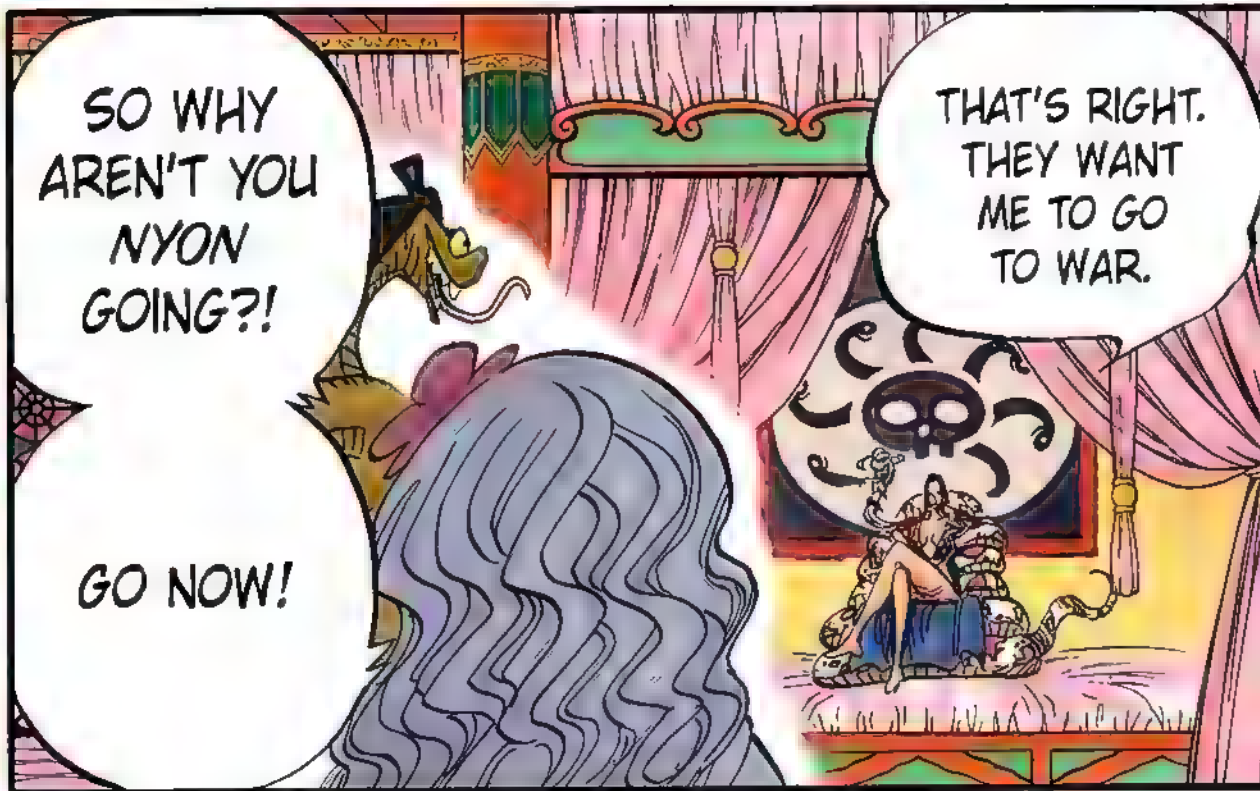


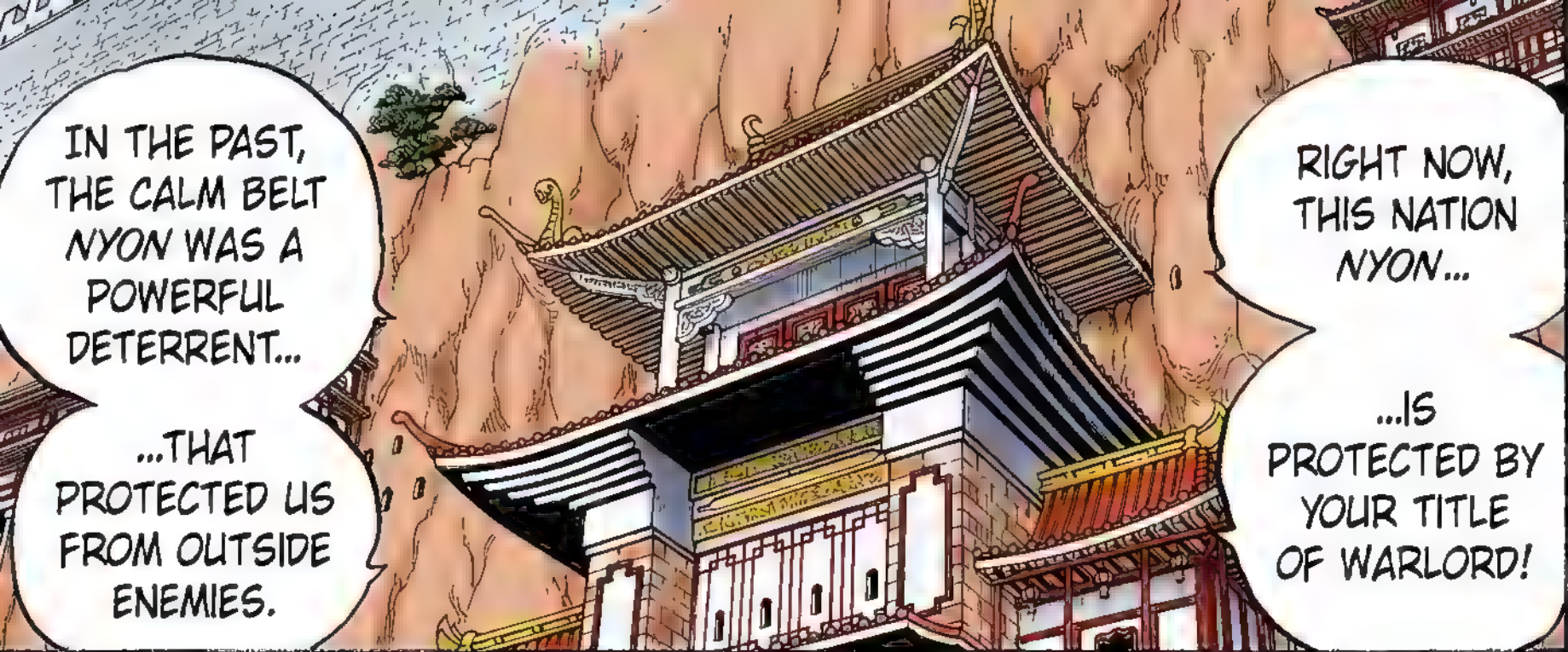
YES, YOUR MAJESTY.

RICE WINE.

I'LL HAVE SOME TOO!!!





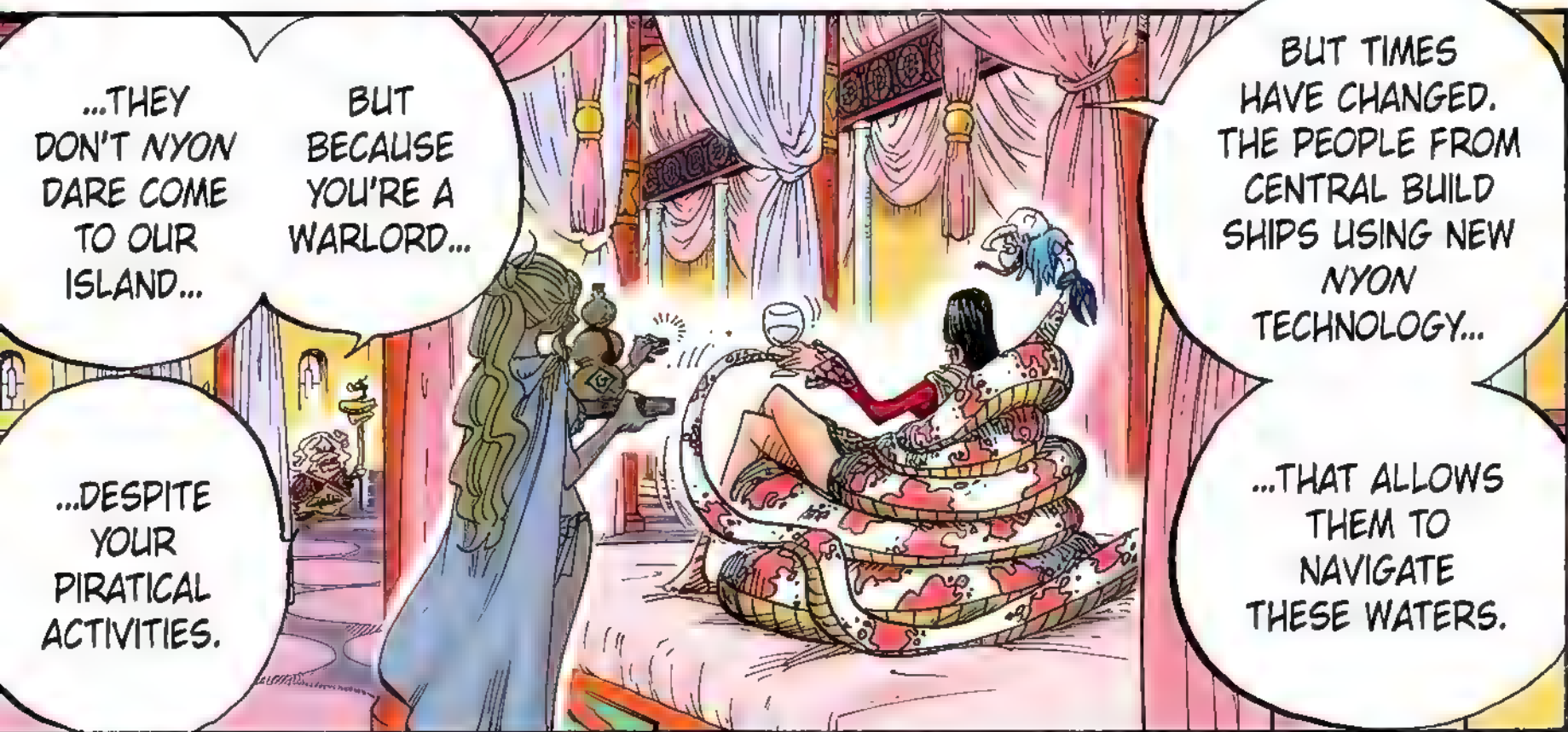


IN THE PAST,
THE CALM BELT
NYON WAS A
POWERFUL
DETERRENT...

...THAT
PROTECTED US
FROM OUTSIDE
ENEMIES.

RIGHT NOW,
THIS NATION
NYON...

...IS
PROTECTED BY
YOUR TITLE
OF WARLORD!



...THEY
DON'T NYON
DARE COME
TO OUR
ISLAND...

BUT
BECAUSE
YOU'RE A
WARLORD...

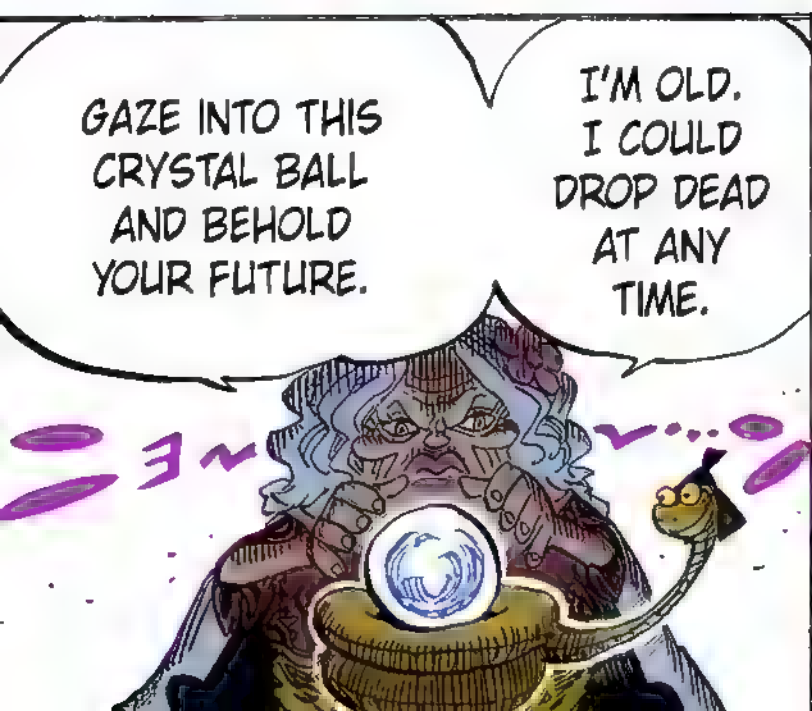
BUT TIMES
HAVE CHANGED.
THE PEOPLE FROM
CENTRAL BUILD
SHIPS USING NEW
NYON
TECHNOLOGY...

...DESPITE
YOUR
PIRATICAL
ACTIVITIES.

...THAT ALLOWS
THEM TO
NAVIGATE
THESE WATERS.

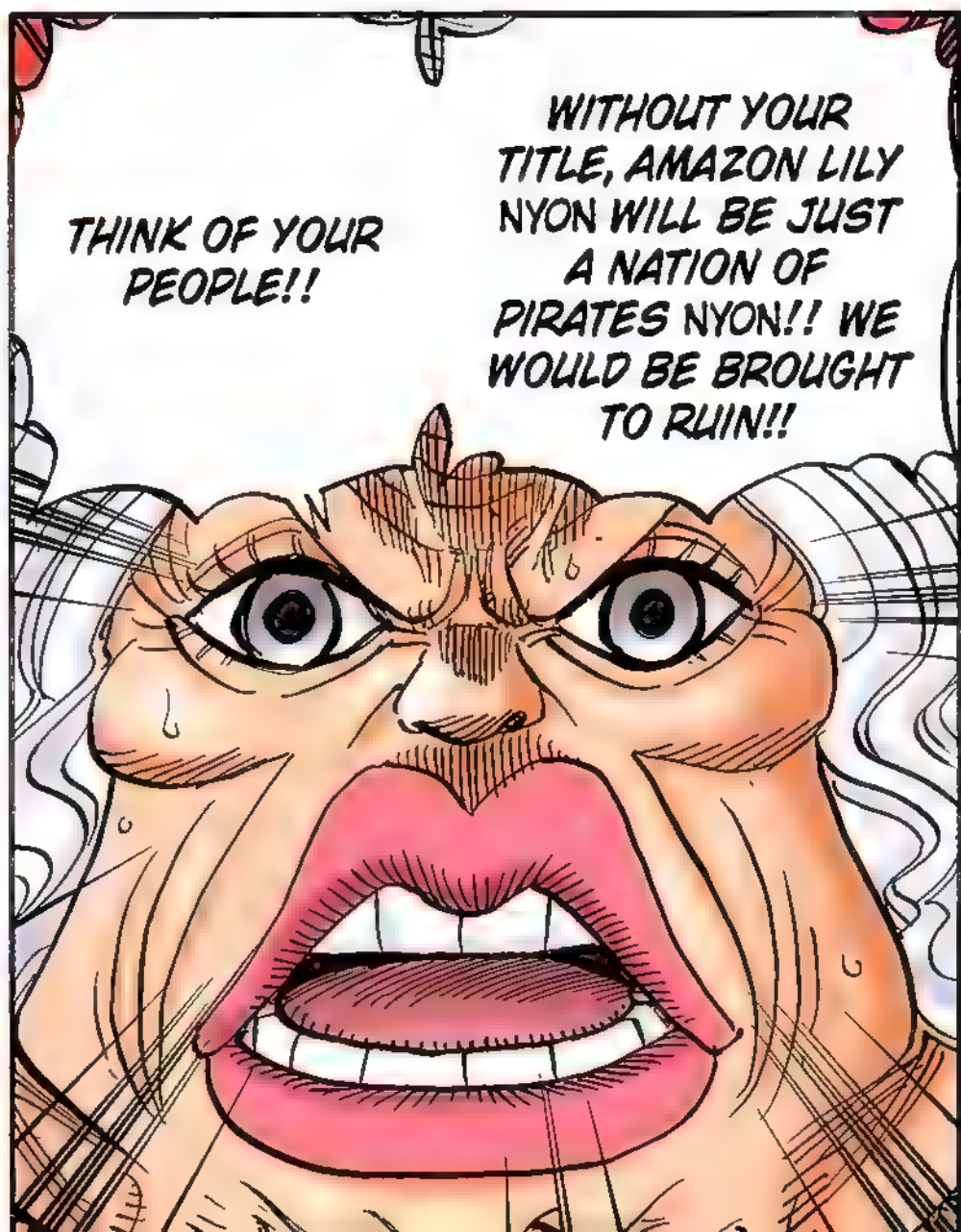


YOU
WORRY
TOO MUCH.



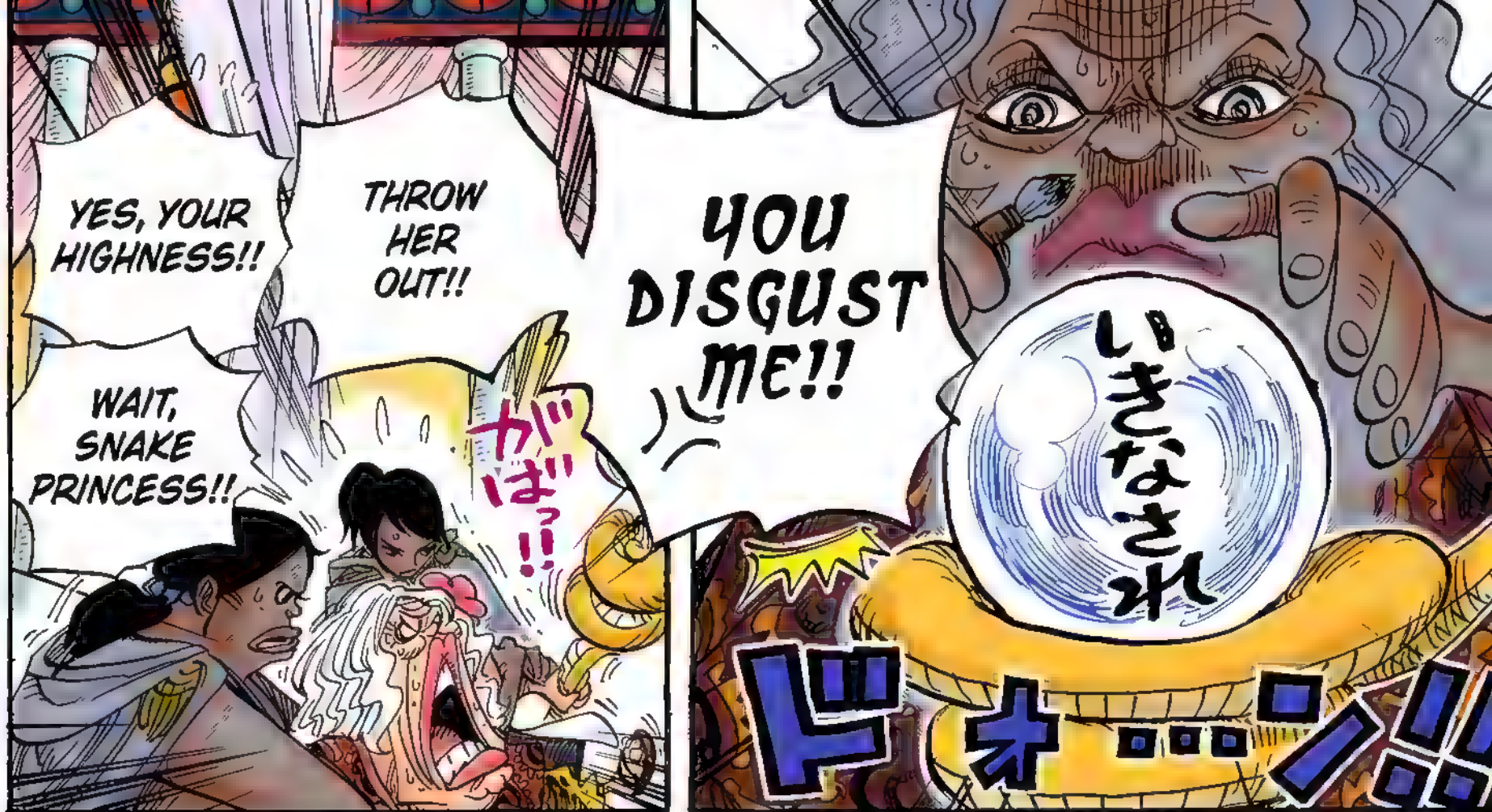
GAZE INTO THIS
CRYSTAL BALL
AND BEHOLD
YOUR FUTURE.

I'M OLD.
I COULD
DROP DEAD
AT ANY
TIME.



THINK OF YOUR
PEOPLE!!

WITHOUT YOUR
TITLE, AMAZON LILY
NYON WILL BE JUST
A NATION OF
PIRATES NYON!! WE
WOULD BE BROUGHT
TO RUIN!!



YES, YOUR
HIGHNESS!!

THROW
HER
OUT!!

YOU
DISGUST
ME!!

WAIT,
SNAKE
PRINCESS!!

かばう!!

いきなりさ

ド

オ

...

ド

!!

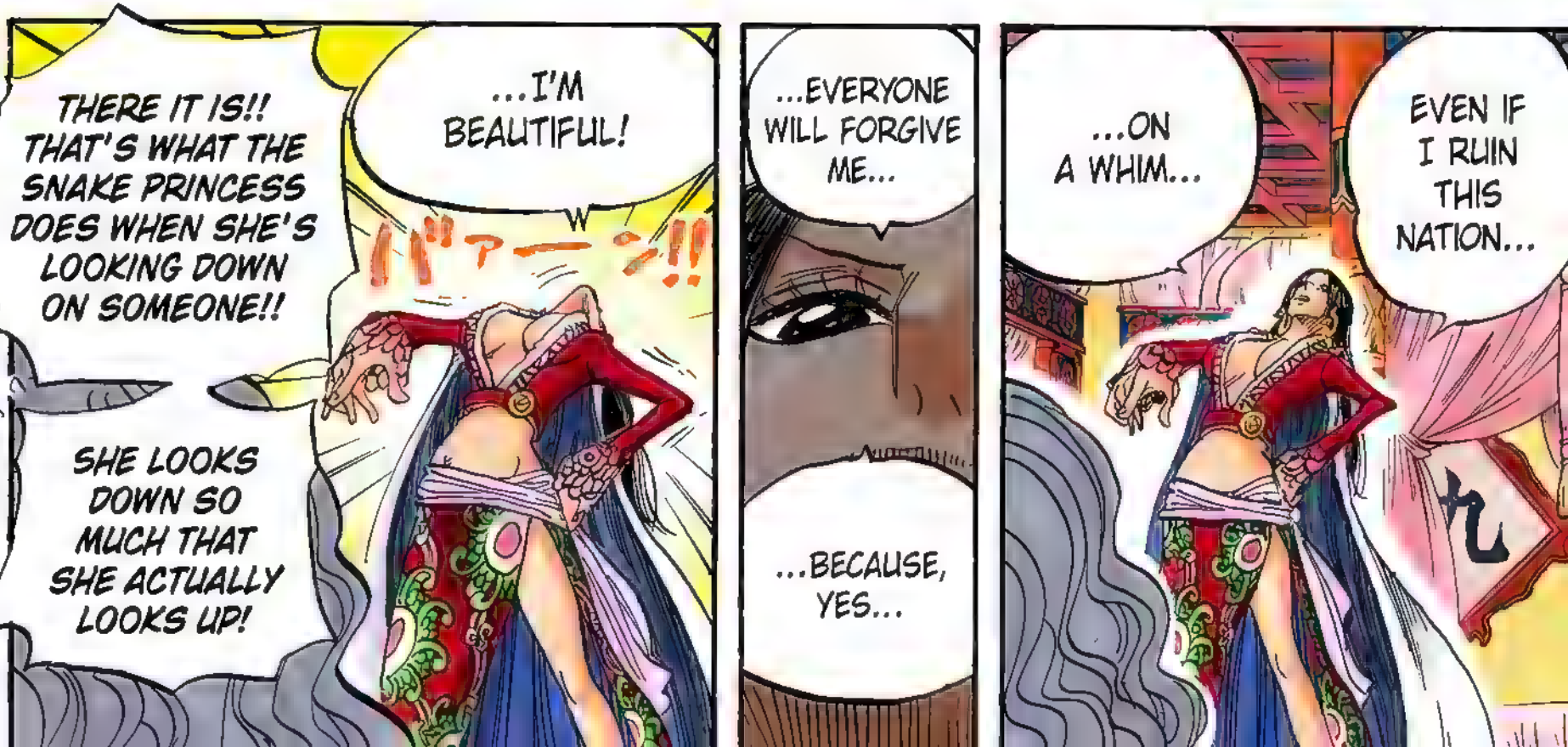


...GLORIOSA,
FORMER
EMPRESS OF
AMAZON LILY.

WHO
DO YOU
THINK YOU
ARE?

YOUR REIGN
WAS OVER
THREE
GENERATIONS
AGO...

ドオオ!!



THERE IT IS!!
THAT'S WHAT THE
SNAKE PRINCESS
DOES WHEN SHE'S
LOOKING DOWN
ON SOMEONE!!

SHE LOOKS
DOWN SO
MUCH THAT
SHE ACTUALLY
LOOKS UP!

...I'M
BEAUTIFUL!

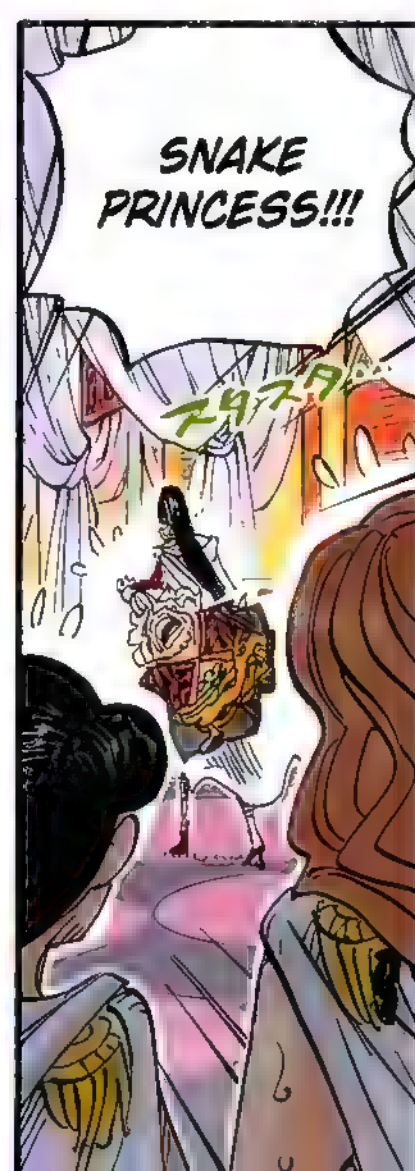
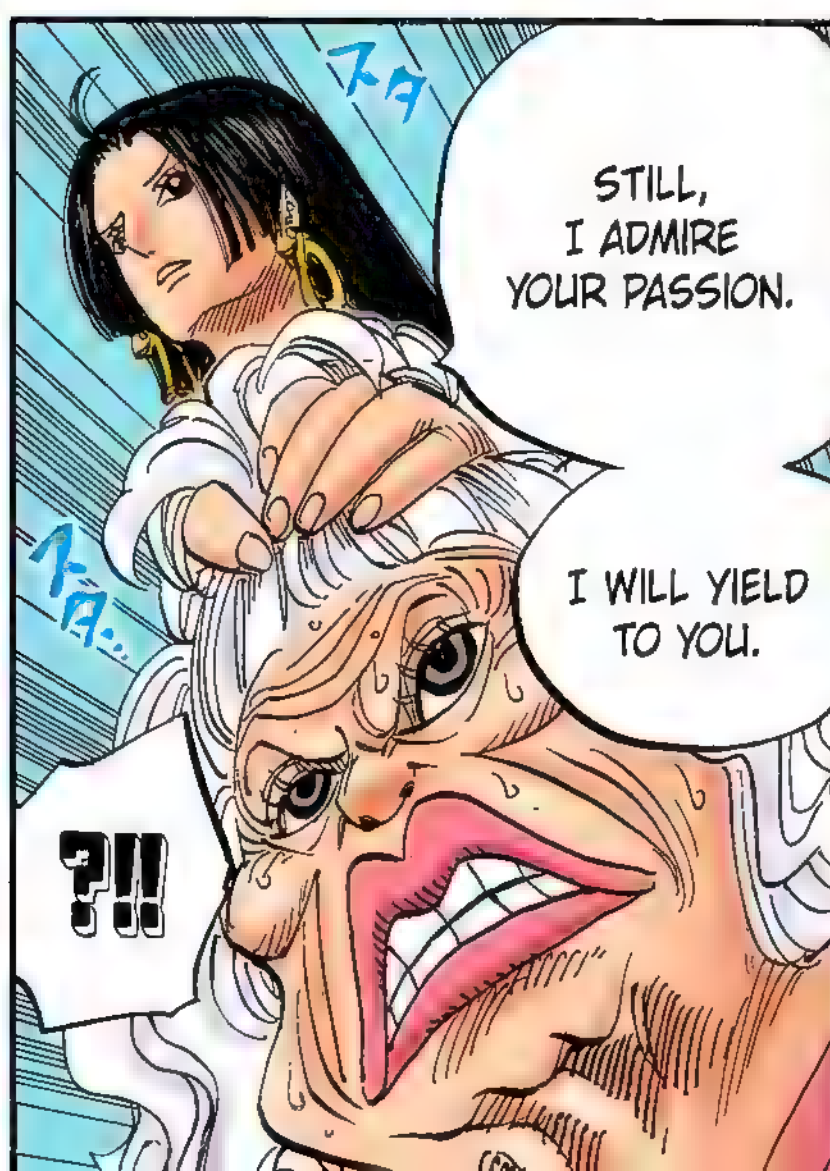
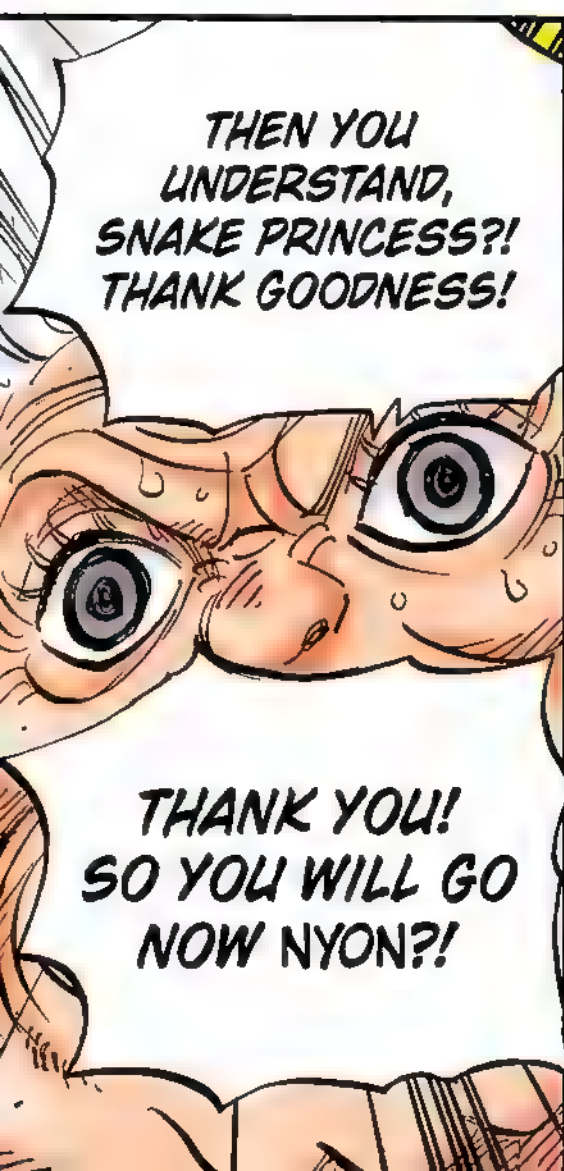
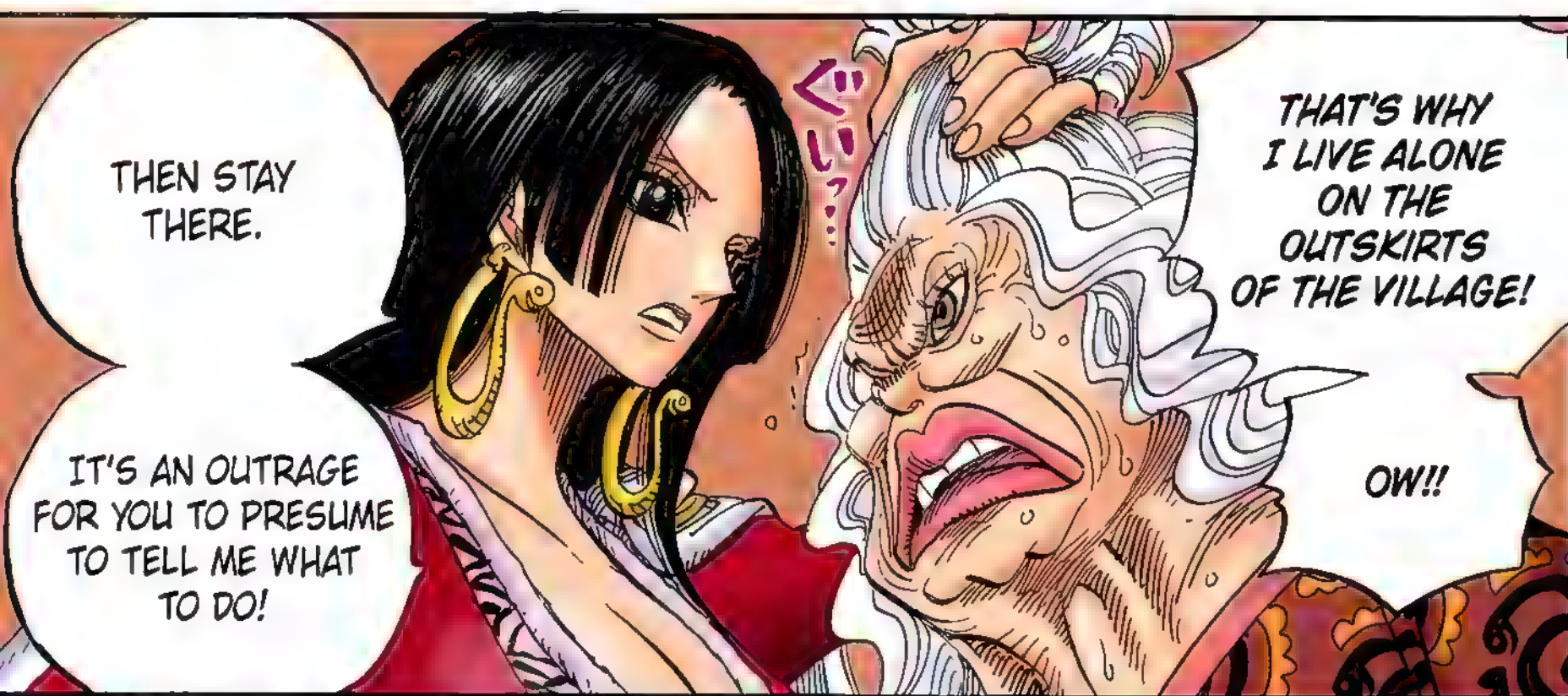
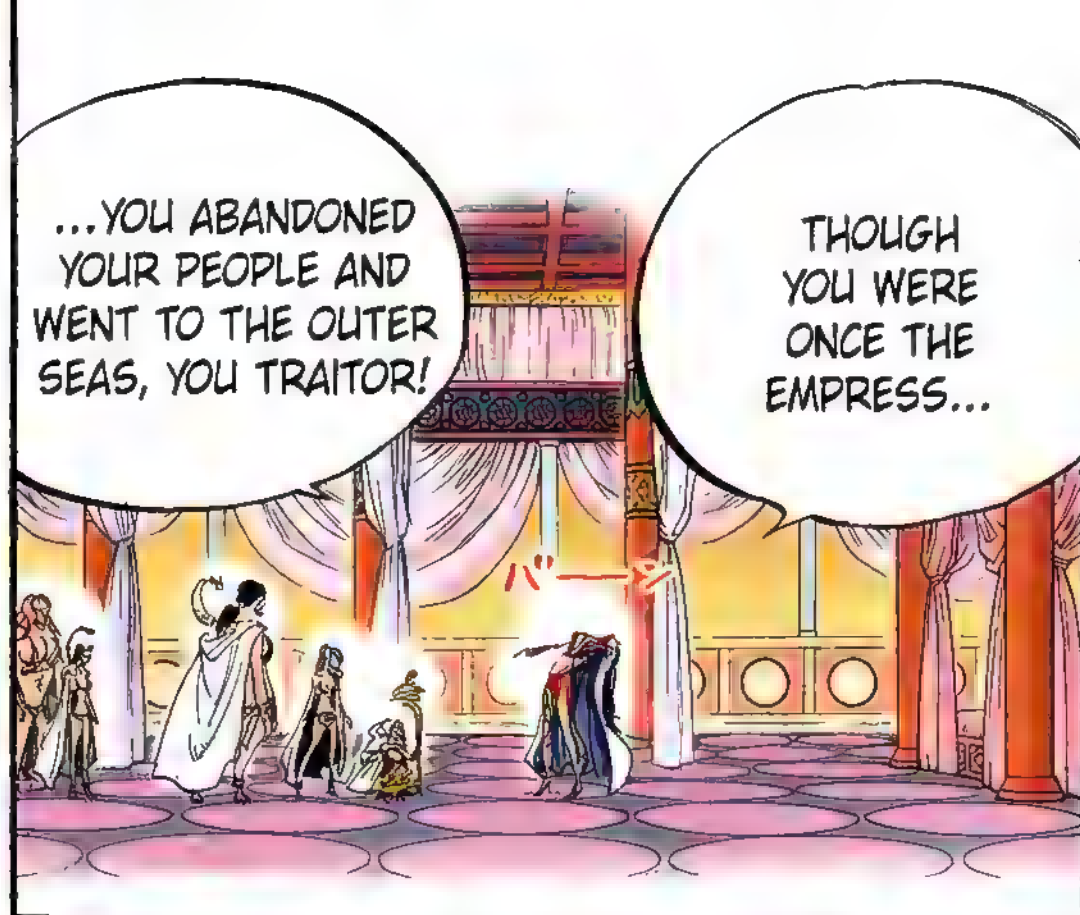
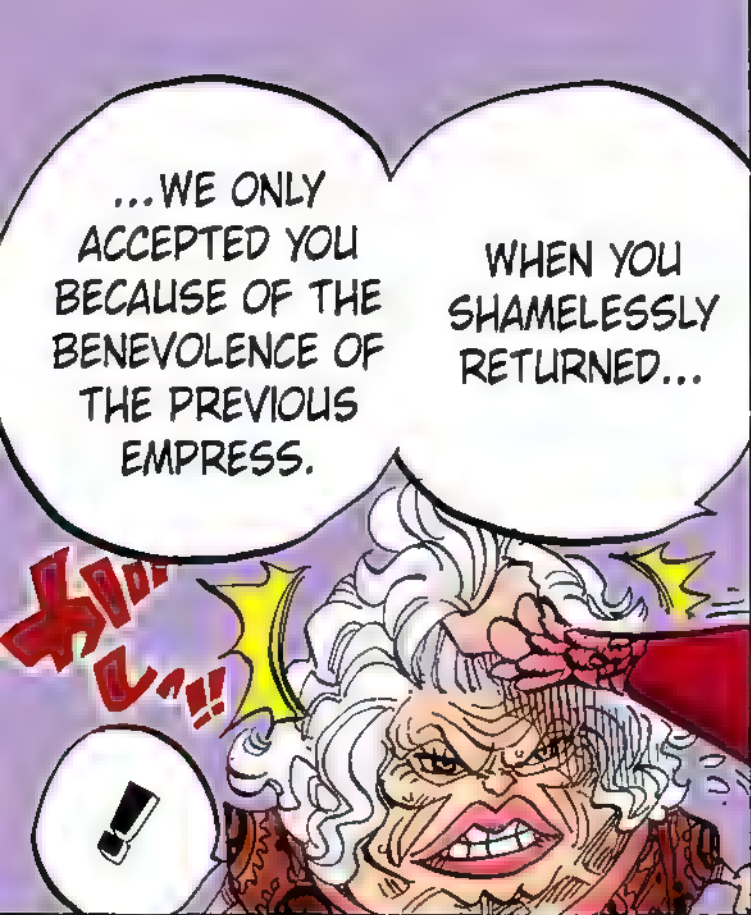
...EVERYONE
WILL FORGIVE
ME...

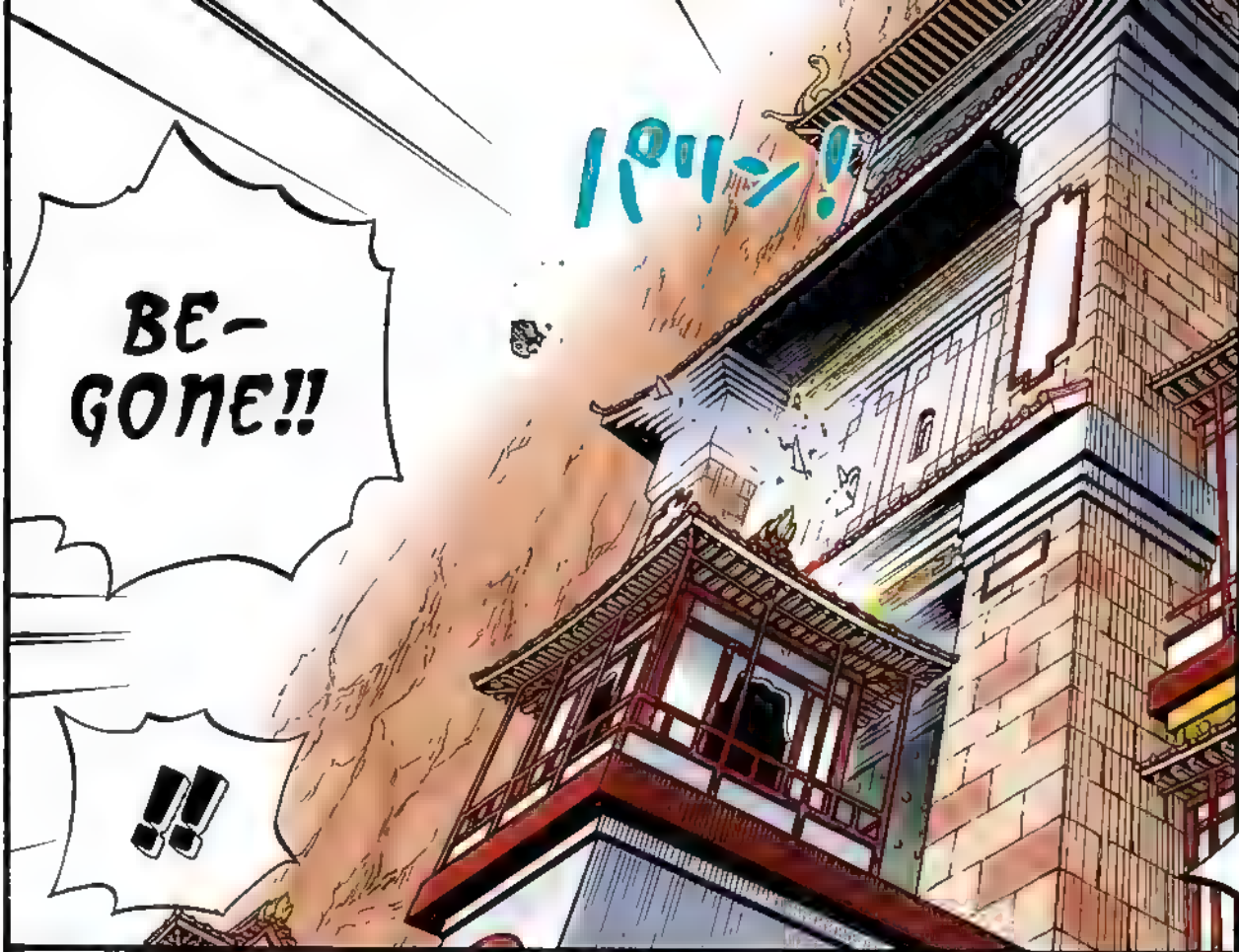
...BECAUSE,
YES...

...ON
A WHIM...

EVEN IF
I RUIN
THIS
NATION...

ド





BE-
GONE!!

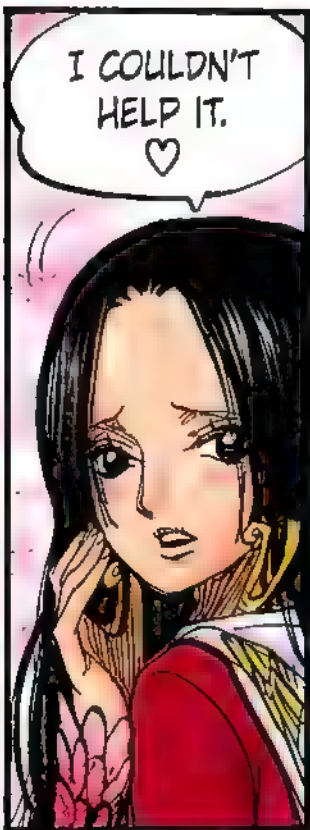
!!

バウッ!!

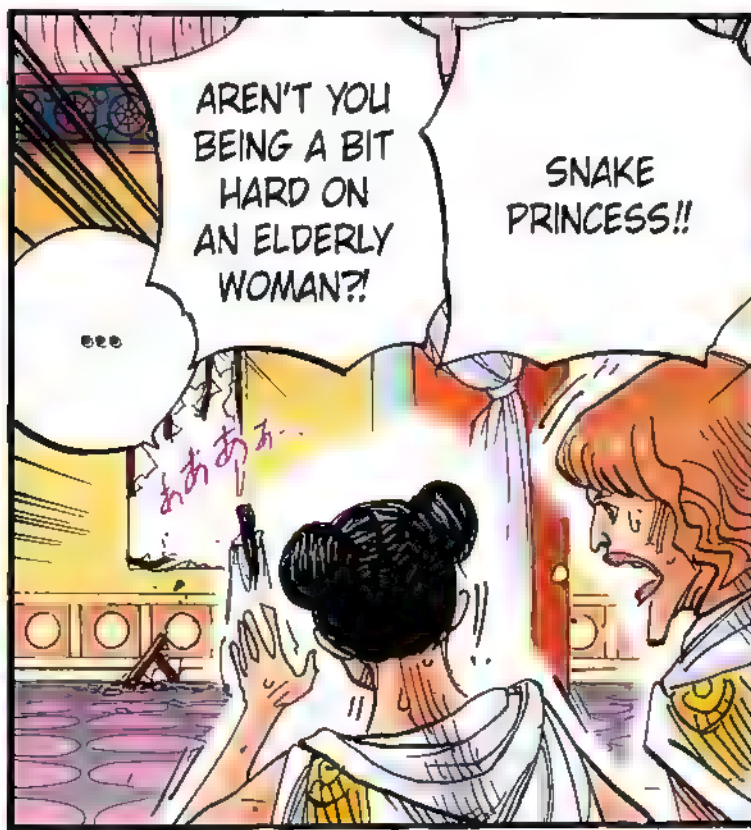


OF COURSE NOT.
REMEMBER YOUR
PLACE.

?!!

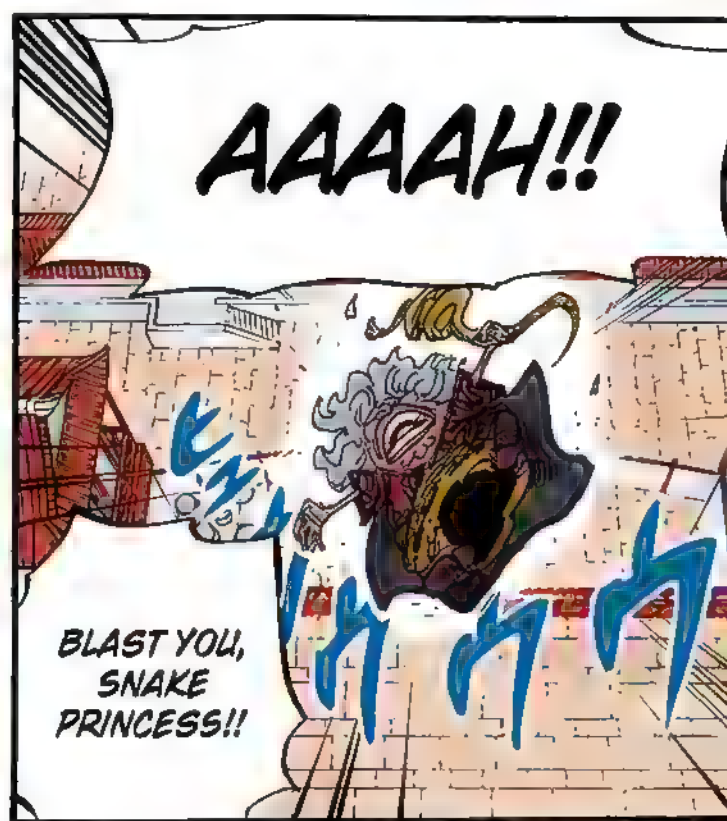


I COULDN'T
HELP IT.
♡



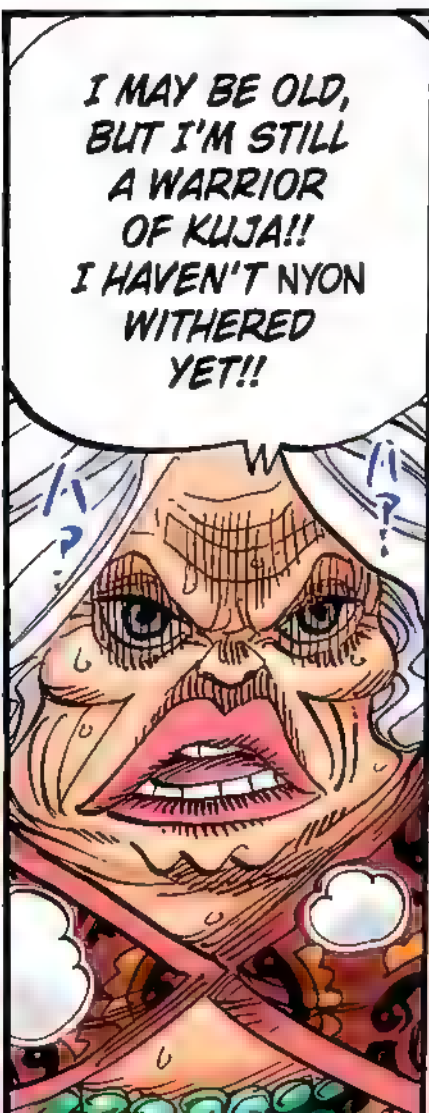
AREN'T YOU
BEING A BIT
HARD ON
AN ELDERLY
WOMAN?!

SNAKE
PRINCESS!!



AAAAAH!!

BLAST YOU,
SNAKE
PRINCESS!!

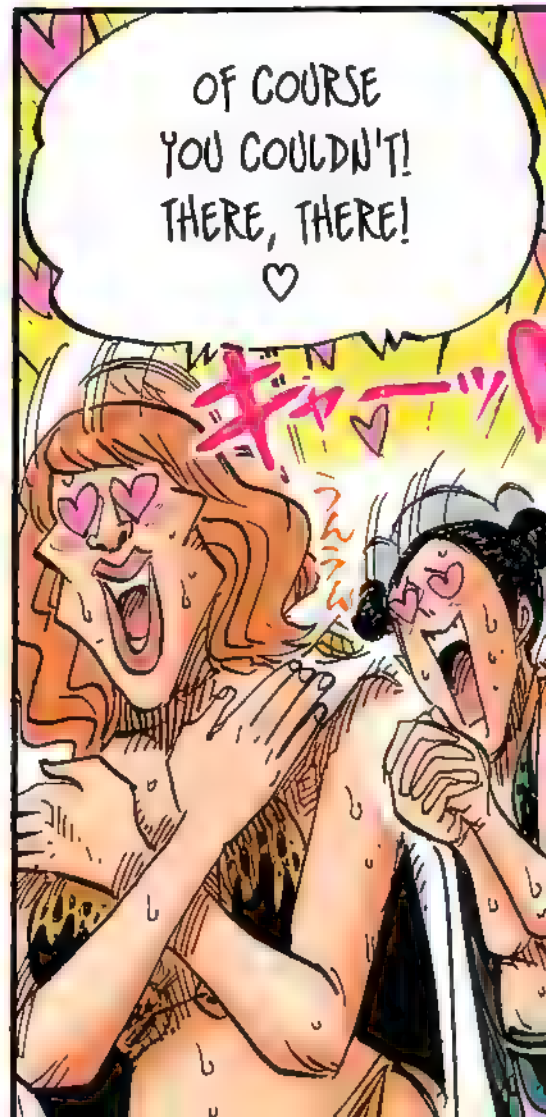


I MAY BE OLD,
BUT I'M STILL
A WARRIOR
OF KUJA!!
I HAVEN'T NYON
WITHERED
YET!!

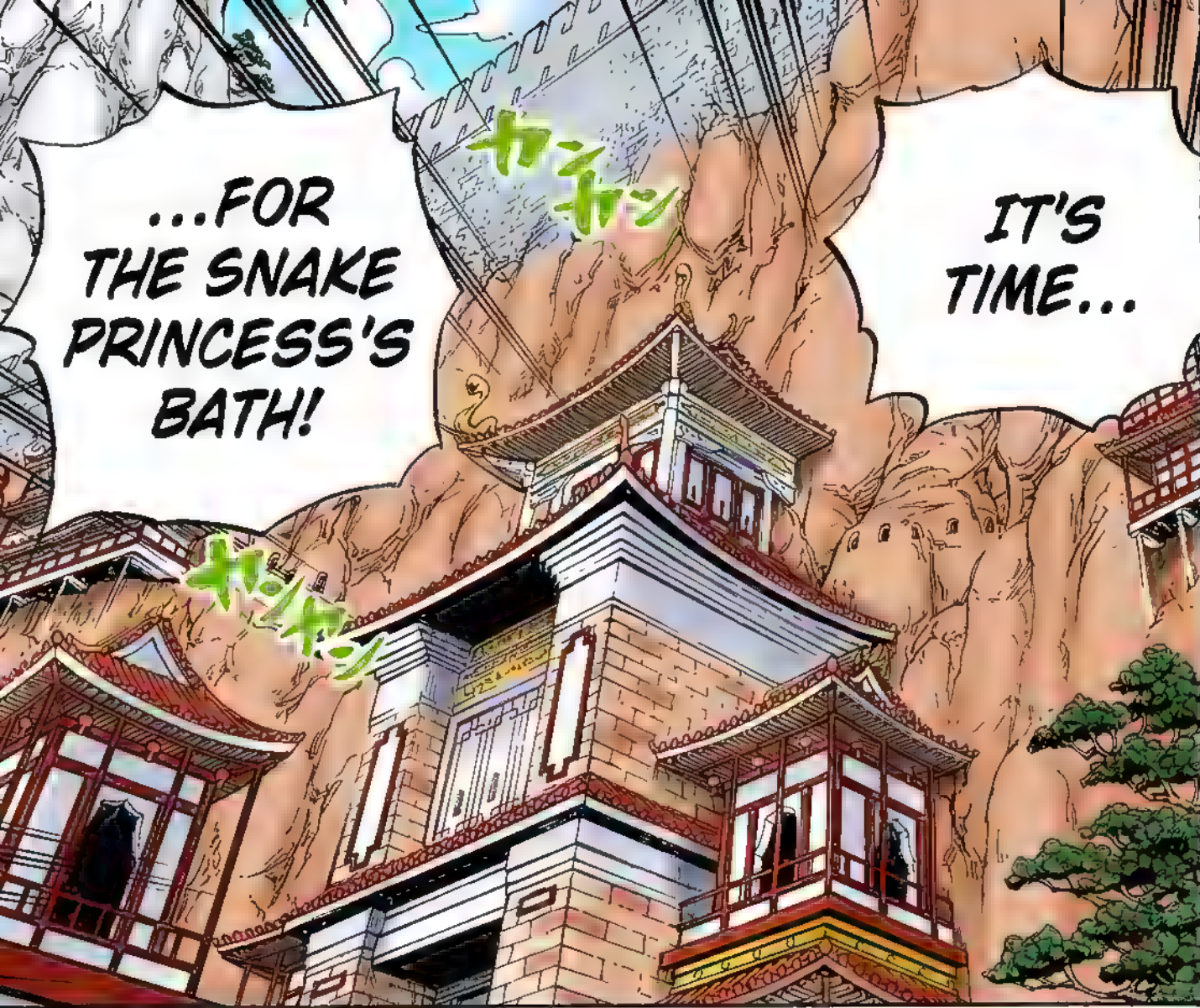


GRANDMA
NYON?!

HAIYAH!!

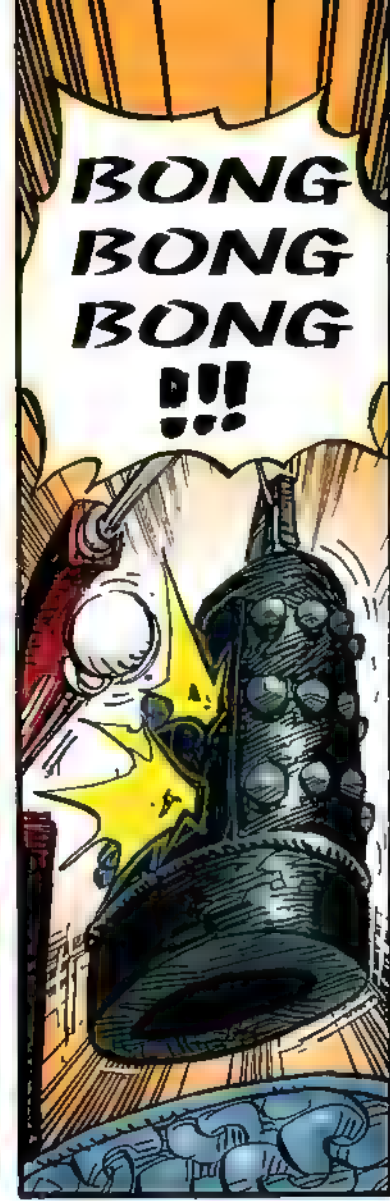


OF COURSE
YOU COULDN'T!
THERE, THERE!
♡

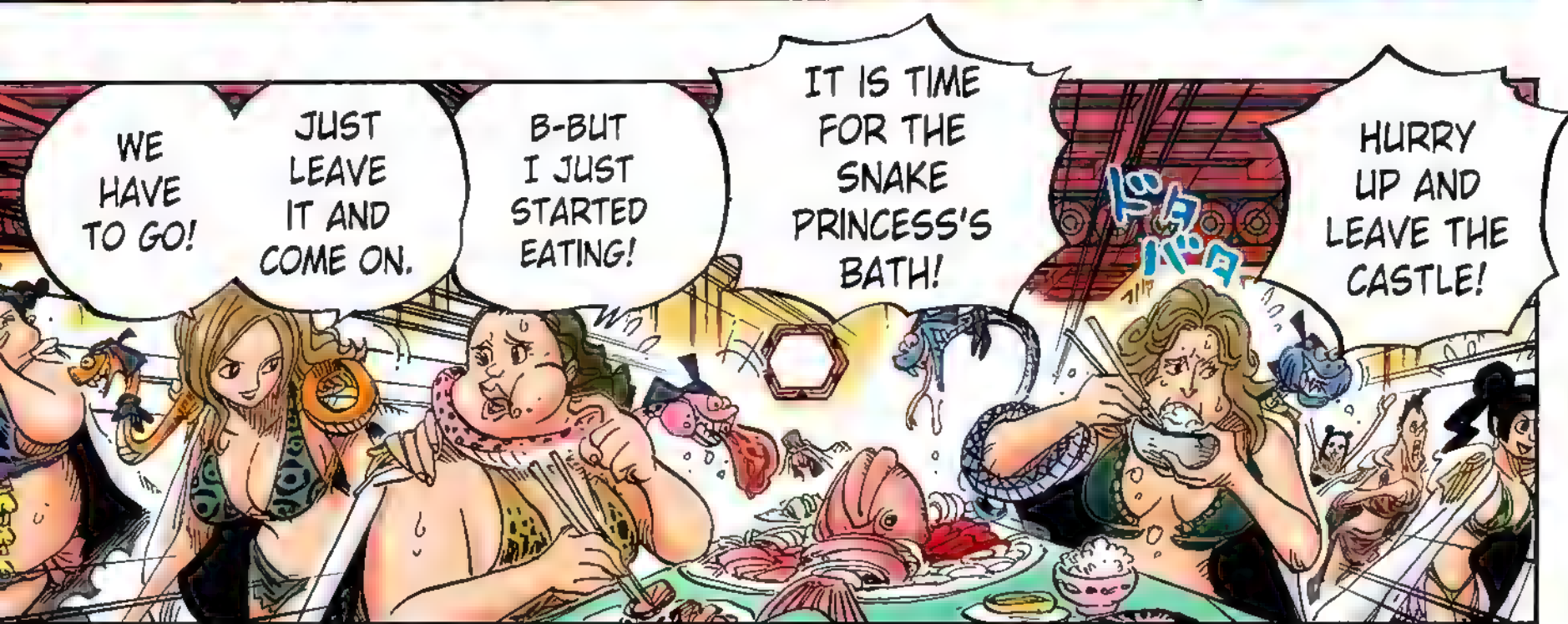


...FOR
THE SNAKE
PRINCESS'S
BATH!

IT'S
TIME...



BONG
BONG
BONG
!!!



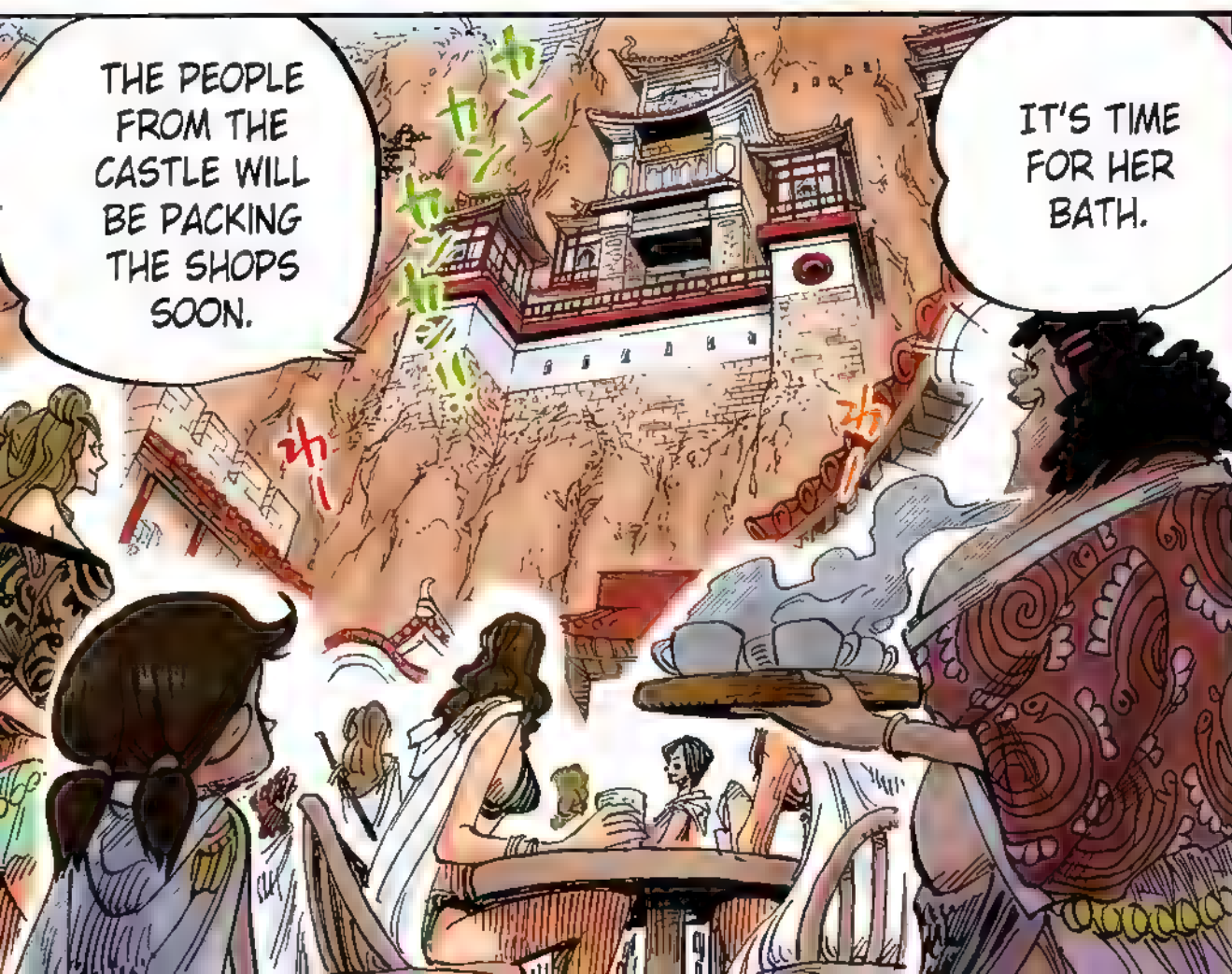
WE
HAVE
TO GO!

JUST
LEAVE
IT AND
COME ON.

B-BUT
I JUST
STARTED
EATING!

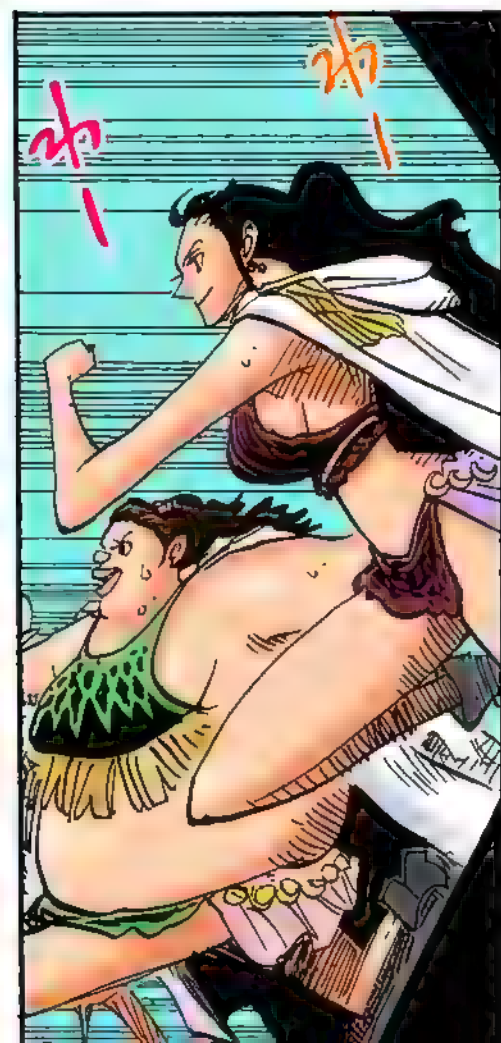
IT IS TIME
FOR THE
SNAKE
PRINCESS'S
BATH!

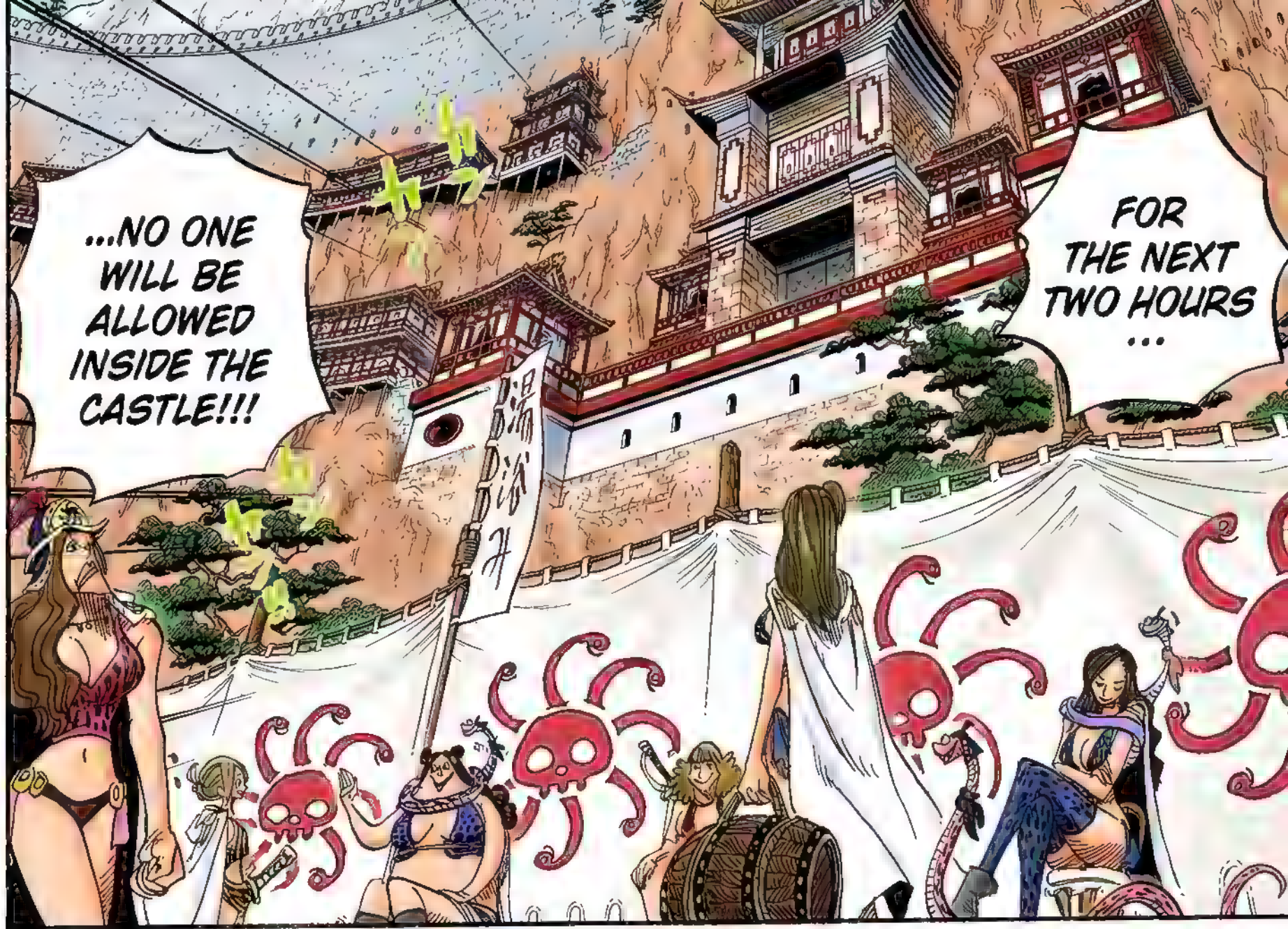
HURRY
UP AND
LEAVE THE
CASTLE!



THE PEOPLE
FROM THE
CASTLE WILL
BE PACKING
THE SHOPS
SOON.

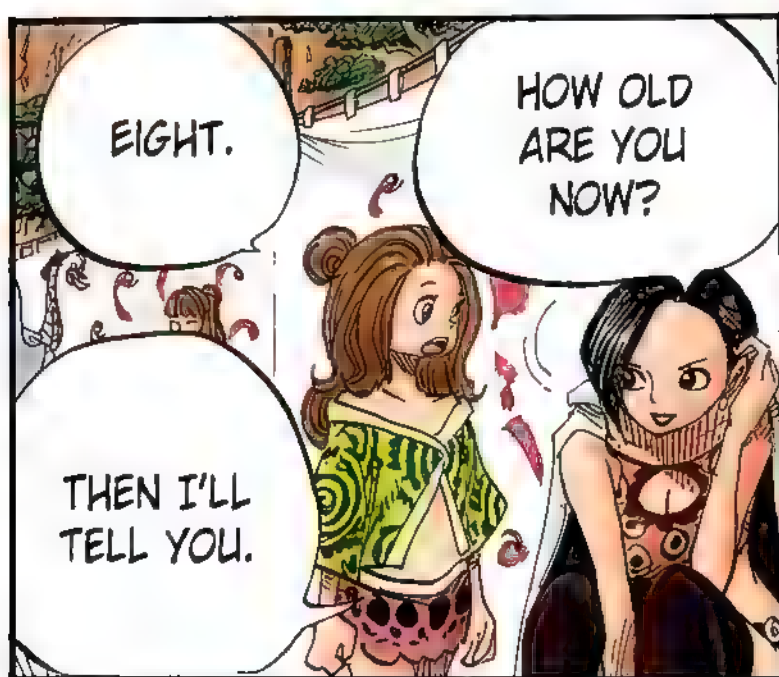
IT'S TIME
FOR HER
BATH.





...NO ONE
WILL BE
ALLOWED
INSIDE THE
CASTLE!!!

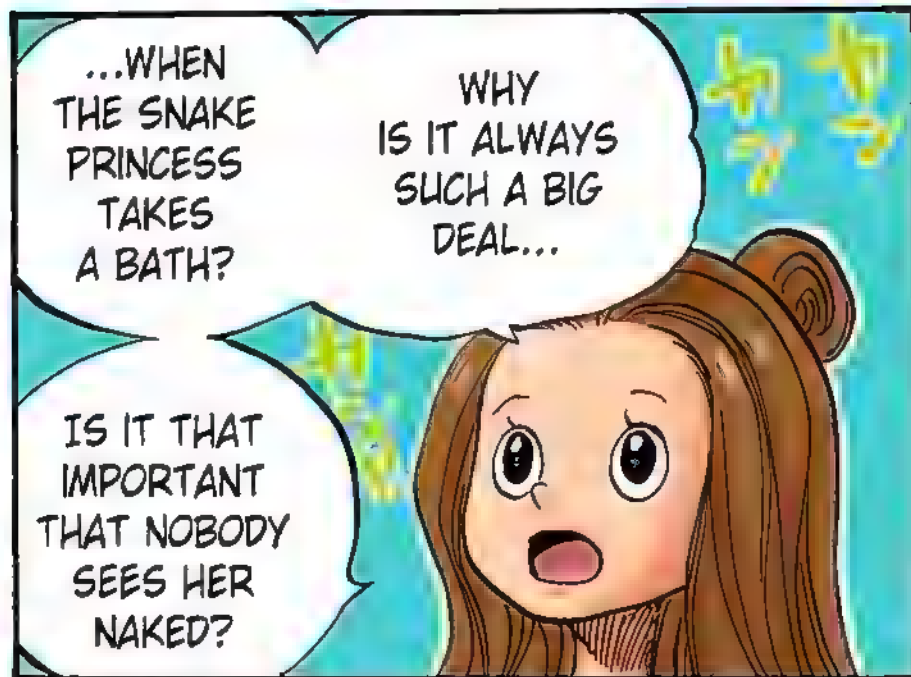
FOR
THE NEXT
TWO HOURS
...



EIGHT.

HOW OLD
ARE YOU
NOW?

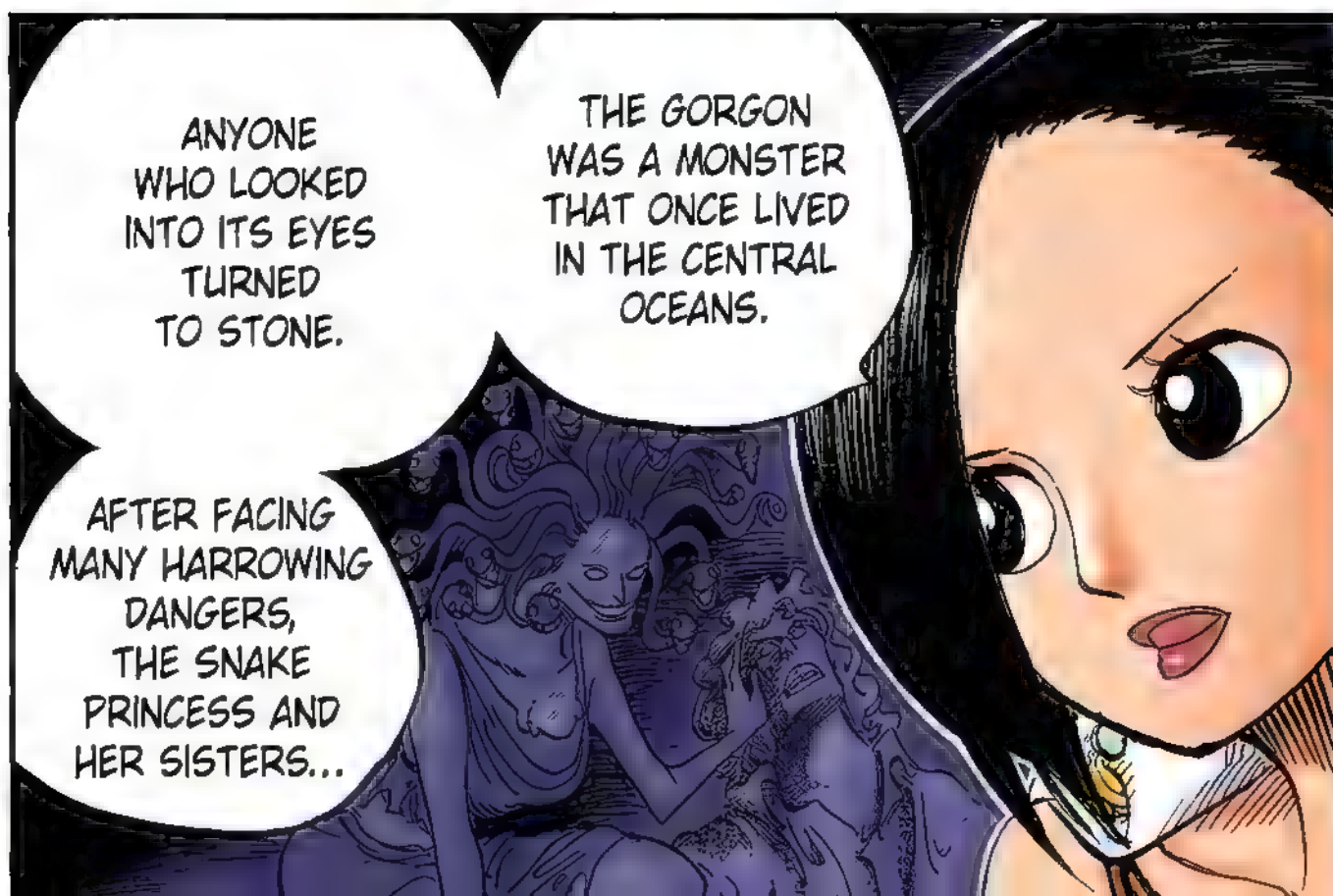
THEN I'LL
TELL YOU.



...WHEN
THE SNAKE
PRINCESS
TAKES
A BATH?

WHY
IS IT ALWAYS
SUCH A BIG
DEAL...

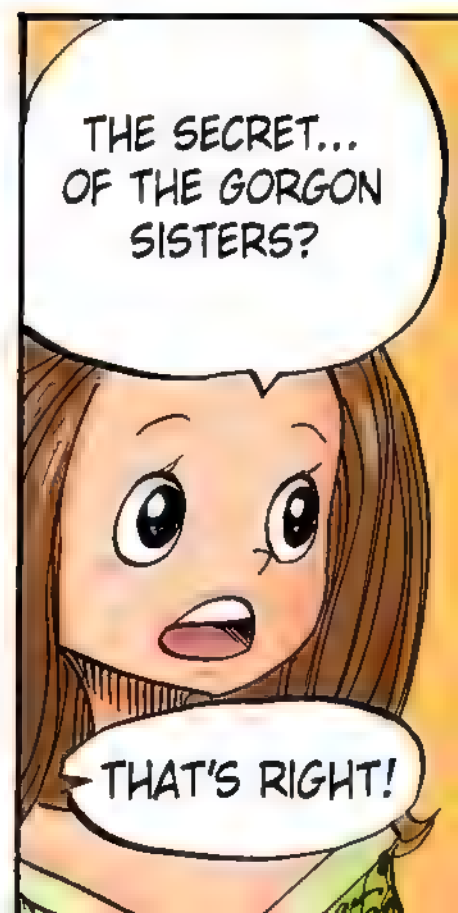
IS IT THAT
IMPORTANT
THAT NOBODY
SEES HER
NAKED?



ANYONE
WHO LOOKED
INTO ITS EYES
TURNED
TO STONE.

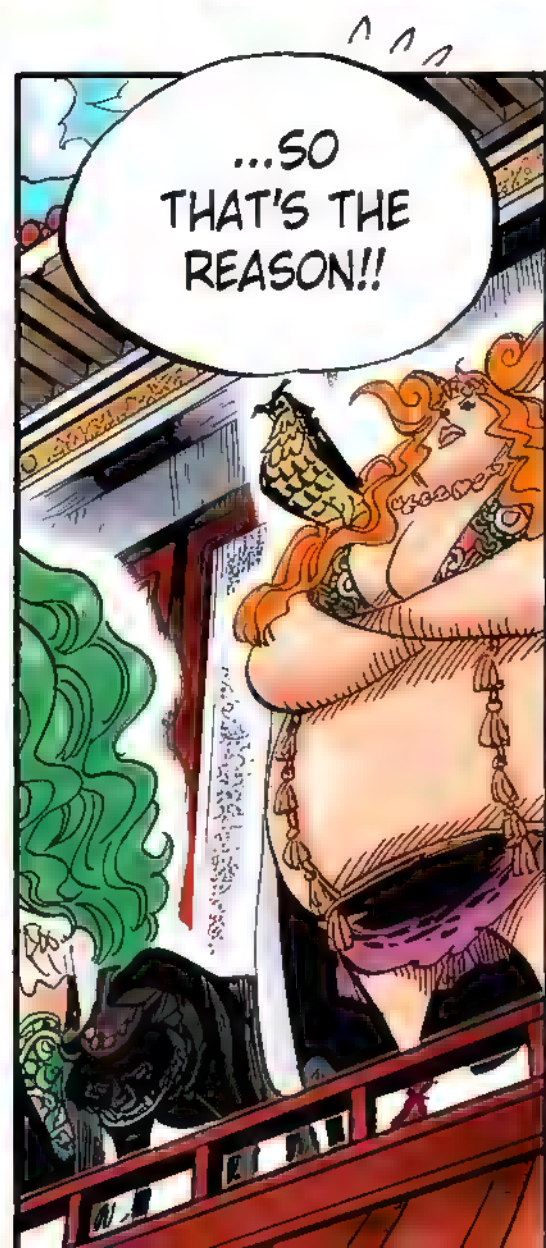
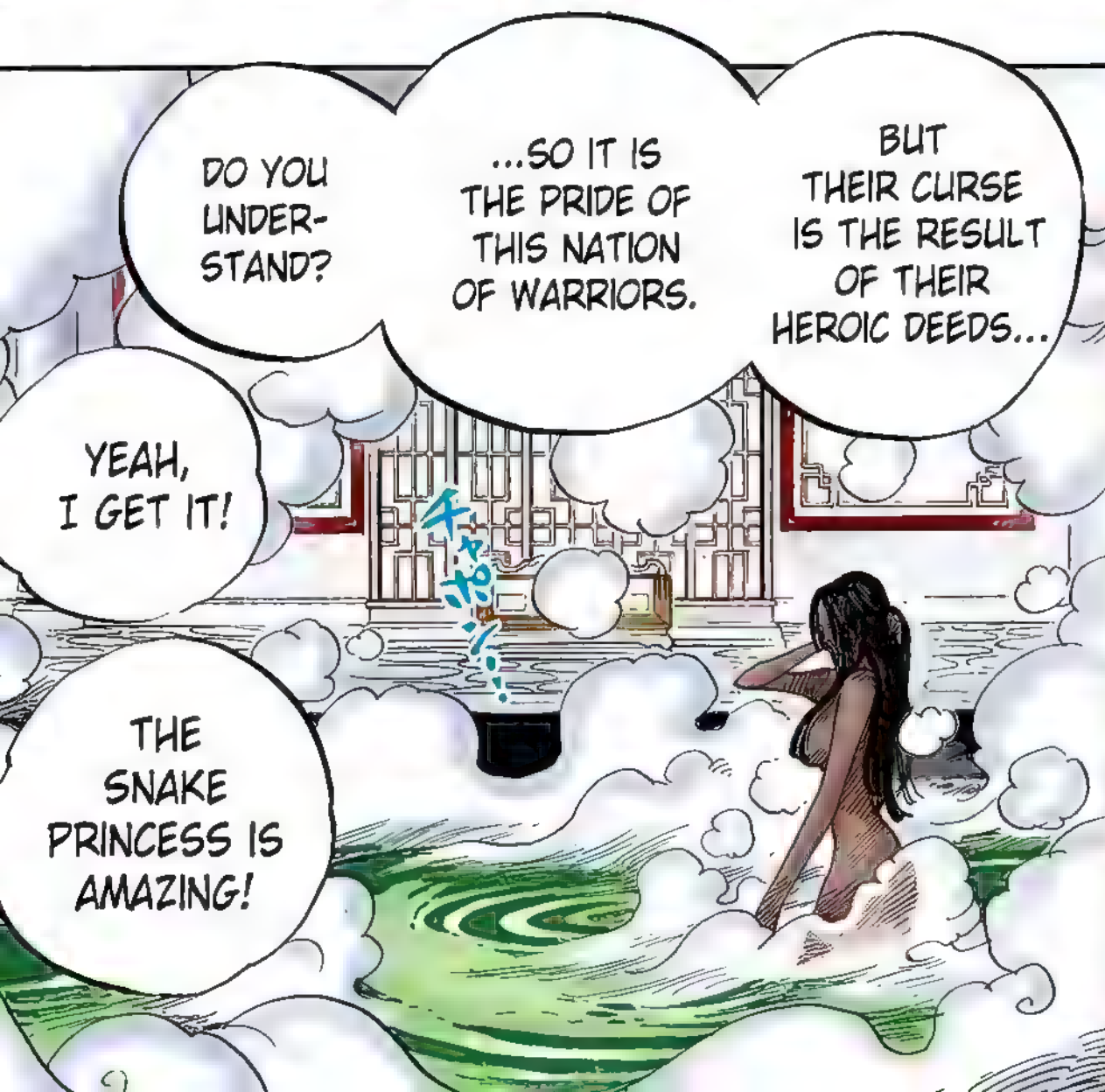
THE GORGON
WAS A MONSTER
THAT ONCE LIVED
IN THE CENTRAL
OCEANS.

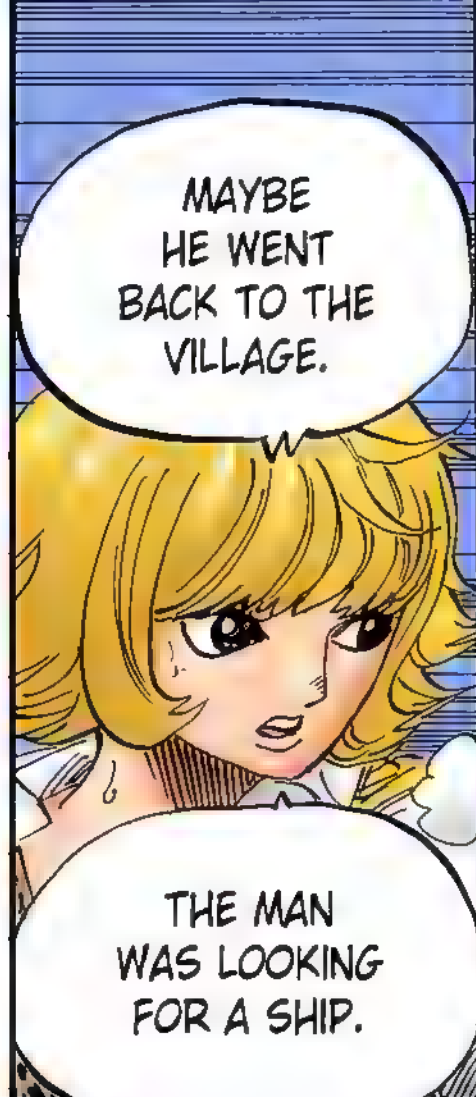
AFTER FACING
MANY HARROWING
DANGERS,
THE SNAKE
PRINCESS AND
HER SISTERS...



THE SECRET...
OF THE GORGON
SISTERS?

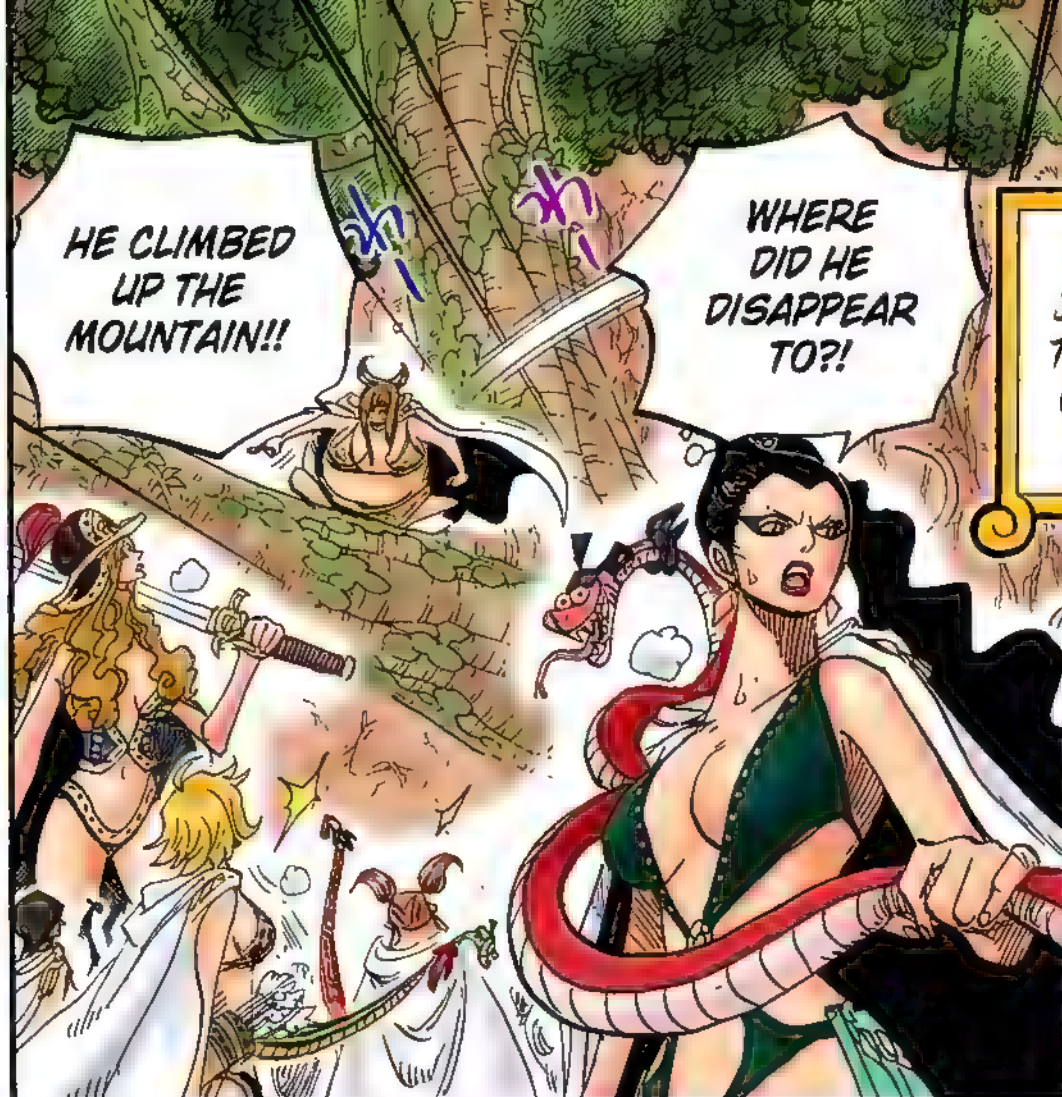
THAT'S RIGHT!





MAYBE
HE WENT
BACK TO THE
VILLAGE.

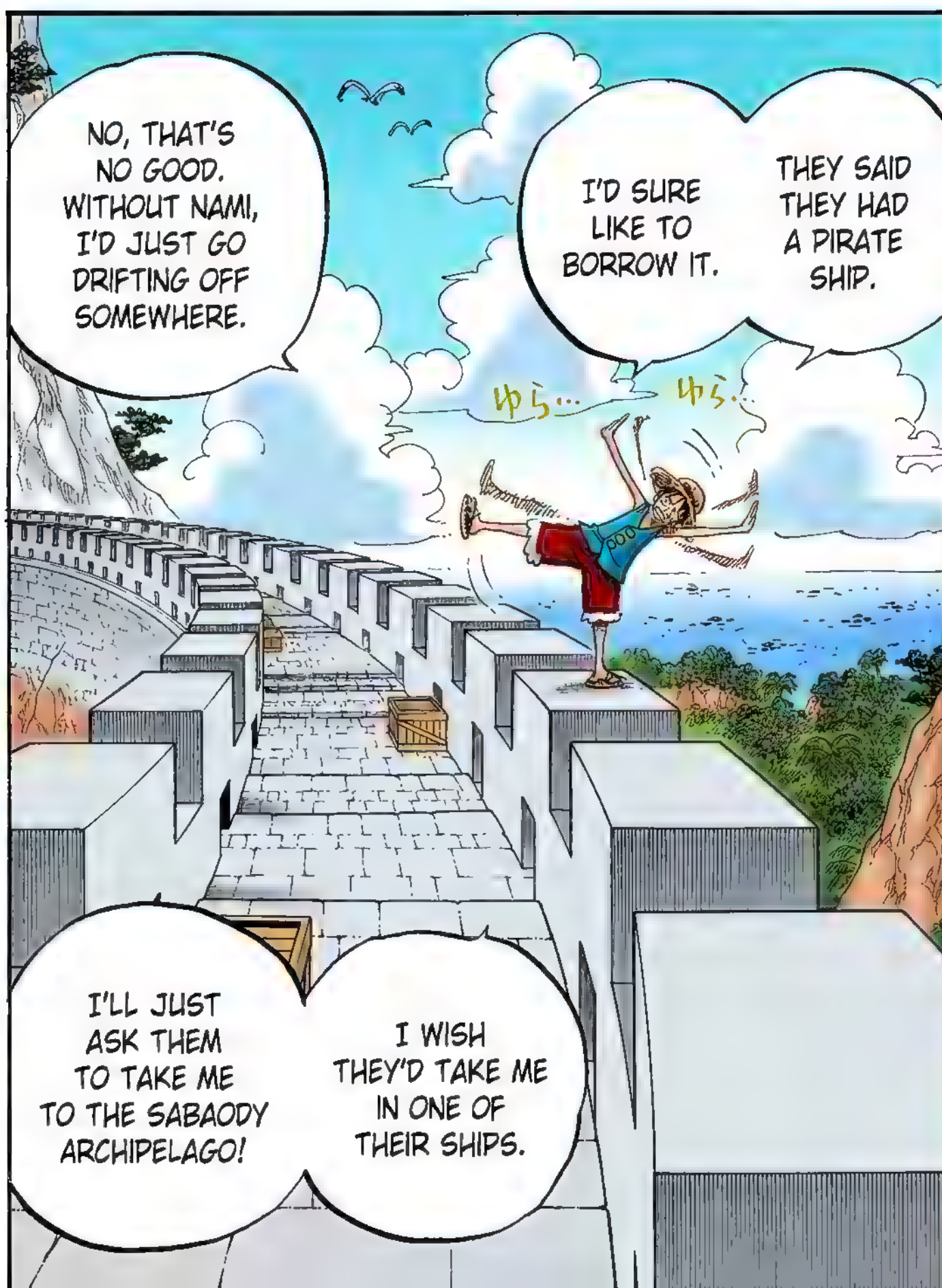
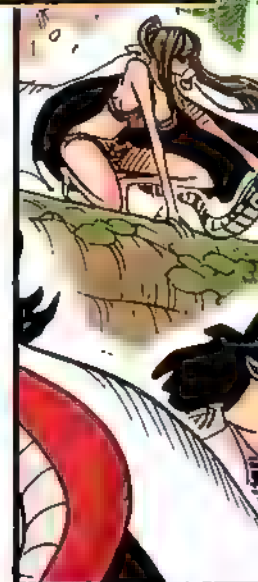
THE MAN
WAS LOOKING
FOR A SHIP.



HE CLIMBED
UP THE
MOUNTAIN!!

WHERE
DID HE
DISAPPEAR
TO?!

JUNGLE ON
THE ISLAND
OF WOMEN



NO, THAT'S
NO GOOD.
WITHOUT NAMI,
I'D JUST GO
DRIFTING OFF
SOMEWHERE.

I'D SURE
LIKE TO
BORROW IT.

THEY SAID
THEY HAD
A PIRATE
SHIP.

ゆら... ゆら...

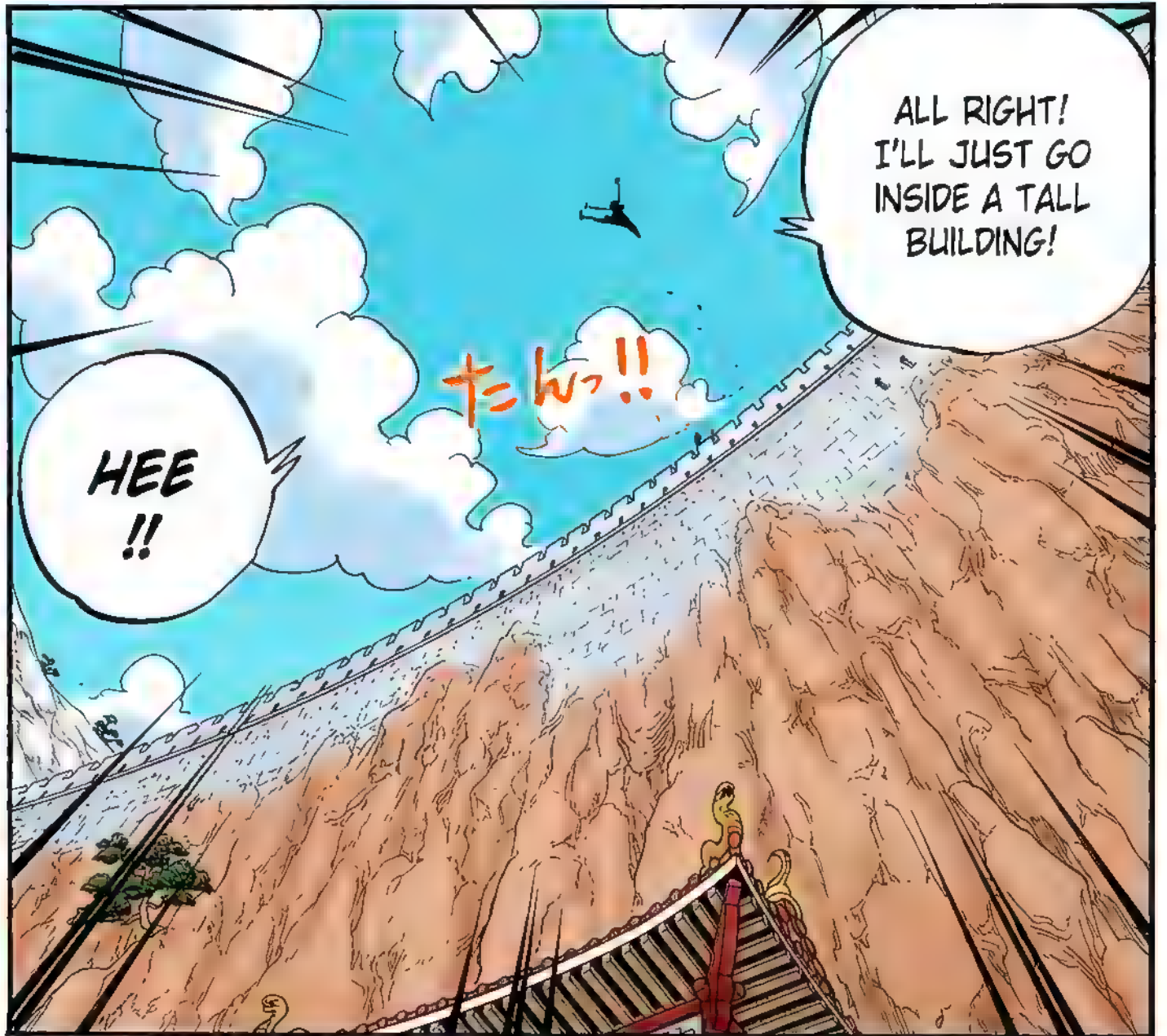
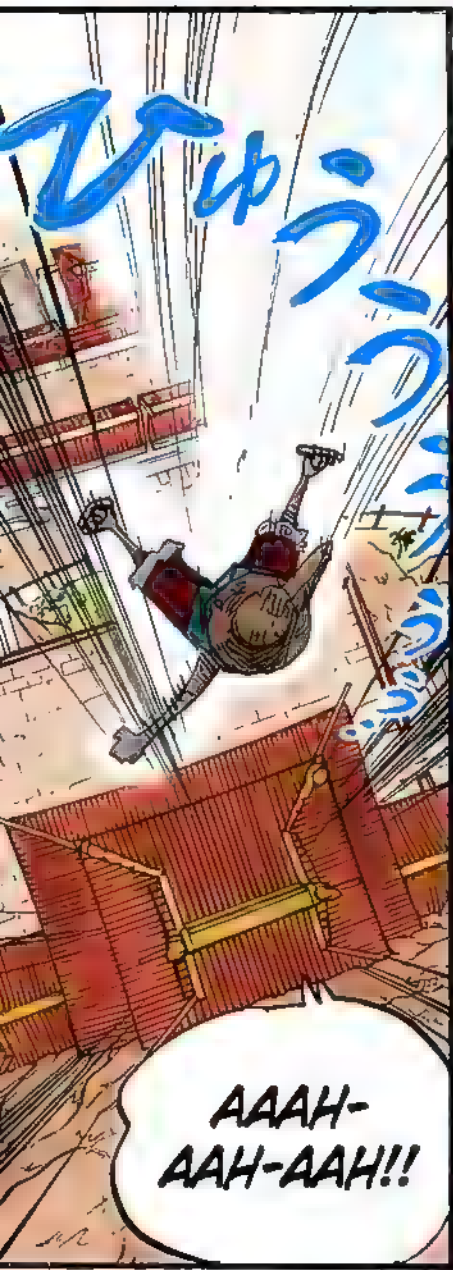
I'LL JUST
ASK THEM
TO TAKE ME
TO THE SABAODY
ARCHIPELAGO!

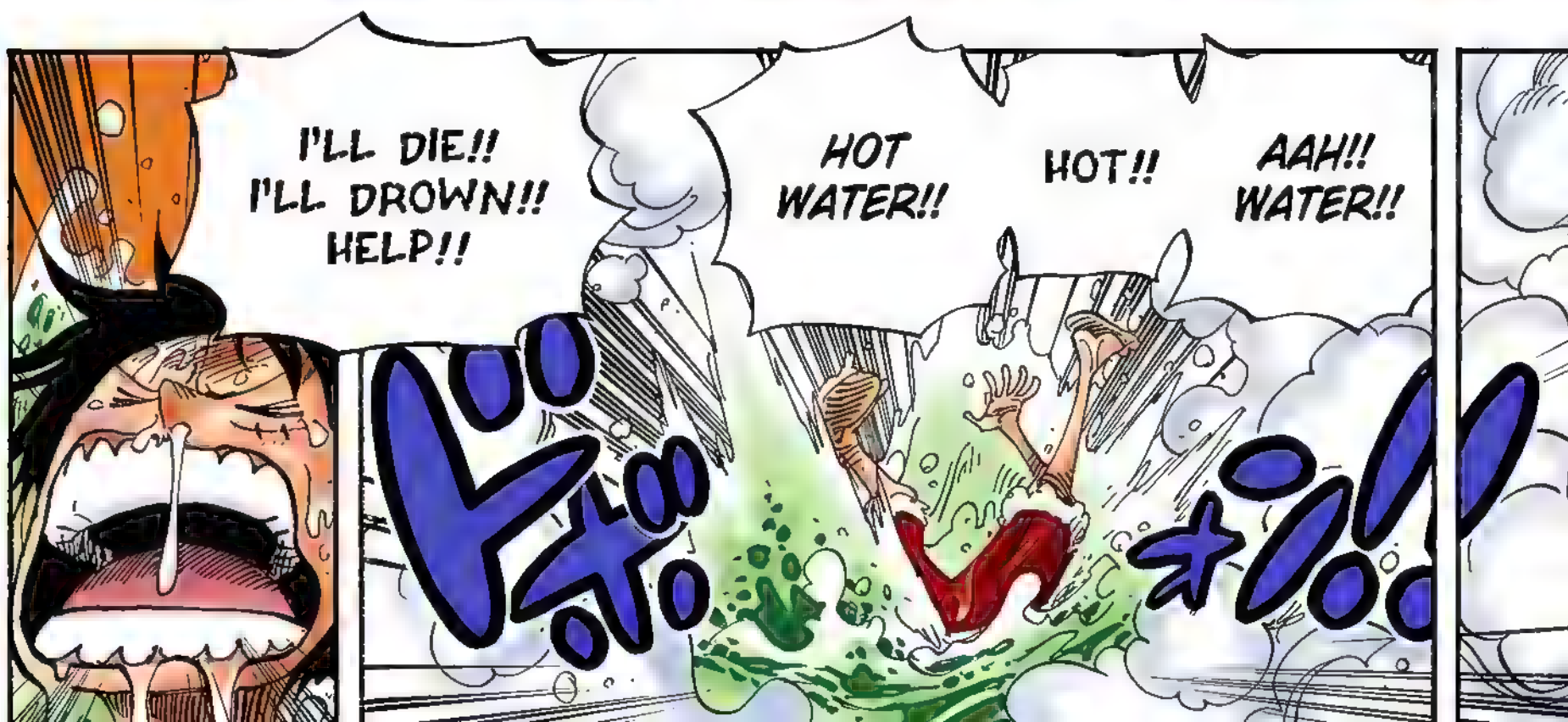
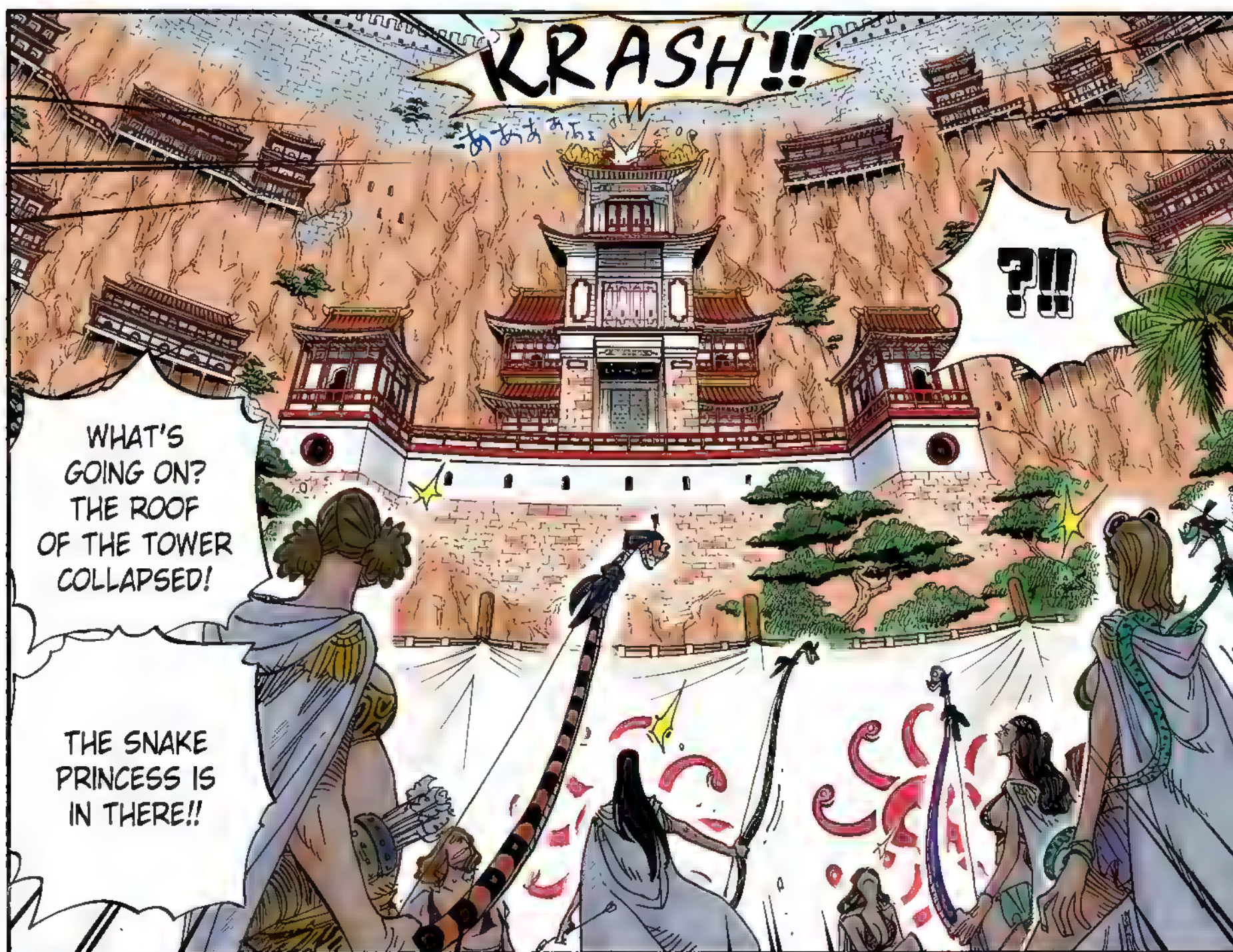
I WISH
THEY'D TAKE ME
IN ONE OF
THEIR SHIPS.

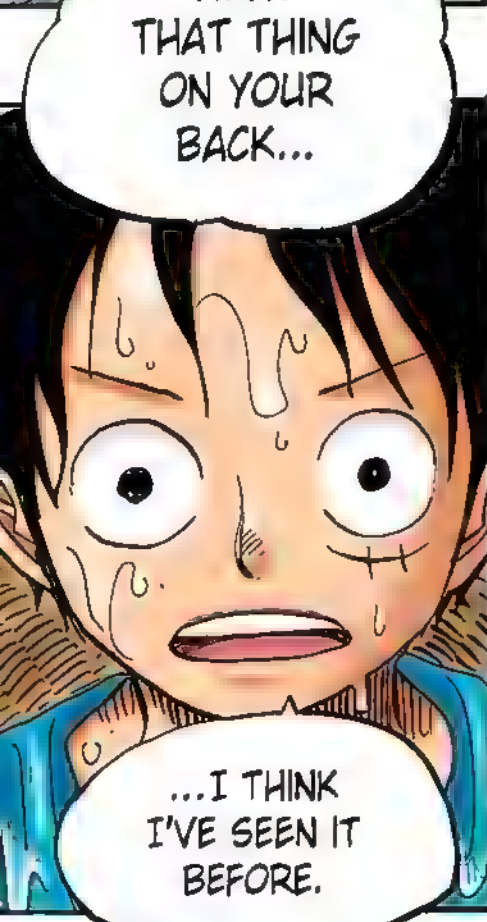


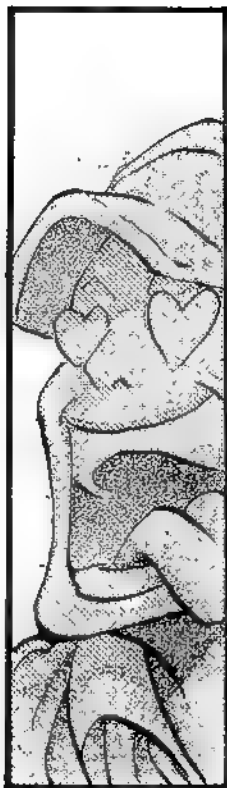
NOW
WHAT
SHOULD
I DO?

I GOTTA BE
CAREFUL
THEY DON'T
FIND ME.









D：尾田っち質問です！ 何巻かのSBSで、ONE PIECEのコミックス発売の周期は「2か月」「2か月」「3か月」って言ったじゃん？ なのにさあなんでさあ最近さあ「3か月」「3か月」って続いてんの？ ソチラの都合上？ 面倒くさいの？ 答えて下さいよ！ 答えないとそこにあるエロ本燃やしちゃうよ～！ 灰になっちゃうよ～！ いいの？ P.N.SYOUYA

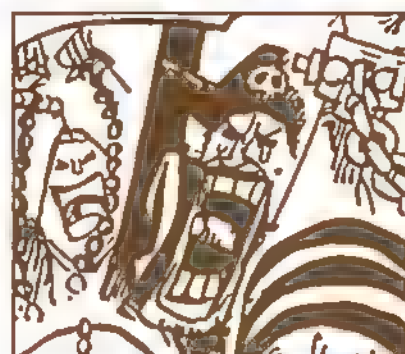


O：これ資料だから！ この資料、だけはっ!!。…当時はホントにそうだったから、包み隠さず書いたんだけどねえ。最近3か月が多いよねー。原因としては、僕がジャンプで時々お休みを貰う上に(ジャンプ休んでも他のお仕事してます)、1巻の収録話数が多いから、2か月で出す程、お話の数がたまらないから出しようがないんだよねー。これからは、基本3か月、時々2か月と考えて下さい。ついでにもう1つ言っとくと、この前SBSで11話まで入れる時があるという話をしたけど、ついこの間からそれができなくなったと報告しておきます。前巻くらいかな？ ジャンプコミックス全体の値段が少し上がりましたねえ。それと同時に、この先11話分入れたコミックスは、値段を20円UPすると言われちゃったんですよー。20円もUPしちゃったらコレ、サービスじゃなくなっちゃうからねー。だからこれからは、最高でも10話しか入れないと思います。よろしく！

D：尾田先生!! 発見しちゃいました々々 52巻の39ページの2コマ目。解放を喜んでる奴隷一步手前達の中に、51巻で舌を噛んで失神してしまったラキューバがいるではないですか!! しかも、もっのすごい元気じゃないですか!!! しかも、しかも舌がちょん切れてるじゃないですかー!!!! 見つけて、ビックリ&幸せそうで、私も嬉しかったです。

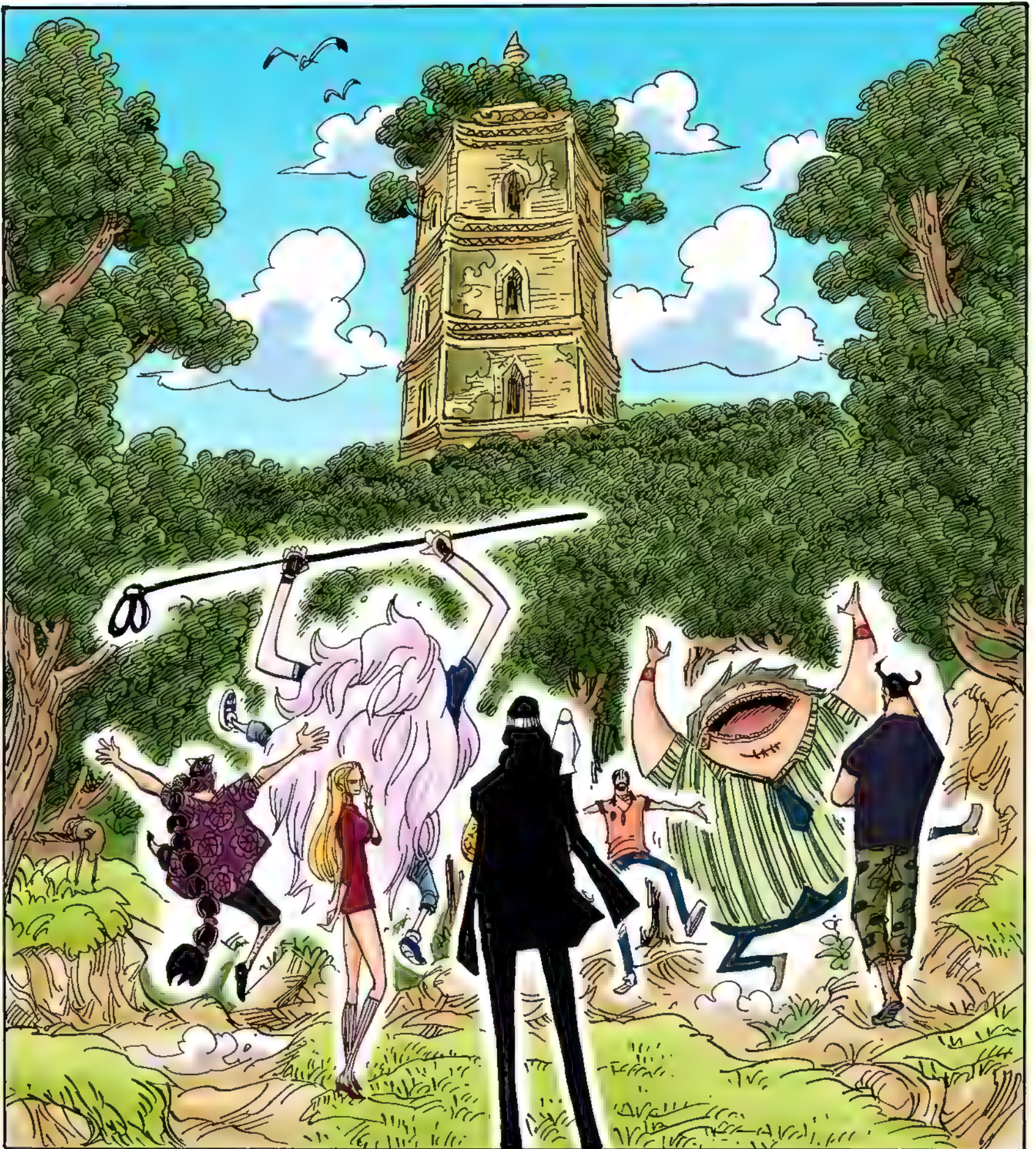
P.N.トラファルガー・トモ

O：ホントよかったよかった。死なないもんなのねー。みんなは、舌ちょん切れたら死ぬから注意してね！

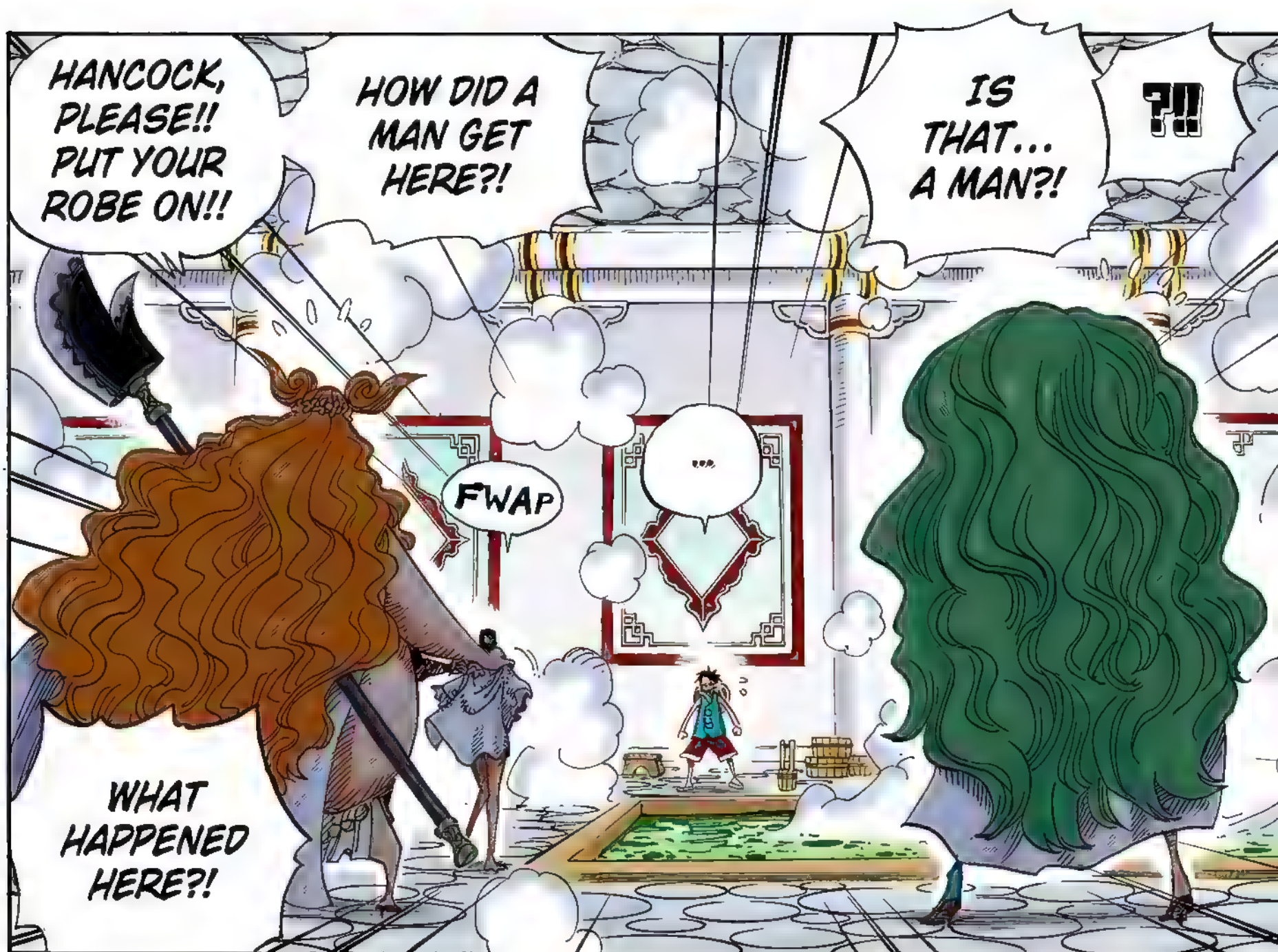
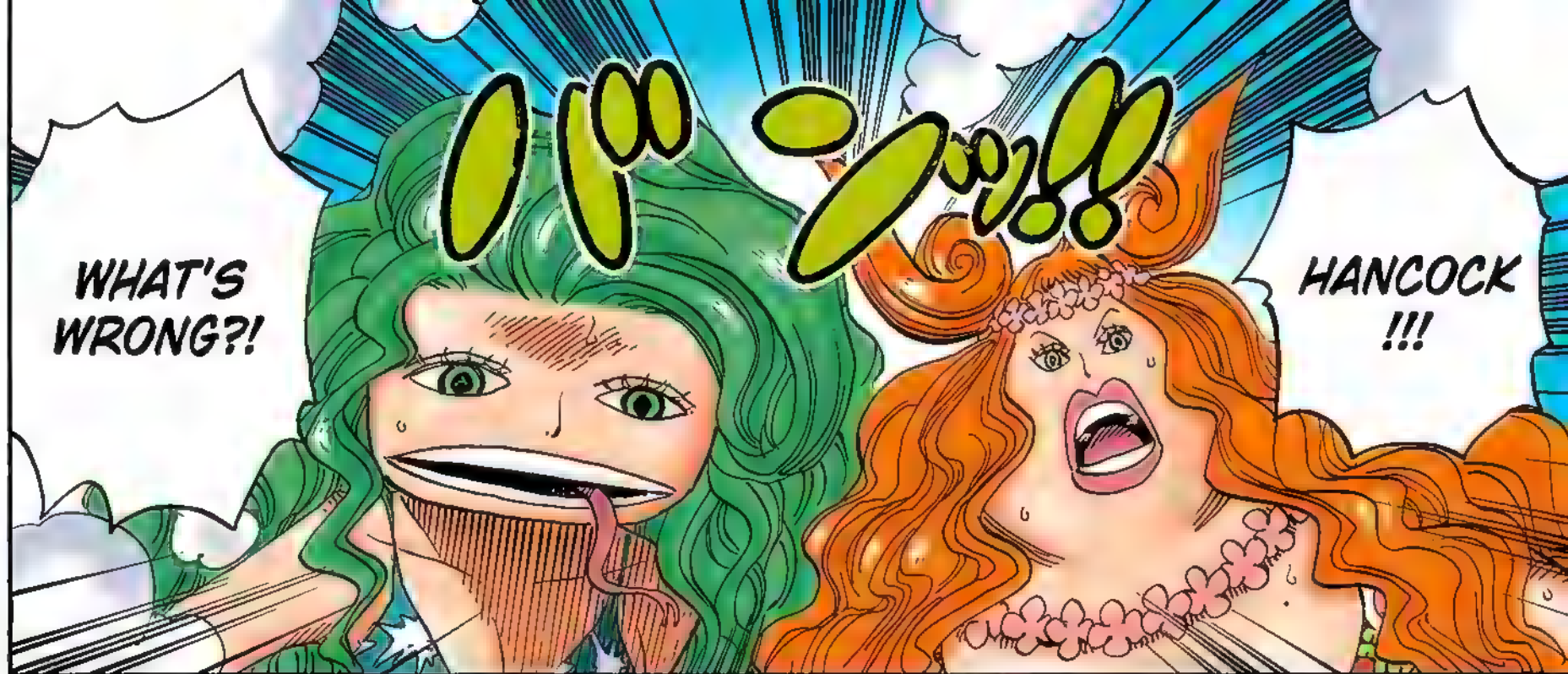


Chapter 518:

COLISEUM



CP9'S INDEPENDENT REPORT, VOL. 25:
"HOMETOWN"



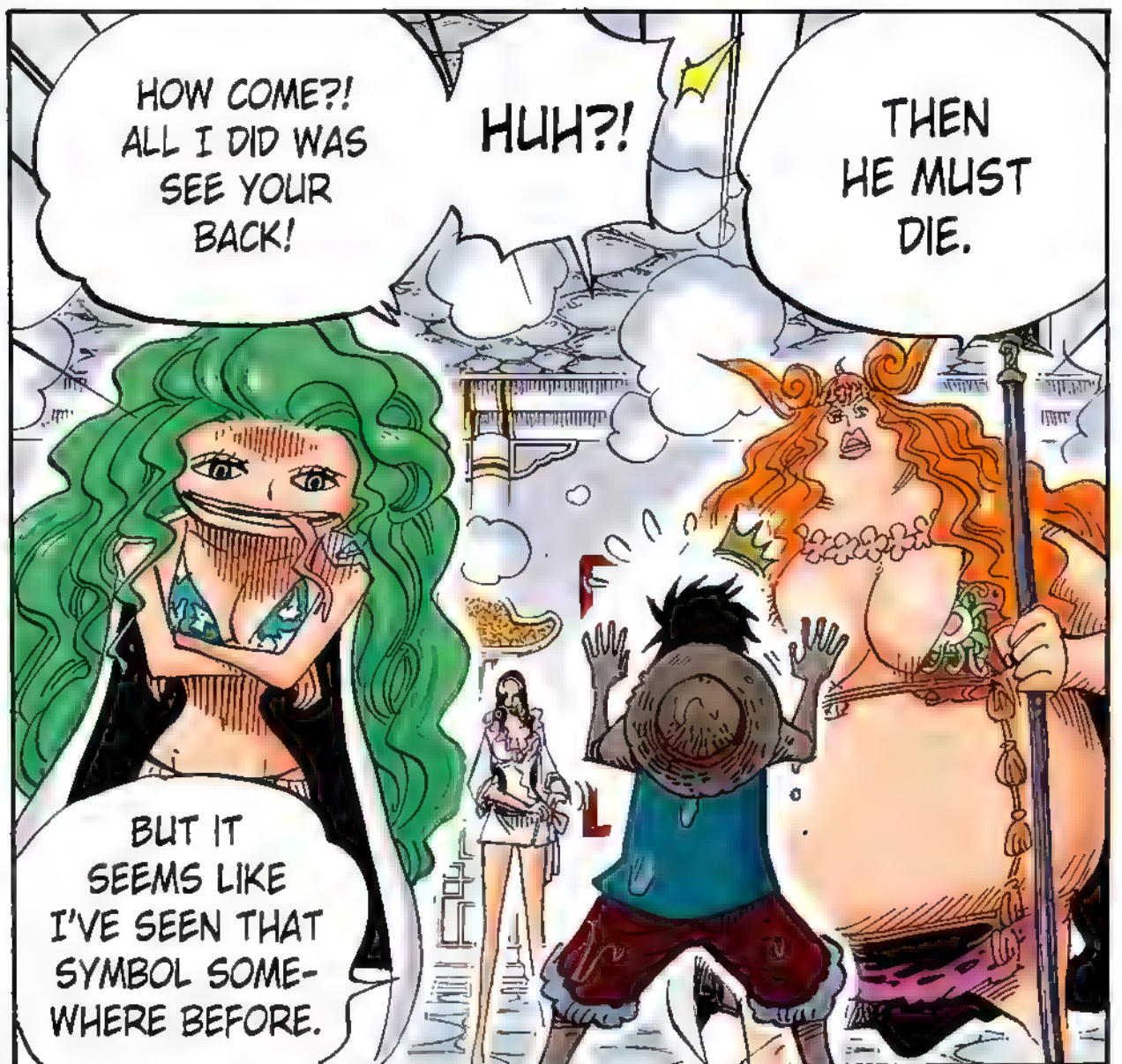


?!!



YOU SAW
SOMETHING...

...WE WOULD
DIE TO PREVENT
ANYONE FROM
SEEING!

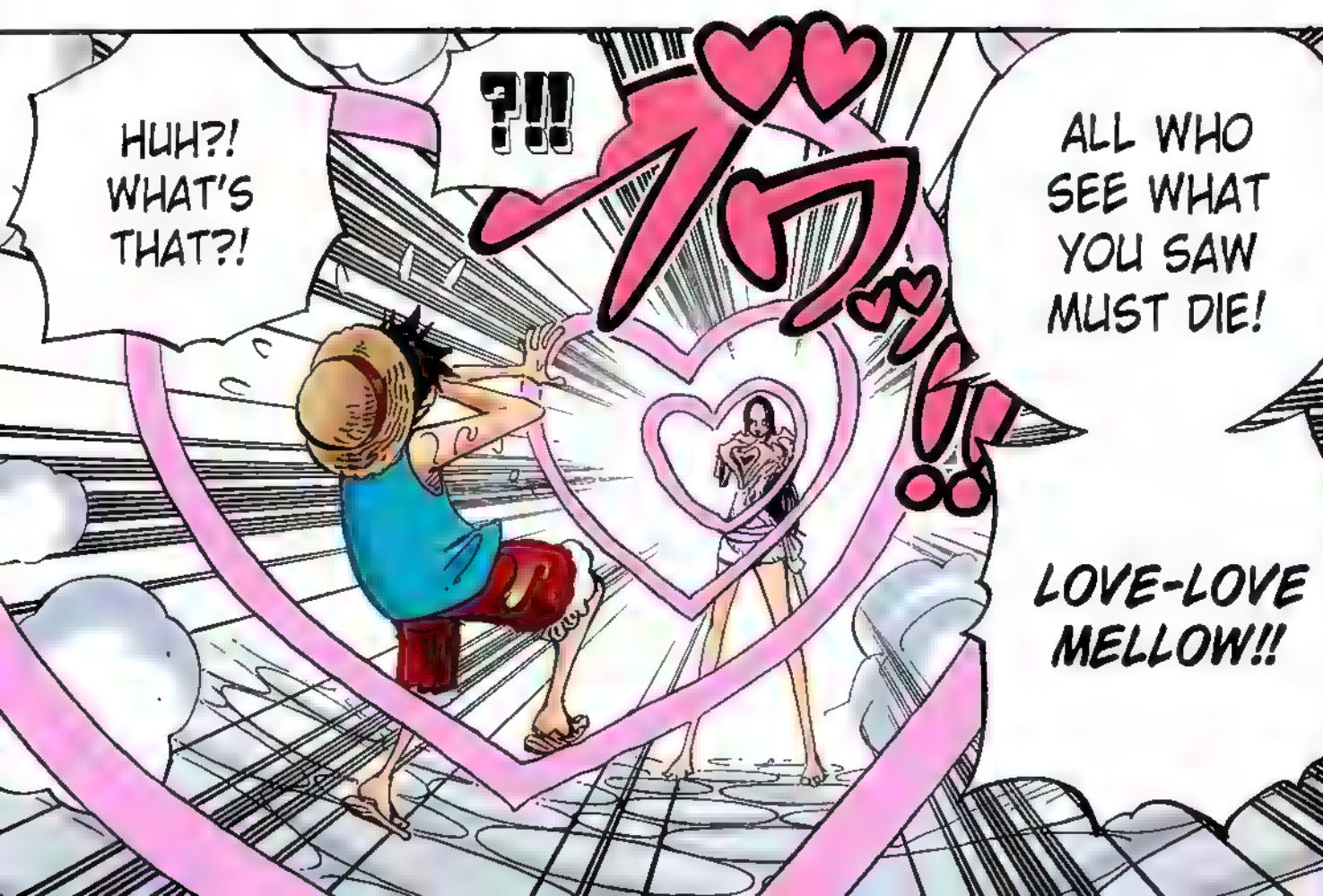


HOW COME?!
ALL I DID WAS
SEE YOUR
BACK!

HUH?!

THEN
HE MUST
DIE.

BUT IT
SEEMS LIKE
I'VE SEEN THAT
SYMBOL SOME-
WHERE BEFORE.

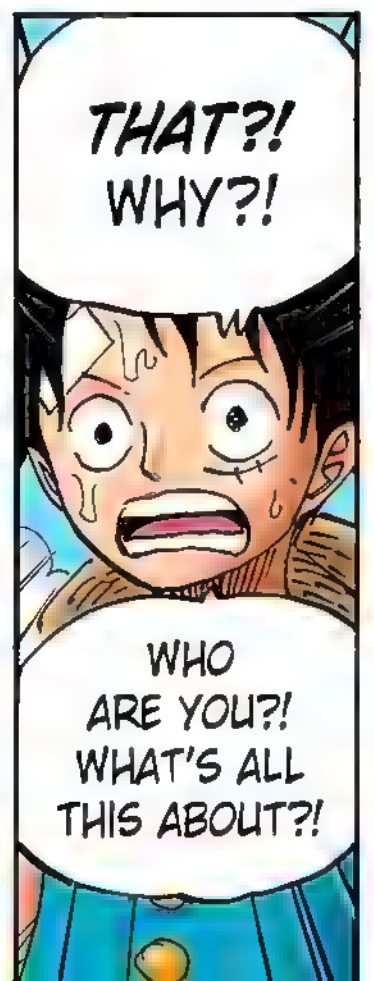


HUH?!
WHAT'S
THAT?!

?!!

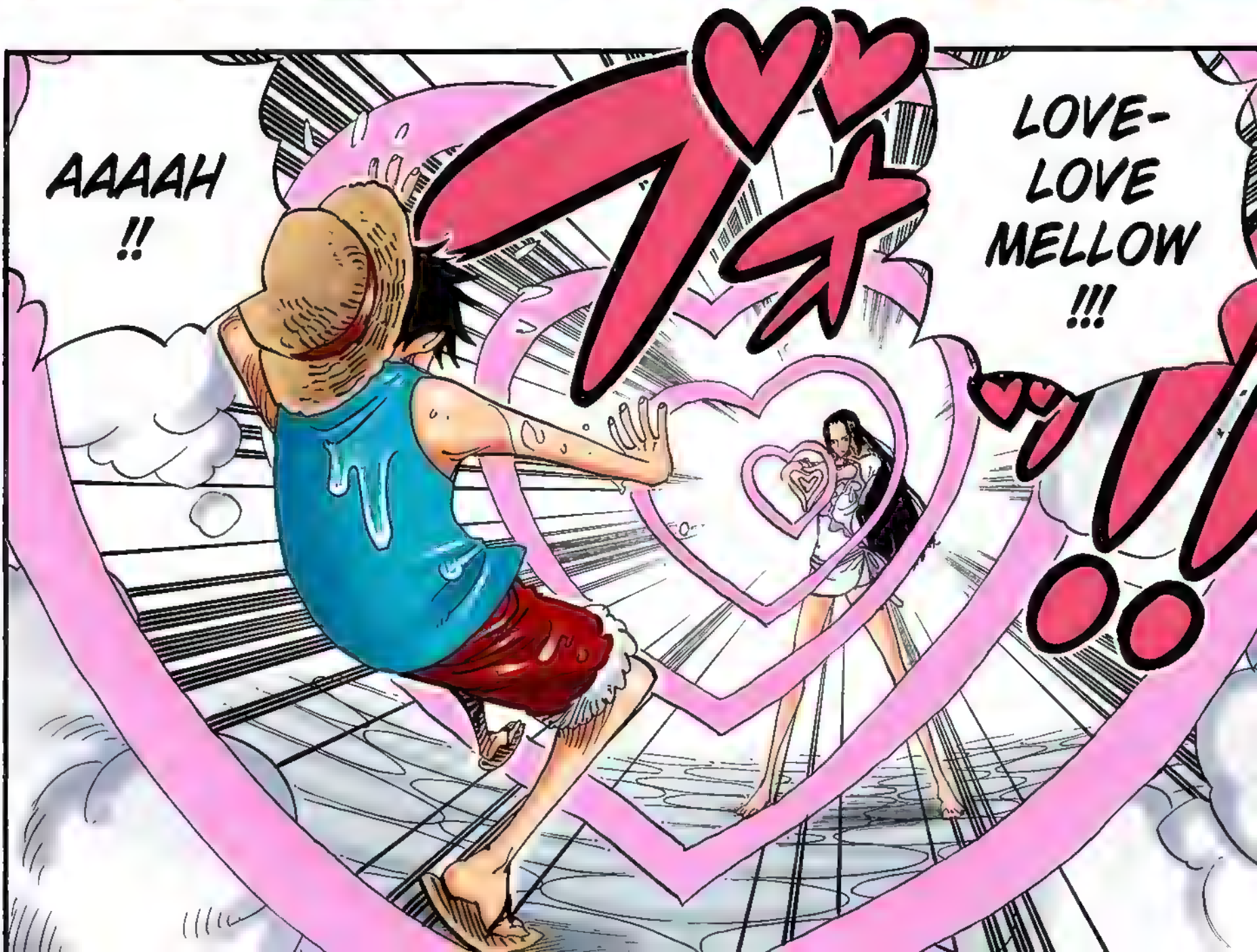
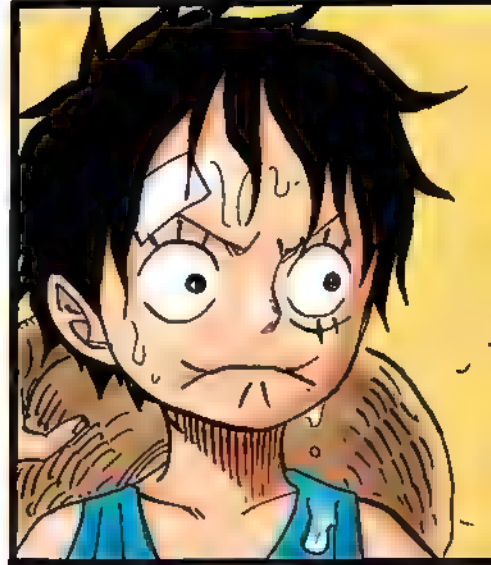
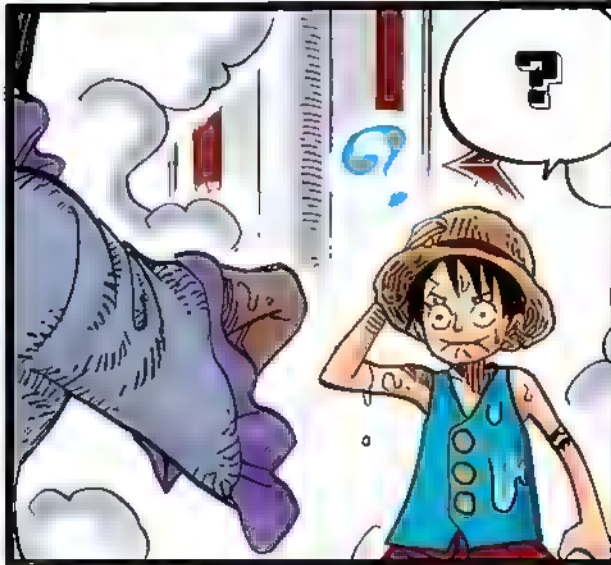
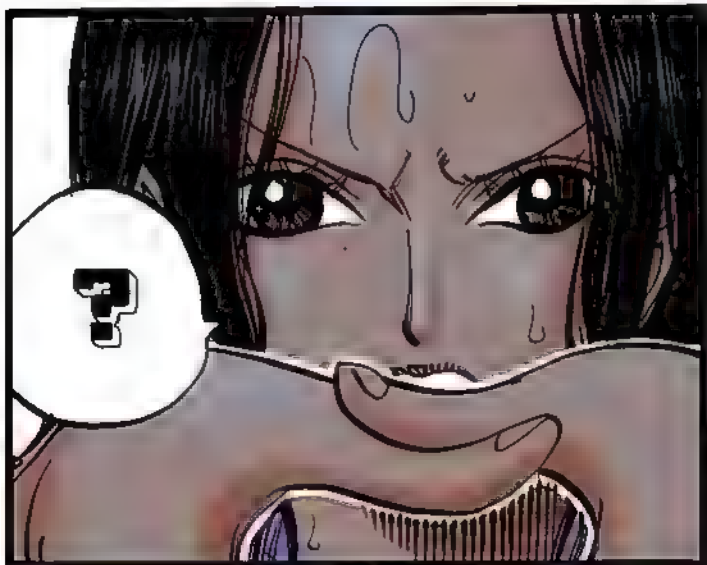
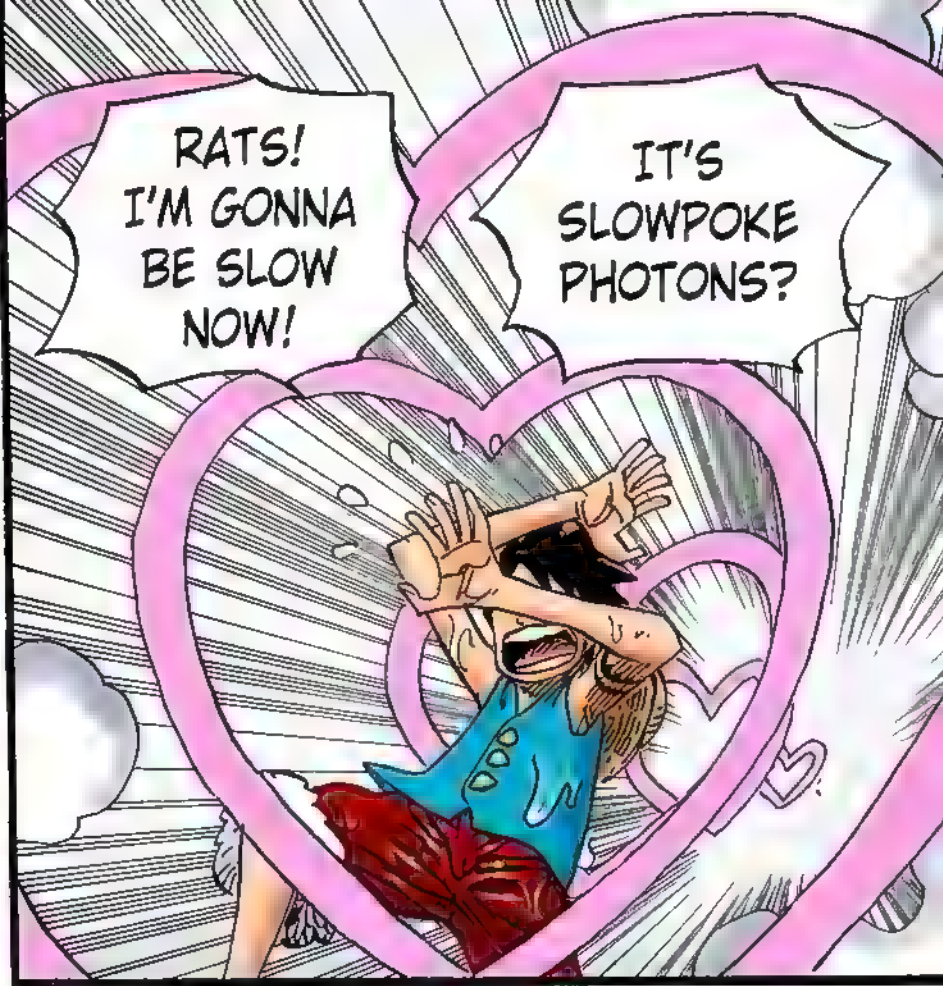
ALL WHO
SEE WHAT
YOU SAW
MUST DIE!

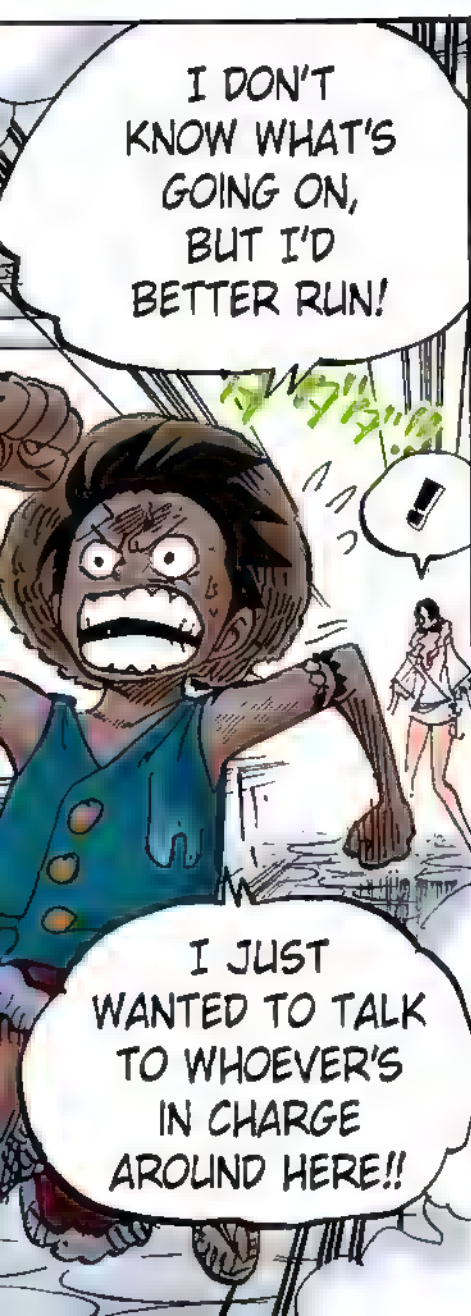
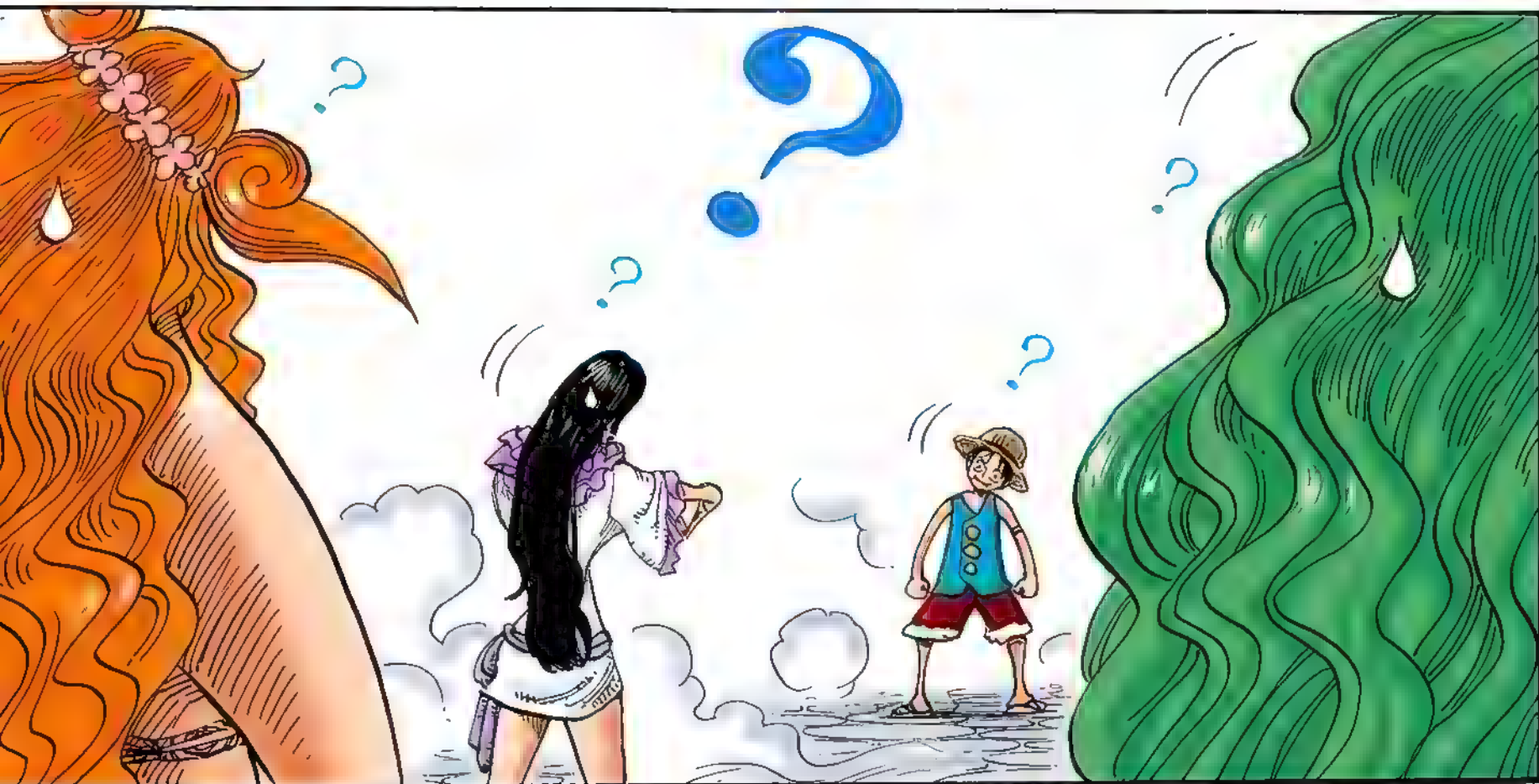
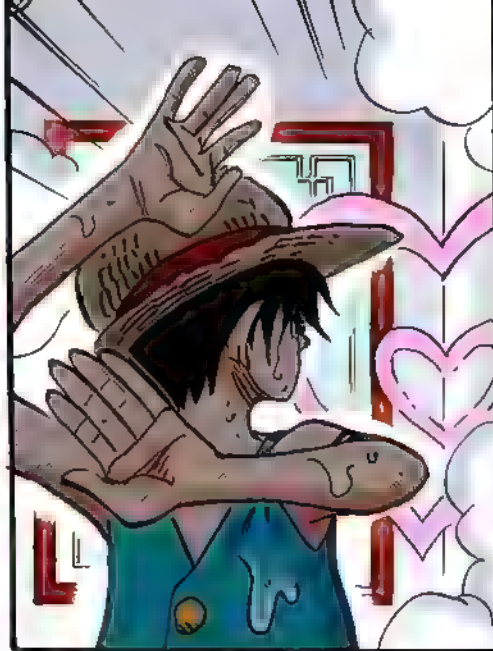
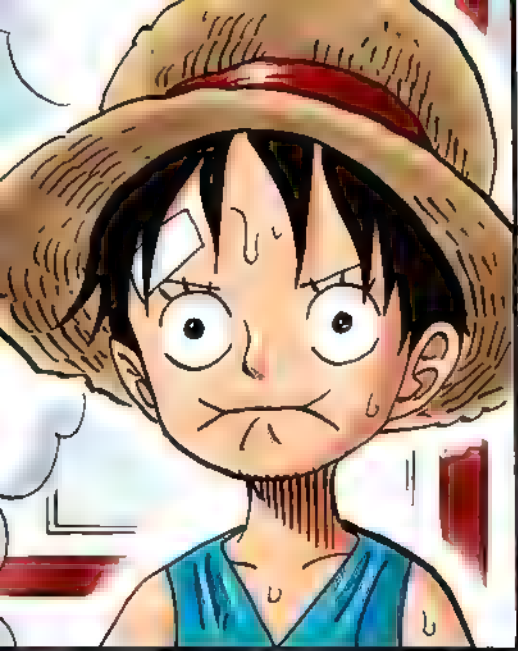
LOVE-LOVE
MELLOW!!



THAT?!
WHY?!

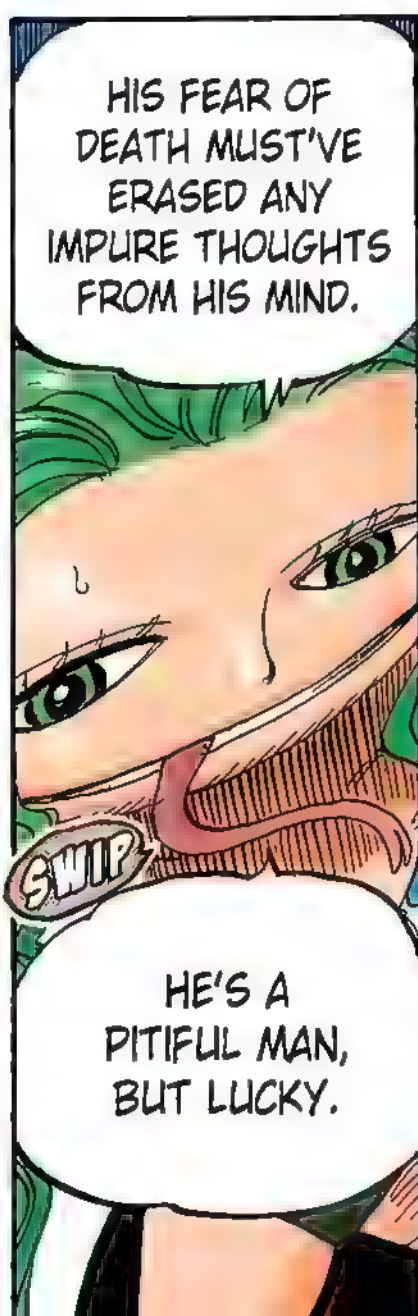
WHO
ARE YOU?!
WHAT'S ALL
THIS ABOUT?!





I DON'T KNOW WHAT'S GOING ON, BUT I'D BETTER RUN!

I JUST WANTED TO TALK TO WHOEVER'S IN CHARGE AROUND HERE!!



HIS FEAR OF DEATH MUST'VE ERASED ANY IMPURE THOUGHTS FROM HIS MIND.

HE'S A PITIFUL MAN, BUT LUCKY.



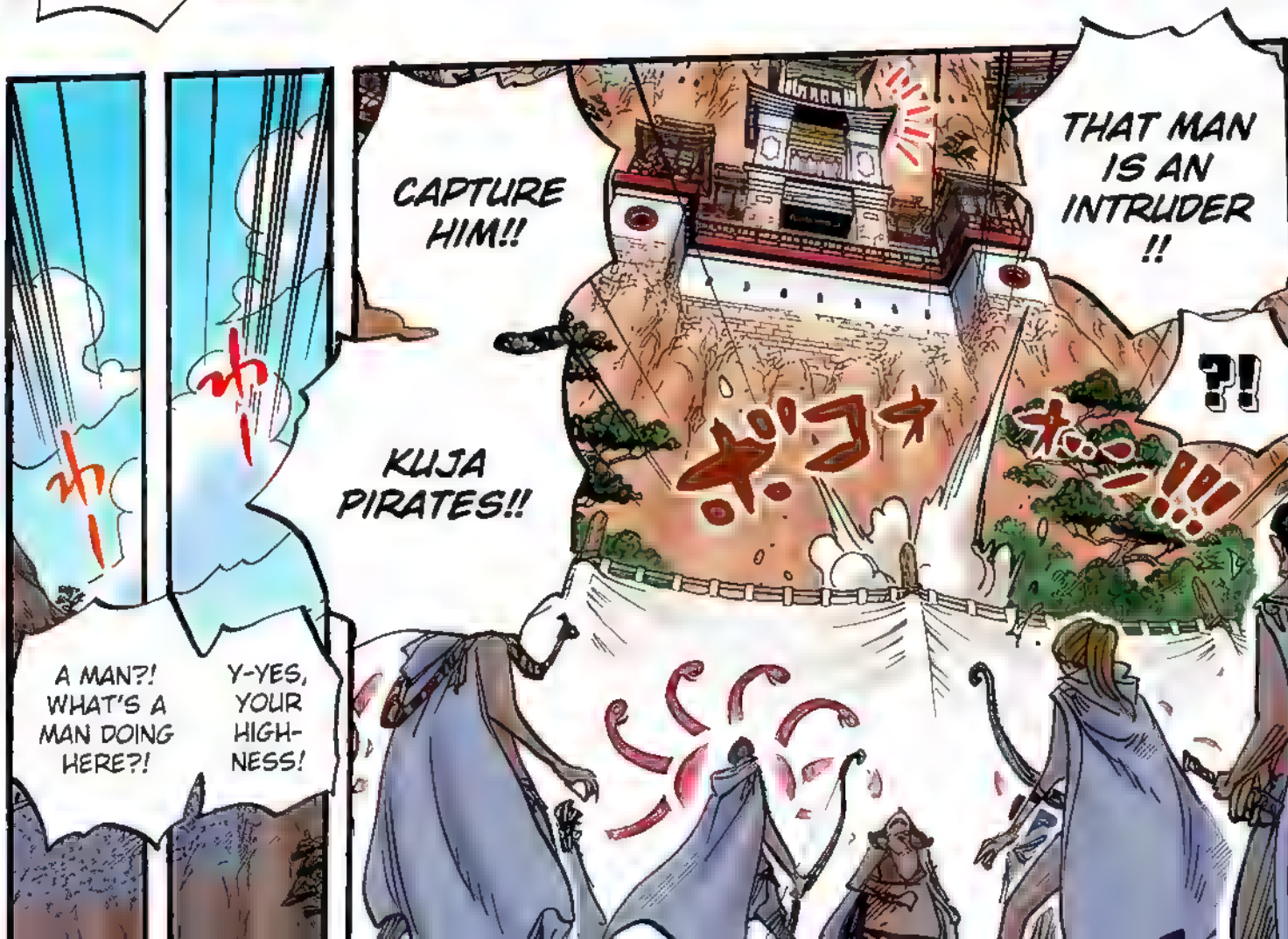
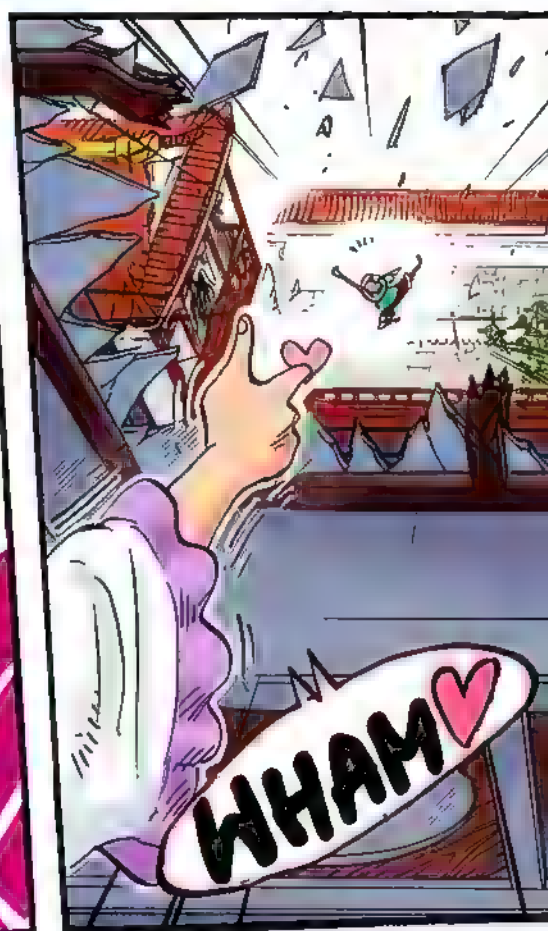
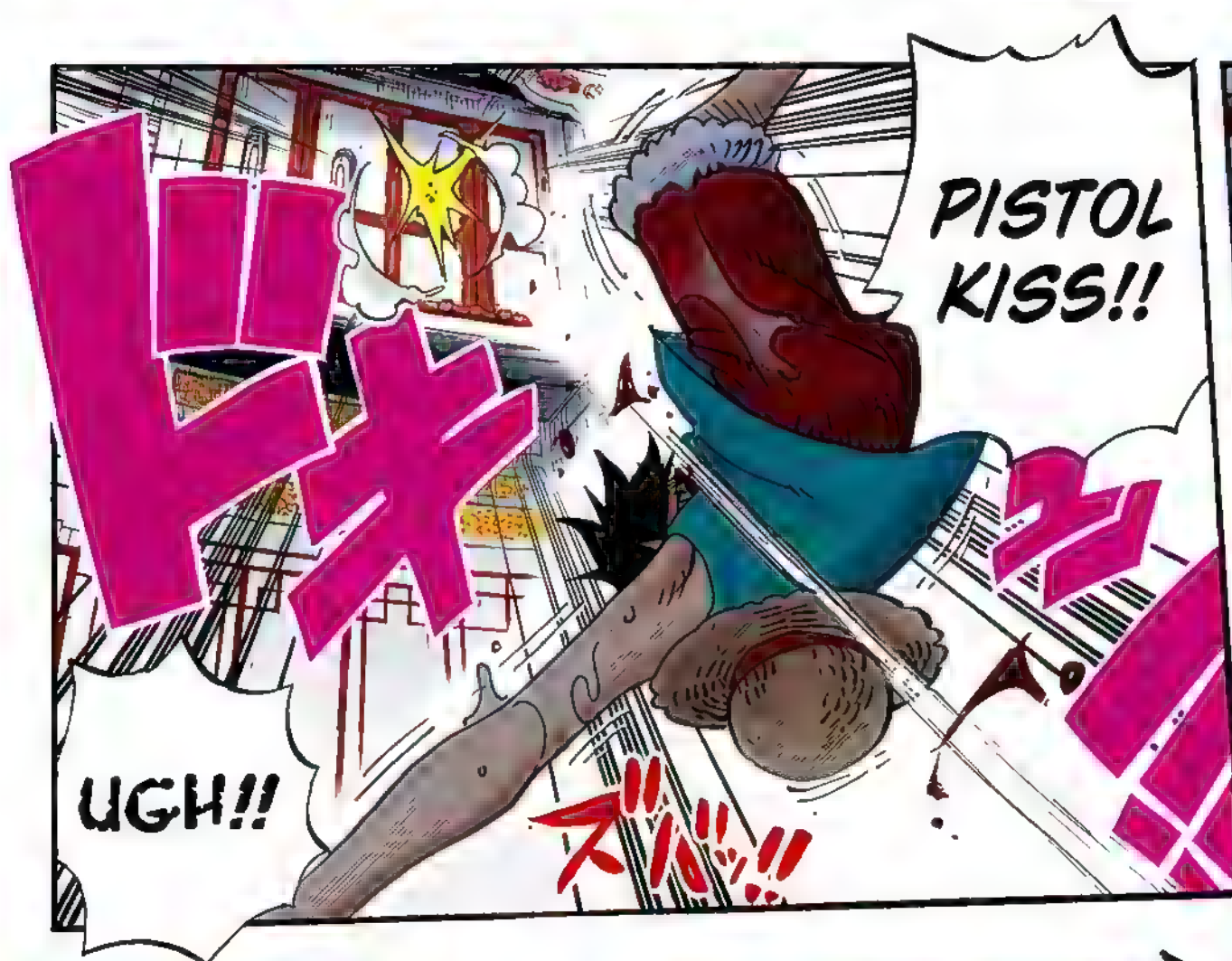
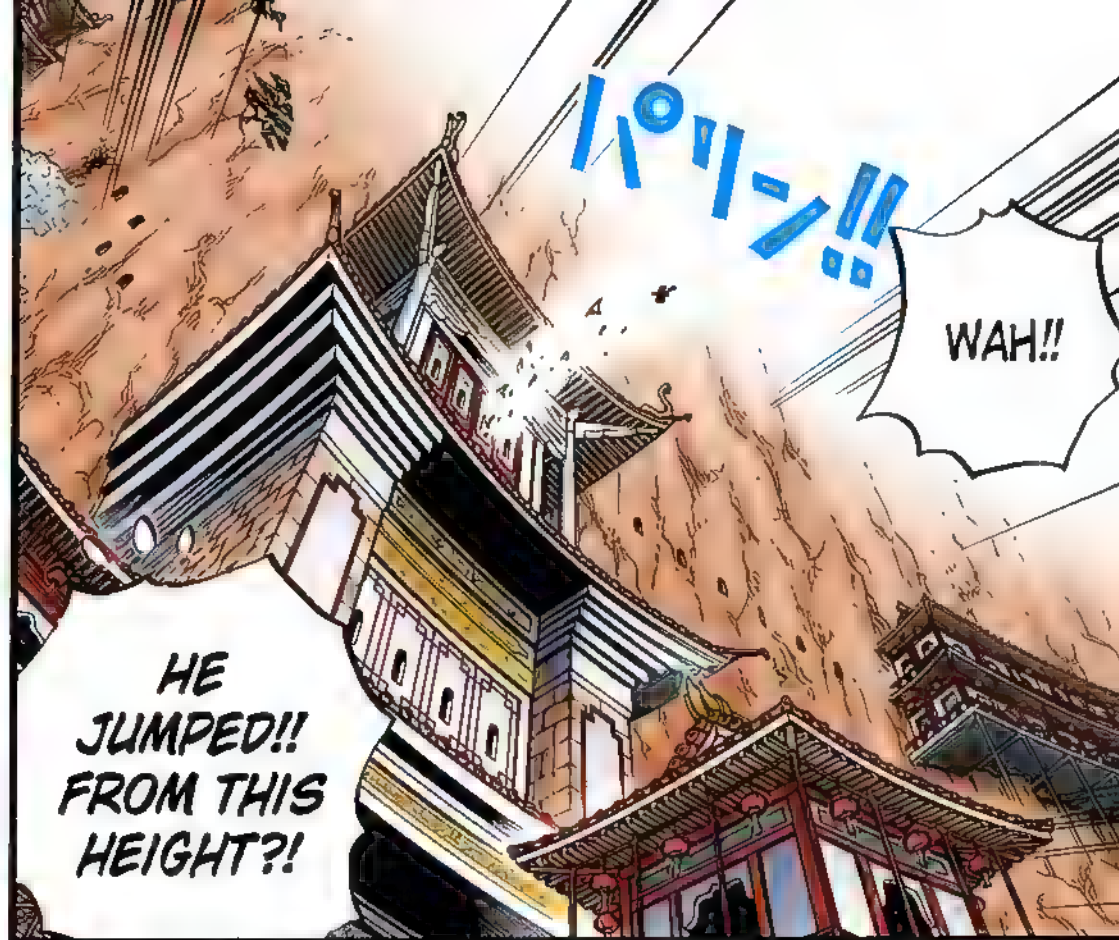
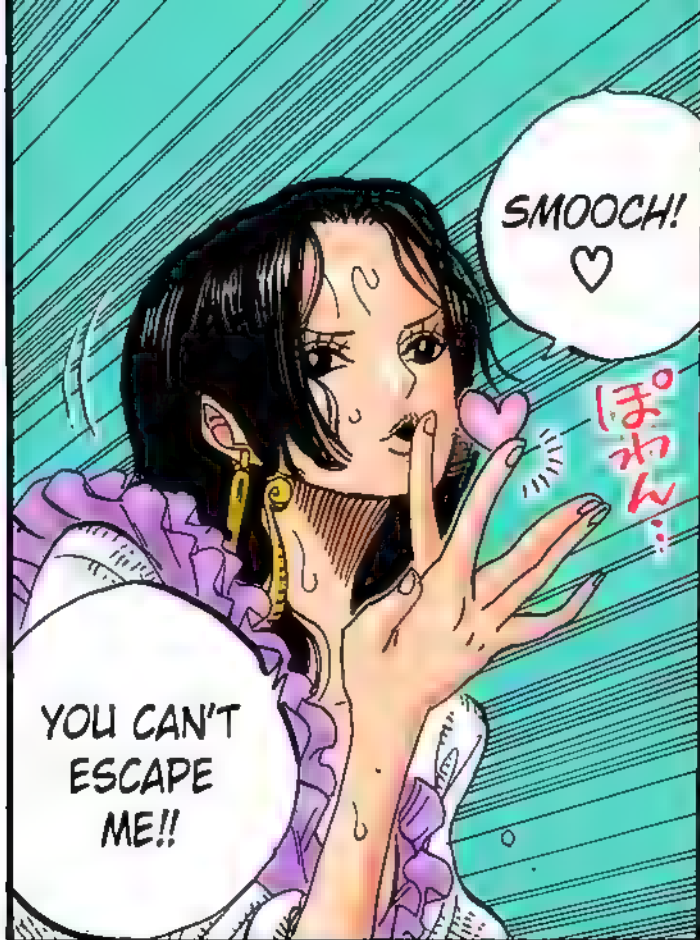
BUT THAT'S IMPOSSIBLE, SISTER!

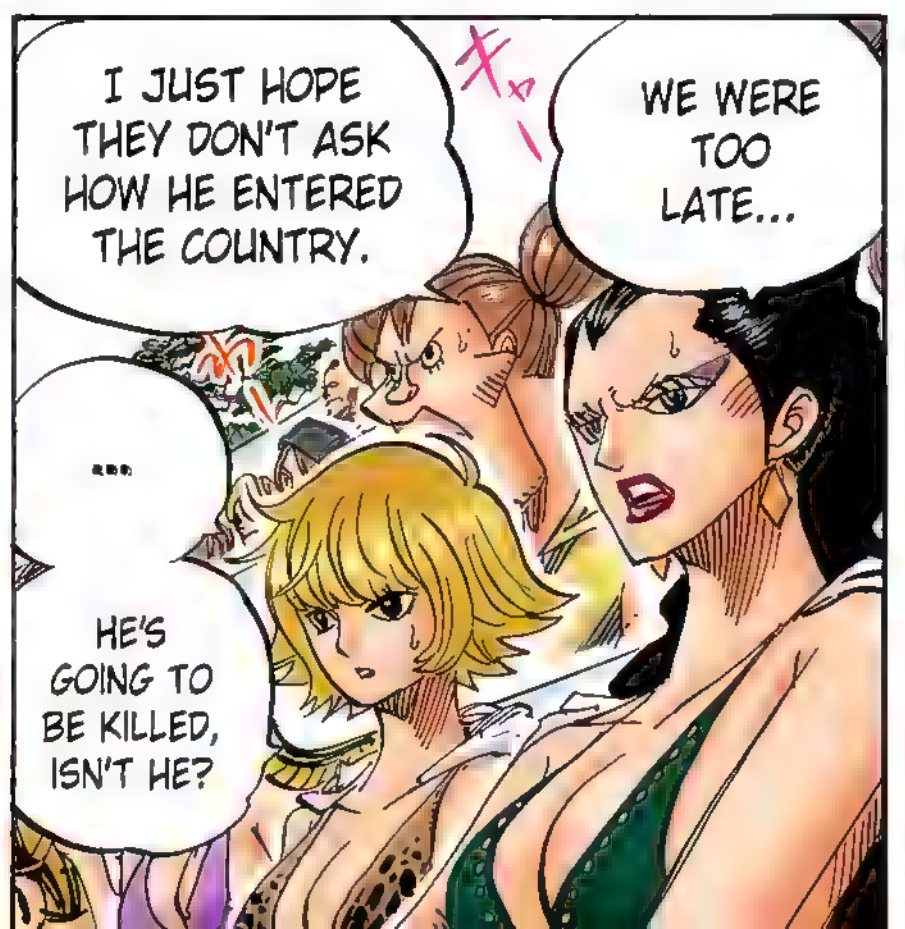
YOUR BODY IS SO BEAUTIFUL THAT PEOPLE OF ALL AGES AND GENDERS FALL IN LOVE WITH YOU!

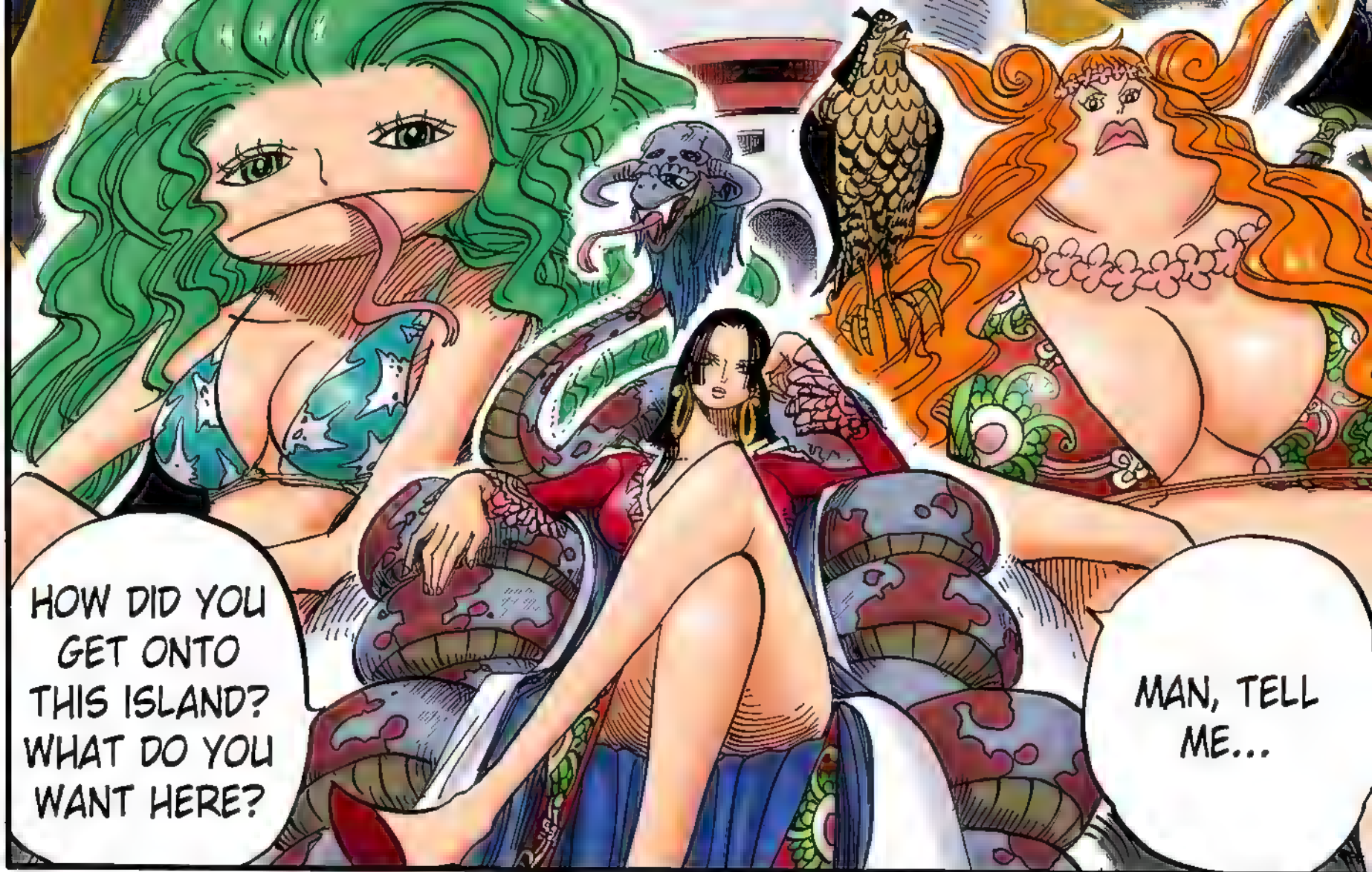


WHY DOESN'T HE TURN TO STONE?!

HE SAW ME IN THE BATH, YET MY POWERS HAVE NO EFFECT ON HIM!!







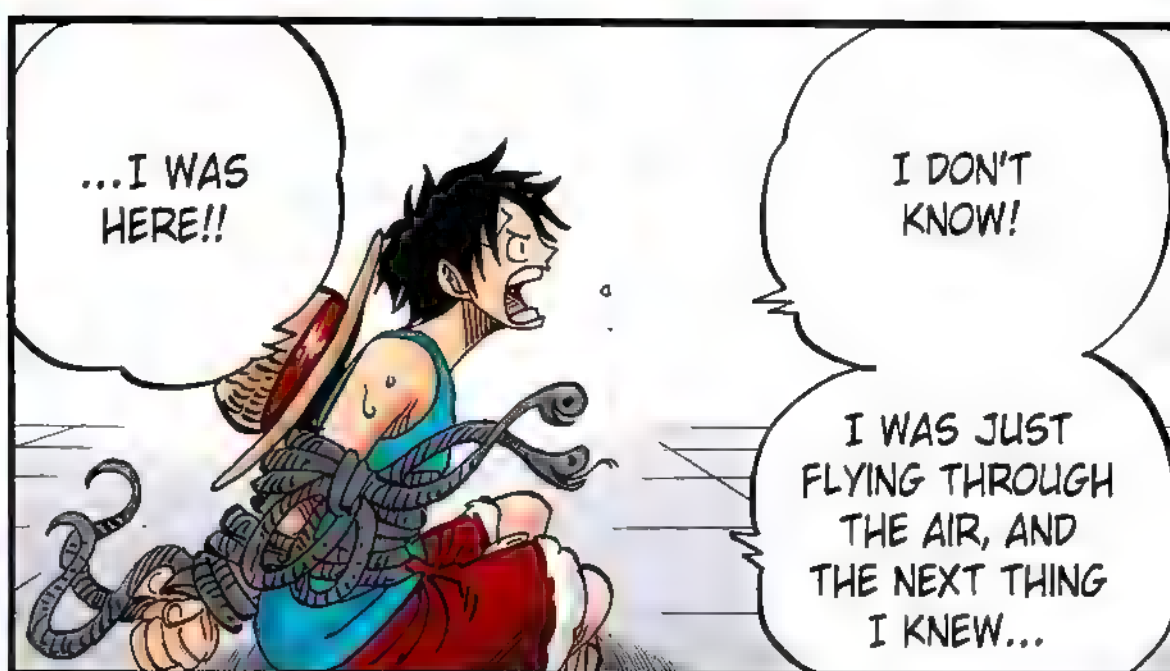
HOW DID YOU
GET ONTO
THIS ISLAND?
WHAT DO YOU
WANT HERE?

MAN, TELL
ME...



LIAR! I'M NOT
A FOOL TO BELIEVE
SUCH A RIDICULOUS
TALE.

I KNOW
YOU'RE UP
TO NO GOOD.
YOU'RE AFTER
SOMETHING.



...I WAS
HERE!!

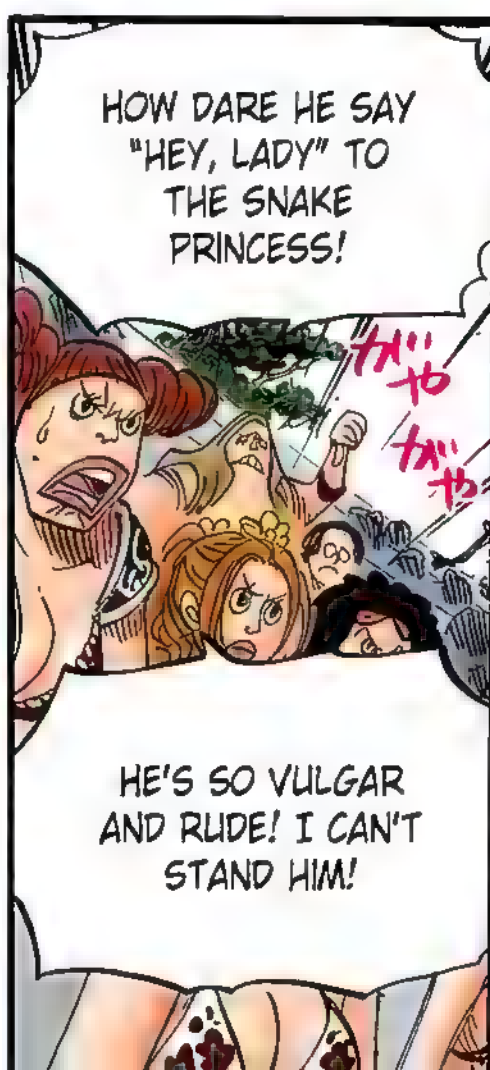
I DON'T
KNOW!

I WAS JUST
FLYING THROUGH
THE AIR, AND
THE NEXT THING
I KNEW...



YOU'LL NEVER
LEAVE HERE
ALIVE.

YOUR FATE
IS ALREADY
SEALED.



HOW DARE HE SAY
"HEY, LADY" TO
THE SNAKE
PRINCESS!

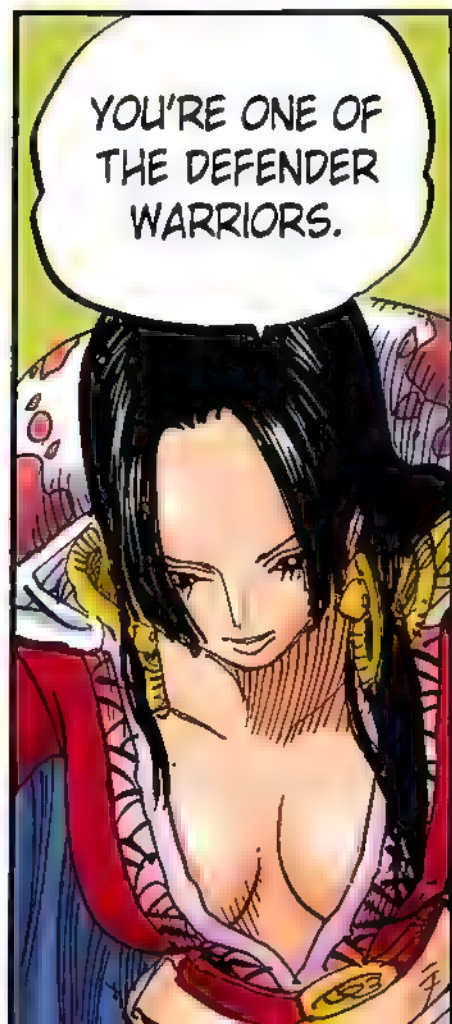
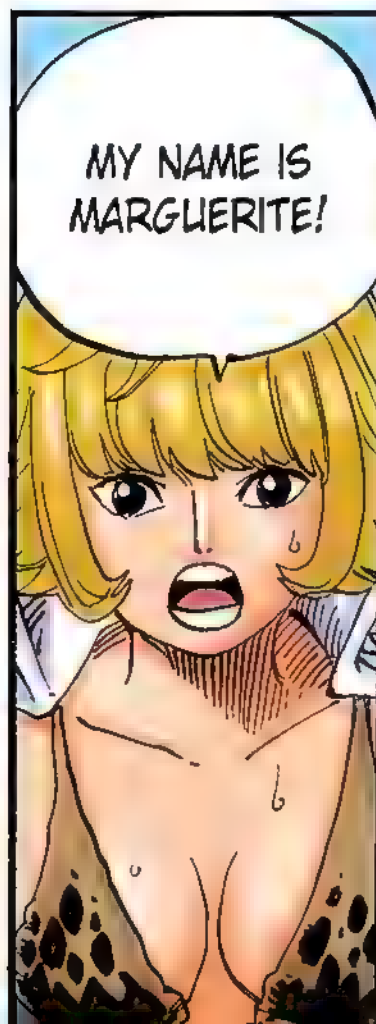
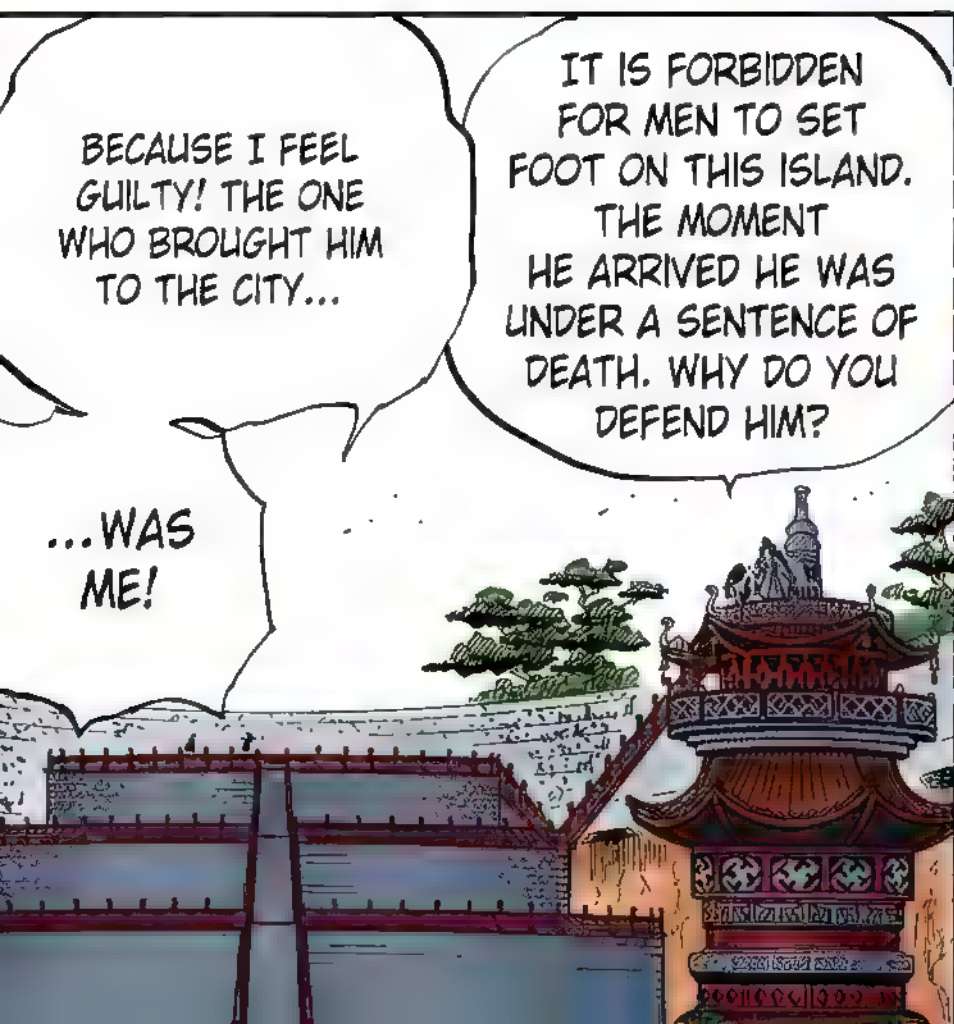
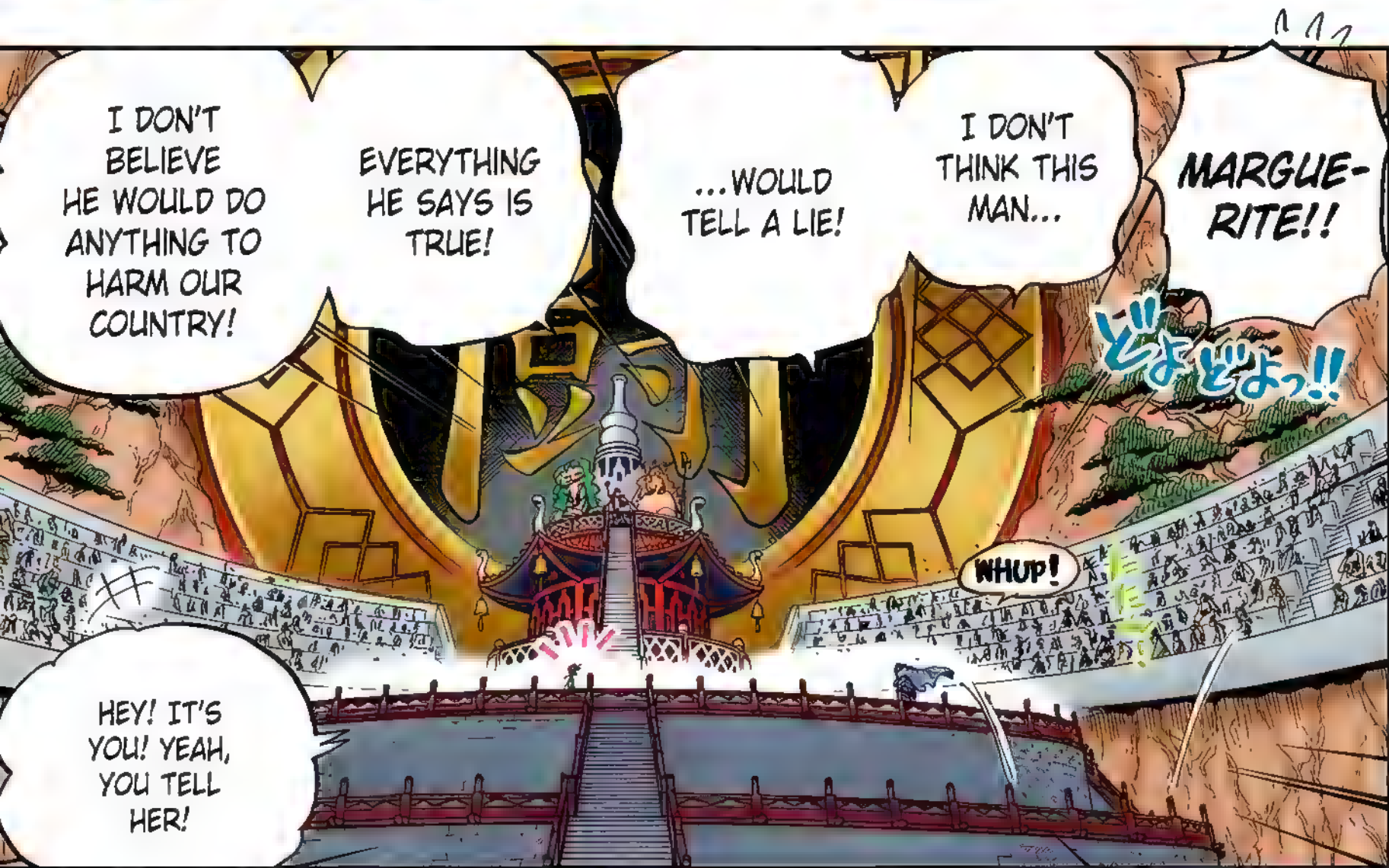
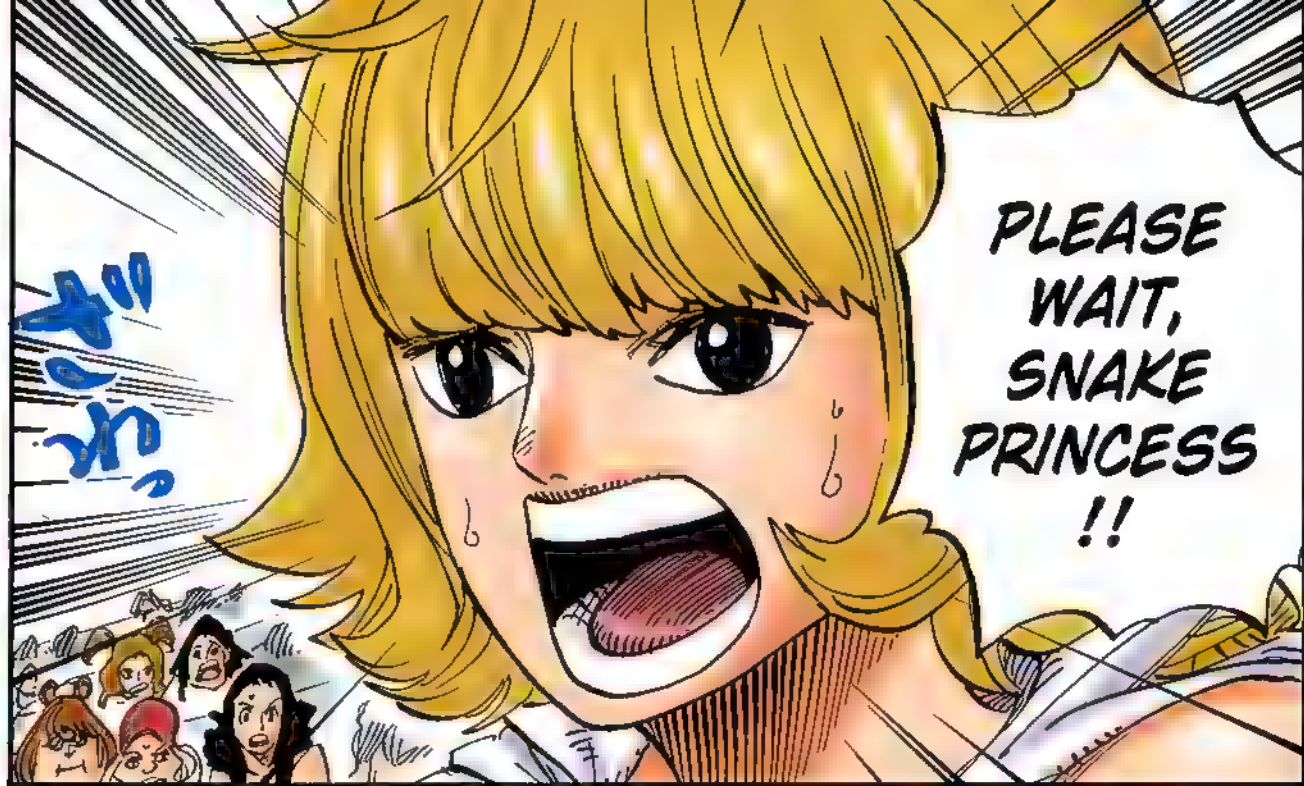
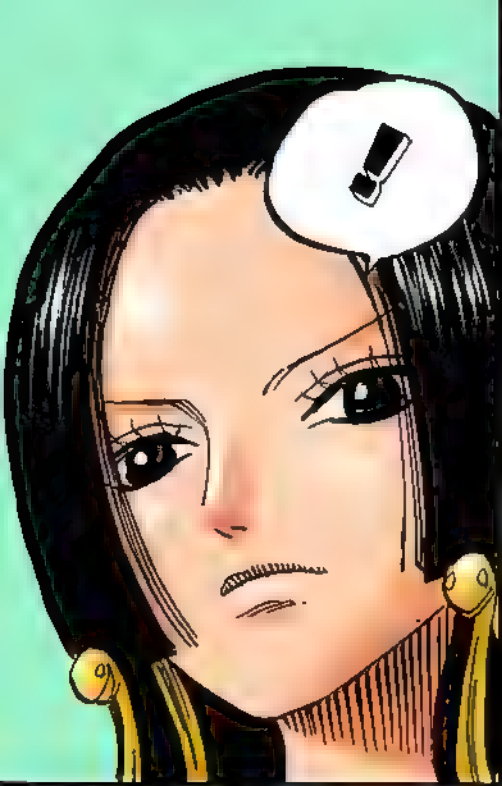
HE'S SO VULGAR
AND RUDE! I CAN'T
STAND HIM!



I WANT TO GET OFF
THIS ISLAND AND
GO SOMEWHERE AS
SOON AS I CAN!

WELL, YEAH,
I WANT
A SHIP.

HEY, LADY,
IF YOU'RE THE
BOSS AROUND
HERE, HELP ME!
I NEED TO GO
OUT TO SEA!



THAT'S RIGHT! WE FOUND
THE MAN IN THE JUNGLE
COVERED IN MUSHROOMS!
WE THOUGHT HE WAS ONE
OF US, SO WE BROUGHT
HIM HERE!

SWEETPEA!
APHELANDRA!

S-SNAKE
PRINCESS!
CHAPTER--SHE
HAD A GOOD
REASON!

MARGUERITE!
WHY?!

ざわ!!

WHAT?
YOU GUYS
WERE TRYING
TO KILL ME
BACK THERE!

BUT YOU'RE
ALL ACTUALLY
REALLY NICE
PEOPLE! HEE
HEE HEE!

STOP IT, YOU TWO!
I'M THE ONE WHO SAID
WE SHOULD TAKE HIM
BACK TO THE CITY!

ぱん!!

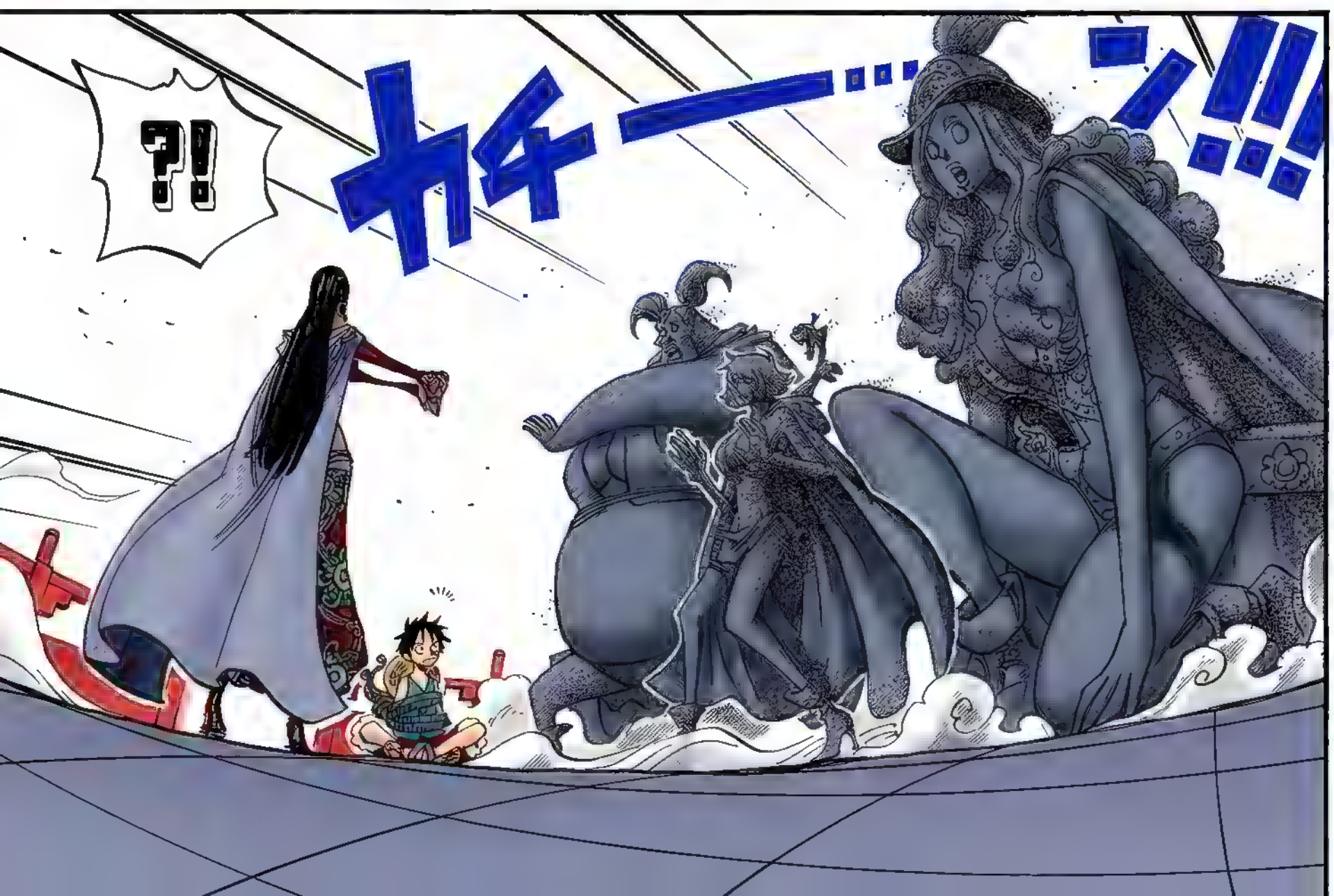
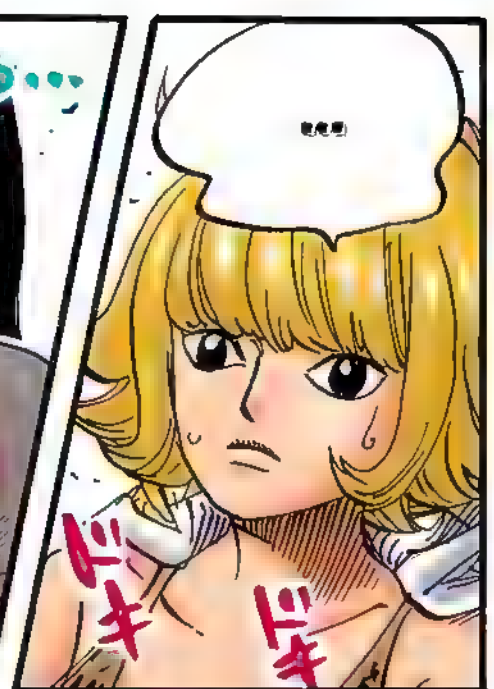
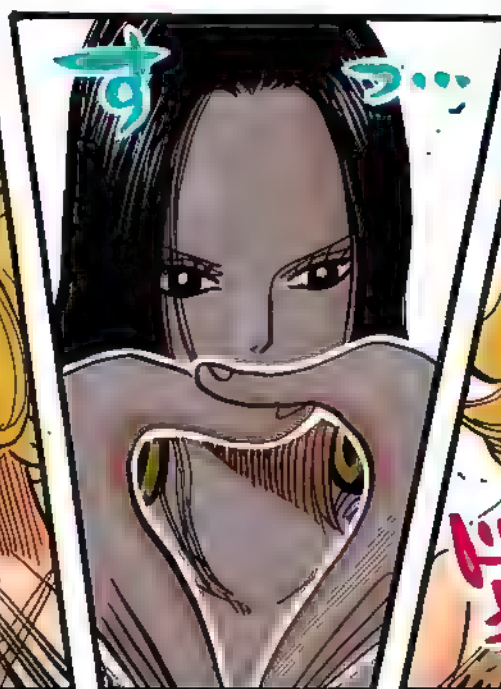
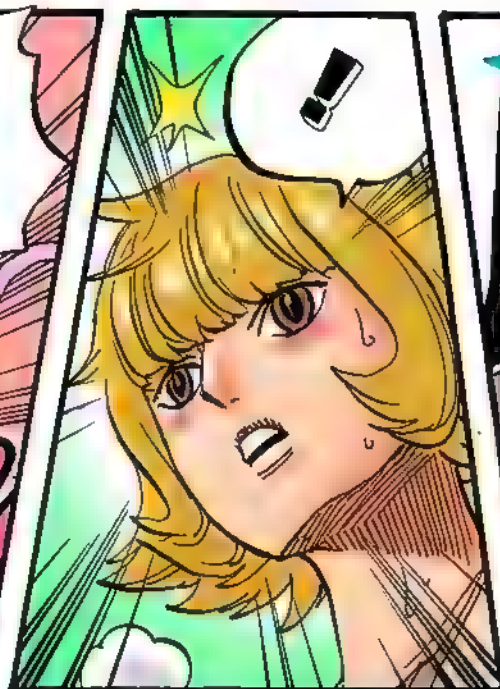
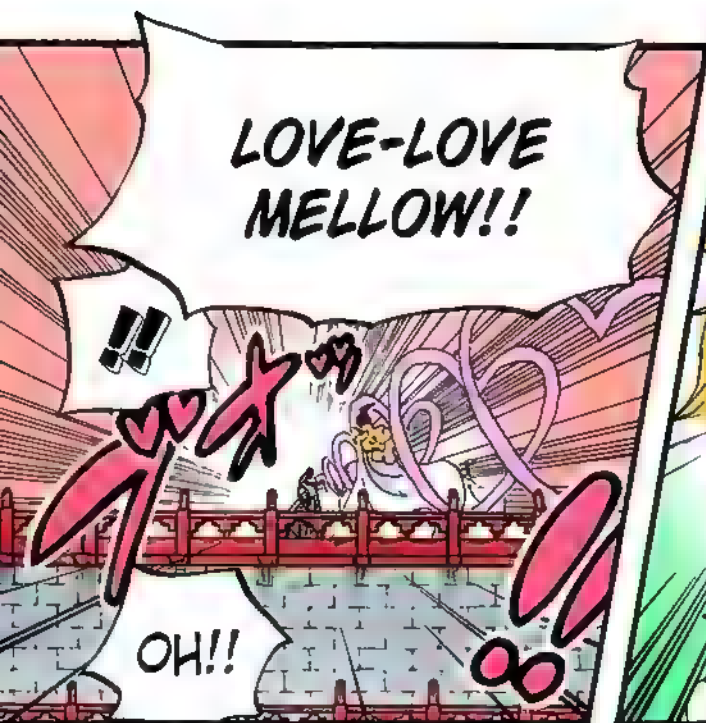
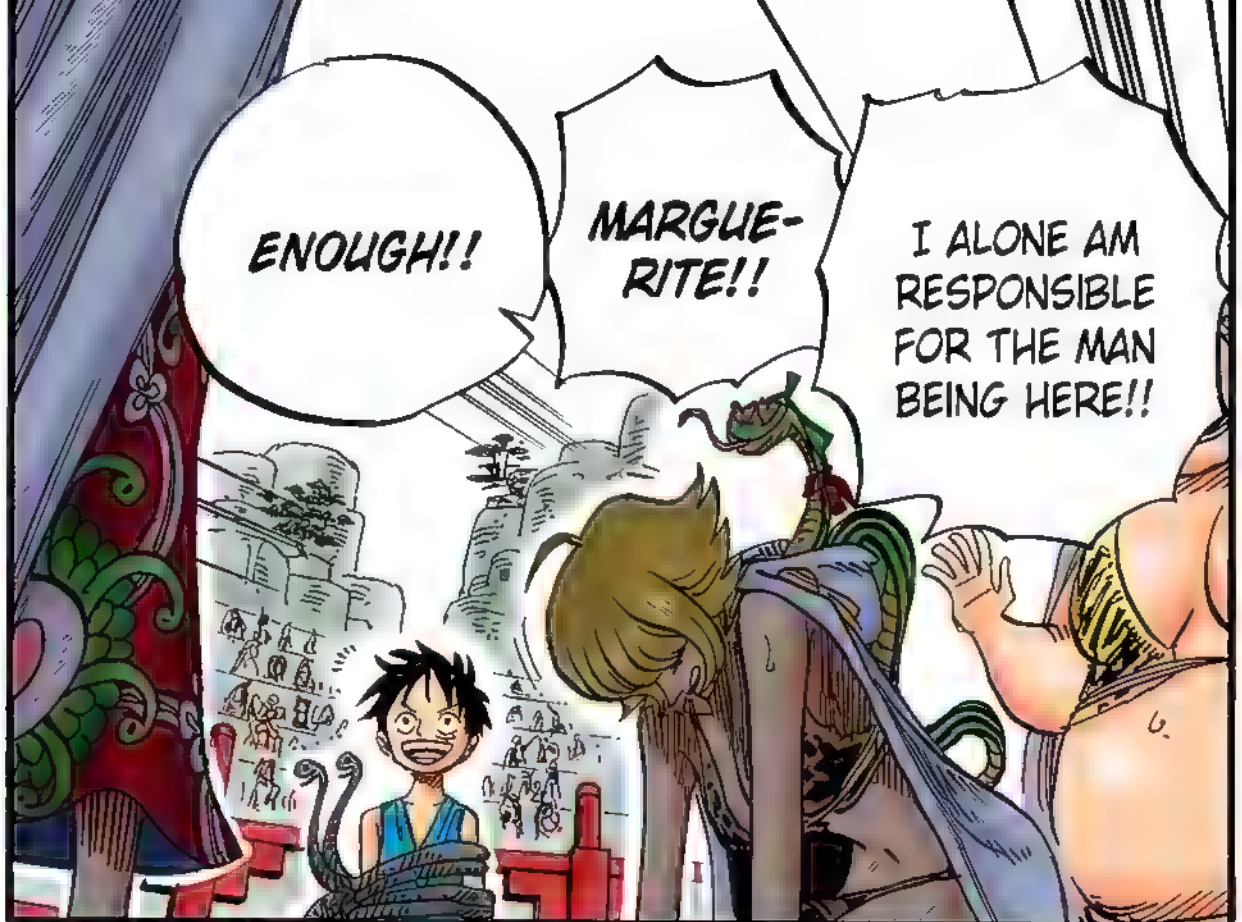
IT WAS OUR
FAULT TOO!

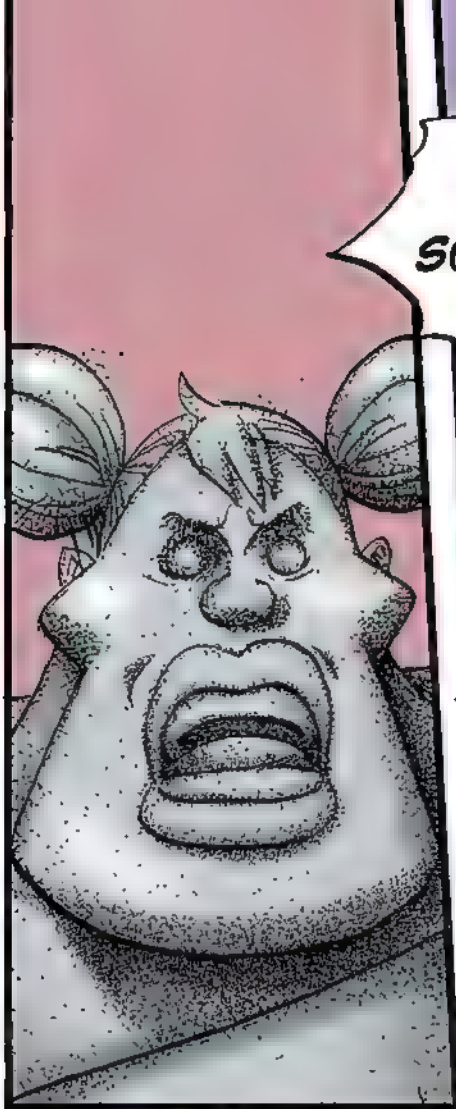
ざわ!!

MARGUERITE
IS BEING TOO
HONEST.
HA HA HA HA!

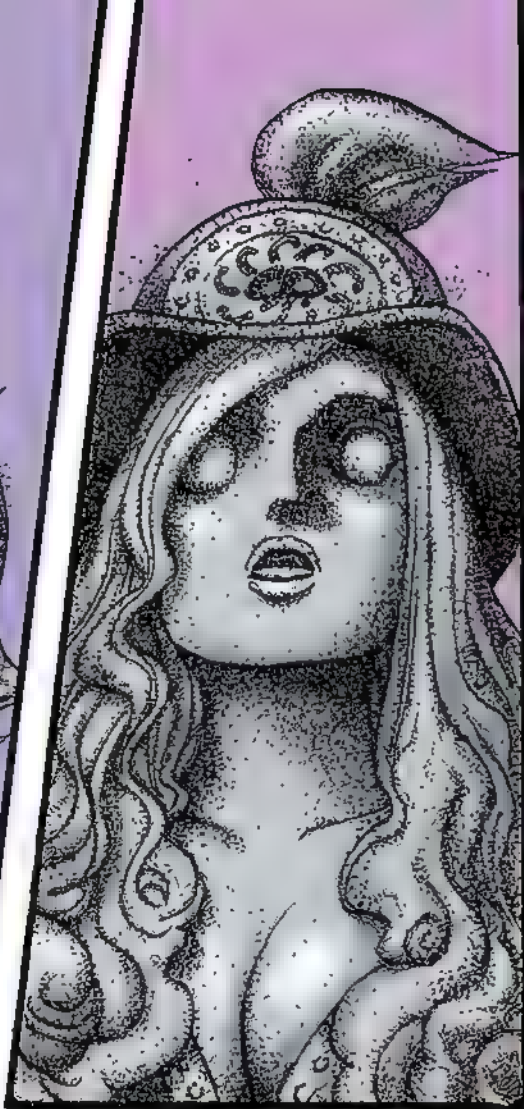
UNFORTU-
NATELY,
IN SAYING
THAT...

ざわ!!





**SAY
SOMETHING!!**

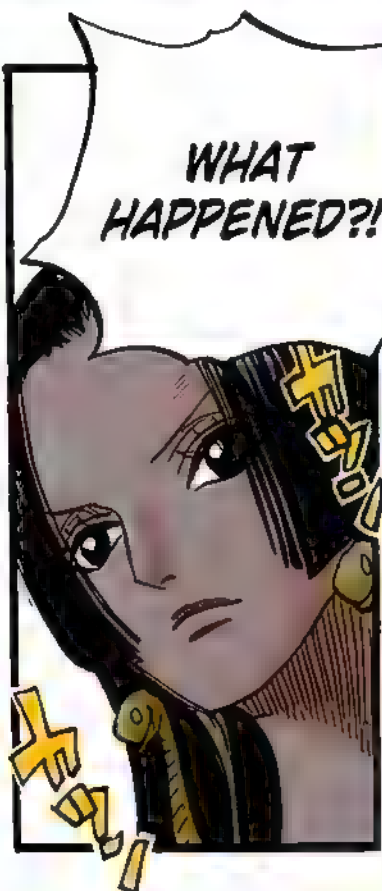


**HUH?! HEY!
WHAT'S WRONG
WITH YOU
GUYS?!**

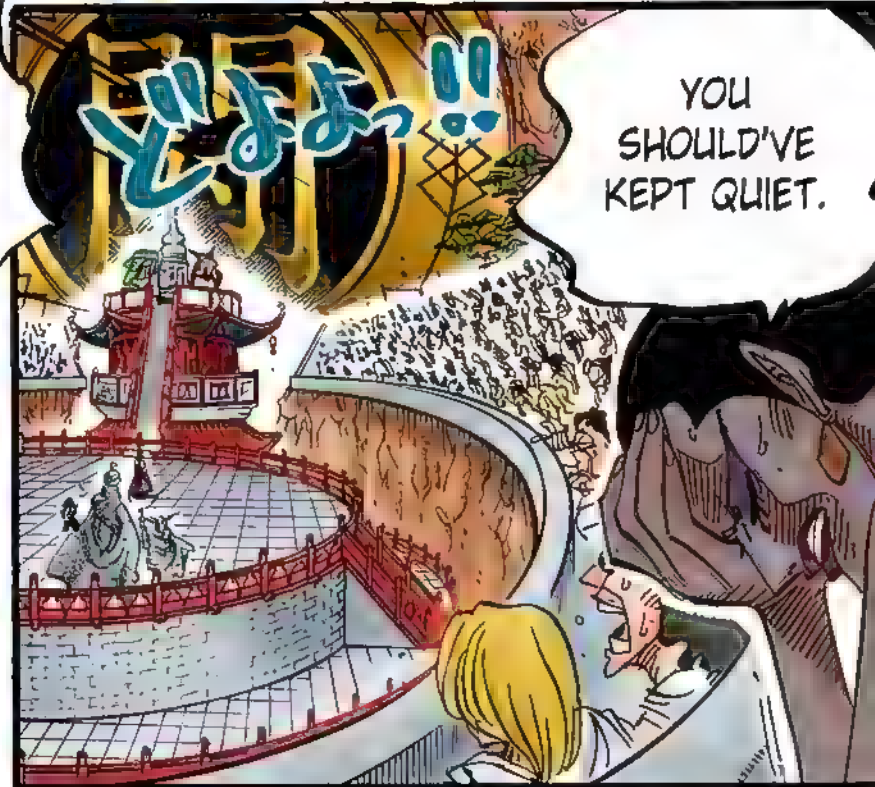


**THEY
TURNED TO
STONE!**

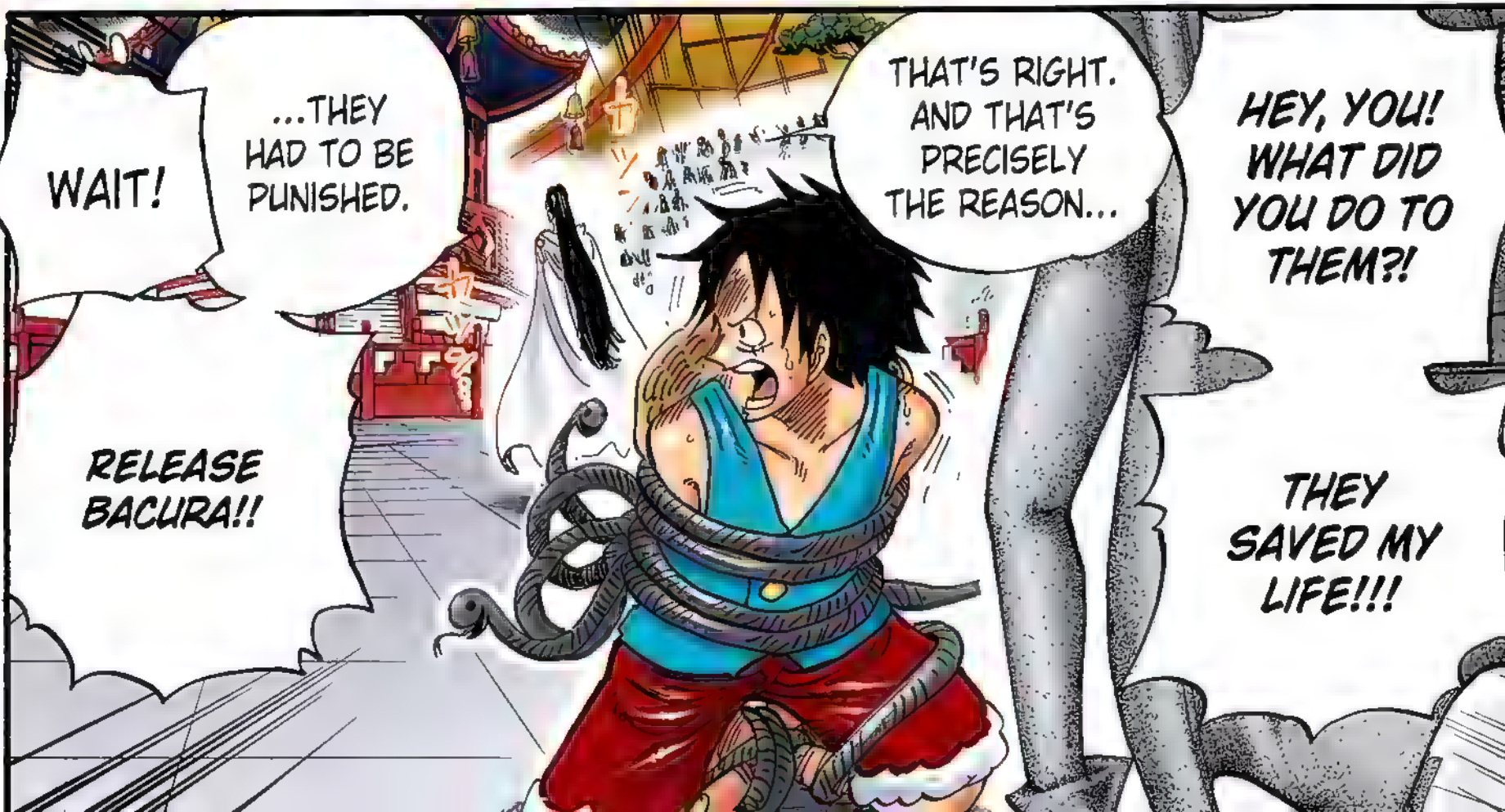
WHY?!



**WHAT
HAPPENED?!**



**YOU
SHOULD'VE
KEPT QUIET.**



WAIT!

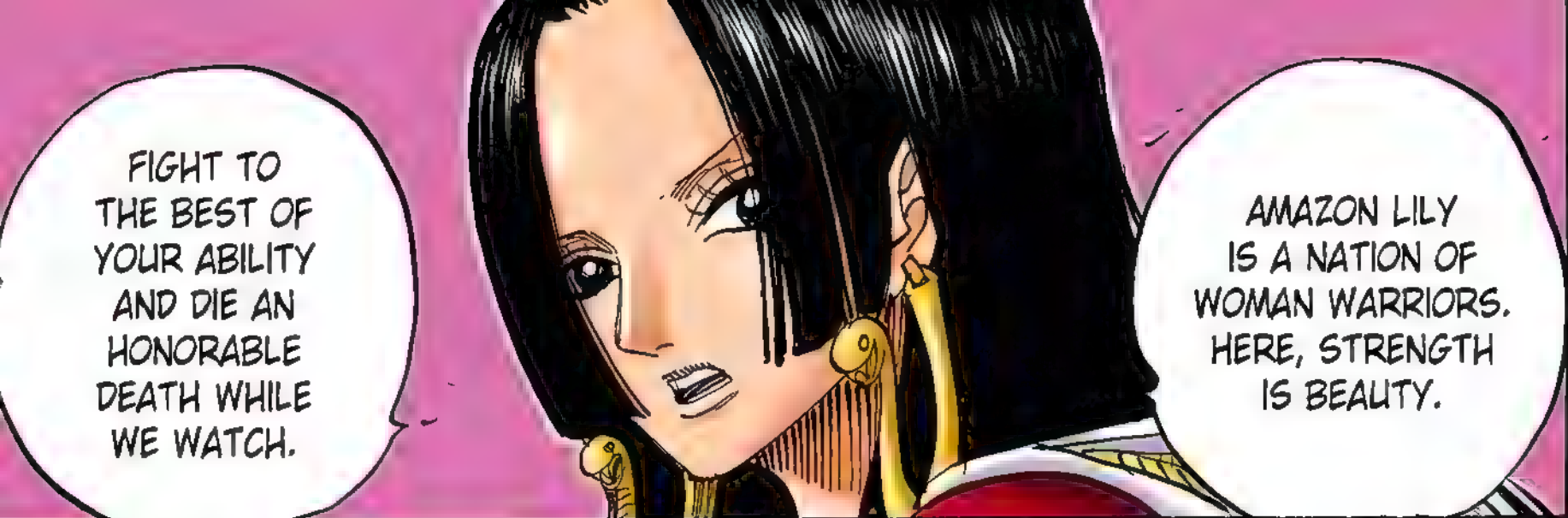
**...THEY
HAD TO BE
PUNISHED.**

**RELEASE
BACURA!!**

**THAT'S RIGHT.
AND THAT'S
PRECISELY
THE REASON...**

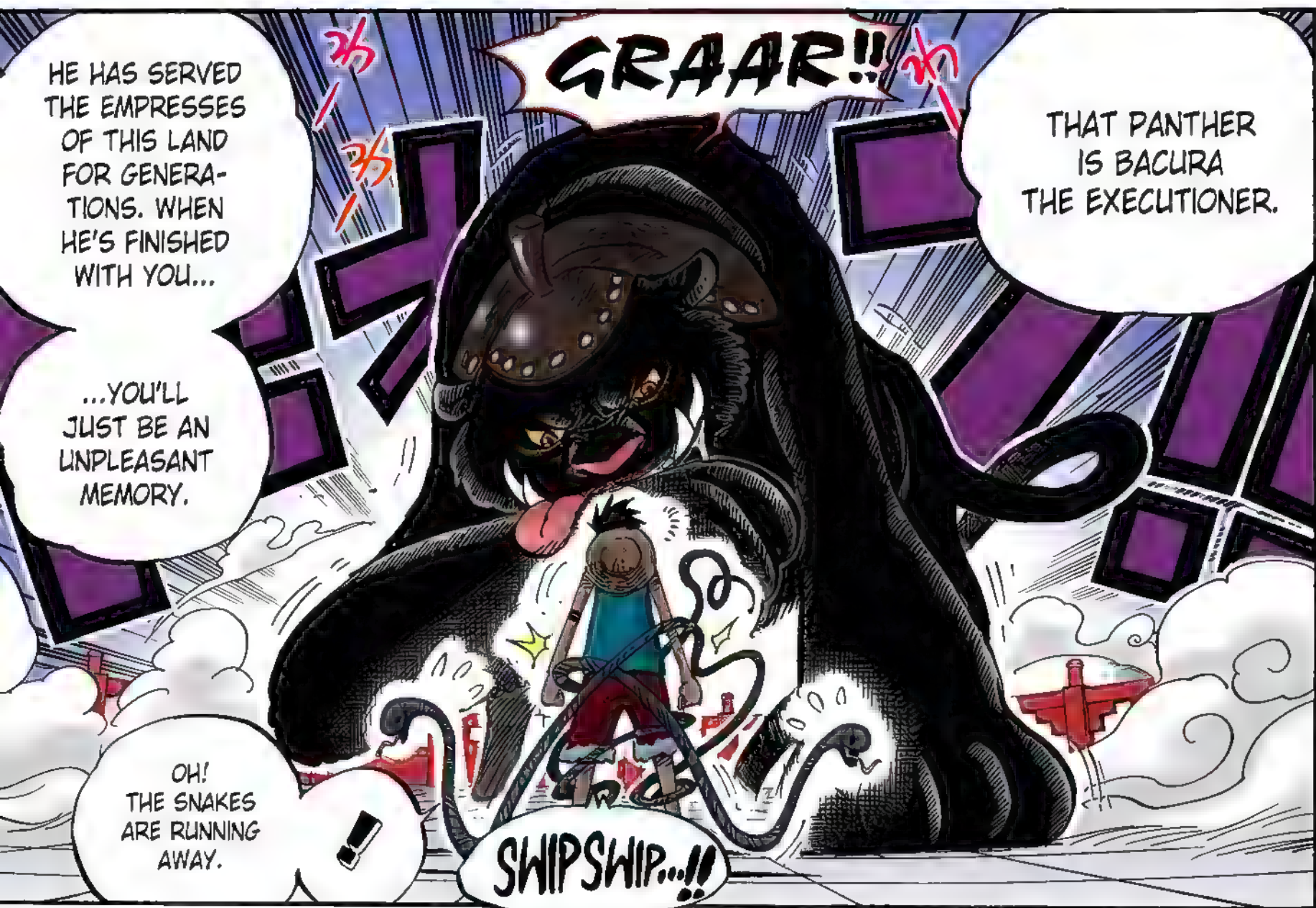
**HEY, YOU!
WHAT DID
YOU DO TO
THEM?!**

**THEY
SAVED MY
LIFE!!!**



FIGHT TO
THE BEST OF
YOUR ABILITY
AND DIE AN
HONORABLE
DEATH WHILE
WE WATCH.

AMAZON LILY
IS A NATION OF
WOMAN WARRIORS.
HERE, STRENGTH
IS BEAUTY.



HE HAS SERVED
THE EMPRESSES
OF THIS LAND
FOR GENERA-
TIONS. WHEN
HE'S FINISHED
WITH YOU...

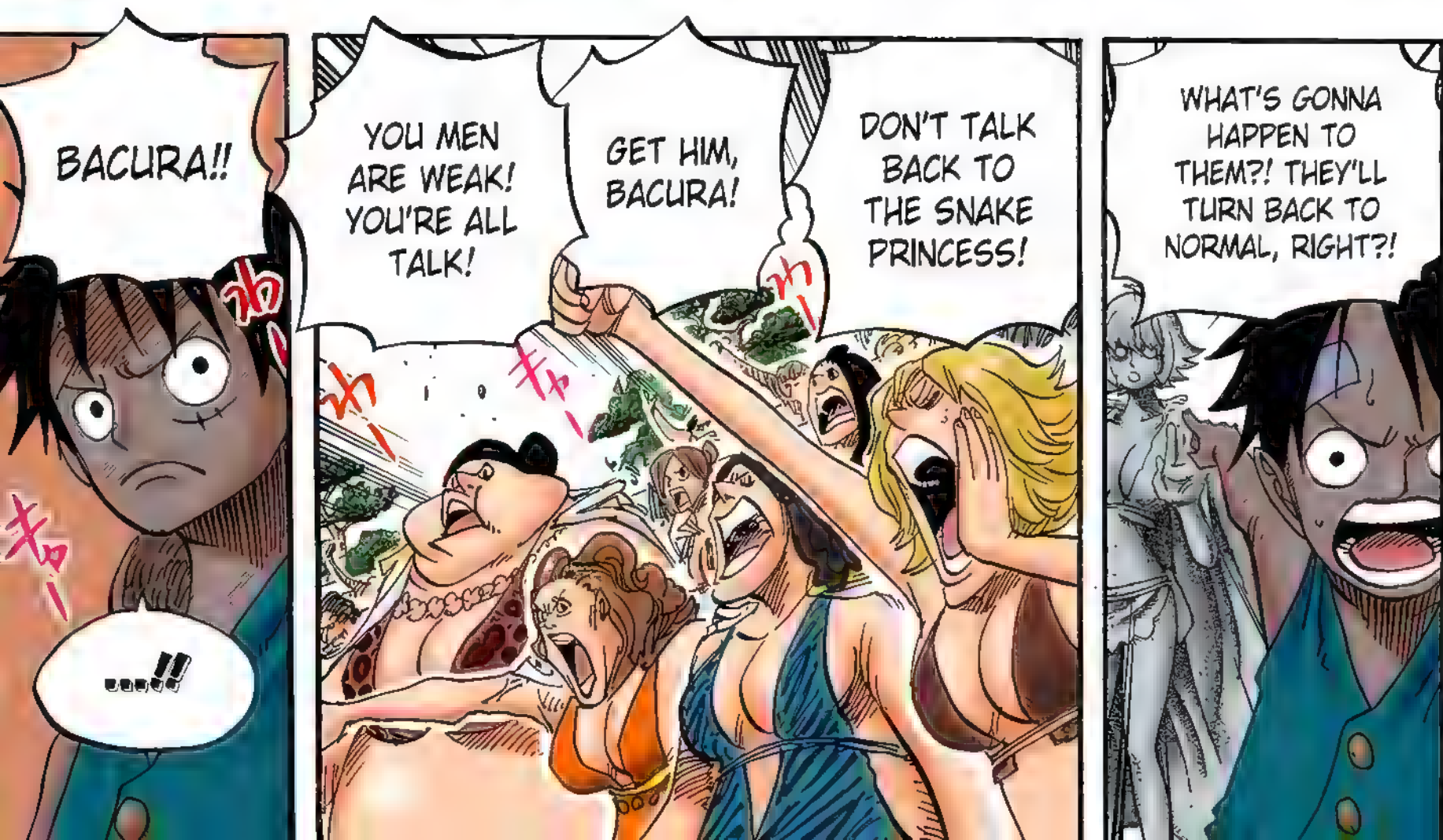
GRAAR!!

THAT PANTHER
IS BACURA
THE EXECUTIONER.

...YOU'LL
JUST BE AN
UNPLEASANT
MEMORY.

OH!
THE SNAKES
ARE RUNNING
AWAY.

SWIPSWIP...!!



BACURA!!

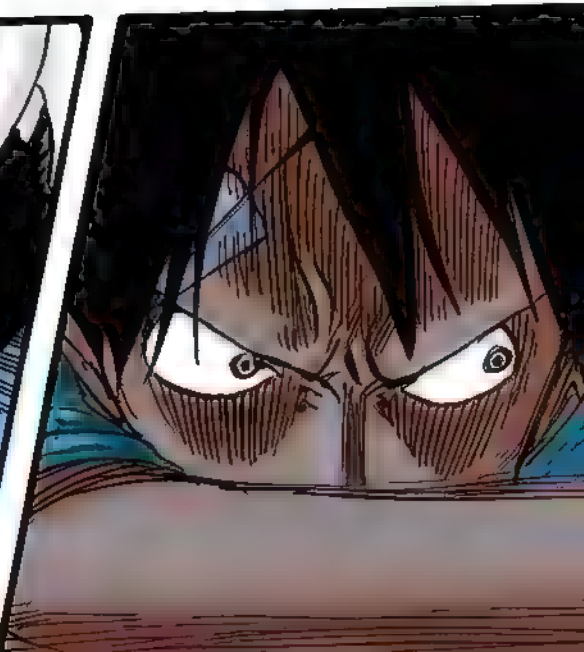
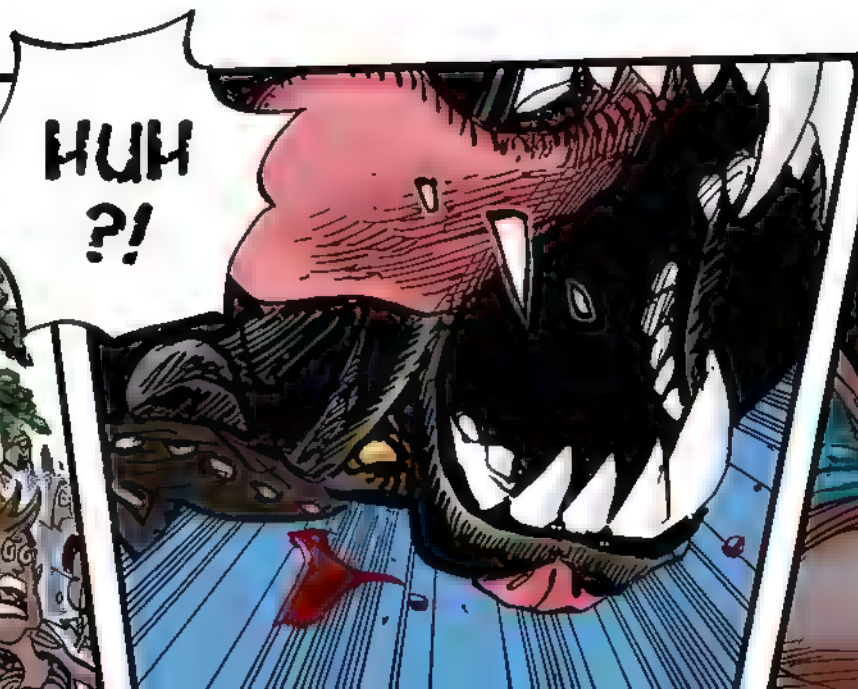
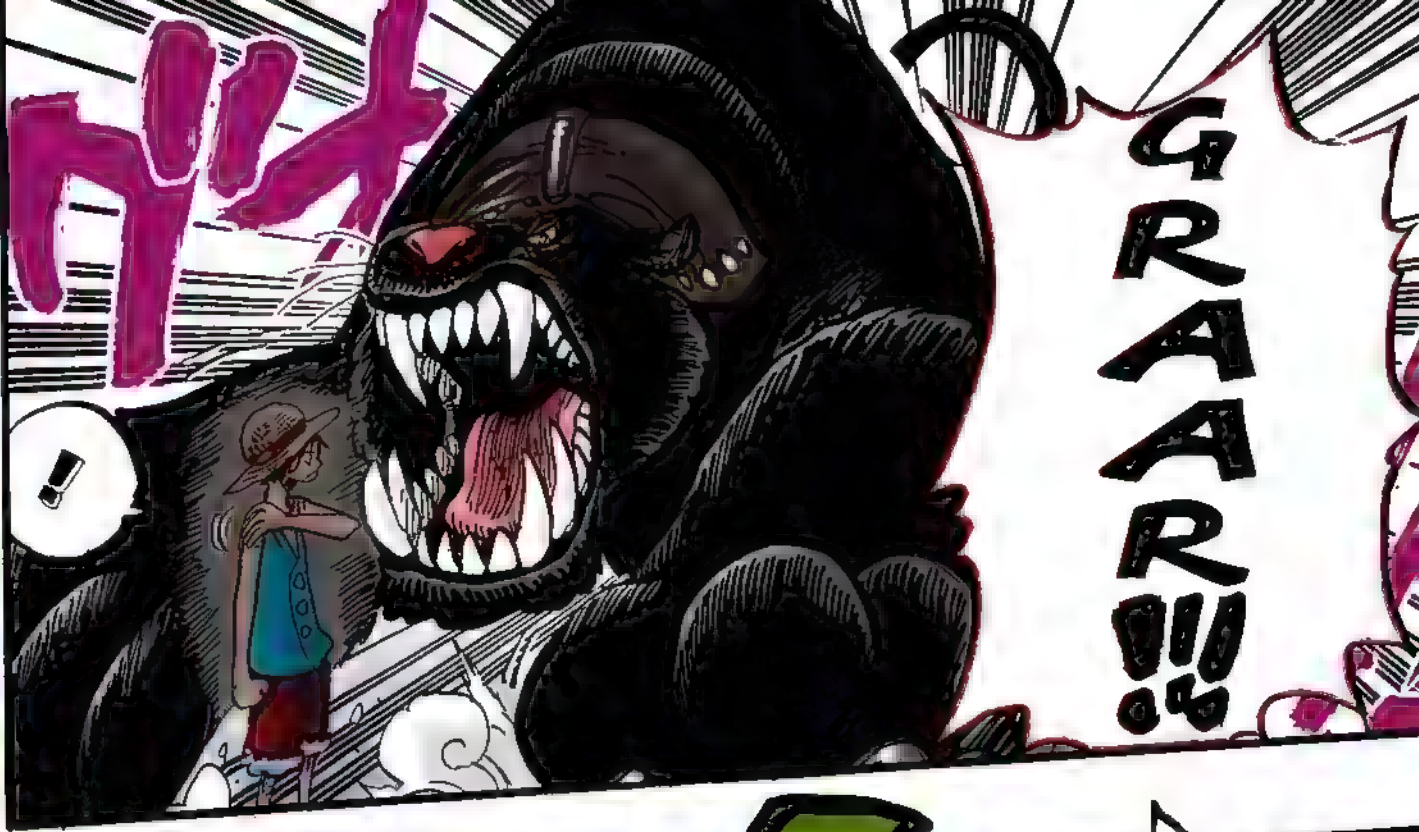
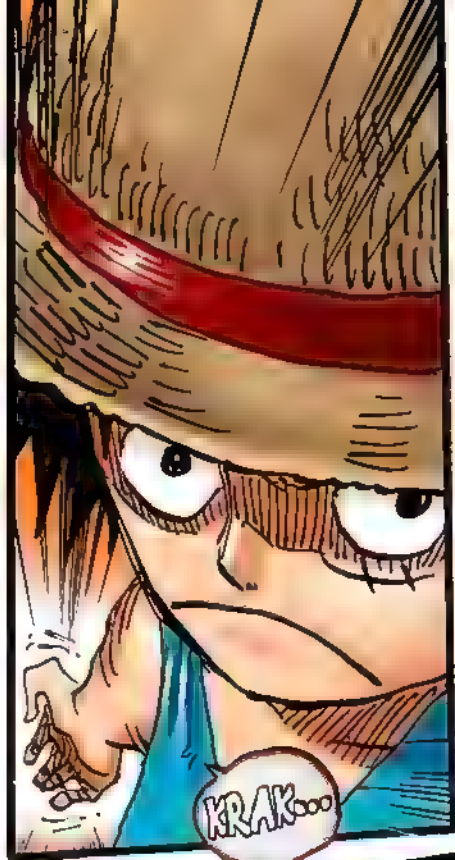
YOU MEN
ARE WEAK!
YOU'RE ALL
TALK!

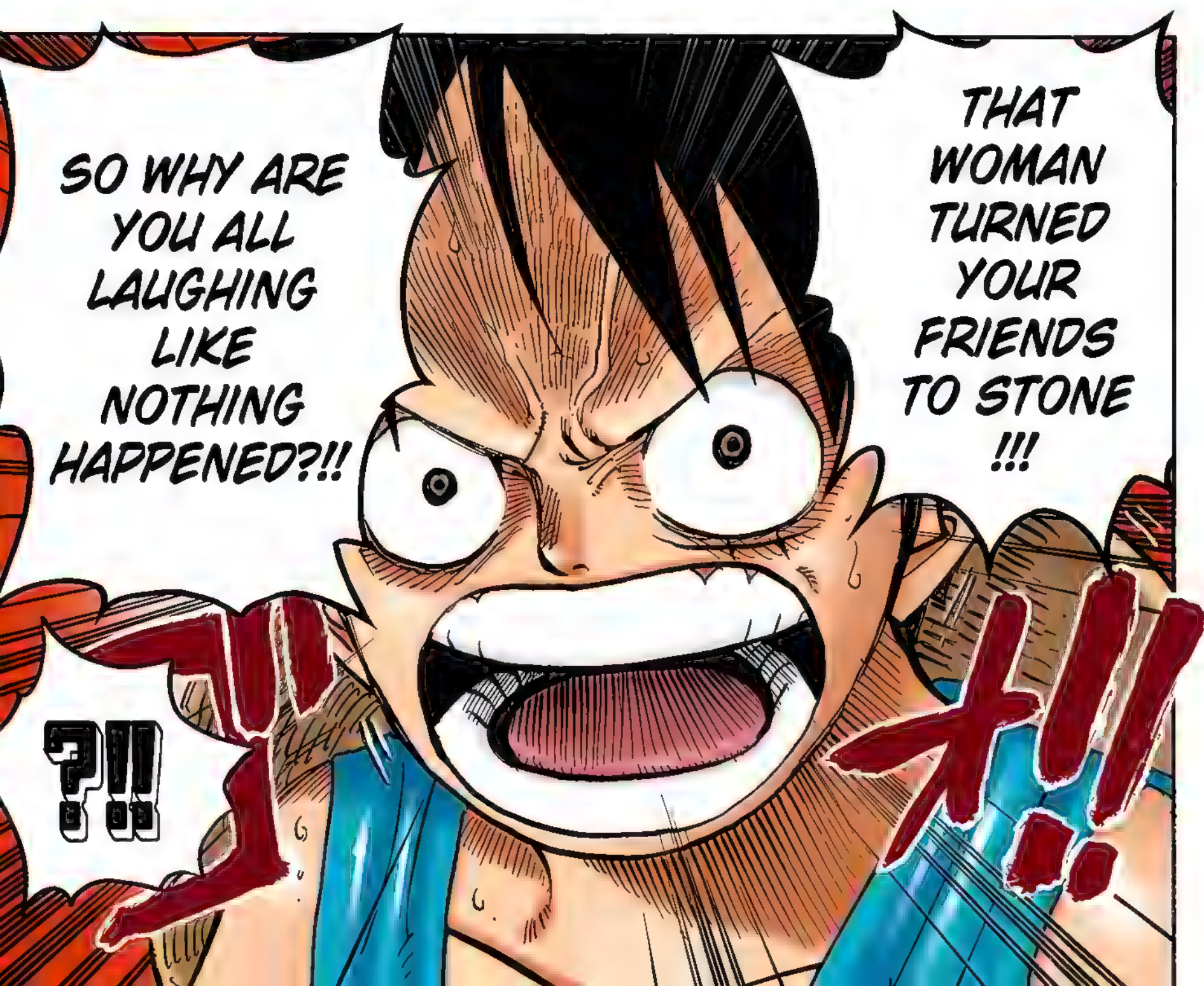
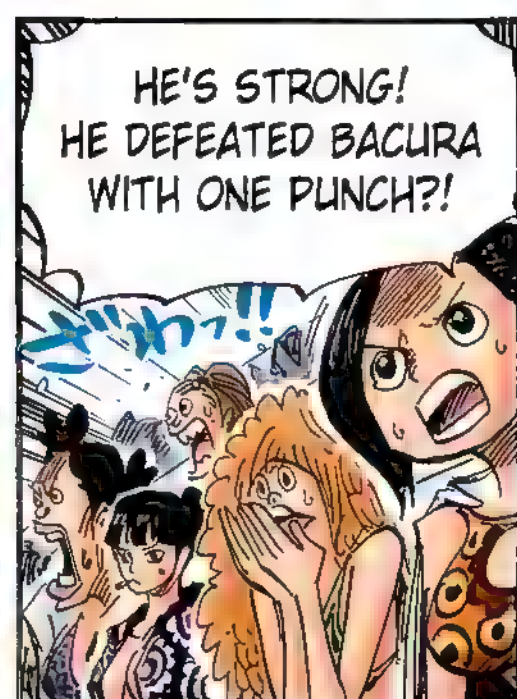
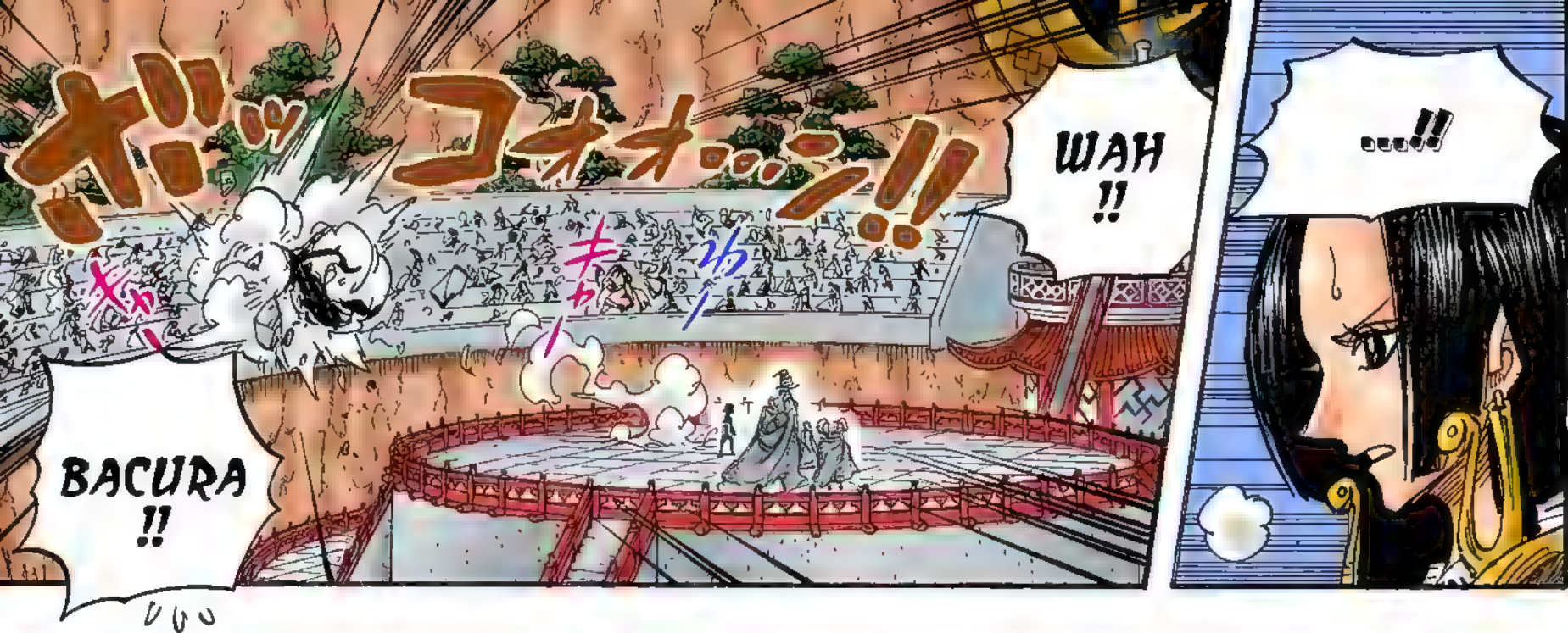
GET HIM,
BACURA!

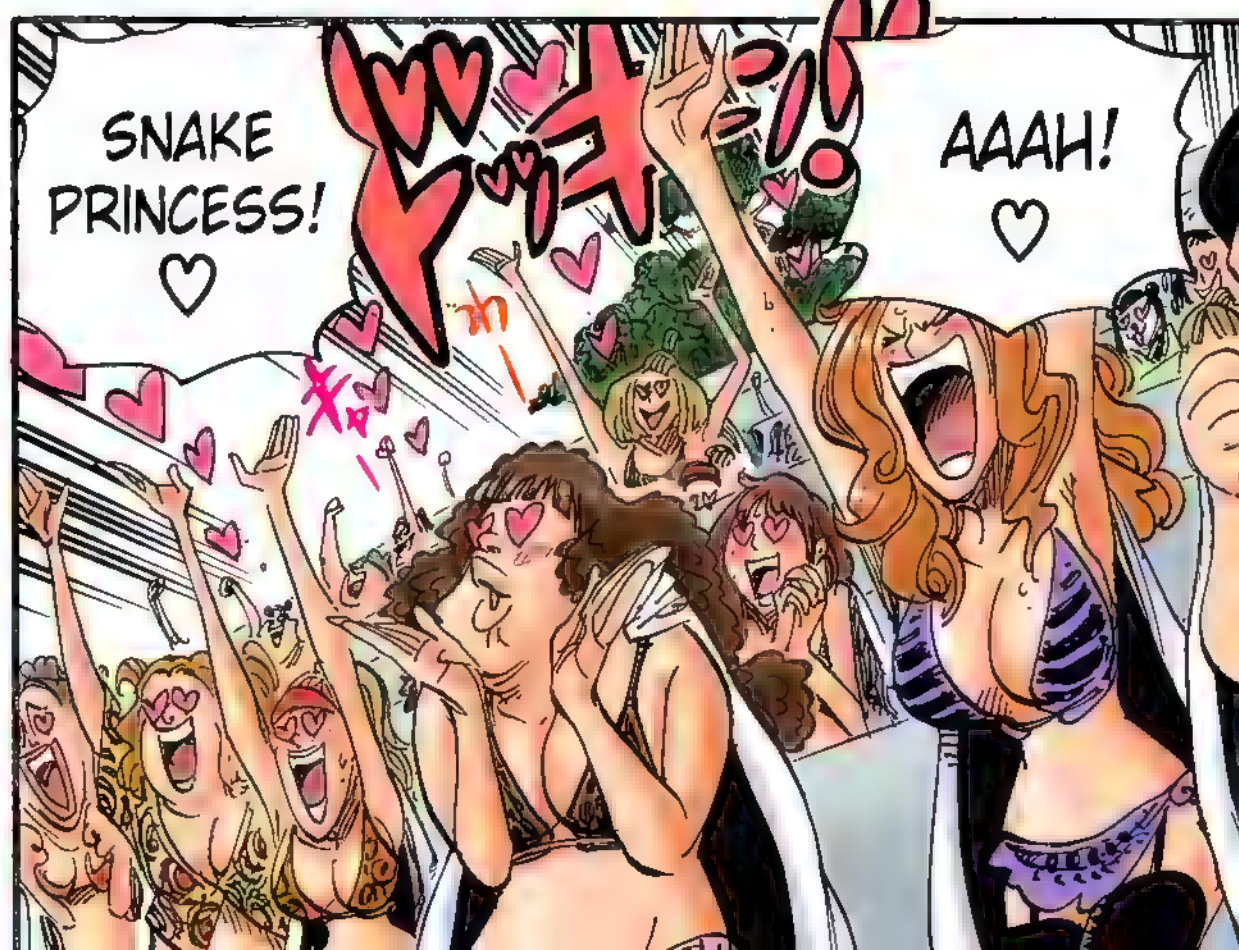
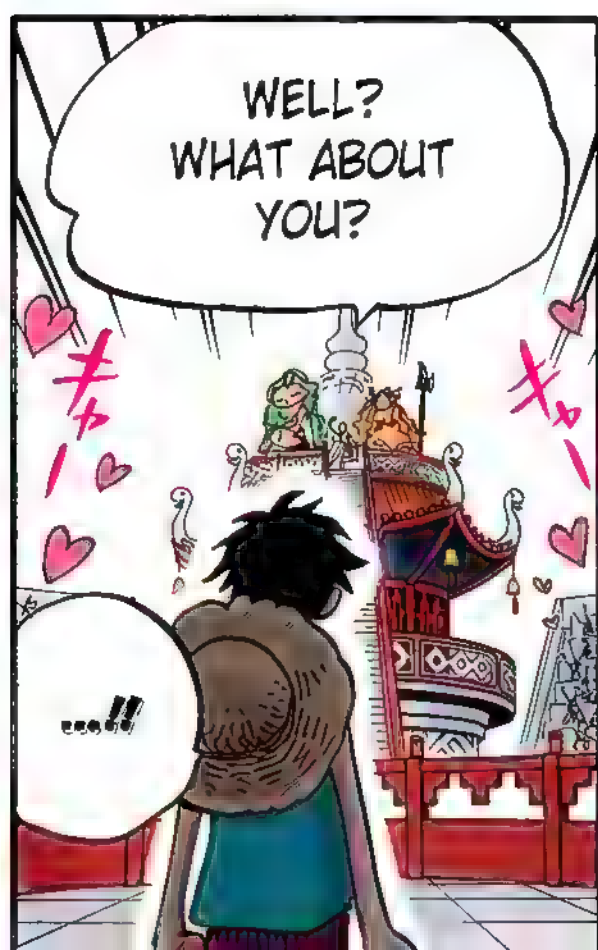
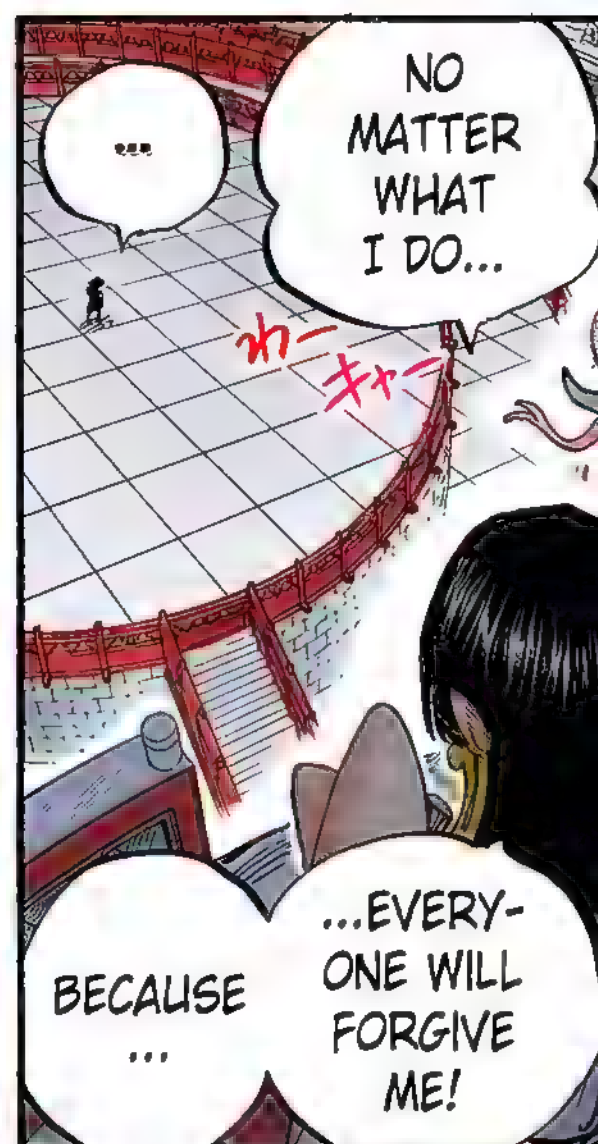
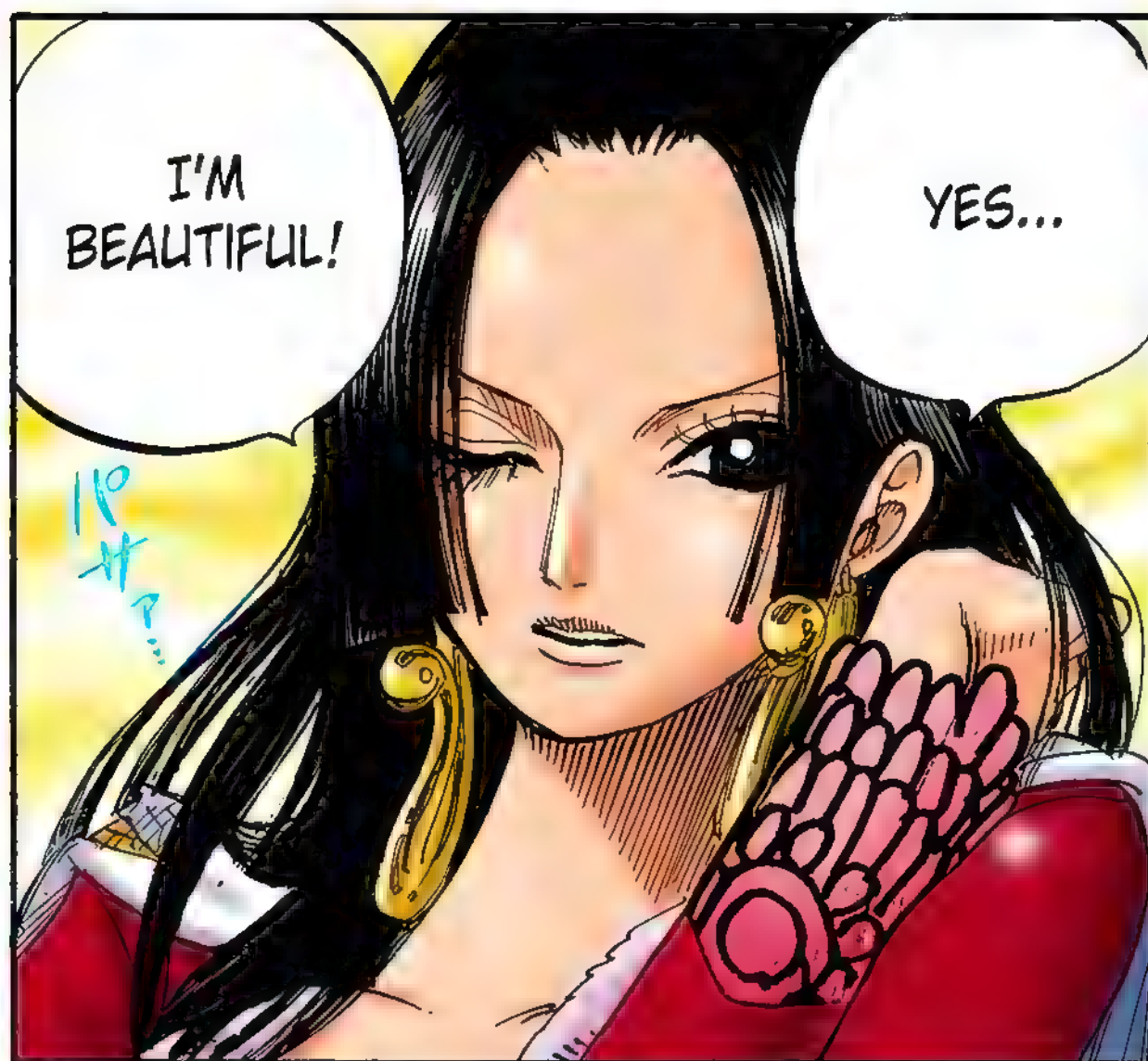
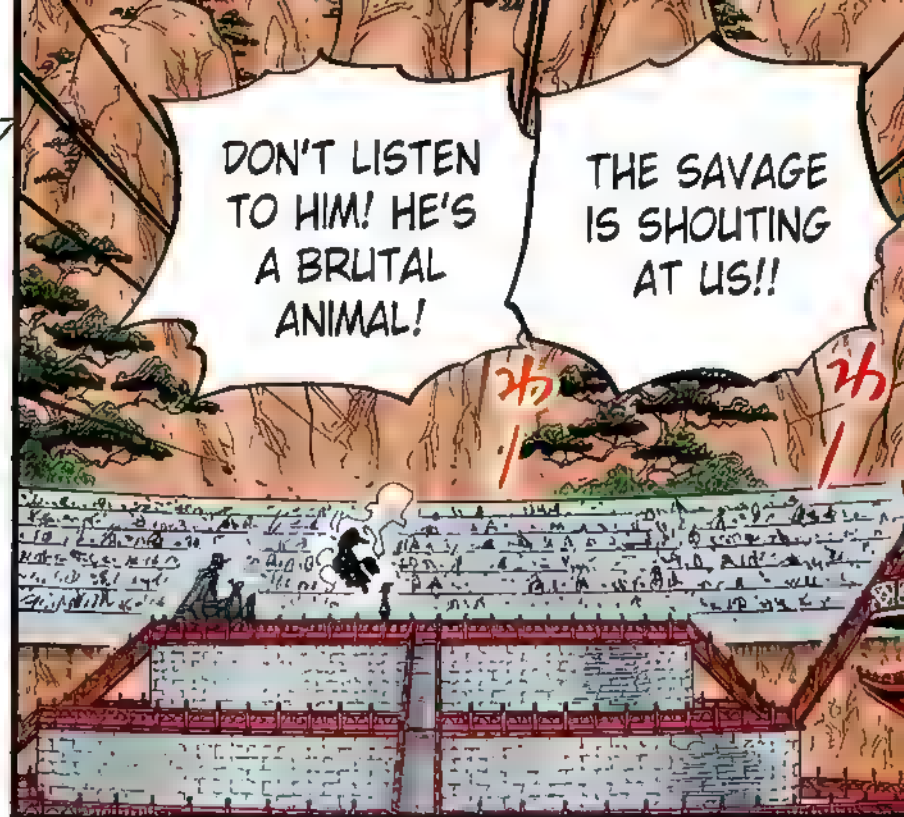
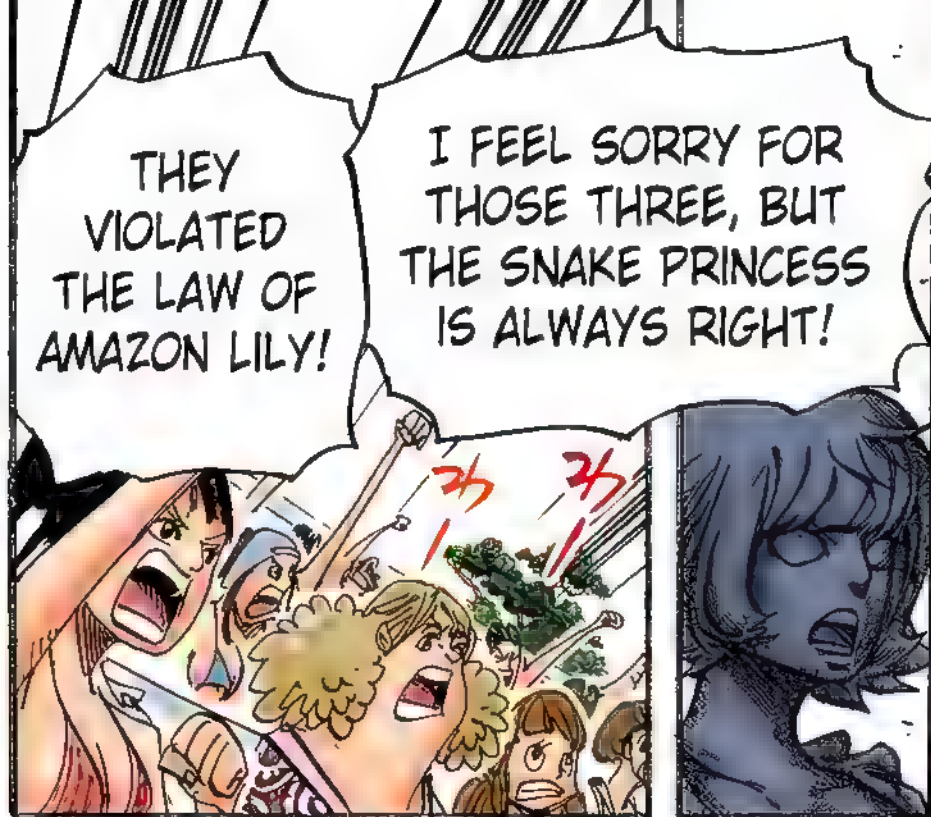
DON'T TALK
BACK TO
THE SNAKE
PRINCESS!

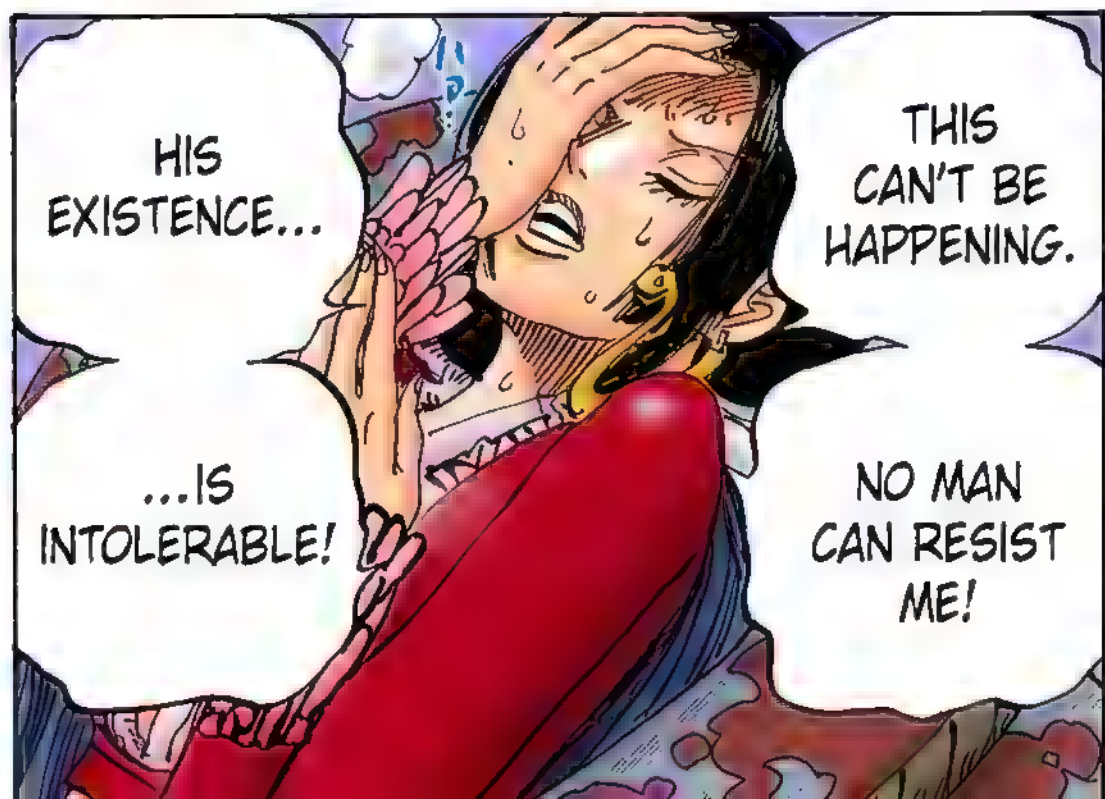
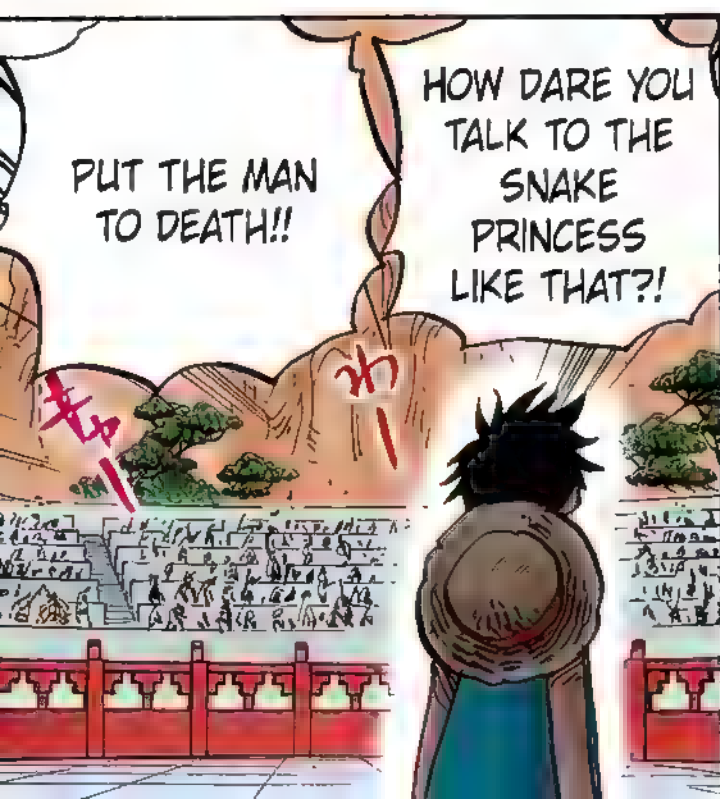
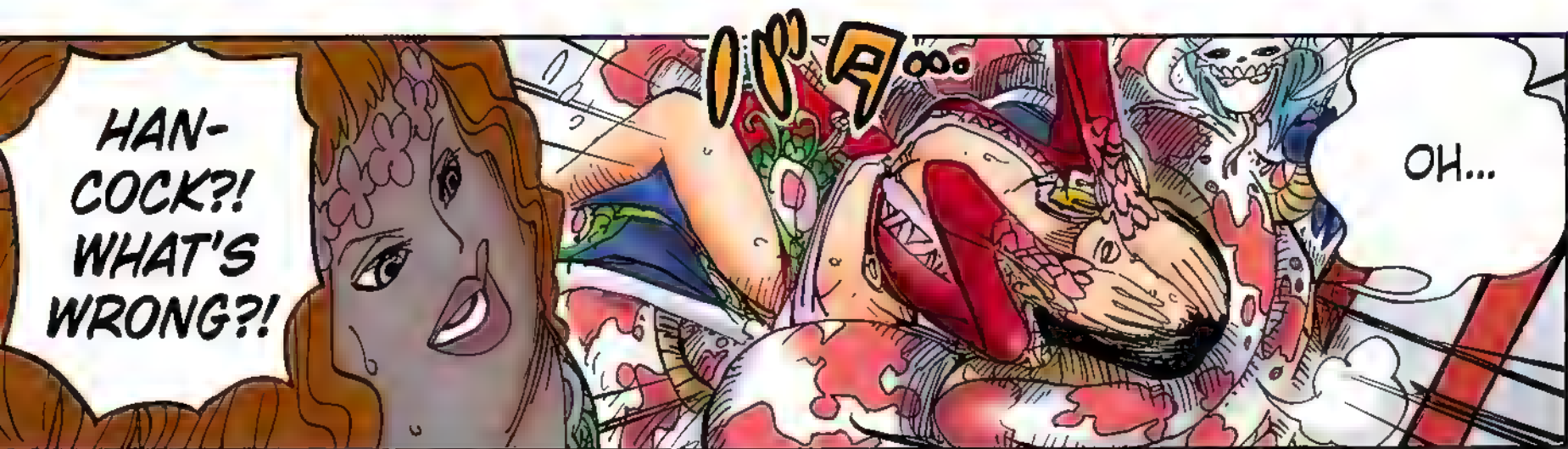
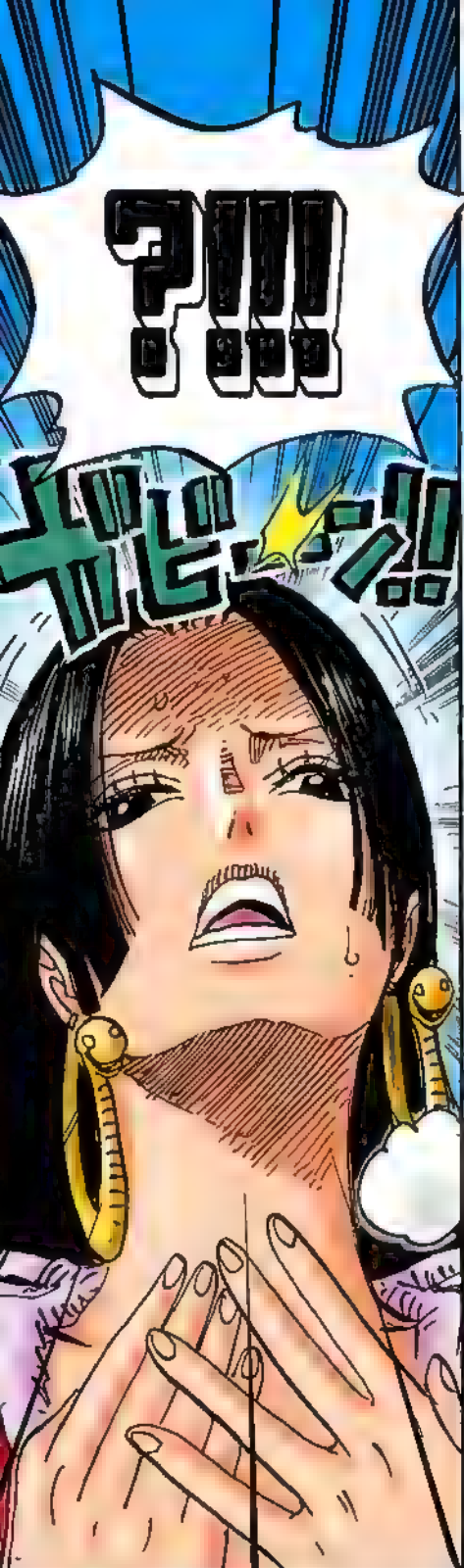
WHAT'S GONNA
HAPPEN TO
THEM?! THEY'LL
TURN BACK TO
NORMAL, RIGHT?!

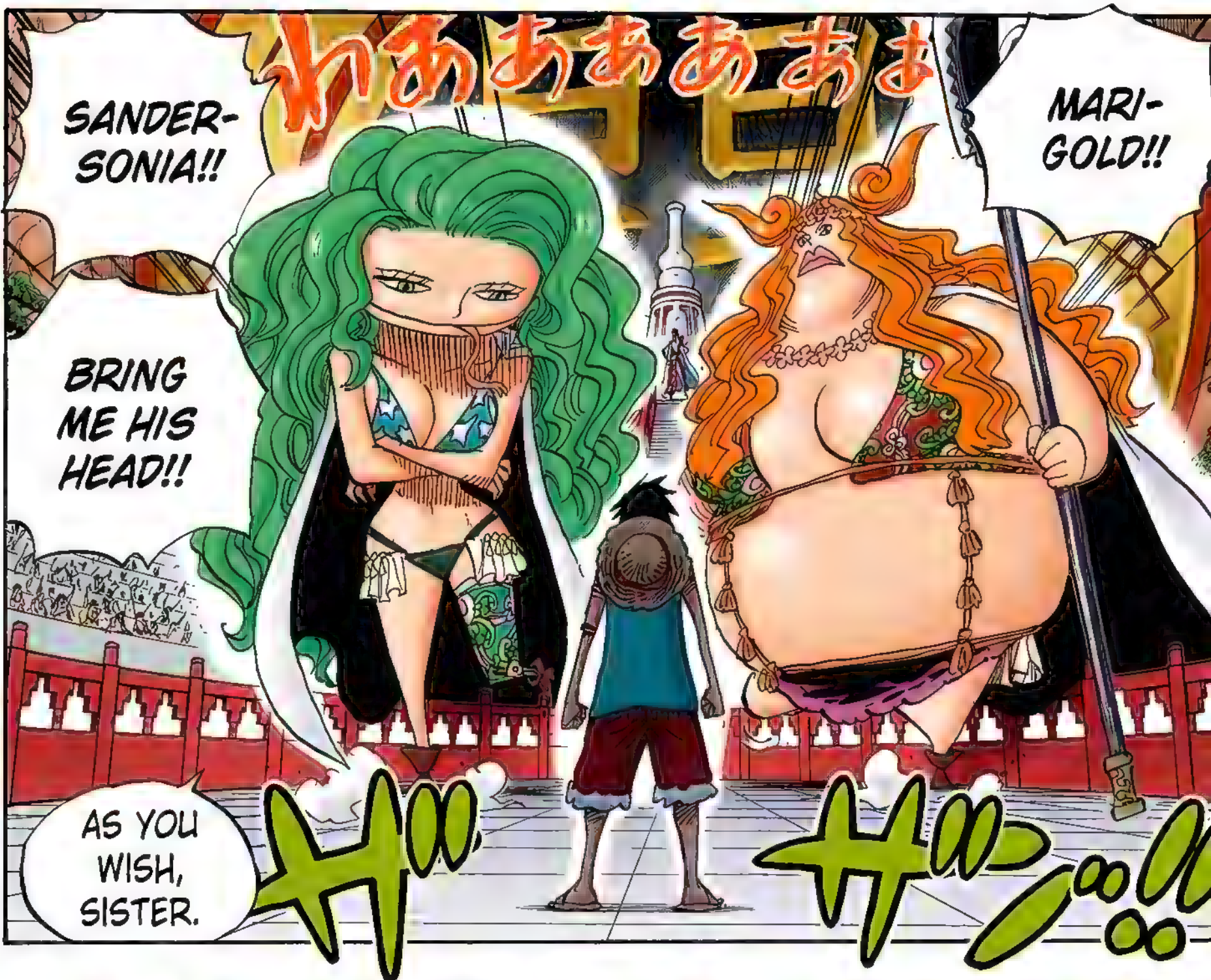
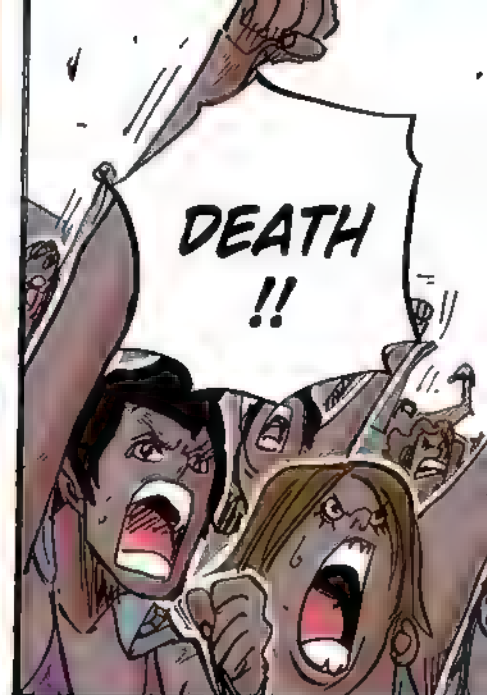
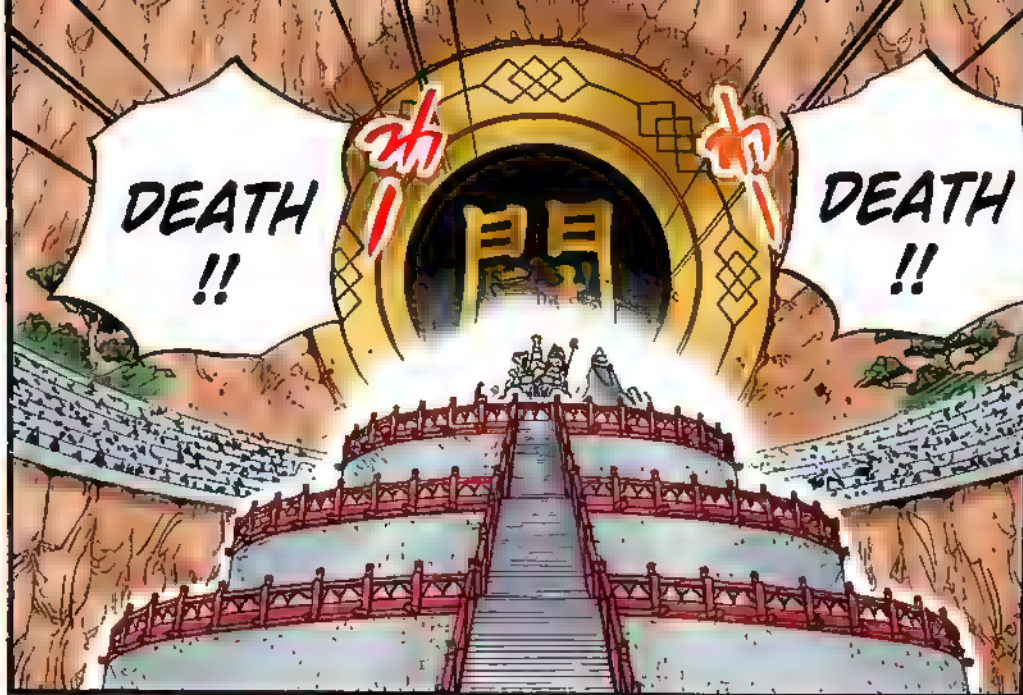
....!!

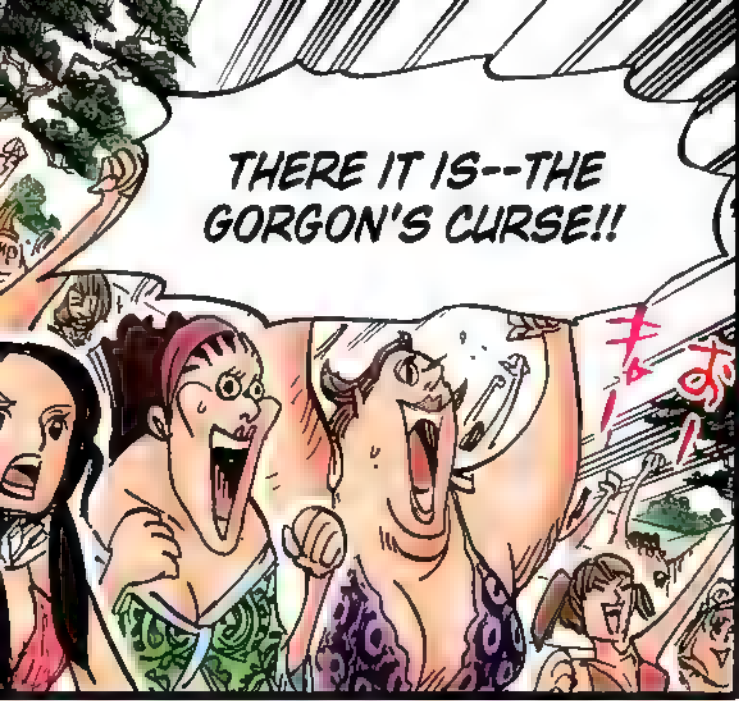




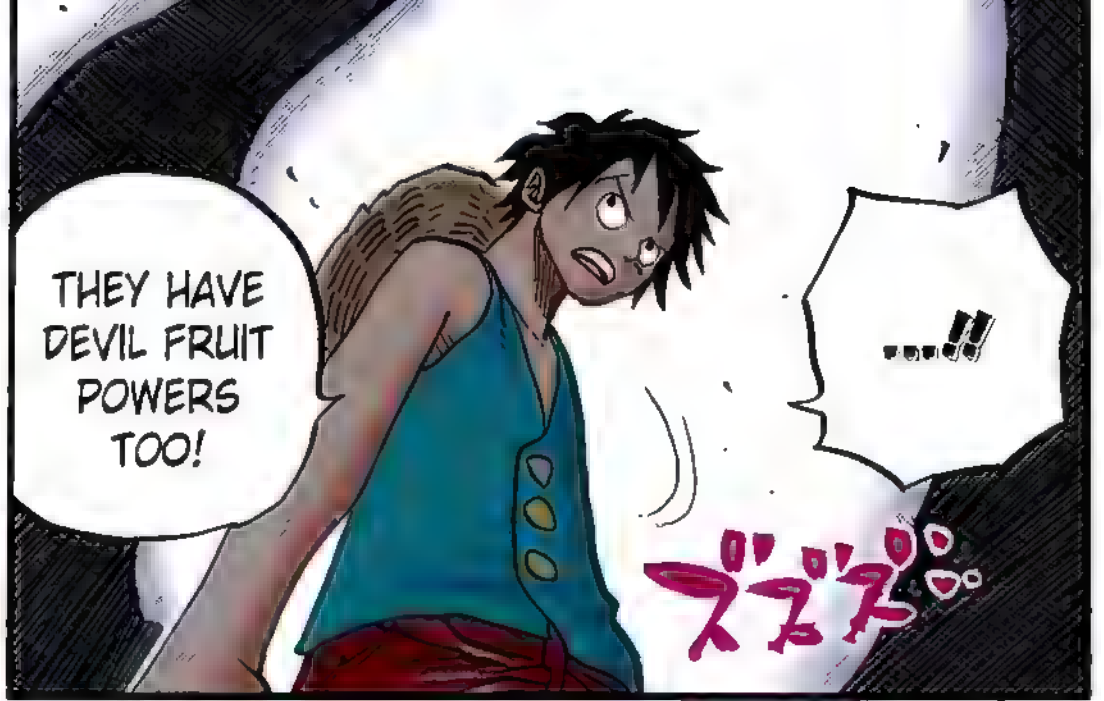








THERE IT IS--THE
GORGON'S CURSE!!



THEY HAVE
DEVIL FRUIT
POWERS
TOO!

...!!

アハハハ



DEATH!!

DEATH!

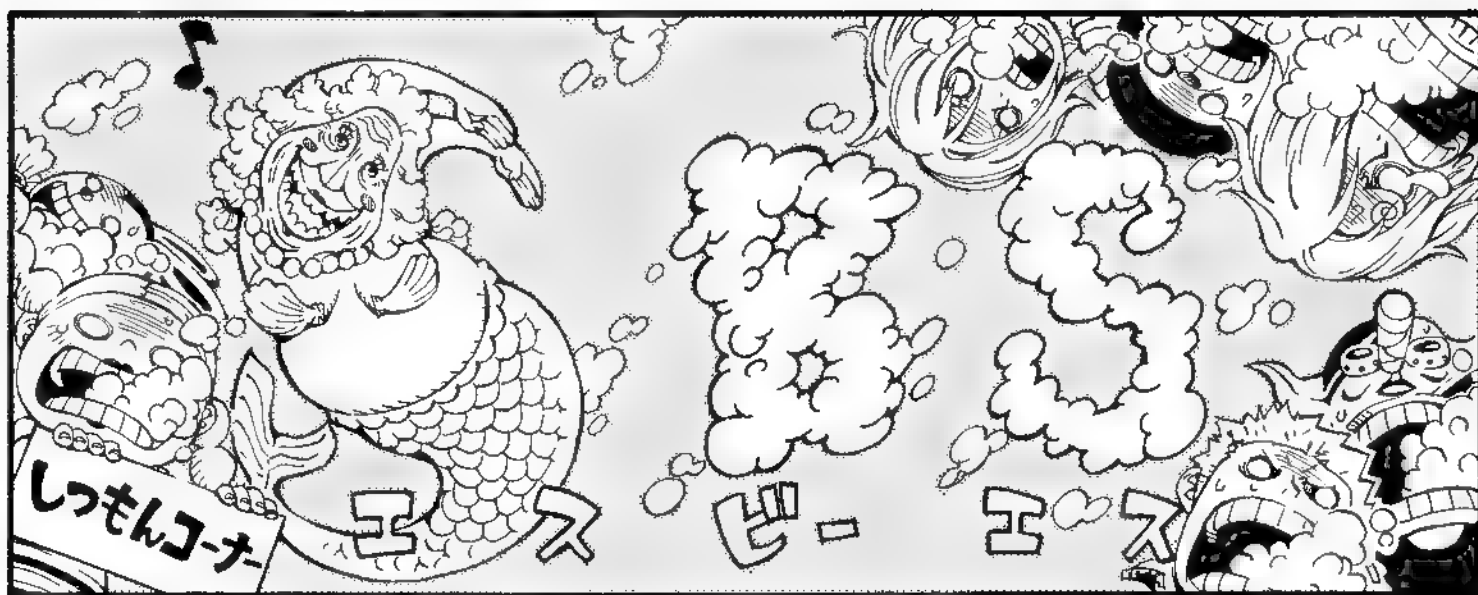
THEY'RE
STARTING
THE SNAKE
BURROW
DANCE!

DEATH!!

??

アハハハ

SBS Question Corner



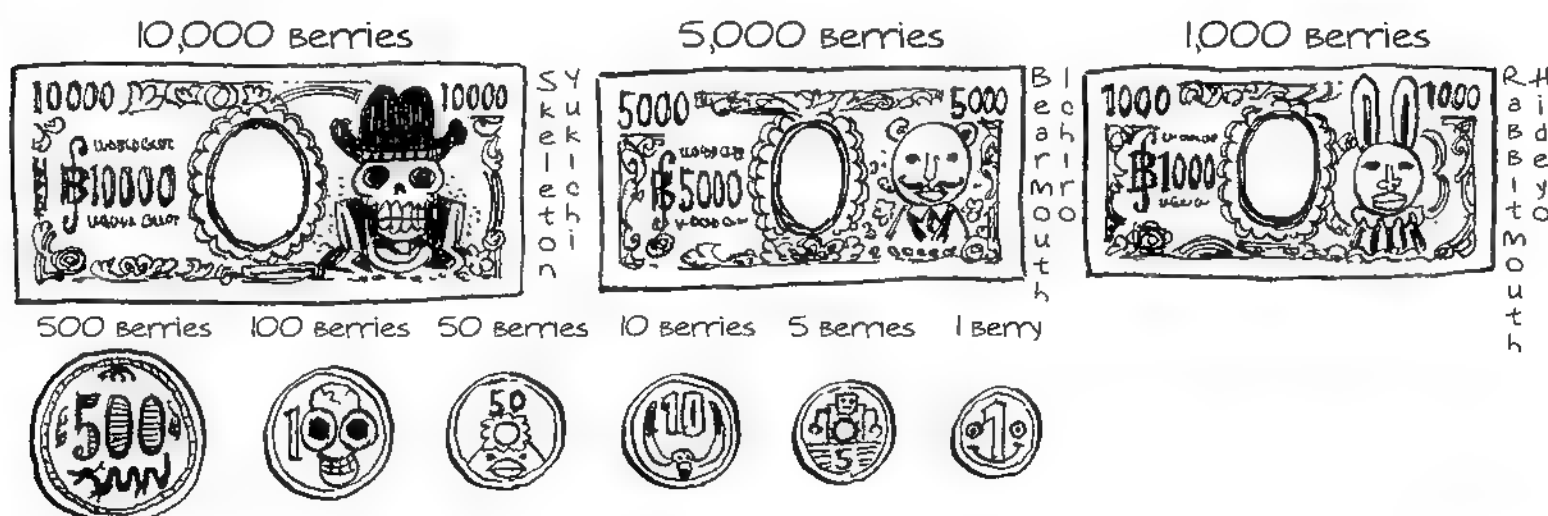
(Mall Osso, Tokyo)

Q: Hello, Oda Sensei! This may be sudden, but whose face is on the berry bills, the money that's used in the world of *One Piece*? I really want to know! You've never actually drawn them before. So please draw them here--with details, mind you!

--Cat Burglar Aki



A: I see. I guess you're right.

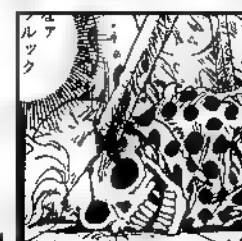


There, that's all of them. What? I'm just winging it? No, I'm not! Wait! I guess I am! Anyway, I'm making this official right now.

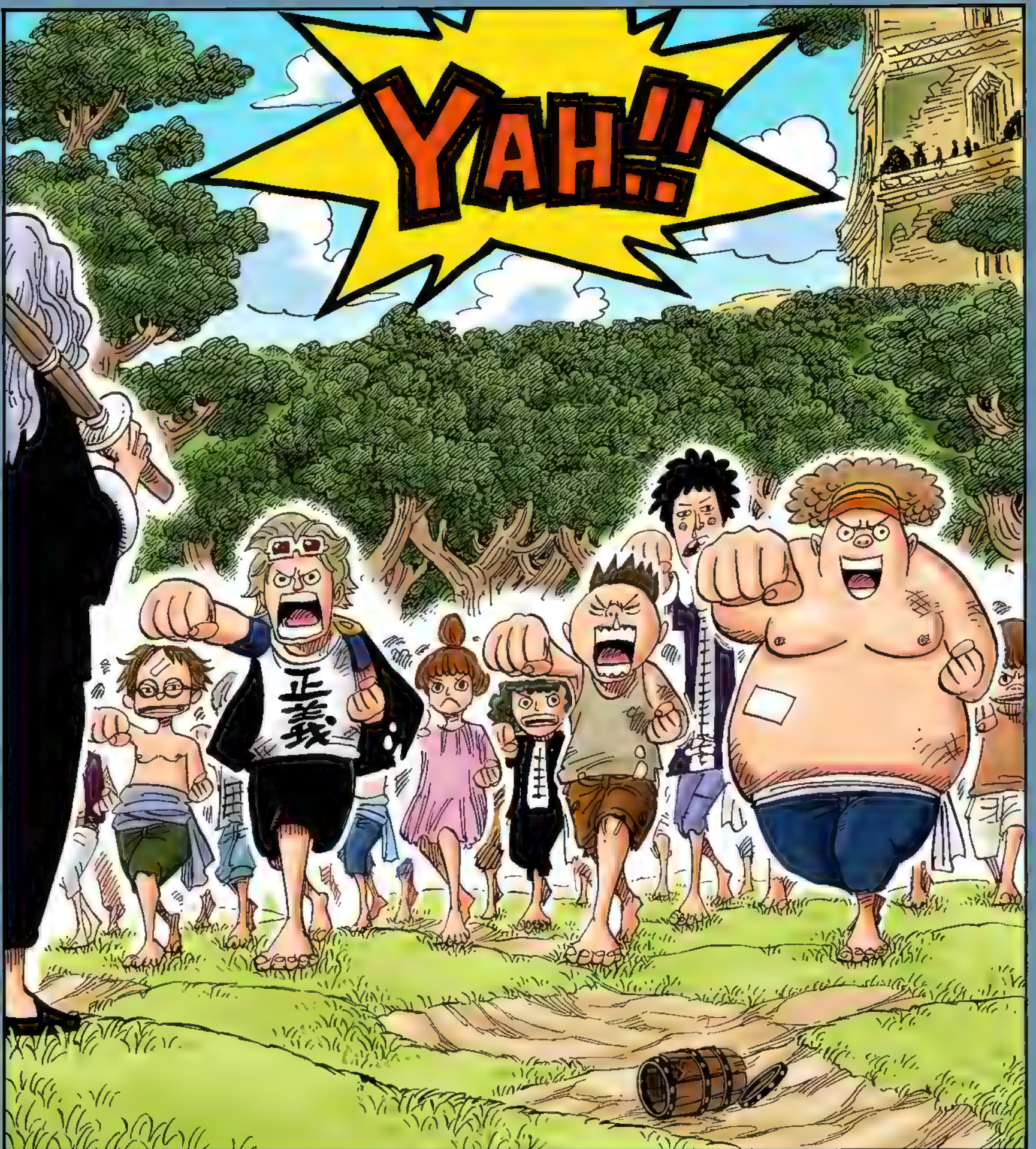
Q: In chapter 487, "That Song," there was a skeleton with a polka dot shirt that Brook picked up. And the guy who asked Brook how to fight with a sword has a sword stuck in his head. He's supposed to have died while singing, so how did the sword get in his head? When did it happen? And who did it?

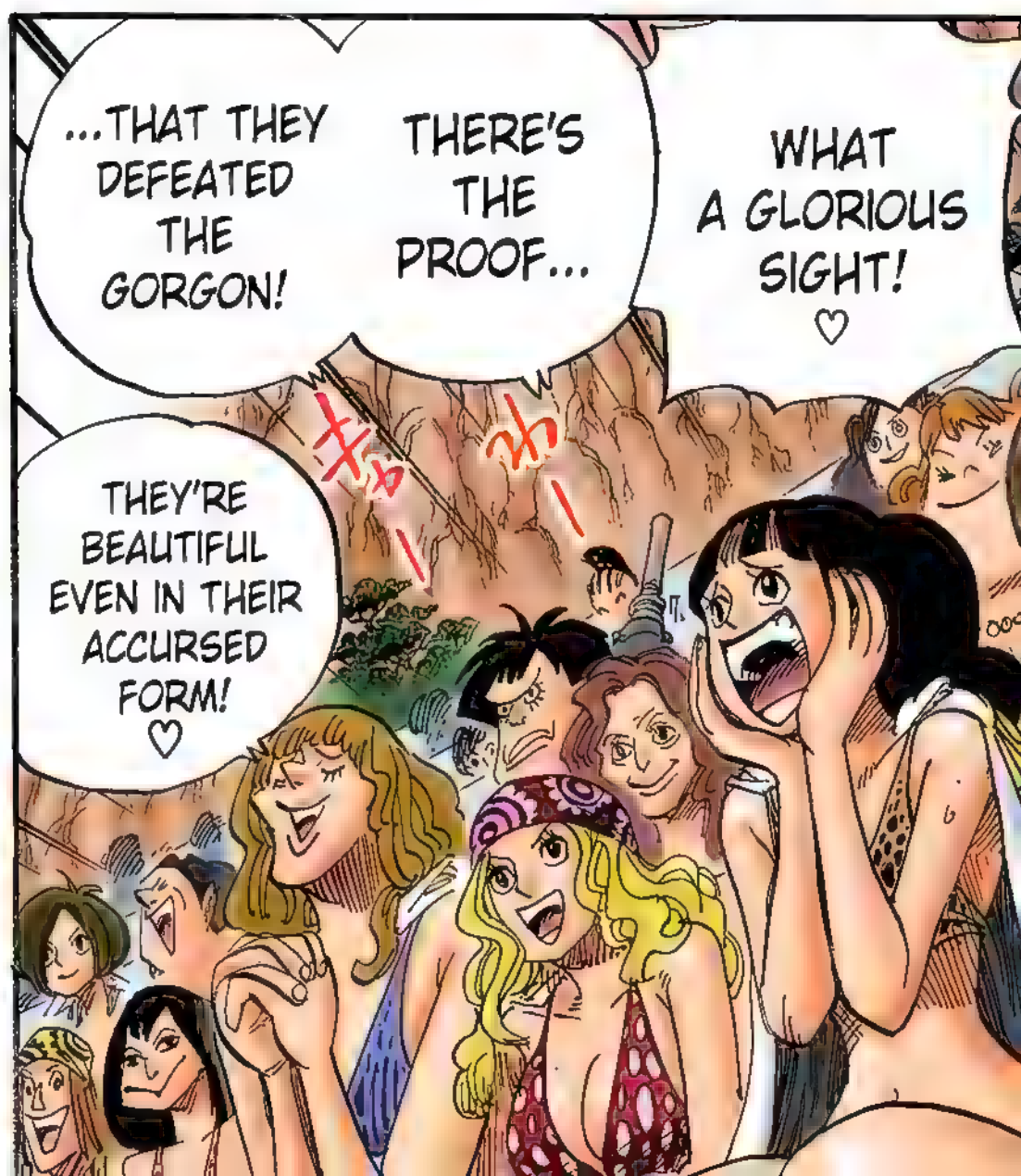
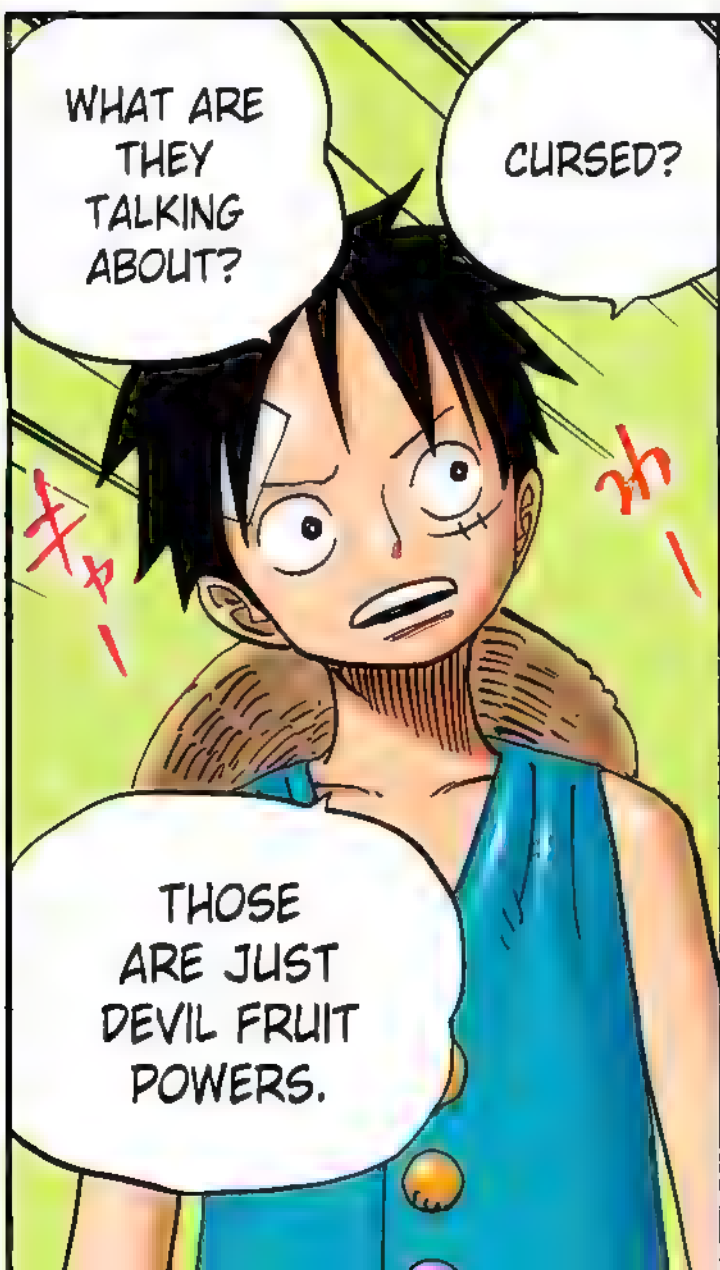
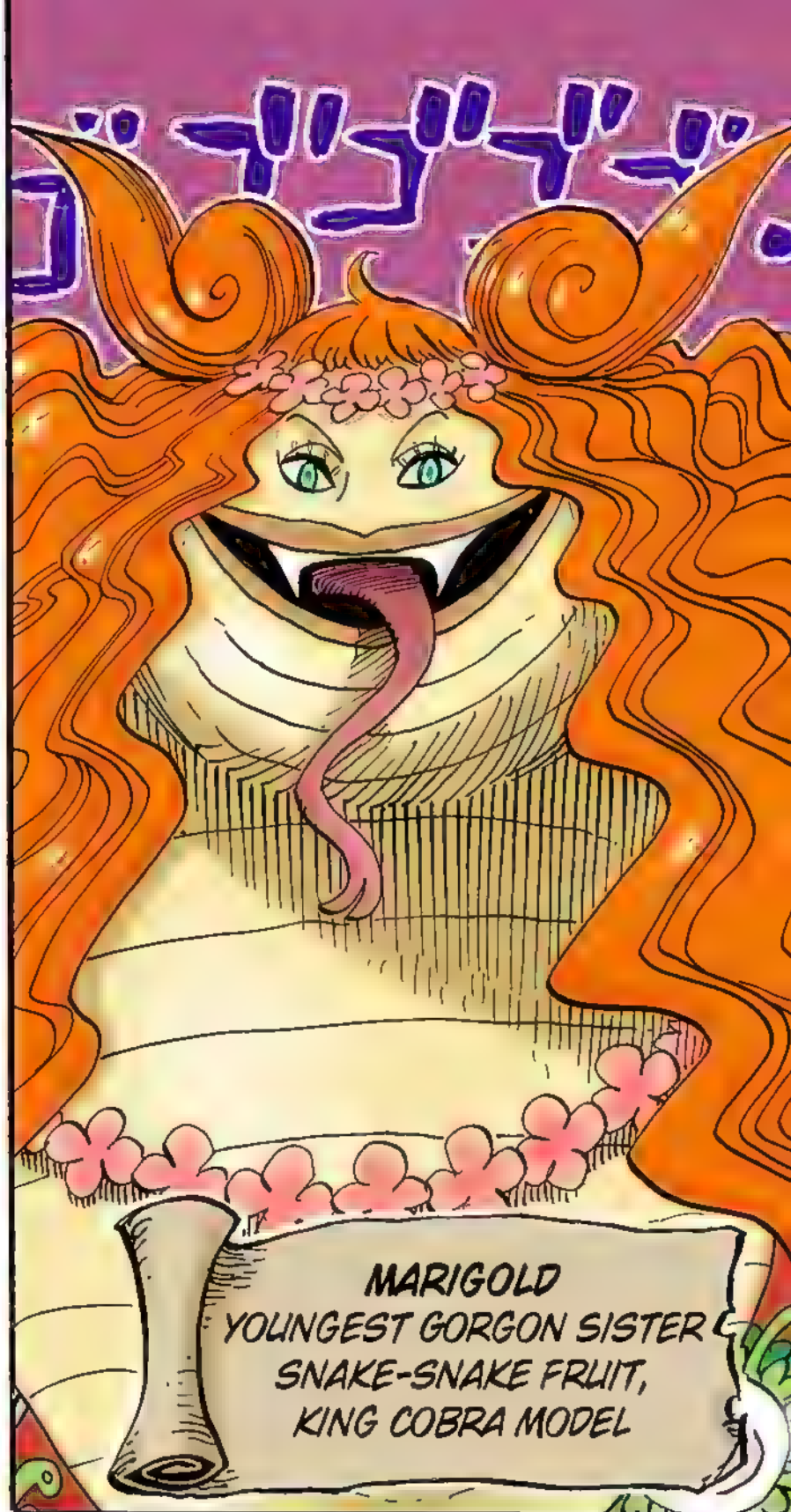
--Copin

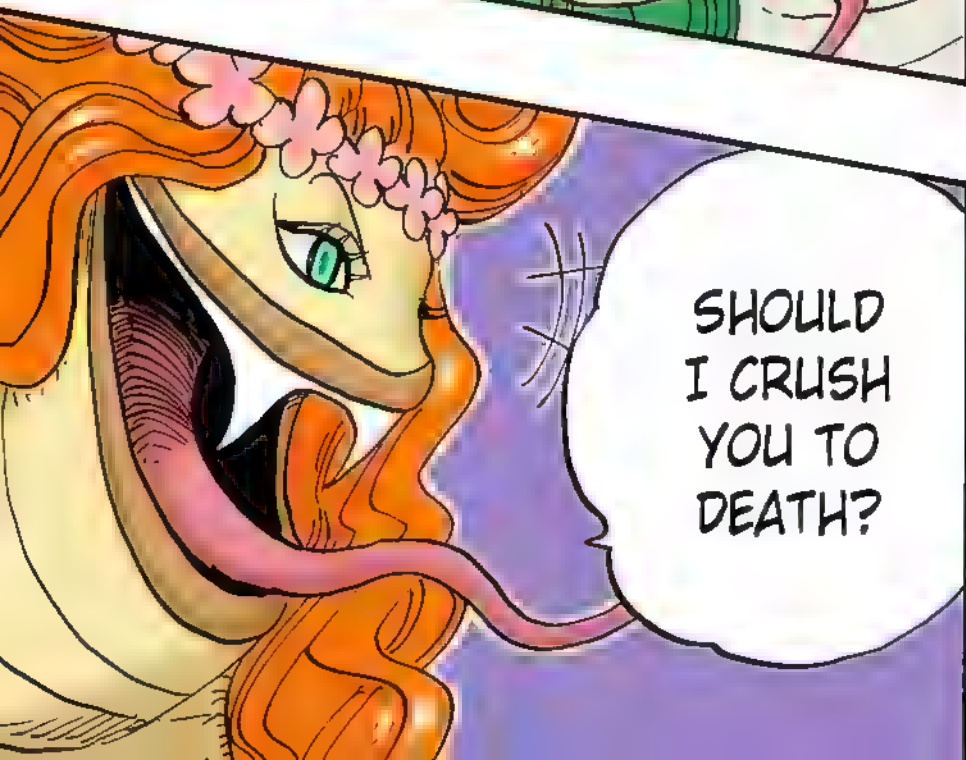
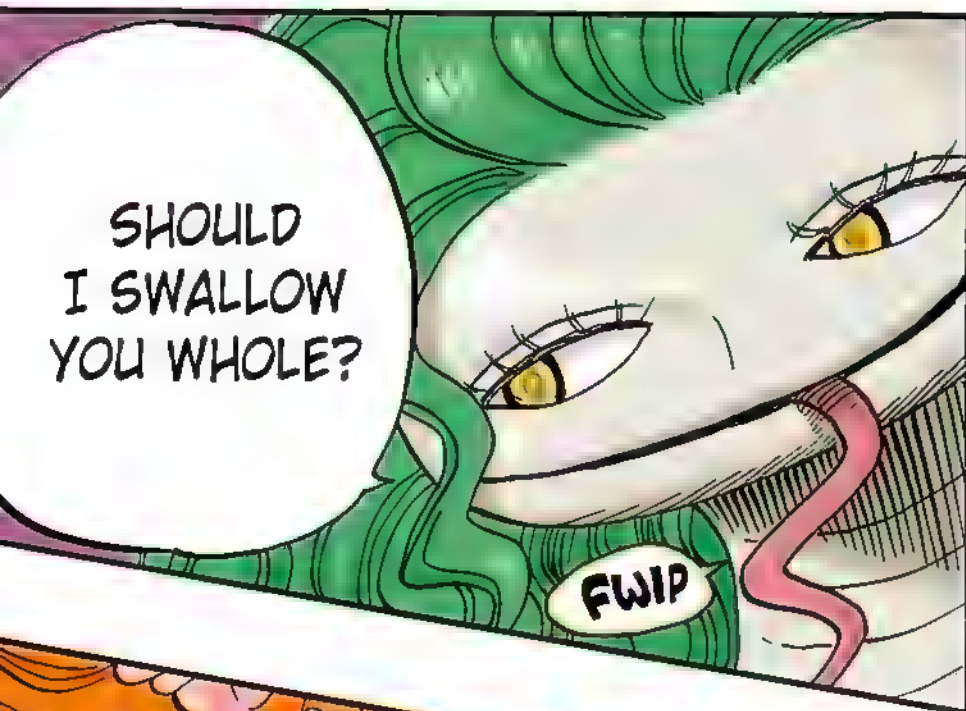
A: My readers have such keen eyes for these things! I'm really surprised. I received a couple of letters ABOUT this, so let me introduce them to you! Meet the Mizuuta twins!



Chapter 519: NATURAL BORN KING







IT'S NOT
BROKEN!

PHEW!

YOU SHOULD
WORRY ABOUT
YOURSELF.

SHUT UP!
IT'S NONE
OF YOUR
BUSINESS!

IT'S LIKE
THE TIME AOKIJI
FROZE ME AND
ROBIN.

MAYBE
YOU CAN BE
TURNED BACK
TO NORMAL!

IF ONLY
CHOPPER
WAS HERE.
I'D HAVE HIM
LOOK AT YOU.

YOU GUYS
WAIT RIGHT HERE!
SORRY I GOT
YOU TURNED
TO STONE!

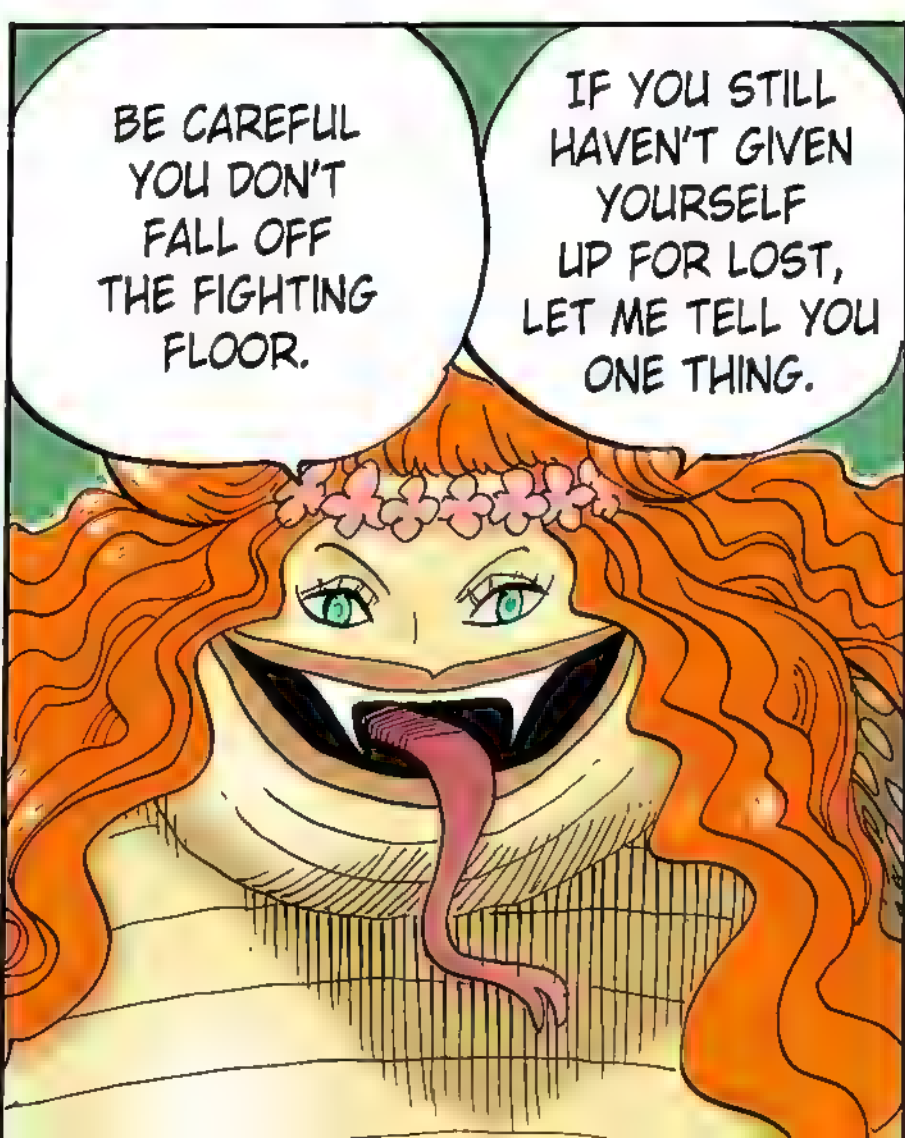
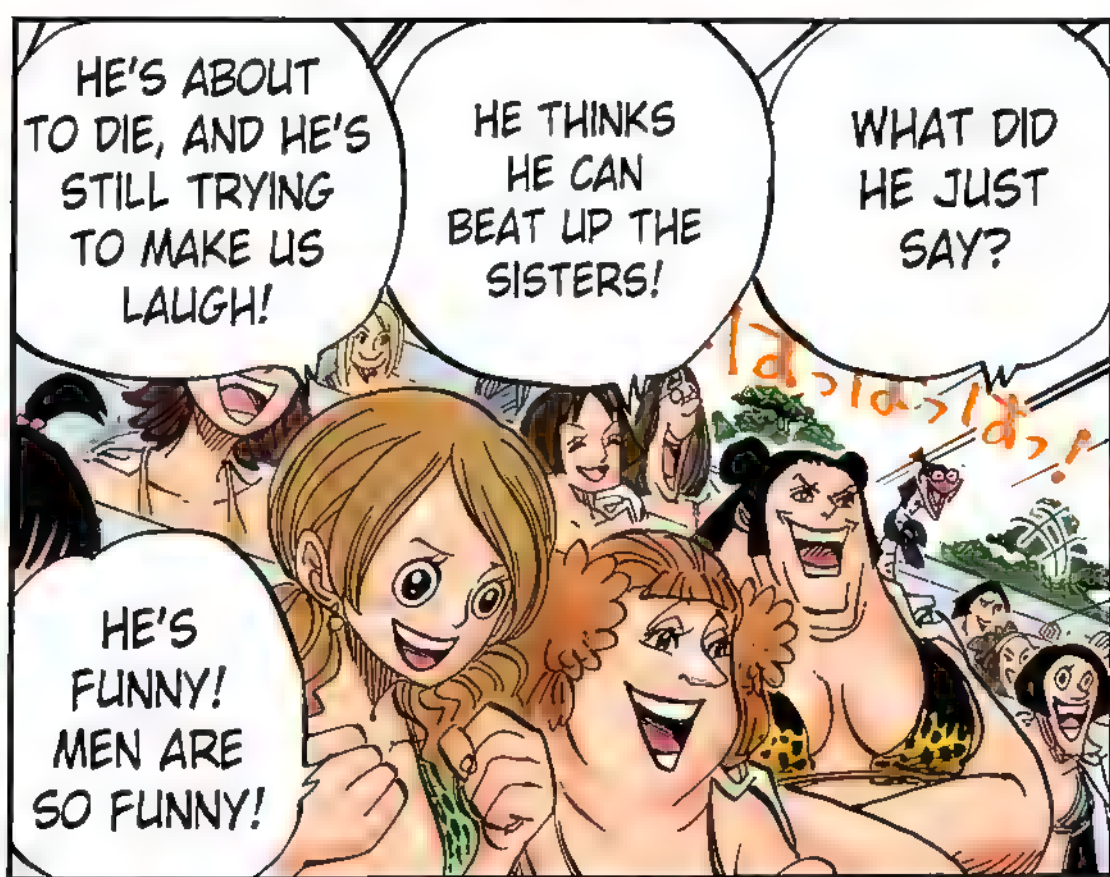
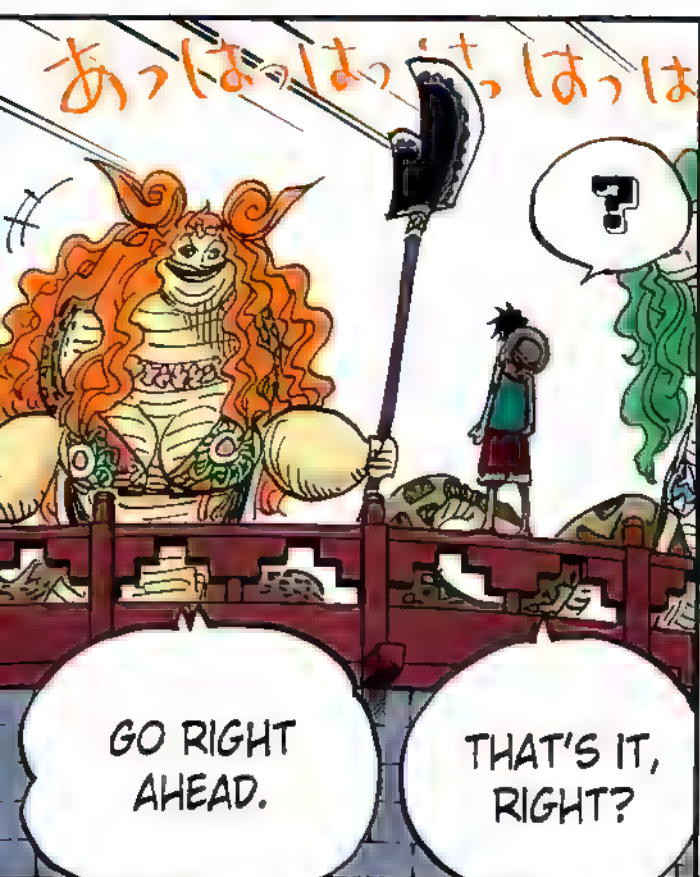
I JUST
HAVE TO
BEAT UP
YOU TWO,
RIGHT?

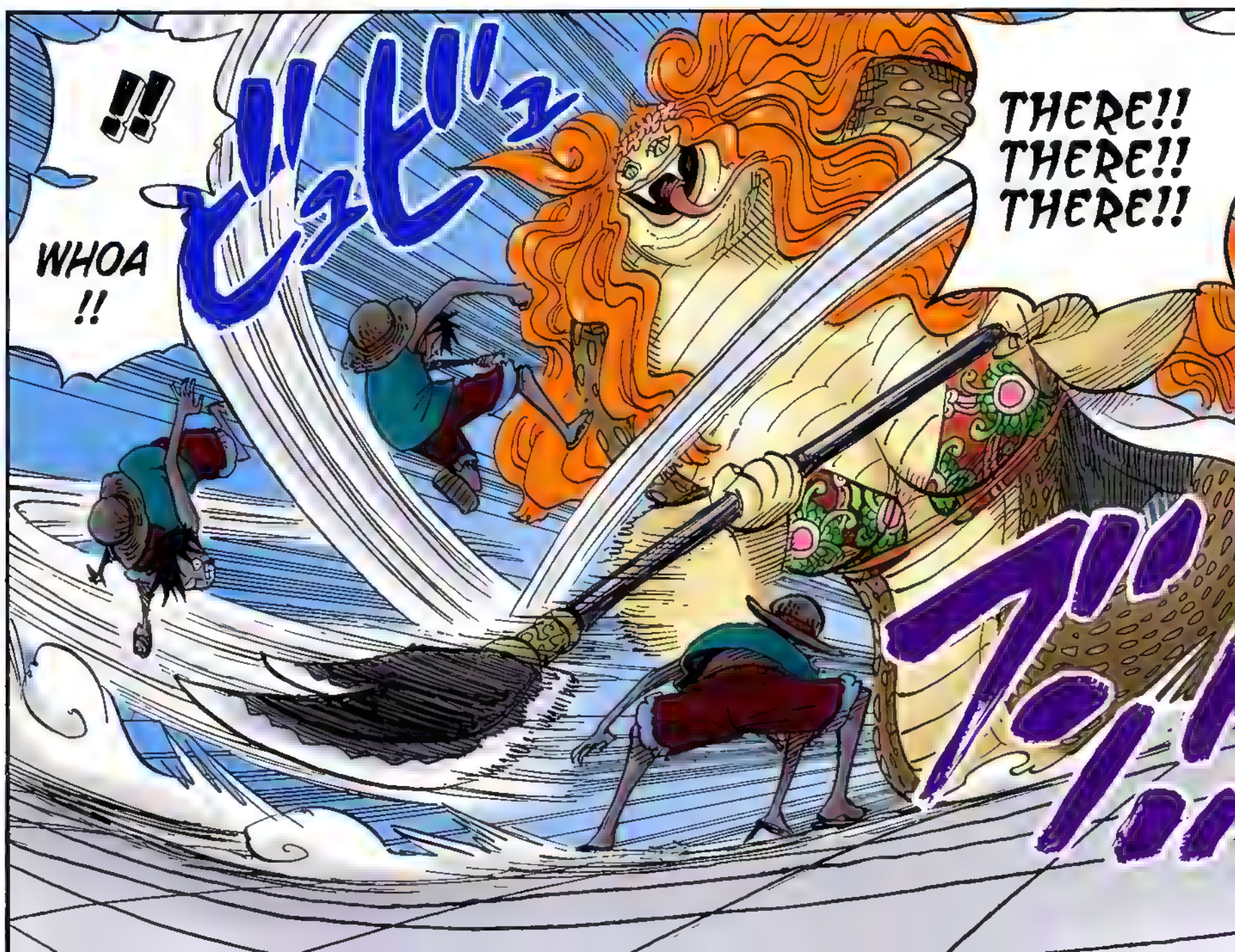
KRAK
KRAK!

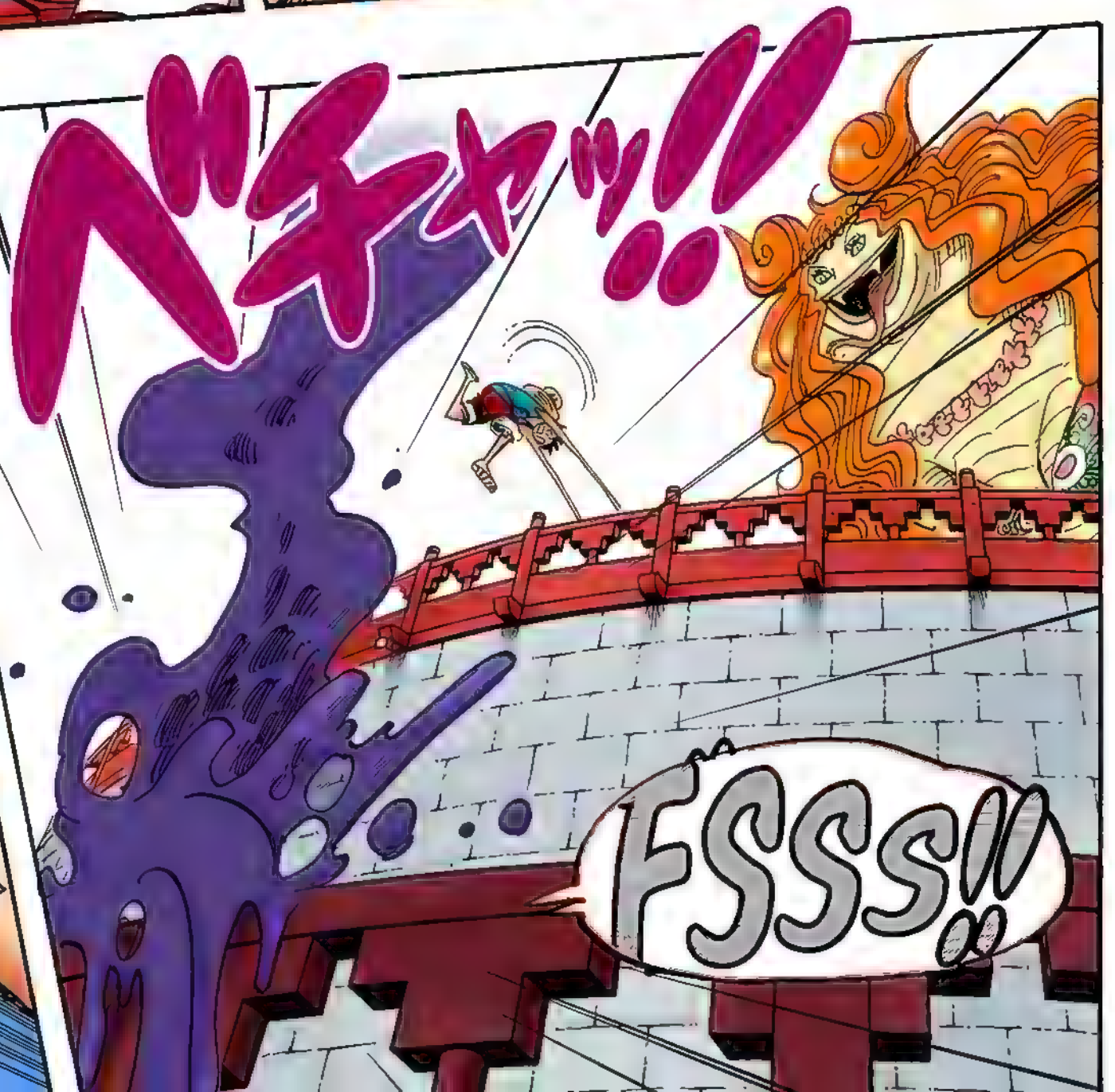
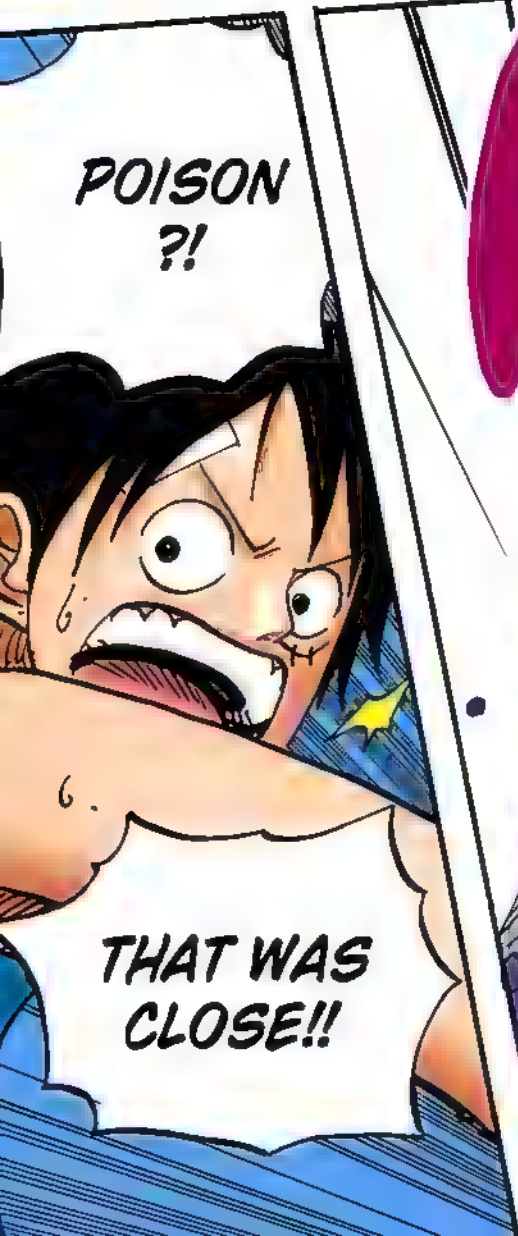
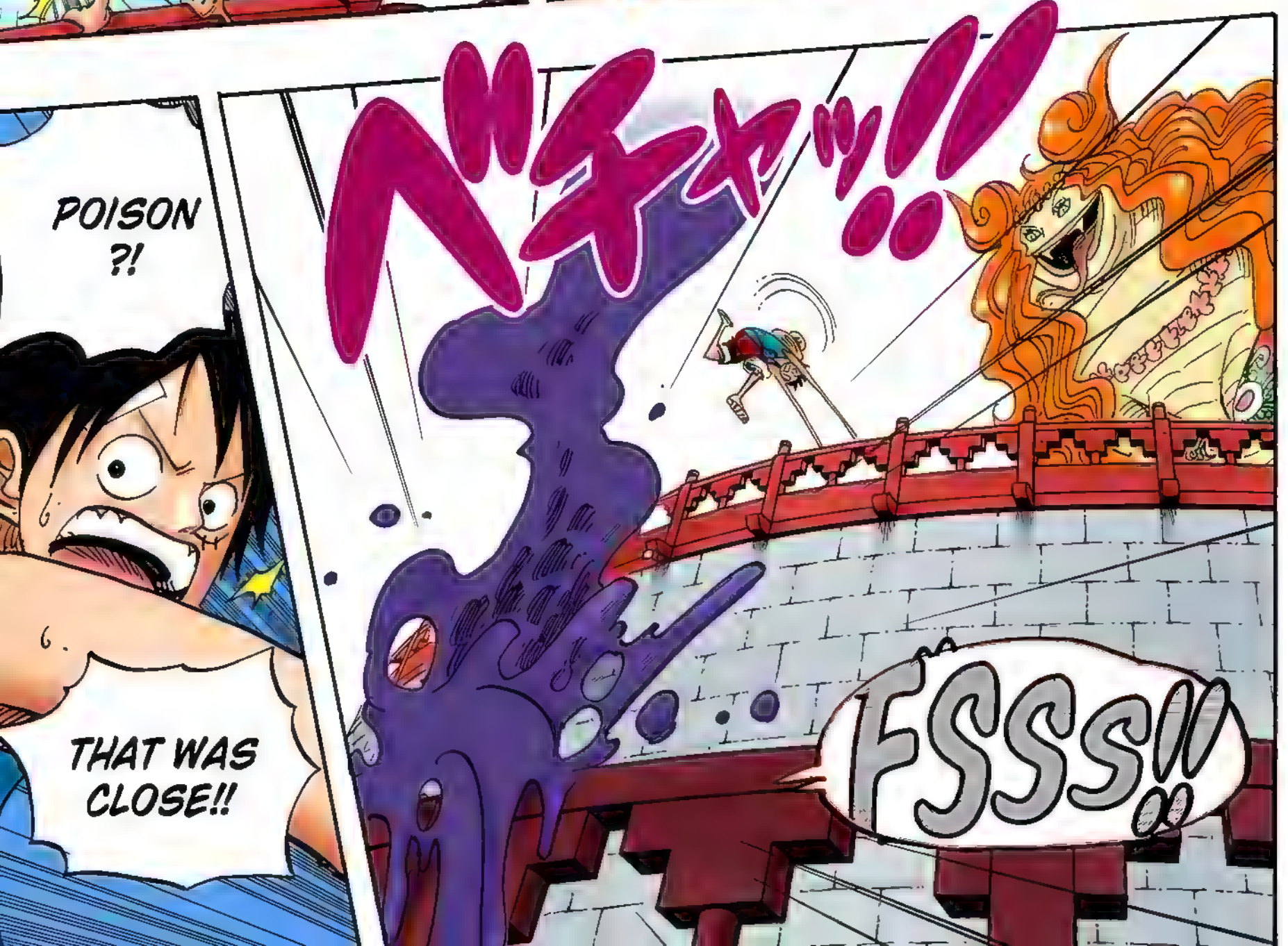
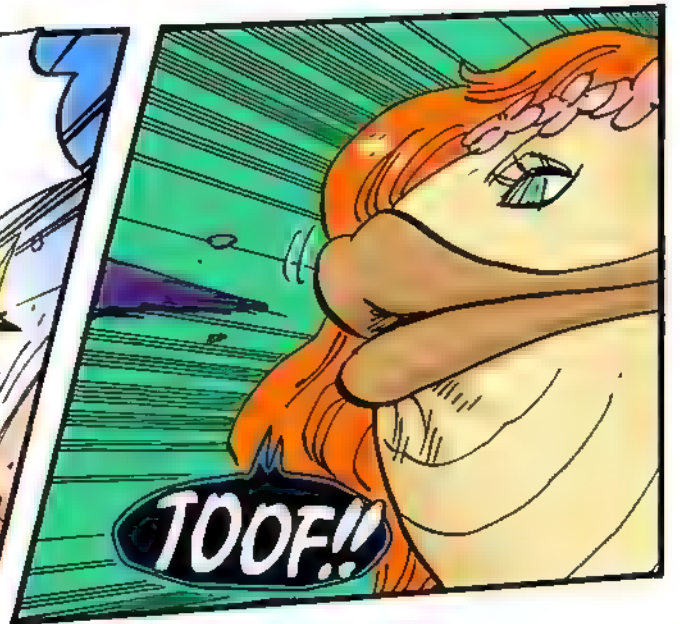
OKAY,
SO...

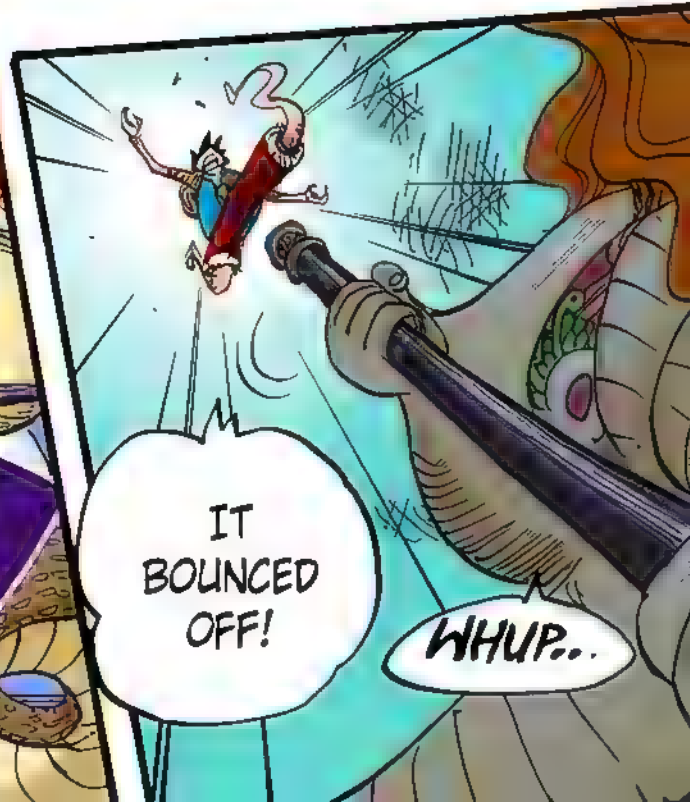
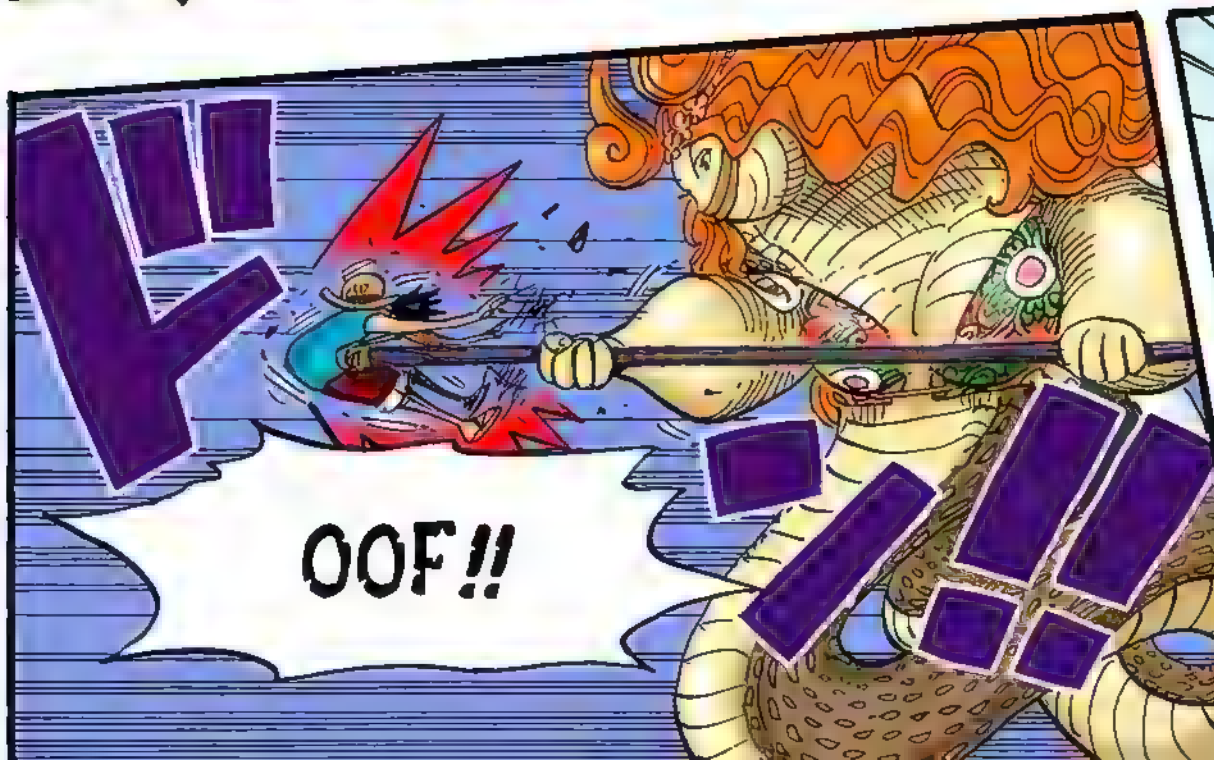
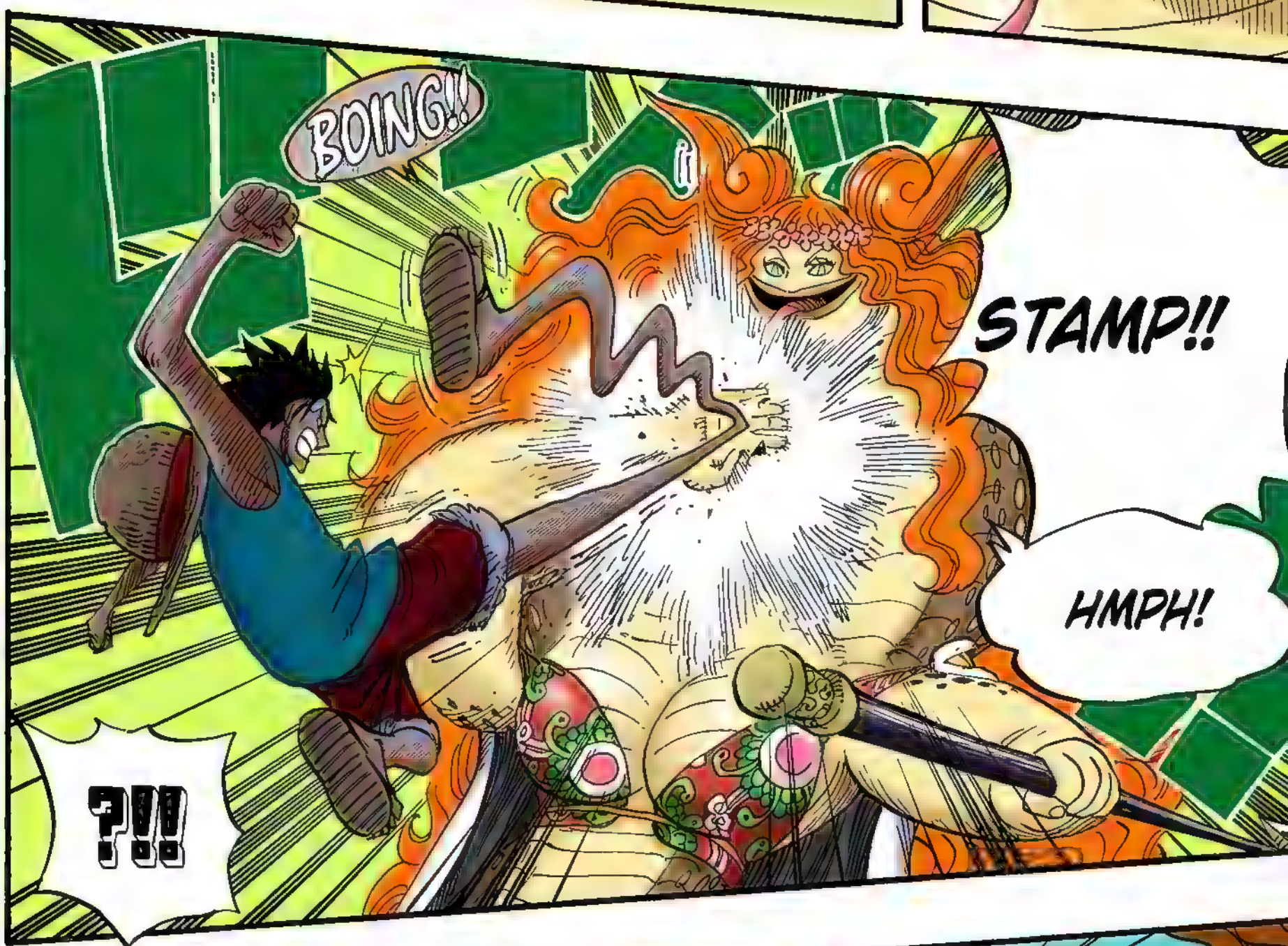
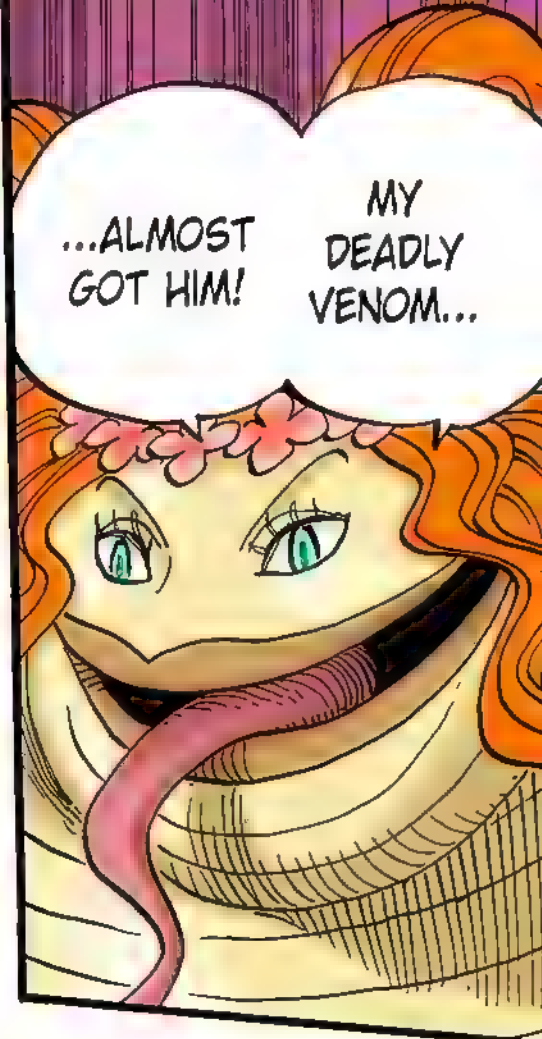
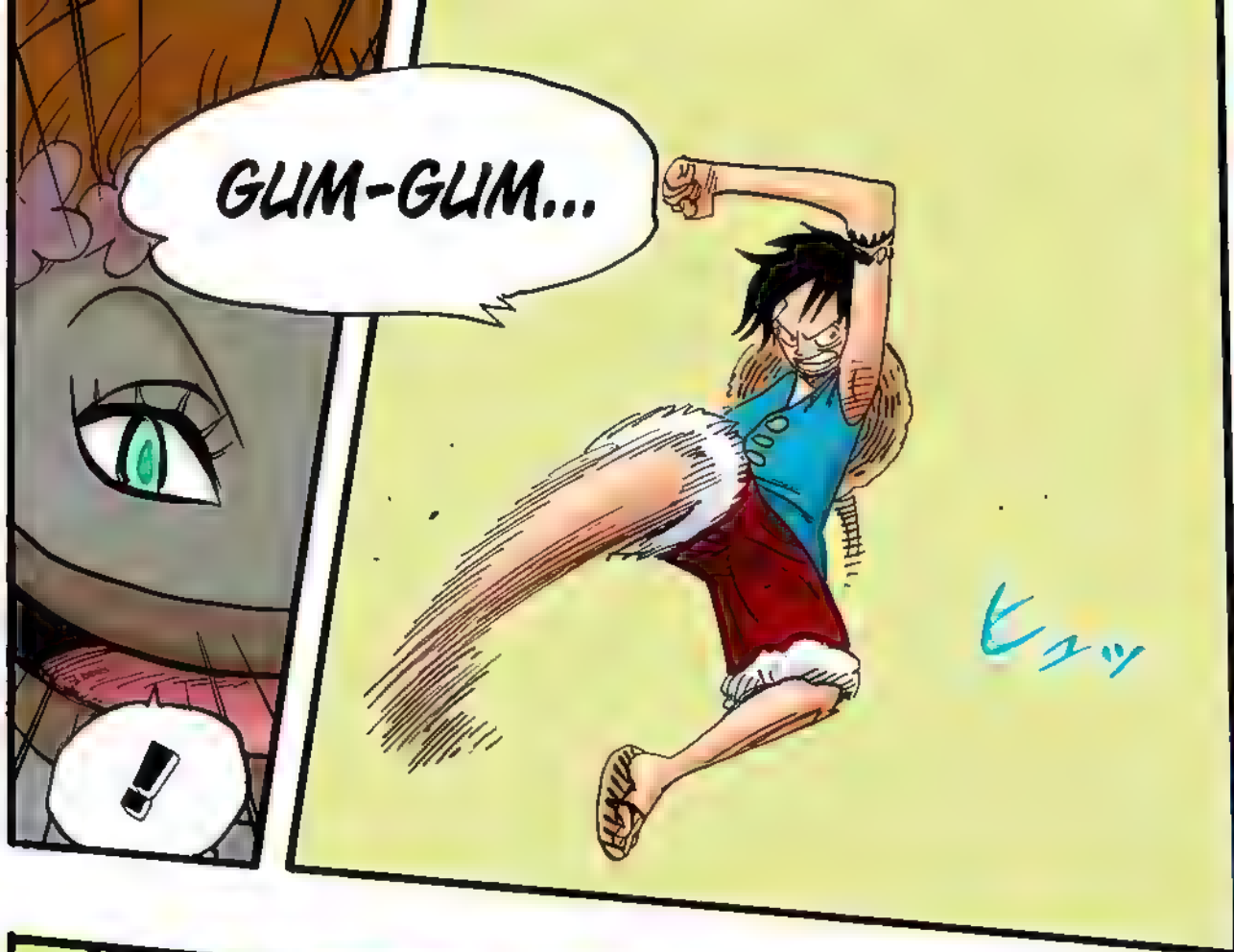
IS THAT MAN
TRYING TO SAVE
MARGUERITE AND
THE OTHER TWO?

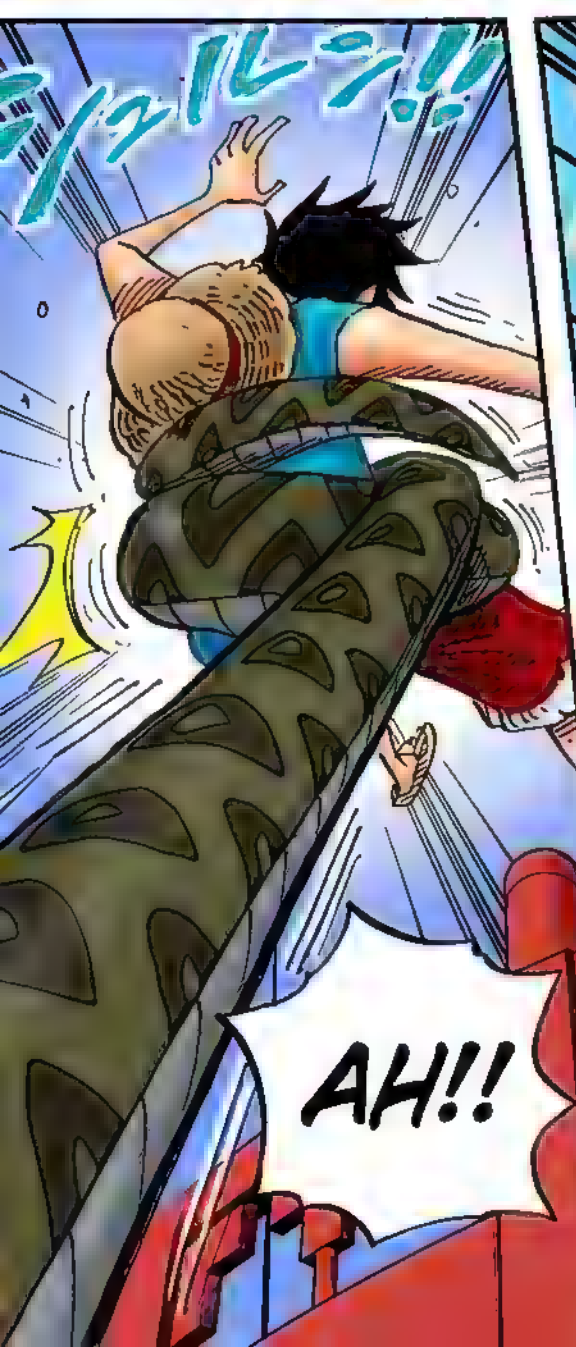
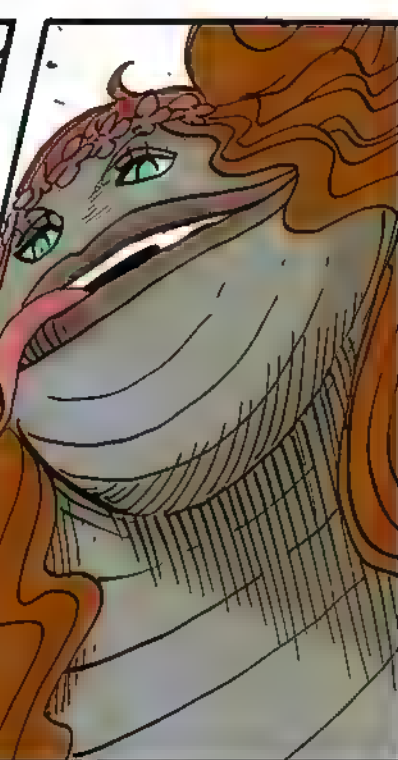
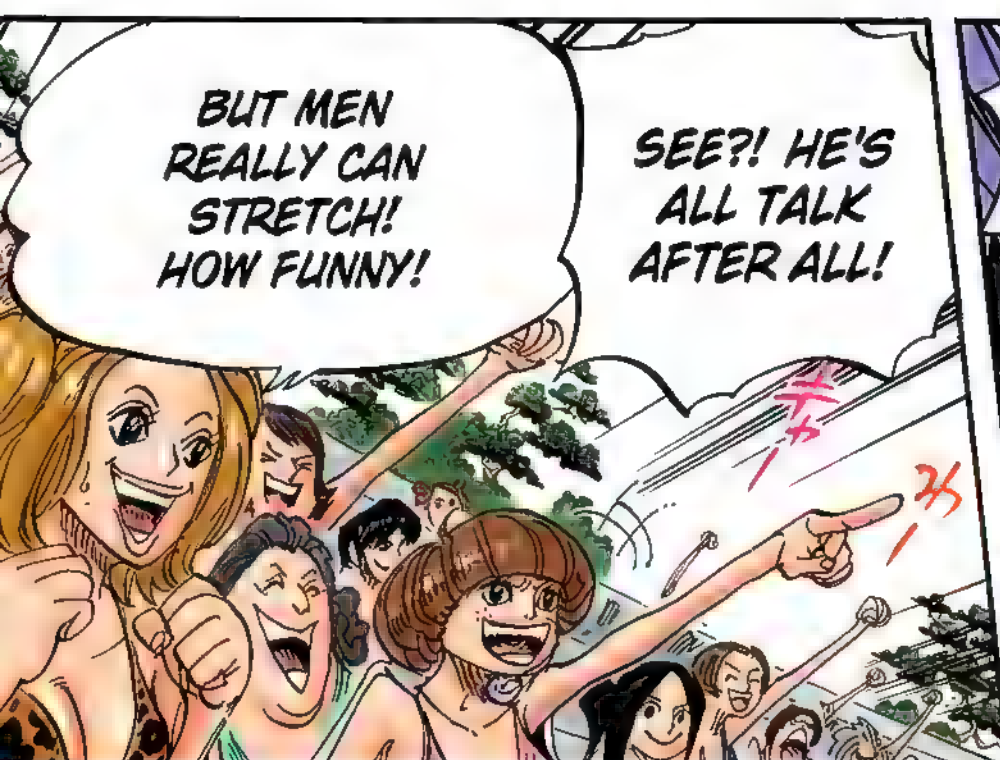
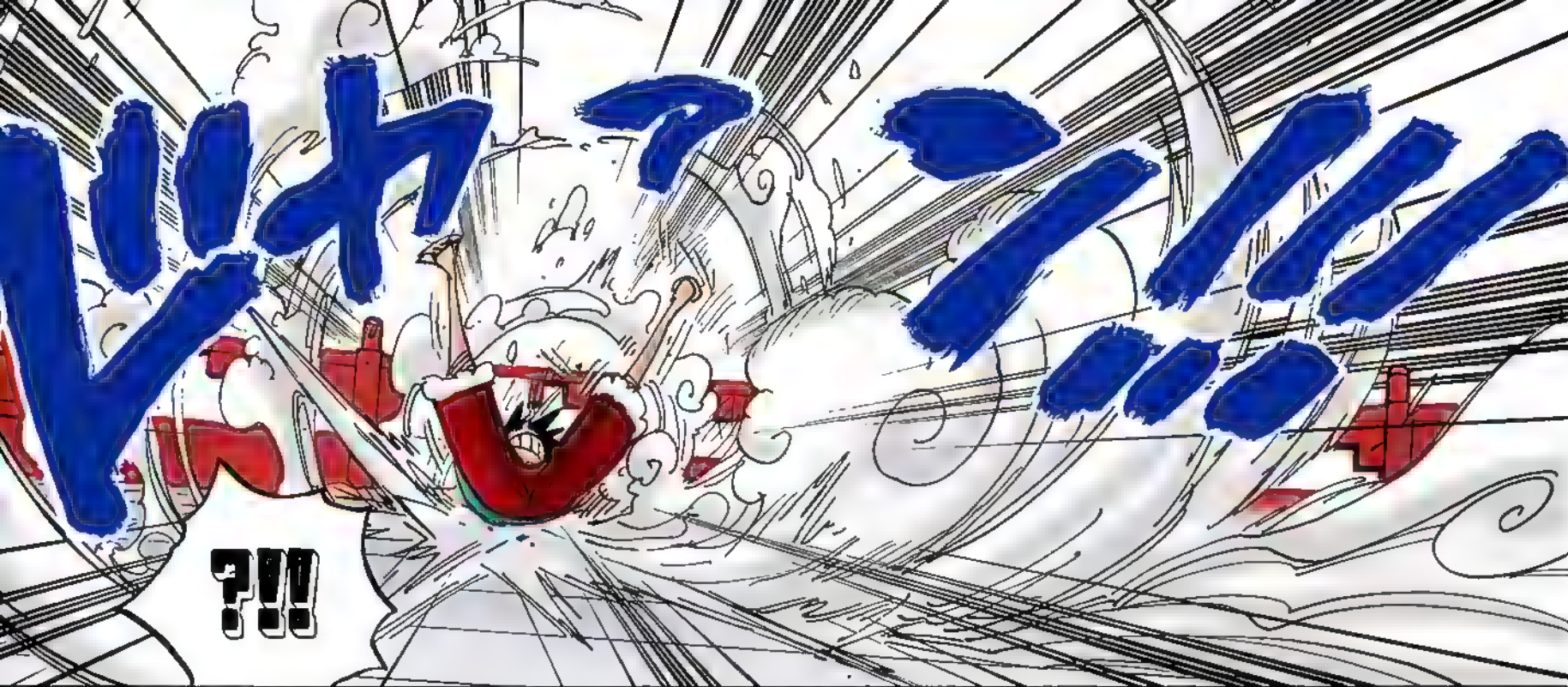
IT CAN'T BE!
HE'S ALREADY
BEEN CONDEMNED
TO DEATH
TWICE!

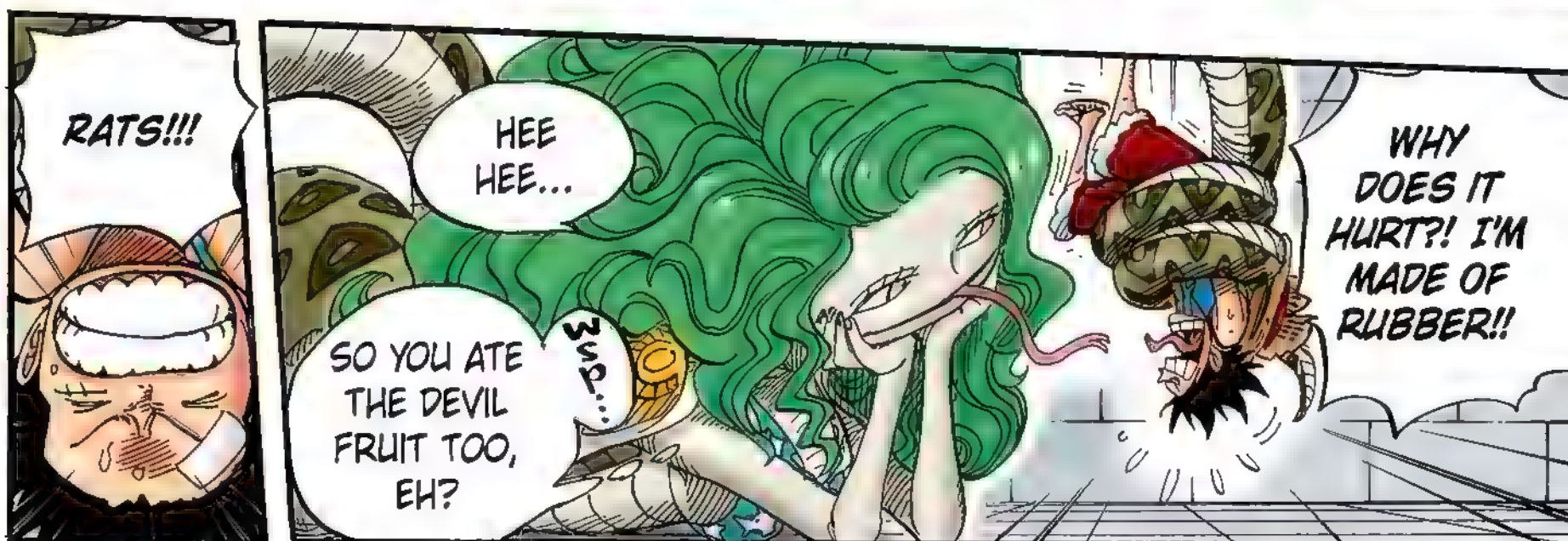
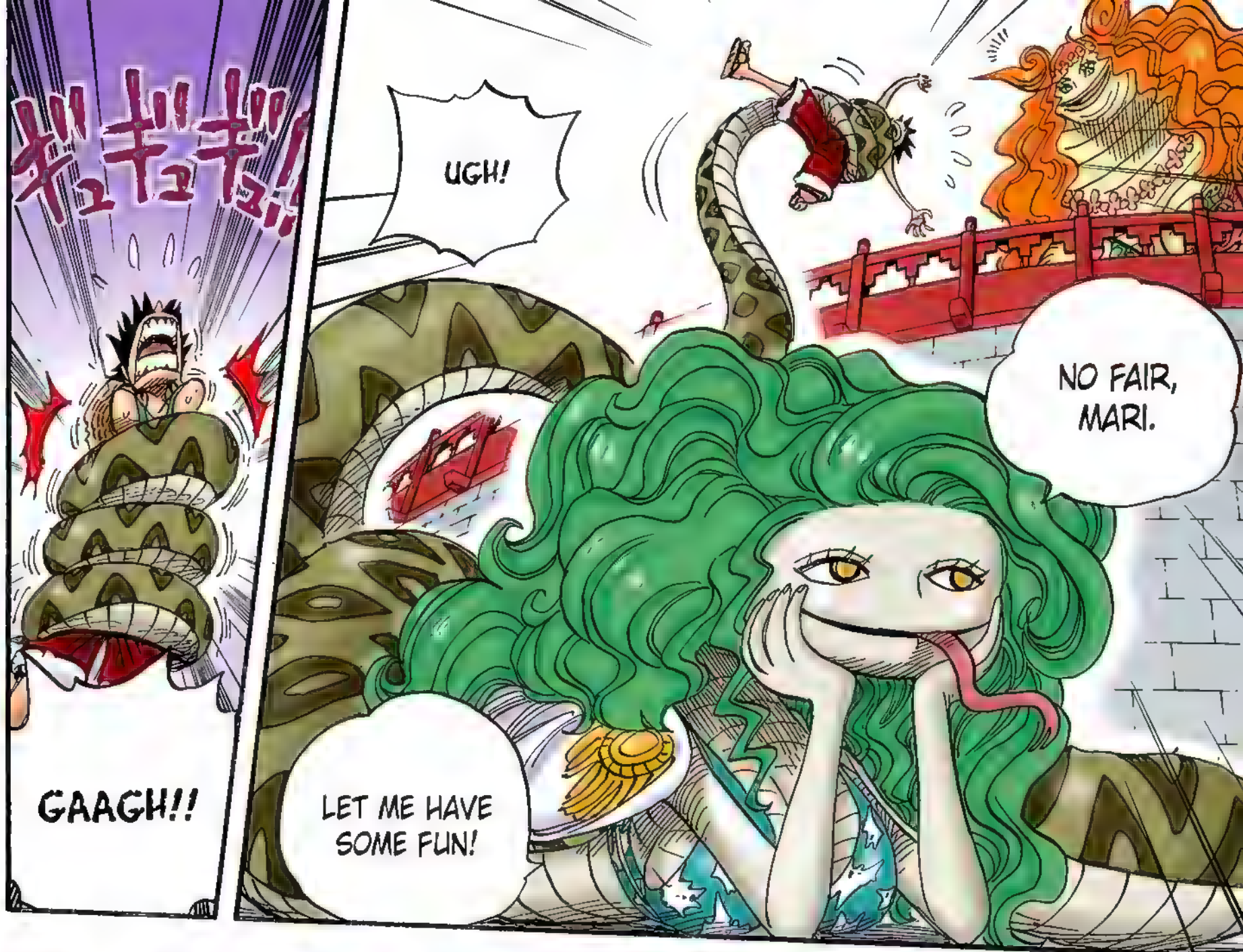


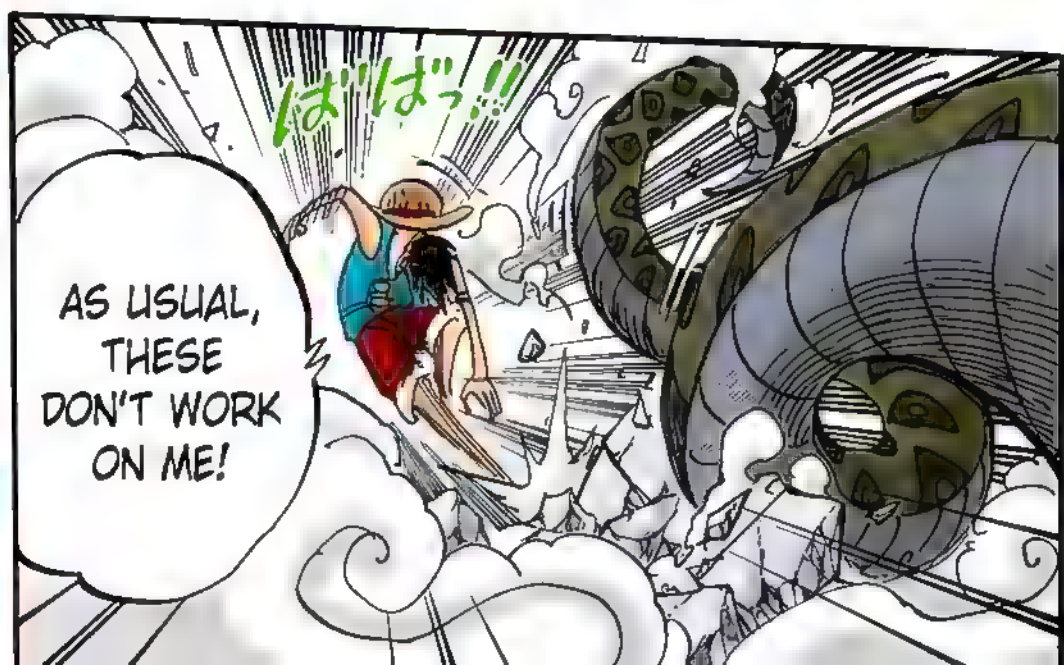
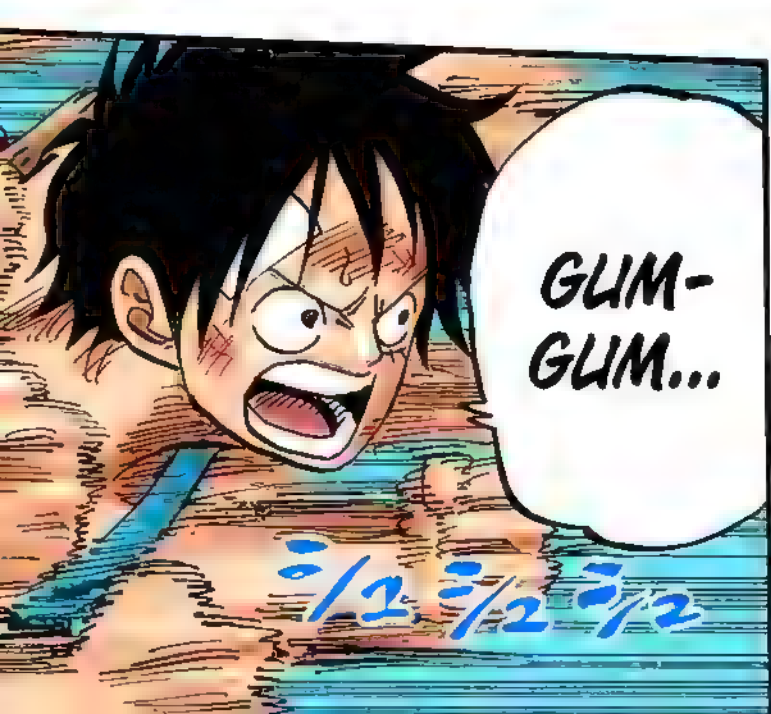
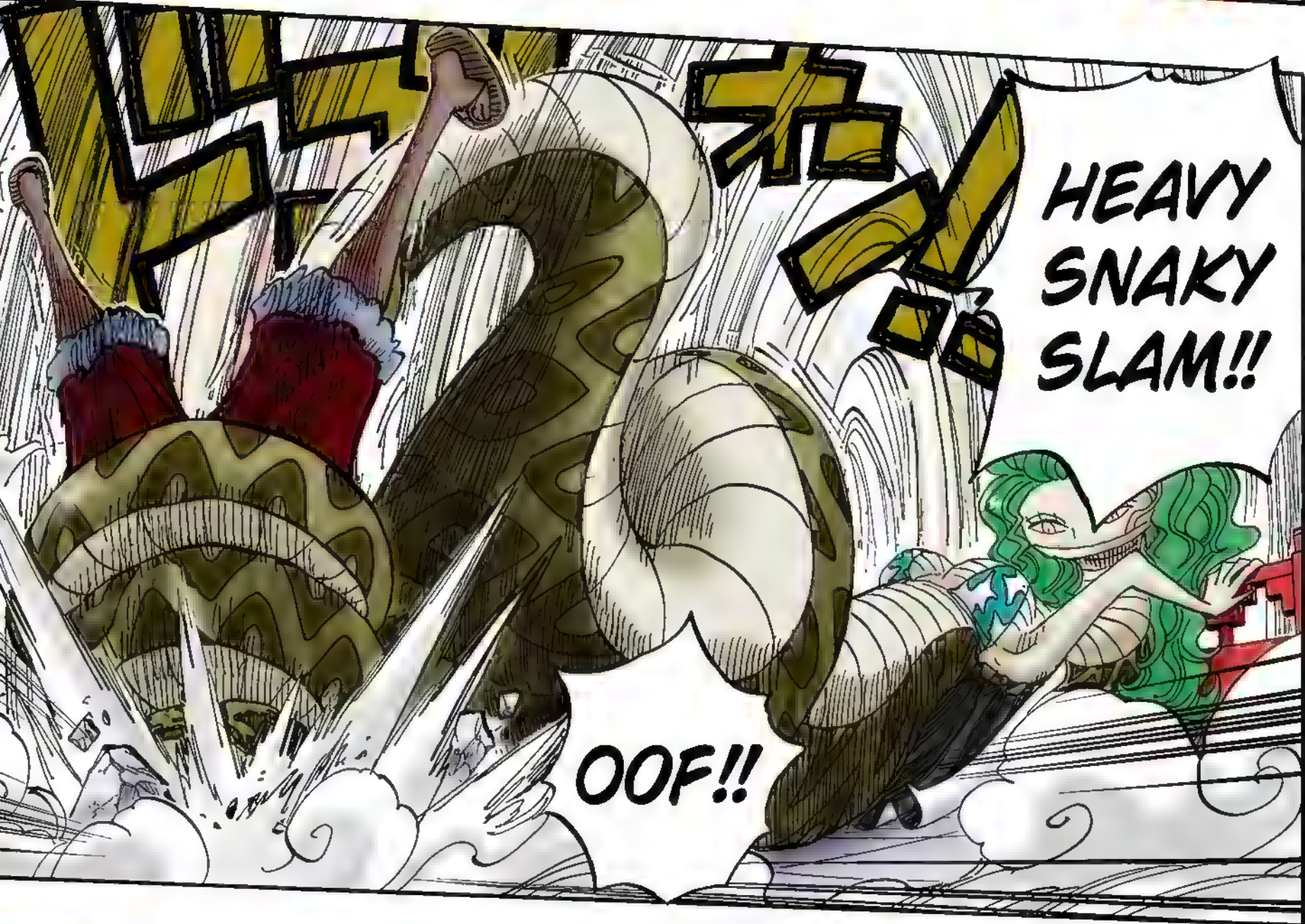
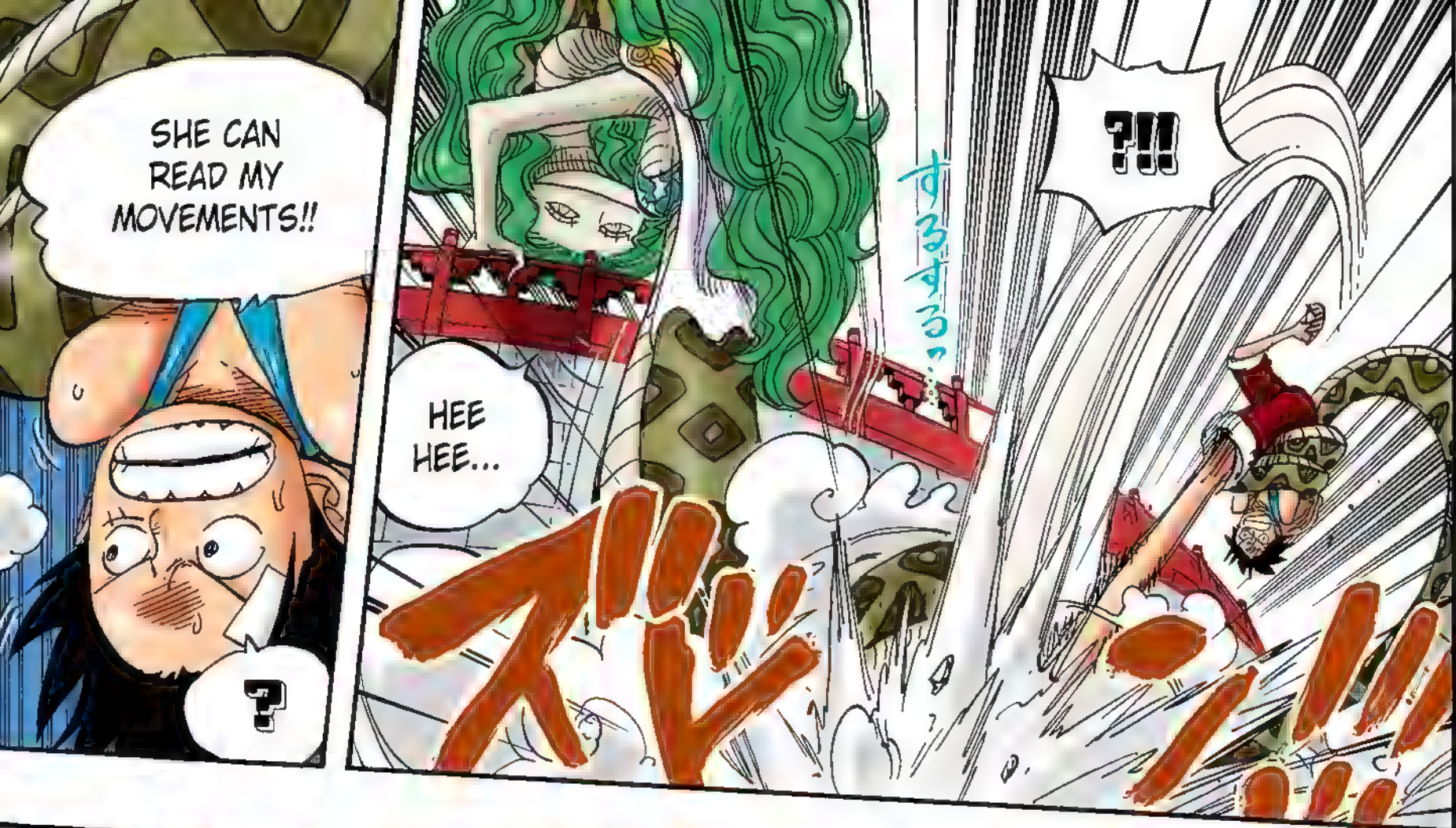




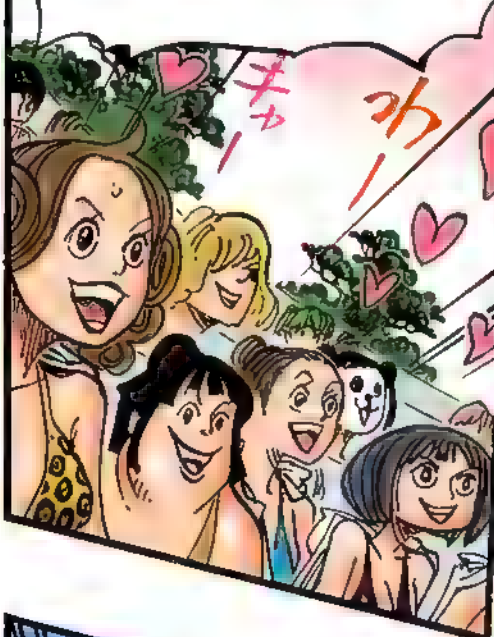






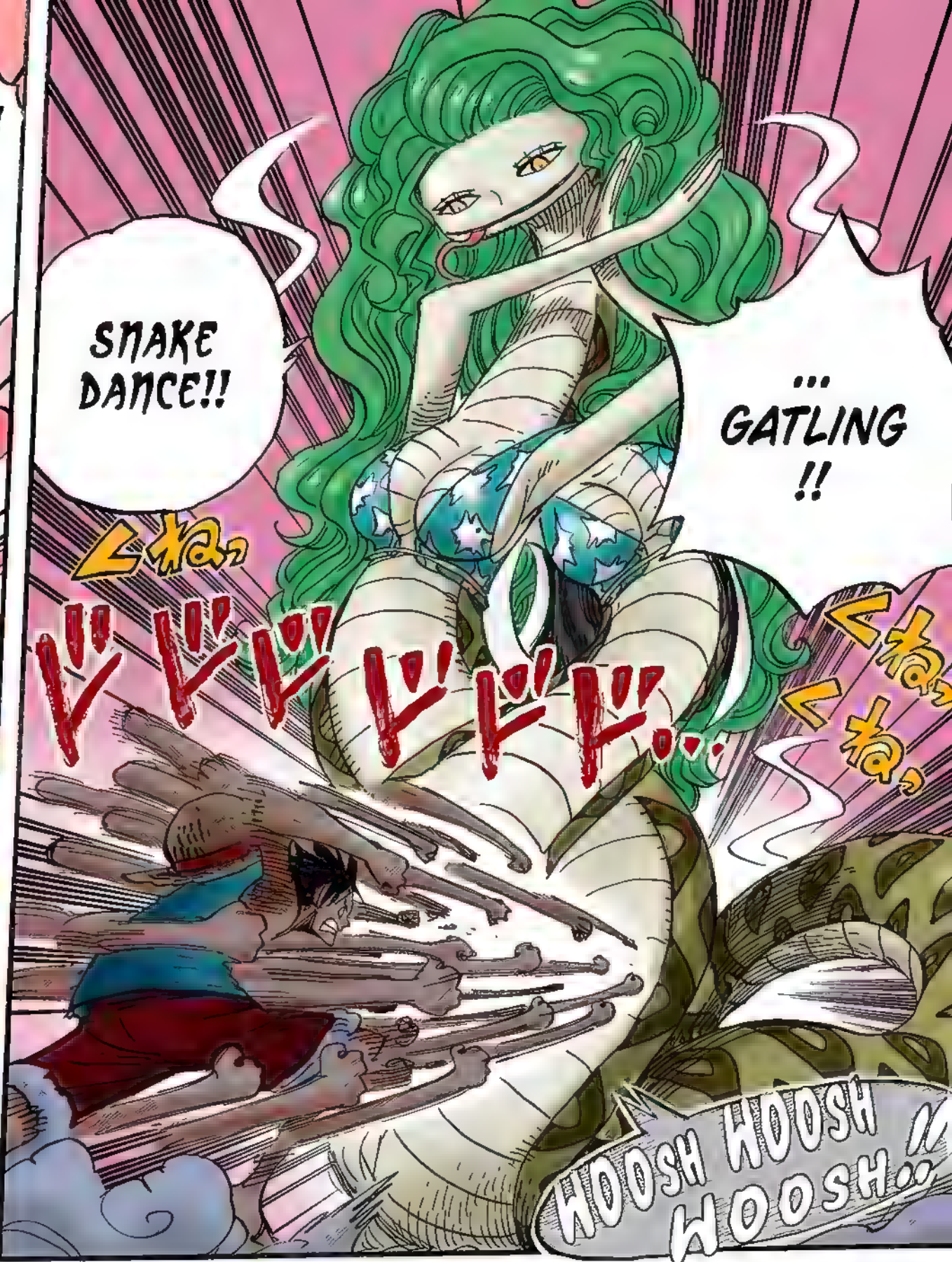


WHAT AMAZING MOVES!
WITH THE POWER OF
SANDERSONIA'S HAKI,
SHE CAN DODGE
ANYTHING!



Snake
Dance!!

...
GATLING
!!



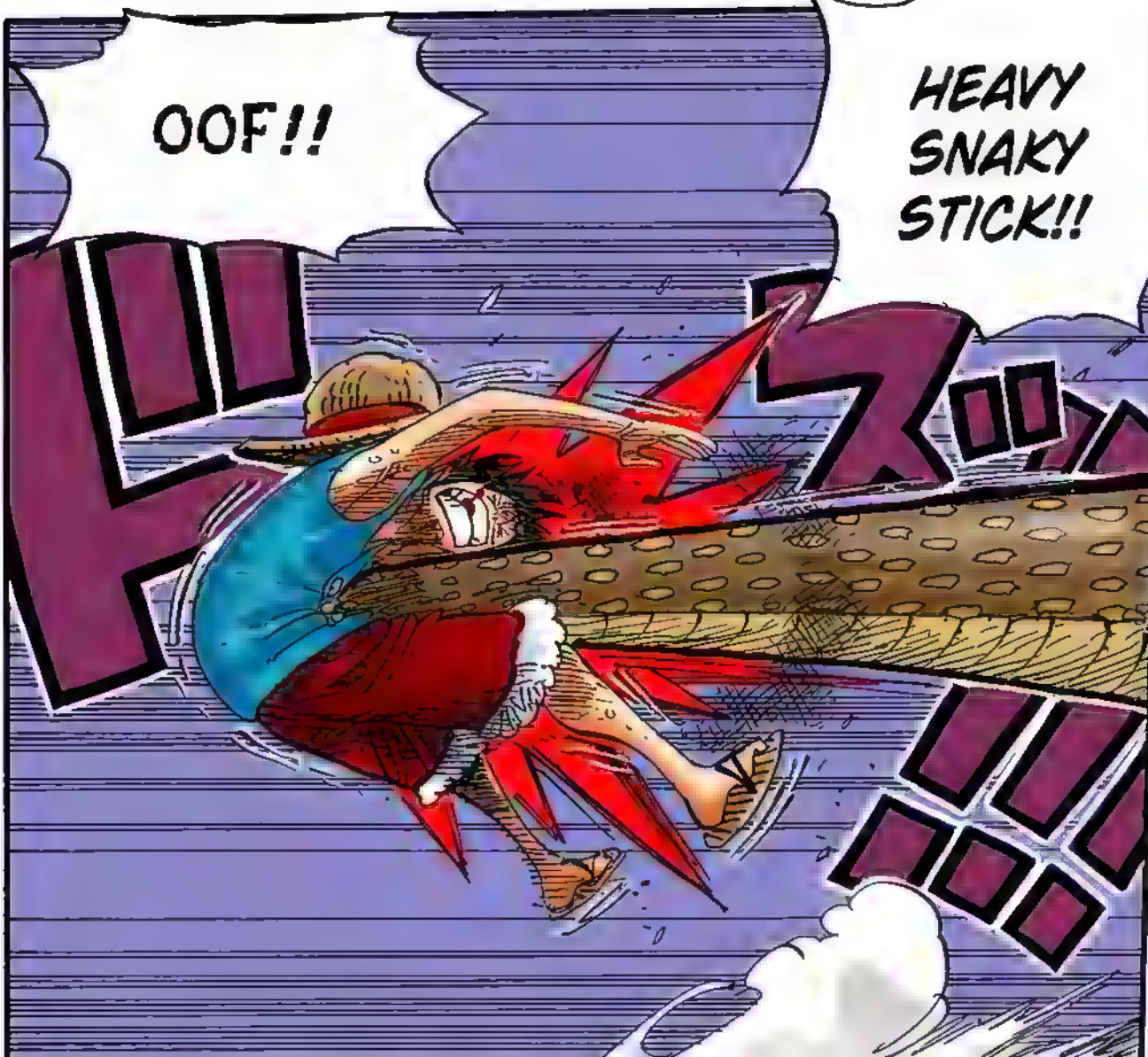
WHAT'S
GOING ON?!

THEY'RE READING
ALL MY MOVES!!

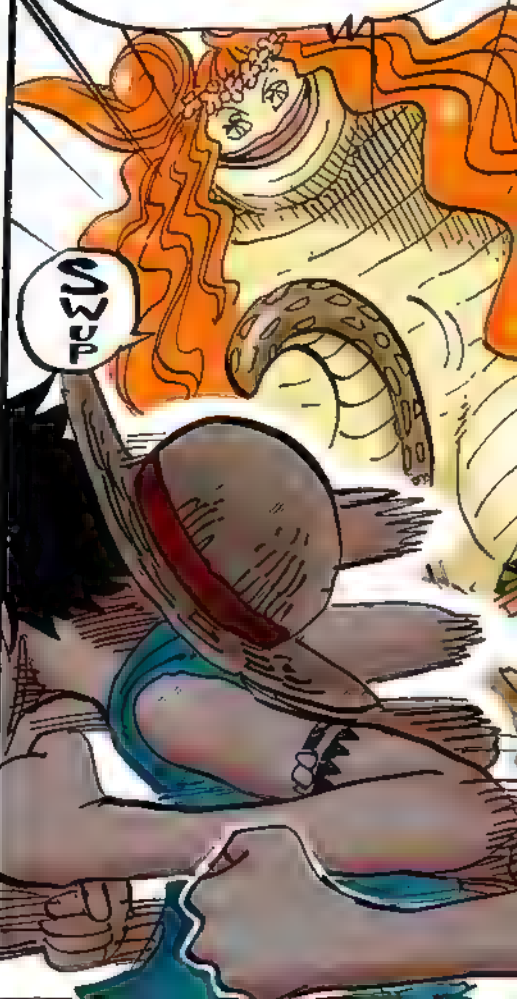


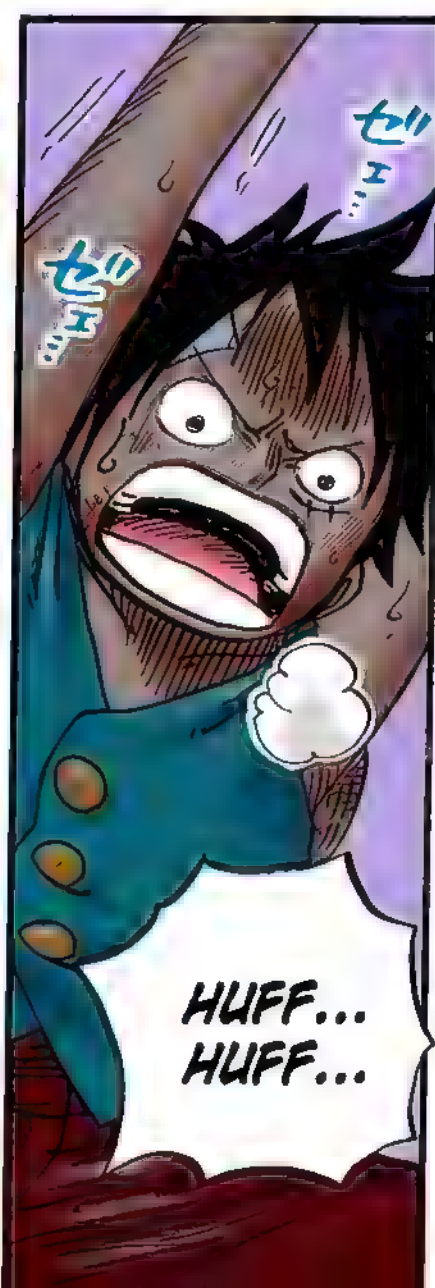
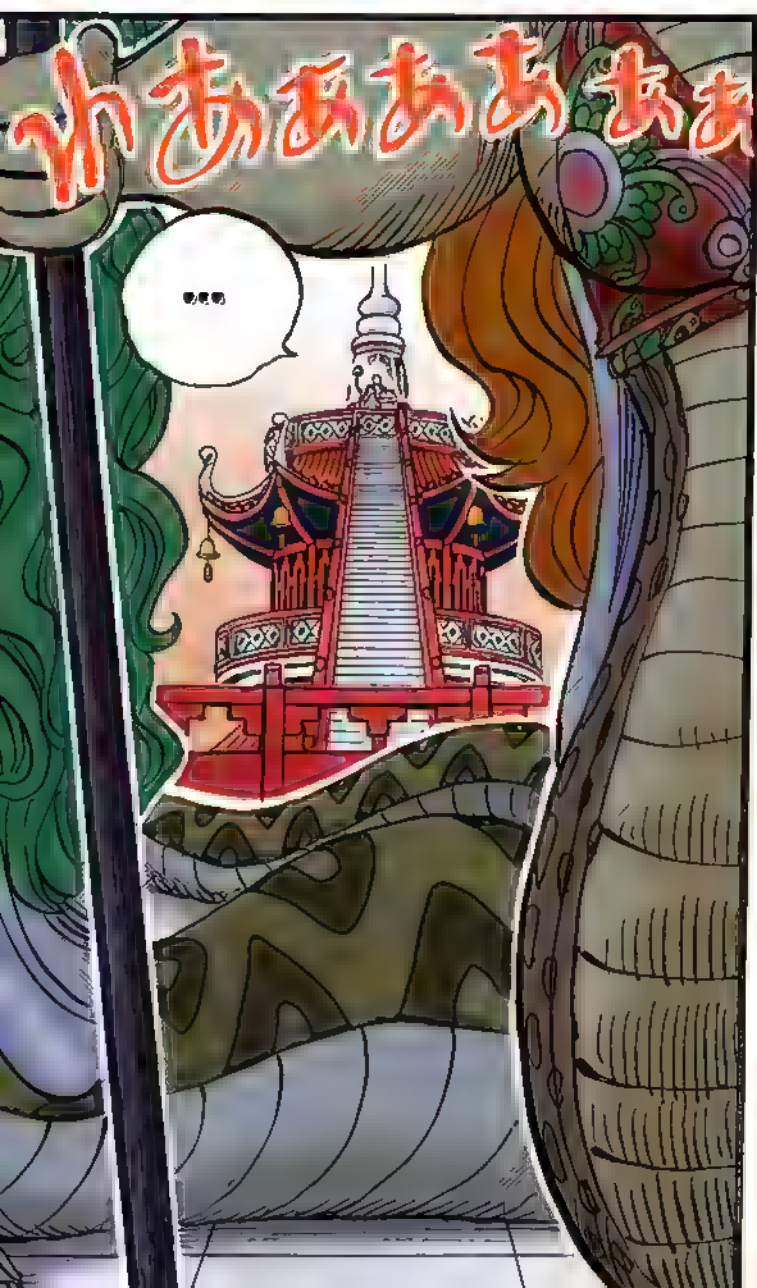
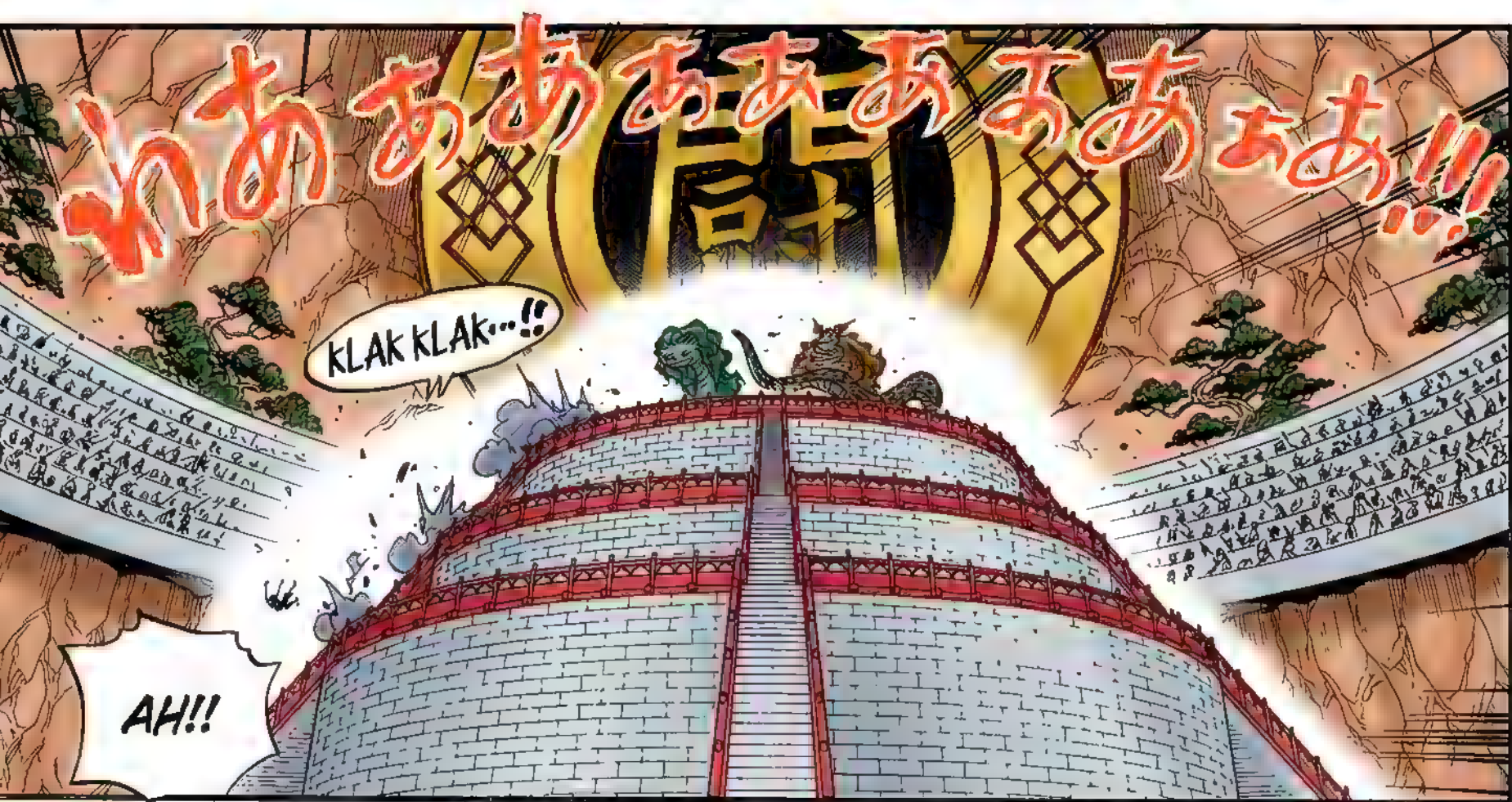
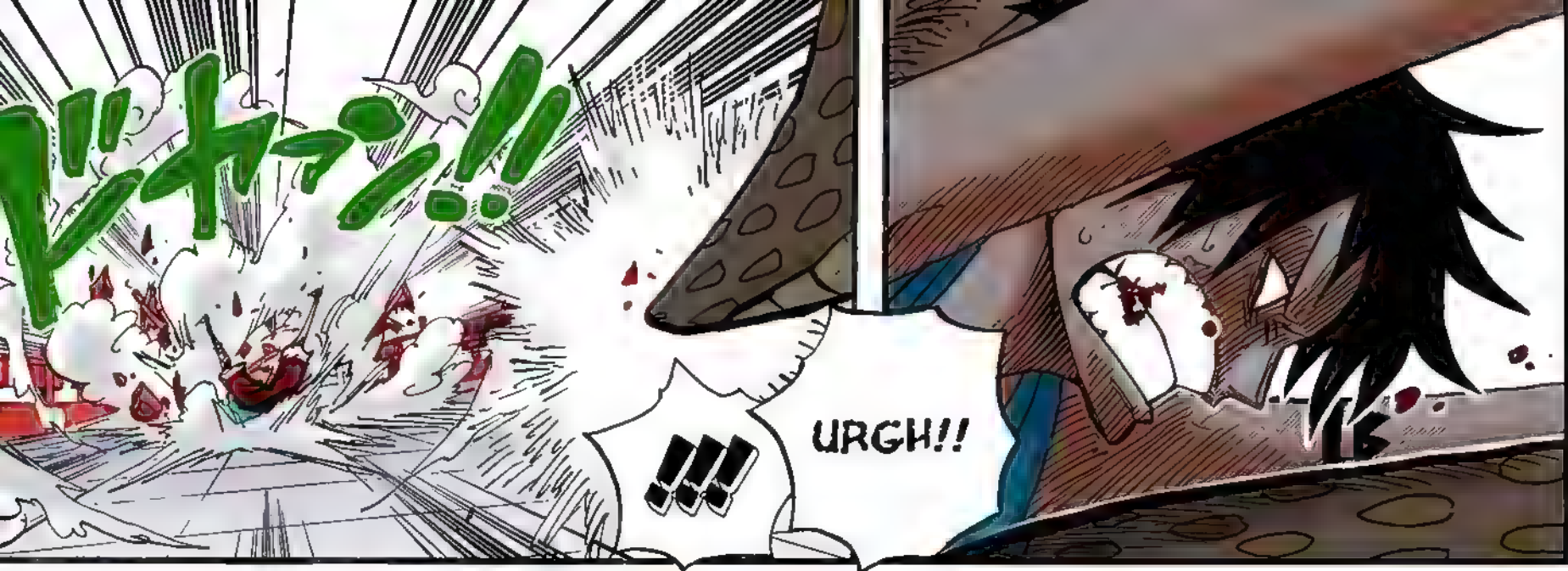
OOF!!

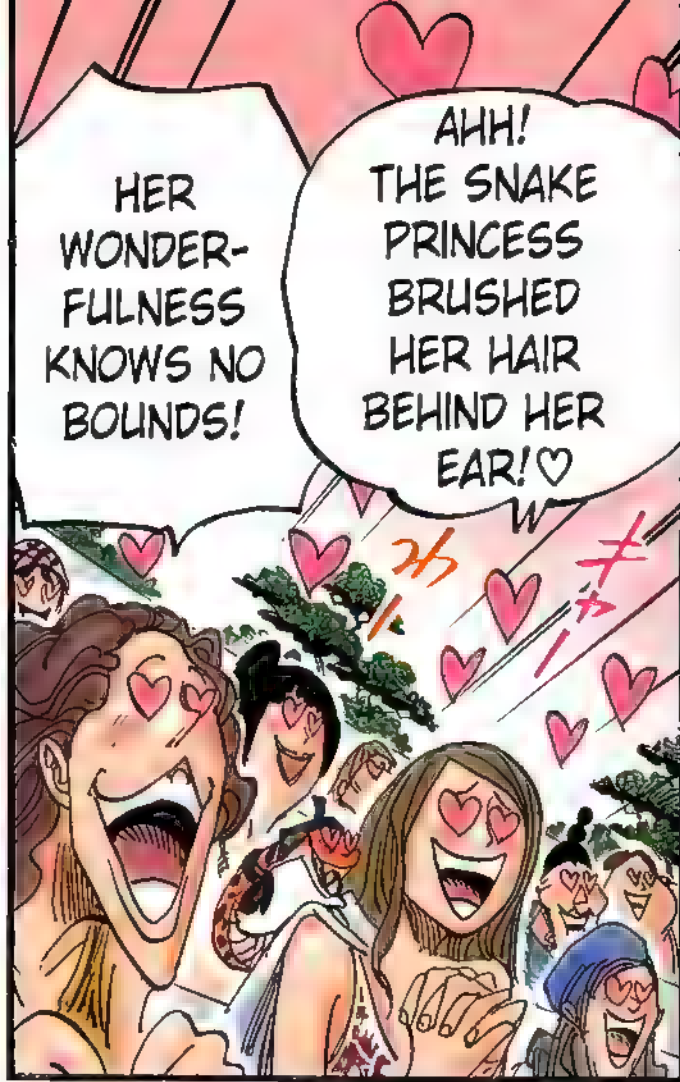
HEAVY
SNAKY
STICK!!



DON'T FORGET
ABOUT ME!







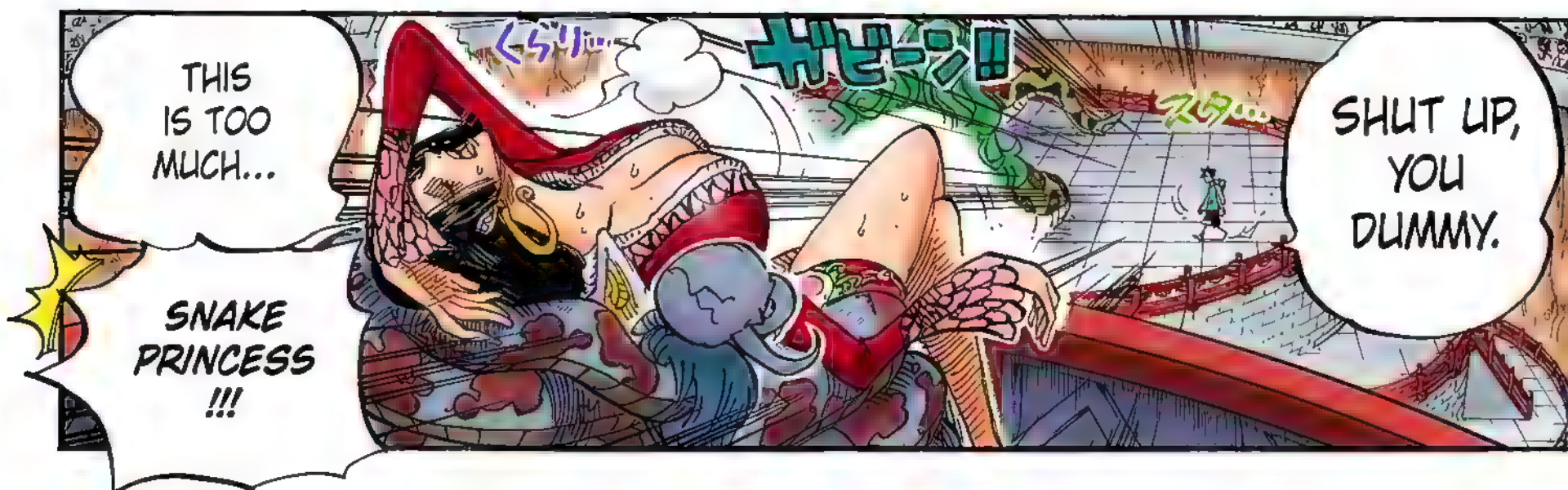
HER
WONDER-
FULNESS
KNOWS NO
BOUNDS!

AHH!
THE SNAKE
PRINCESS
BRUSHED
HER HAIR
BEHIND HER
EAR!♡



HE'S
A JOKE.

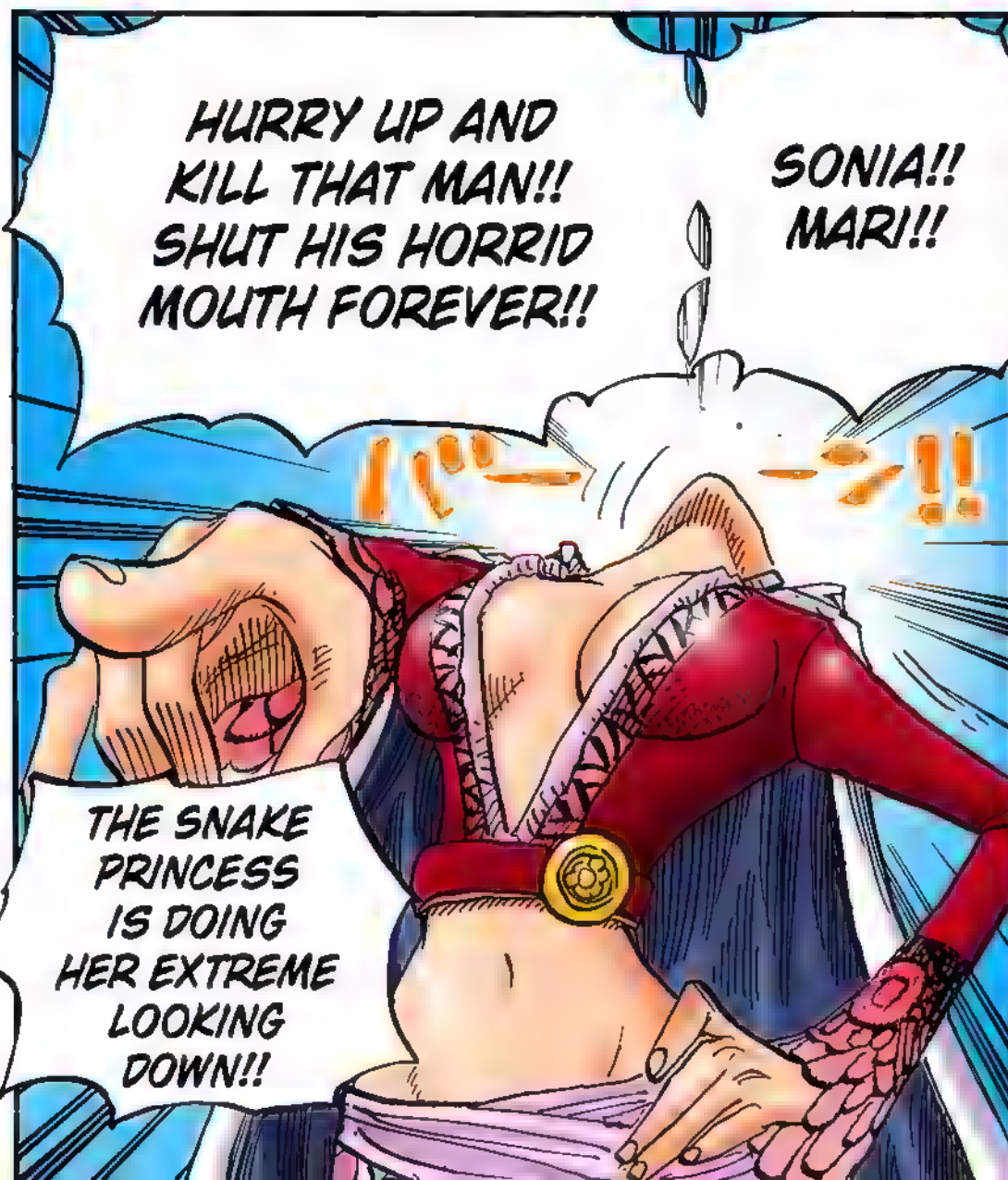
THAT
MAN IS
NOTHING
SPECIAL
AFTER
ALL.



THIS
IS TOO
MUCH...

SNAKE
PRINCESS
!!!

SHUT UP,
YOU
DUMMY.



HURRY UP AND
KILL THAT MAN!!
SHUT HIS HORRID
MOUTH FOREVER!!

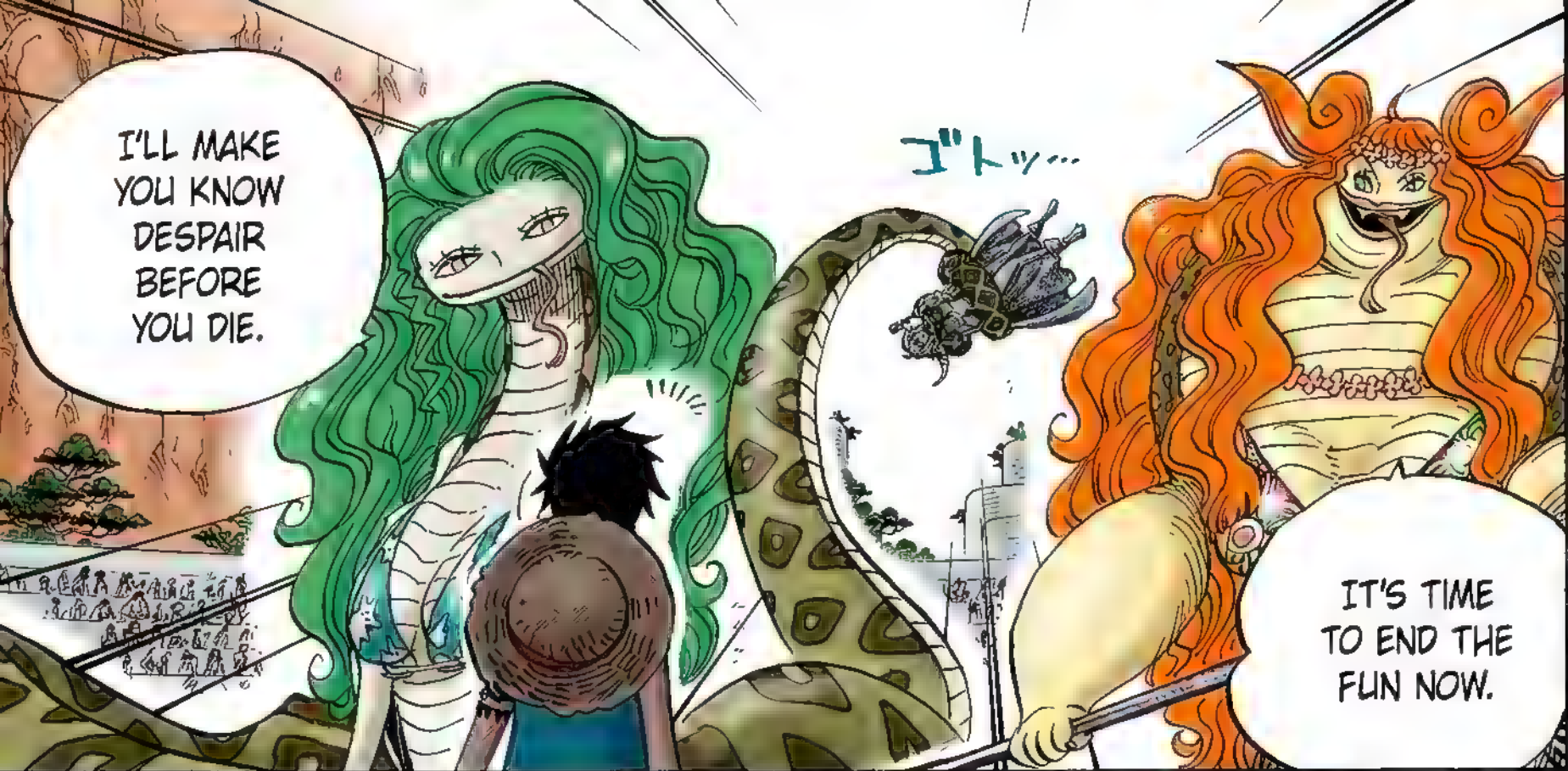
SONIA!!
MARI!!

THE SNAKE
PRINCESS
IS DOING
HER EXTREME
LOOKING
DOWN!!



HE CAN'T GO
UNPUNISHED!
HE MUST BE
PUT TO DEATH
RIGHT NOW!!

HOW DARE
HE SAY
MEAN
THINGS TO
THE SNAKE
PRINCESS!!



I'LL MAKE
YOU KNOW
DESPAIR
BEFORE
YOU DIE.

ゴトッ...

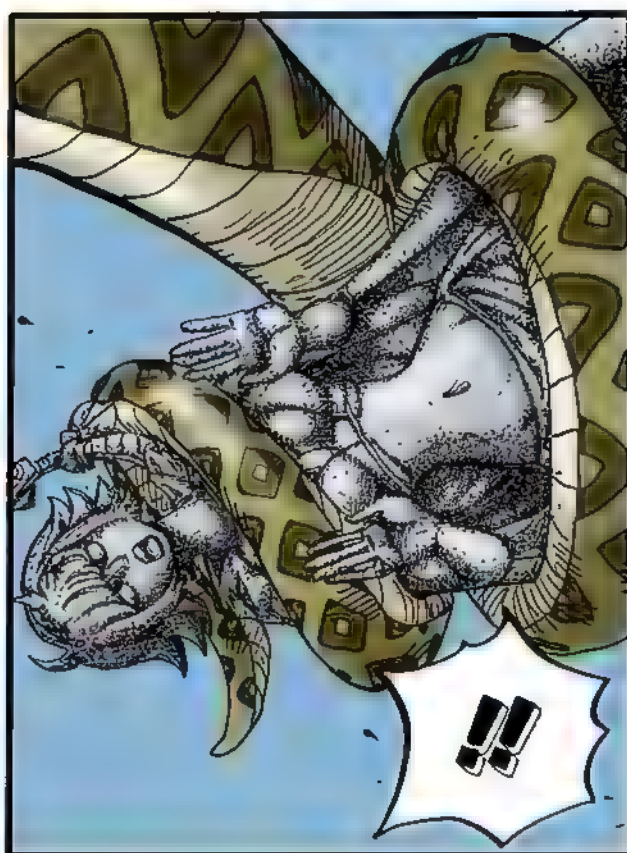
IT'S TIME
TO END THE
FUN NOW.



WHAT IF YOU
BREAK THEM?!
I OWE THEM
MY LIFE!!



HEY!!
WHAT ARE YOU
DOING?!
LEAVE THEM
ALONE!!

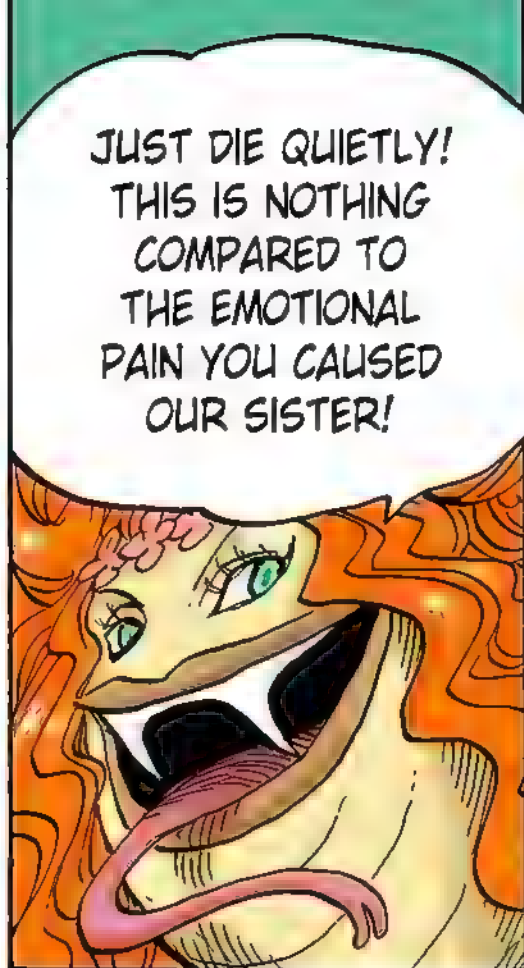


THIS DUEL
IS BETWEEN
YOU TWO
AND ME!!!

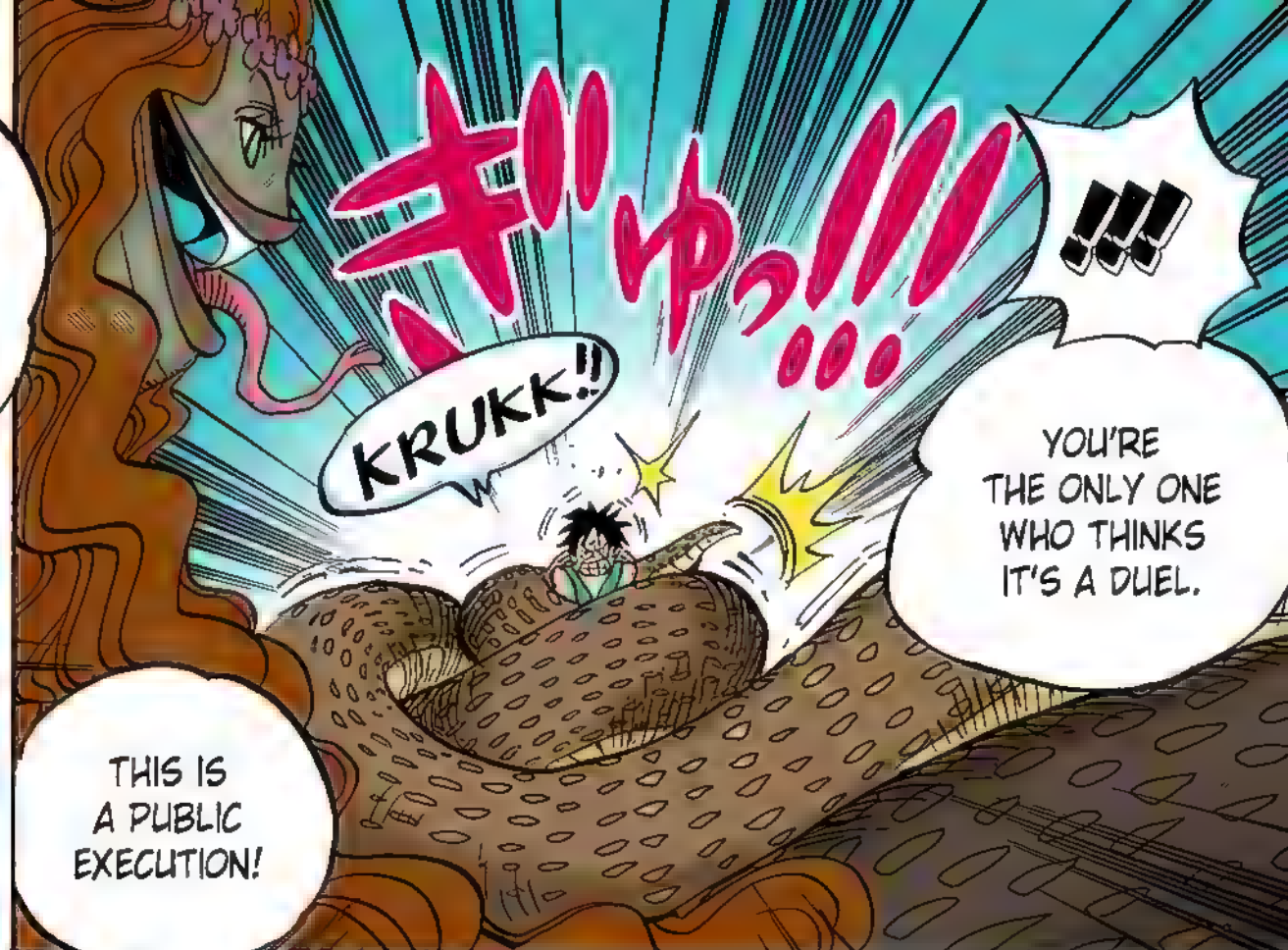
DON'T BE
STUPID!!



OF COURSE I'M GOING
TO BREAK THEM.
UNFORTUNATELY FOR THEM,
THAT IS YOUR PUNISHMENT.



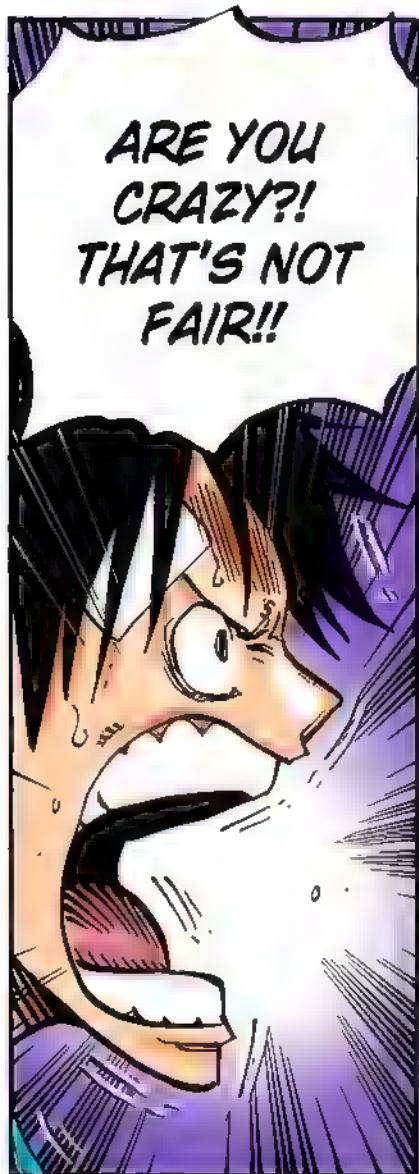
JUST DIE QUIETLY!
THIS IS NOTHING
COMPARED TO
THE EMOTIONAL
PAIN YOU CAUSED
OUR SISTER!



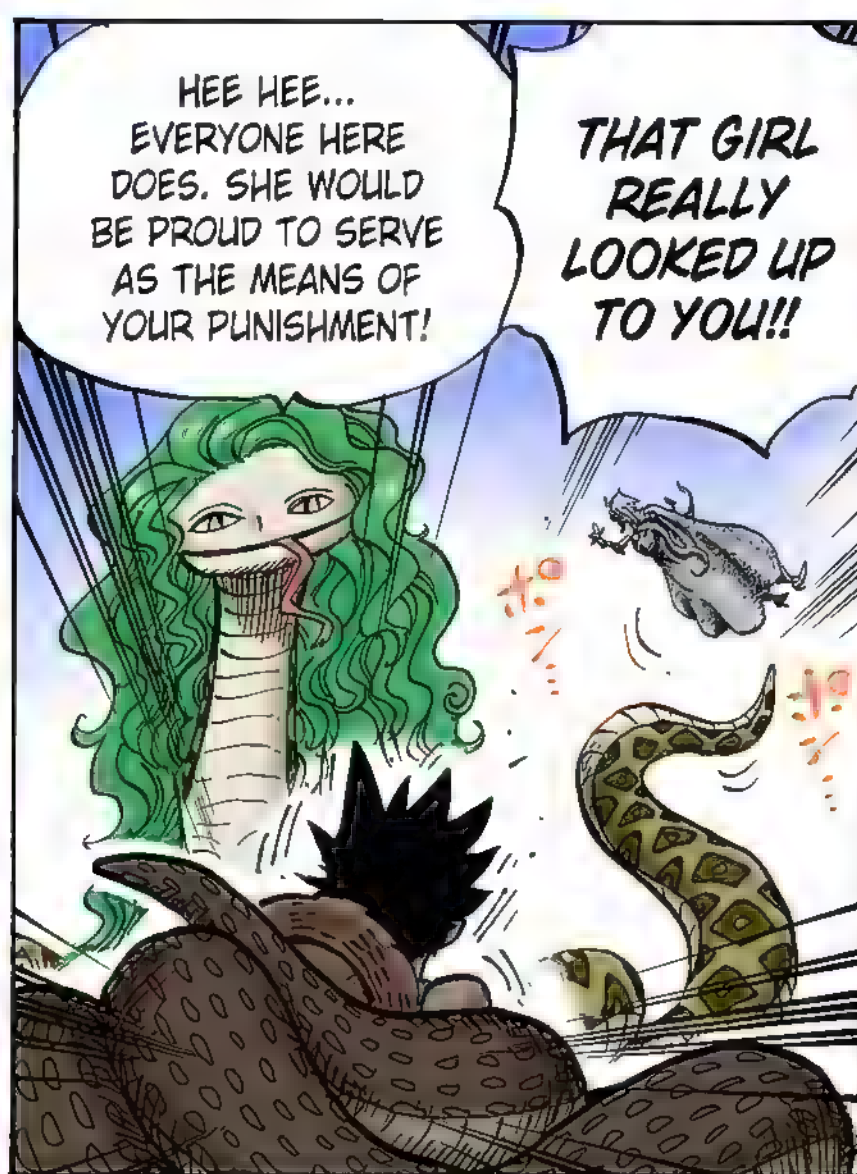
THIS IS
A PUBLIC
EXECUTION!

KRUUK!!

YOU'RE
THE ONLY ONE
WHO THINKS
IT'S A DUEL.

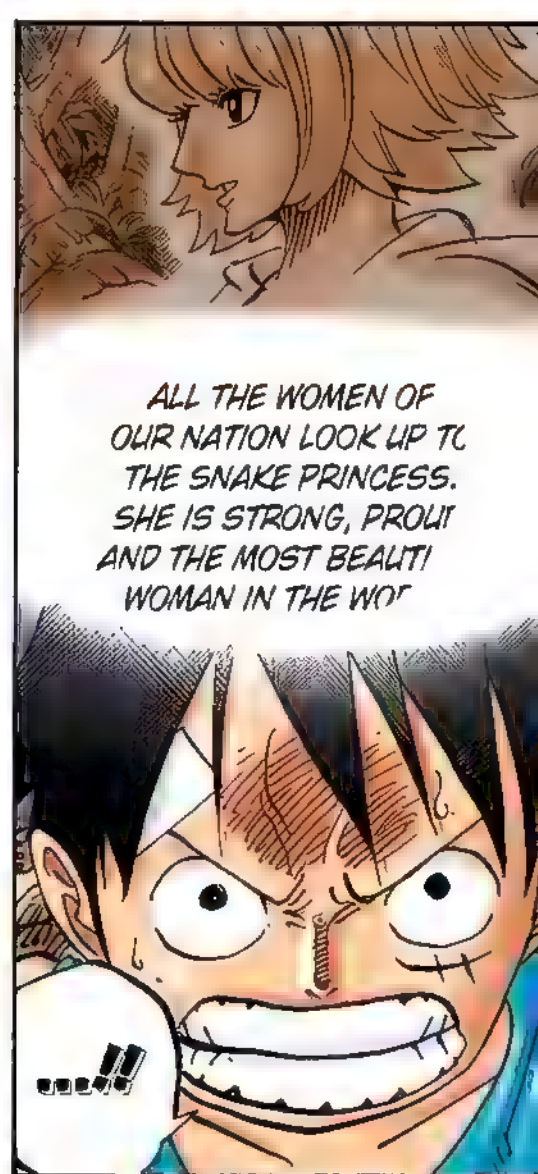


ARE YOU
CRAZY?!
THAT'S NOT
FAIR!!

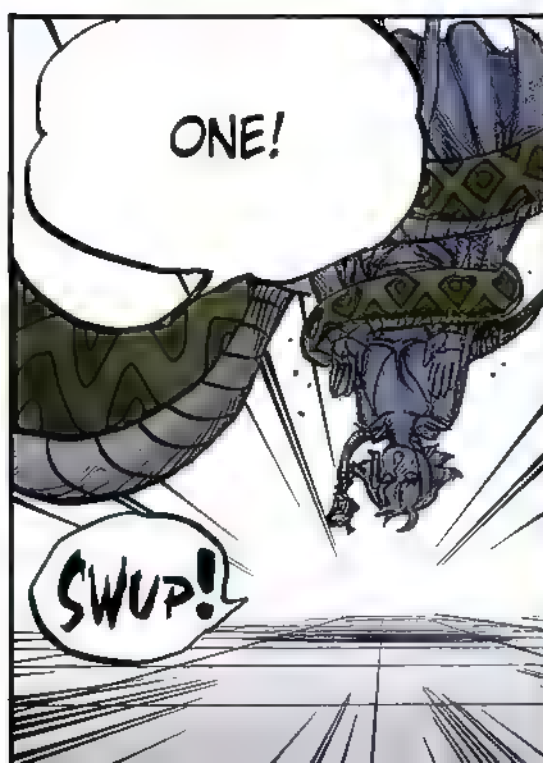


HEE HEE...
EVERYONE HERE
DOES. SHE WOULD
BE PROUD TO SERVE
AS THE MEANS OF
YOUR PUNISHMENT!

THAT GIRL
REALLY
LOOKED UP
TO YOU!!



ALL THE WOMEN OF
OUR NATION LOOK UP TO
THE SNAKE PRINCESS.
SHE IS STRONG, PROUD
AND THE MOST BEAUTIFUL
WOMAN IN THE WORLD



ONE!

SWUP!

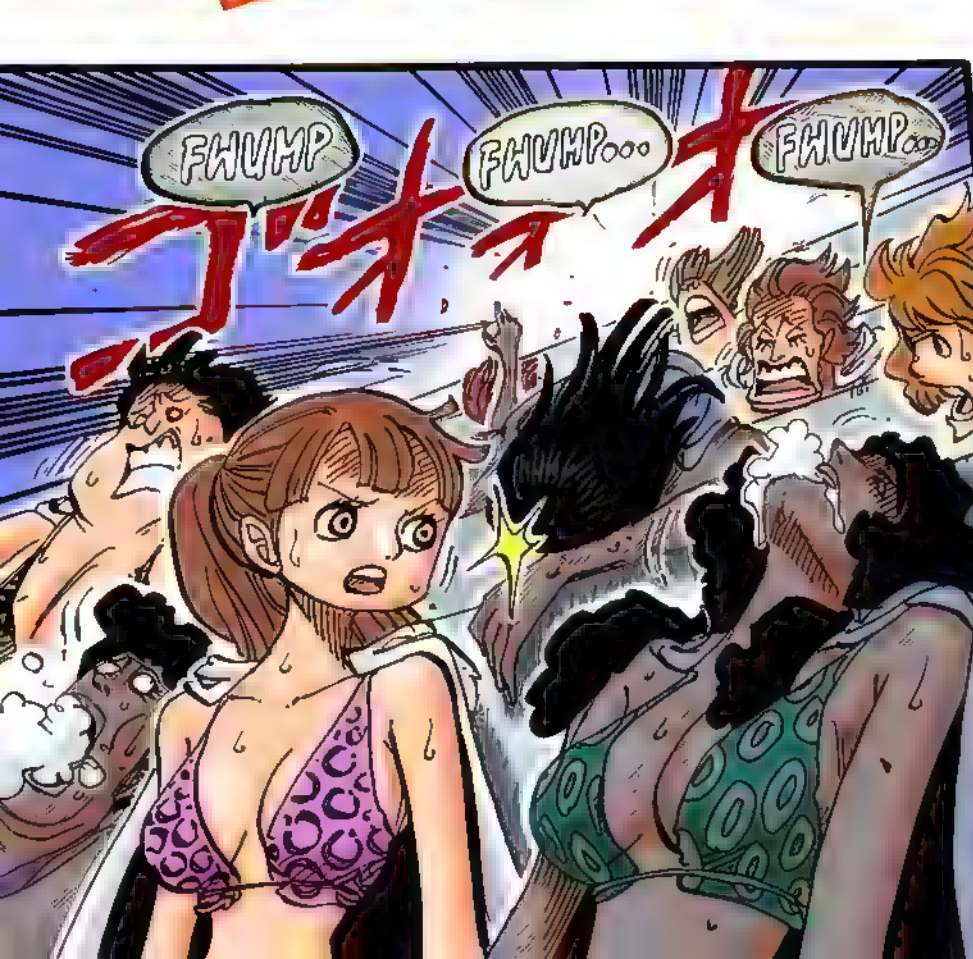


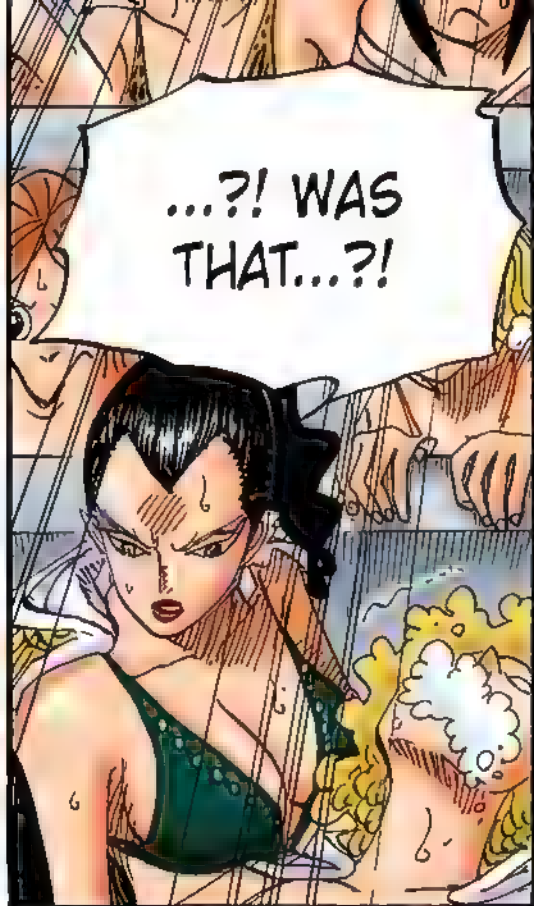
MARGUERITE!!



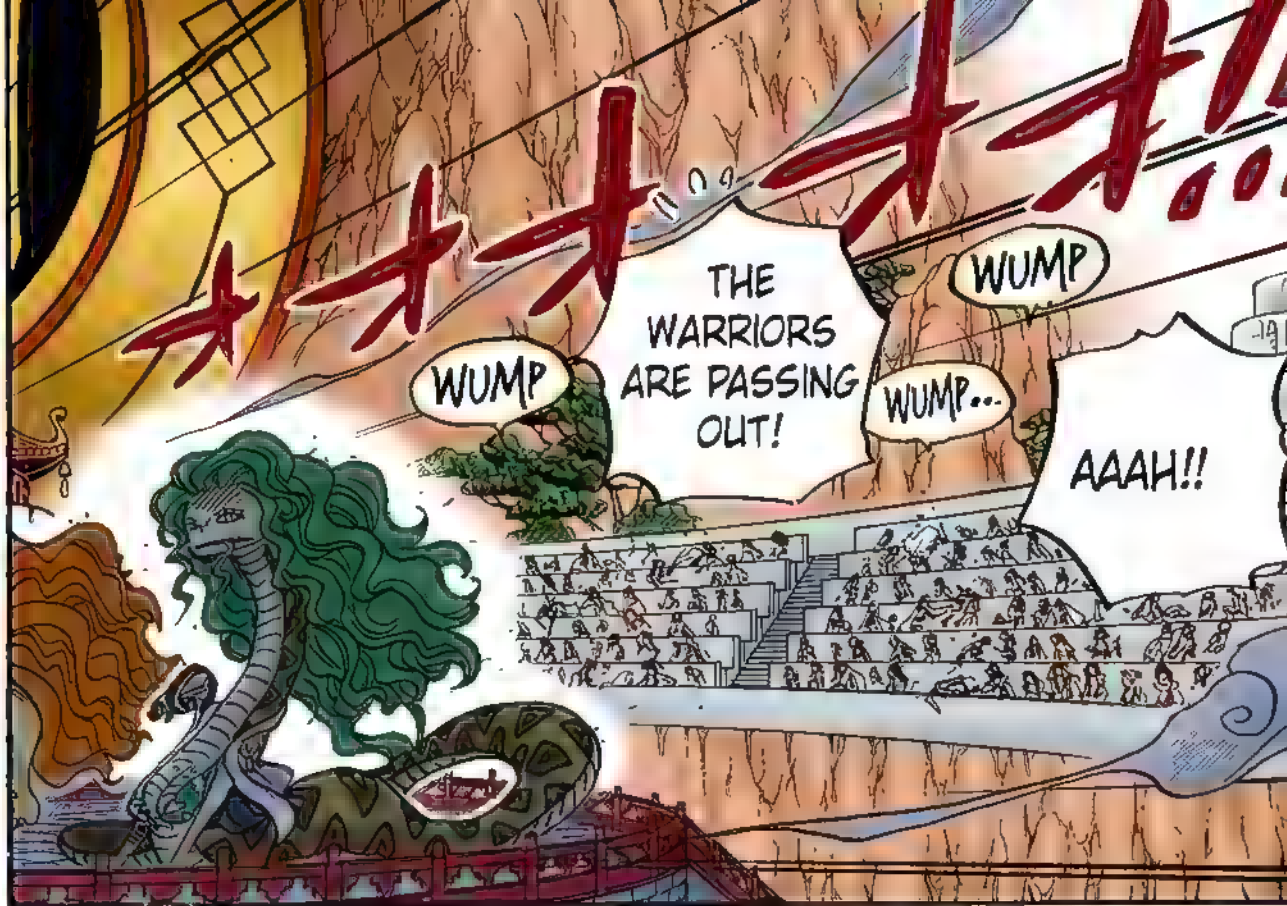
OH MY, SUCH
INSOLENCE.
THREE, TWO...

**I SAID
STOP IT!!!!**





...?! WAS THAT...?!



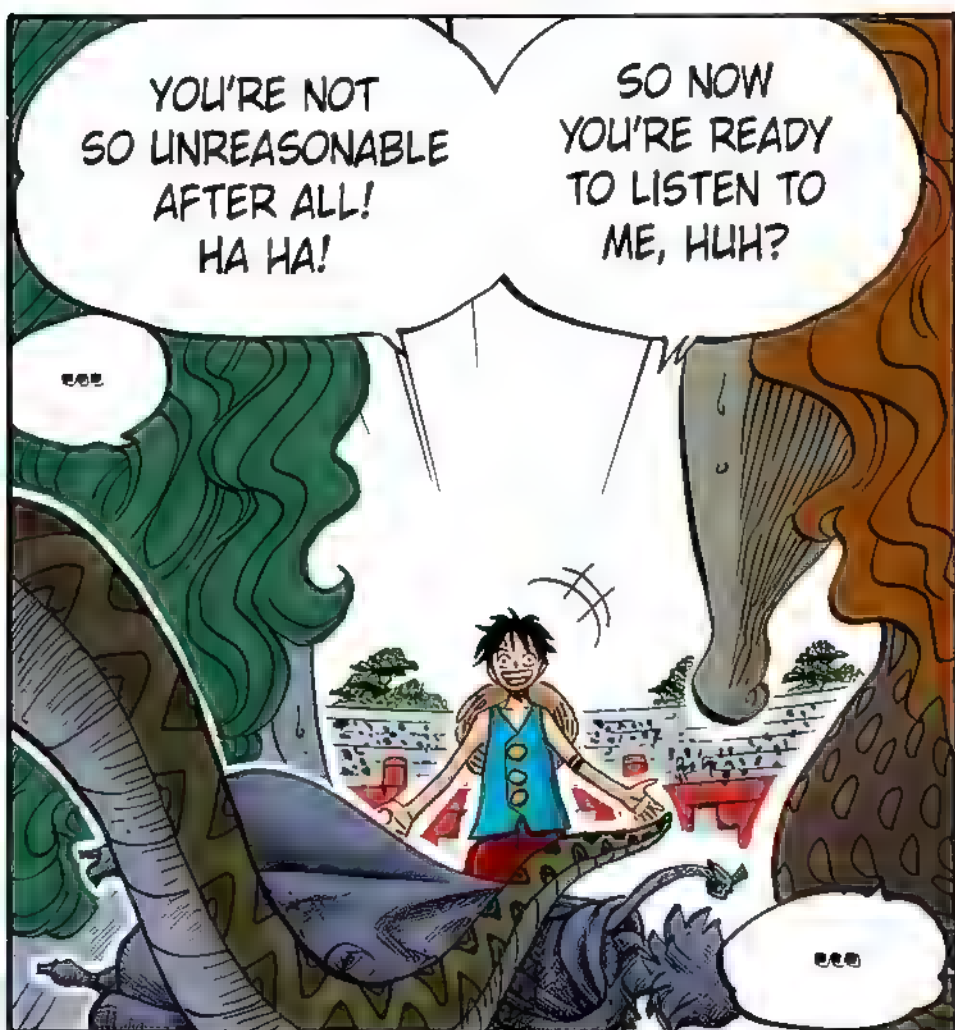
WUMP

THE WARRIORS ARE PASSING OUT!

WUMP

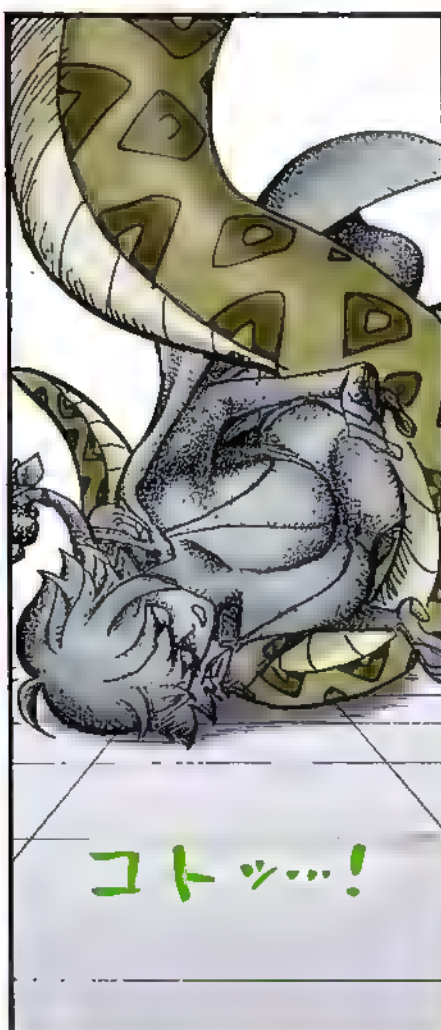
WUMP...

AAAHH!!

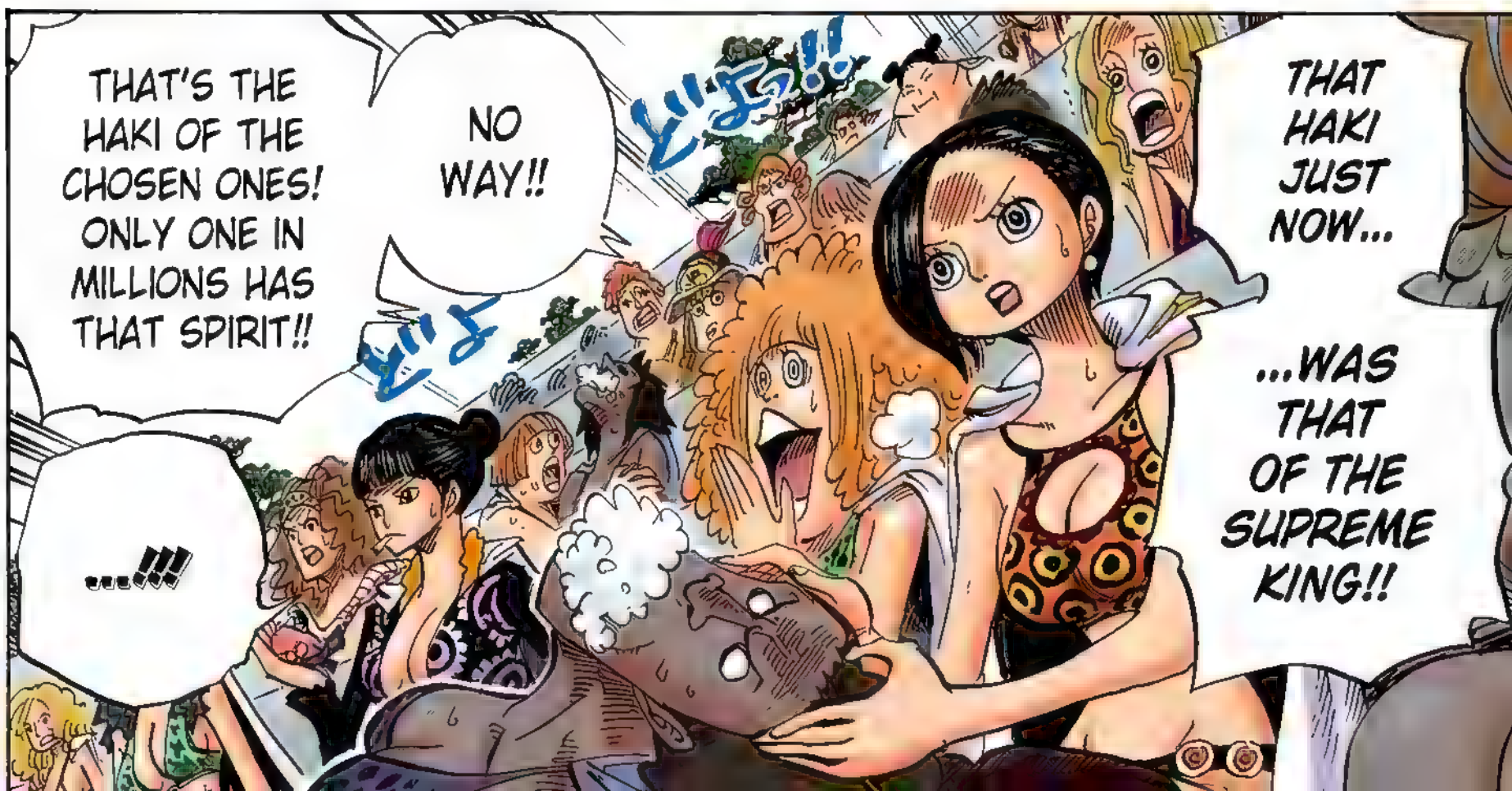
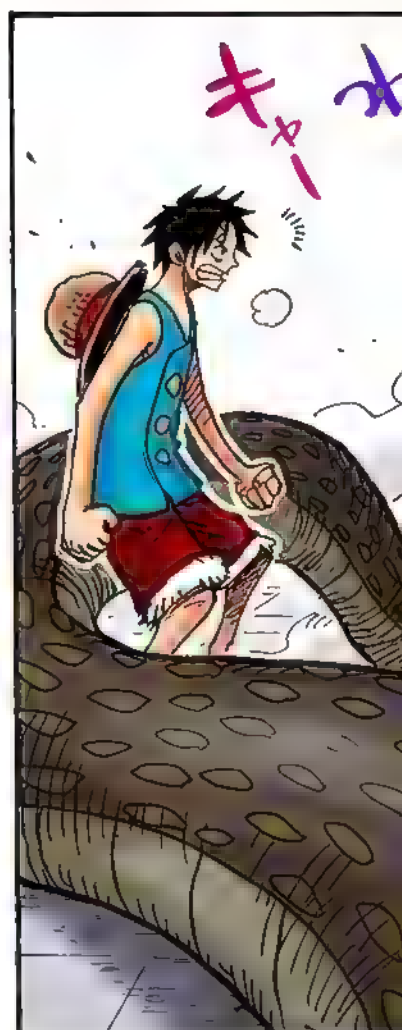


YOU'RE NOT SO UNREASONABLE AFTER ALL! HA HA!

SO NOW YOU'RE READY TO LISTEN TO ME, HUH?



コトッ...!

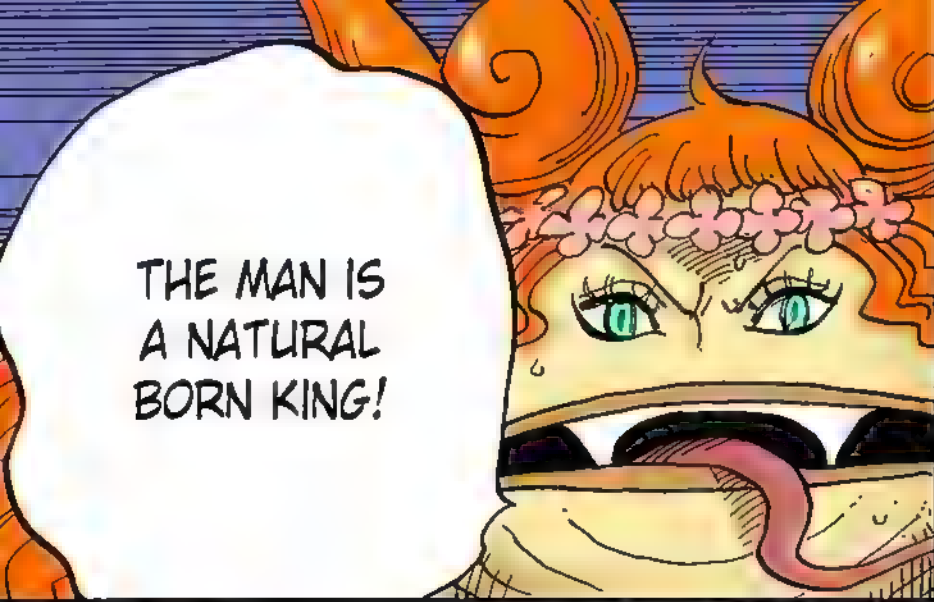


THAT'S THE HAKI OF THE CHOSEN ONES! ONLY ONE IN MILLIONS HAS THAT SPIRIT!!

NO WAY!!

THAT HAKI JUST NOW...

...WAS THAT OF THE SUPREME KING!!



THE MAN IS
A NATURAL
BORN KING!



HANCOCK'S
THE ONLY ONE
I'VE EVER
KNOWN WHO
COULD USE
THAT HAKI!!



OKAY,
I KNOW
YOU'RE
STRONG
NOW, SO...

EVERYBODY
JUST SHUT
UP!

BUT
HE HASN'T
LEARNED
TO CONTROL
IT YET.

どよ だよ!!

ざん ざん

JUST
WHO IS
HE?!



HE'S LIKE ME.
THE SUPREME
KING HAKI?!
WHAT DOES
THIS MEAN?!

THEN HE'S
NOT JUST AN
ORDINARY BOY?!



...I WON'T
HOLD
BACK!!!

FROM
NOW ON...

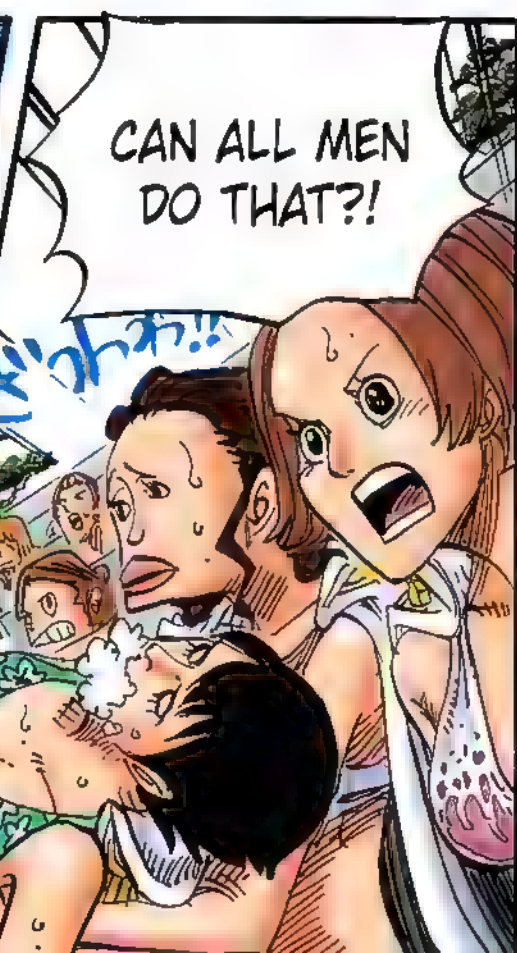
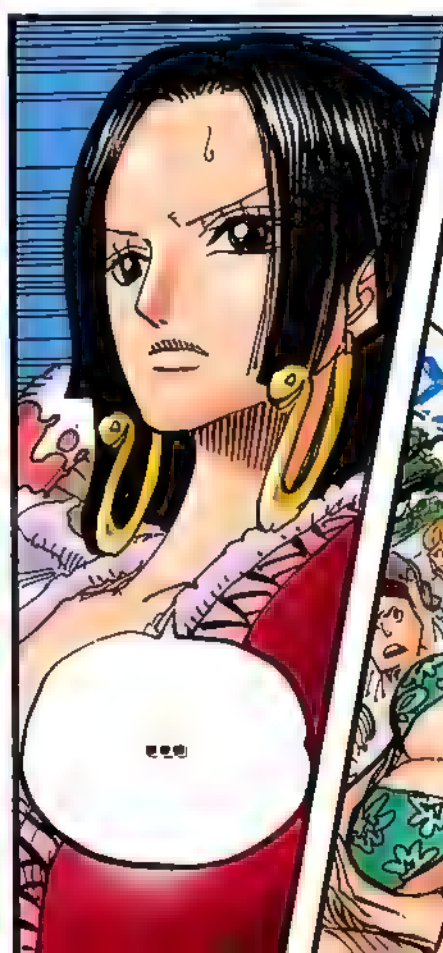
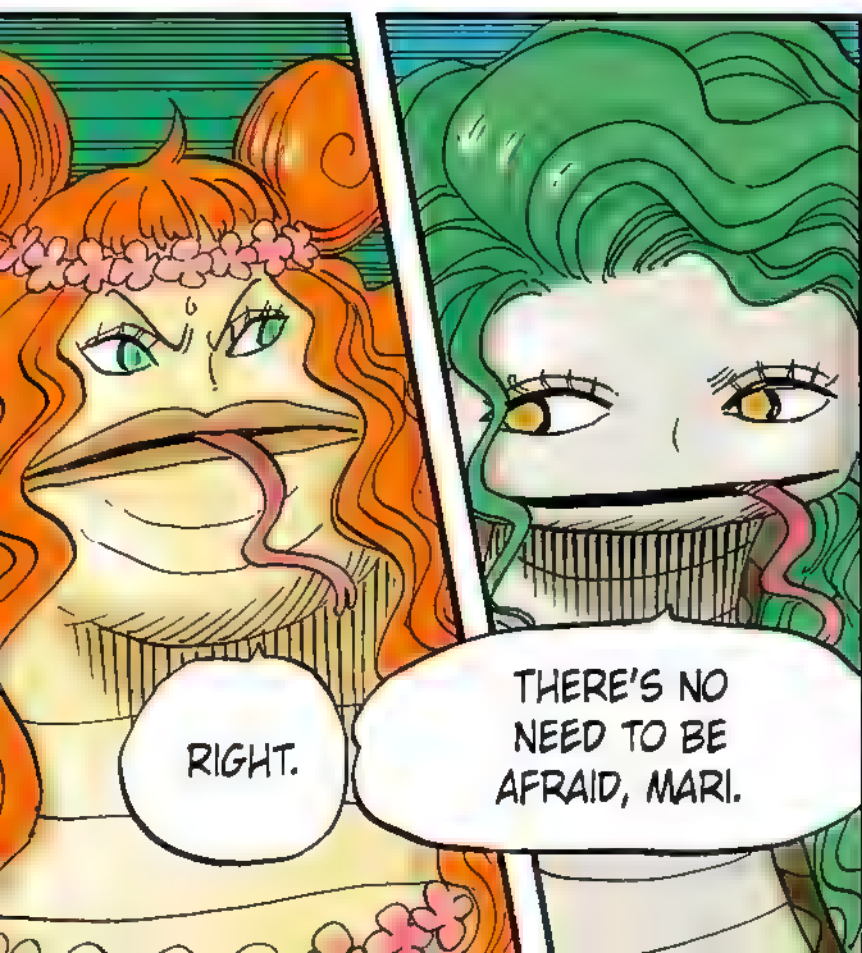
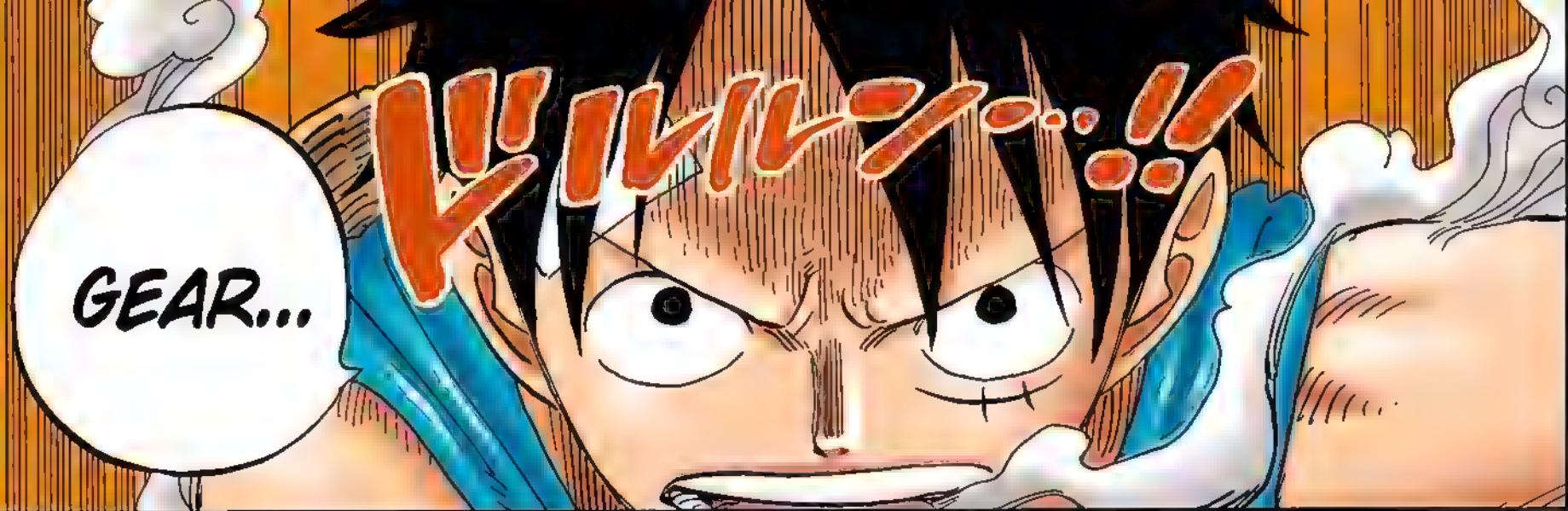
?!?

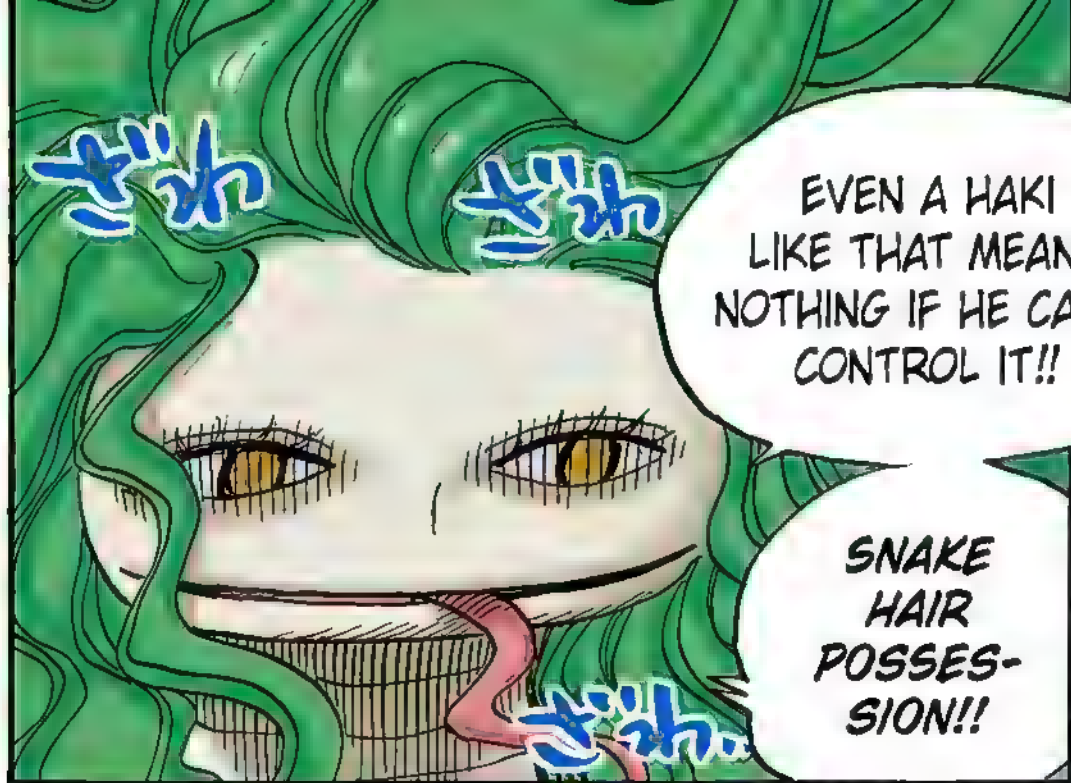
Chapter 520:

EYE OF THE GORGON



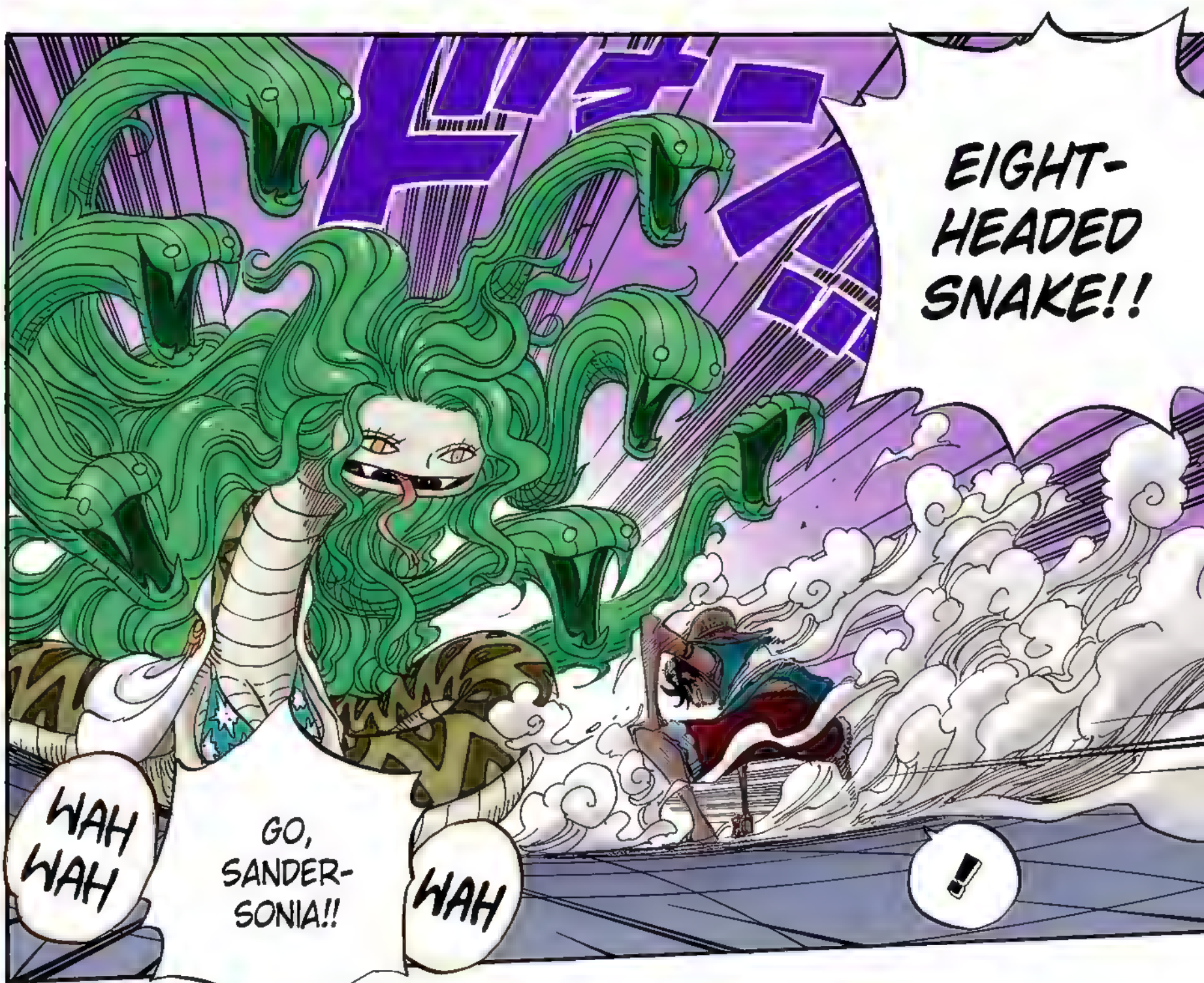






EVEN A HAKI
LIKE THAT MEANS
NOTHING IF HE CAN'T
CONTROL IT!!

SNAKE
HAIR
POSSES-
SION!!



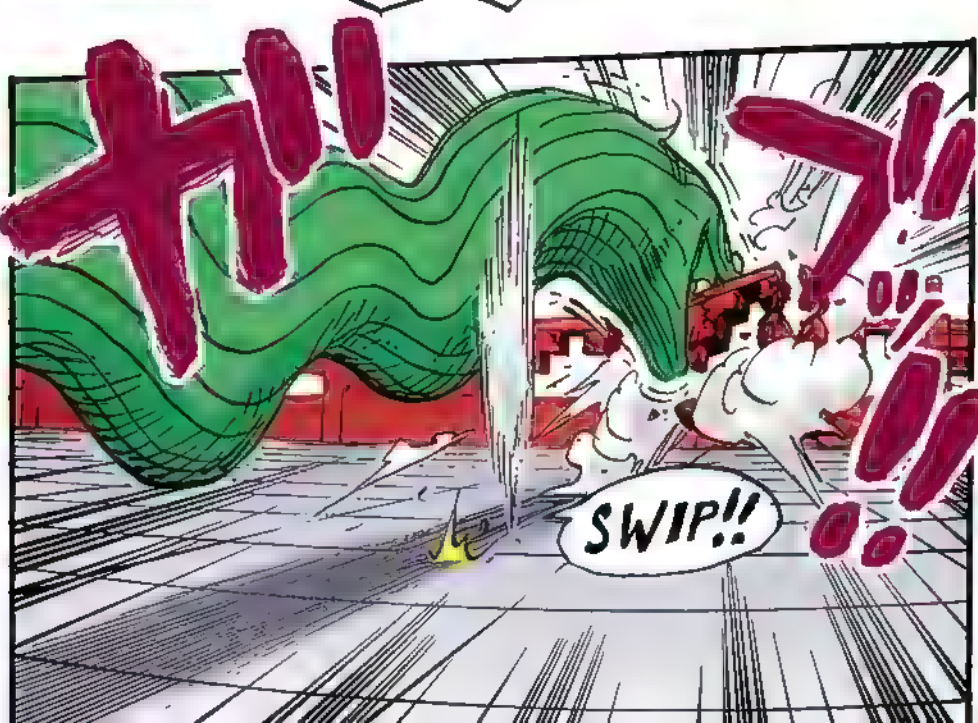
EIGHT-
HEADED
SNAKE!!

WAH
WAH

GO,
SANDER-
SONIA!!

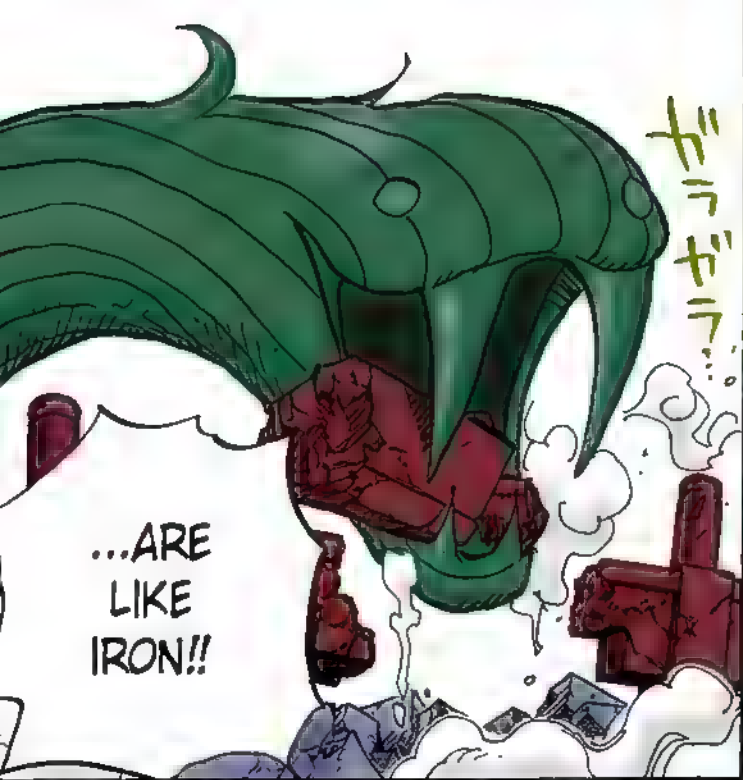
WAH

!



SWIP!!





...ARE
LIKE
IRON!!

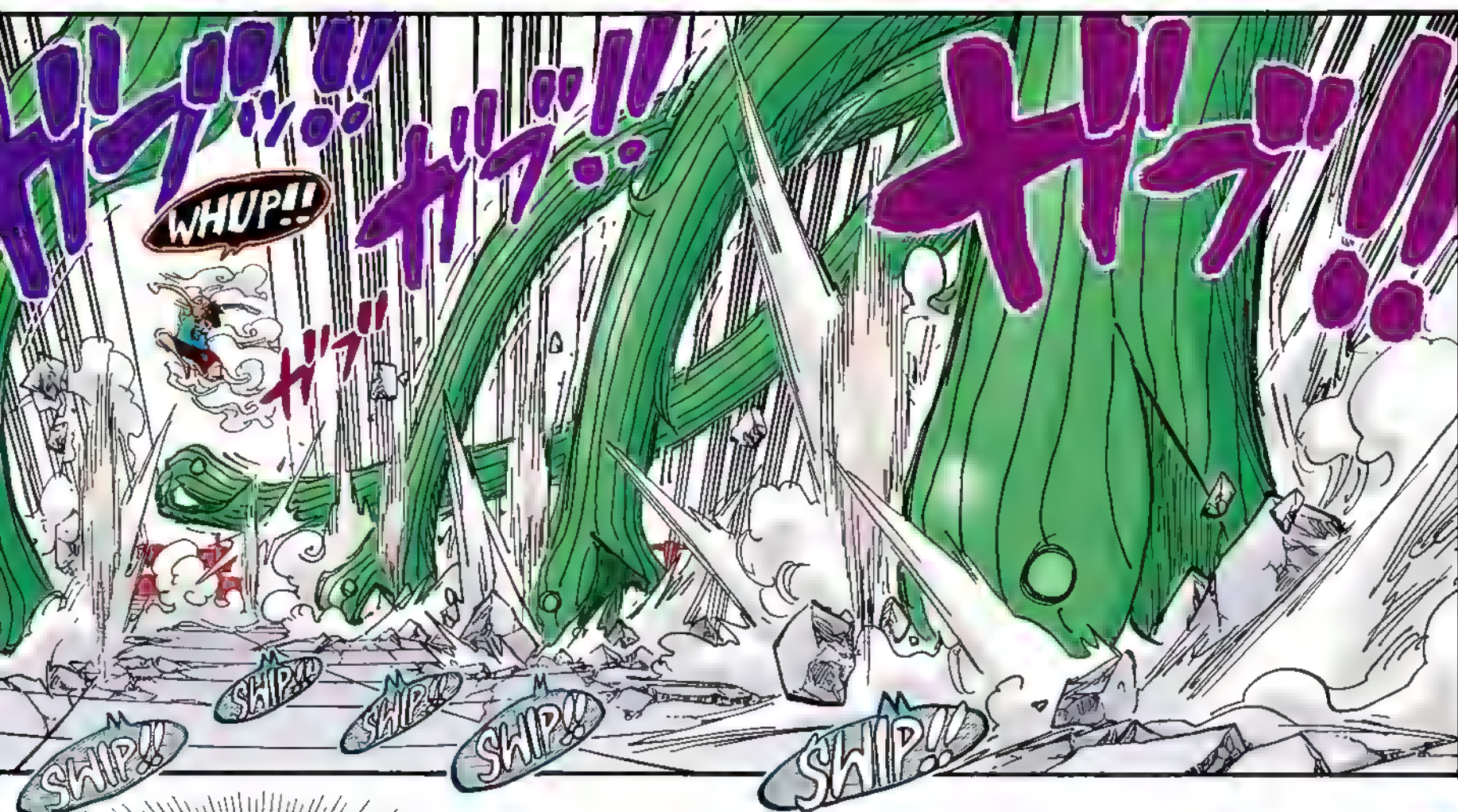
ガラガラ...



THE SNAKE
IS ONLY
SUPPOSED
TO BE MADE
OF HER HAIR!

BUT
THOSE
FANGS...

THE
RAILINGS
OF THE
COLISEUM!



...I STILL
CAN'T KEEP UP
WITH HIM!!

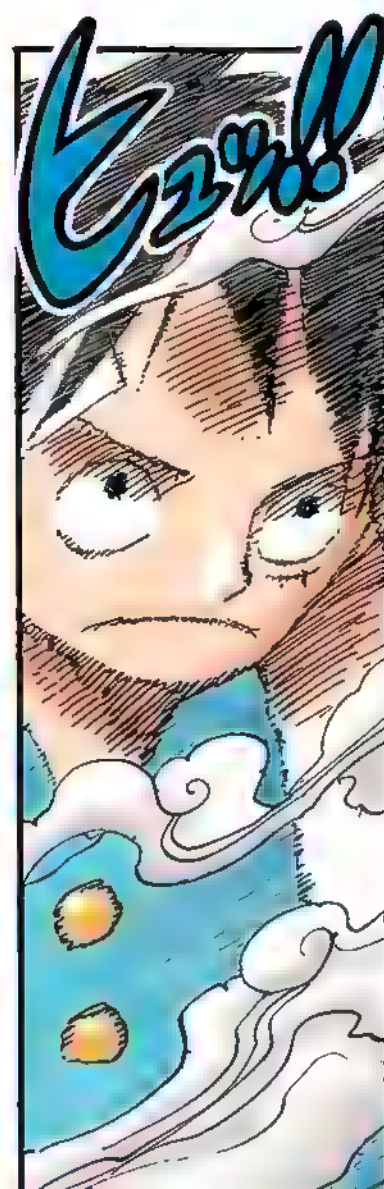
しゅるっ!!

UGH!!

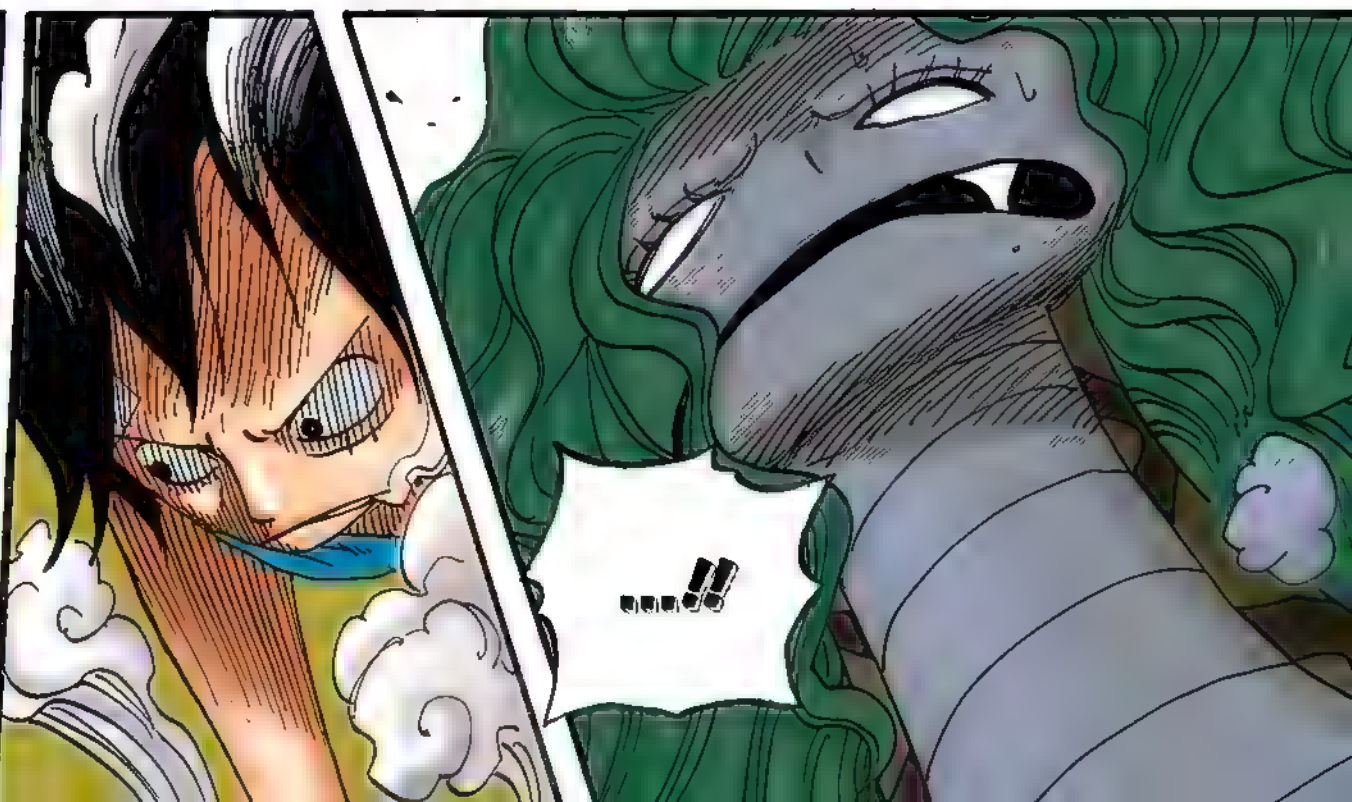
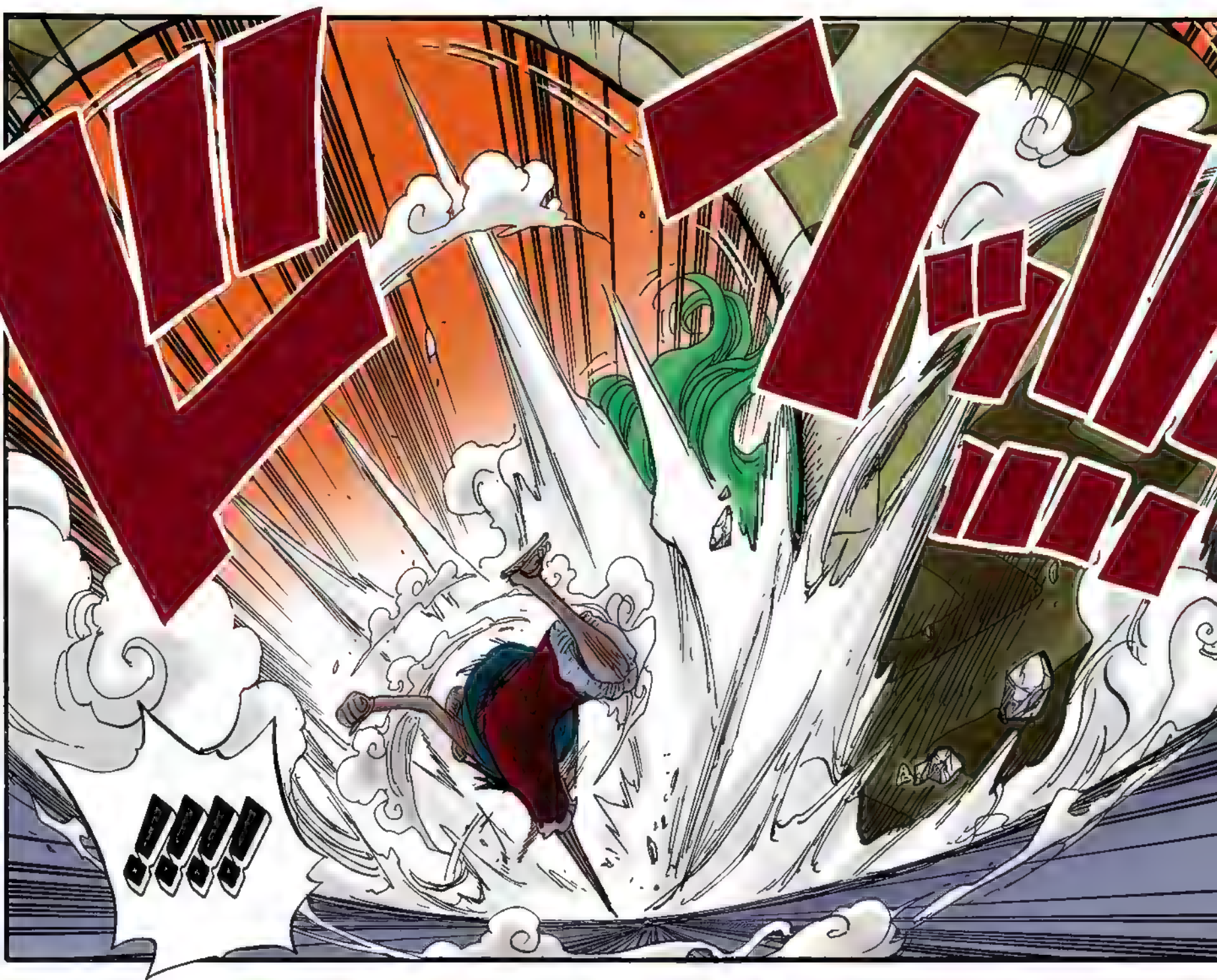
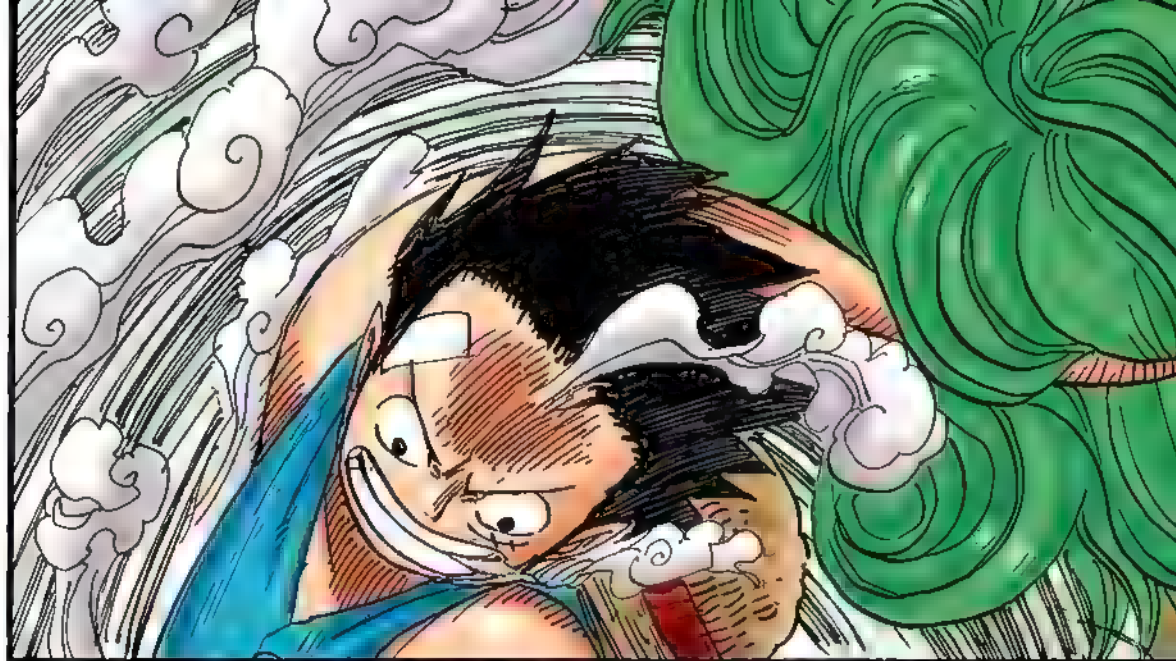
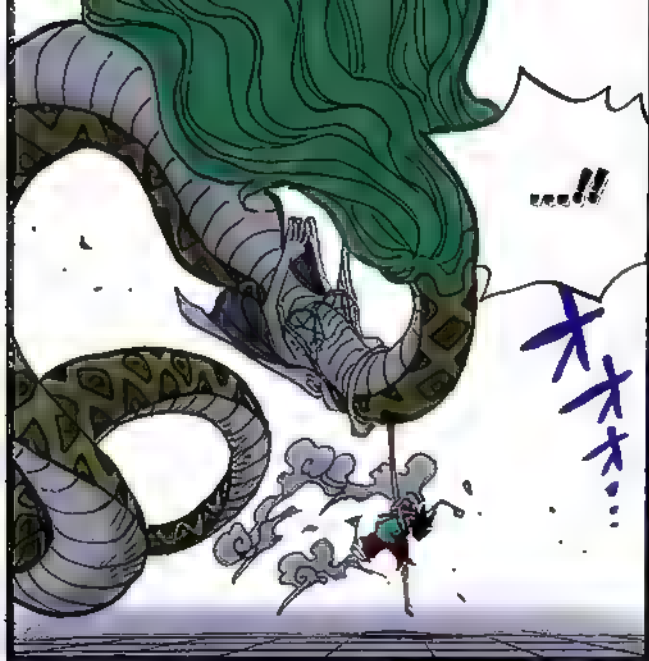
WHAP!!

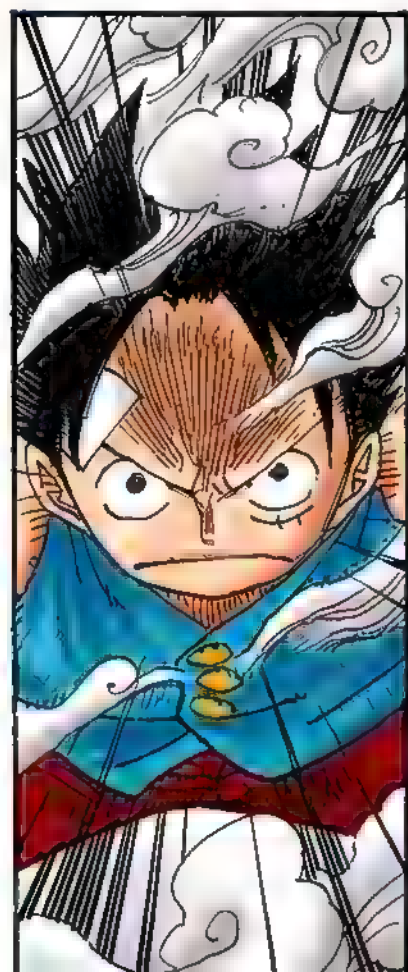
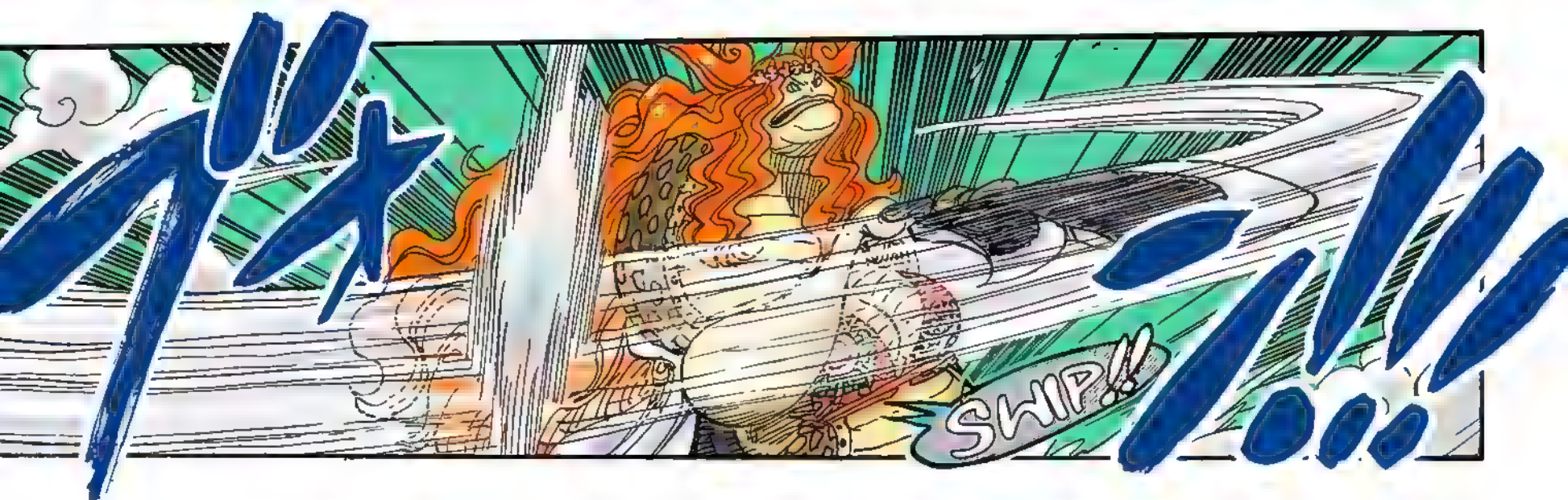
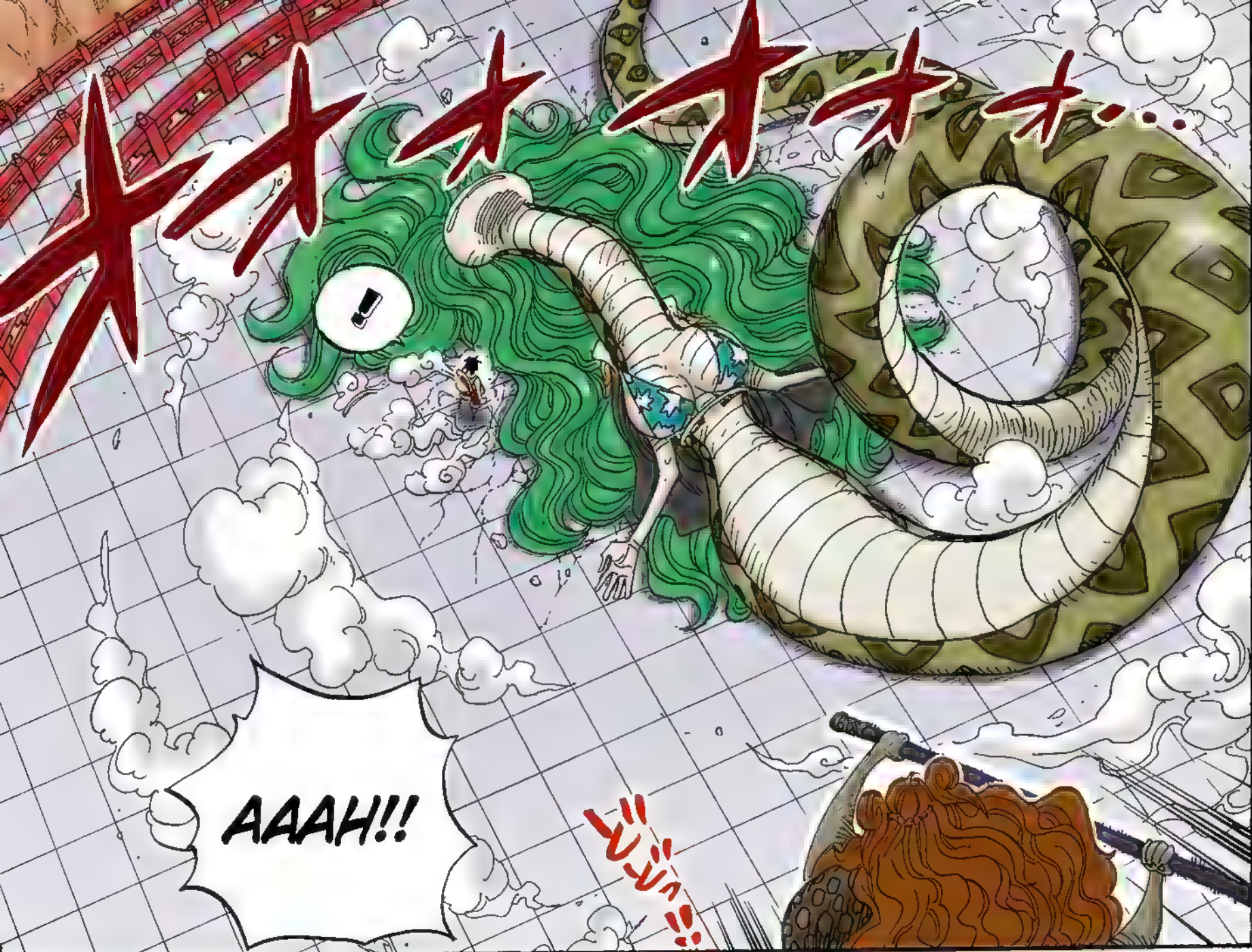


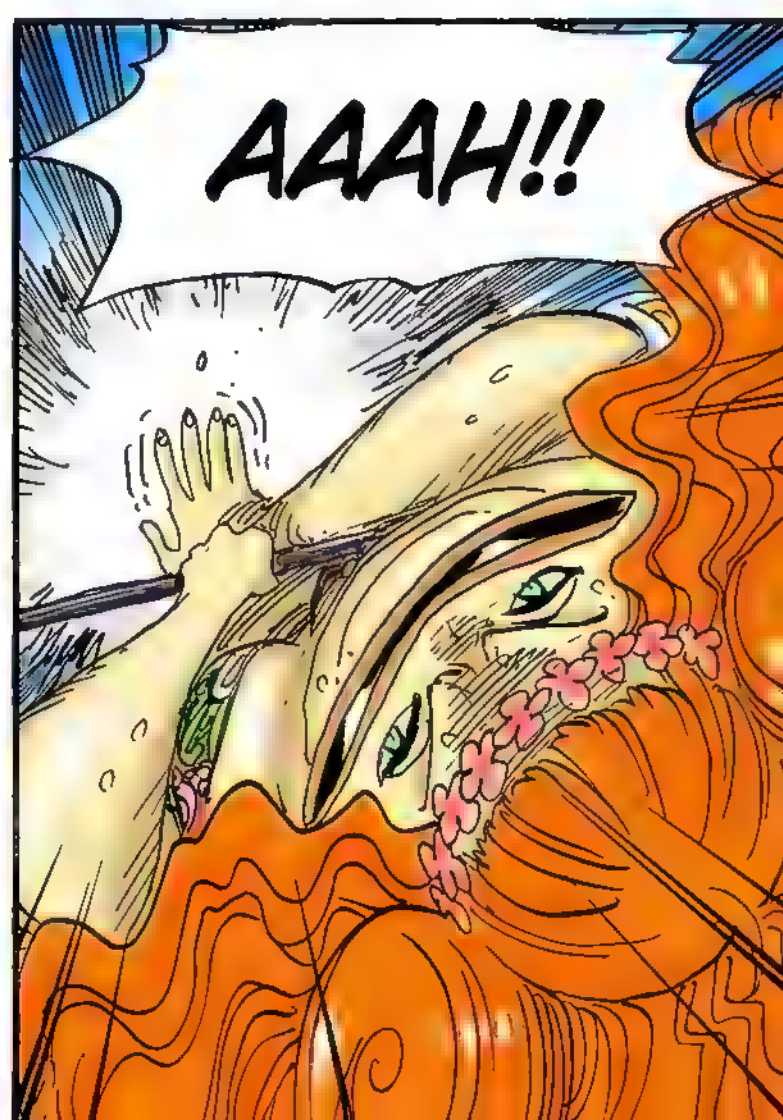
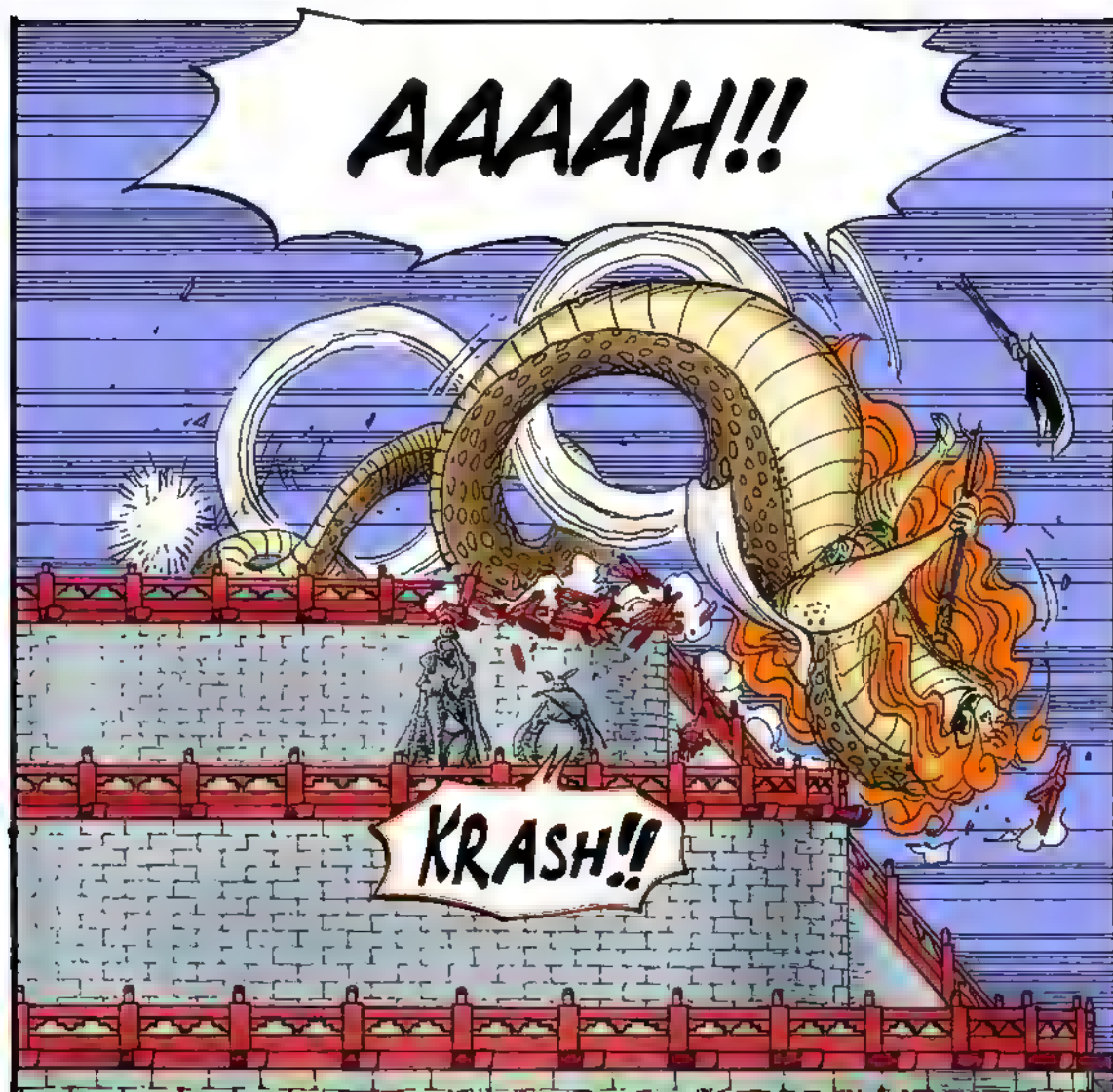
WHY CAN'T I
GET HIM?! I
CAN READ HIS
MOVEMENTS,
BUT...

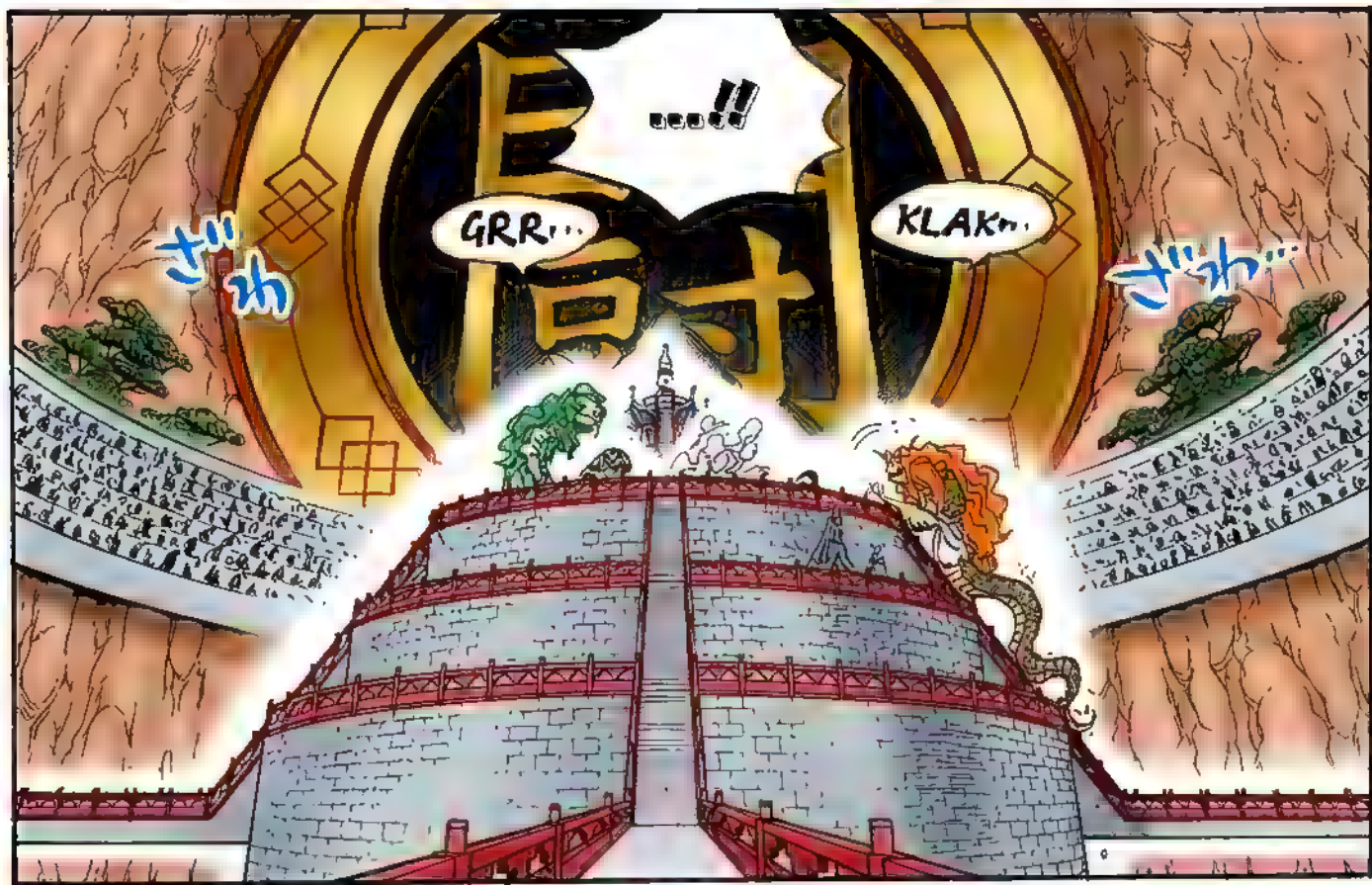
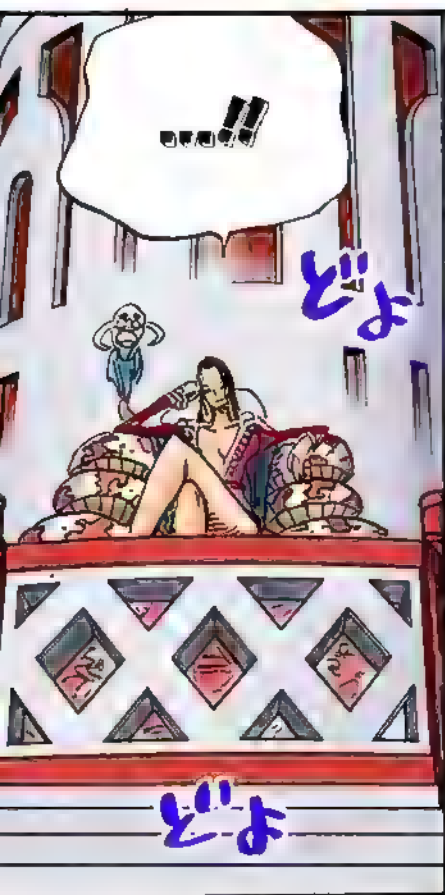


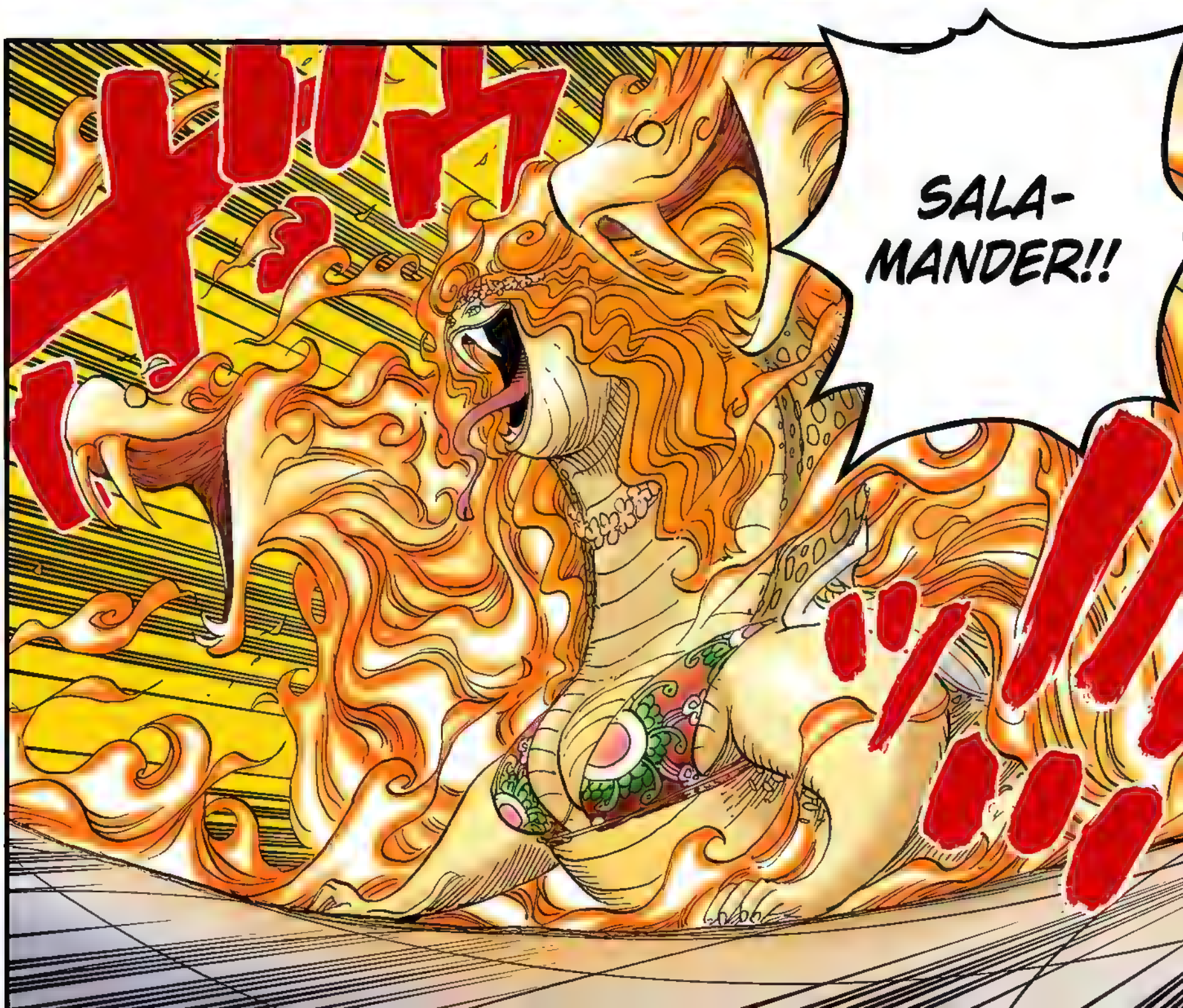
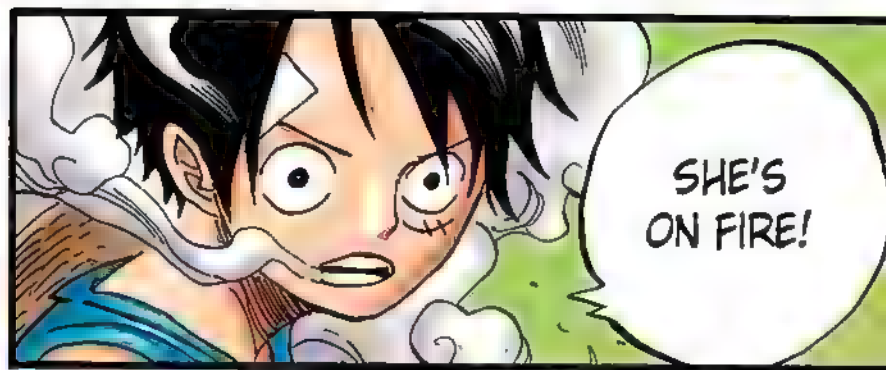
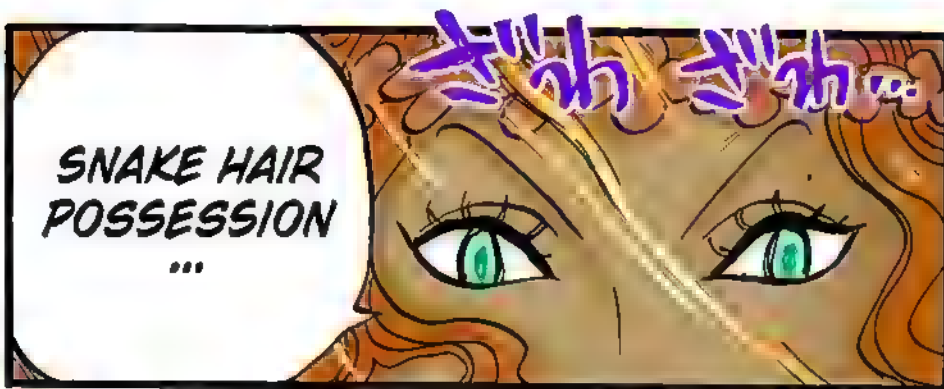
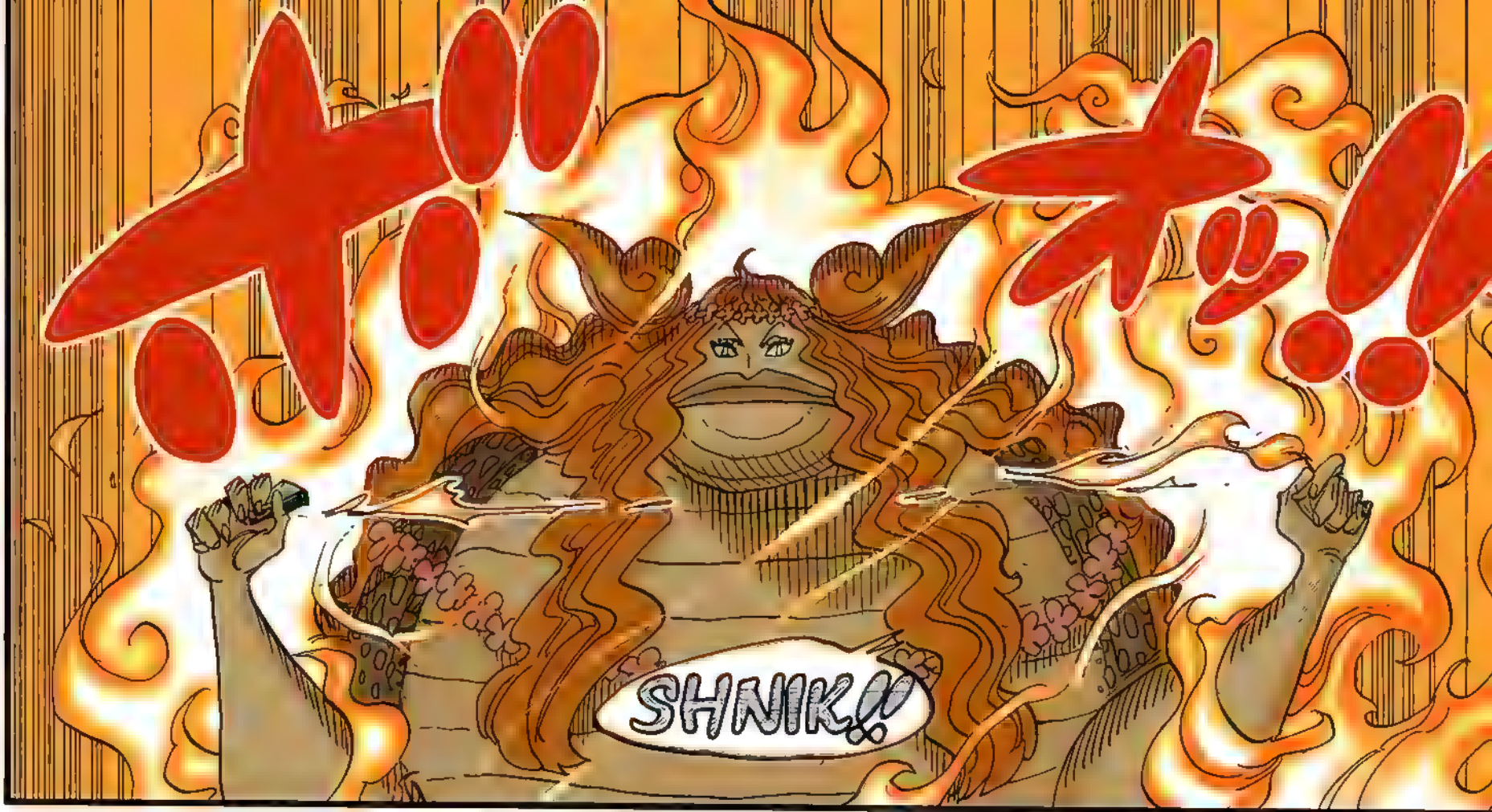
しゅるっ!!

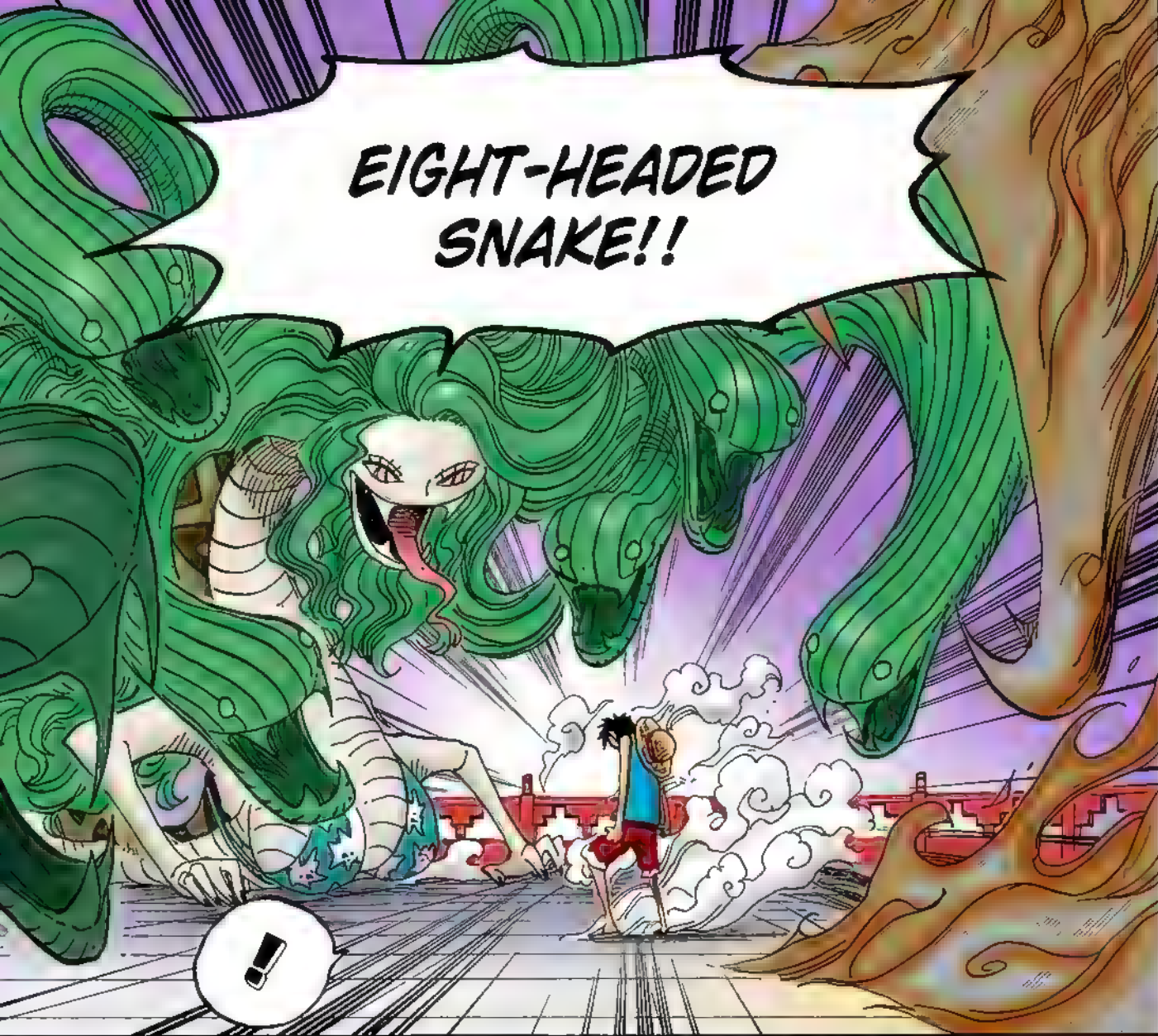




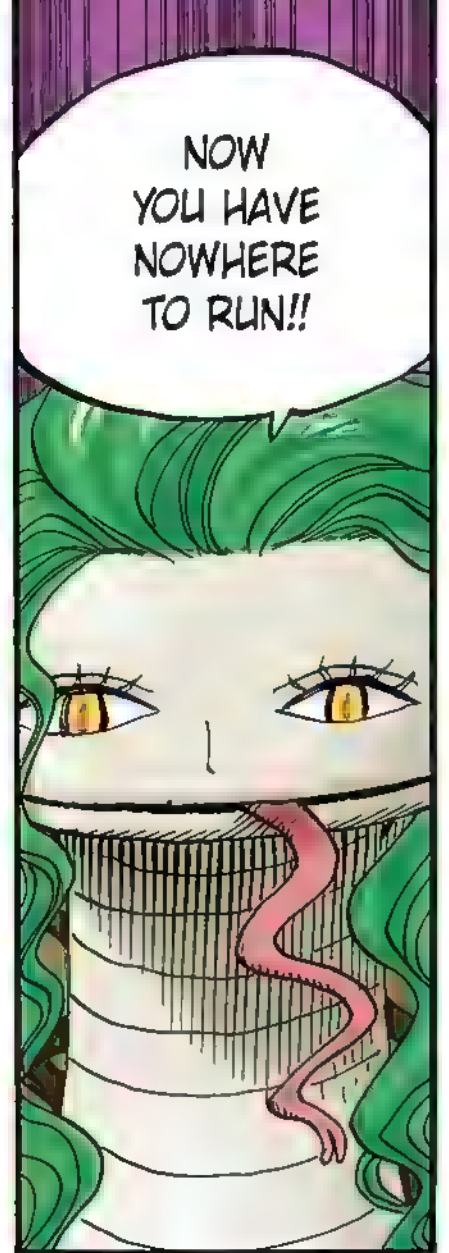








**EIGHT-HEADED
SNAKE!!**



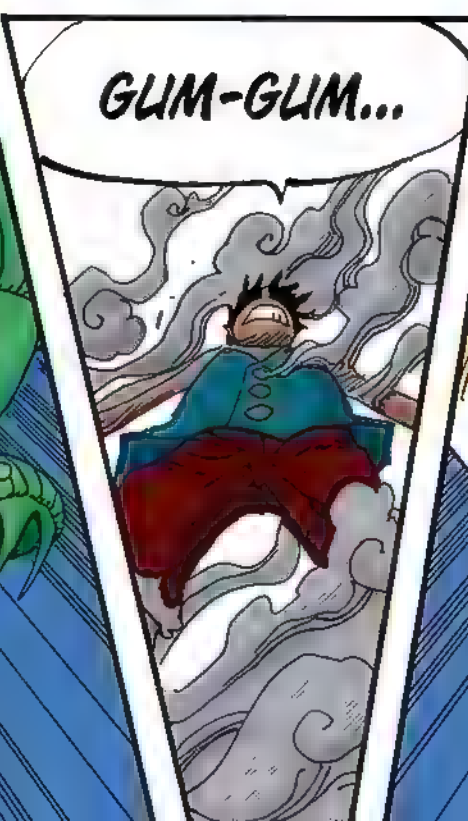
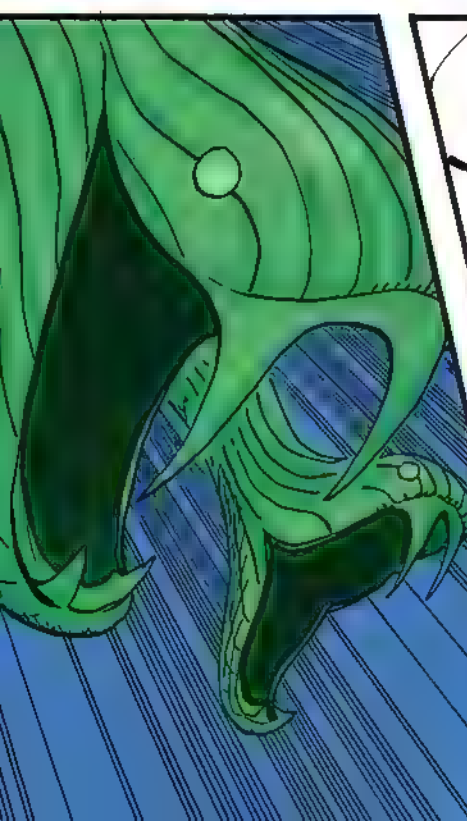
NOW
YOU HAVE
NOWHERE
TO RUN!!



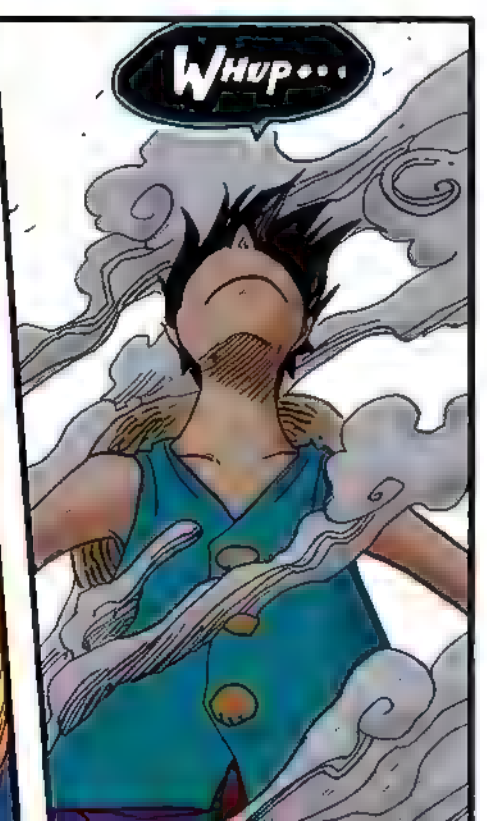
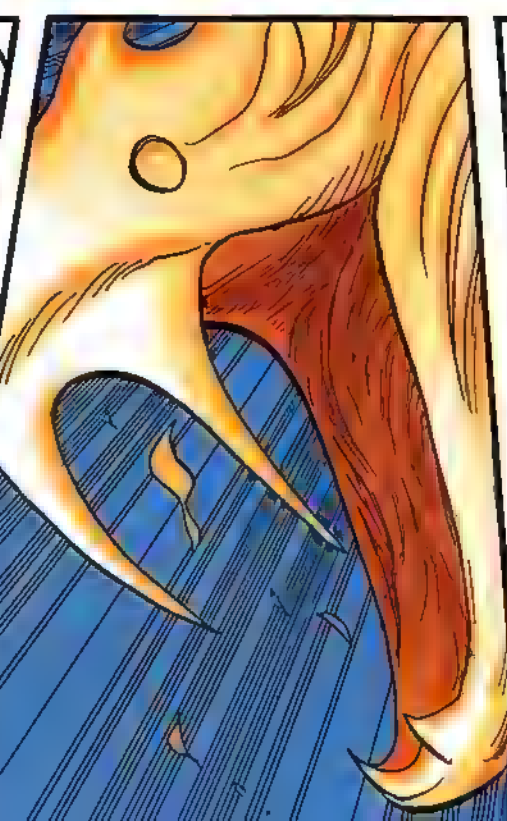
NO MATTER
HOW FAST
HE MOVES...

HE'S DONE
FOR NOW!!!

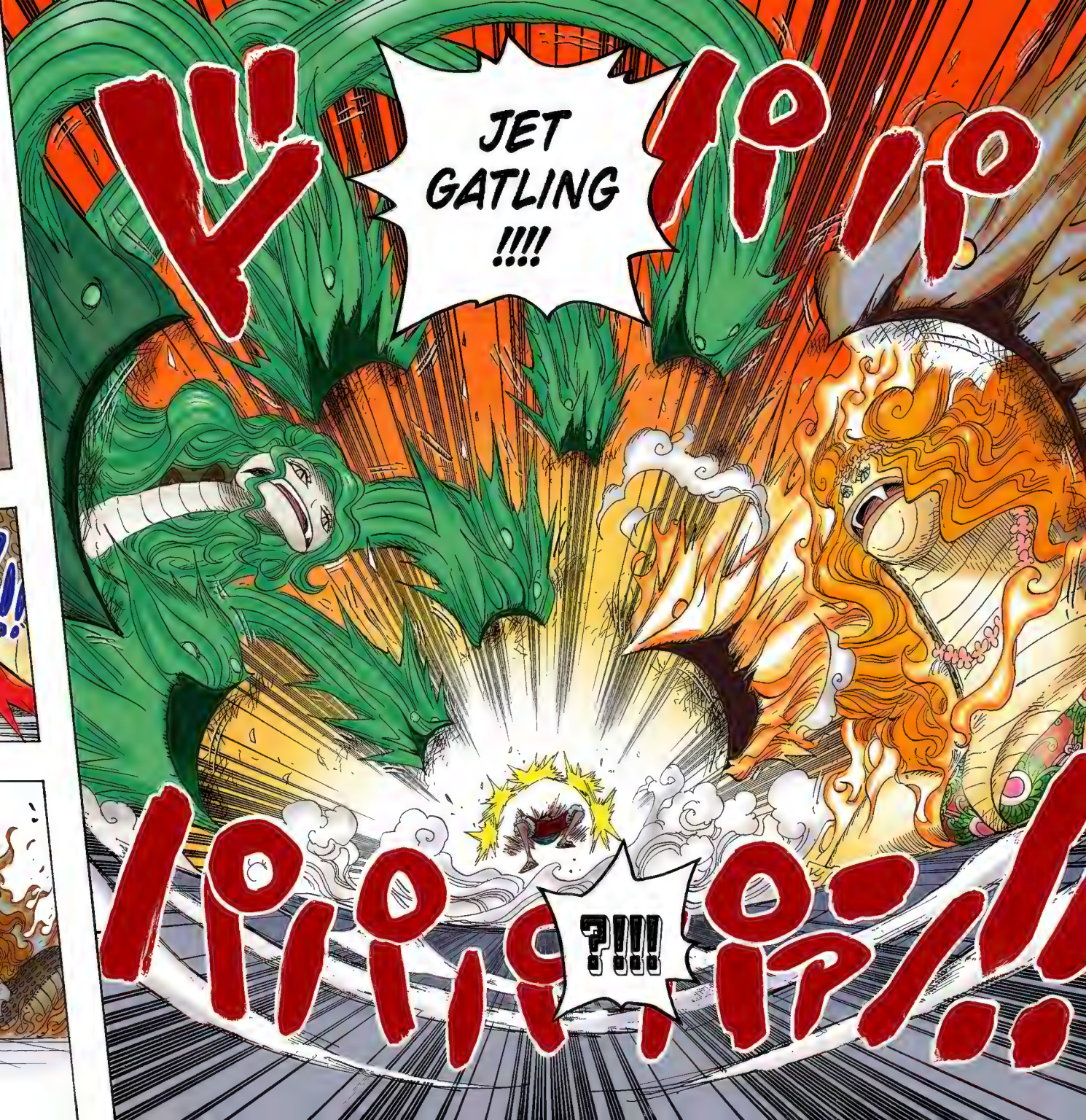
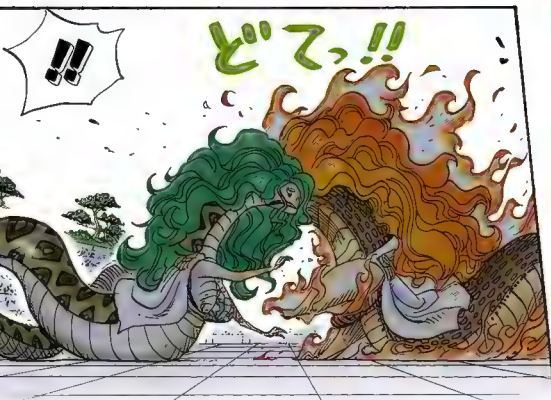
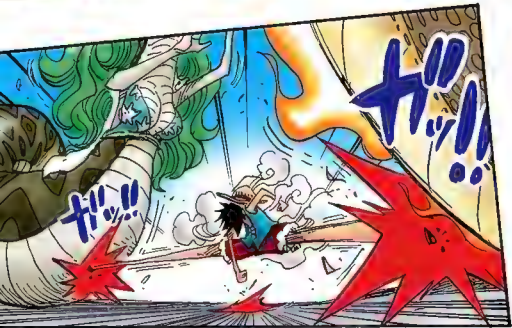
...THERE'S
NO WAY
HE CAN
ESCAPE!



GUM-GUM...

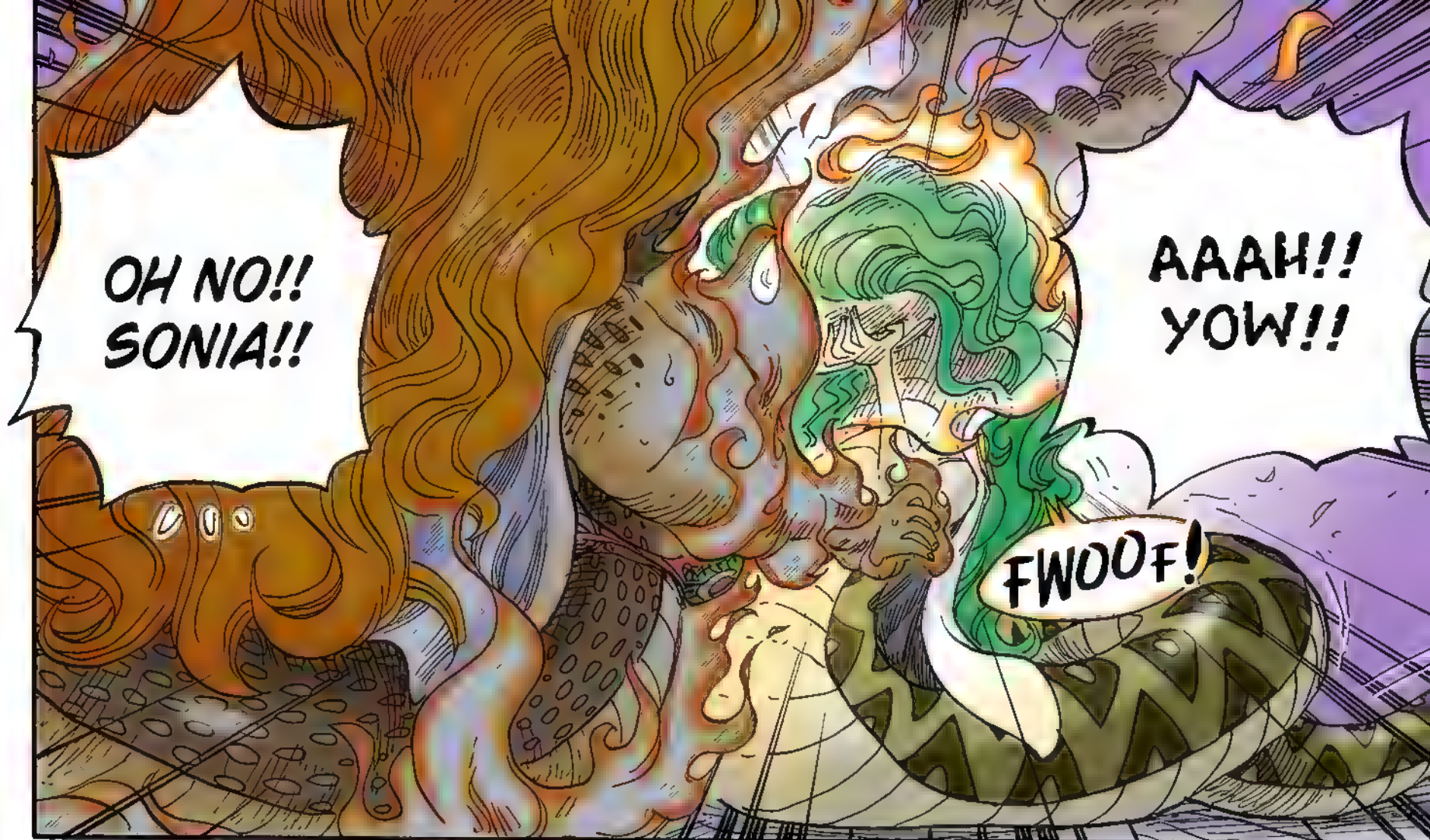


Whup...



JET
GATLING
!!!!

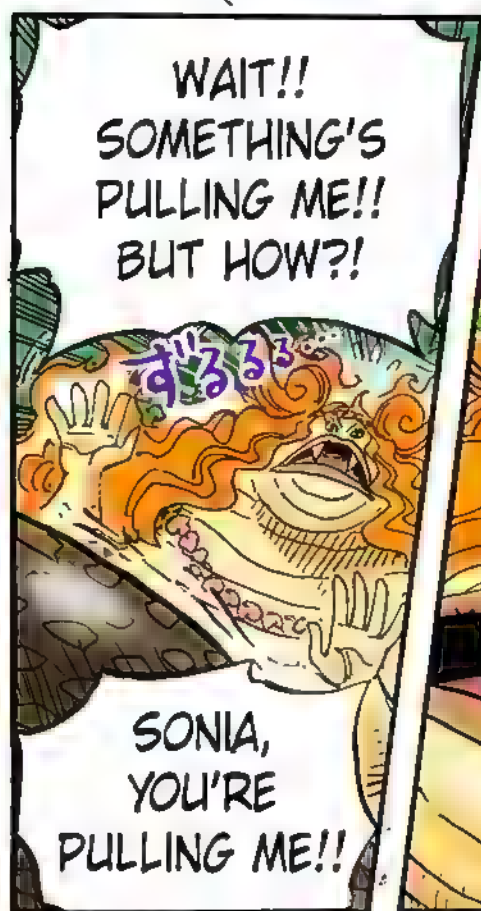
?!!!!



OH NO!!
SONIA!!

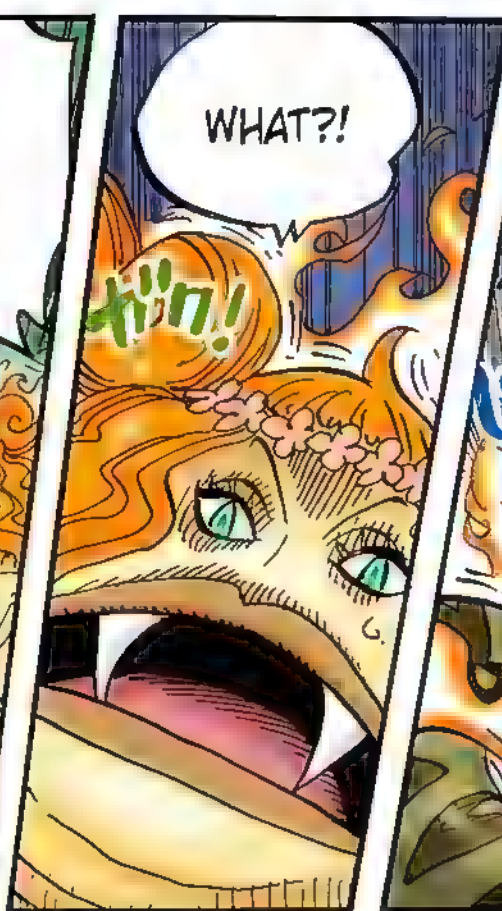
AAAHH!!
YOW!!

FWOOF!

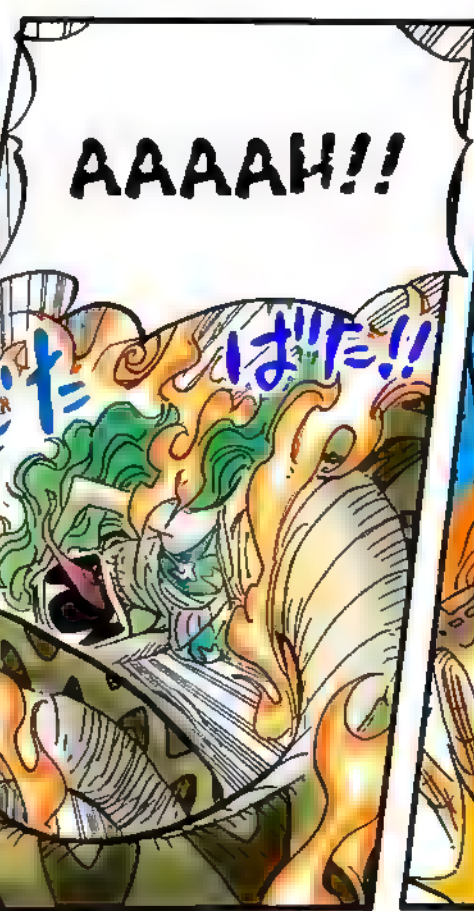


WAIT!!
SOMETHING'S
PULLING ME!!
BUT HOW?!

SONIA,
YOU'RE
PULLING ME!!



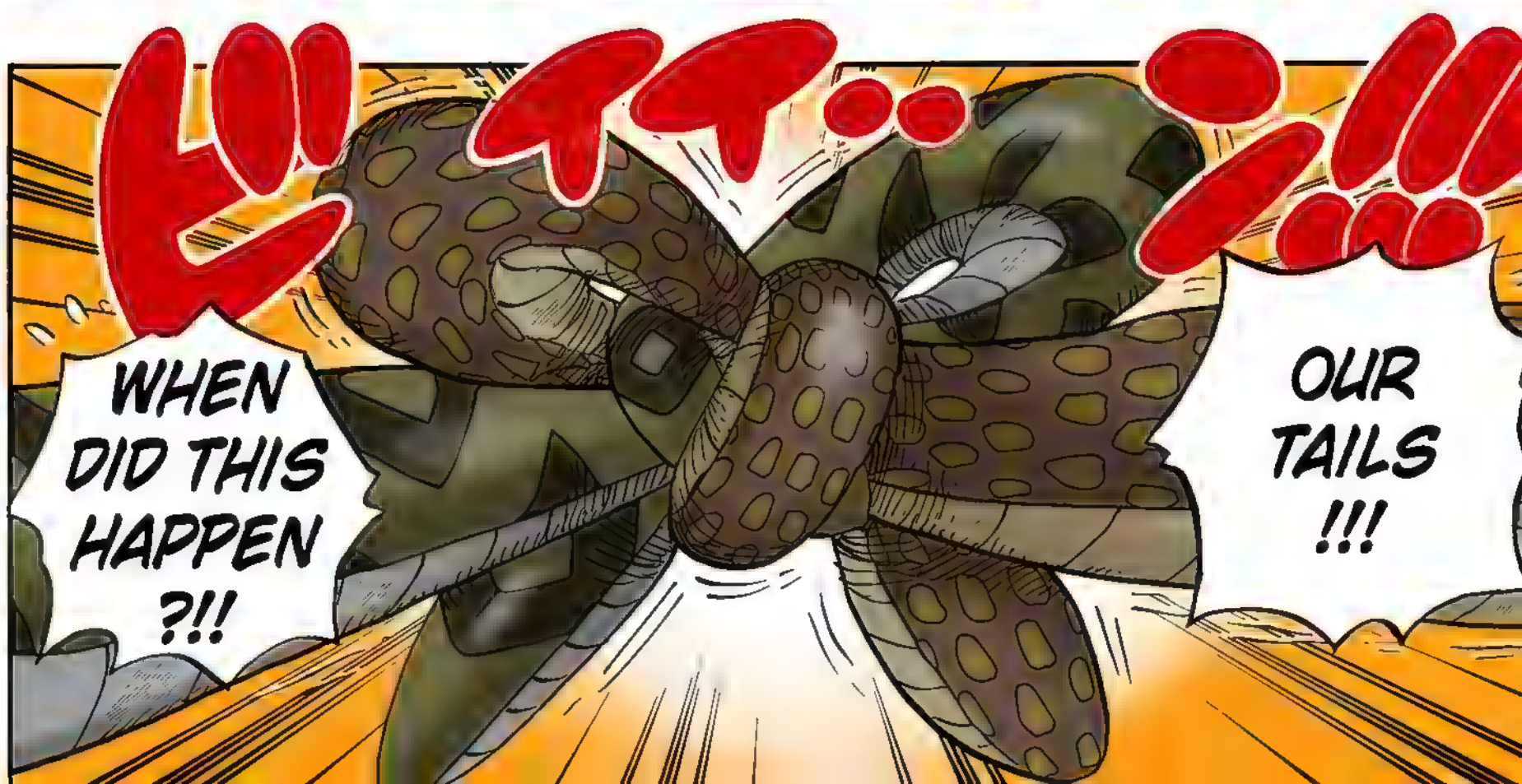
WHAT?!



AAAAHH!!



GET AWAY
FROM ME!!



WHEN
DID THIS
HAPPEN
??!

OUR
TAILS
!!!

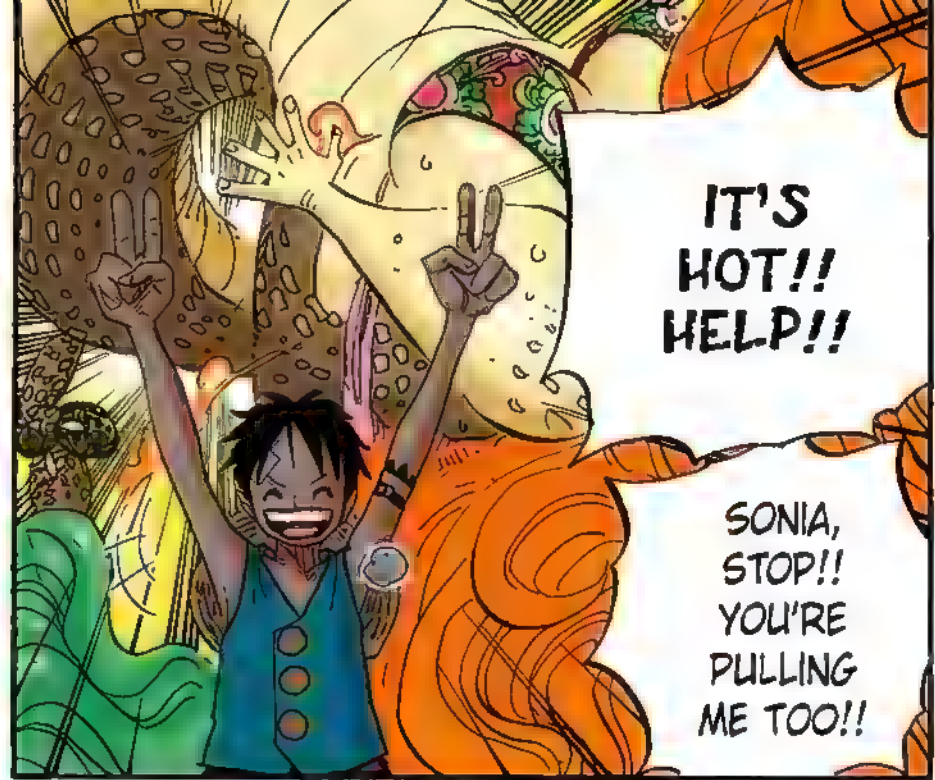


SONIA!!
YOU'RE HEADING
TOWARDS THE
SPIKES!!

GRAB
THE
RAIL!!

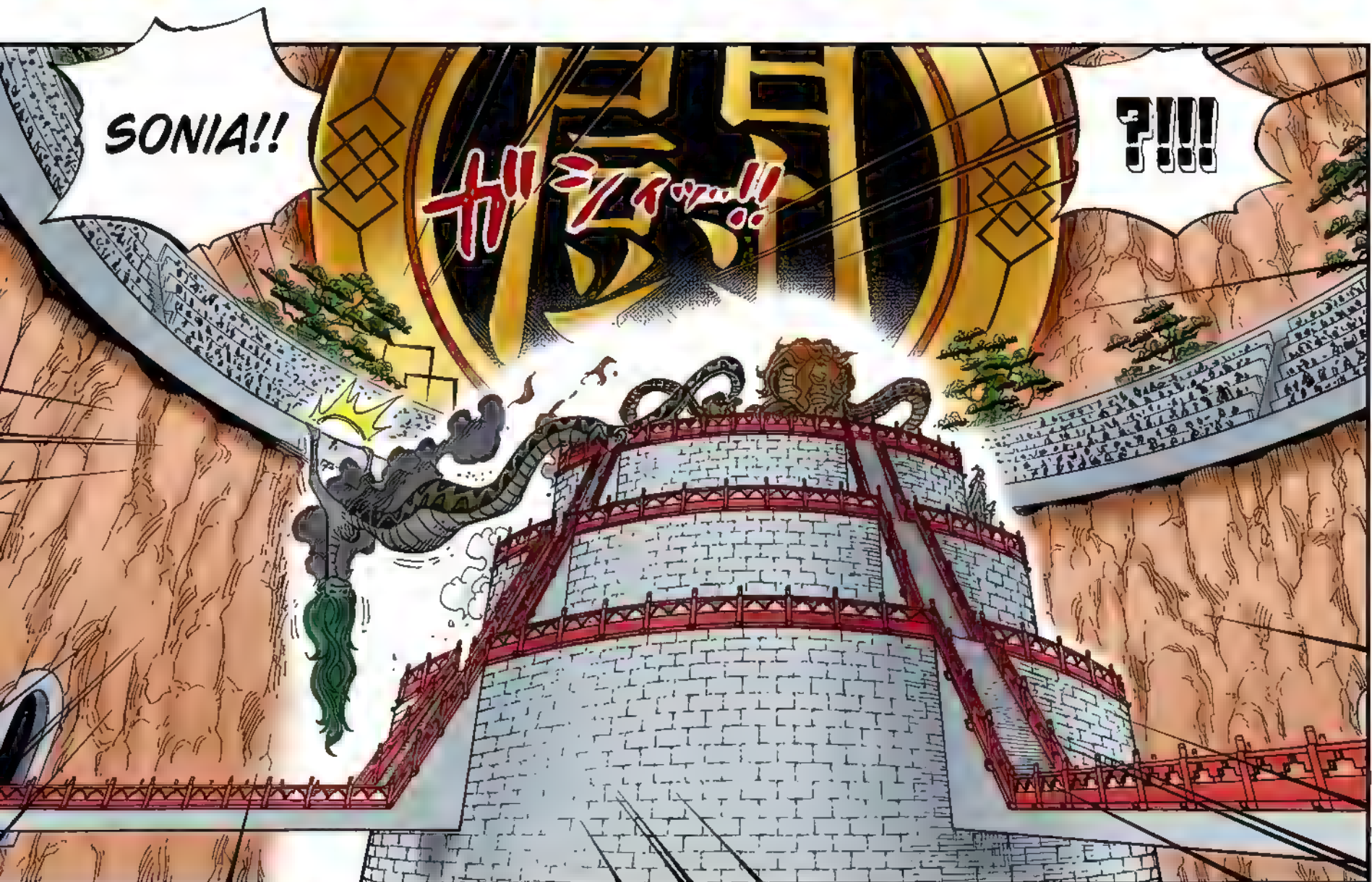


AAAAH!!



IT'S
HOT!!
HELP!!

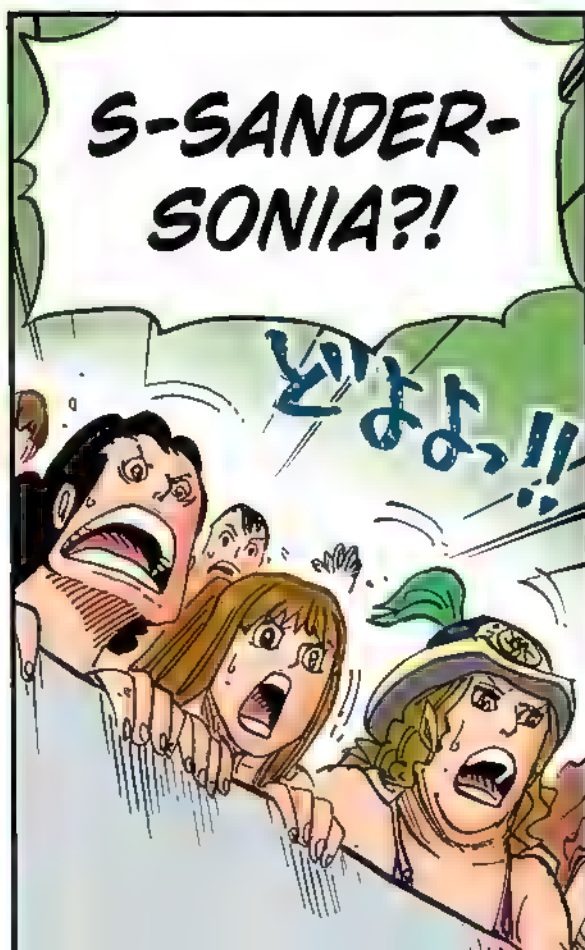
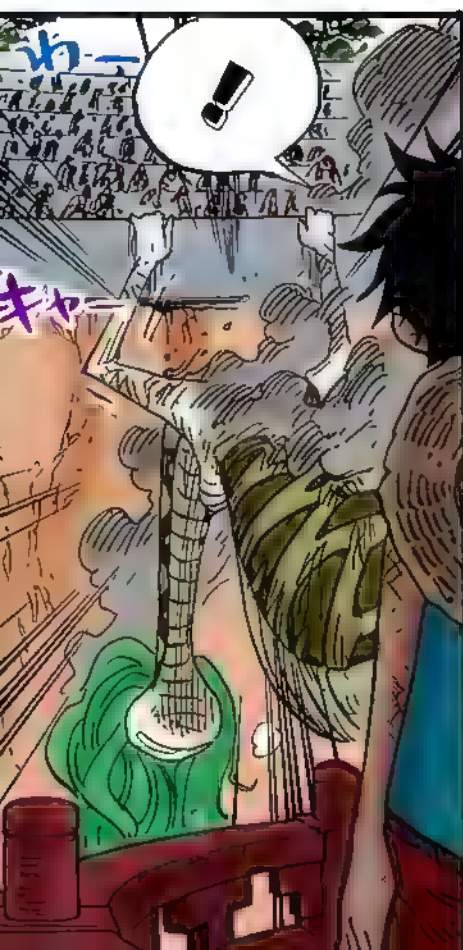
SONIA,
STOP!!
YOU'RE
PULLING
ME TOO!!



SONIA!!

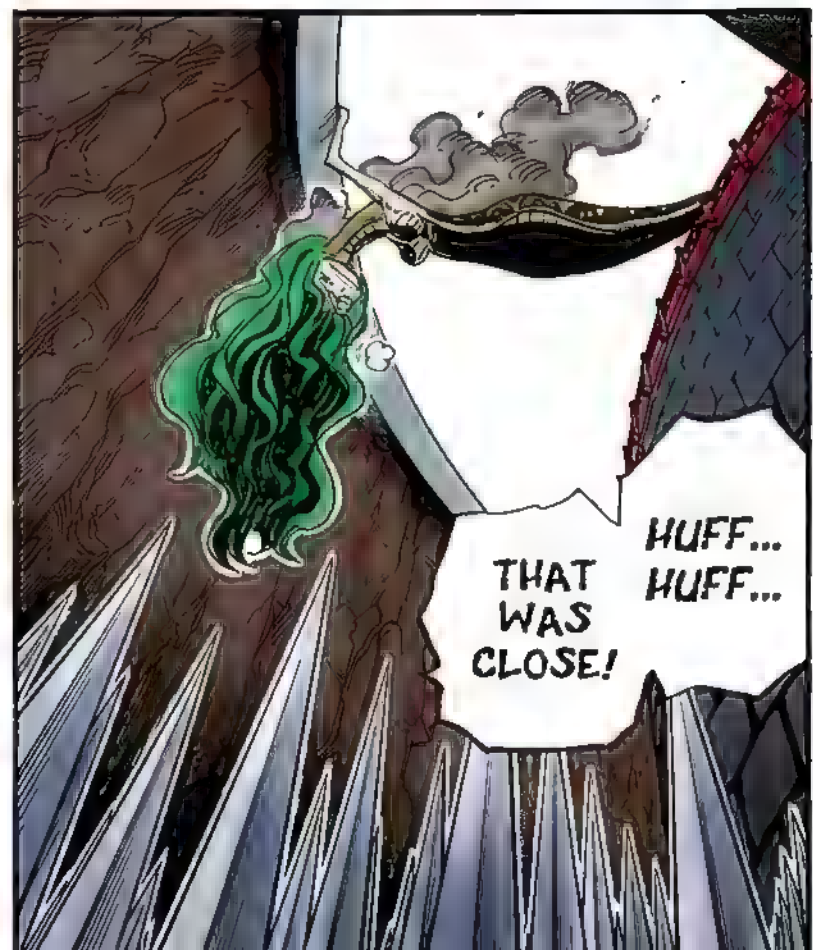
ハッ=アッ!!

?!!!



S-SANDER-
SONIA?!

どよよ!!



HUFF...
HUFF...
THAT
WAS
CLOSE!

THE MAN IS TRYING
TO FINISH HER OFF!!

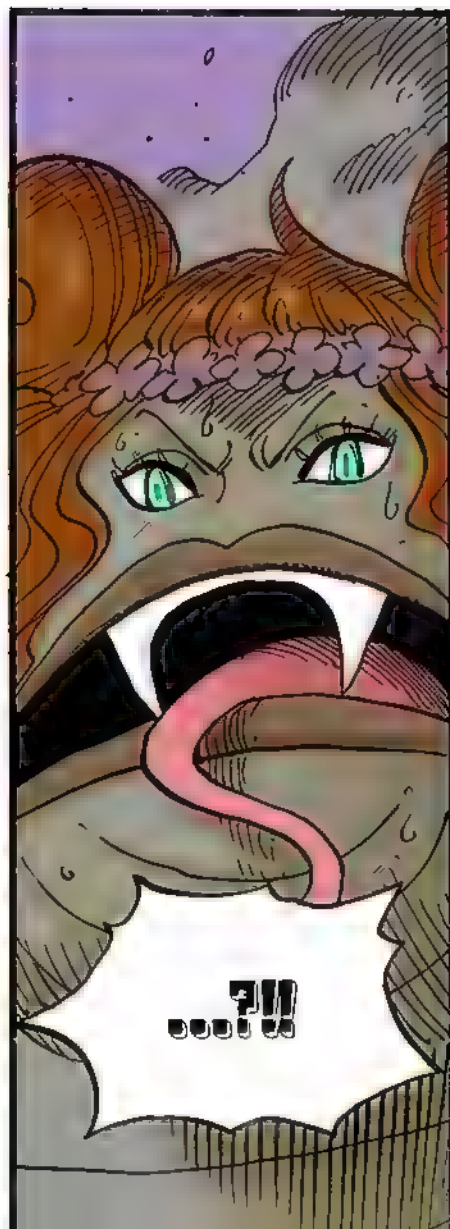
HOW CRUEL!!
HE'S TRYING
TO THROW
SONIA ONTO
THE SPIKES!!



DON'T
MOVE!!

CURSE
YOU,
MAN!!

?!



...?!!

...I
DON'T WANT
TO KILL YOU!

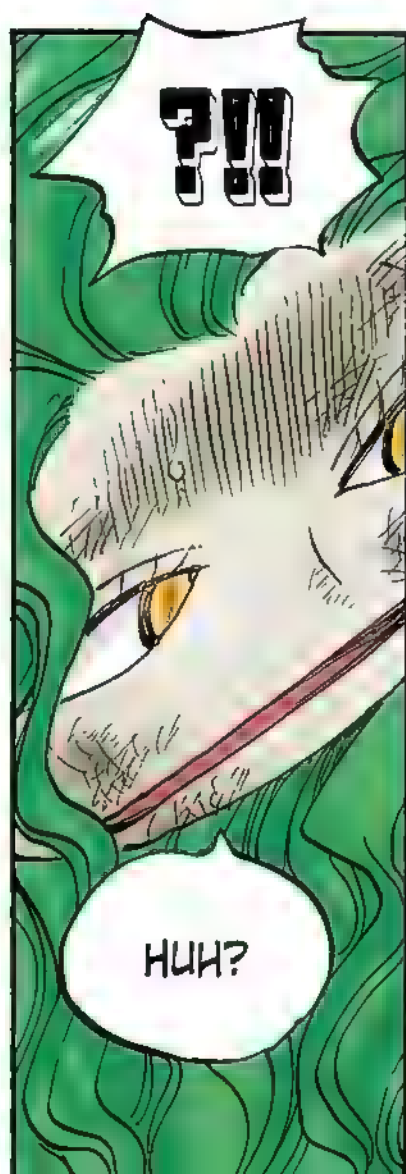
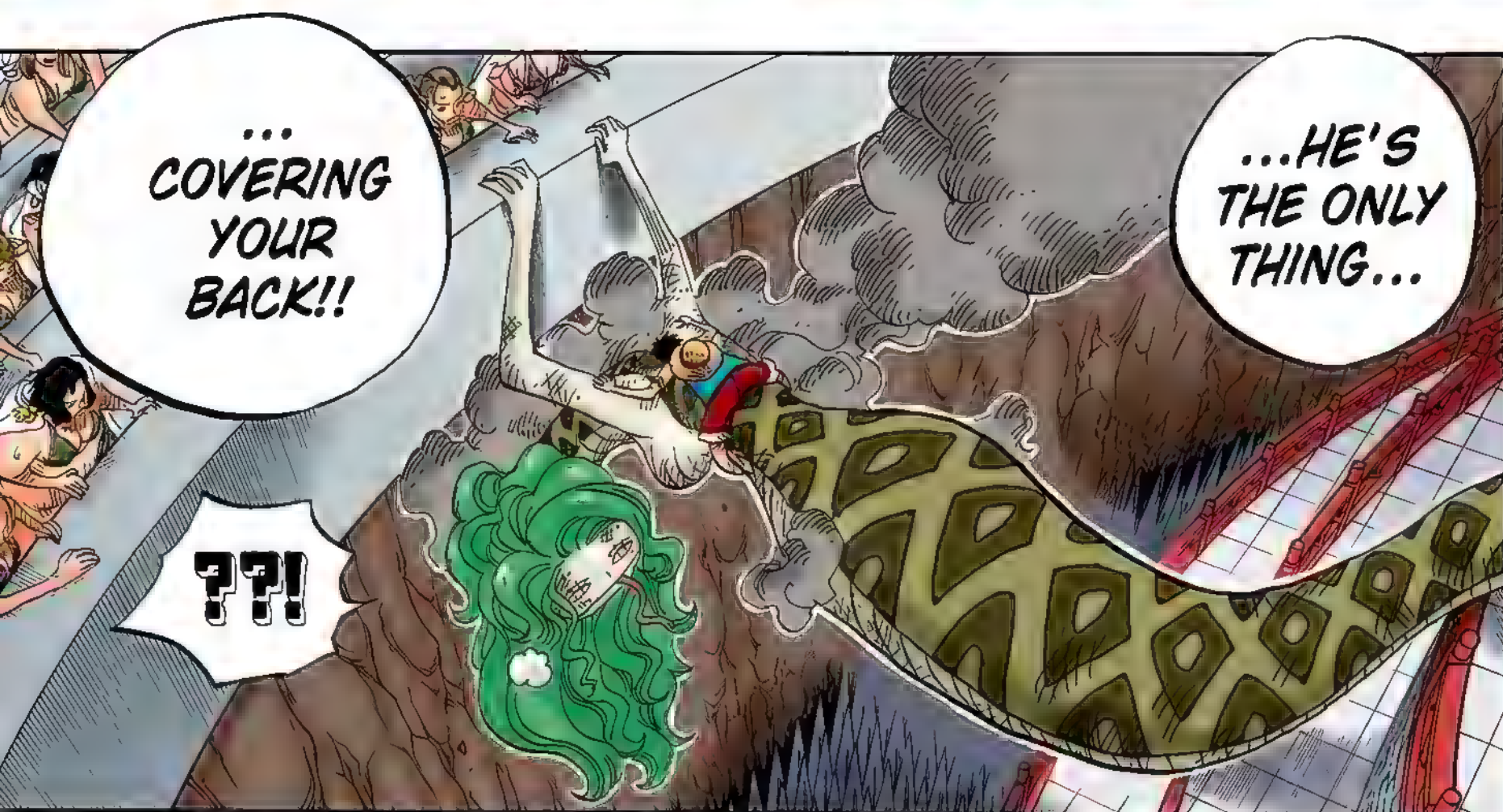
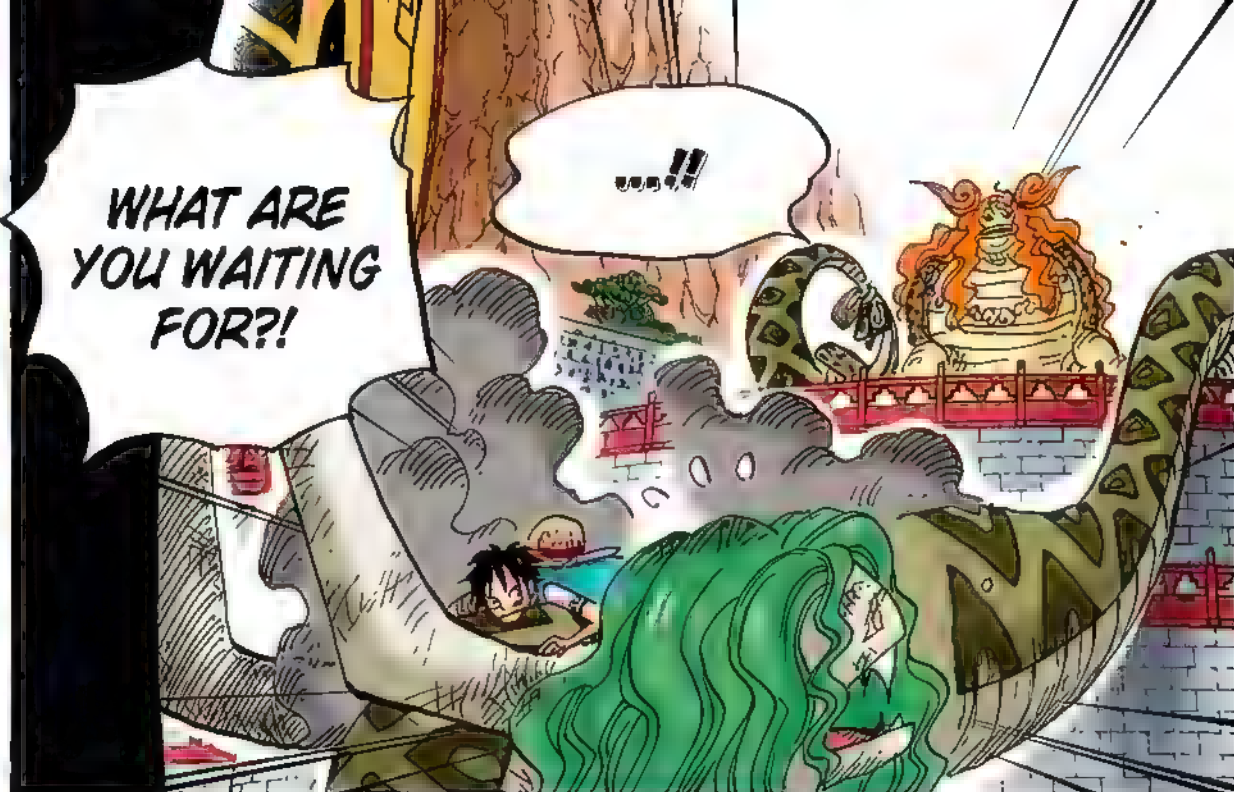
WHO DO YOU
THINK YOU'RE
TALKING TO?!
MARI!! KILL
THE MAN
RIGHT NOW!!

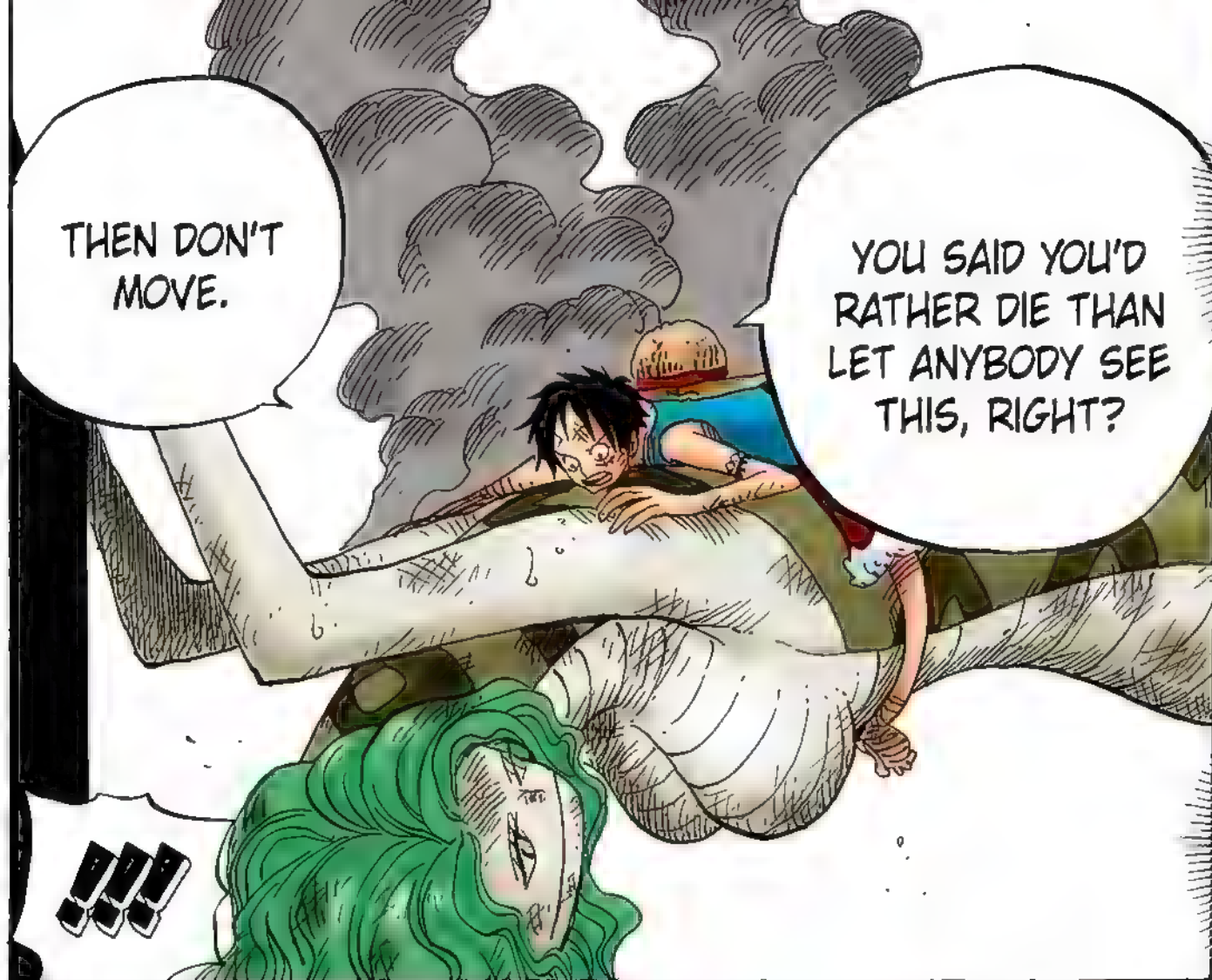
I KNOW YOU
WANT TO KILL
ME, BUT...

HUFF

HUFF







THEN DON'T
MOVE.

YOU SAID YOU'D
RATHER DIE THAN
LET ANYBODY SEE
THIS, RIGHT?

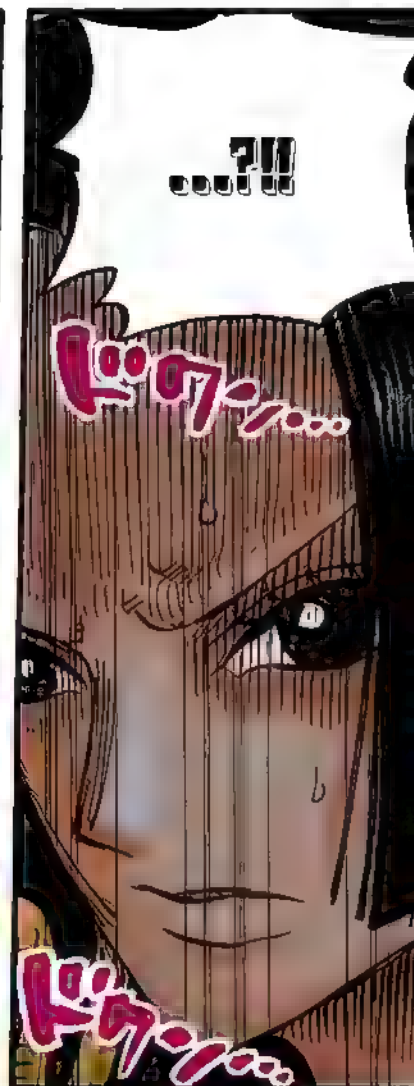
YOU SAW
SOMETHING..

..WE WOULD DIE
TO PREVENT
ANYONE FROM
SEEING!



EVERYONE
EVACUATE THE
COLISEUM
BEFORE THE EYE
OF THE GORGON
IS EXPOSED!!

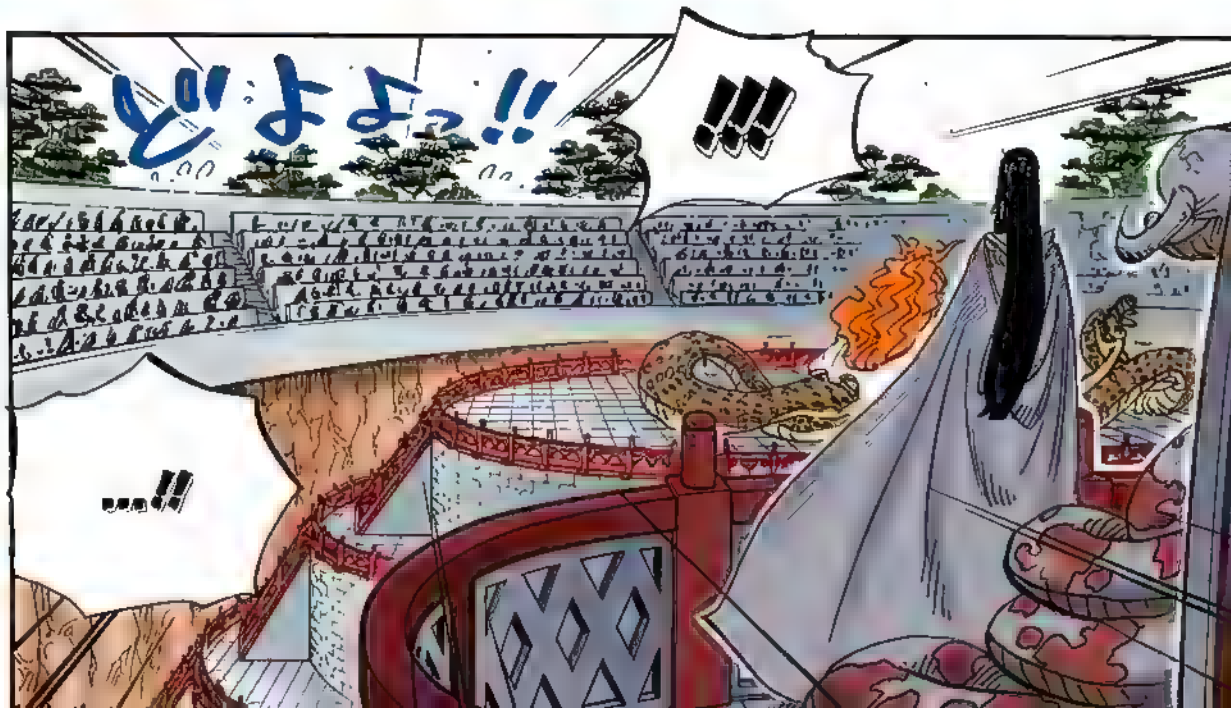
THE WAR
DANCE IS
OVER!!



...?!!



OH
NO!!

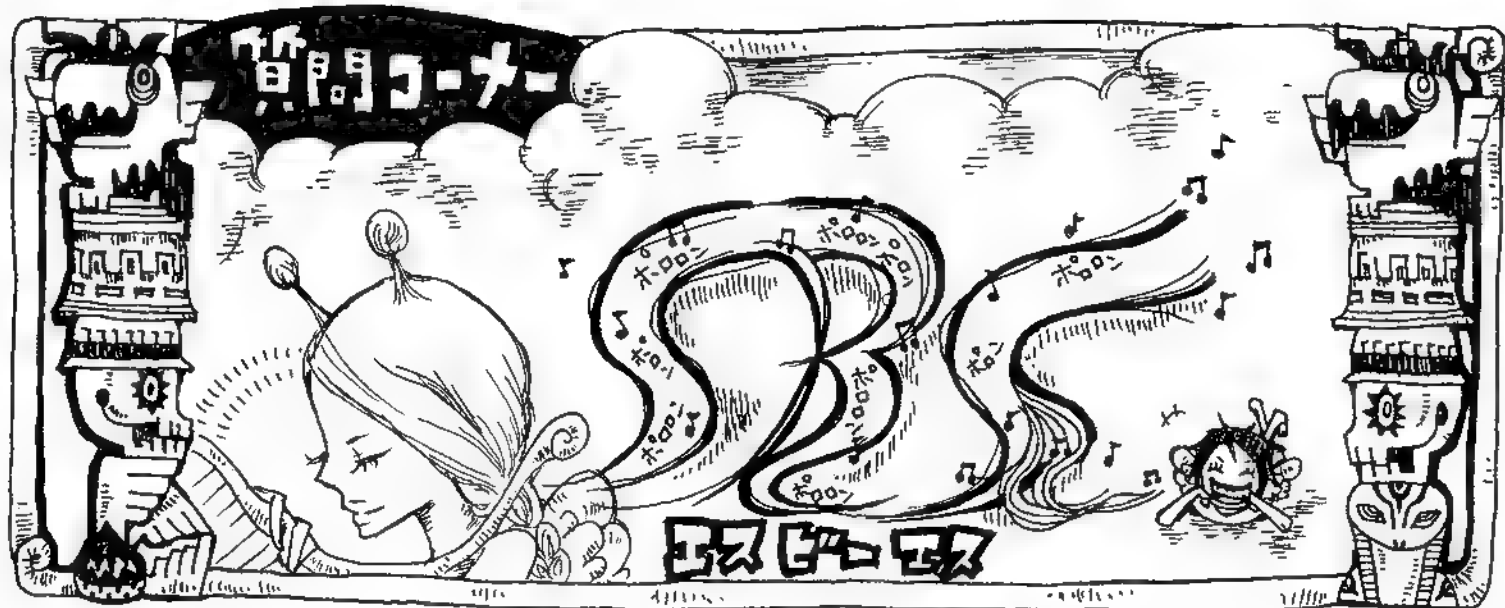


どよふふ!!

!!!

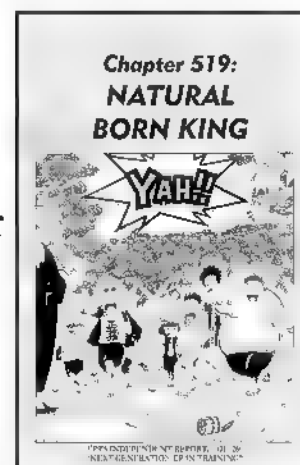
...!!

SBS Question Corner



(Ena Taniguchi, Shimane)

Q: In chapter 519 of *One Piece*, you added tone to the title page, right? You painted one title page black too. After looking at the chapter number, I understood why. 519 is the final chapter of *Dragon Ball* by Akira Toriyama, an author you respect. In other words, that was your way of saying you'd caught up.



A: Wow, you figured it out. You're exactly right. Well, it's more like a milestone for me than a message.

By the way, *Dragon Ball* only has 42 volumes out, so some people already think I'm way beyond that. But *Dragon Ball* started off as a humorous comic and only had 15 pages per chapter, while *One Piece* was a story comic with 19 pages per chapter. So even though we were both in serialization for 12 years, I did 53 volumes. I'm sorry I made you spend so much extra money. I want to wrap up *One Piece* soon, but I don't want to abandon the story until I've tied up the loose ends. So please be patient with me because I won't stop until I wrap everything up.

Q: Hello, Oda Sensei. CP9 is extremely popular at my school. There are Finger Pistol battles every single day, so our bodies are riddled with holes. By the way, I heard you're the legendary Seven Powers user who surpasses even the Six Powers. What's the last move? Please tell me.

--CP608



A: You figured out my secret. Yes, that's right. I'm the legendary Seven Powers user. Six Powers means that you can use Finger Pistol, Moon Walk, Iron Body, Shave, Paper Art, and, uh... Tempest Kick! But there's one more special move that only I can use, and that's the Bother! When people are having a really serious fight, I get in between them and shout "Bother!" This gets really annoying really fast. So you got a problem with that?!

Q: Mr. Oda, if you were to take a trip, where would you go? **Pop!**

--Junpei

A: !!... (See you in the next volume! Check out the special Question Corner section on page 188.)

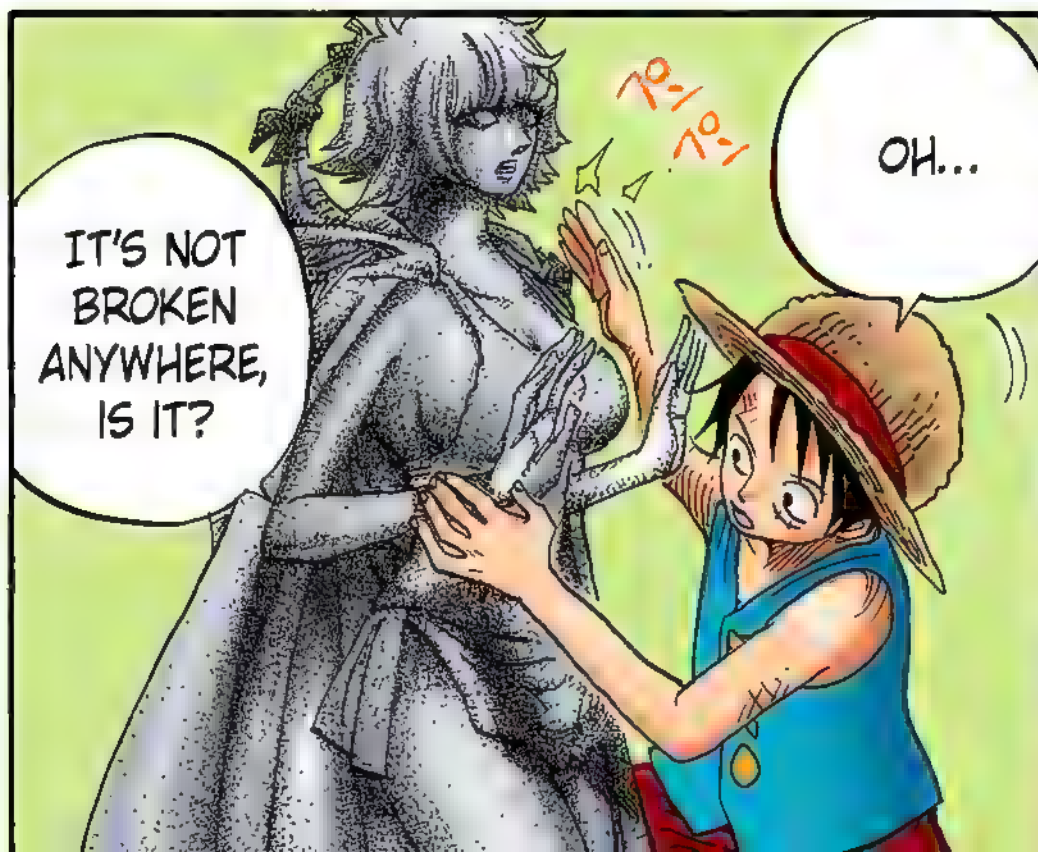
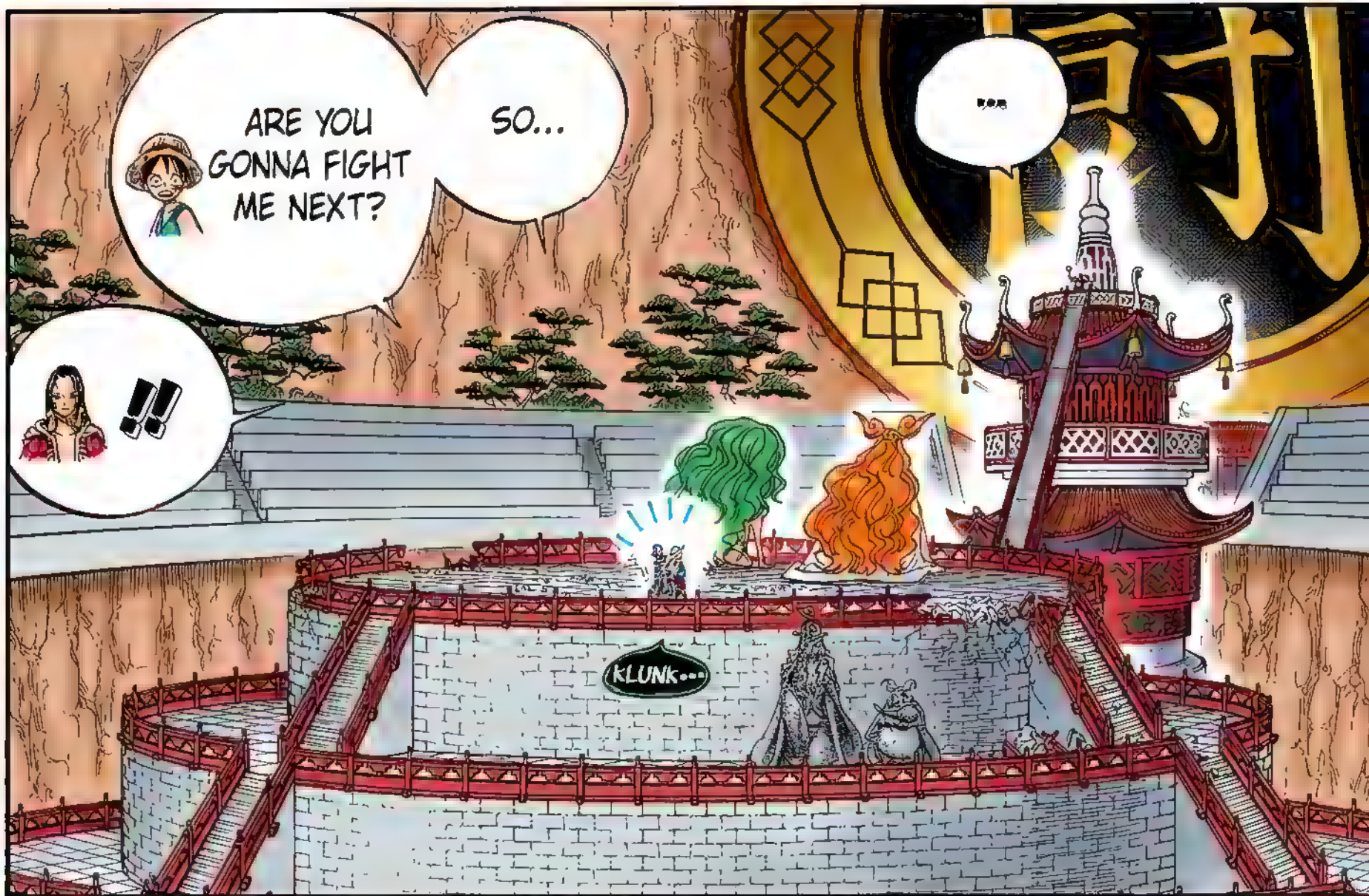
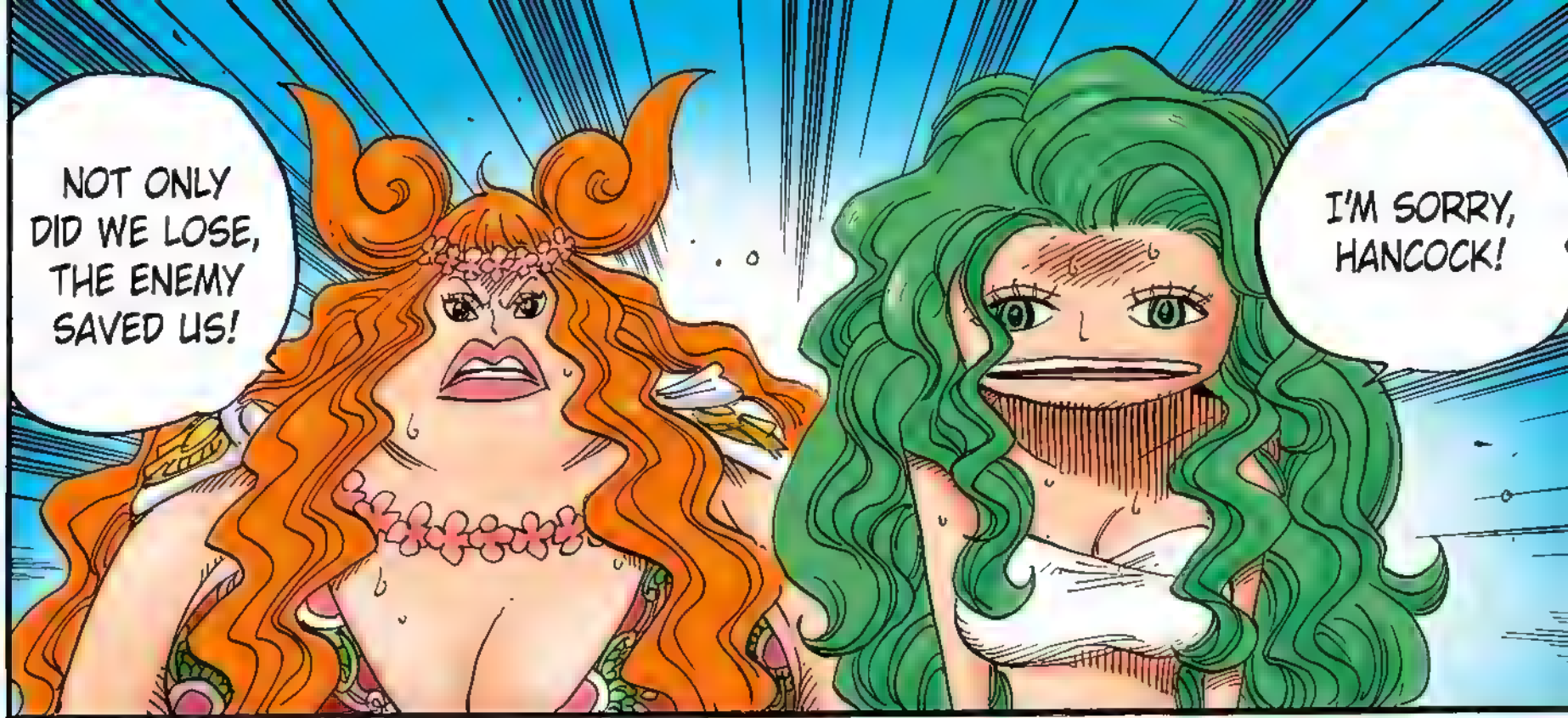
Chapter 521:

HOOF OF THE

CELESTIAL DRAGON

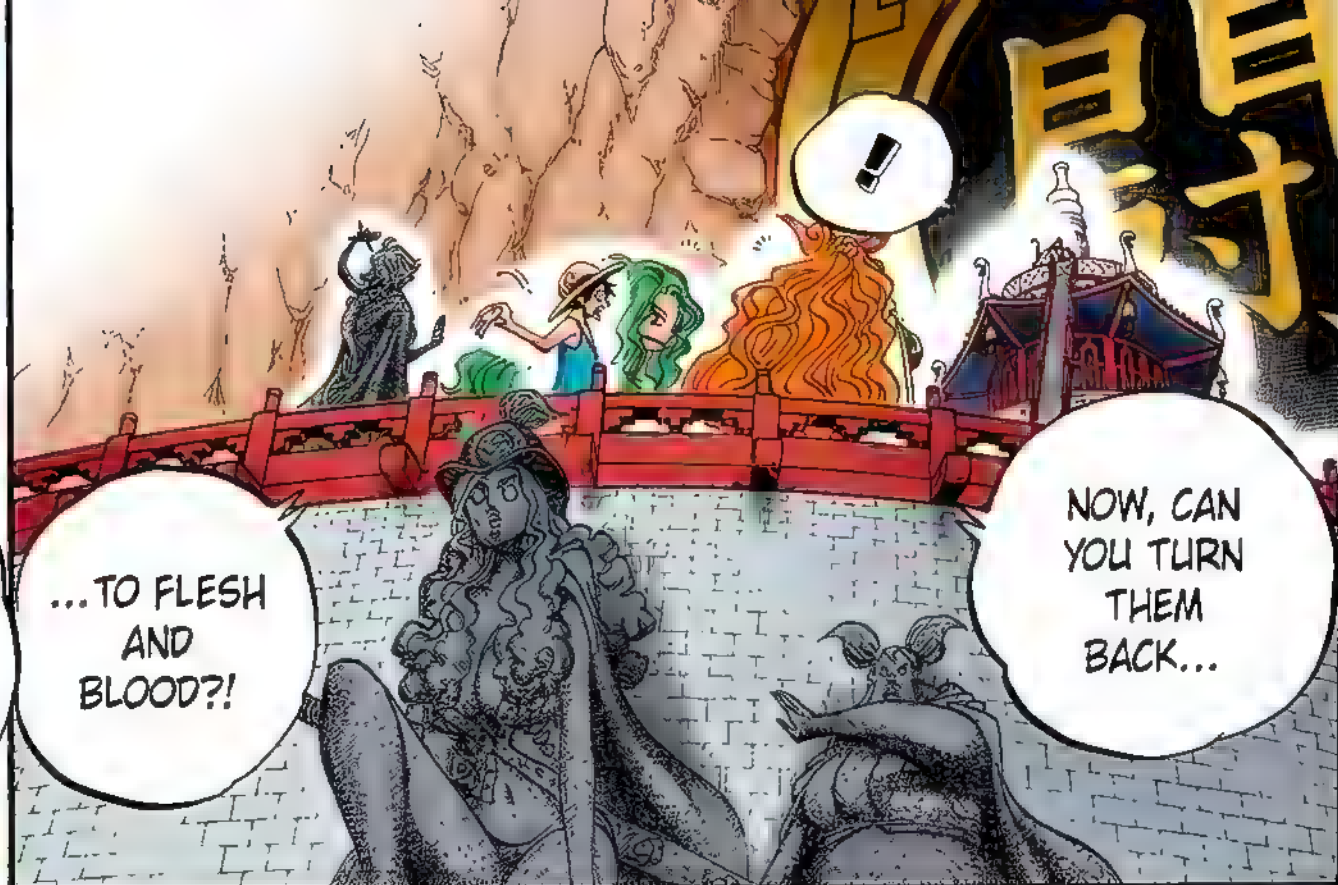


CP9'S INDEPENDENT REPORT, VOL. 27:
"PURSUERS ASHORE--CP9 CAPTURE MISSION"



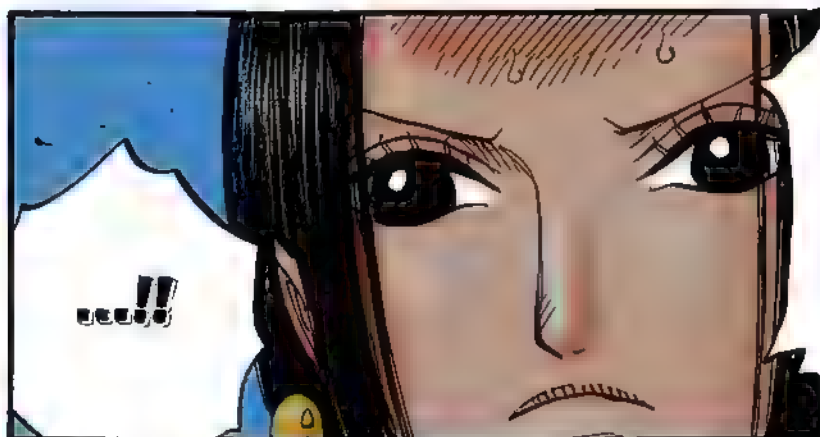
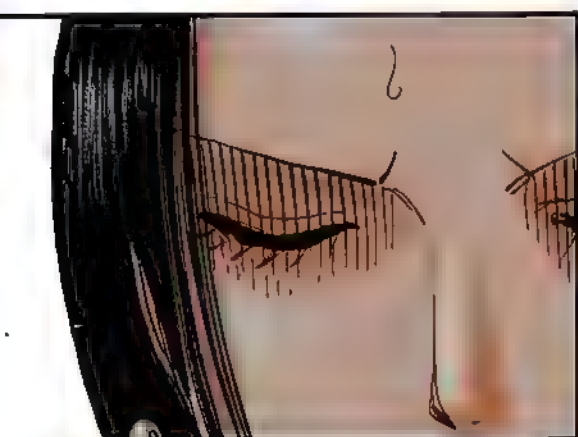


YOU CAN
DO IT,
RIGHT?!

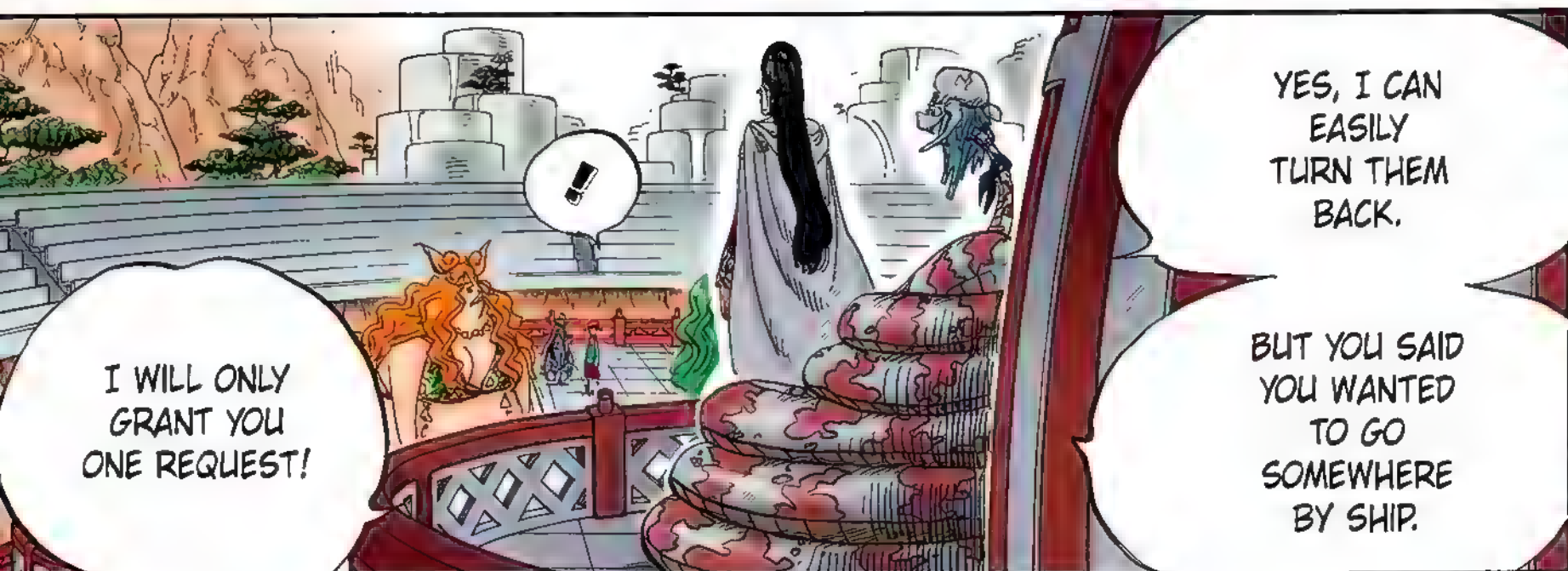


...TO FLESH
AND
BLOOD?!

NOW, CAN
YOU TURN
THEM
BACK...



ALL THEY DID
WAS STAND UP
FOR ME!!
THEY DIDN'T
DO ANYTHING
WRONG!!



I WILL ONLY
GRANT YOU
ONE REQUEST!

YES, I CAN
EASILY
TURN THEM
BACK.

BUT YOU SAID
YOU WANTED
TO GO
SOMEWHERE
BY SHIP.



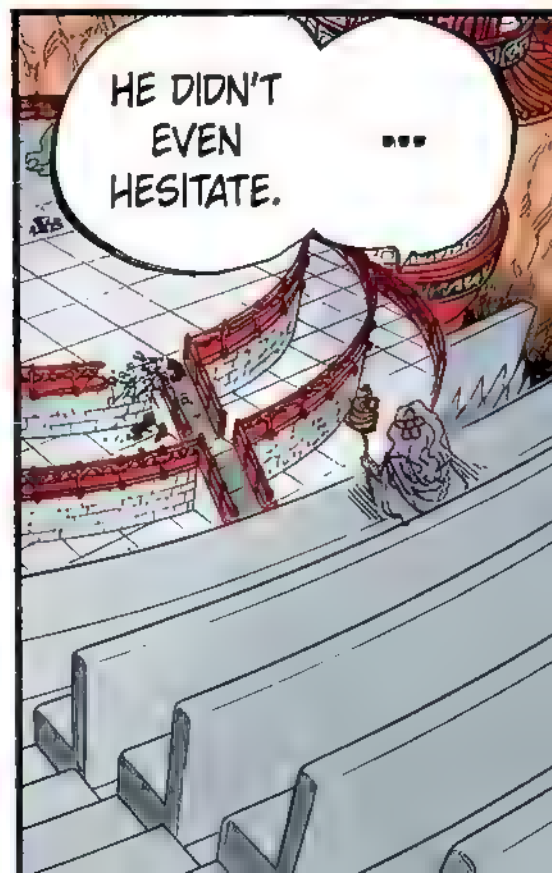
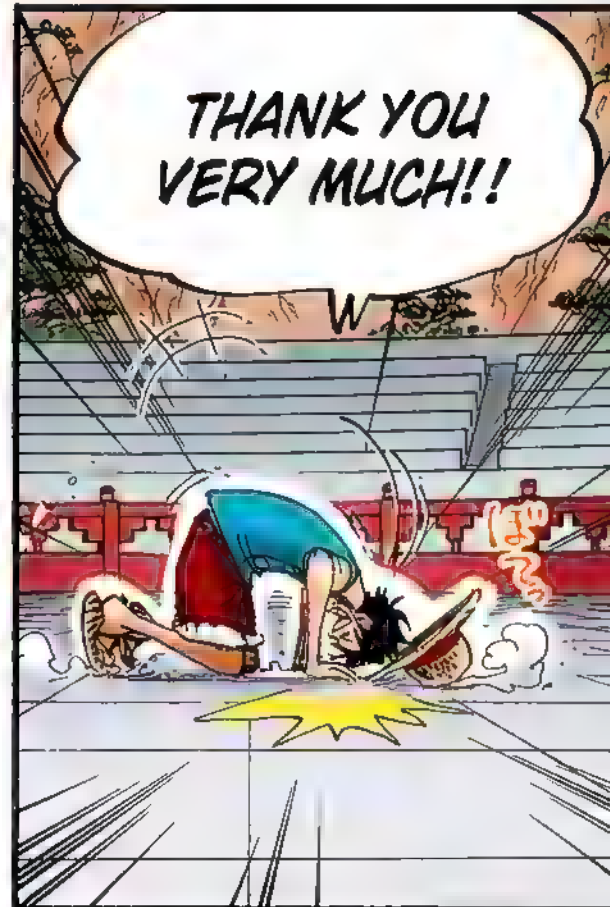
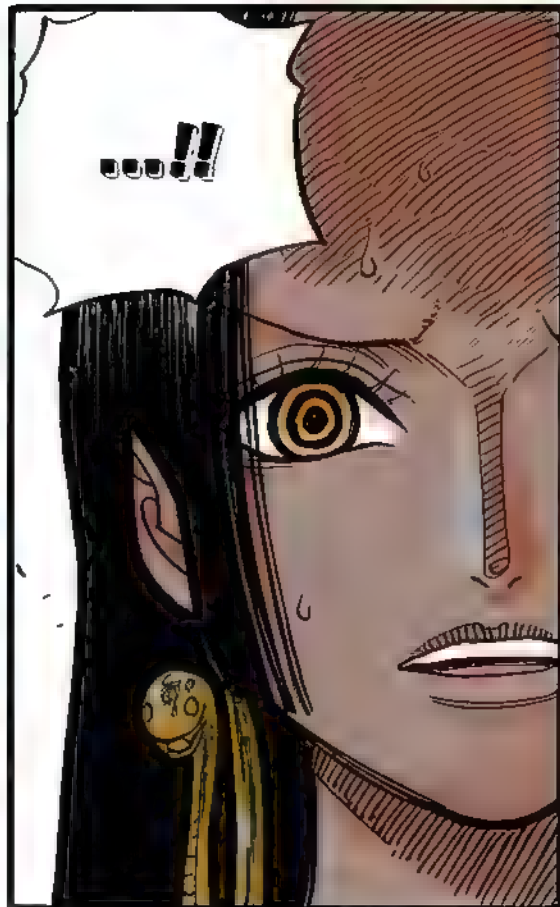
YOU MUST
CHOOSE ONE
AND GIVE UP
THE OTHER!

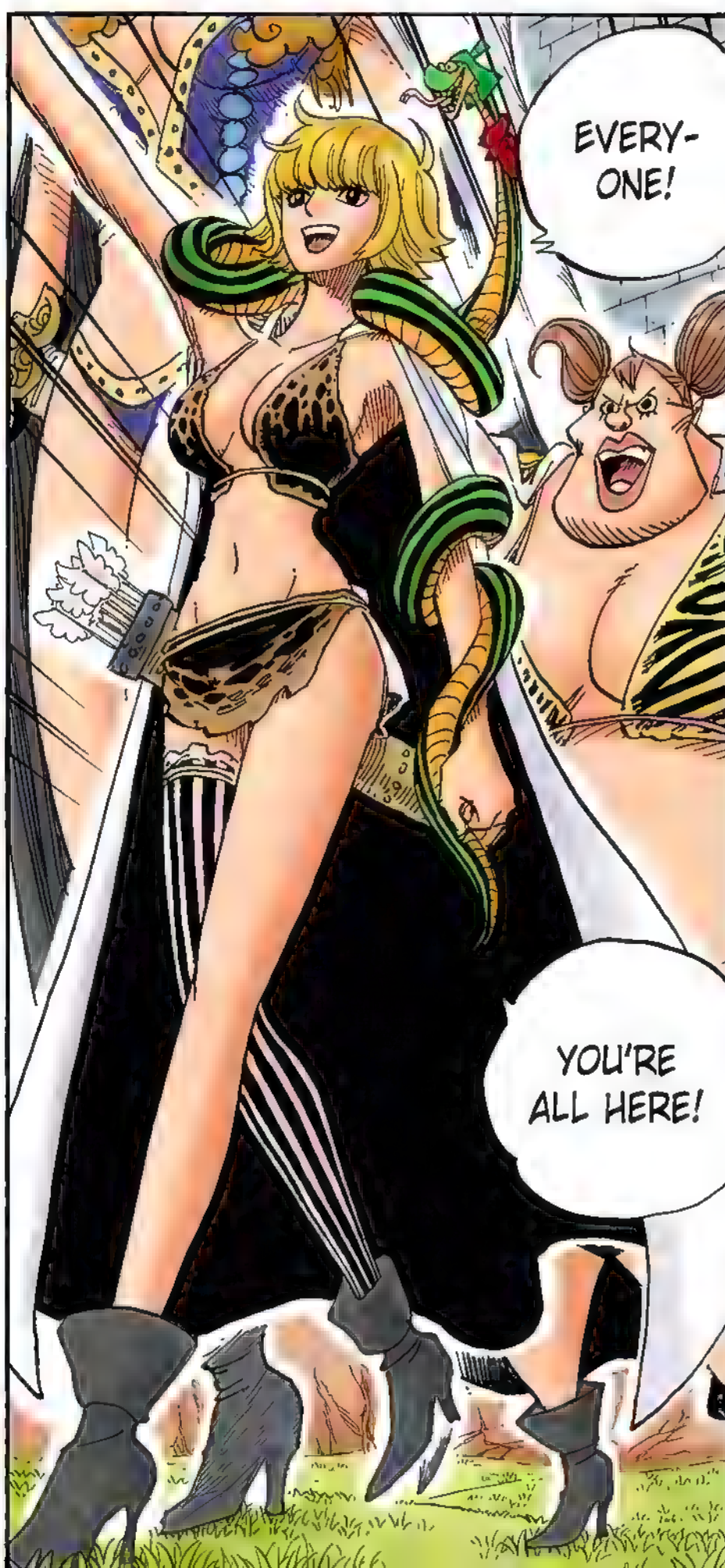
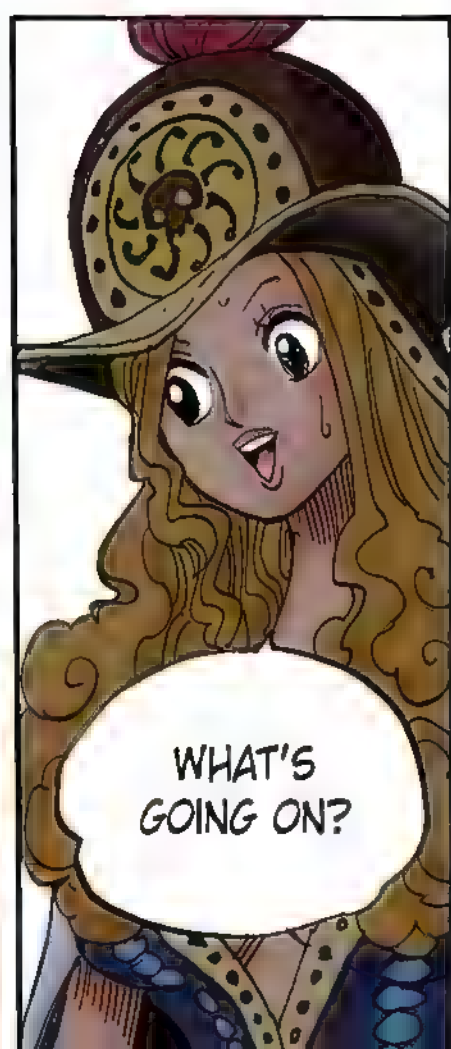
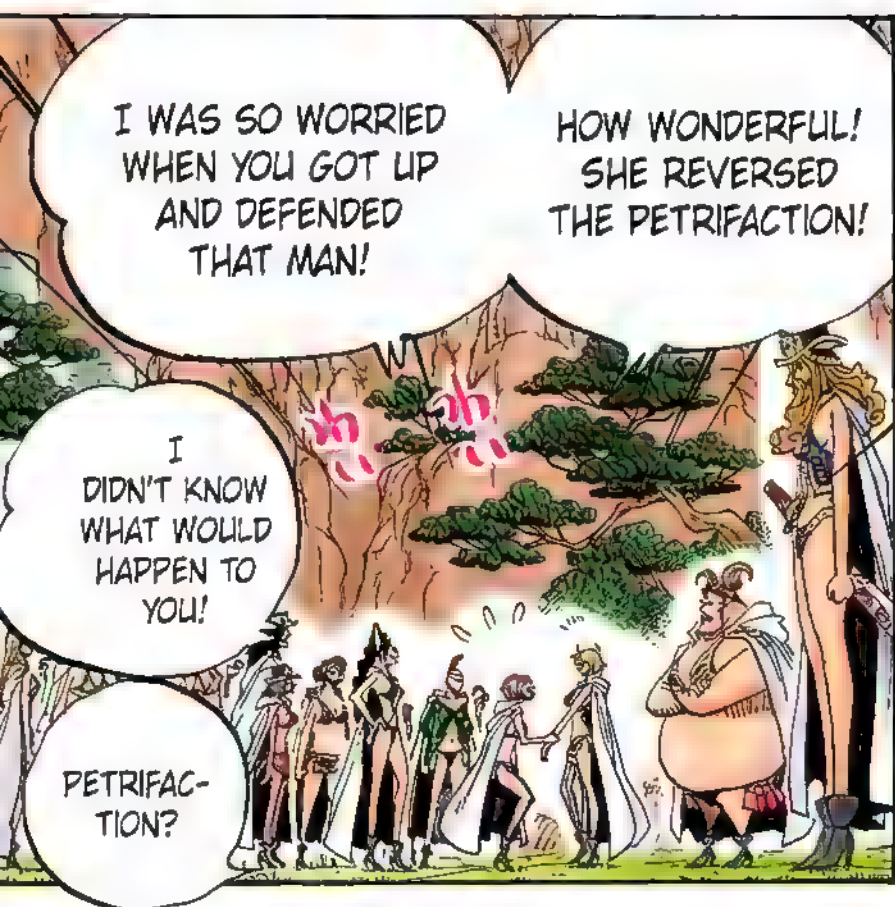
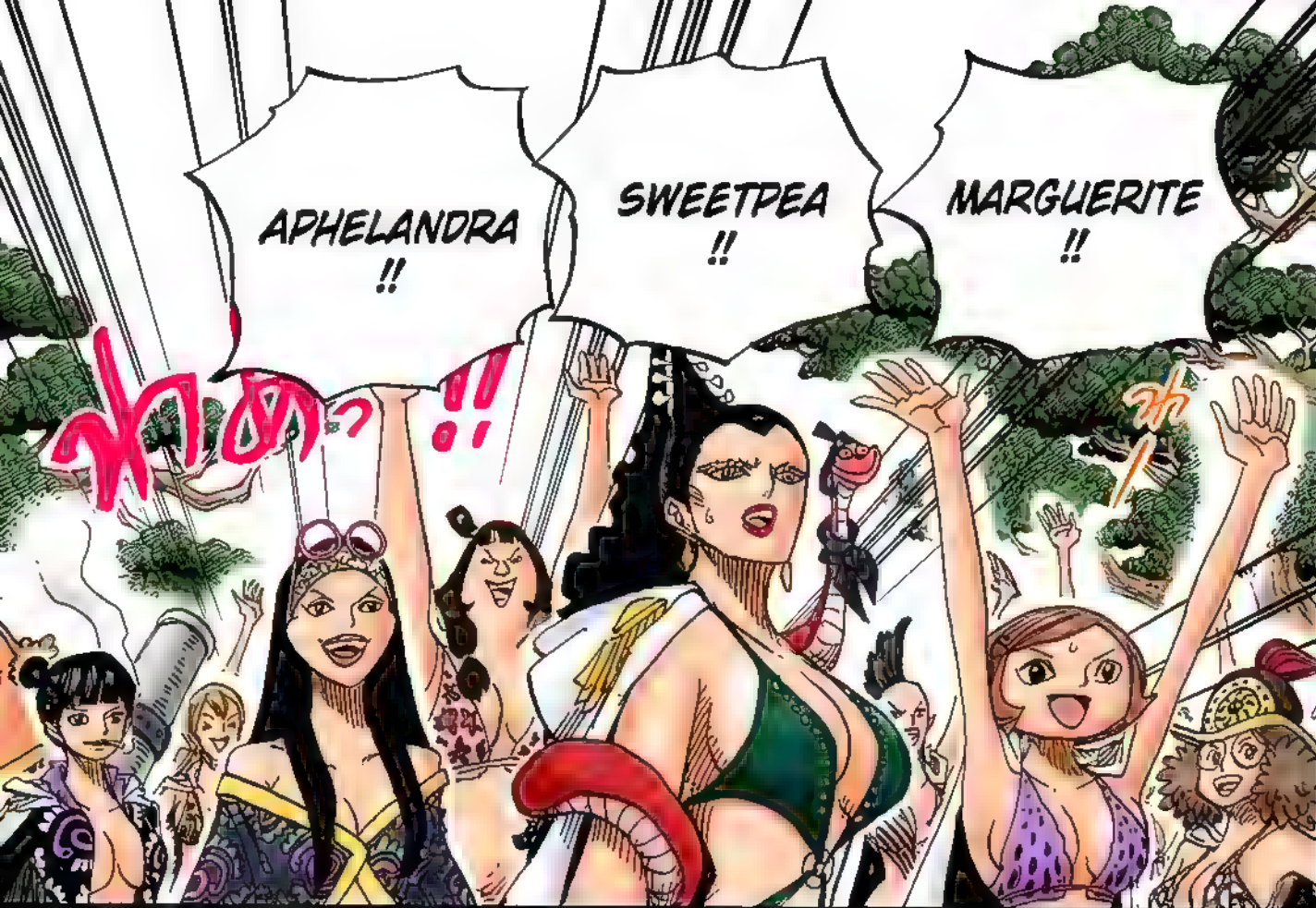
NOW
WE'LL
SEE
YOUR
TRUE
NATURE,
MAN!!

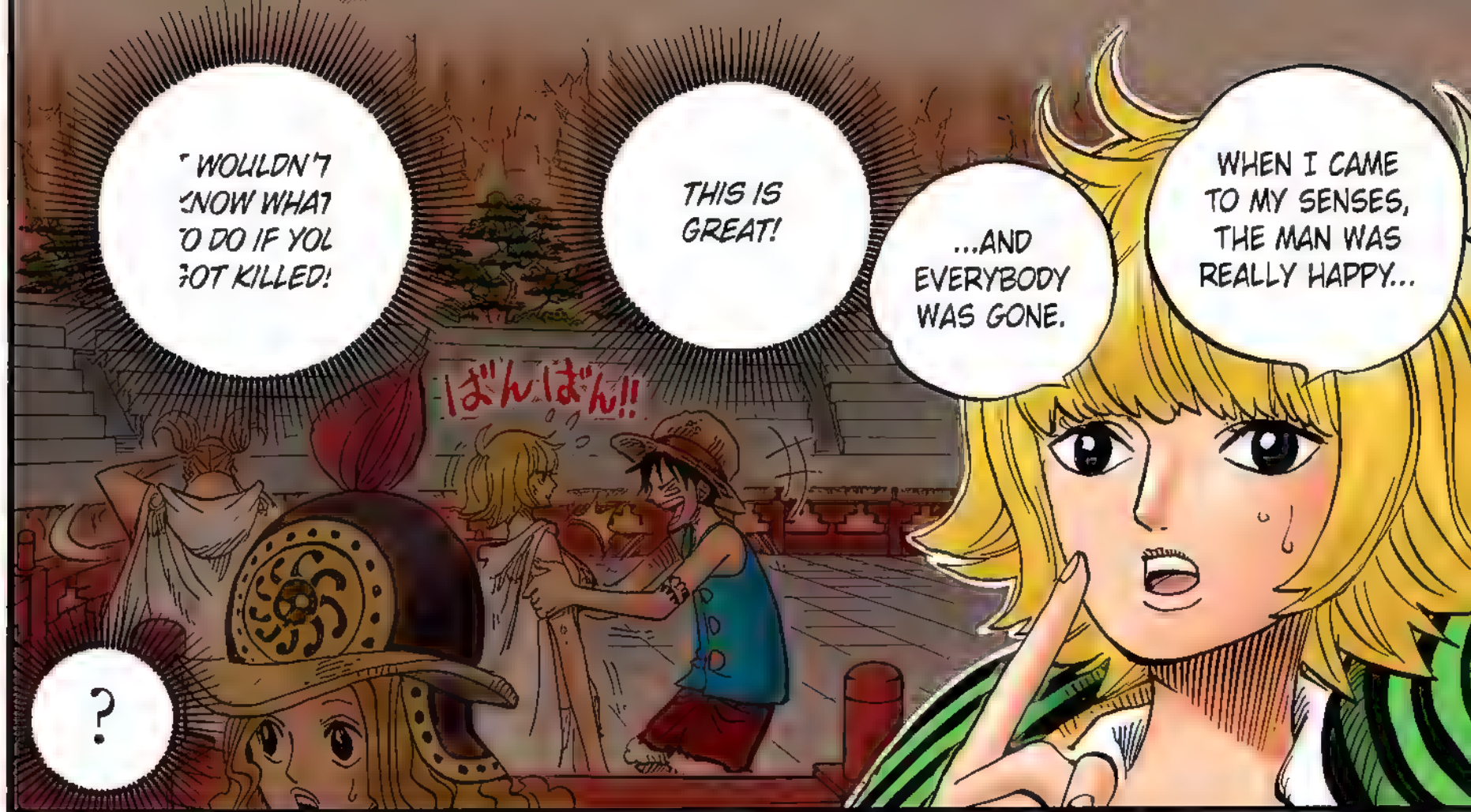


YOU MAY
EITHER ASK
ME TO
RESTORE
THEM...

...OR ALLOW
YOU TO LEAVE
THIS ISLAND!







“WOULDN’
T NOW WHAT
TO DO IF YOU
WOT KILLED!

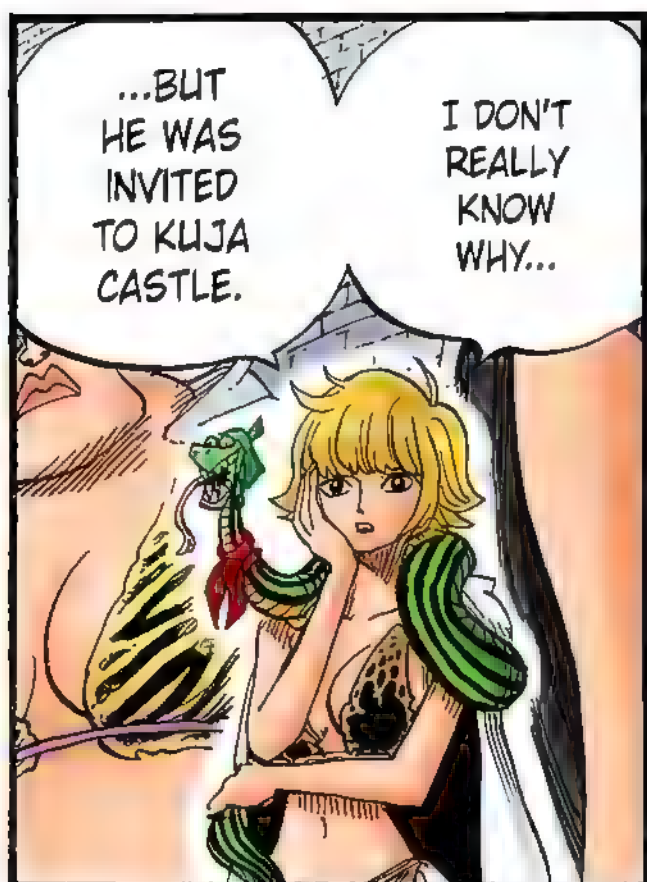
THIS IS
GREAT!

...AND
EVERYBODY
WAS GONE.

WHEN I CAME
TO MY SENSES,
THE MAN WAS
REALLY HAPPY...

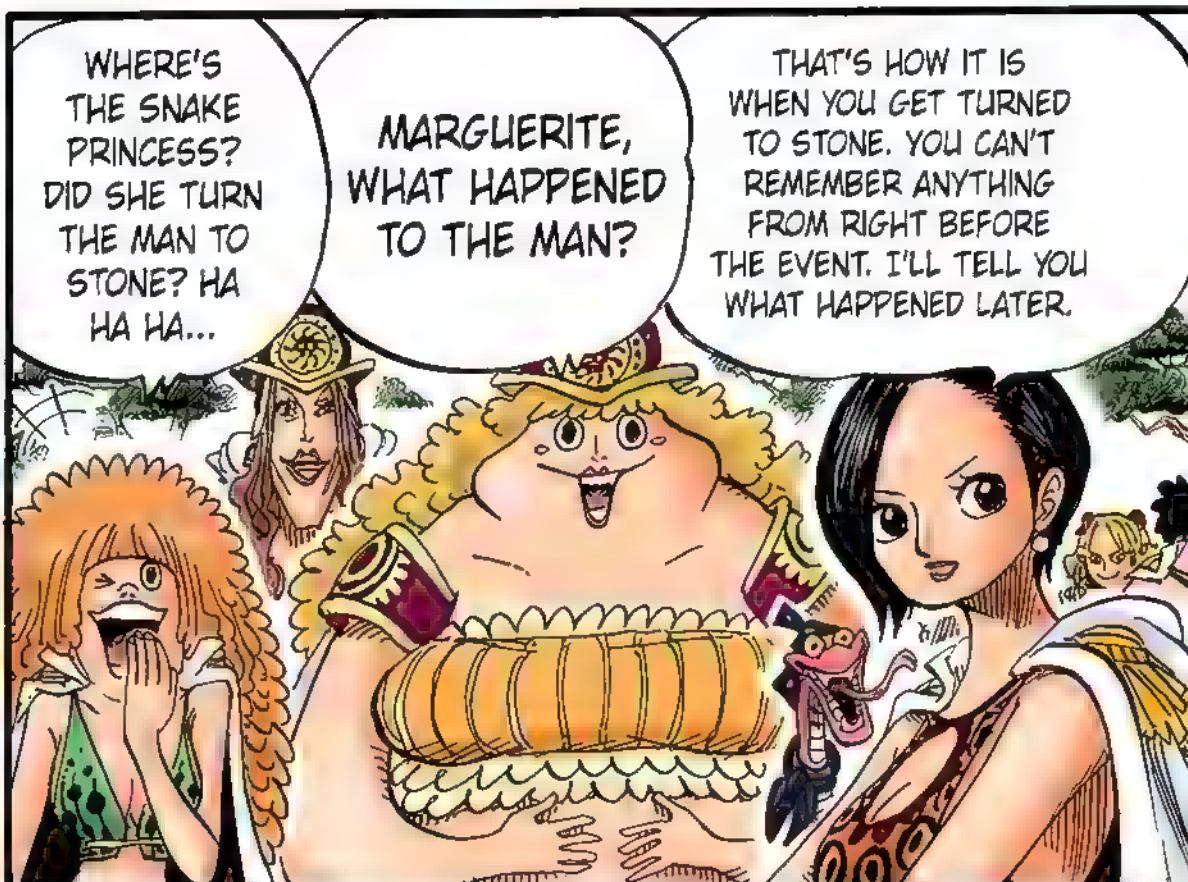
ばんばん!!

?



...BUT
HE WAS
INVITED
TO KUJA
CASTLE.

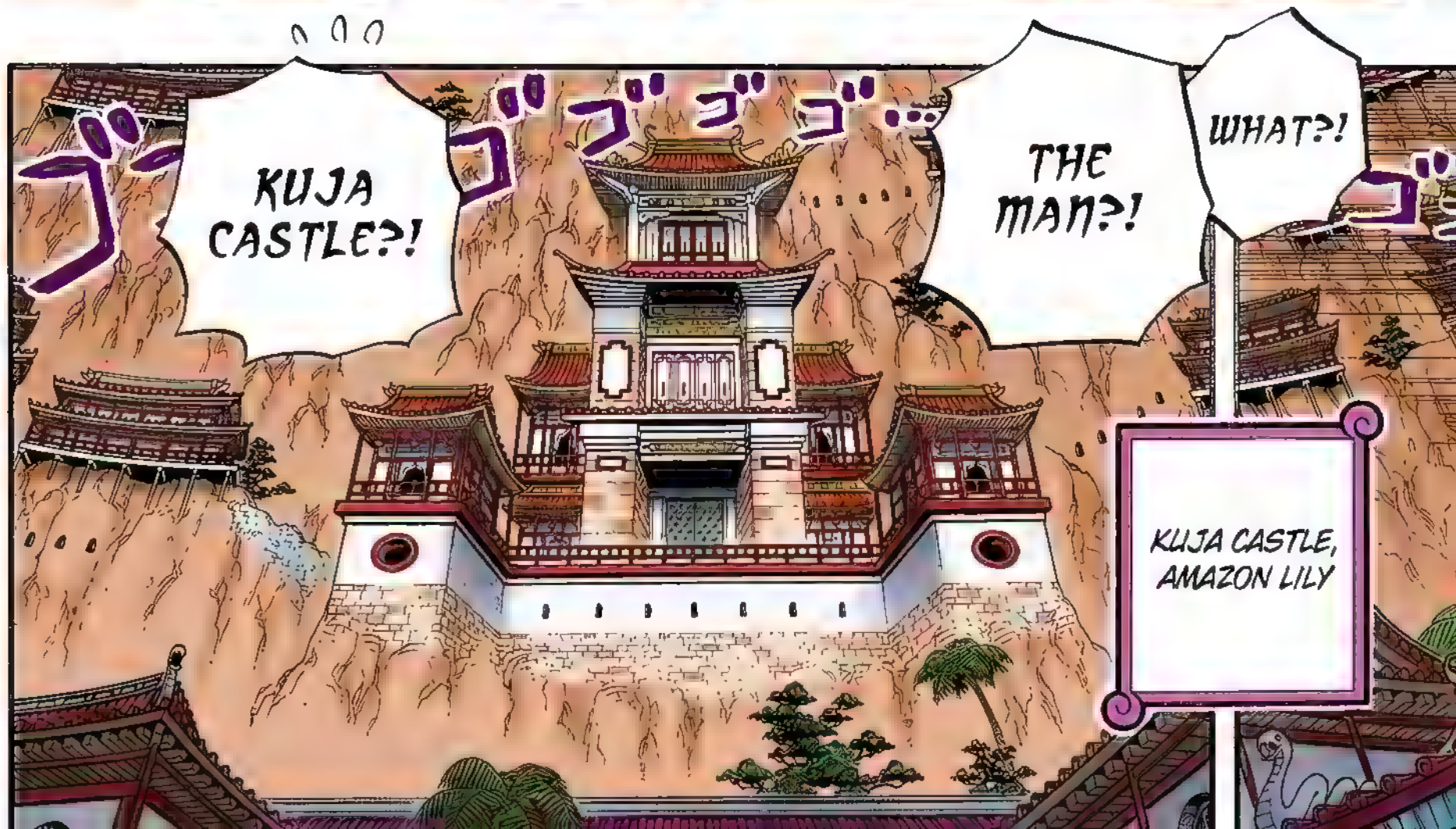
I DON’T
REALLY
KNOW
WHY...



WHERE’S
THE SNAKE
PRINCESS?
DID SHE TURN
THE MAN TO
STONE? HA
HA HA...

MARGUERITE,
WHAT HAPPENED
TO THE MAN?

THAT’S HOW IT IS
WHEN YOU GET TURNED
TO STONE. YOU CAN’T
REMEMBER ANYTHING
FROM RIGHT BEFORE
THE EVENT. I’LL TELL YOU
WHAT HAPPENED LATER.

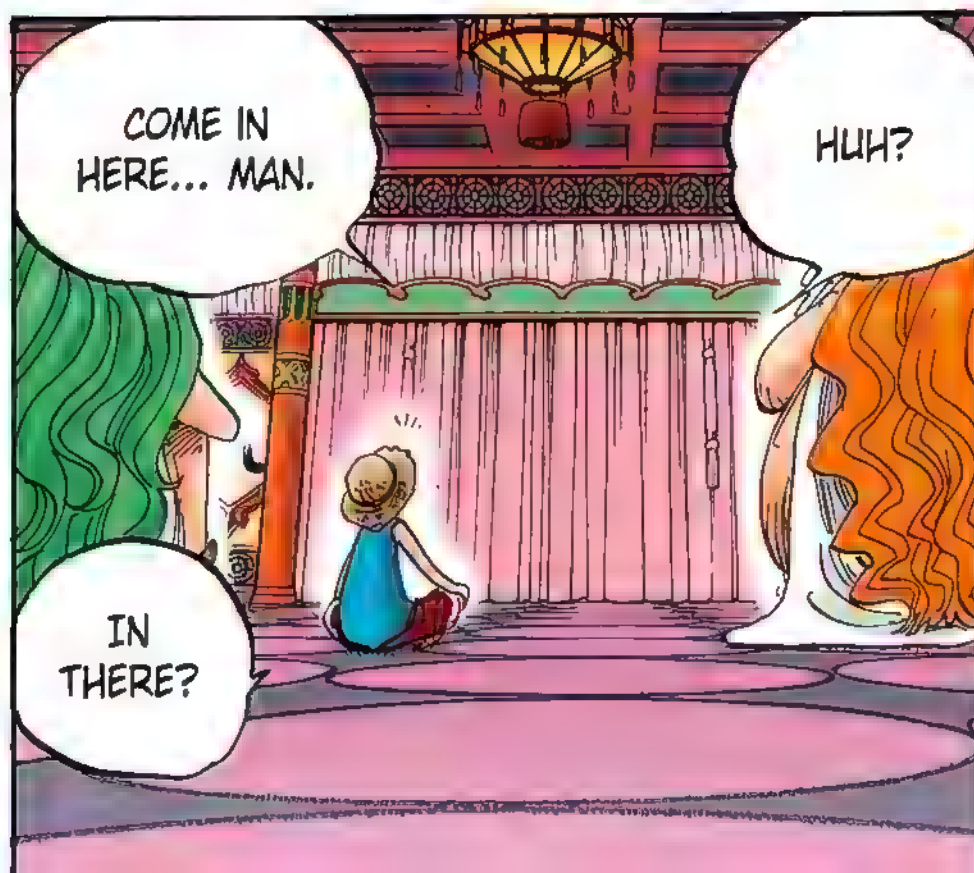
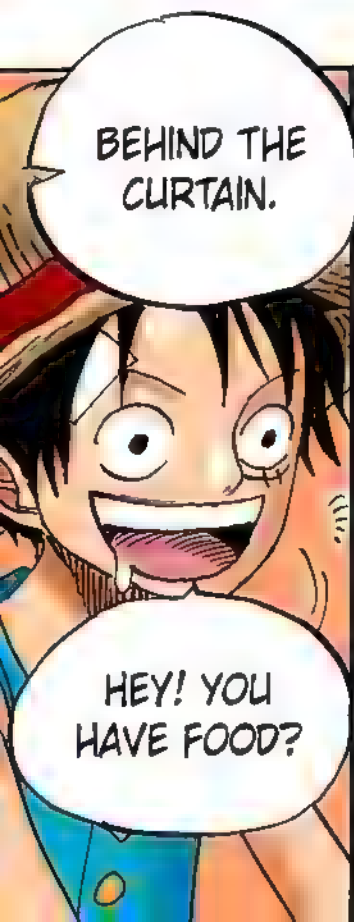
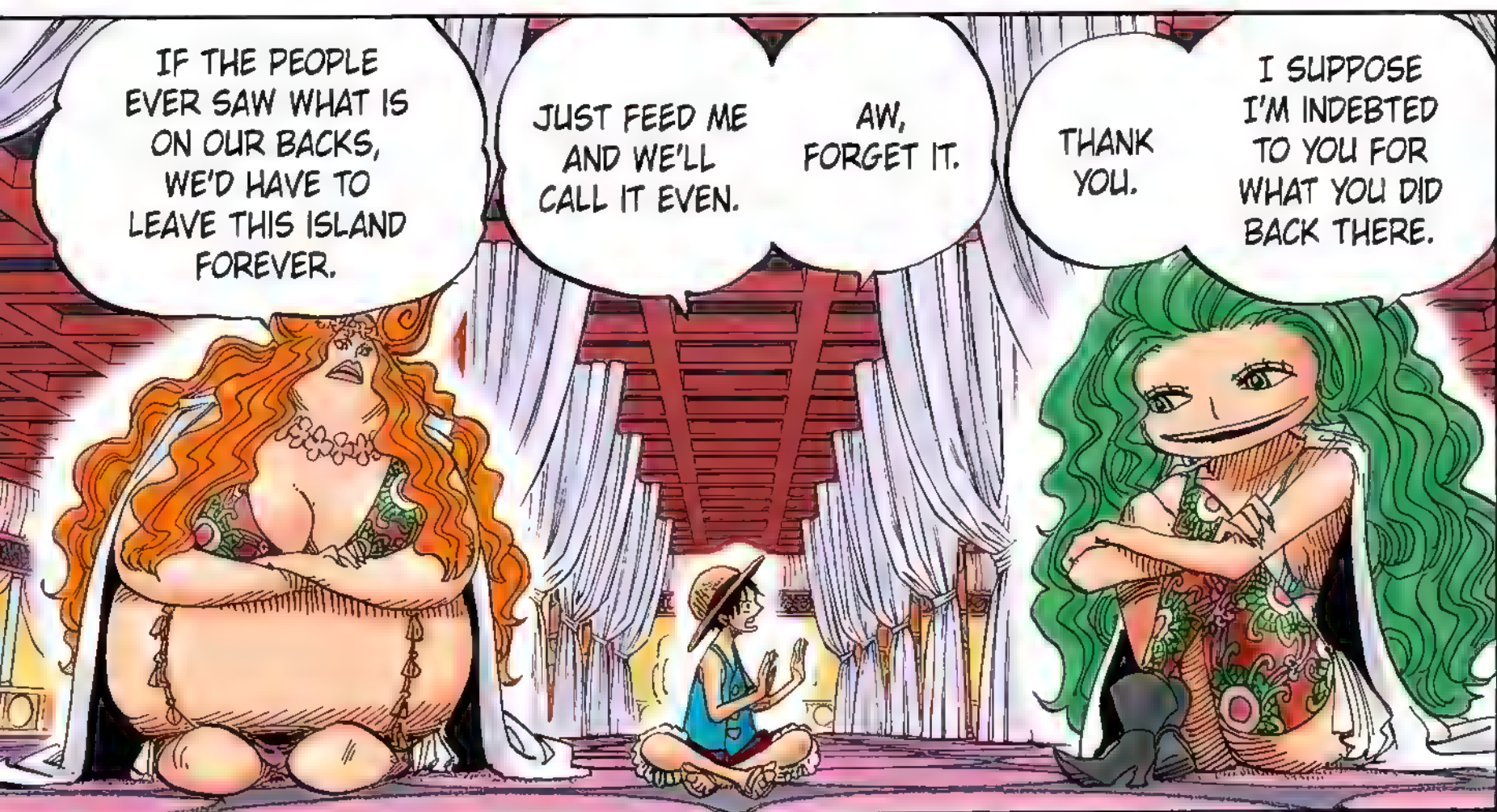
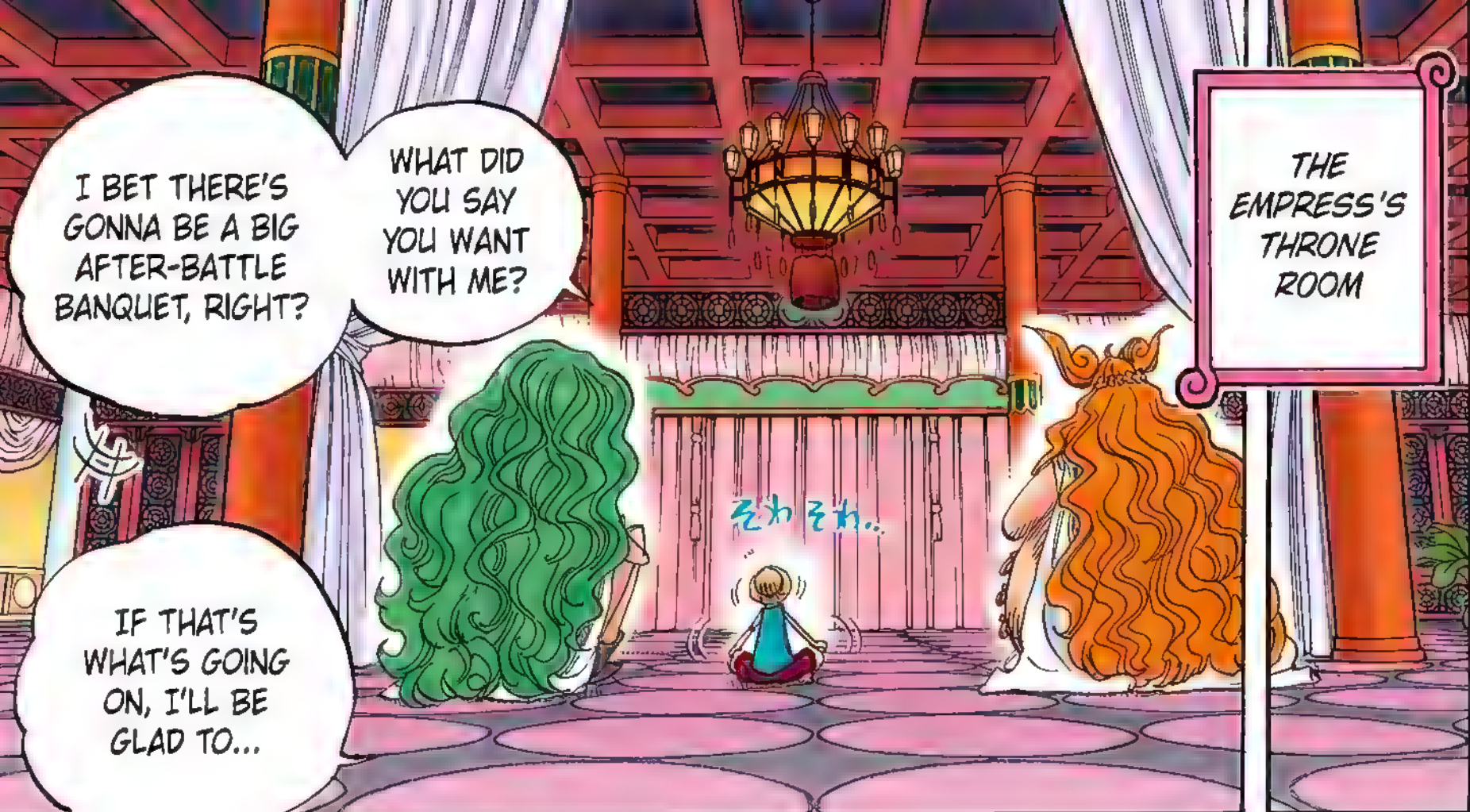


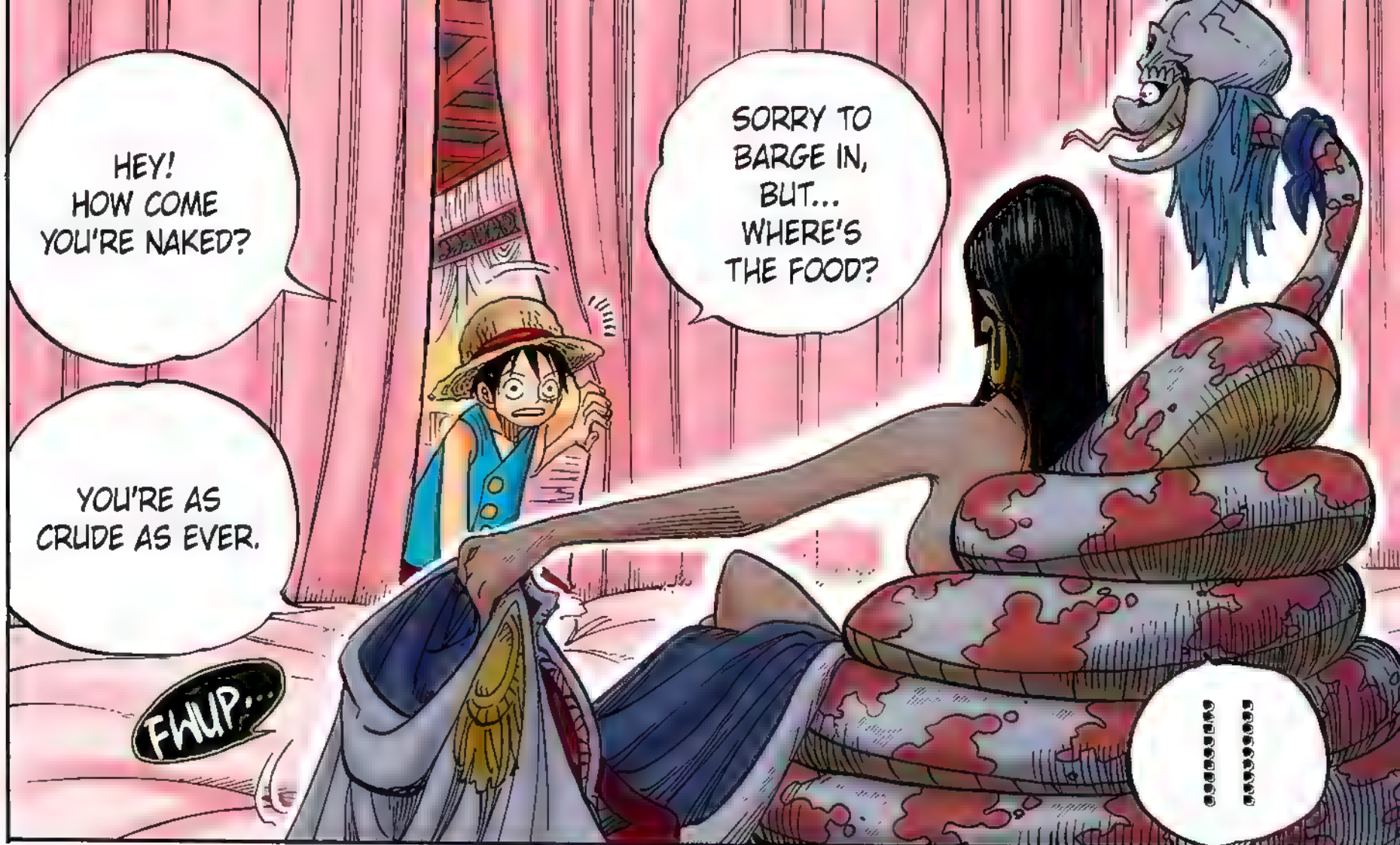
KUJA
CASTLE?!

THE
MAN?!

WHAT?!

KUJA CASTLE,
AMAZON LILY





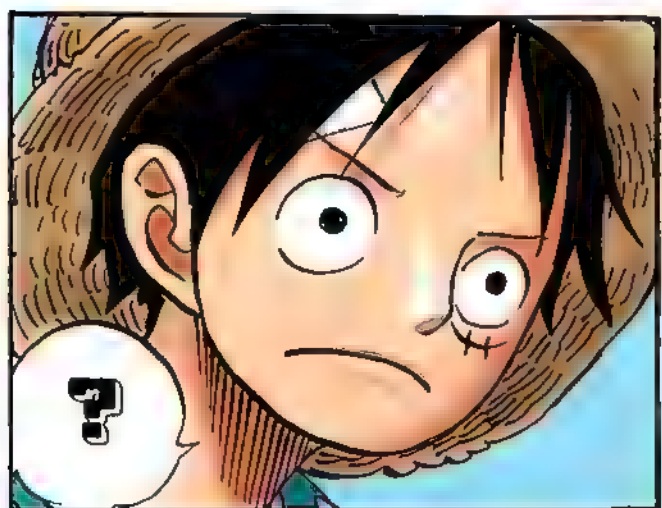
HEY!
HOW COME
YOU'RE NAKED?

SORRY TO
BARGE IN,
BUT...
WHERE'S
THE FOOD?

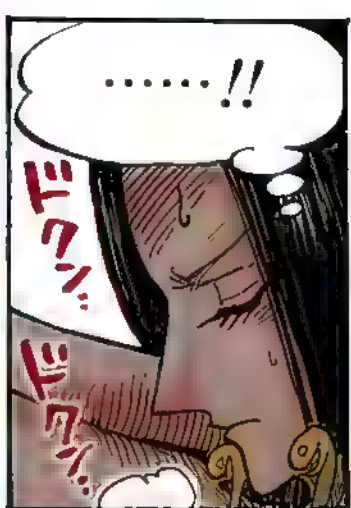
YOU'RE AS
CRUDE AS EVER.

FWUP...

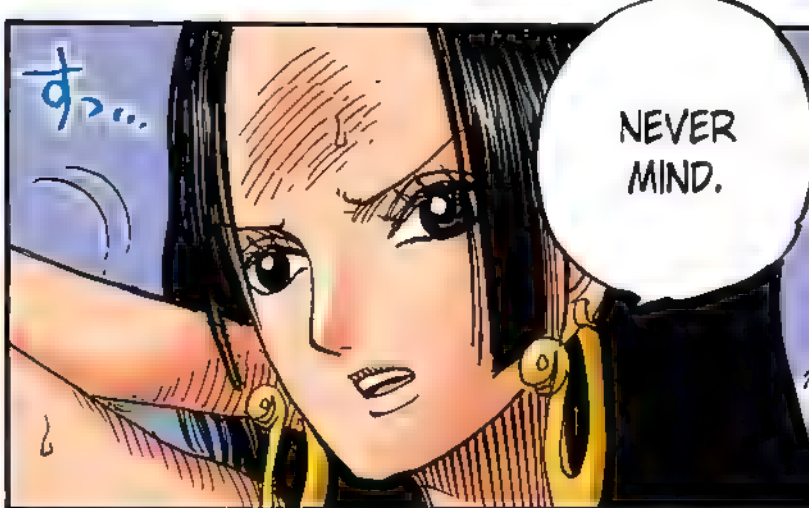
|||||



?



.....!!



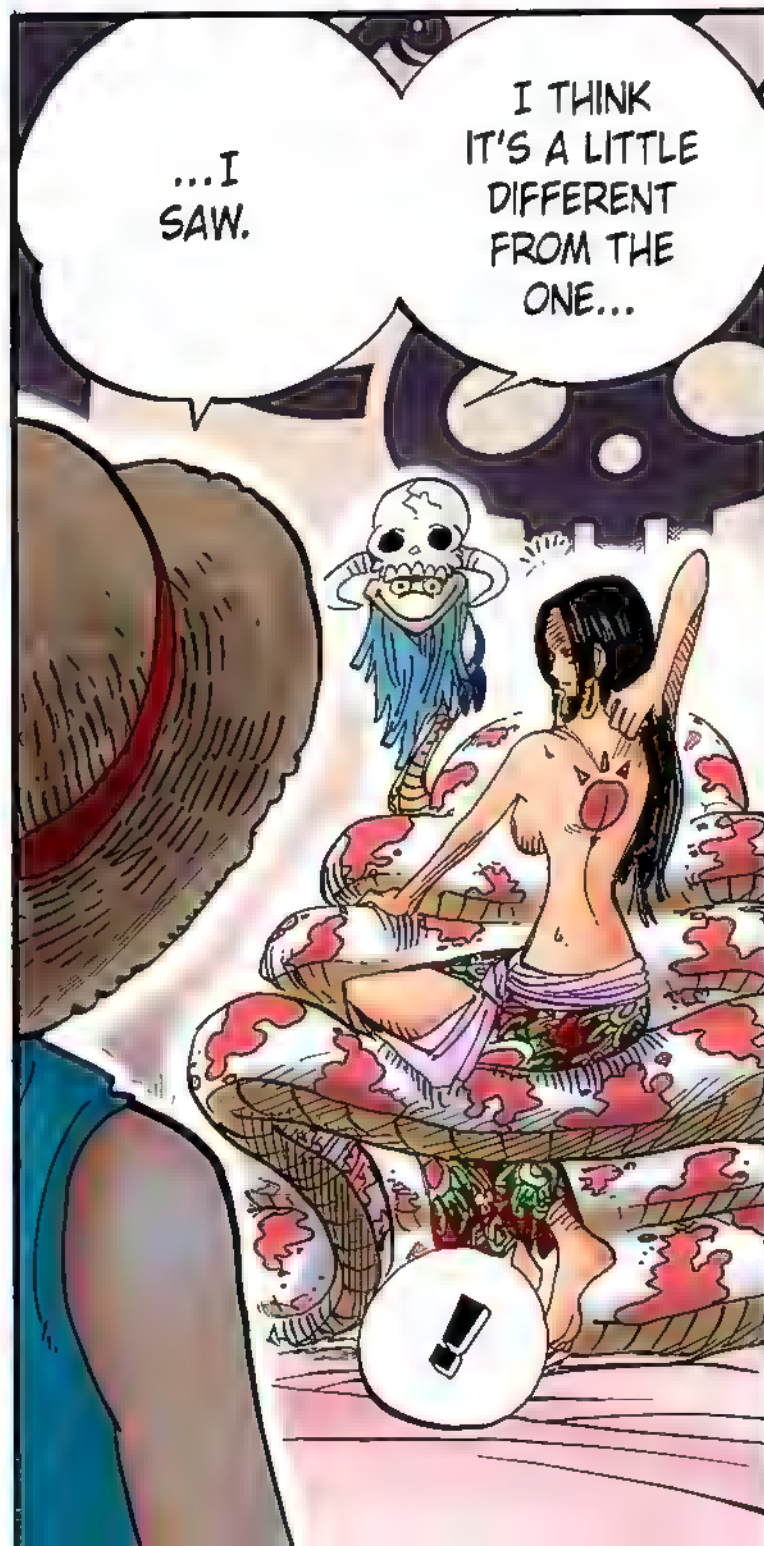
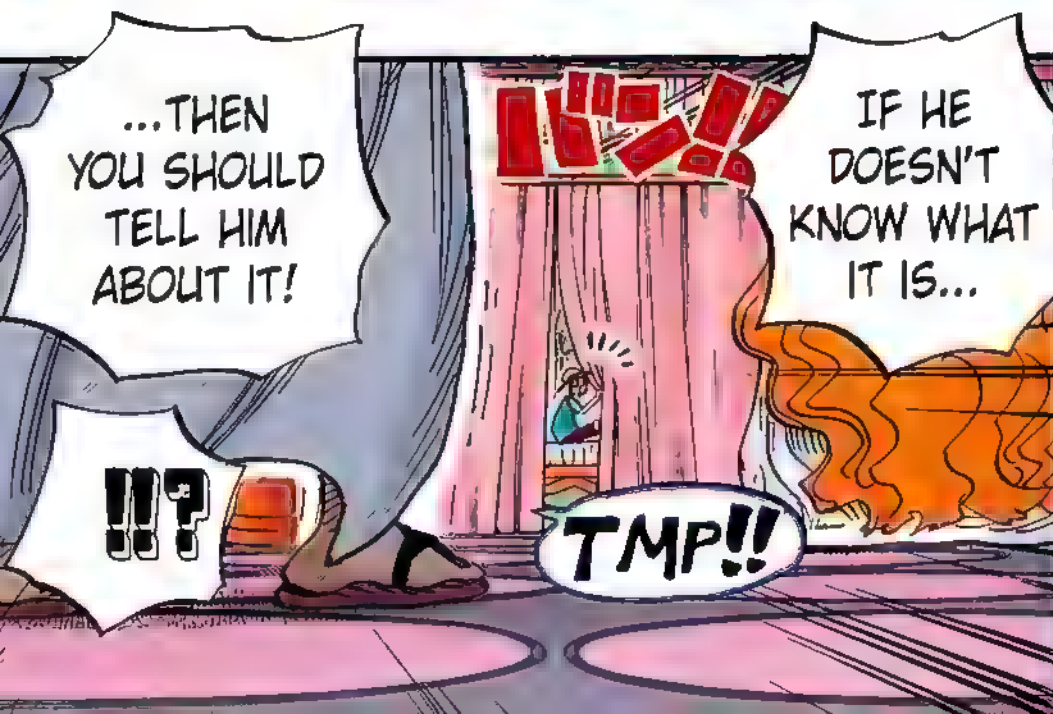
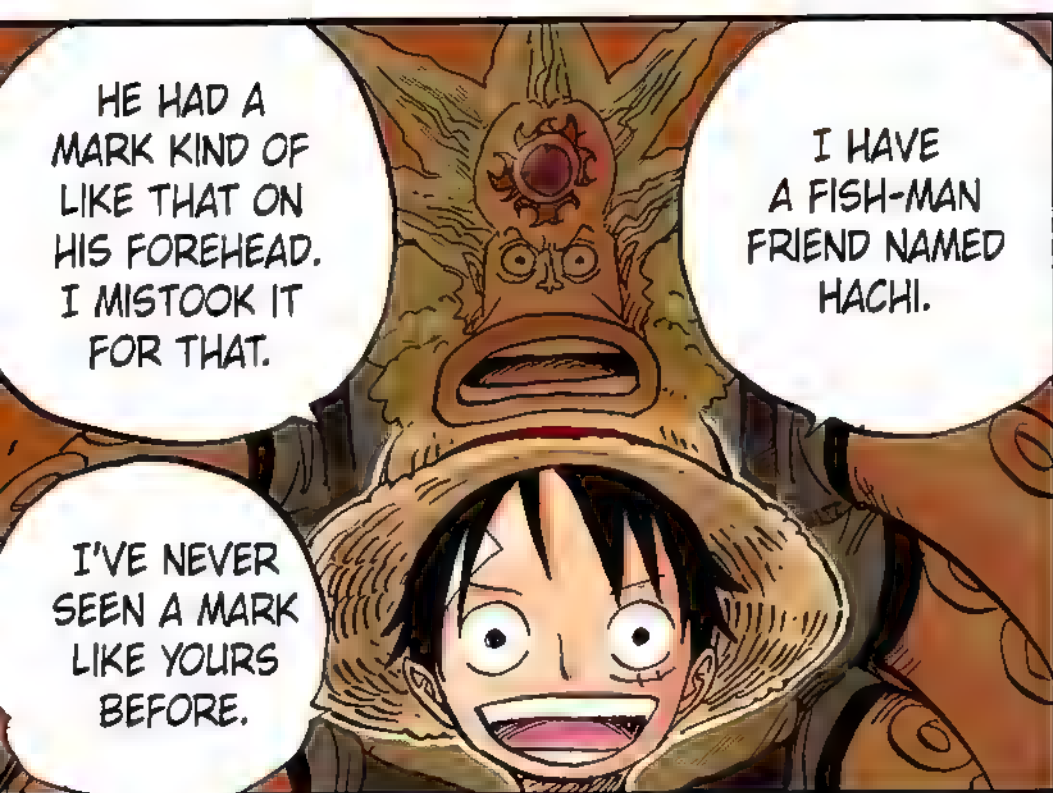
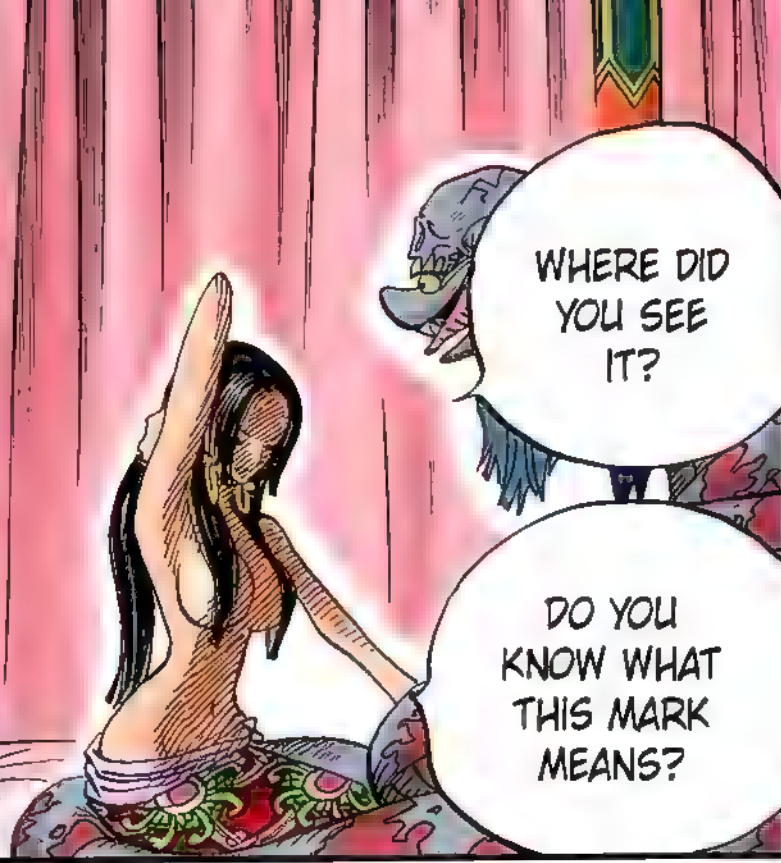
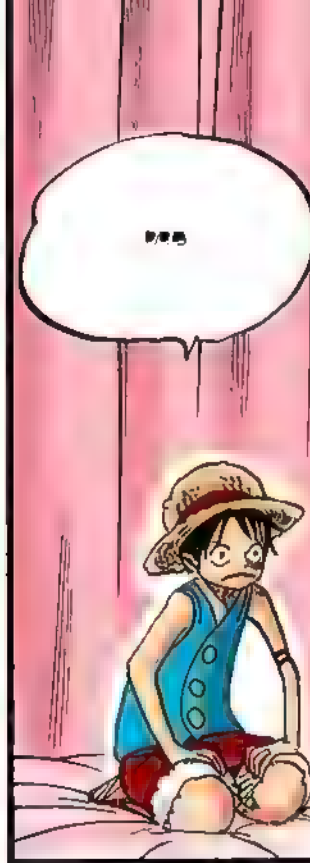
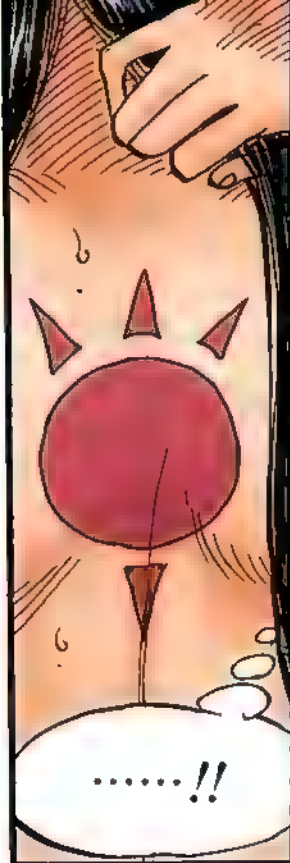
NEVER
MIND.

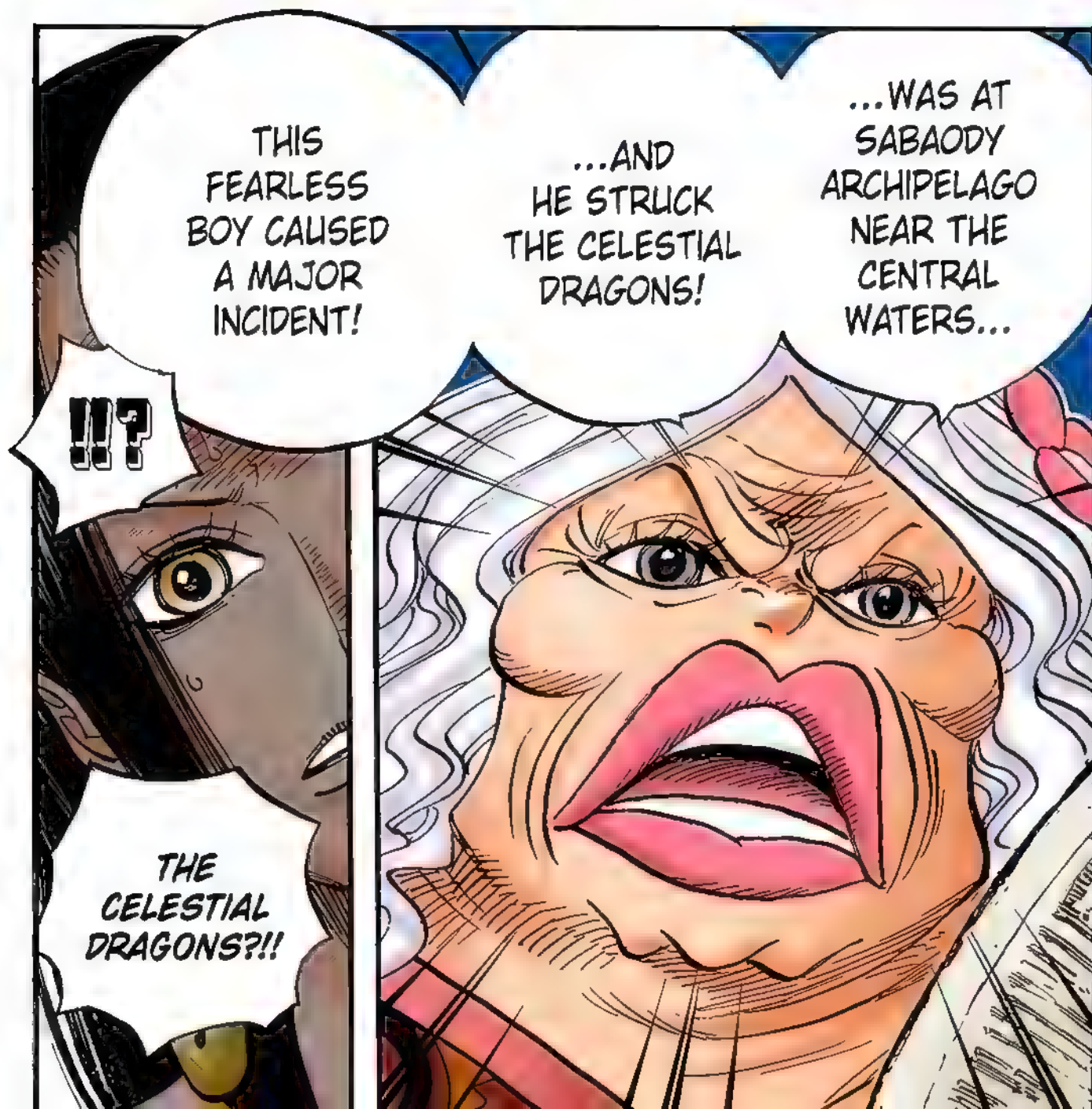
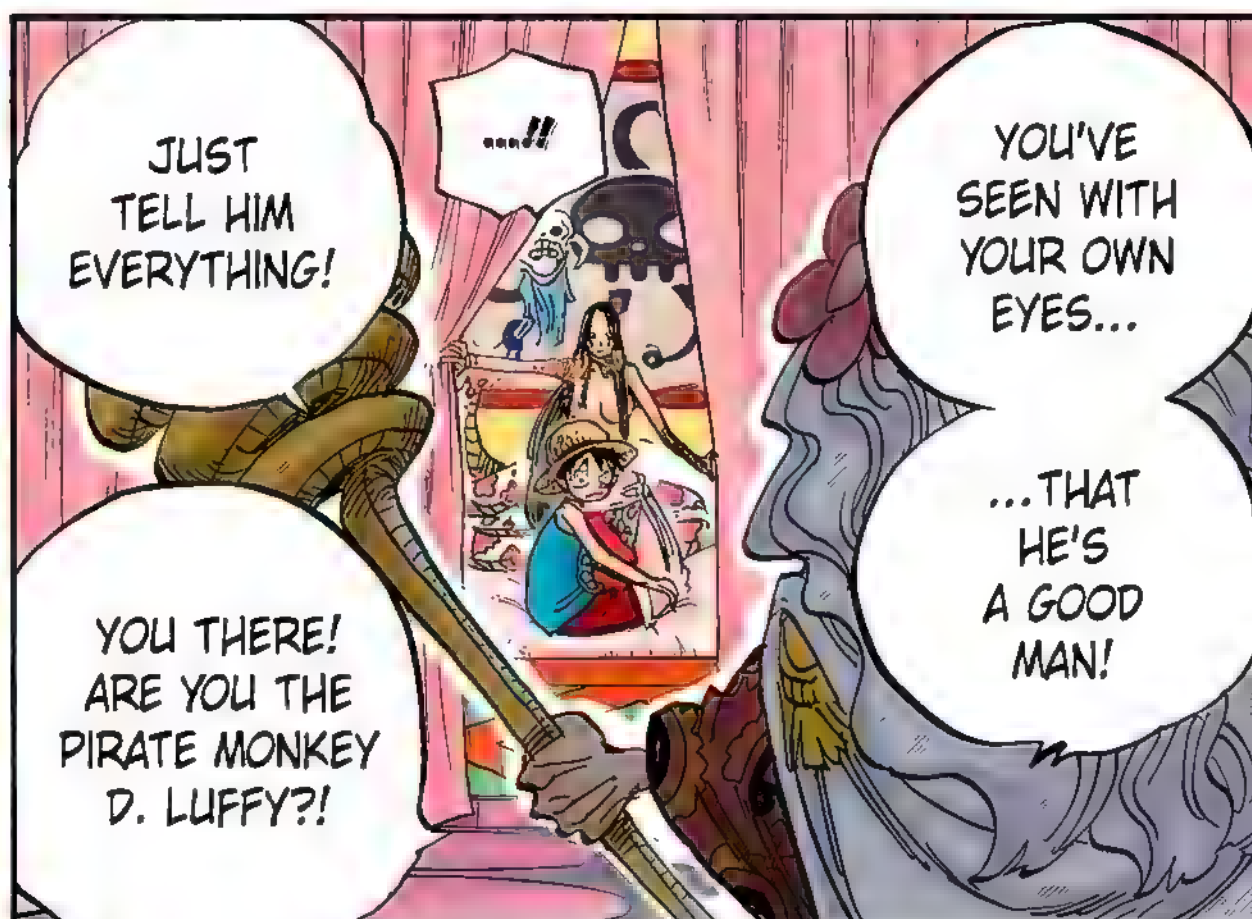
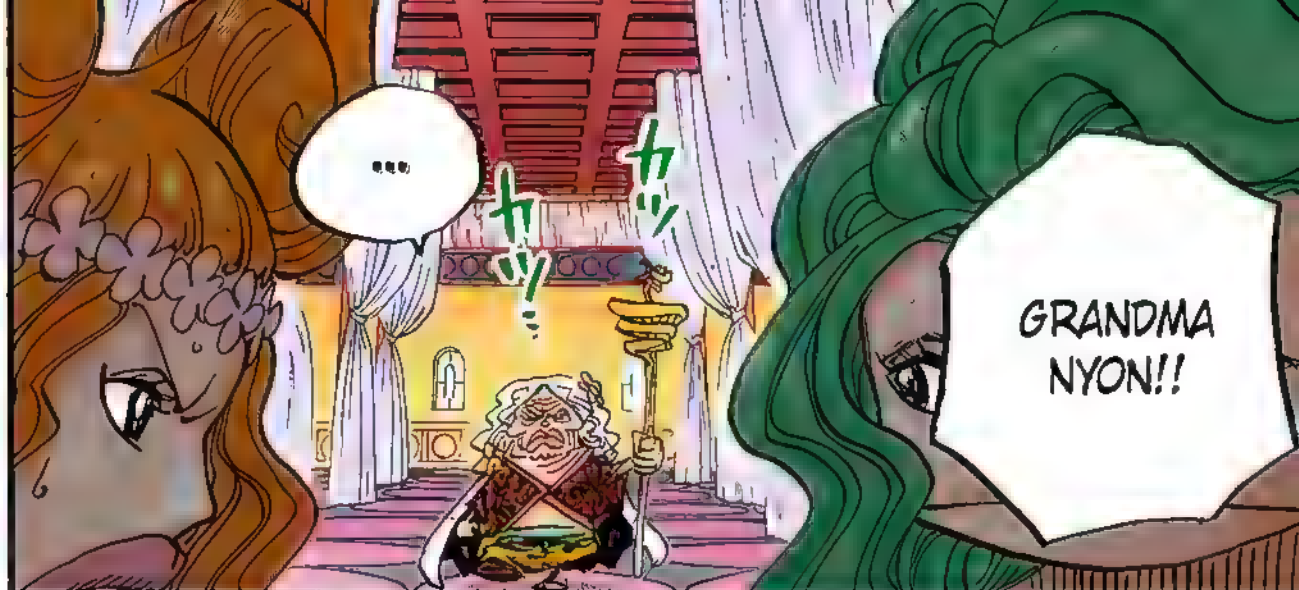


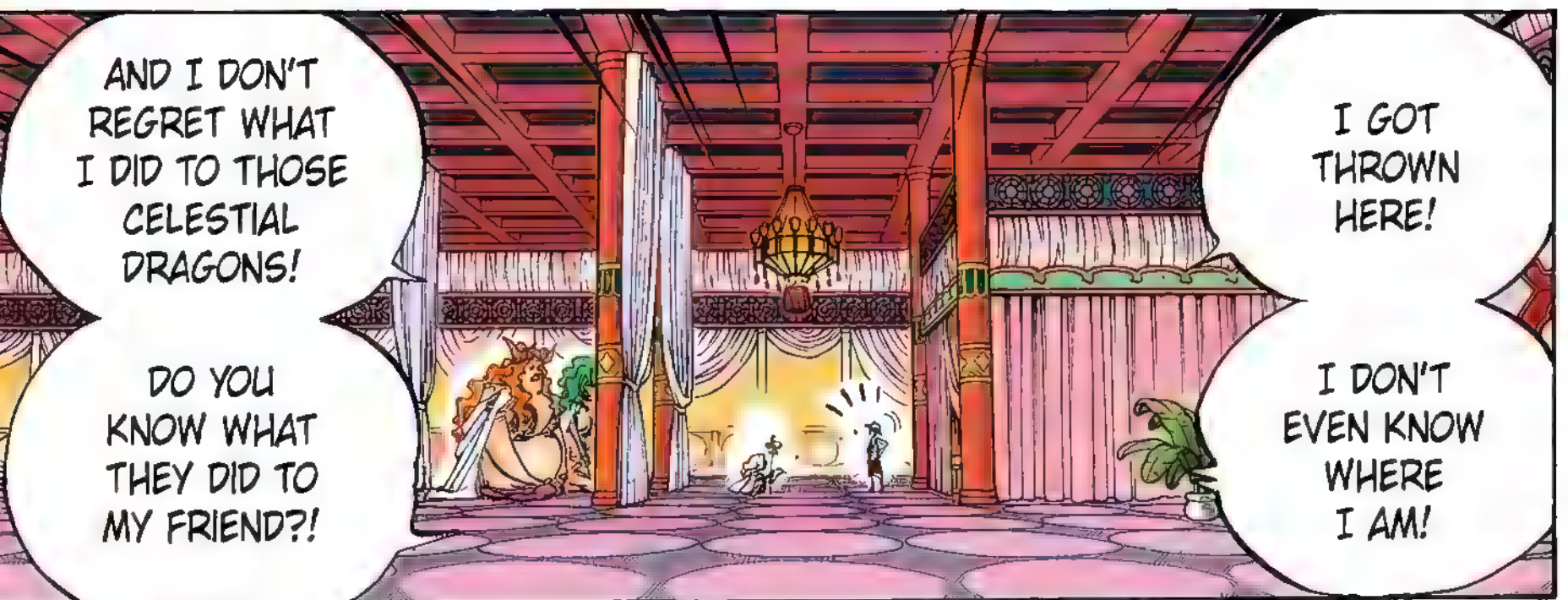
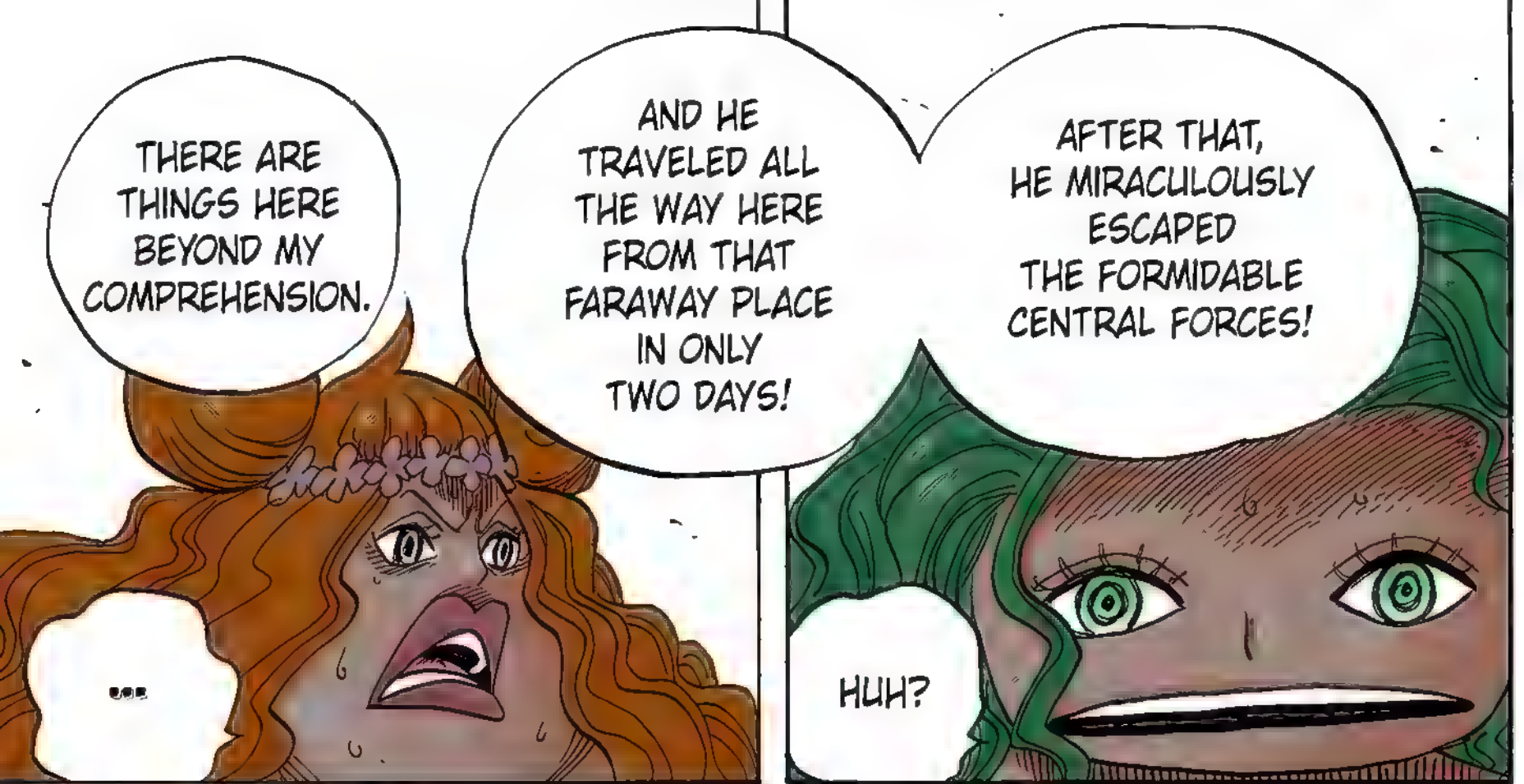
THIS
MARK!

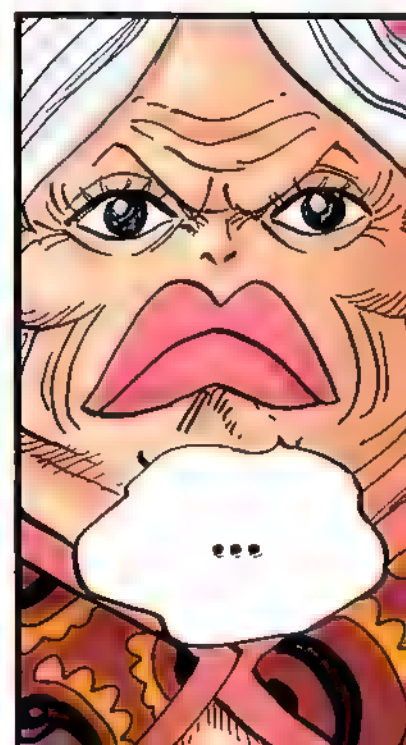
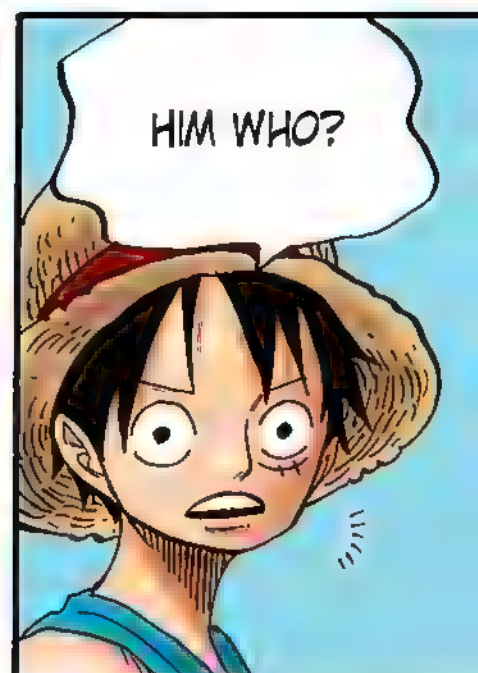
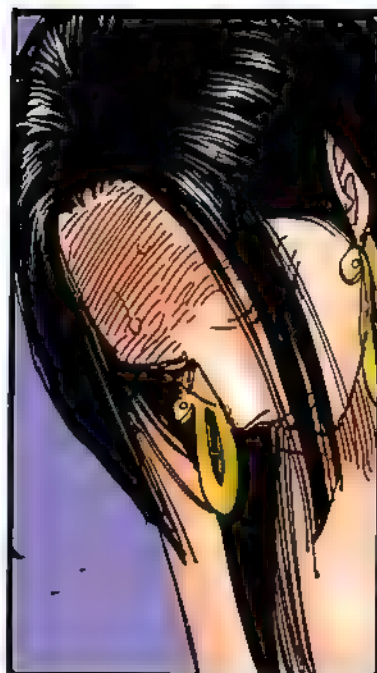
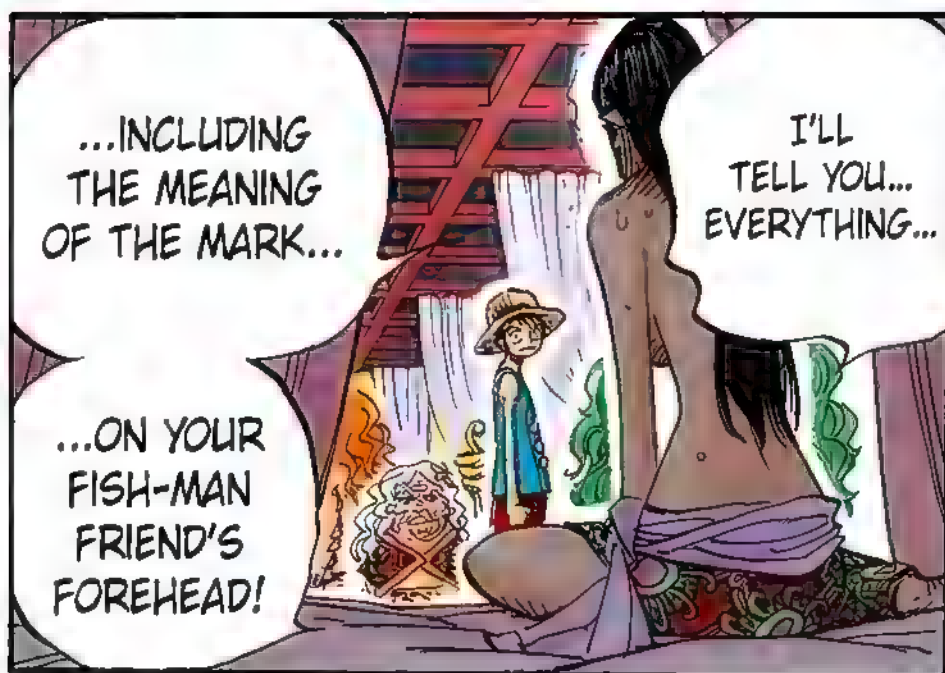
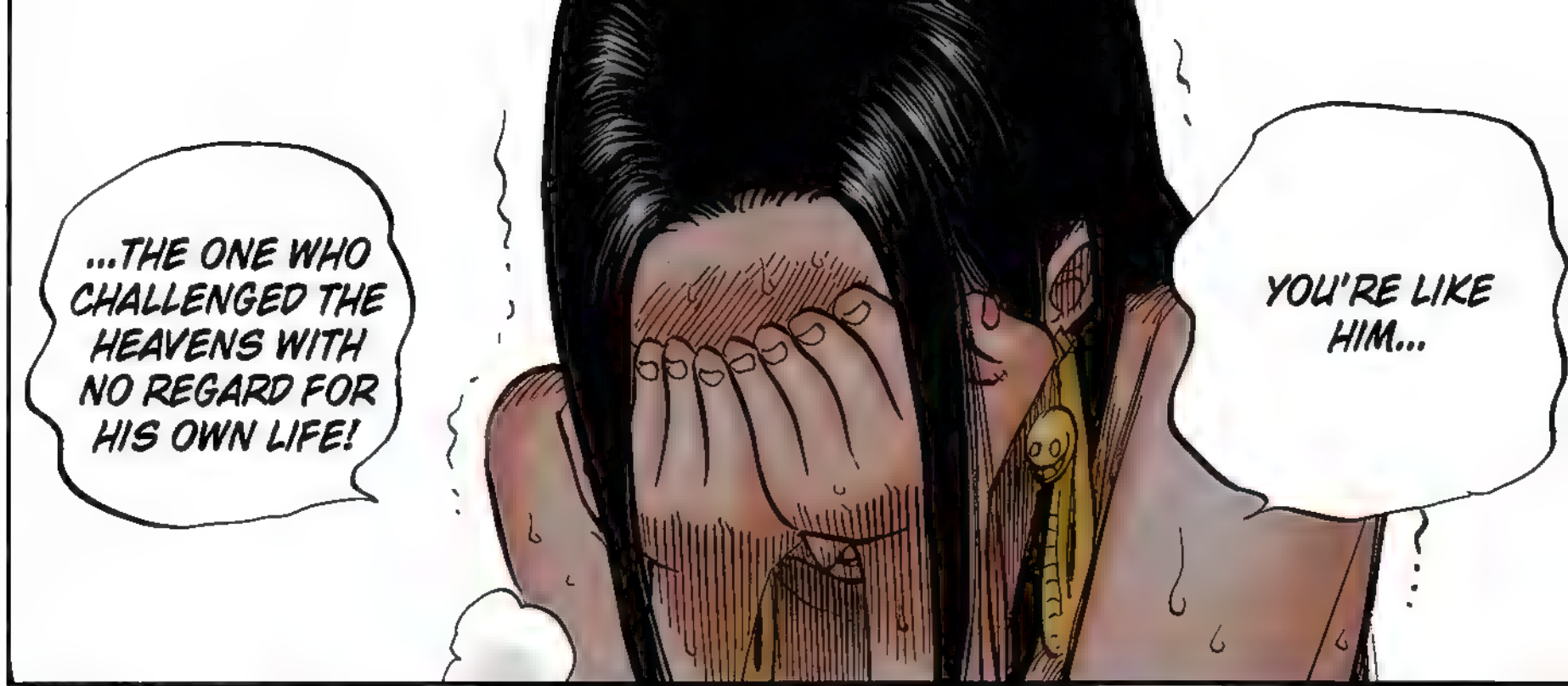
...TAKE
A BETTER
LOOK AT IT.

YOU SAID
YOU'D SEEN
IT BEFORE,
BUT...











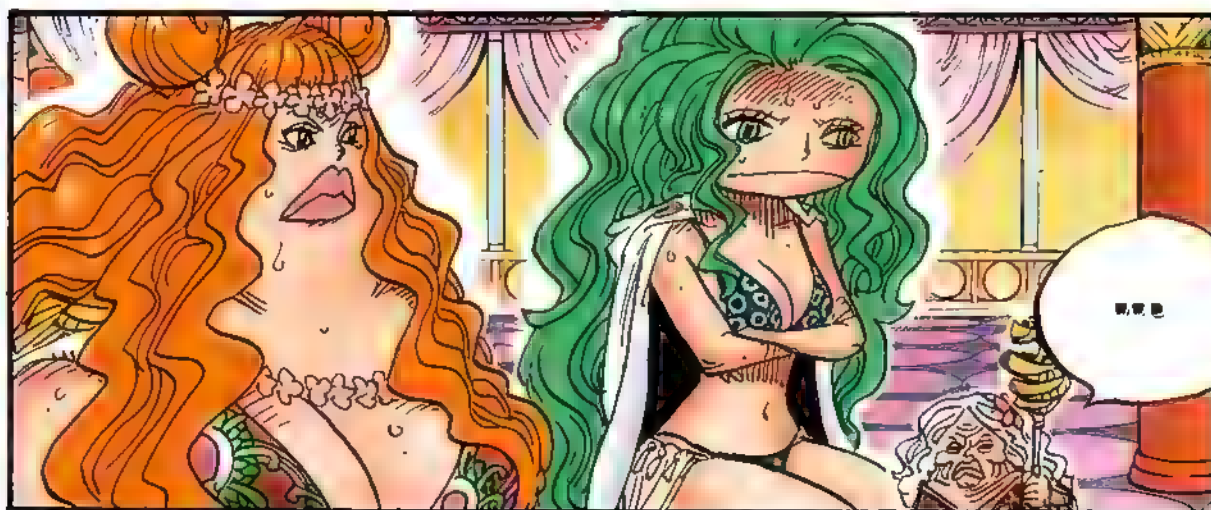
...BEAR THIS
PERMANENT
MARK AS A
REMINDER THAT
THEY ARE LESS
THAN HUMAN!

THOSE WHO
ARE KEPT AS
SLAVES BY
THE WORLD
NOBLES...



...!!

THE
CELESTIAL
DRAGONS!



...



FREE! FREE!
FREE
OCTOPUS!

FATHER! A
FREE
FISH-MAN
SLAVE!

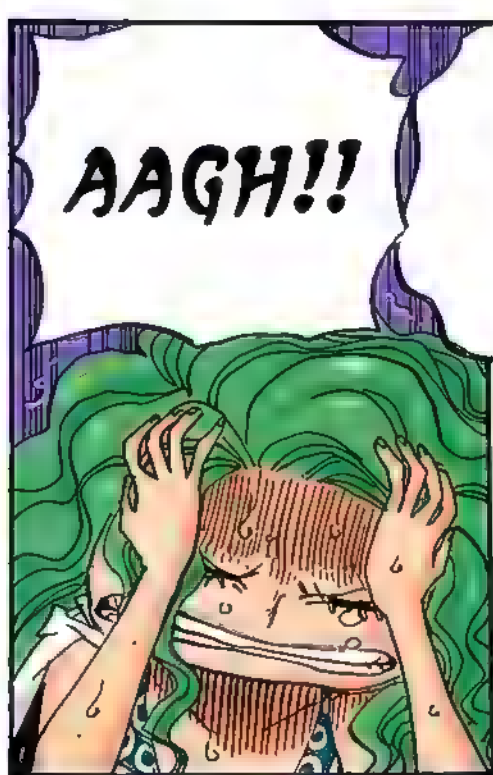
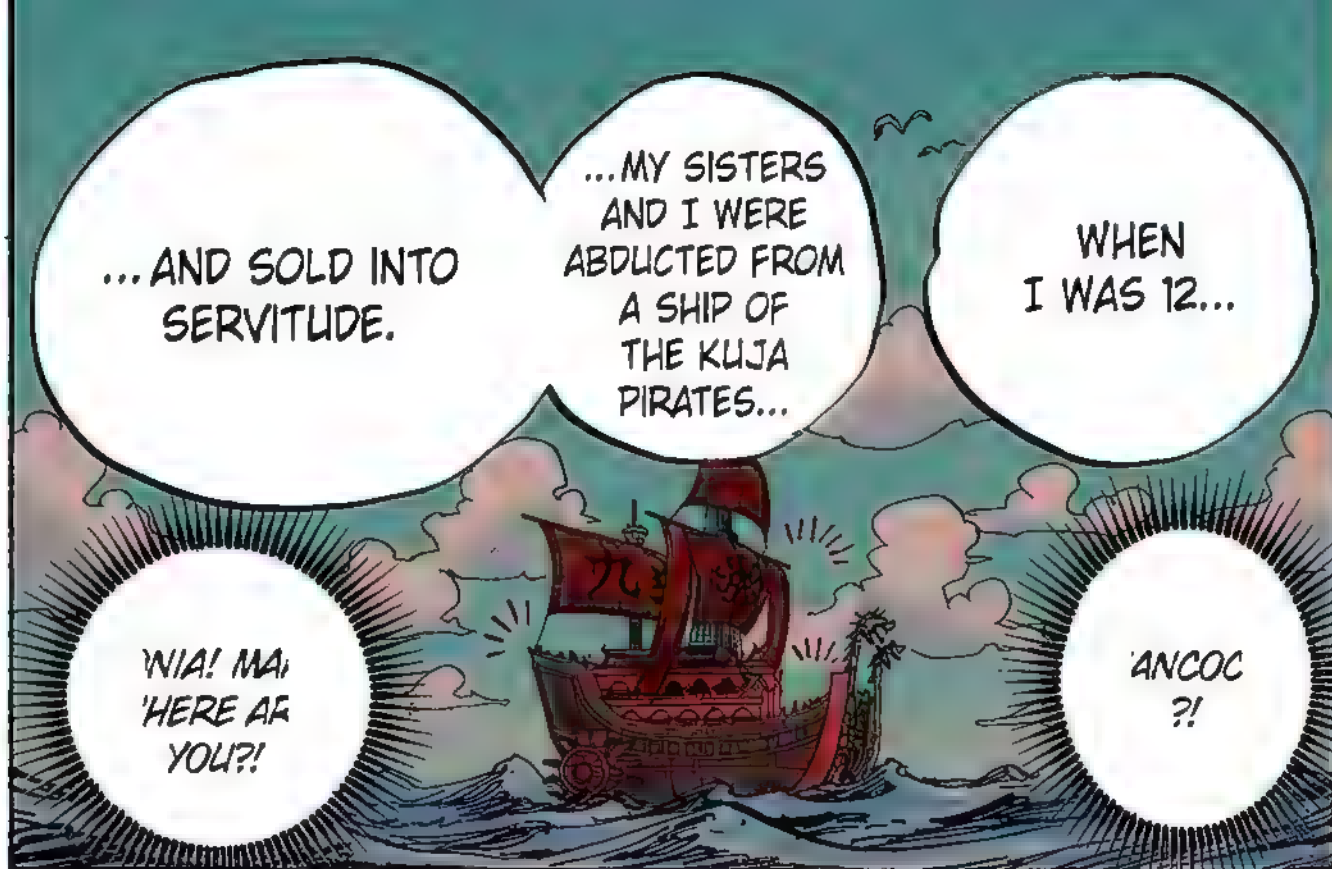


...THE SLAVES
OF THE WORLD
NOBLES TOO!!

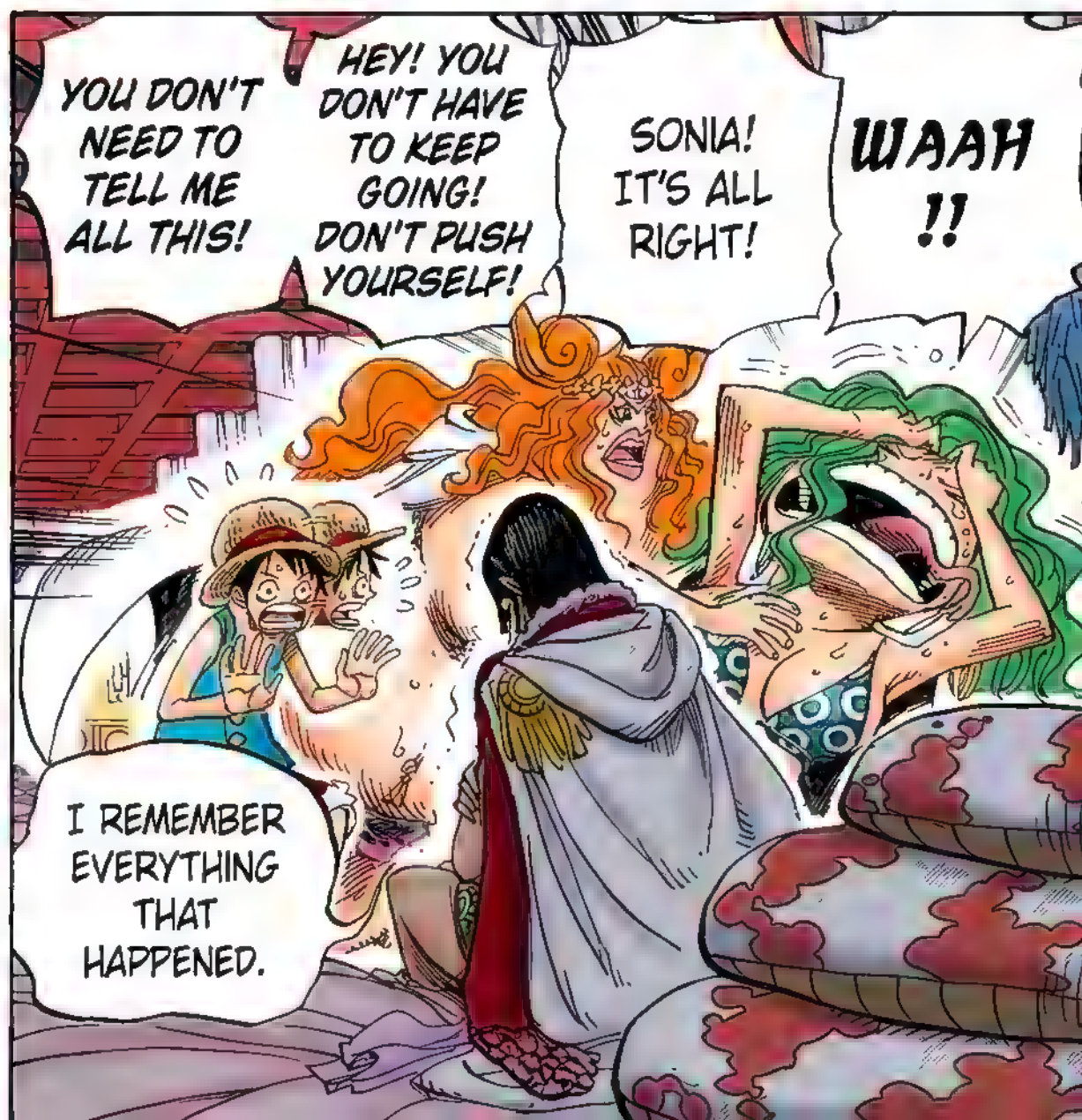
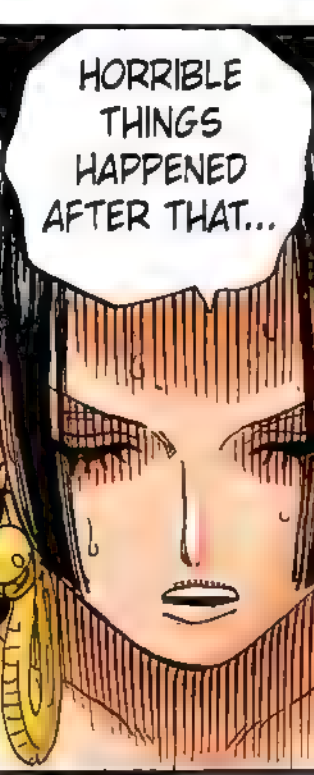
MY SISTERS
AND I...

...WERE...

!!!?



THE FIRST MAN I EVER SAW INSTILLED AN UNDYING FEAR IN ME.



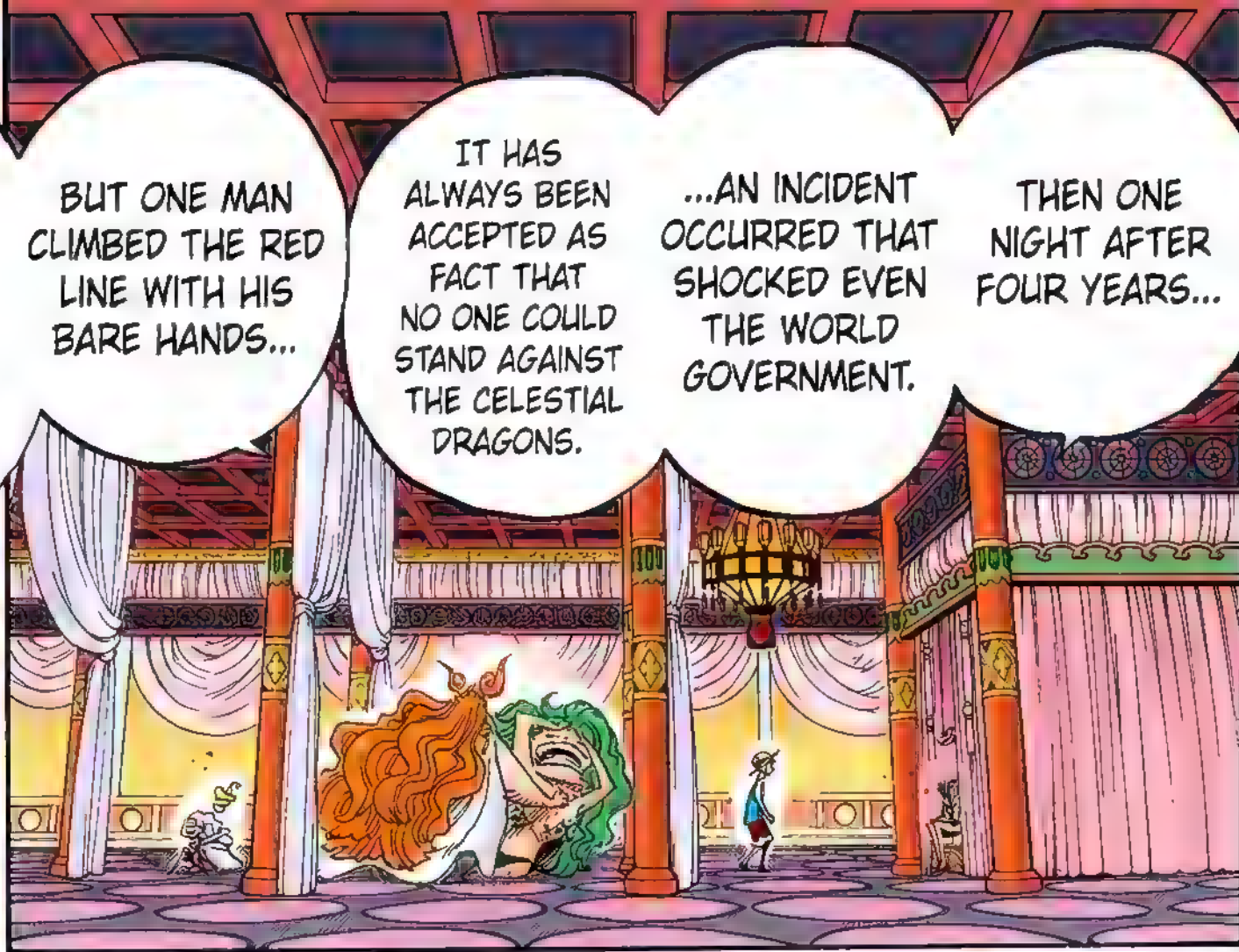
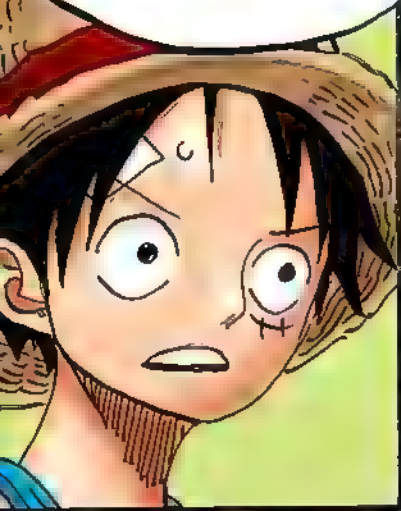
...AND ENTERED
MARIJOA, THE
SANCTUARY OF
THE CELESTIAL
DRAGONS, ALONE.

BUT ONE MAN
CLIMBED THE RED
LINE WITH HIS
BARE HANDS...

IT HAS
ALWAYS BEEN
ACCEPTED AS
FACT THAT
NO ONE COULD
STAND AGAINST
THE CELESTIAL
DRAGONS.

...AN INCIDENT
OCCURRED THAT
SHOCKED EVEN
THE WORLD
GOVERNMENT.

THEN ONE
NIGHT AFTER
FOUR YEARS...

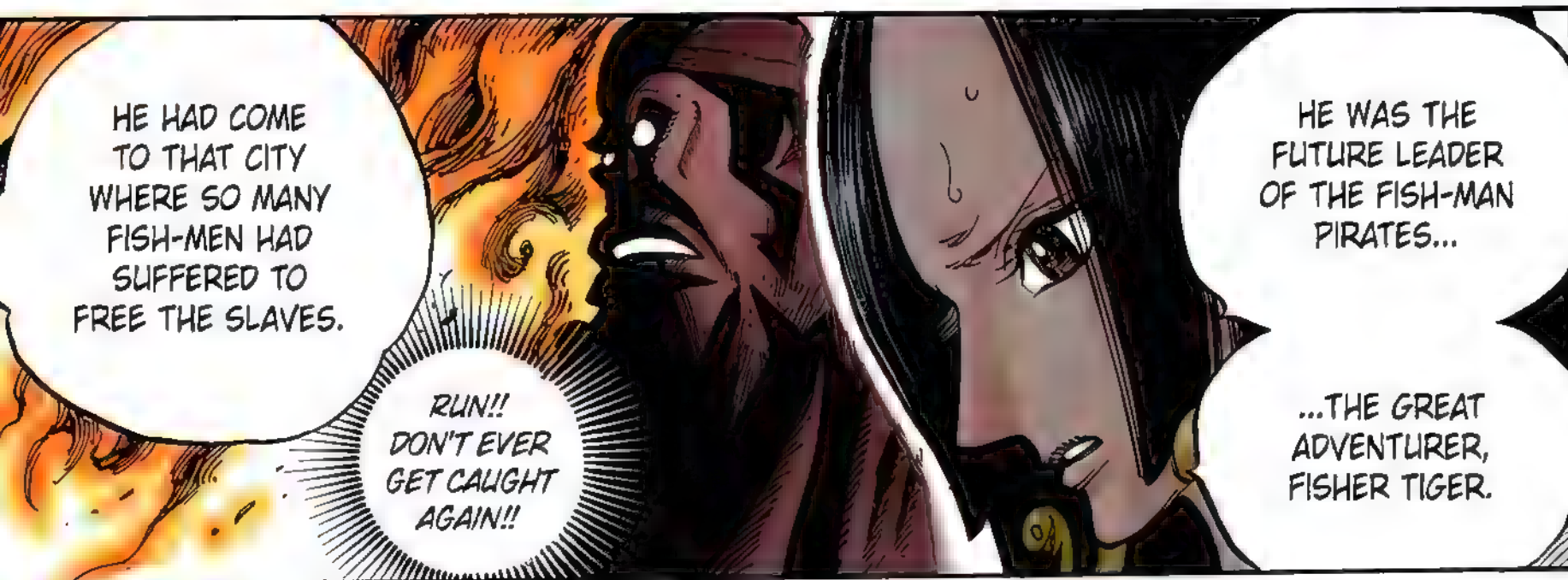


HE HAD COME
TO THAT CITY
WHERE SO MANY
FISH-MEN HAD
SUFFERED TO
FREE THE SLAVES.

RUN!!
DON'T EVER
GET CAUGHT
AGAIN!!

HE WAS THE
FUTURE LEADER
OF THE FISH-MAN
PIRATES...

...THE GREAT
ADVENTURER,
FISHER TIGER.



WE FLED TOO,
FUELED BY
DESPERATE
HOPES!

THE DEBT WE
OWE FISHER TIGER
CAN NEVER
BE REPAYED!

HE WREAKED HAVOC
THROUGHOUT
MARIJOA. THOUGH
HE HATED HUMANS
AS A SPECIES...

...HE SAVED THOUSANDS
UPON THOUSANDS OF
SLAVES WITHOUT
REGARD FOR WHO OR
WHAT THEY WERE.

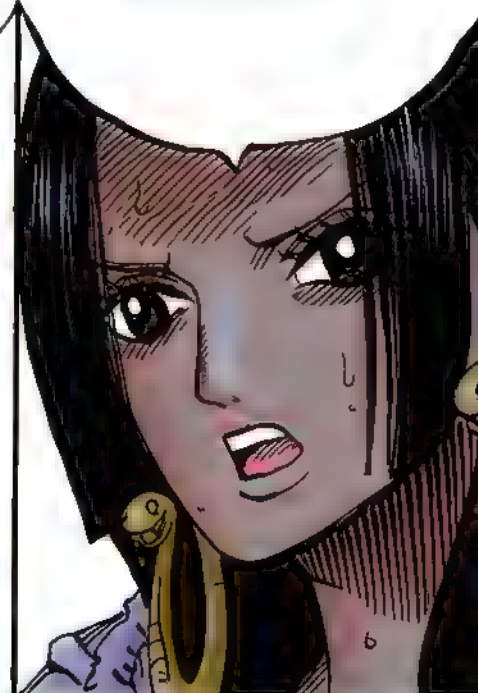
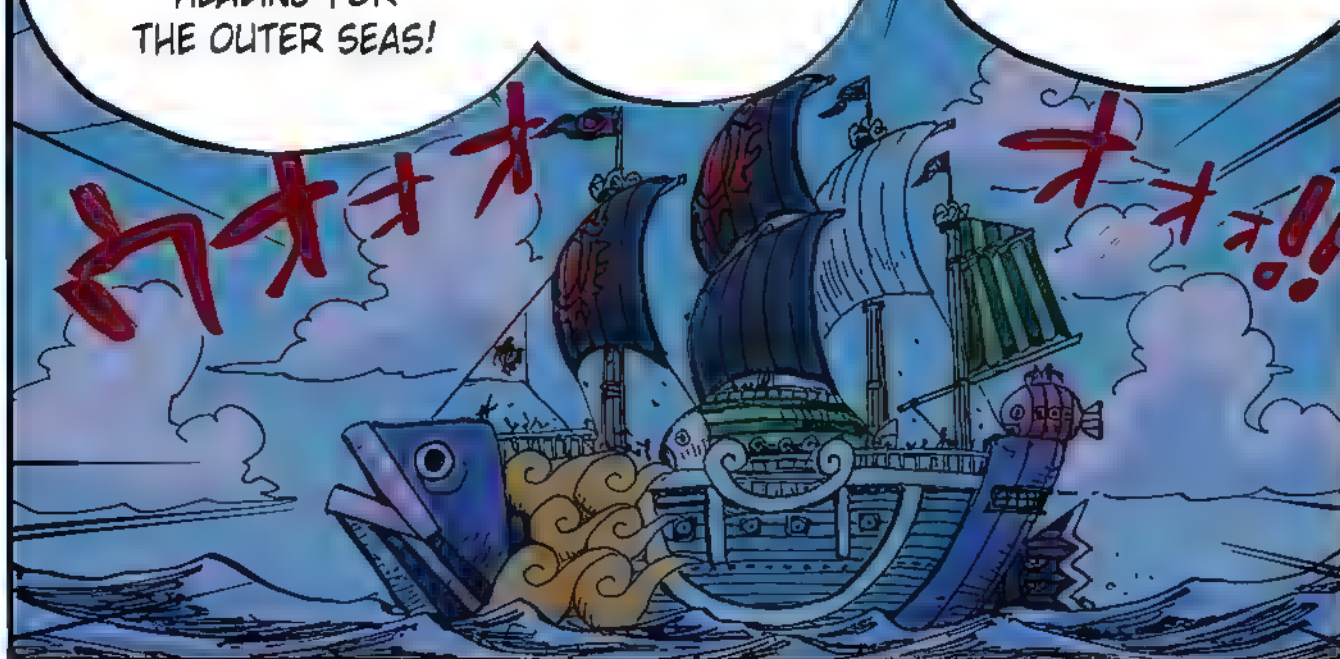


...SO HE GATHERED
THE FUGITIVES
TOGETHER AND
FORMED THE PIRATES
OF THE SUN BEFORE
HEADING FOR
THE OUTER SEAS!

TIGER WAS
HUNTED BY
THE WORLD
GOVERNMENT...

...BUT THEY
WOULD WEAR
THE MARK
OF SLAVERY
FOREVER.

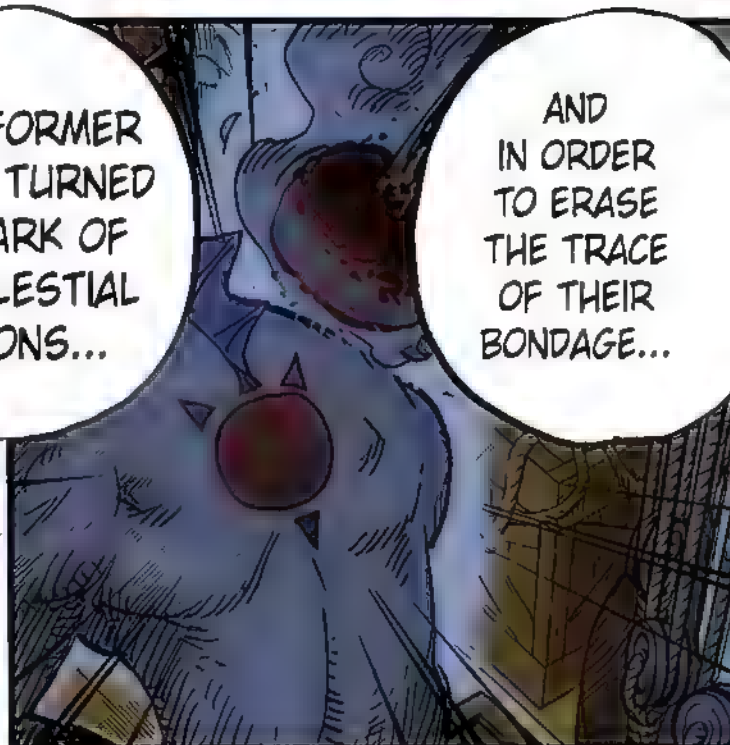
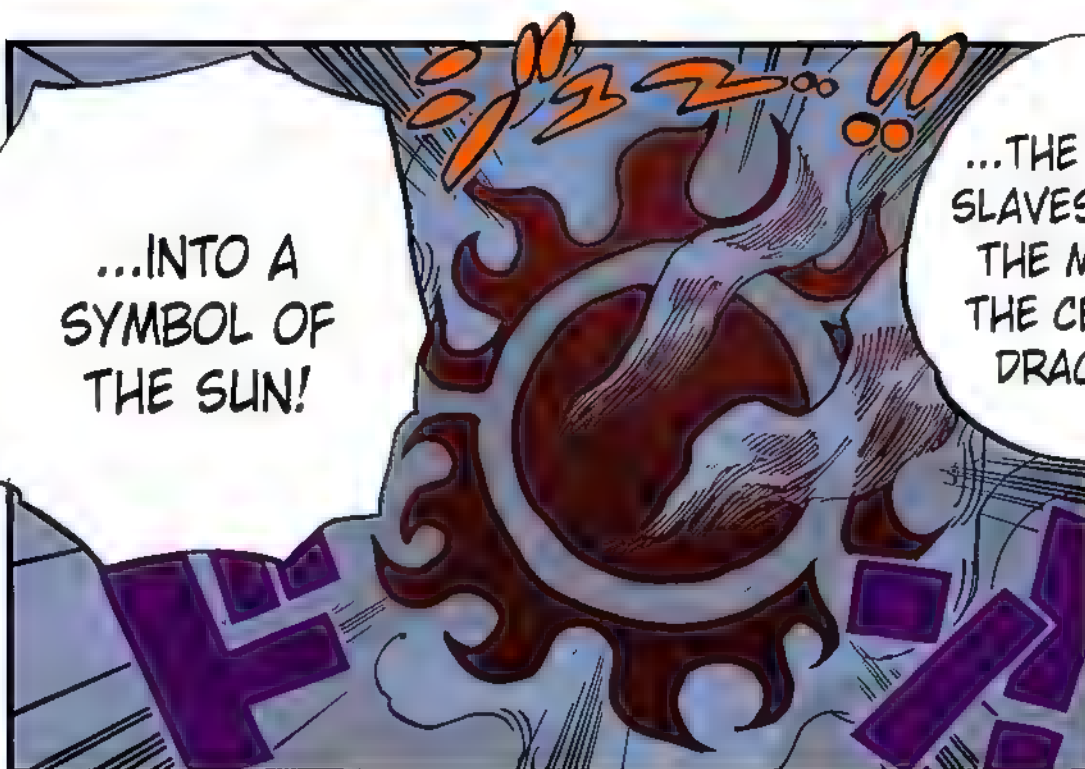
TIGER UNLEASHED
A HORDE OF
FISH-MEN UPON
THE OCEANS...



...INTO A
SYMBOL OF
THE SUN!

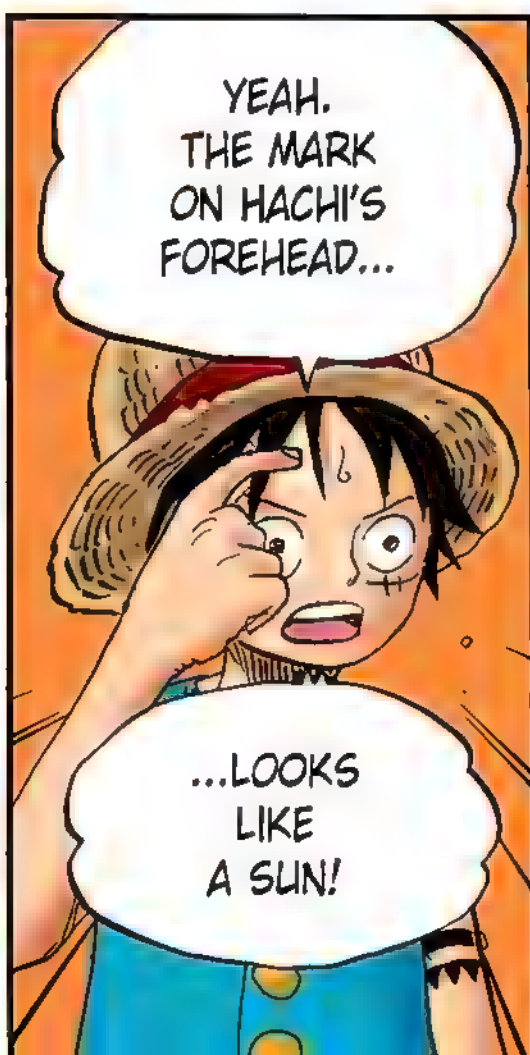
...THE FORMER
SLAVES TURNED
THE MARK OF
THE CELESTIAL
DRAGONS...

AND
IN ORDER
TO ERASE
THE TRACE
OF THEIR
BONDAGE...



YEAH.
THE MARK
ON HACHI'S
FOREHEAD...

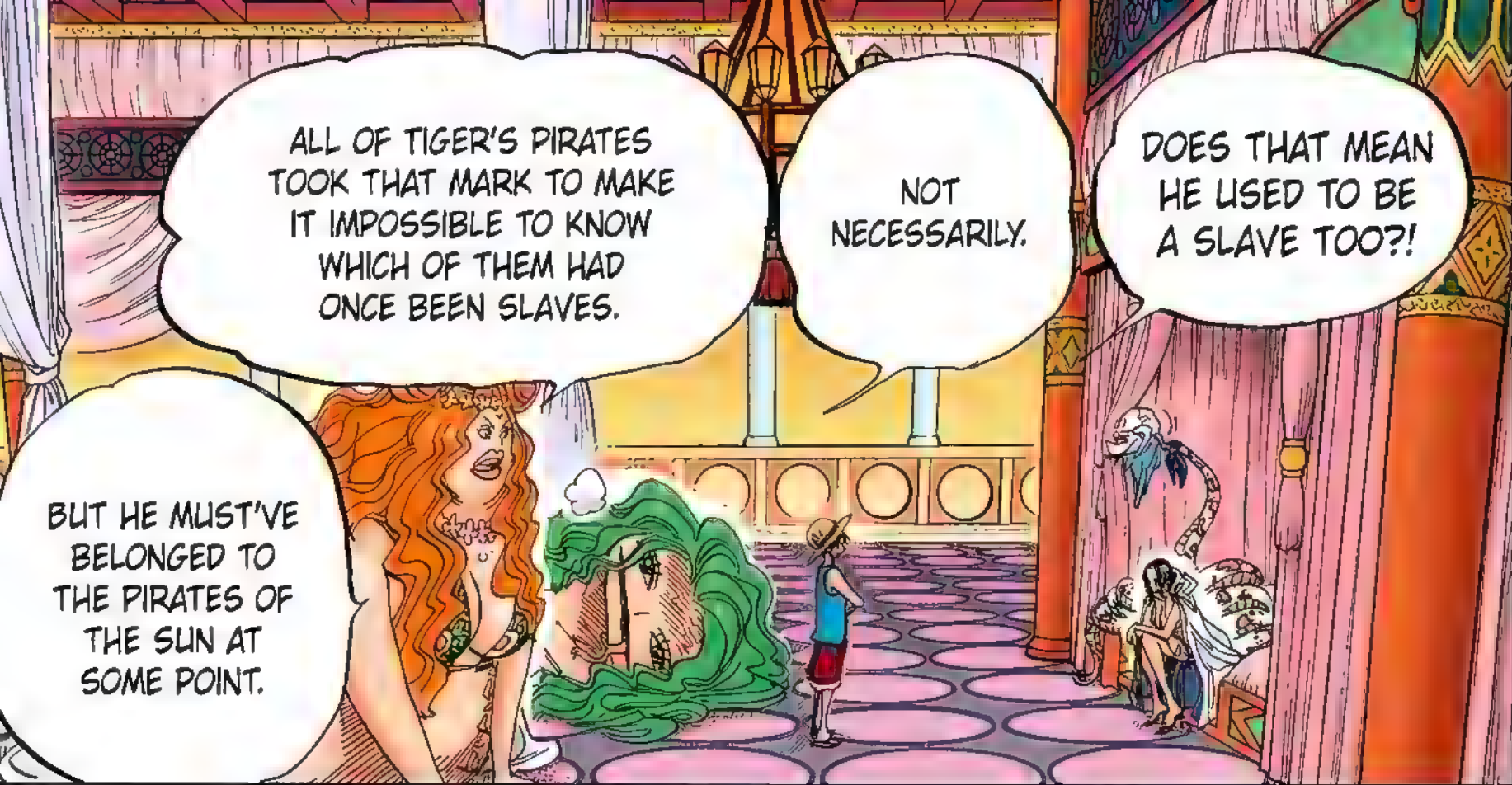
...LOOKS
LIKE
A SUN!



...FOR
THE FISH-MAN
PIRATES'
SYMBOL OF
THE SUN.

YOU
PROBABLY
MISTOOK
THE BRAND
ON MY BACK...





ALL OF TIGER'S PIRATES
TOOK THAT MARK TO MAKE
IT IMPOSSIBLE TO KNOW
WHICH OF THEM HAD
ONCE BEEN SLAVES.

NOT
NECESSARILY.

DOES THAT MEAN
HE USED TO BE
A SLAVE TOO?!

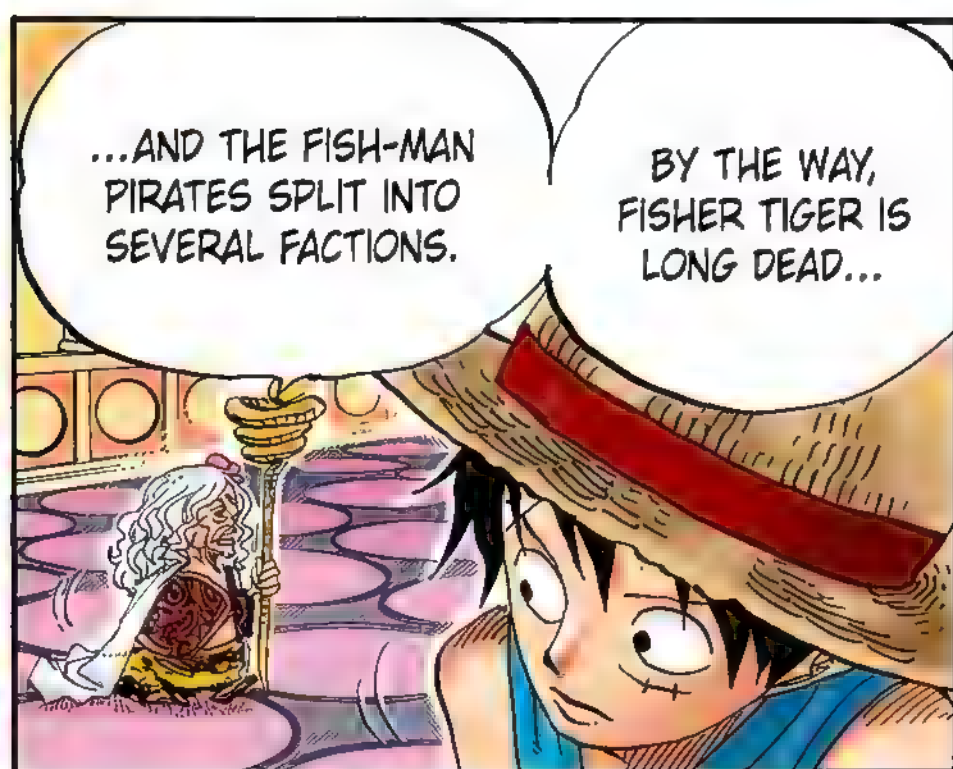
BUT HE MUST'VE
BELONGED TO
THE PIRATES OF
THE SUN AT
SOME POINT.



THAT'S WHY THE
MARKS ON OUR
BACKS AND THE
FISH-MAN'S SIGN
LOOK SIMILAR.

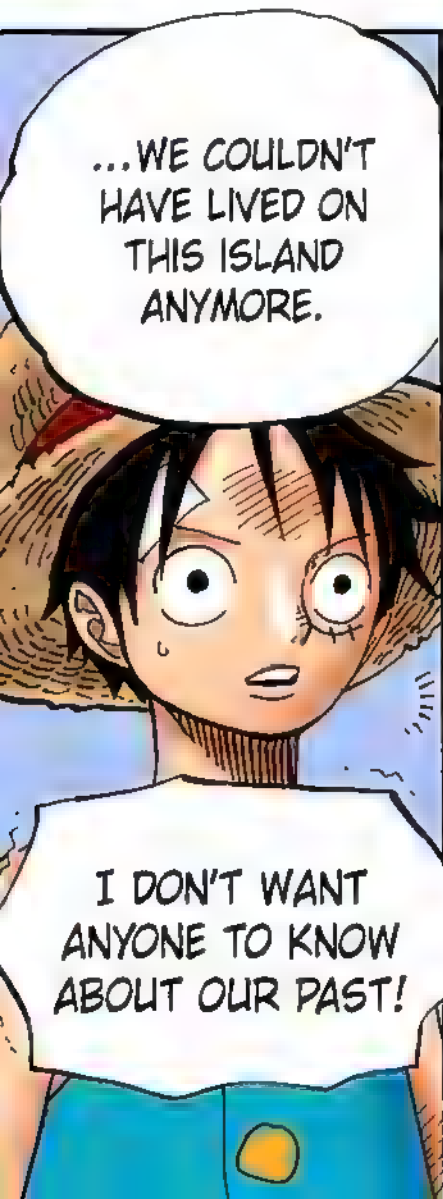
HACHI
MUST'VE HAD
A LOT OF
ADVENTURES
TOO.

I GET IT.
I THINK.



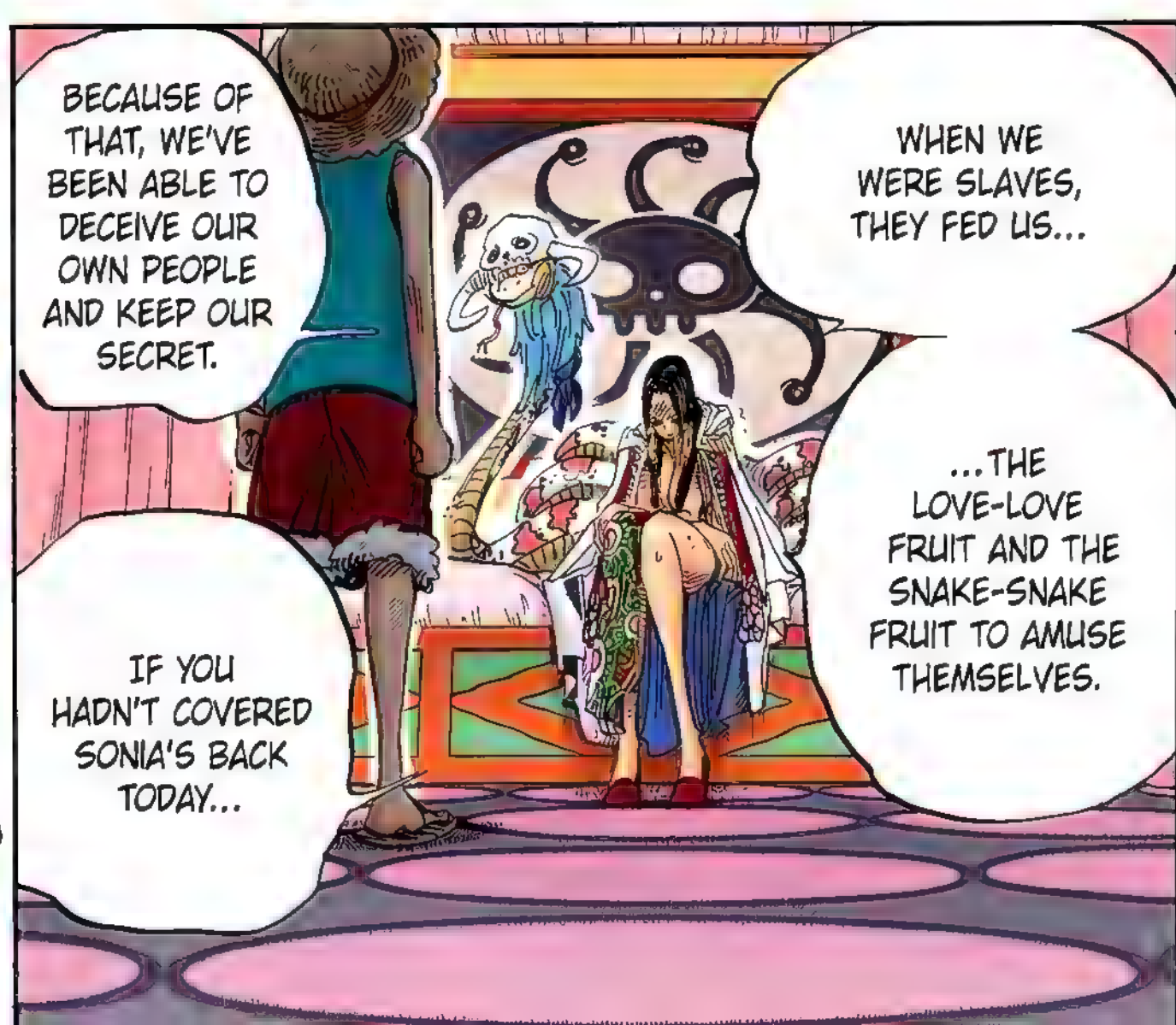
...AND THE FISH-MAN
PIRATES SPLIT INTO
SEVERAL FACTIONS.

BY THE WAY,
FISHER TIGER IS
LONG DEAD...



...WE COULDN'T
HAVE LIVED ON
THIS ISLAND
ANYMORE.

I DON'T WANT
ANYONE TO KNOW
ABOUT OUR PAST!

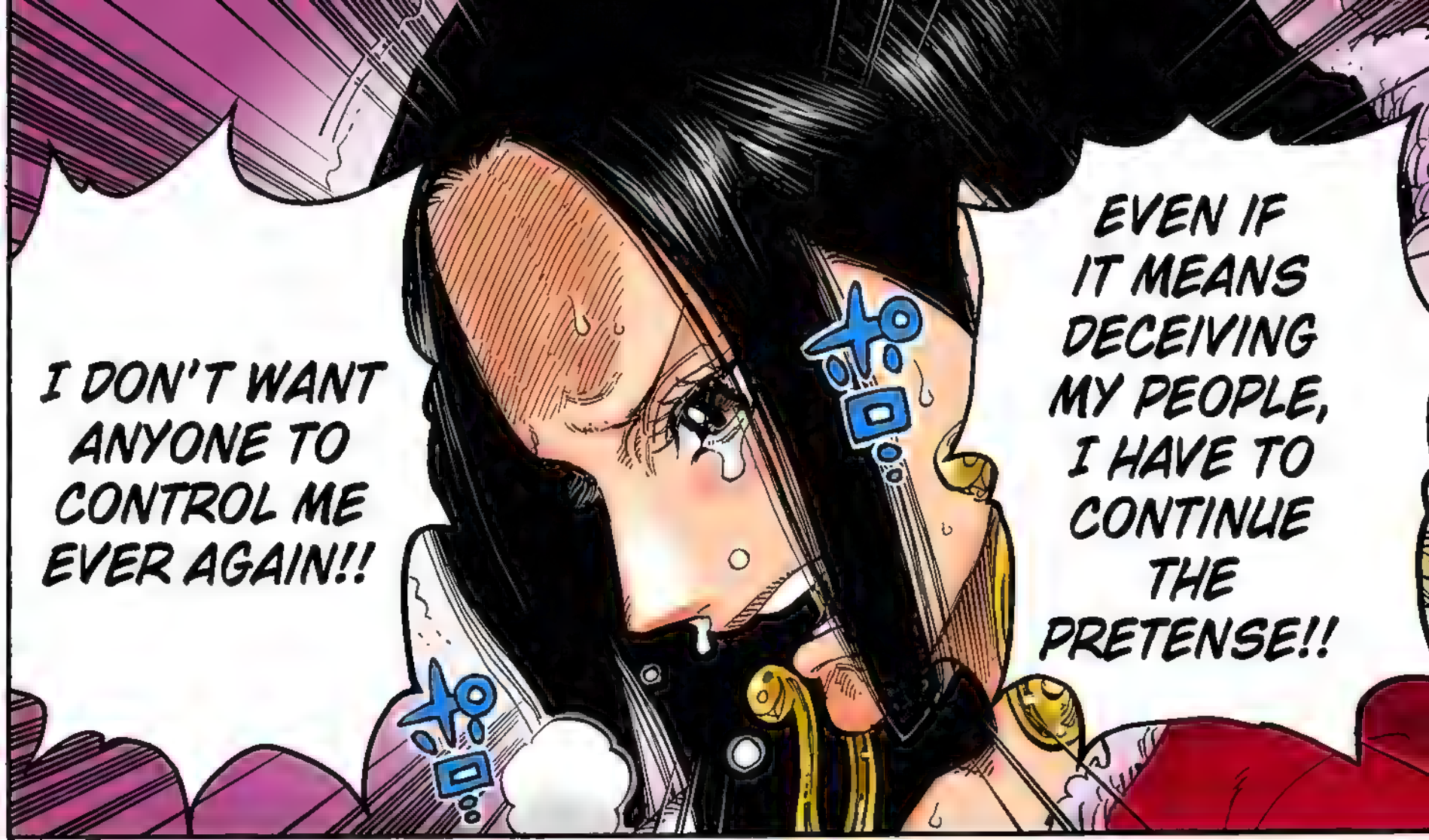


BECAUSE OF
THAT, WE'VE
BEEN ABLE TO
DECEIVE OUR
OWN PEOPLE
AND KEEP OUR
SECRET.

IF YOU
HADN'T COVERED
SONIA'S BACK
TODAY...

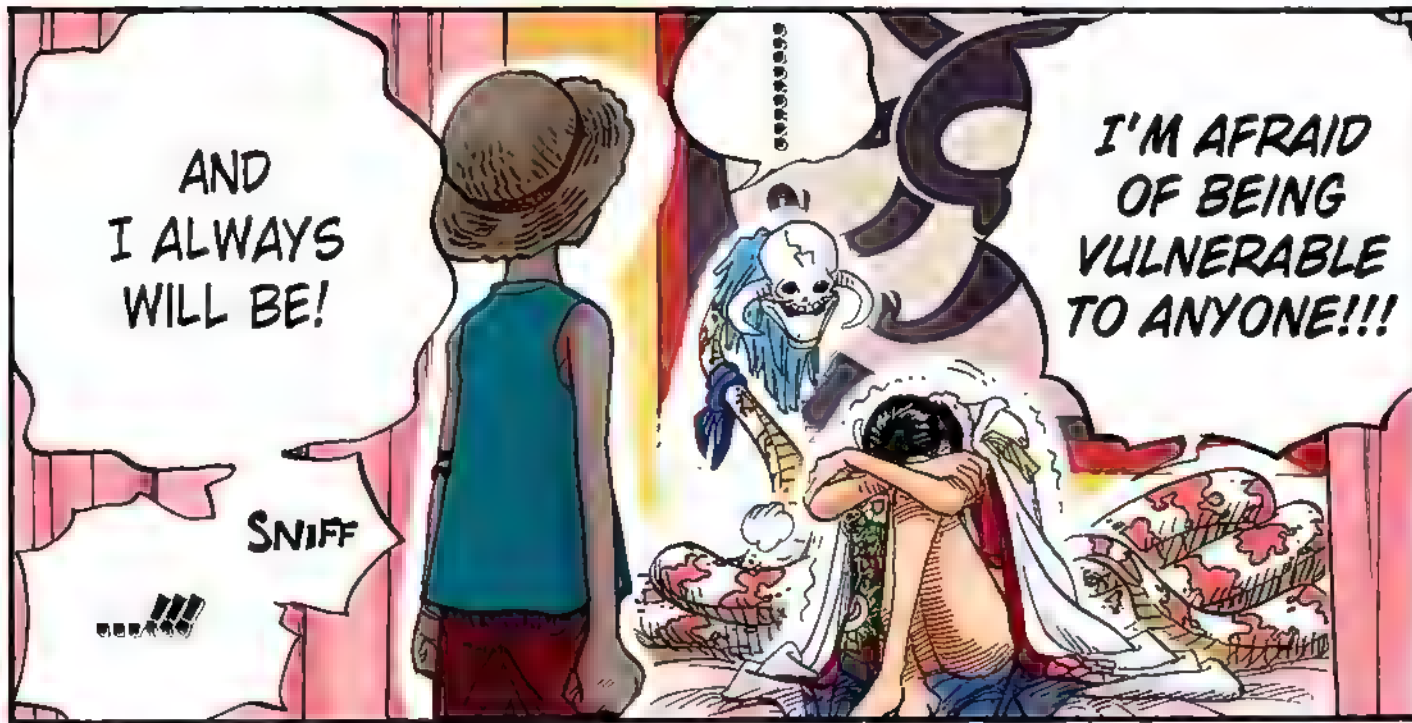
WHEN WE
WERE SLAVES,
THEY FED US...

...THE
LOVE-LOVE
FRUIT AND THE
SNAKE-SNAKE
FRUIT TO AMUSE
THEMSELVES.



I DON'T WANT
ANYONE TO
CONTROL ME
EVER AGAIN!!

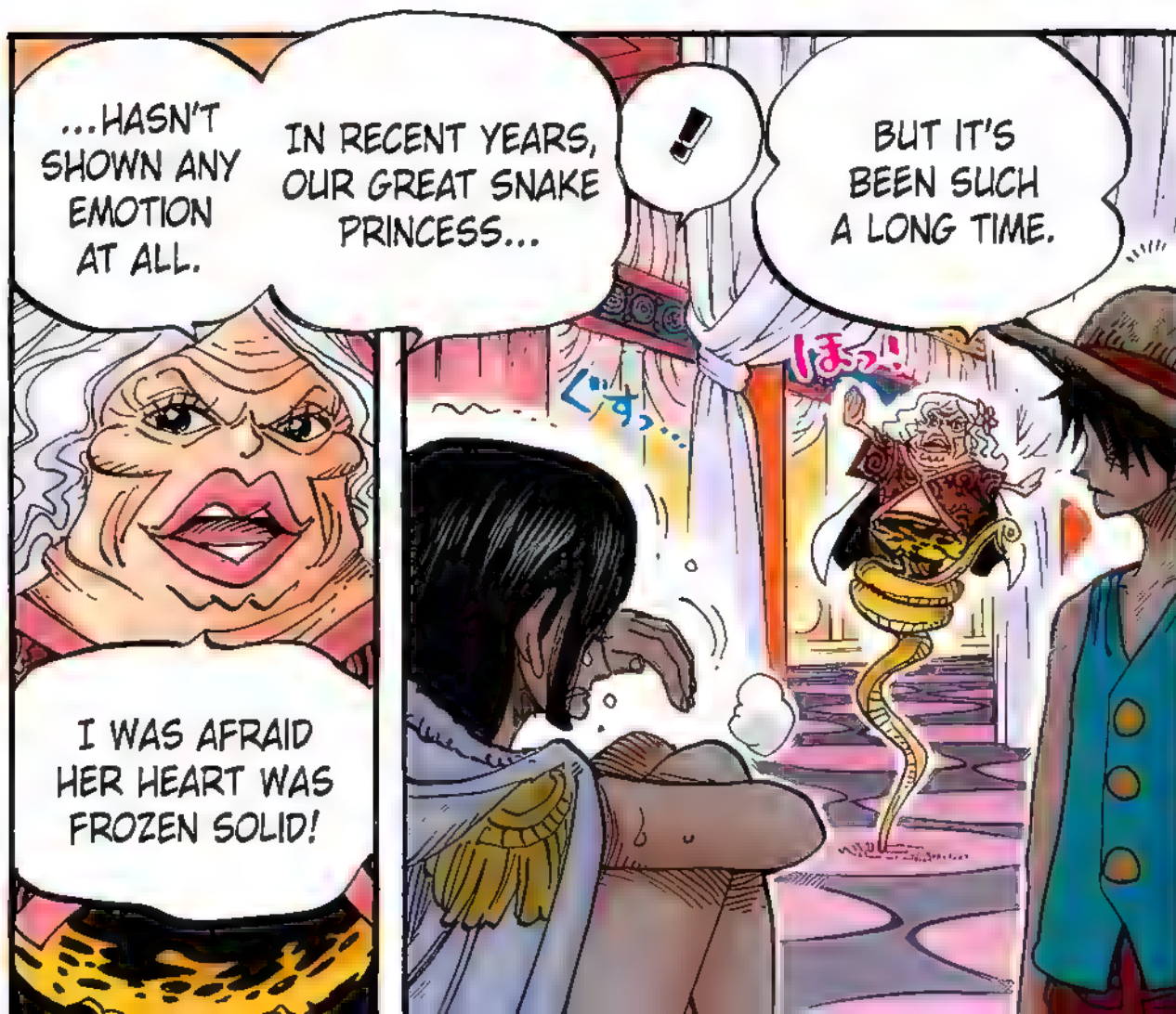
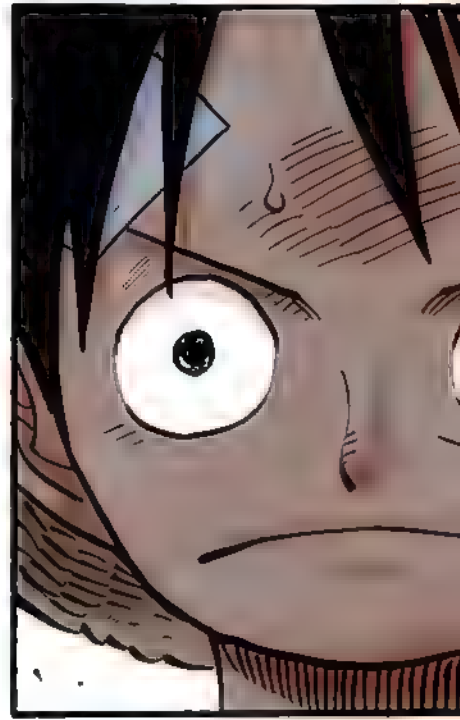
EVEN IF
IT MEANS
DECEIVING
MY PEOPLE,
I HAVE TO
CONTINUE
THE
PRETENSE!!



AND
I ALWAYS
WILL BE!

SNIFF

I'M AFRAID
OF BEING
VULNERABLE
TO ANYONE!!!



...HASN'T
SHOWN ANY
EMOTION
AT ALL.

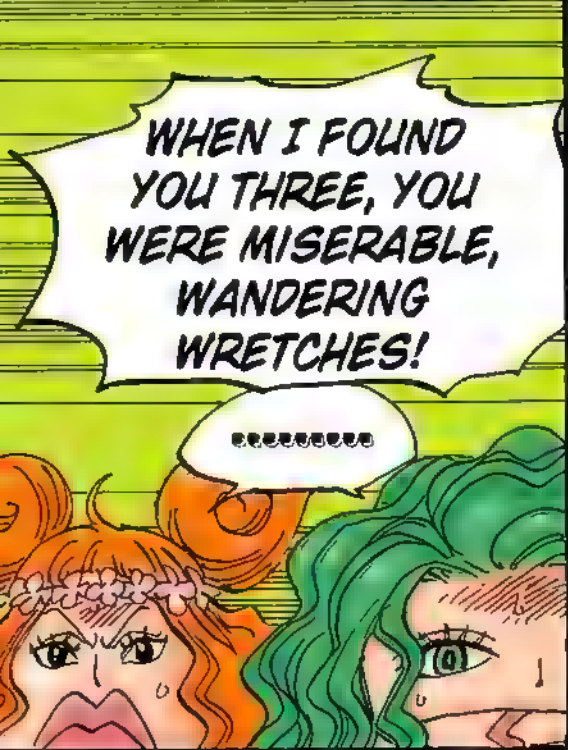
IN RECENT YEARS,
OUR GREAT SNAKE
PRINCESS...

BUT IT'S
BEEN SUCH
A LONG TIME.

I WAS AFRAID
HER HEART WAS
FROZEN SOLID!

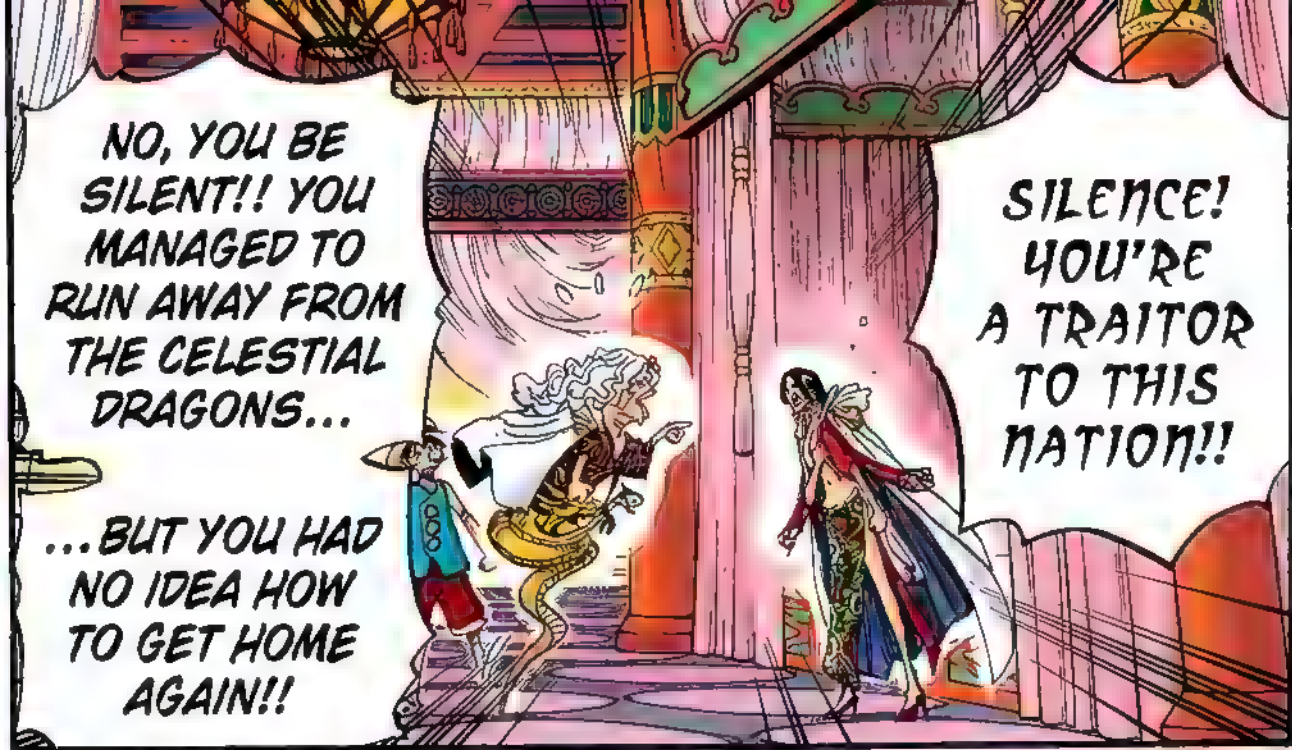


SISTER...



WHEN I FOUND
YOU THREE, YOU
WERE MISERABLE,
WANDERING
WRETCHES!

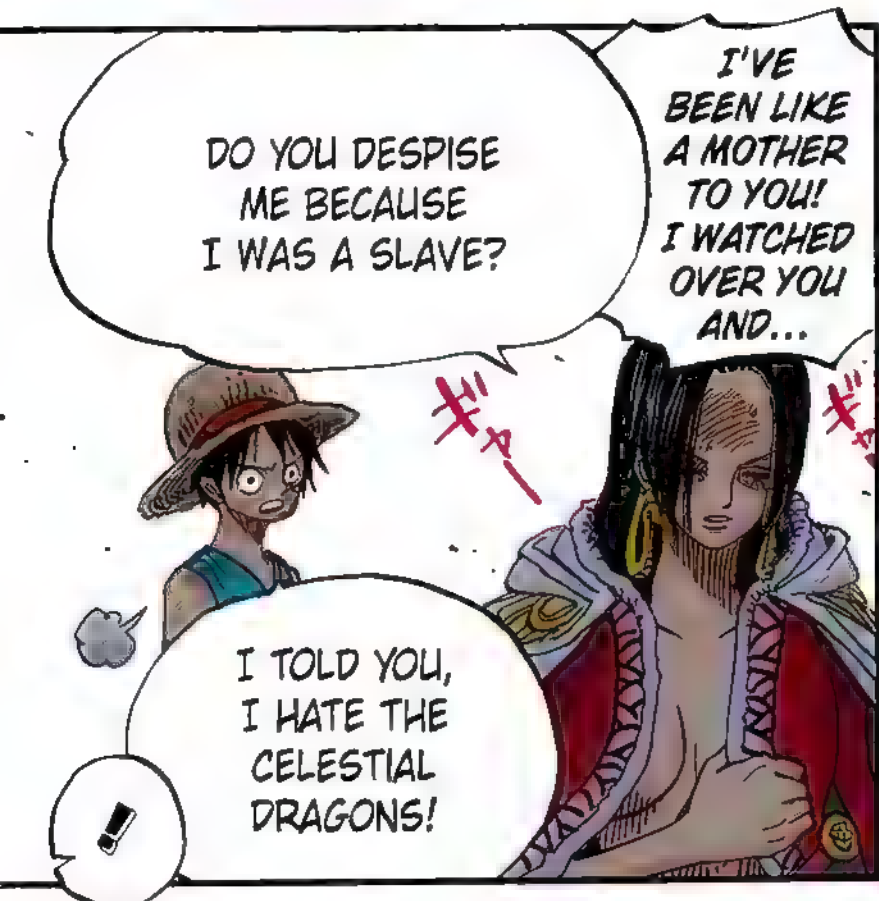
.....



NO, YOU BE
SILENT!! YOU
MANAGED TO
RUN AWAY FROM
THE CELESTIAL
DRAGONS...

...BUT YOU HAD
NO IDEA HOW
TO GET HOME
AGAIN!!

SILENCE!
YOU'RE
A TRAITOR
TO THIS
NATION!!



DO YOU DESPISE
ME BECAUSE
I WAS A SLAVE?

I'VE
BEEN LIKE
A MOTHER
TO YOU!
I WATCHED
OVER YOU
AND...

I TOLD YOU,
I HATE THE
CELESTIAL
DRAGONS!



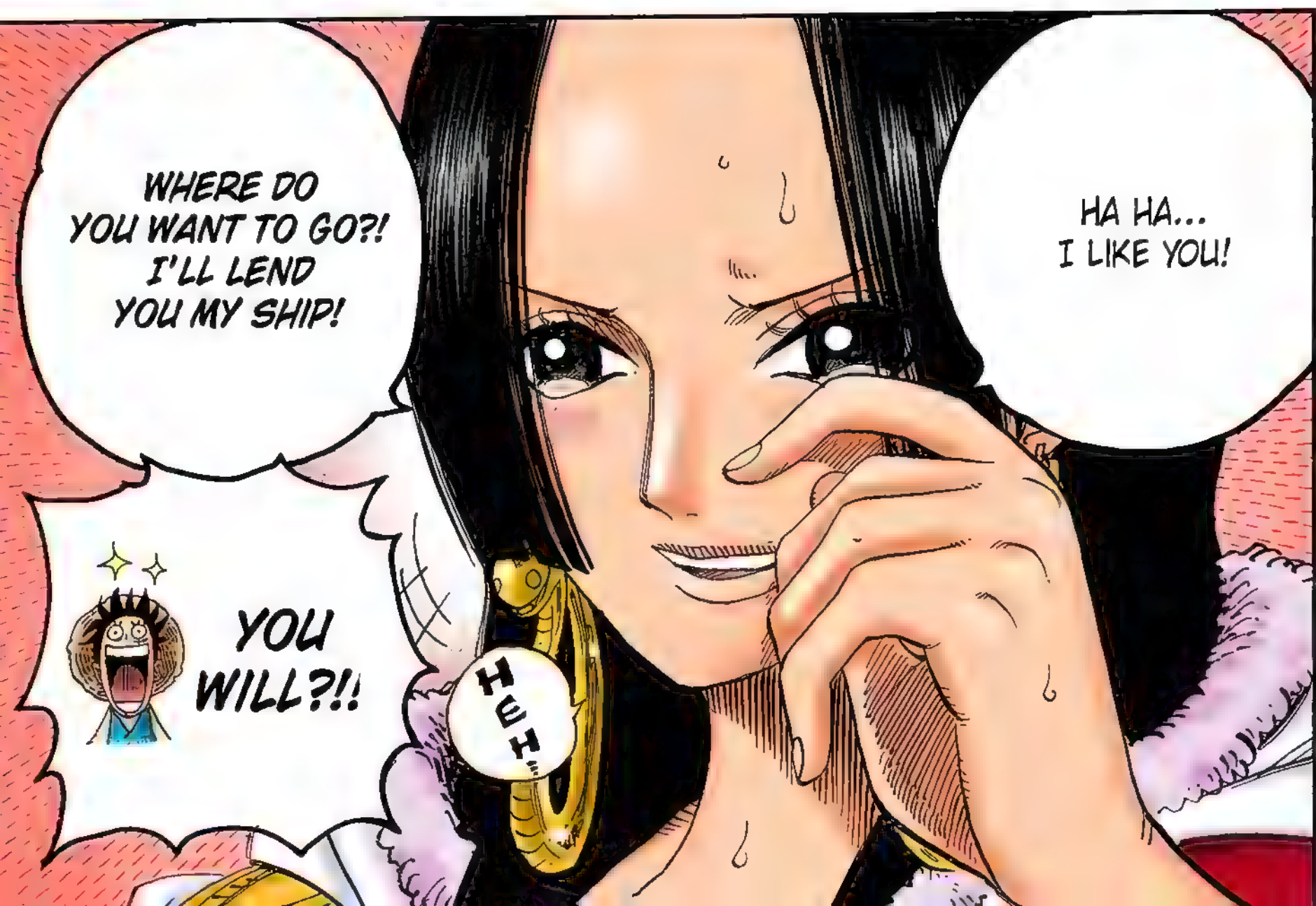
HMPH! AND YOU
NEVER LET ME
FORGET IT.

WHAT DID
YOU SAY?!



WHO DO YOU
THINK BROUGHT
YOU HERE?!

IT'S A GOOD
THING FOR YOU
I WENT TO
THE OUTER SEAS!



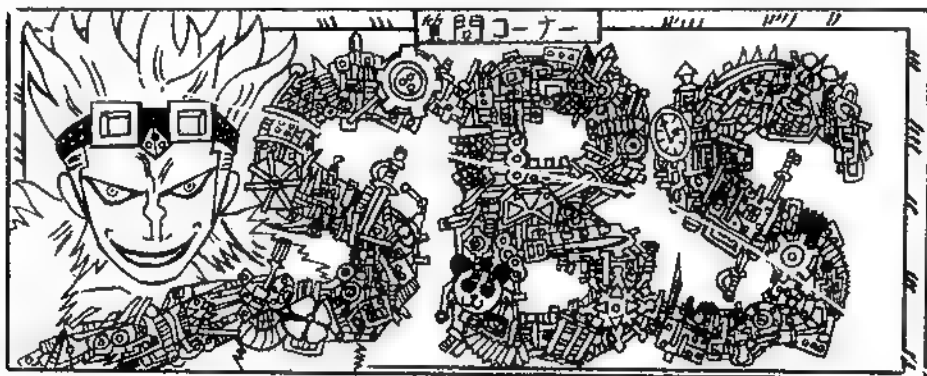
WHERE DO
YOU WANT TO GO?!
I'LL LEND
YOU MY SHIP!

HA HA...
I LIKE YOU!

YOU
WILL?!!

HUH...

THE VOICE OF ZOLO, KAZUYA NAKAI!!



(Kanta Yamamoto,
Kyoto)



HDYD?! (How do you do?)

This is our second voice actor Question Corner. I'm happy to report that the first one was pretty popular. This time, we have the voice actor who voices our master swordsman, Roronoa Zoro. He's famous for farting while shouting out "Oni Giri!" We have Kazuya Nakai in the house!

Oda(O): Hello, here is Nakai. Please introduce yourself in a cool deep voice.

Nakai(N): Hello, this is Kazuya Nakai. My favorite dessert is Kashiwa-mochi.

O: Who asked you?

N: That's not very nice, Odachi.

O: Nice has nothing to do with it. We have limited space, so follow the script! Now then, do you know what SBS stands for?

N: (S)omething (B)latantly (S)enseless.

O: You don't know! Hey! Don't give me that "I was daydreaming" look!

N: Let me try again. (S)haved my head (B)ald But it (S)ucks.

O: Are you kidding me?! Never mind! Here. These are all letters with questions. (PLOP!) Have at them.

N: Sure.

In the next

Voice Actor's Question Corner!

The next two voice actors will be...



Akemi Okamura (Nami)



Kappei Yamaguchi (Usopp)

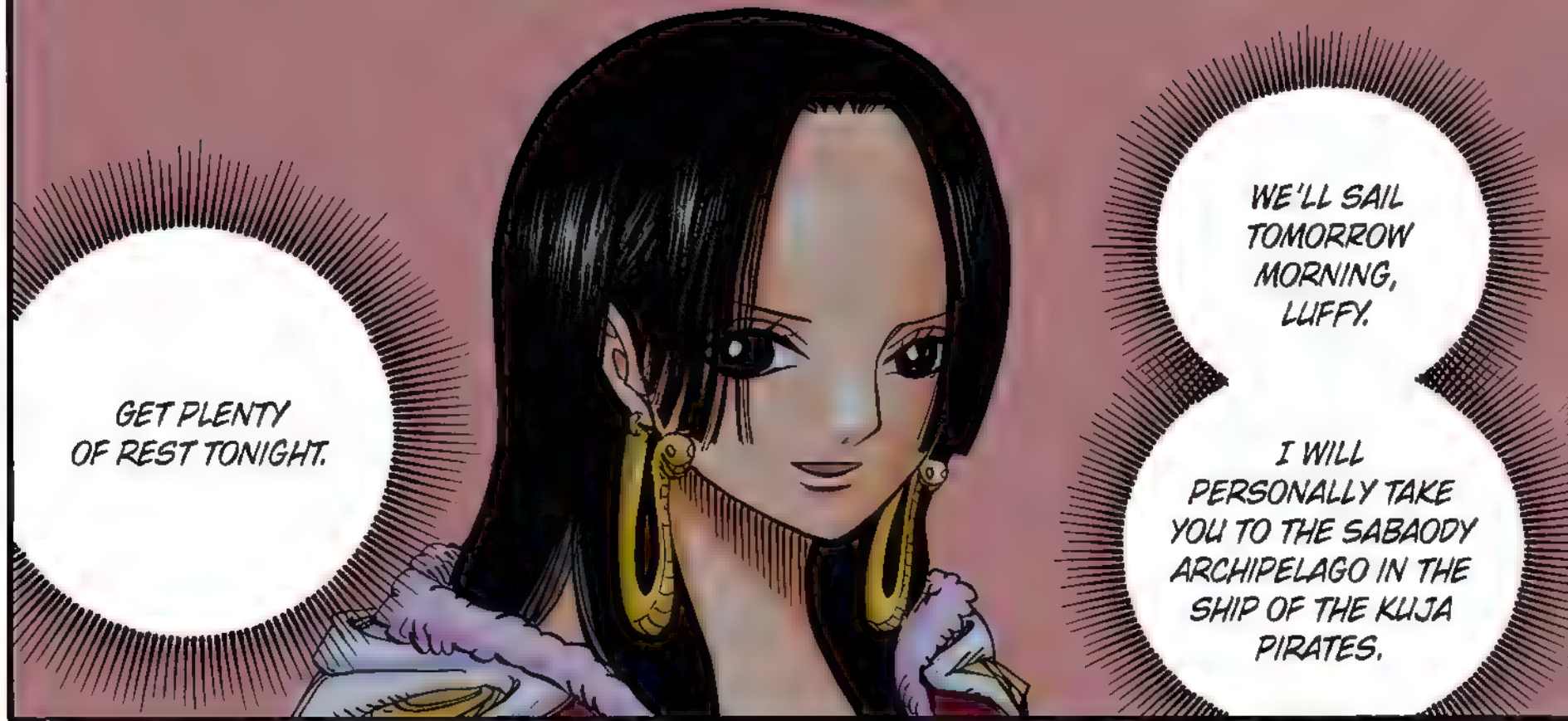
More from Kazuya Nakai on page 208!

Chapter 522:

FATAL ILLNESS



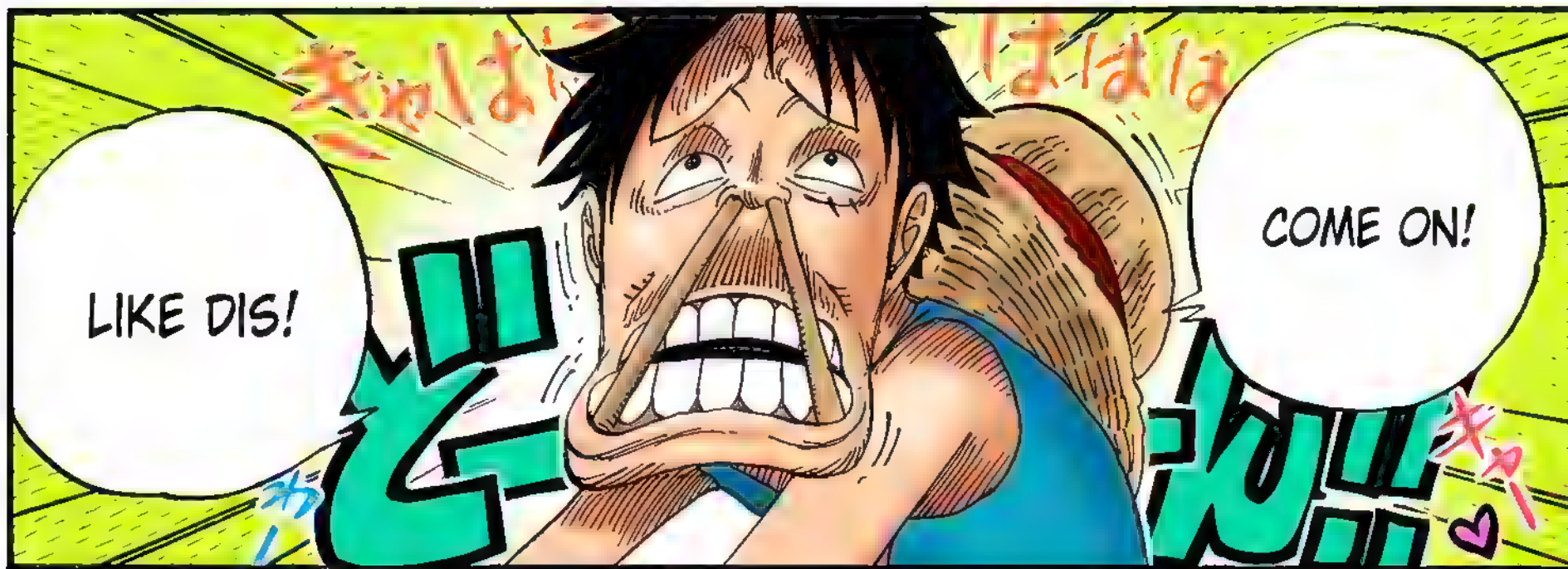
CP9'S INDEPENDENT REPORT, VOL. 28:
"DEFENDING OUR HOMETOWN"



GET PLENTY
OF REST TONIGHT.

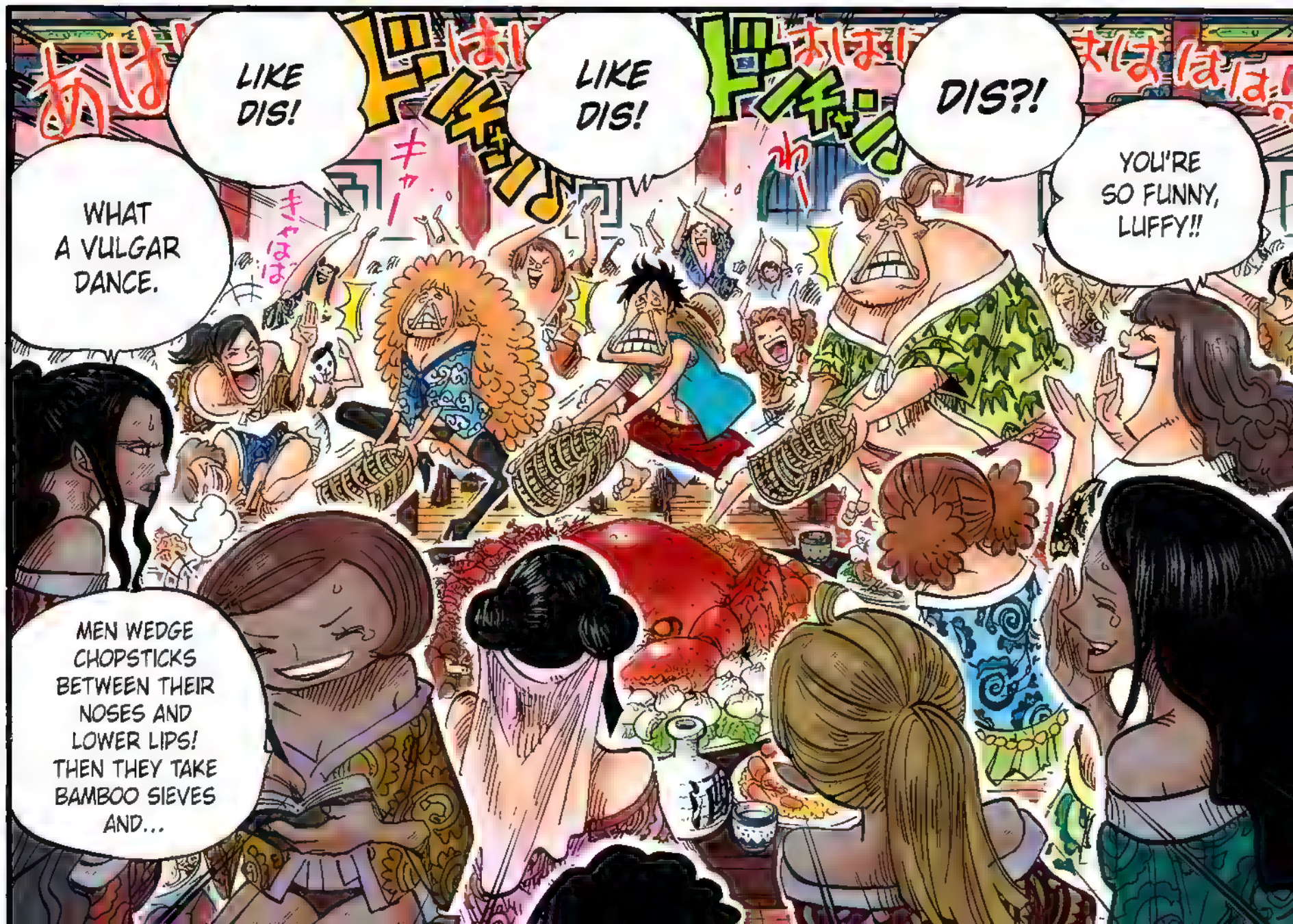
WE'LL SAIL
TOMORROW
MORNING,
LUFFY.

I WILL
PERSONALLY TAKE
YOU TO THE SABAODY
ARCHIPELAGO IN THE
SHIP OF THE KLUJA
PIRATES.



LIKE DIS!

COME ON!



LIKE
DIS!

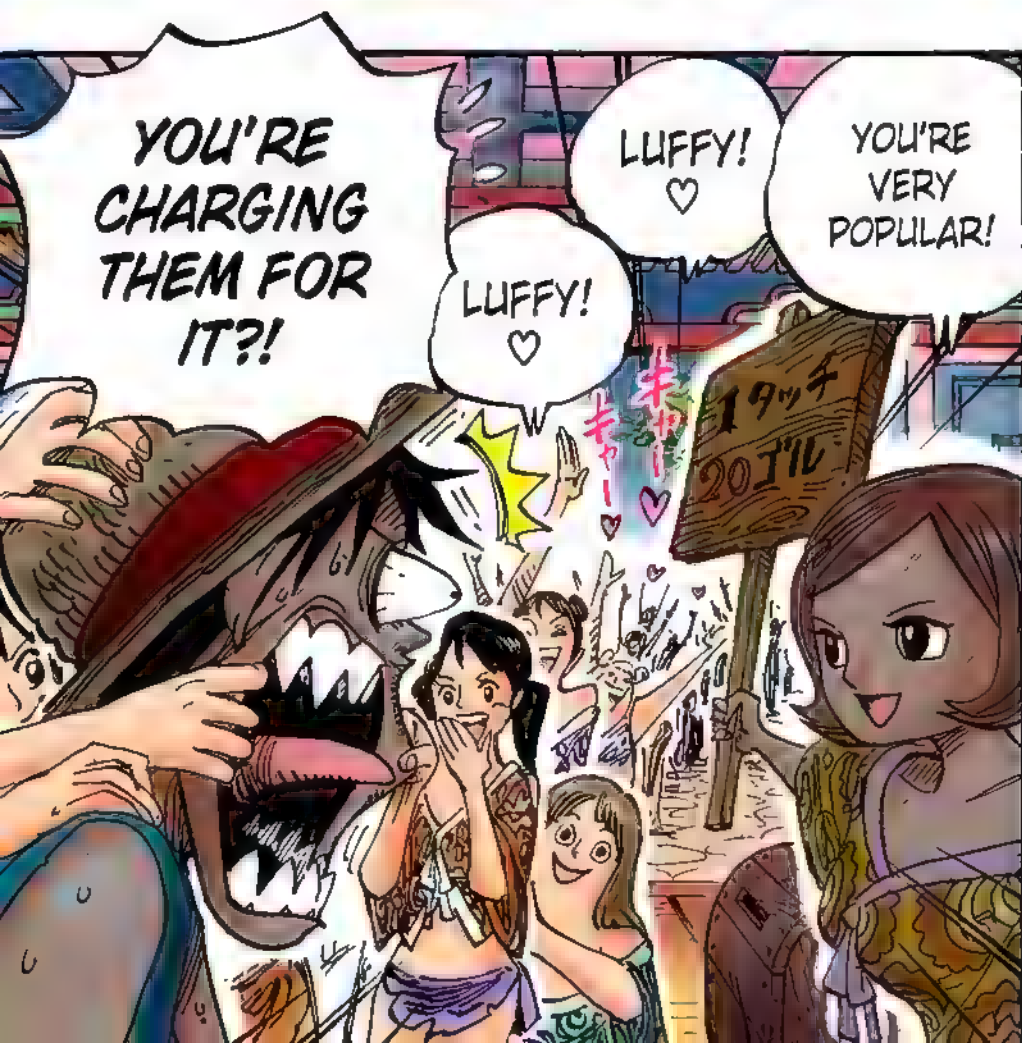
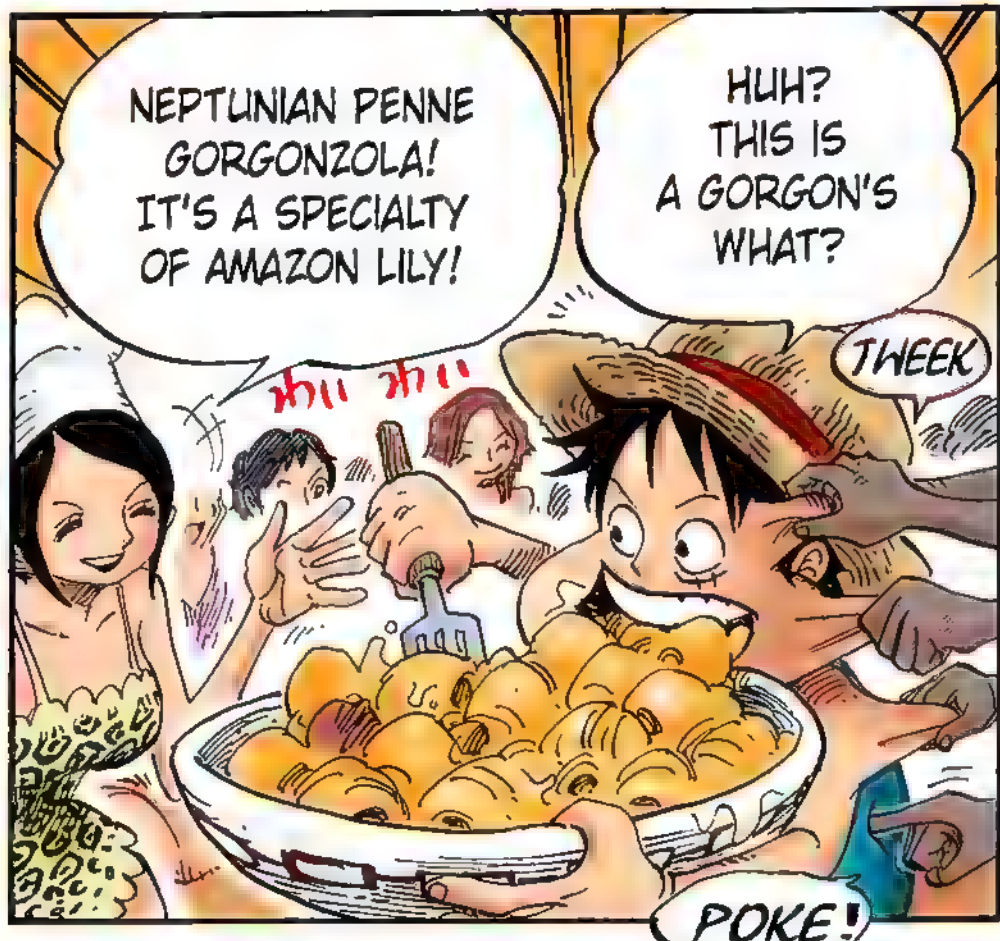
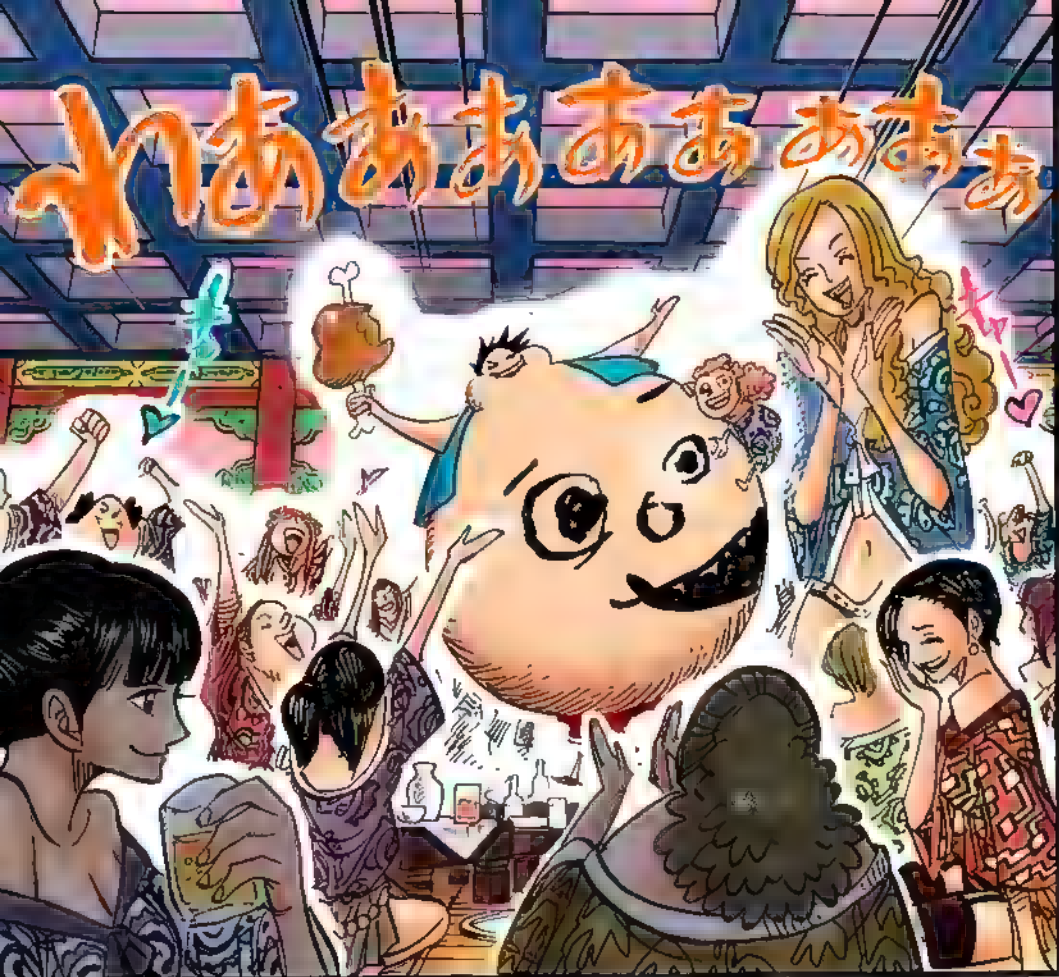
LIKE
DIS!

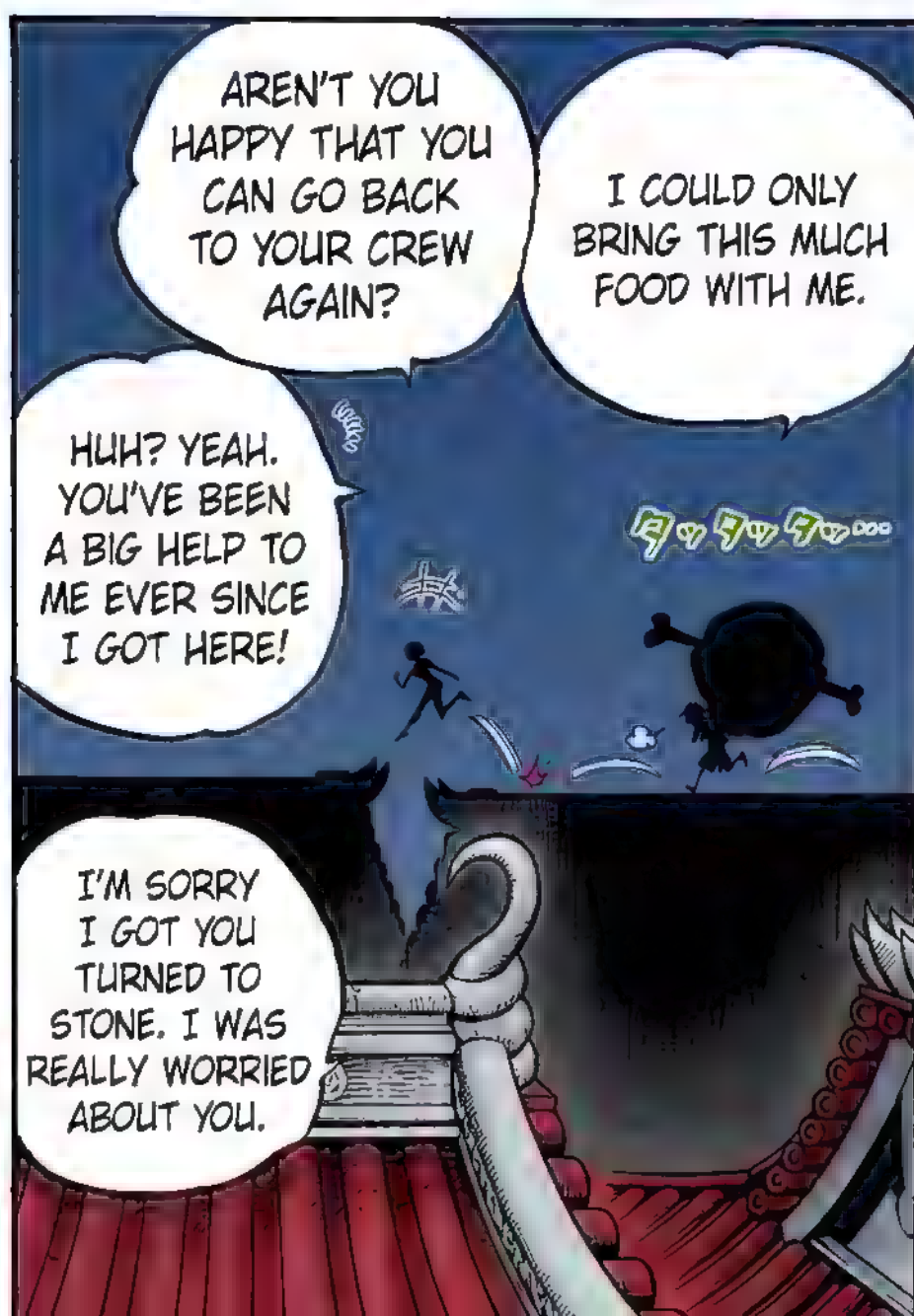
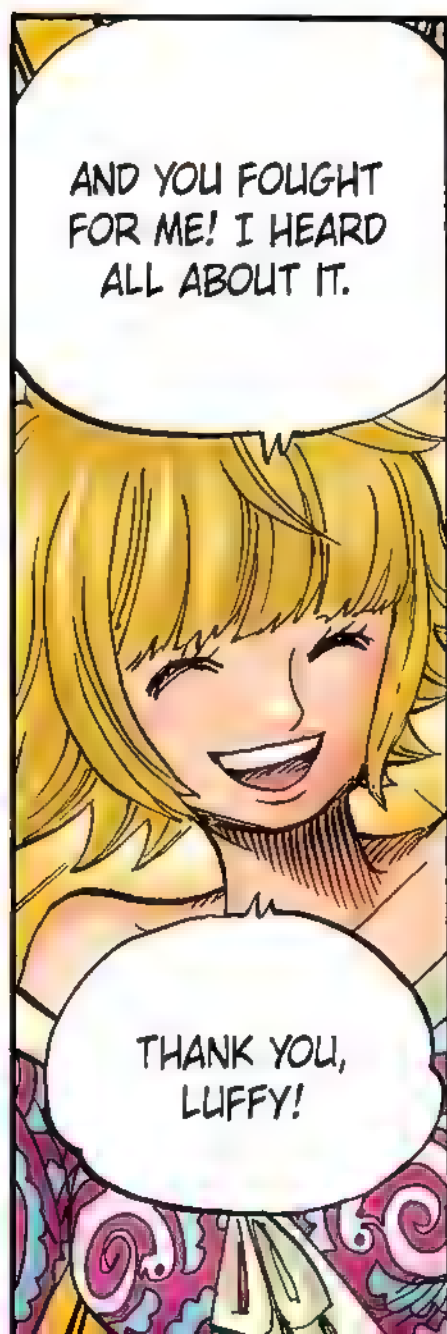
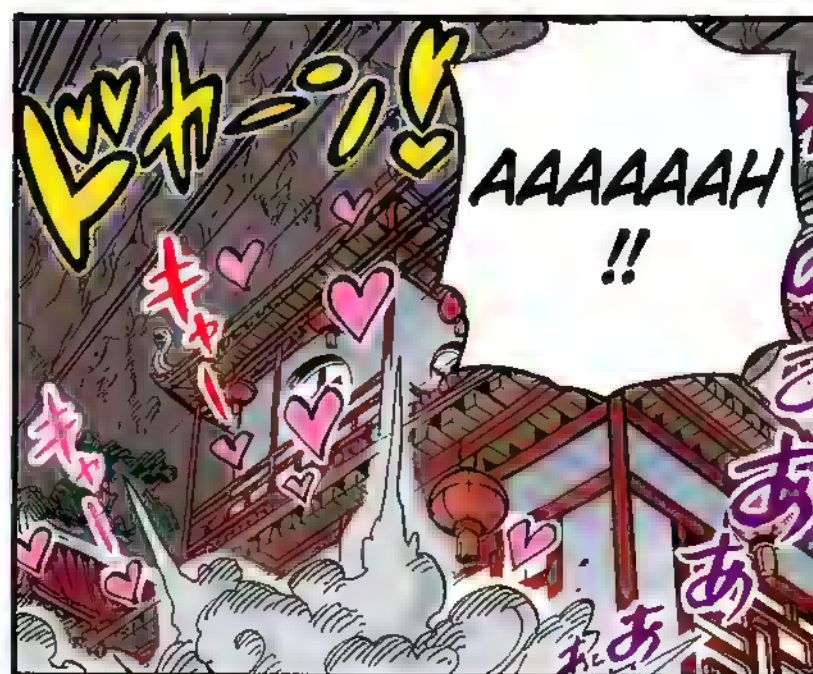
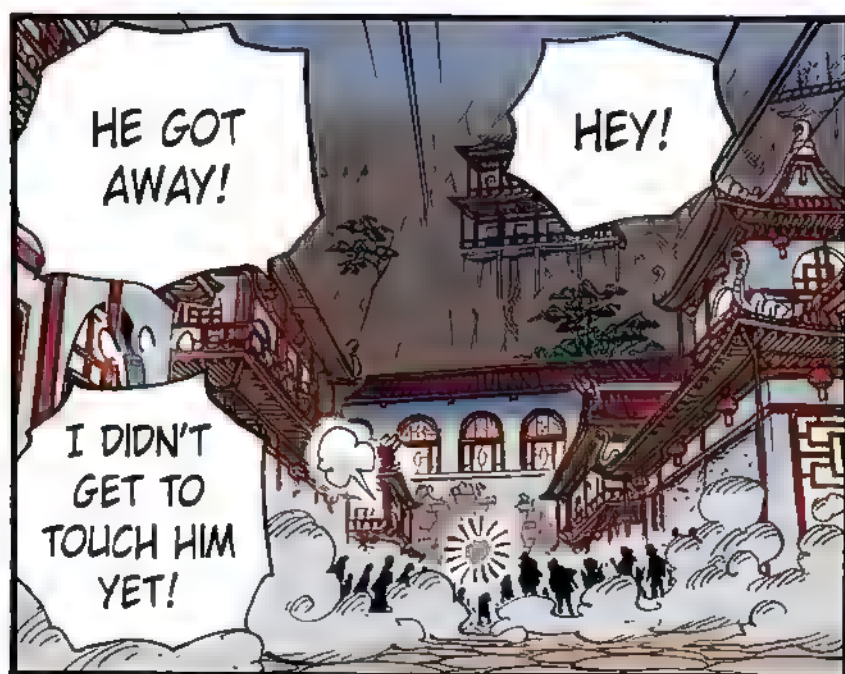
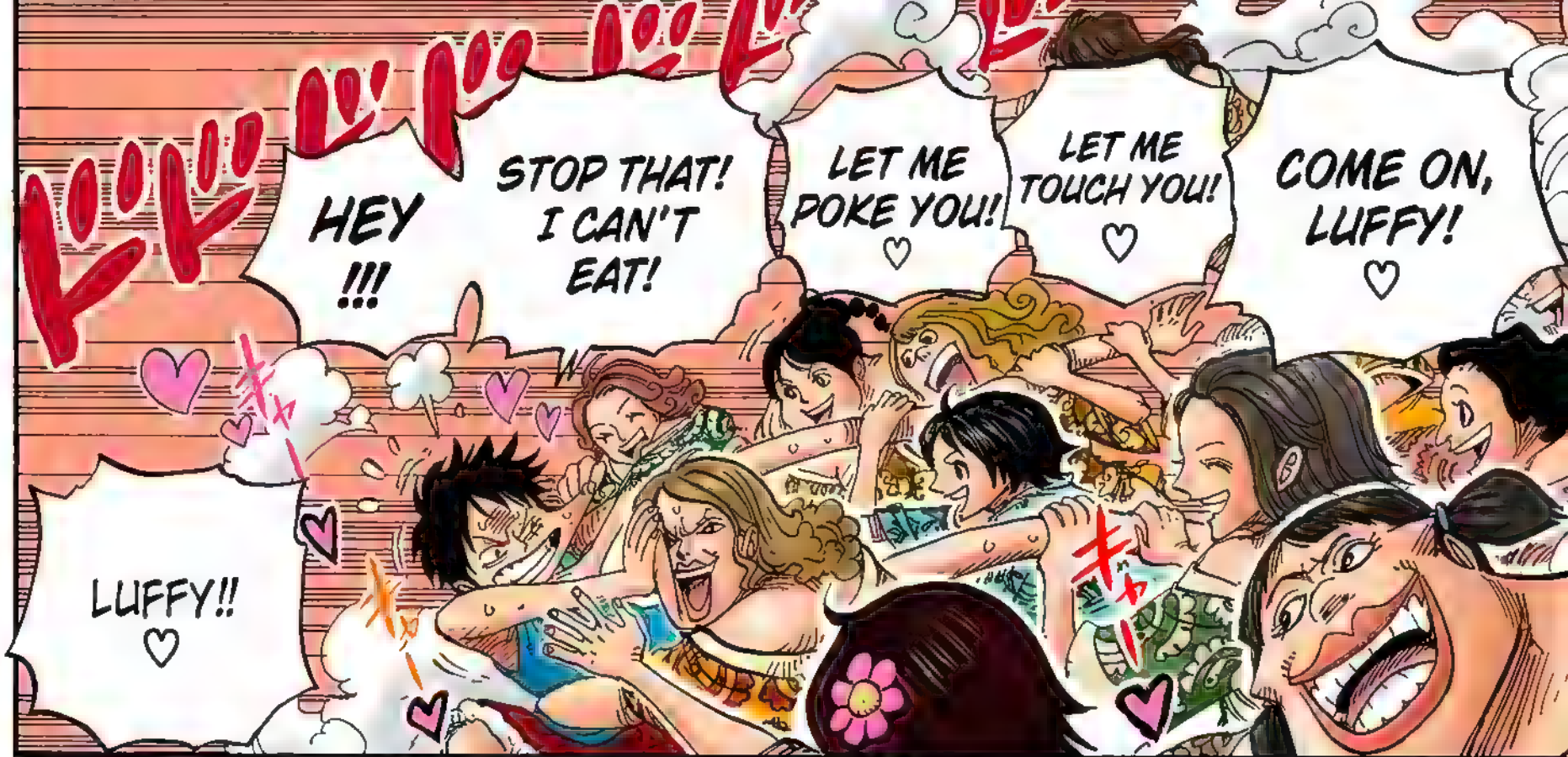
DIS?!

YOU'RE
SO FUNNY,
LUFFY!!

WHAT
A VULGAR
DANCE.

MEN WEDGE
CHOPSTICKS
BETWEEN THEIR
NOSES AND
LOWER LIPS!
THEN THEY TAKE
BAMBOO SIEVES
AND...







NATURALLY
THEY'RE CURIOUS.
THEY'VE NEVER SEEN
A MAN BEFORE. BUT YOU
CAN RELAX NOW. WE'RE
ON THE OUTSKIRTS
OF THE CITY.

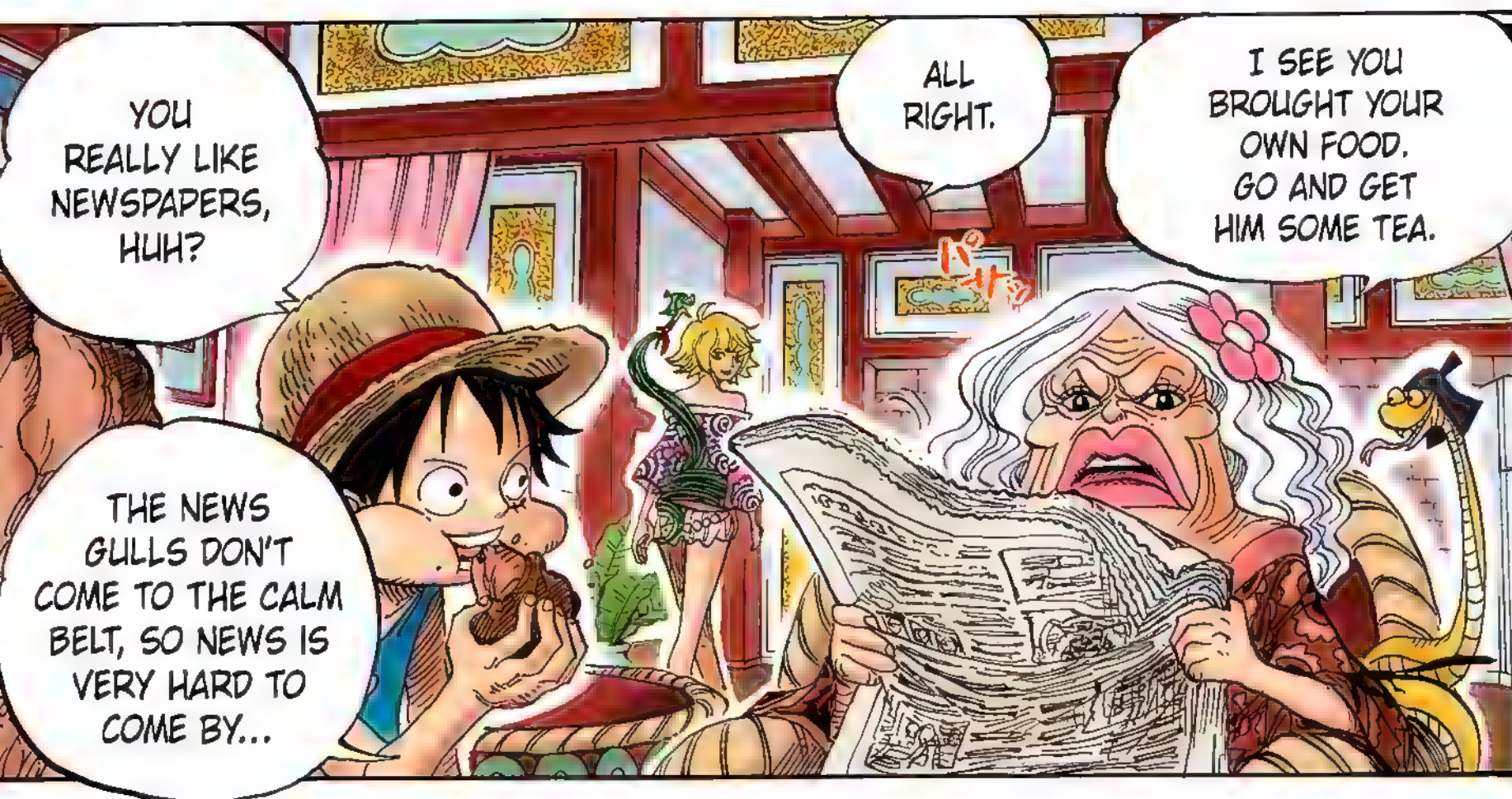
HEY!
BEAN
HAG!

LUFFY
IS REALLY
POPULAR WITH
THE GIRLS
HERE.

AND WHO
ARE YOU
CALLING
A BEAN
HAG?!



WHAT IS IT,
MARGUERITE?!



YOU
REALLY LIKE
NEWSPAPERS,
HUH?

ALL
RIGHT.

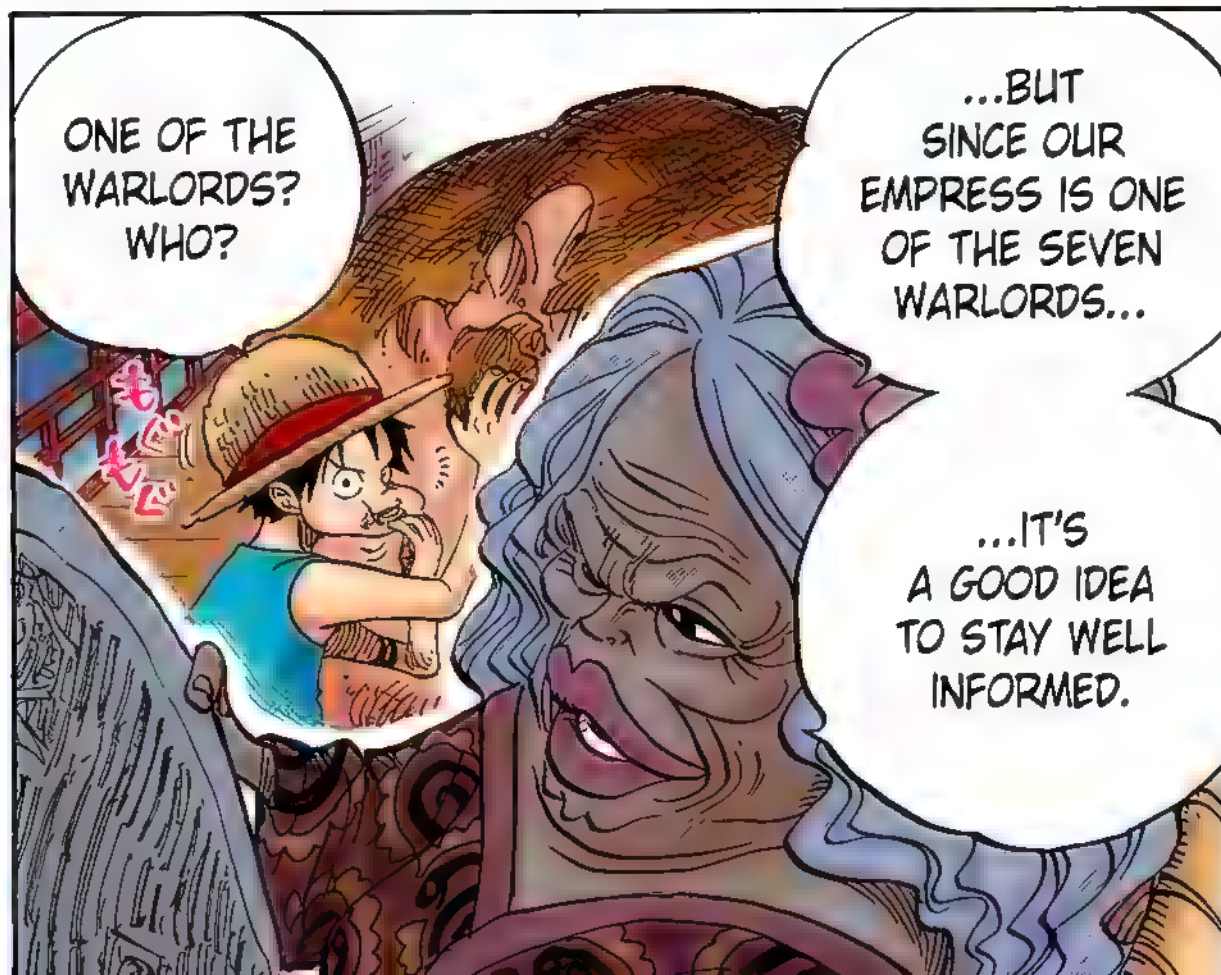
I SEE YOU
BROUGHT YOUR
OWN FOOD.
GO AND GET
HIM SOME TEA.

THE NEWS
GULLS DON'T
COME TO THE CALM
BELT, SO NEWS IS
VERY HARD TO
COME BY...



THE SNAKE
PRINCESS.

HUH?

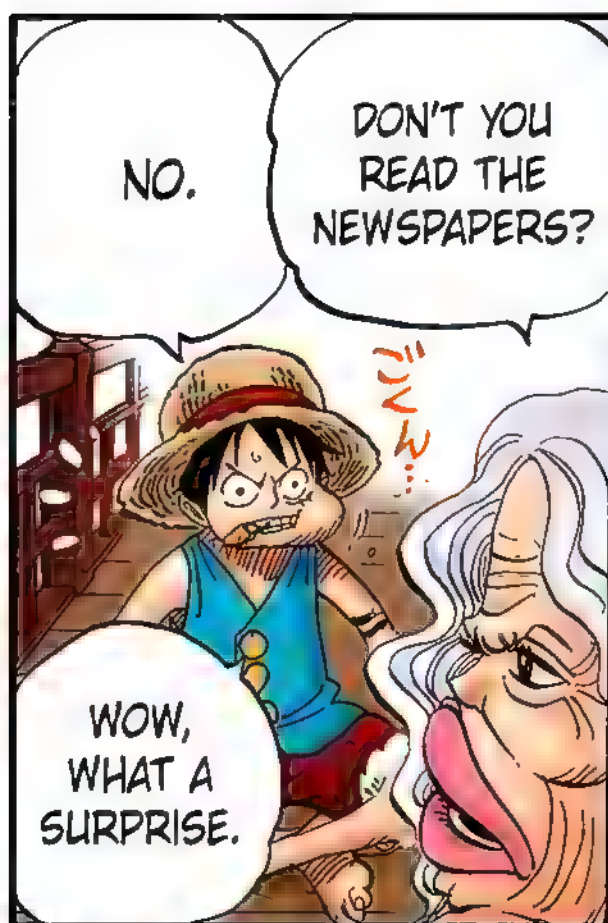
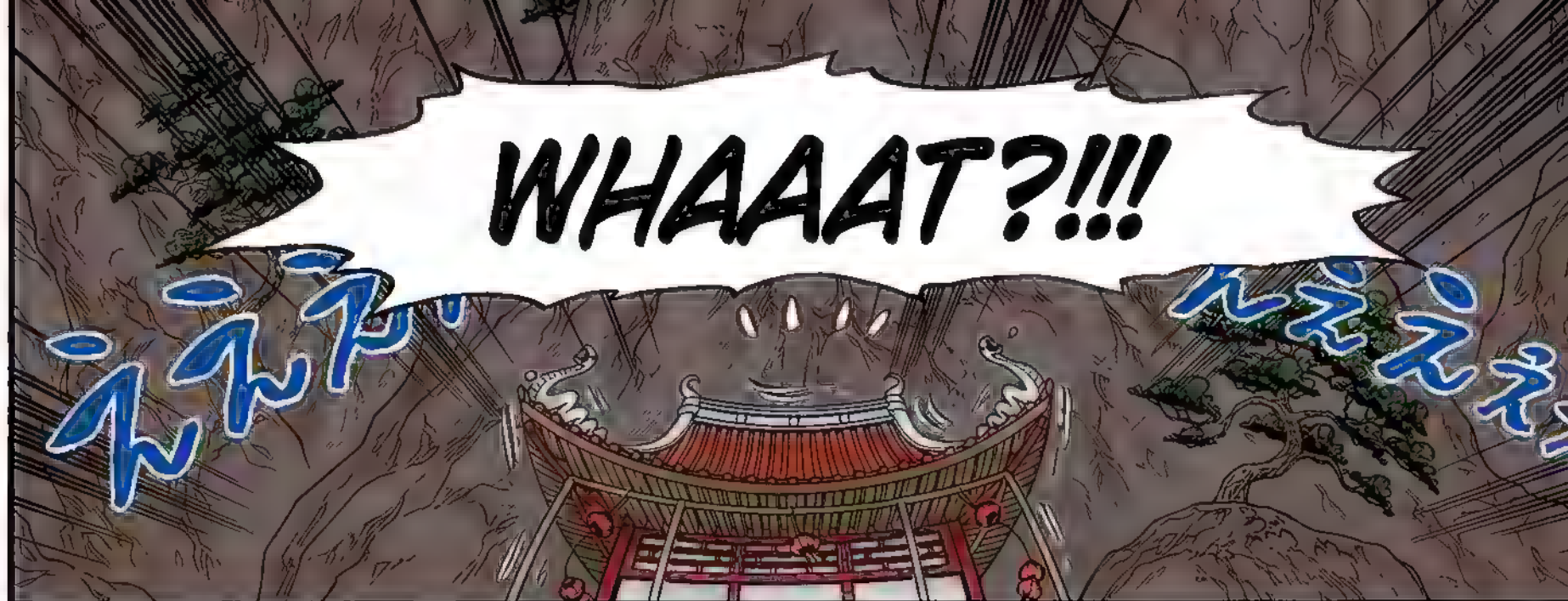


ONE OF THE
WARLORDS?
WHO?

...BUT
SINCE OUR
EMPRESS IS ONE
OF THE SEVEN
WARLORDS...

...IT'S
A GOOD IDEA
TO STAY WELL
INFORMED.

WHAAAT?!!!



NO.

DON'T YOU READ THE NEWSPAPERS?

WOW, WHAT A SURPRISE.



YOU'RE A PIRATE AND YOU DIDN'T KNOW THAT?

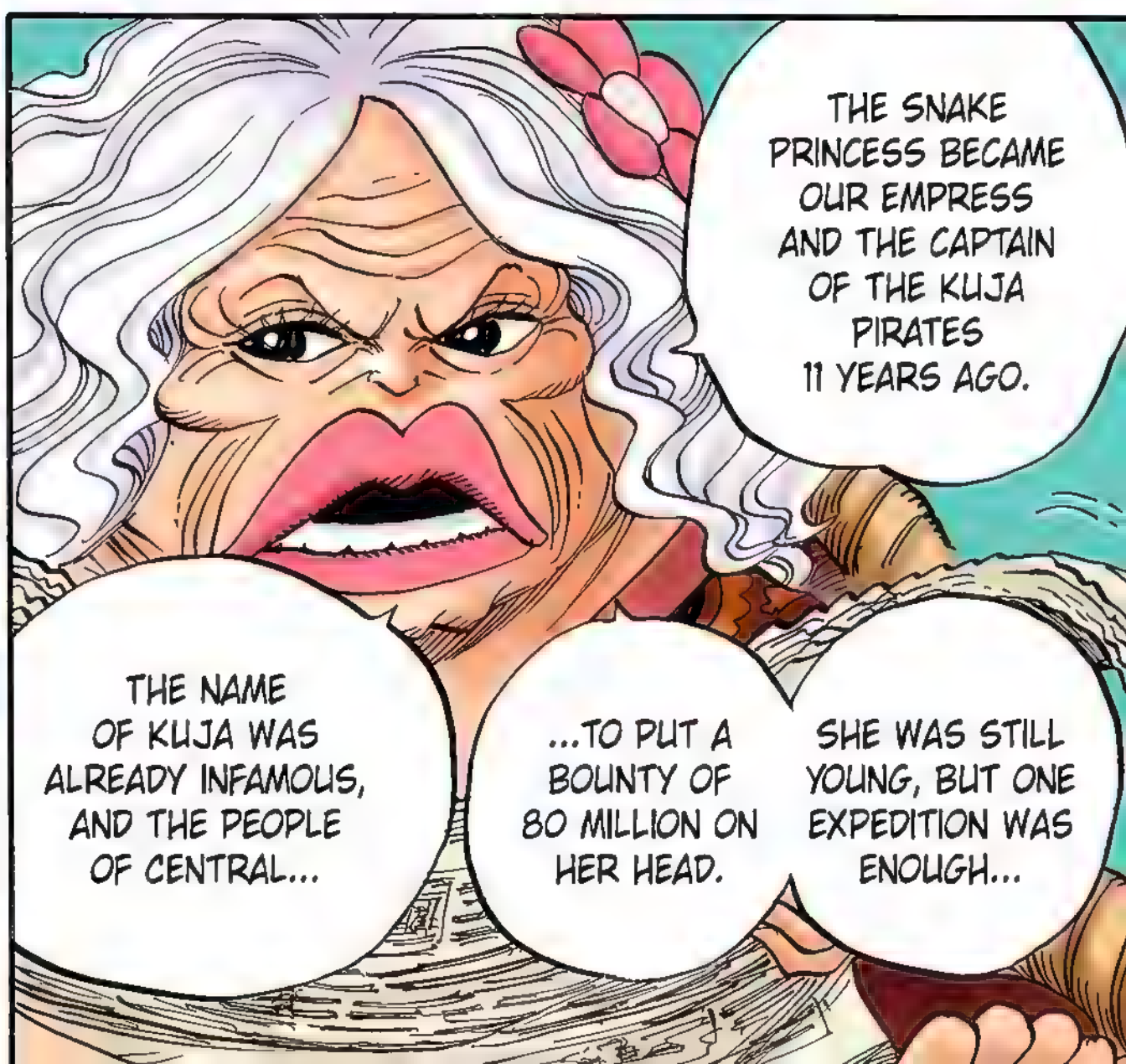
HER?! SHE'S A WARLORD?! SO IF WE FOUGHT, SHE'LL BE REALLY STRONG?!!

I-I GUESS NOT.



...BECAME VERY FEARFUL OF THE SNAKE PRINCESS AND QUICKLY NAMED HER ONE THE SEVEN WARLORDS.

BUT NOW SHE'S IN DANGER OF LOSING THAT TITLE.

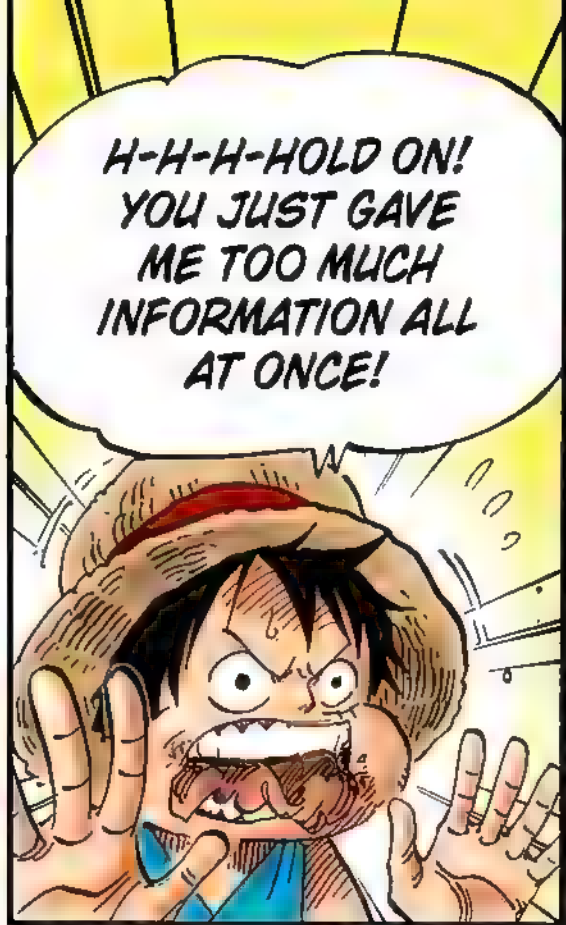


THE SNAKE PRINCESS BECAME OUR EMPRESS AND THE CAPTAIN OF THE KUJA PIRATES 11 YEARS AGO.

THE NAME OF KUJA WAS ALREADY INFAMOUS, AND THE PEOPLE OF CENTRAL...

...TO PUT A BOUNTY OF 80 MILLION ON HER HEAD.

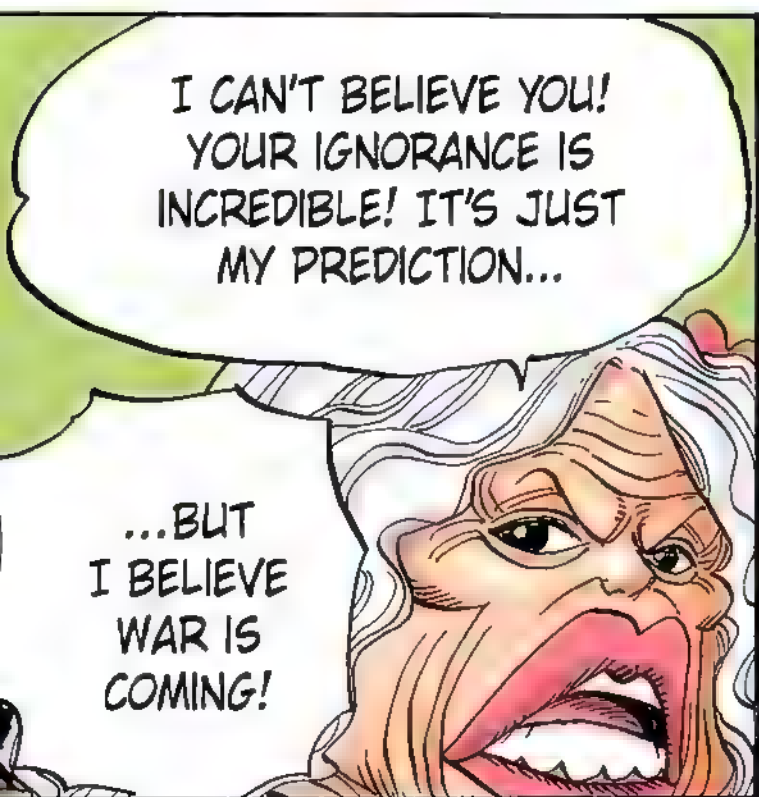
SHE WAS STILL YOUNG, BUT ONE EXPEDITION WAS ENOUGH...



H-H-H-HOLD ON!
YOU JUST GAVE
ME TOO MUCH
INFORMATION ALL
AT ONCE!



WHAT
?!!!



I CAN'T BELIEVE YOU!
YOUR IGNORANCE IS
INCREDIBLE! IT'S JUST
MY PREDICTION...

...BUT
I BELIEVE
WAR IS
COMING!



...TO FIGHT
THE WHITE-
BEARD
PIRATES?!

THE SEVEN
WARLORDS AND
NAVY HEAD-
QUARTERS ARE
JOINING
FORCES...

HOW?!
WHAT'S
GOING TO
HAPPEN?!



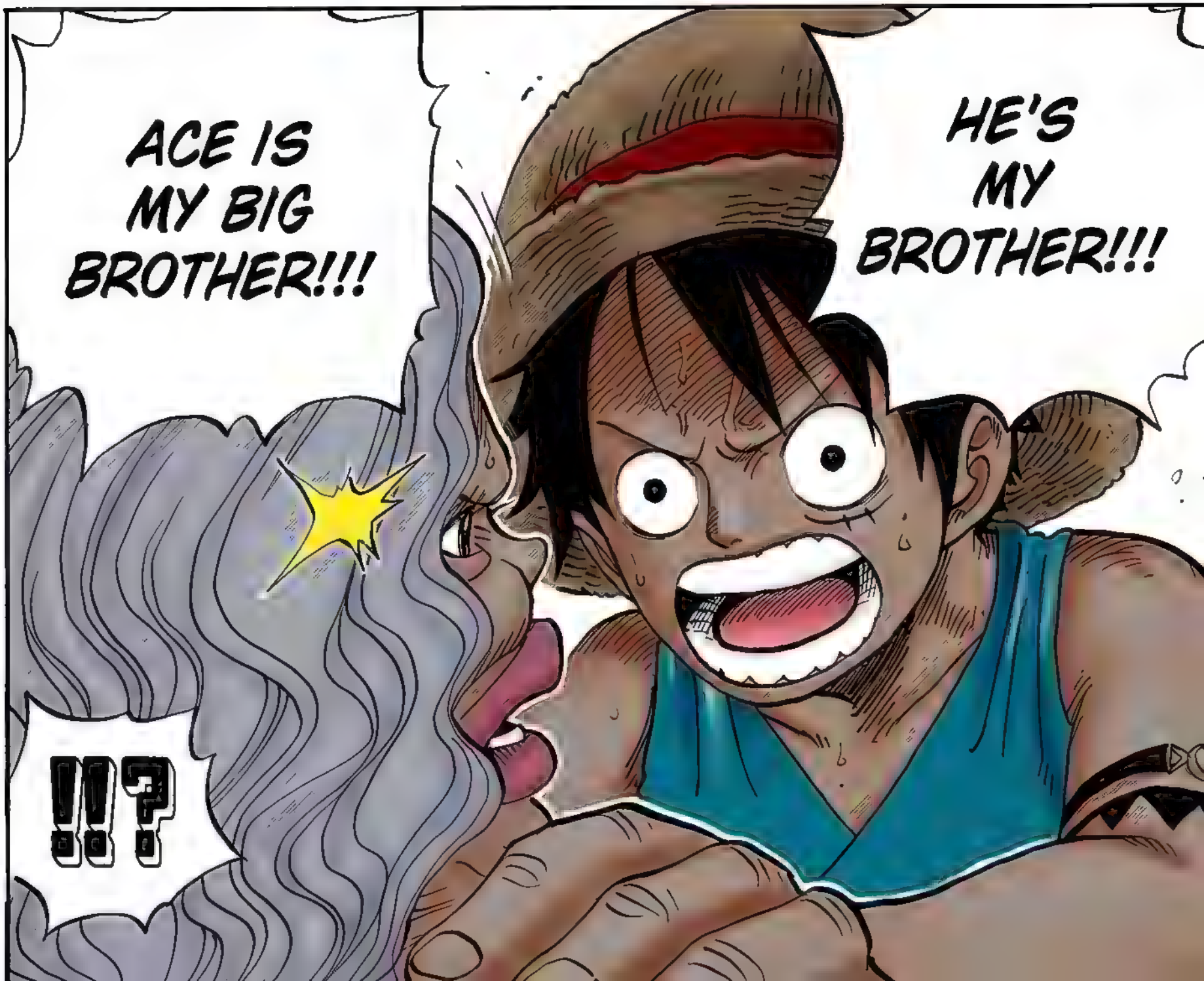
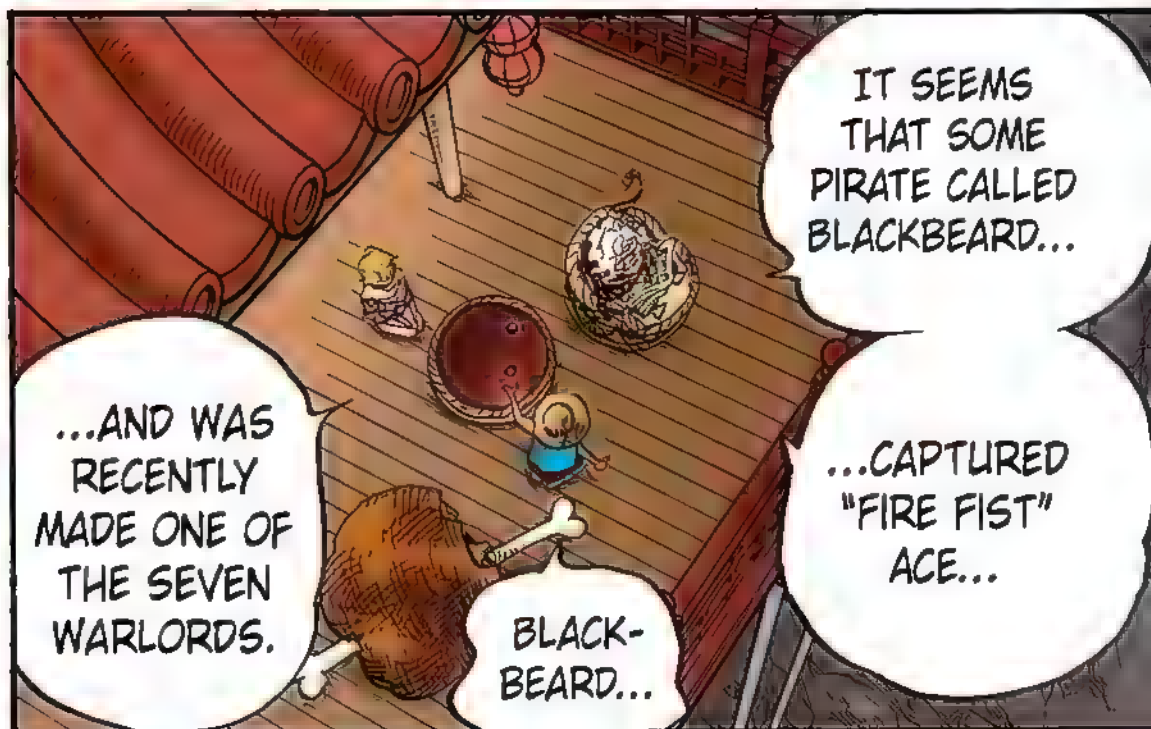
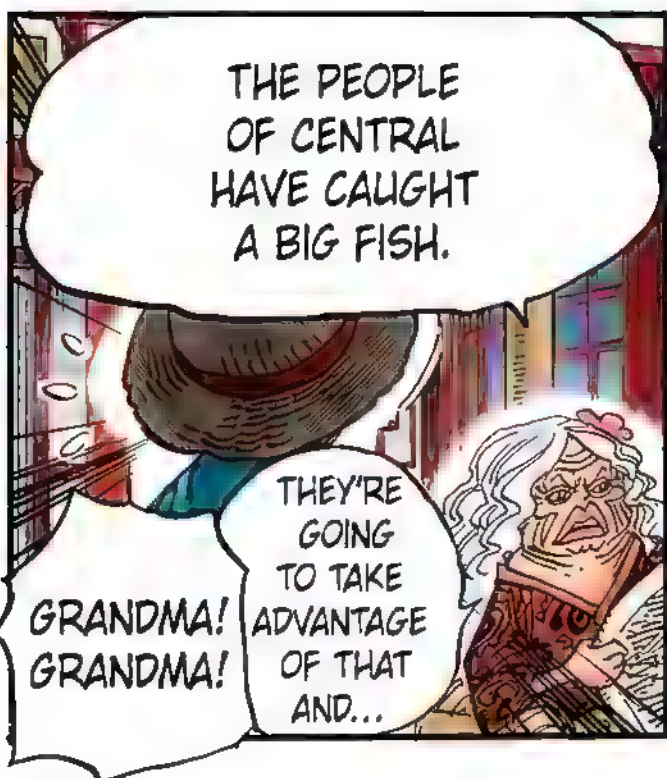
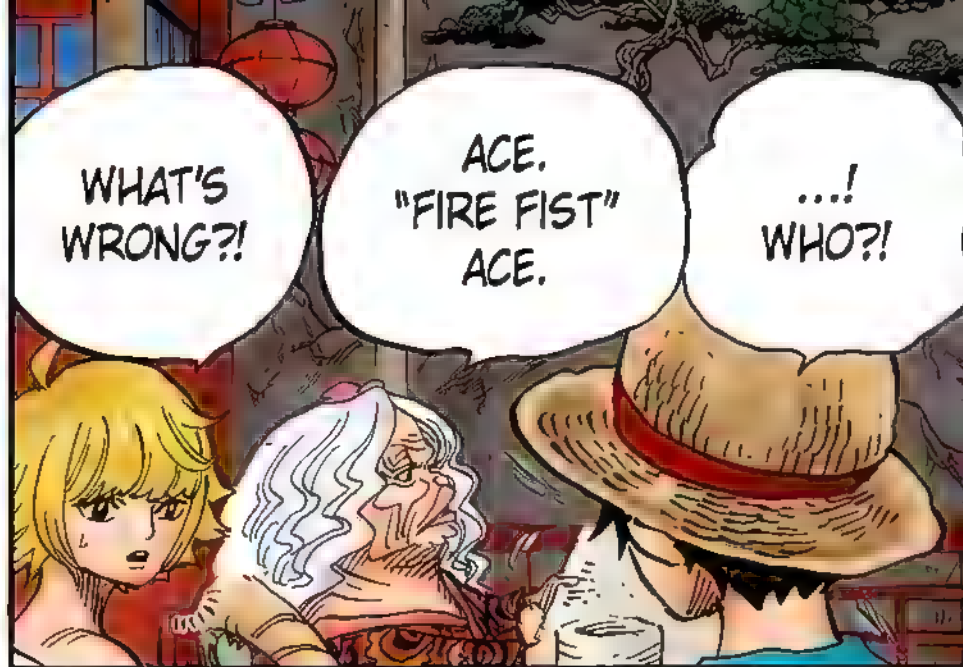
...OF
WHITEBEARD'S
POWERFUL
UNDERLING,
PORTGAZ
D. ACE!

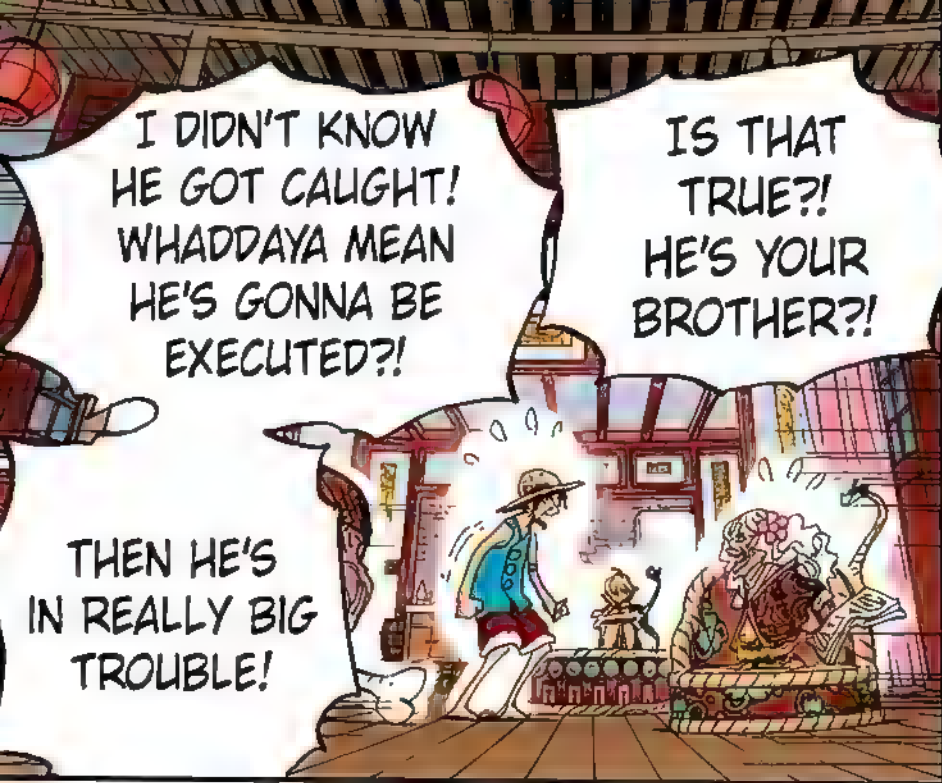
...THEY
ANNOUNCED
THE PUBLIC
EXECUTION...



THE WORLD
GOVERNMENT KNOWS
WHITEBEARD WON'T
ALLOW ANY OF HIS
CREW TO BE EXECUTED.

NEVERTHELESS...





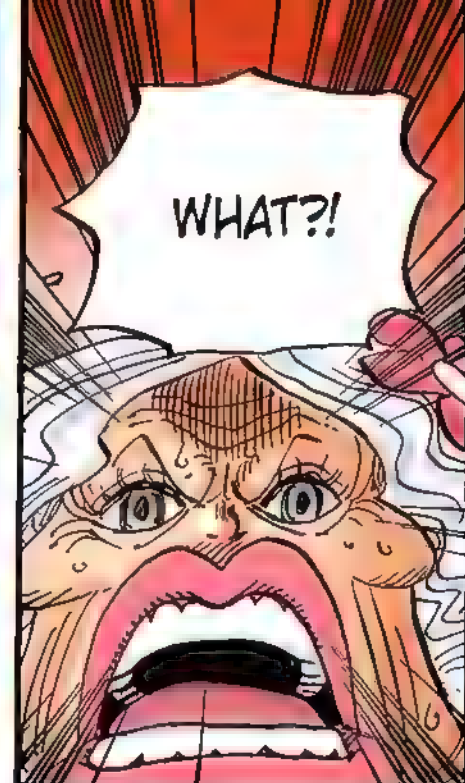
I DIDN'T KNOW HE GOT CAUGHT! WHADDAYA MEAN HE'S GONNA BE EXECUTED?!

IS THAT TRUE?! HE'S YOUR BROTHER?!

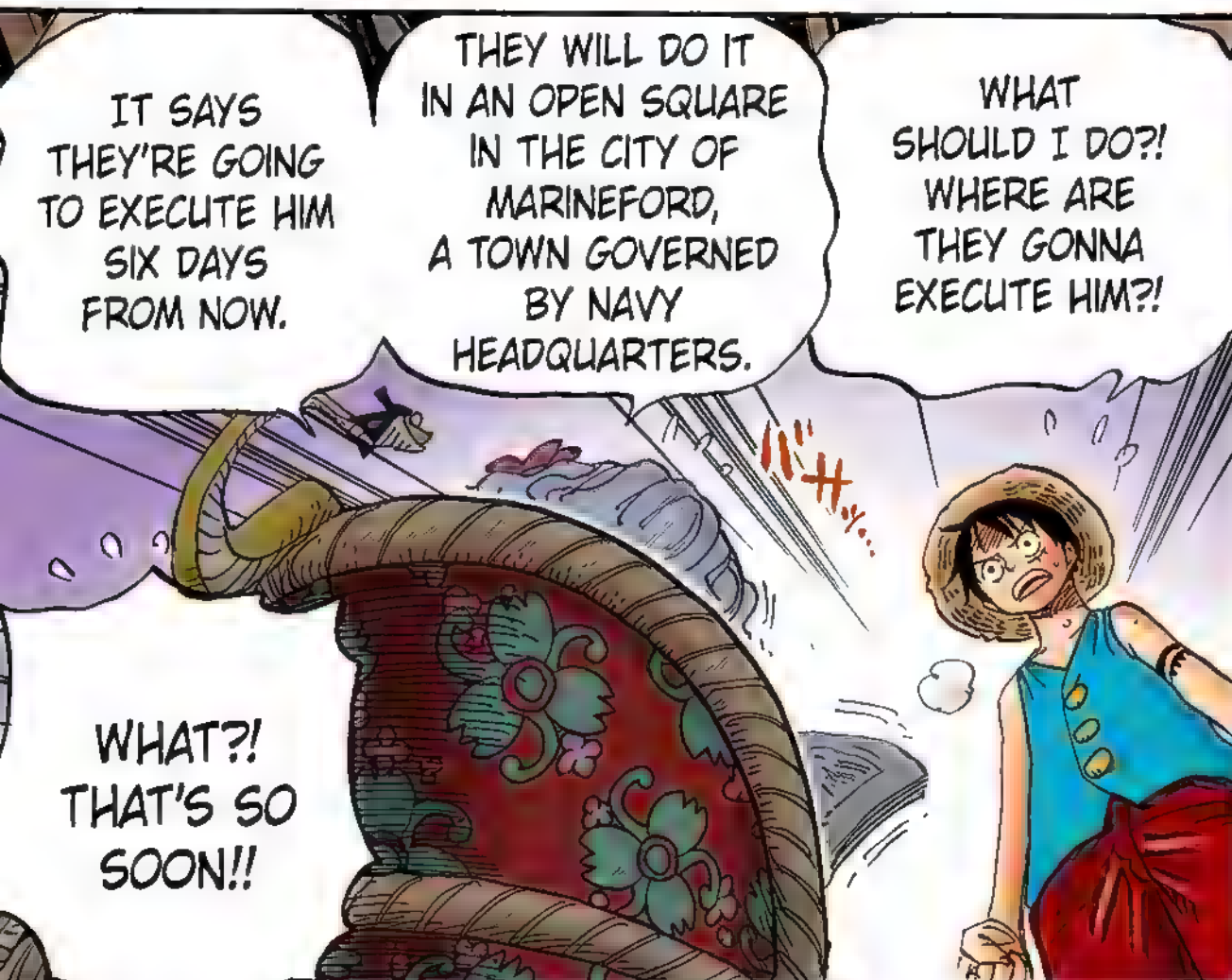
THEN HE'S IN REALLY BIG TROUBLE!



?!
www!!



WHAT?!



IT SAYS THEY'RE GOING TO EXECUTE HIM SIX DAYS FROM NOW.

THEY WILL DO IT IN AN OPEN SQUARE IN THE CITY OF MARINEFORD, A TOWN GOVERNED BY NAVY HEADQUARTERS.

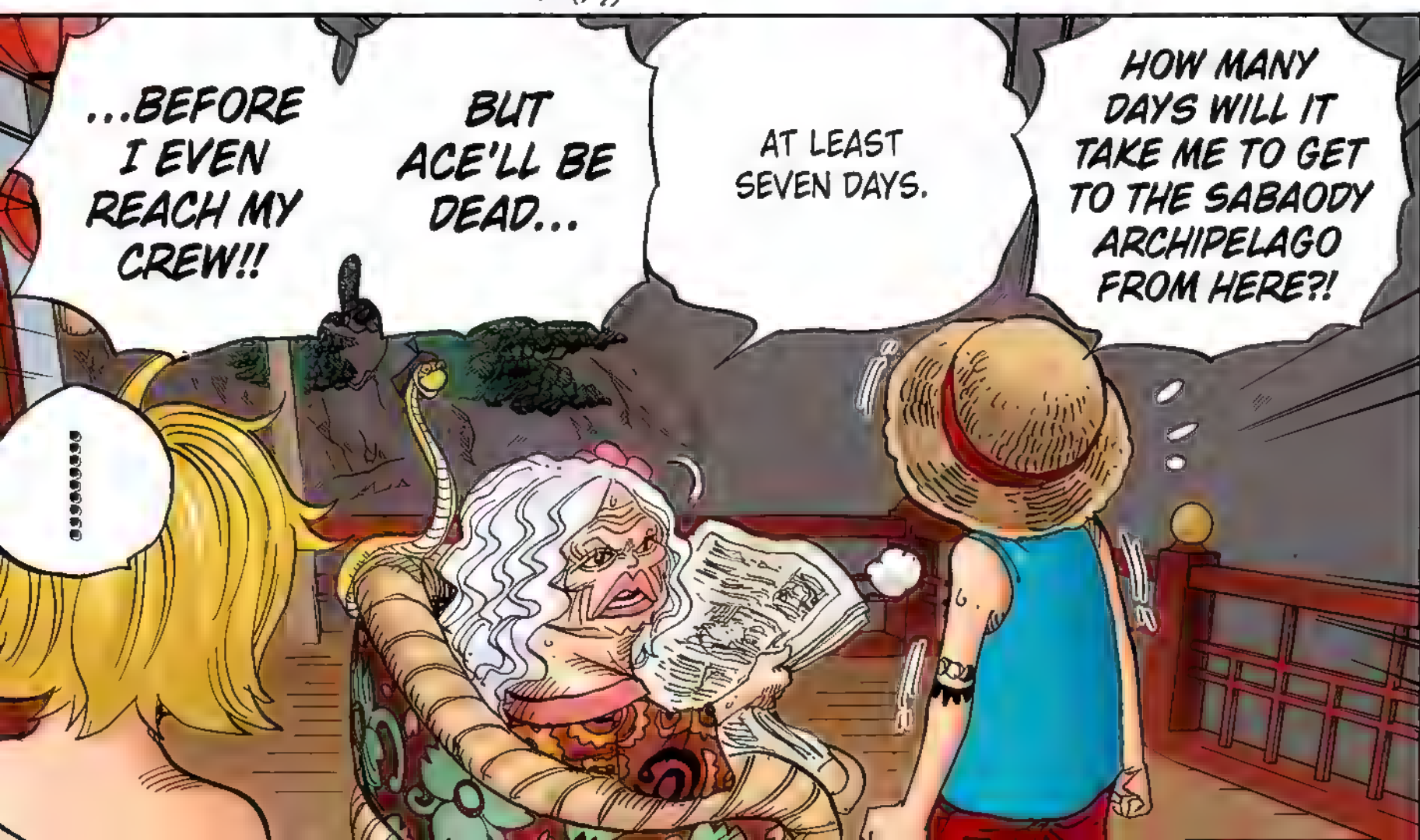
WHAT SHOULD I DO?! WHERE ARE THEY GONNA EXECUTE HIM?!

WHAT?! THAT'S SO SOON!!



HMM... IF WHITEBEARD WINS THIS WAR...

...HE MIGHT RESCUE YOUR BROTHER.

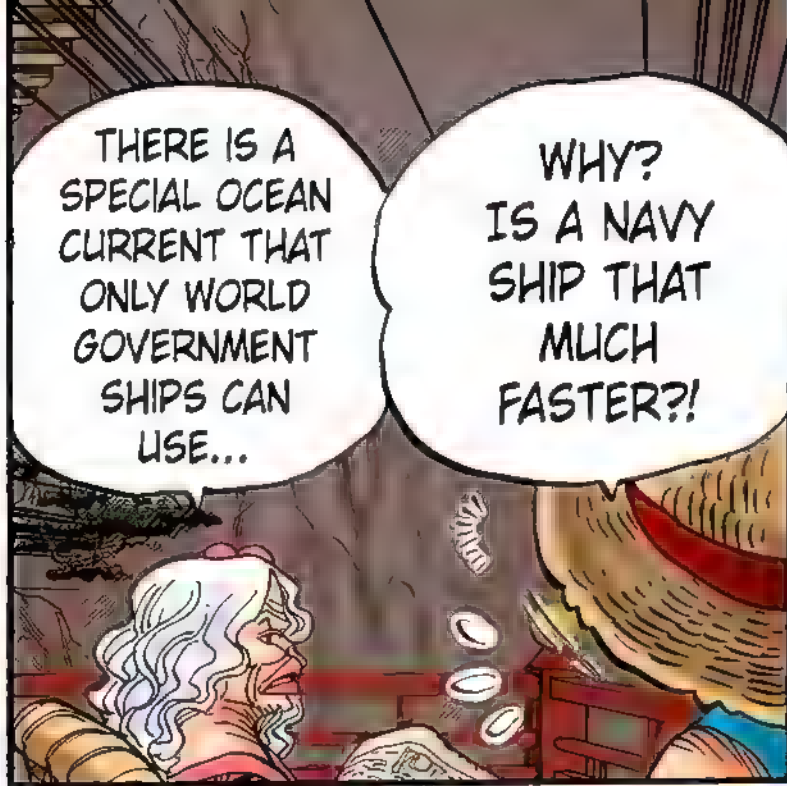


...BEFORE I EVEN REACH MY CREW!!

BUT ACE'LL BE DEAD...

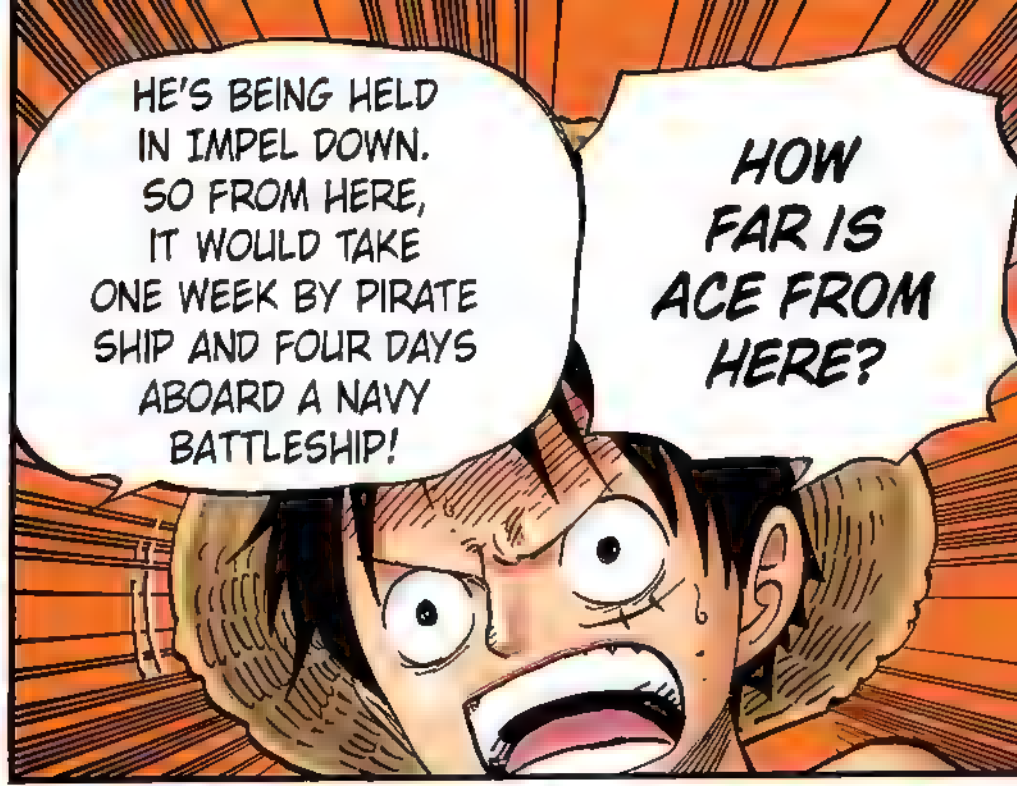
AT LEAST SEVEN DAYS.

HOW MANY DAYS WILL IT TAKE ME TO GET TO THE SABAODY ARCHIPELAGO FROM HERE?!



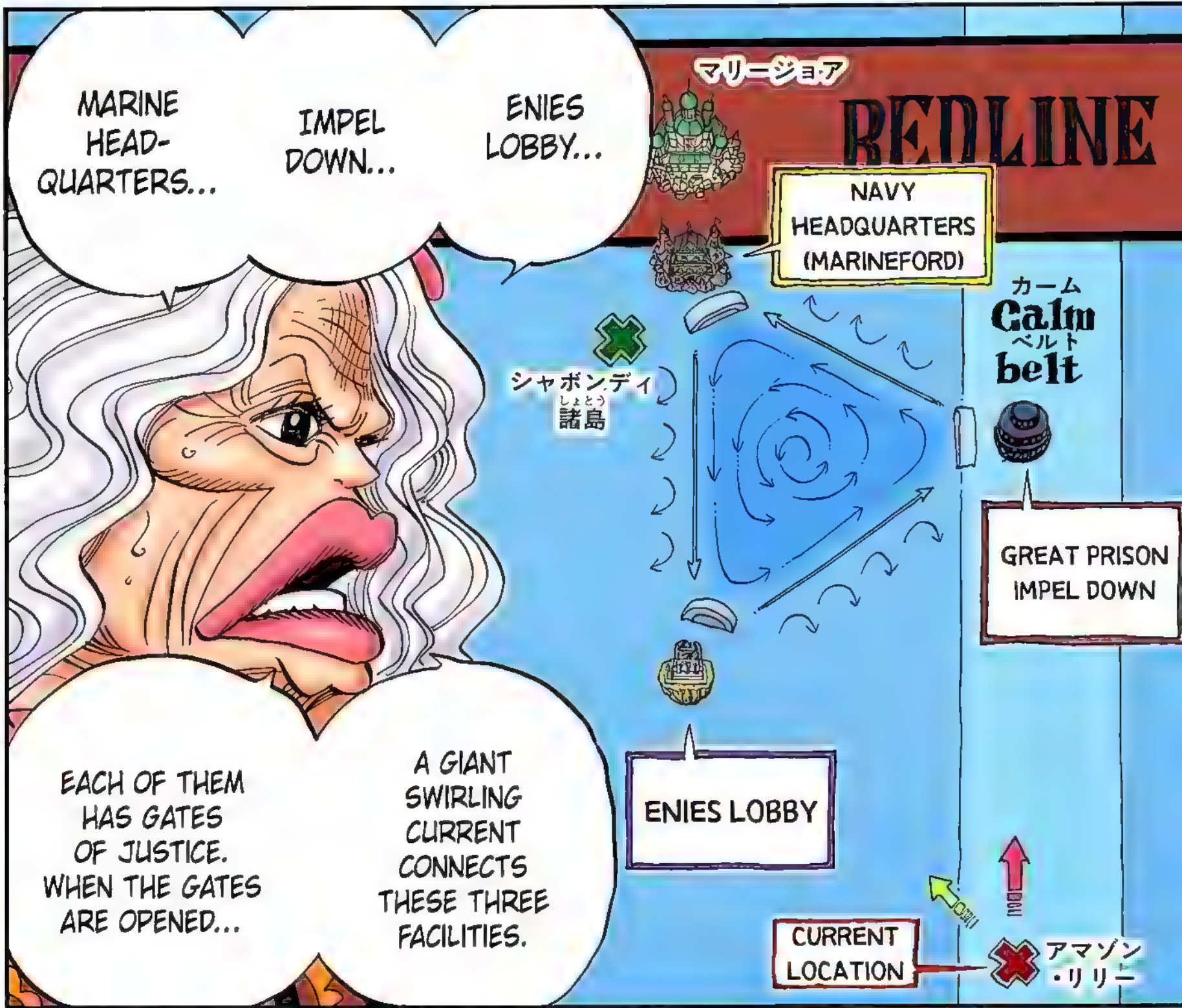
THERE IS A SPECIAL OCEAN CURRENT THAT ONLY WORLD GOVERNMENT SHIPS CAN USE...

WHY? IS A NAVY SHIP THAT MUCH FASTER?!



HE'S BEING HELD IN IMPEL DOWN. SO FROM HERE, IT WOULD TAKE ONE WEEK BY PIRATE SHIP AND FOUR DAYS ABOARD A NAVY BATTLESHIP!

HOW FAR IS ACE FROM HERE?



MARINE HEAD-QUARTERS...

IMPEL DOWN...

ENIES LOBBY...

マリージョア

REDLINE

NAVY HEADQUARTERS (MARINEFORD)

カーム
Calm
ベルト
belt

GREAT PRISON
IMPEL DOWN

シャボンディ
しょうとう
諸島

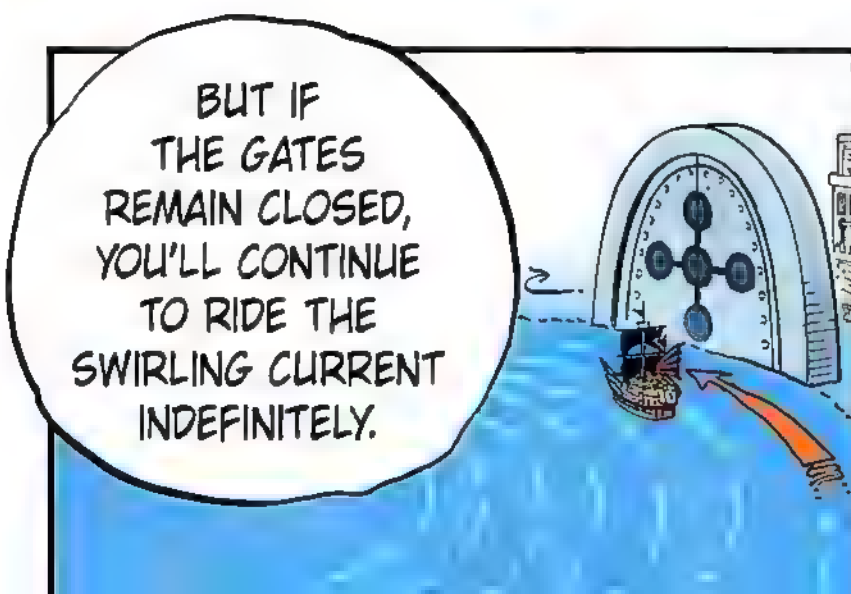
ENIES LOBBY

CURRENT
LOCATION

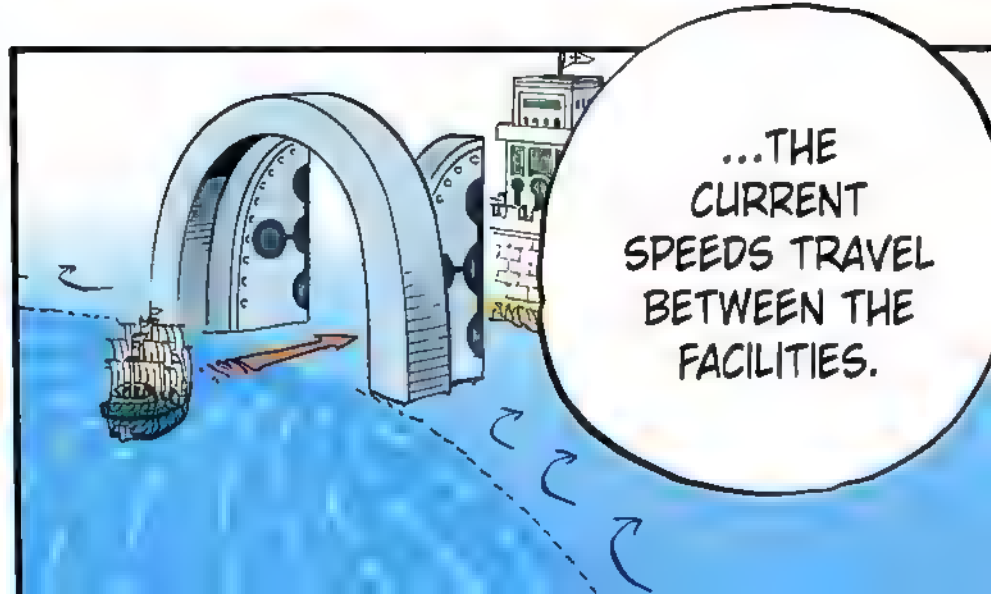
アマゾン
・リリー

EACH OF THEM HAS GATES OF JUSTICE. WHEN THE GATES ARE OPENED...

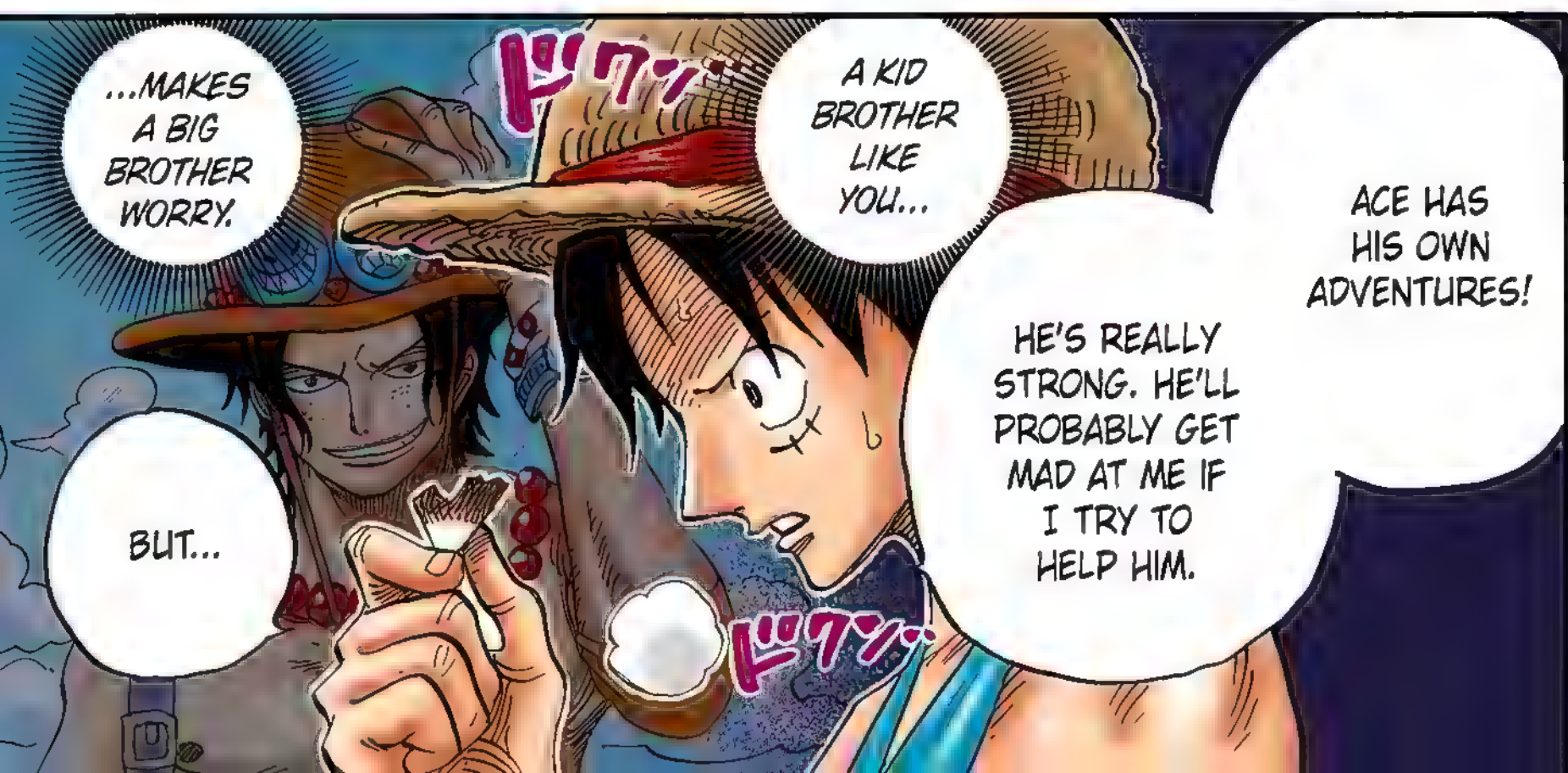
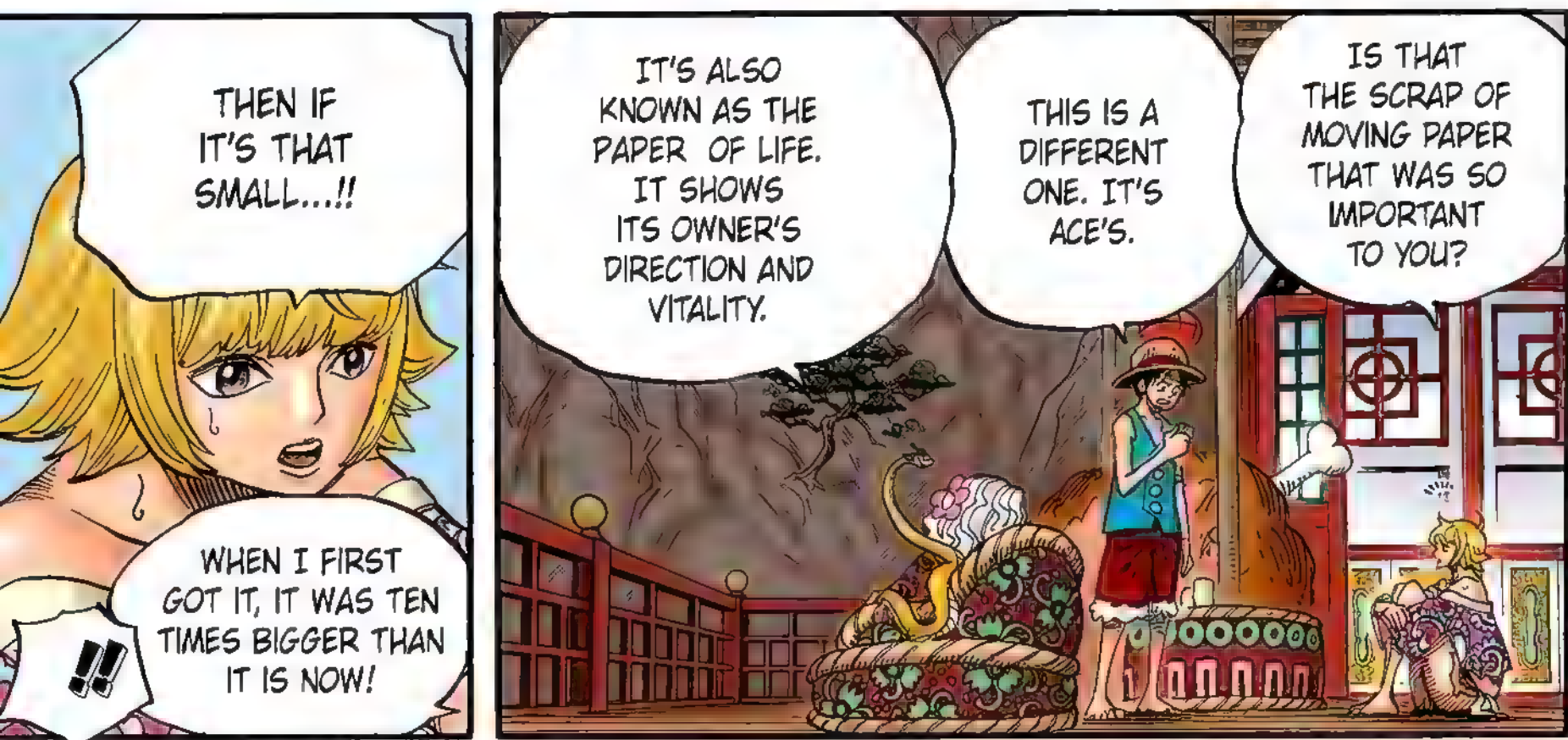
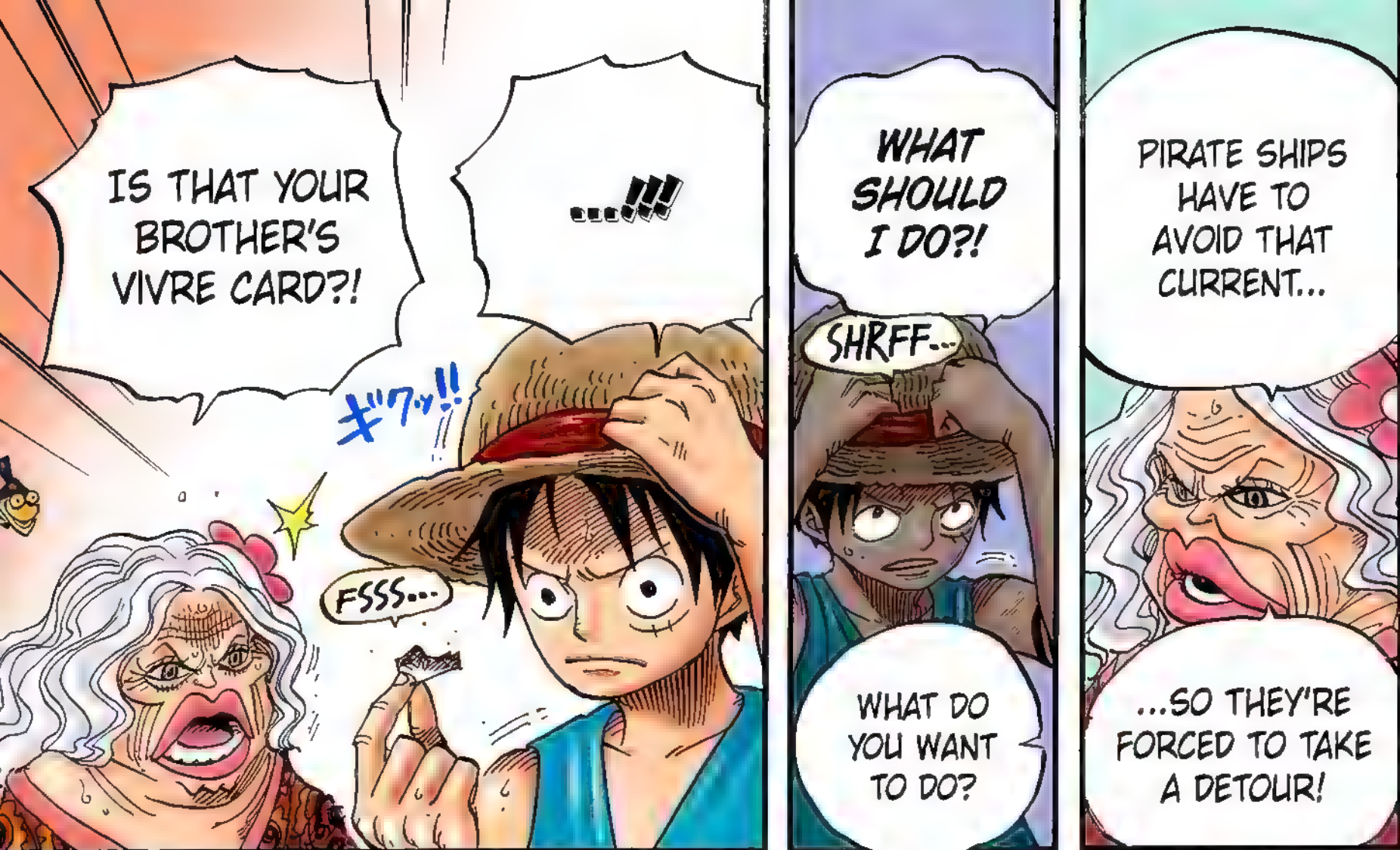
A GIANT SWIRLING CURRENT CONNECTS THESE THREE FACILITIES.

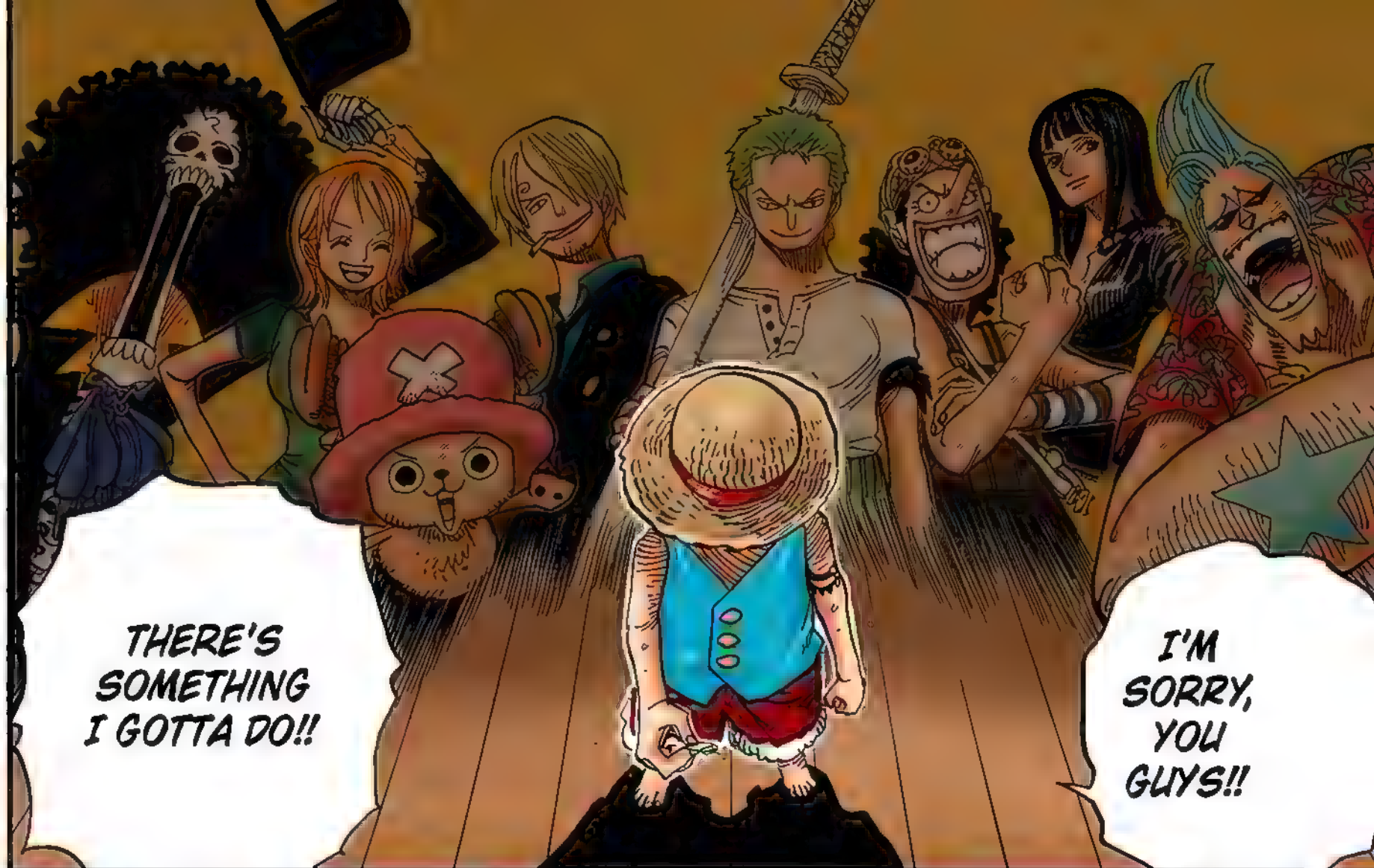


BUT IF THE GATES REMAIN CLOSED, YOU'LL CONTINUE TO RIDE THE SWIRLING CURRENT INDEFINITELY.



...THE CURRENT SPEEDS TRAVEL BETWEEN THE FACILITIES.





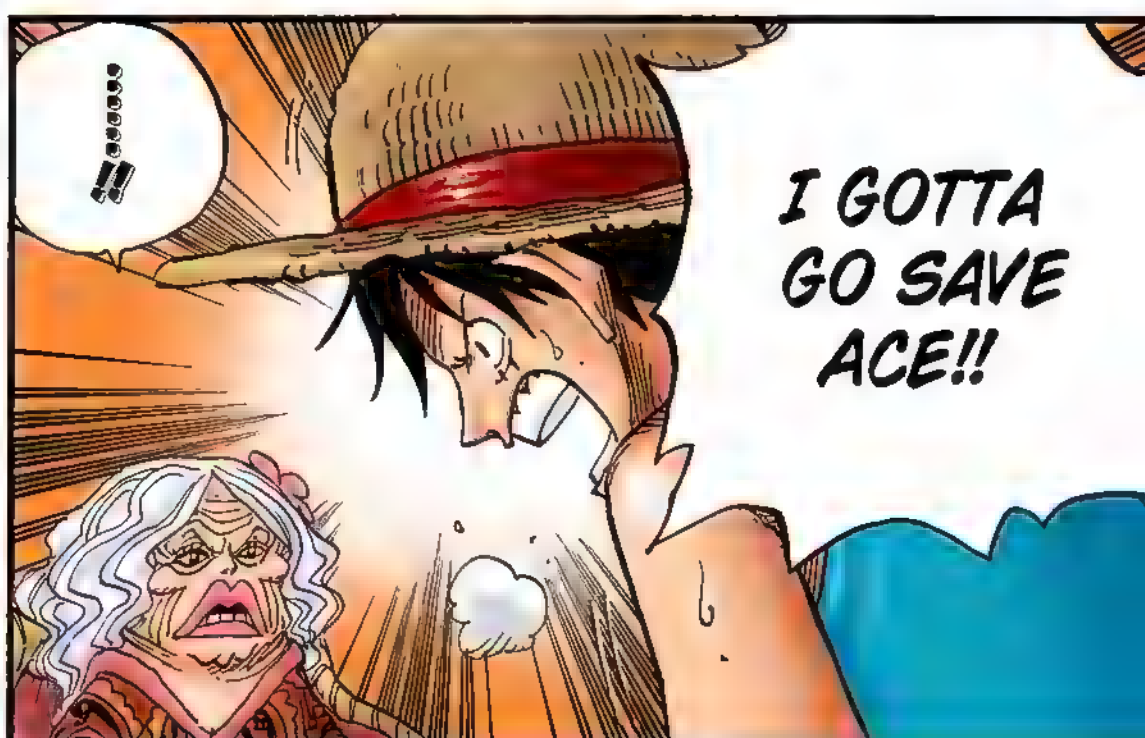
**THERE'S
SOMETHING
I GOTTA DO!!**

**I'M
SORRY,
YOU
GUYS!!**



**A TERRIBLE
WAR IS ABOUT
TO BREAK OUT,
AND YOU'LL
BE RIGHT IN
THE MIDDLE
OF IT.**

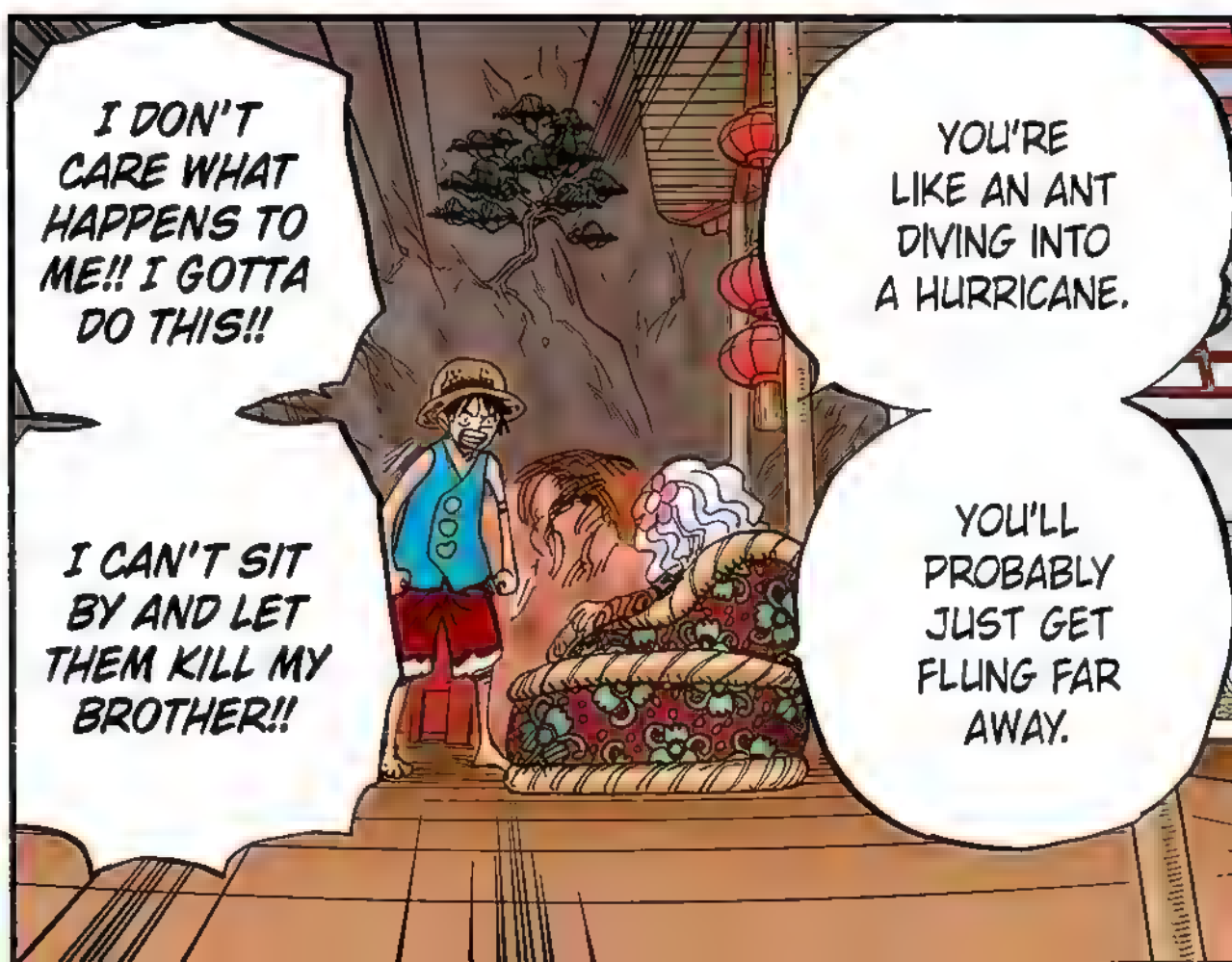
**YOU'RE
MAKING A
RECKLESS
DECISION.**



**I GOTTA
GO SAVE
ACE!!**



**FINE! SO YOU INTEND
TO RESCUE THE MOST
IMPORTANT PRISONER
IN THE WORLD, EH?**



**I DON'T
CARE WHAT
HAPPENS TO
ME!! I GOTTA
DO THIS!!**

**I CAN'T SIT
BY AND LET
THEM KILL MY
BROTHER!!**

**YOU'RE
LIKE AN ANT
DIVING INTO
A HURRICANE.**

**YOU'LL
PROBABLY
JUST GET
FLUNG FAR
AWAY.**



ONCE YOUR BROTHER IS ON THE EXECUTION PLATFORM IN MARINEFORD, HE'LL BE SURROUNDED BY NAVY ADMIRALS AND WARLORDS.

IT WILL BE IMPOSSIBLE TO SAVE HIM THEN.

IT'S A ONE IN A MILLION CHANCE...

...BUT YOU SHOULD HEAD FOR THE GREAT PRISON.



I GOTTA GET TO THAT PRISON WHILE ACE IS STILL THERE!

I'LL WORRY ABOUT THAT LATER! FIRST I GOTTA GET THERE IN TIME!

MAYBE IF I CAN FIND A BIG OAR, I CAN ROW THERE.



HE'LL BE SUBJECTED TO THE MOST INTENSE SECURITY THE PRISON CAN DEVISE.

YOU'LL NEVER EVEN MAKE IT INTO THE FACILITY.

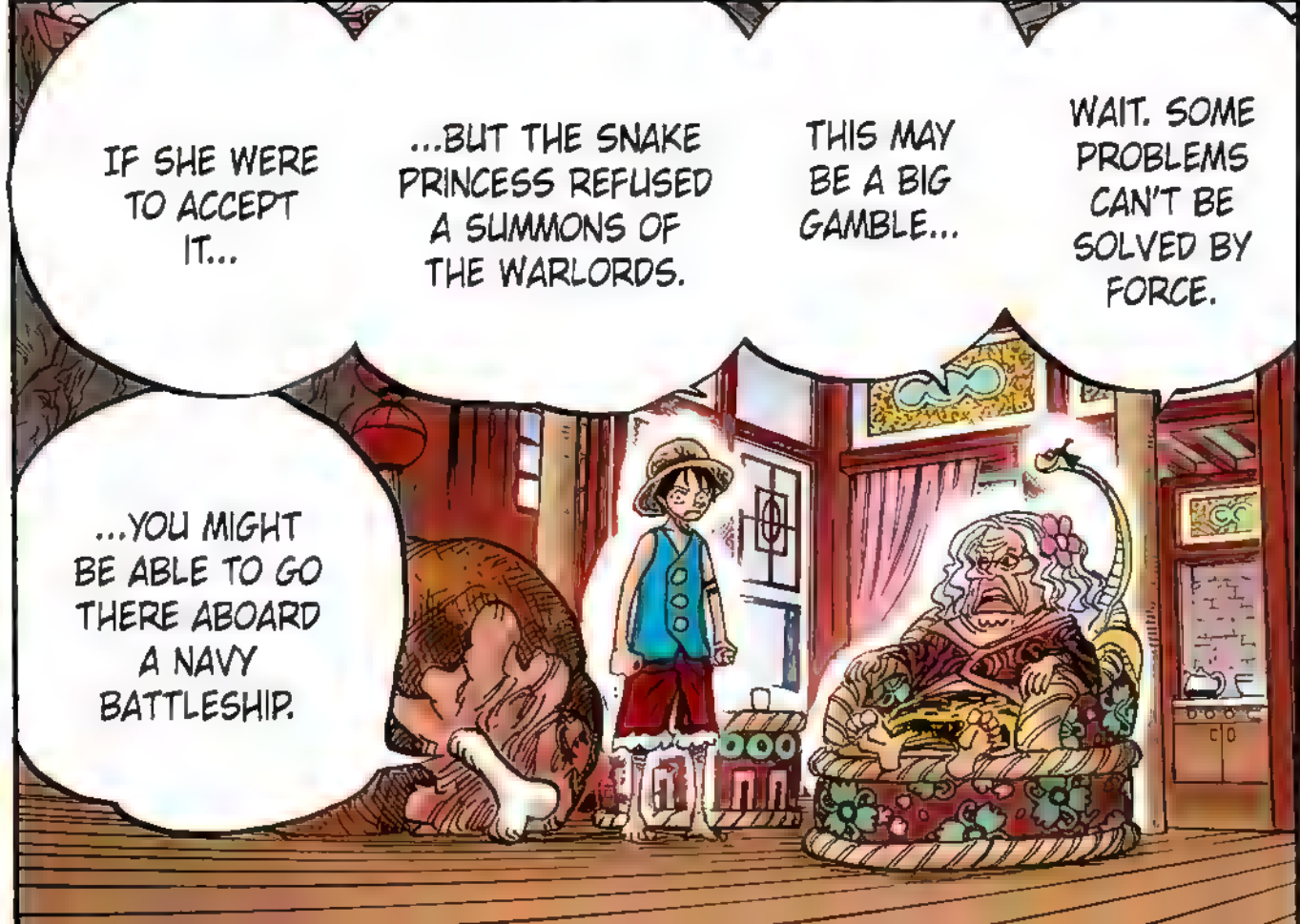


STILL, YOUR BROTHER IS A TOP PRIORITY PRISONER RIGHT NOW.



A BATTLESHIP?! THERE'S ONE HERE?!

THEN I'LL GO ASK HER ABOUT IT RIGHT NOW!!



IF SHE WERE TO ACCEPT IT...

...BUT THE SNAKE PRINCESS REFUSED A SUMMONS OF THE WARLORDS.

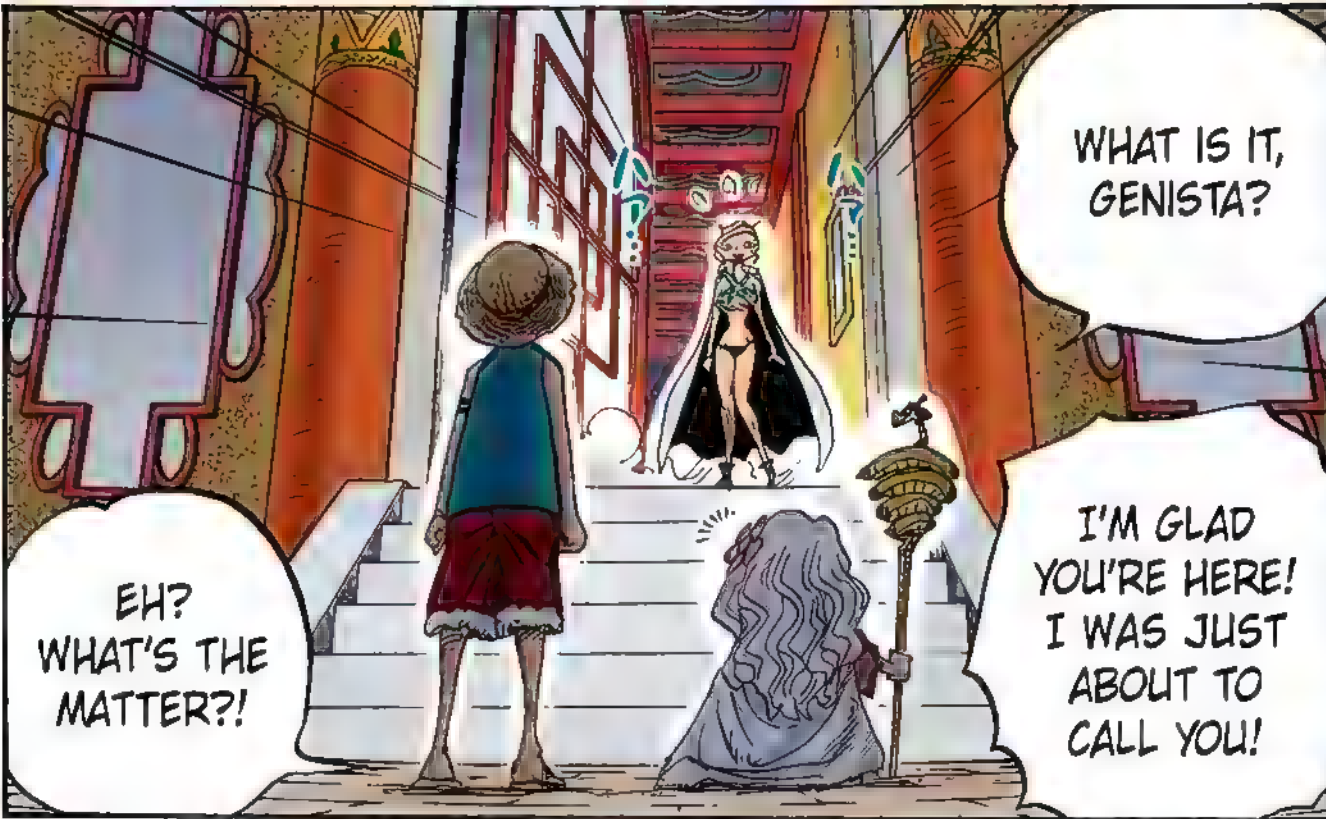
THIS MAY BE A BIG GAMBLE...

WAIT. SOME PROBLEMS CAN'T BE SOLVED BY FORCE.

...YOU MIGHT BE ABLE TO GO THERE ABOARD A NAVY BATTLESHIP.



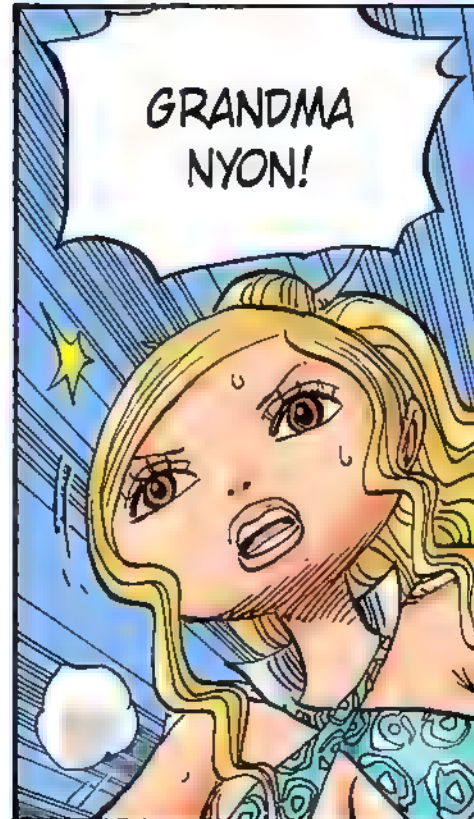
KUJA
CASTLE,
AMAZON
LILY



EH?
WHAT'S THE
MATTER?!

WHAT IS IT,
GENISTA?

I'M GLAD
YOU'RE HERE!
I WAS JUST
ABOUT TO
CALL YOU!



GRANDMA
NYON!



SHE
SUDDENLY
COLLAPSED!!

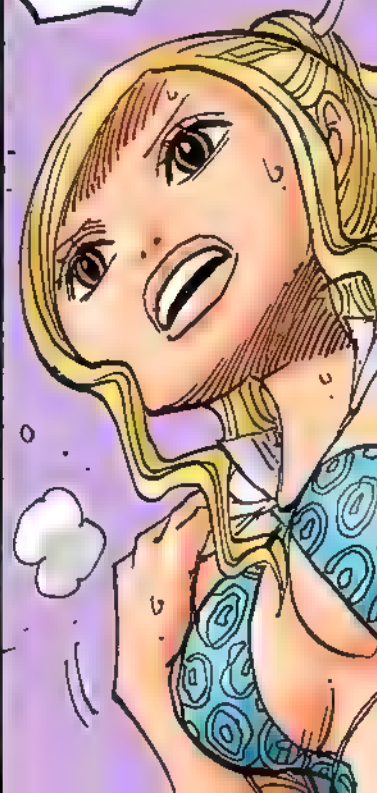
!!!?

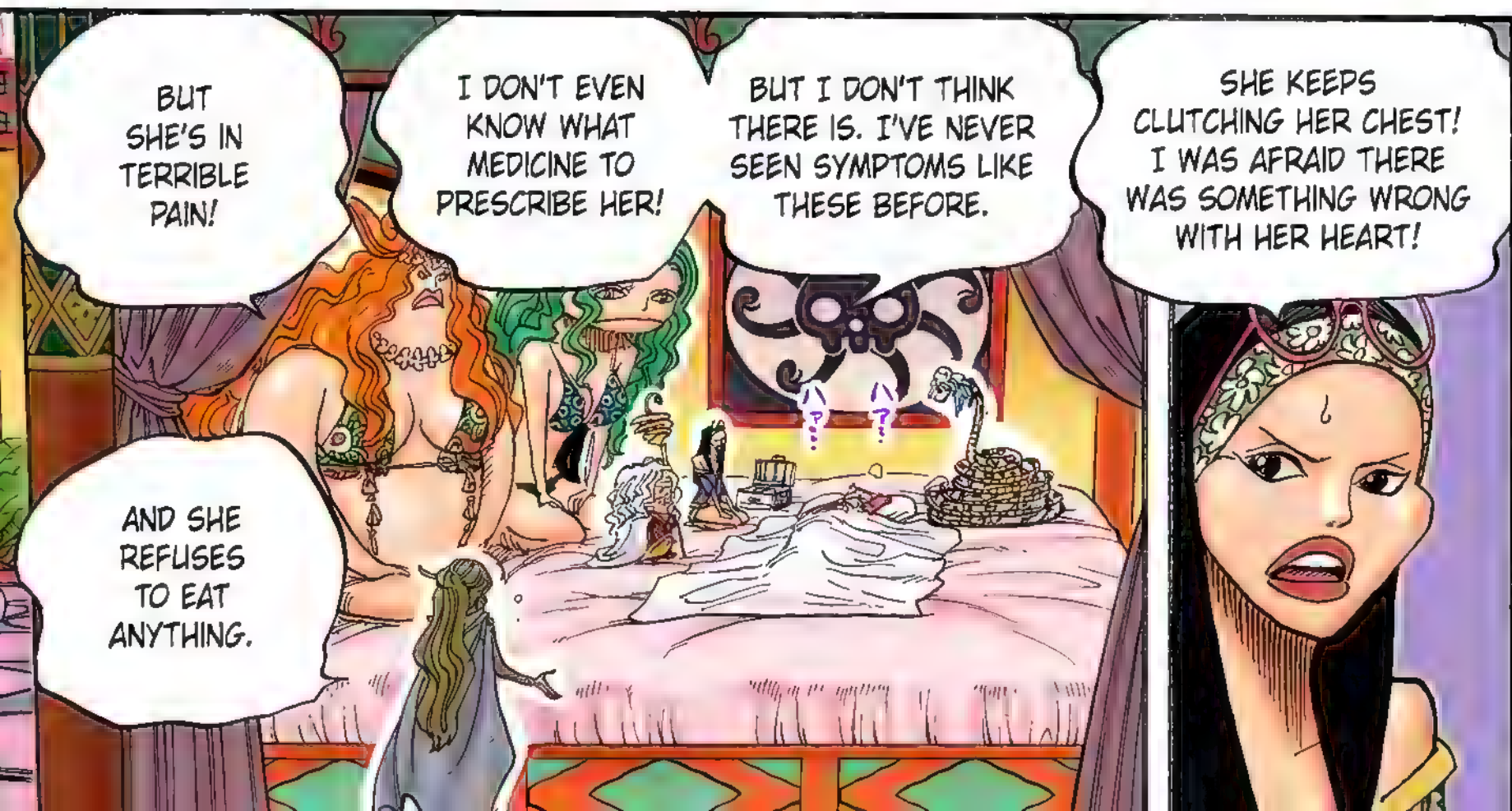
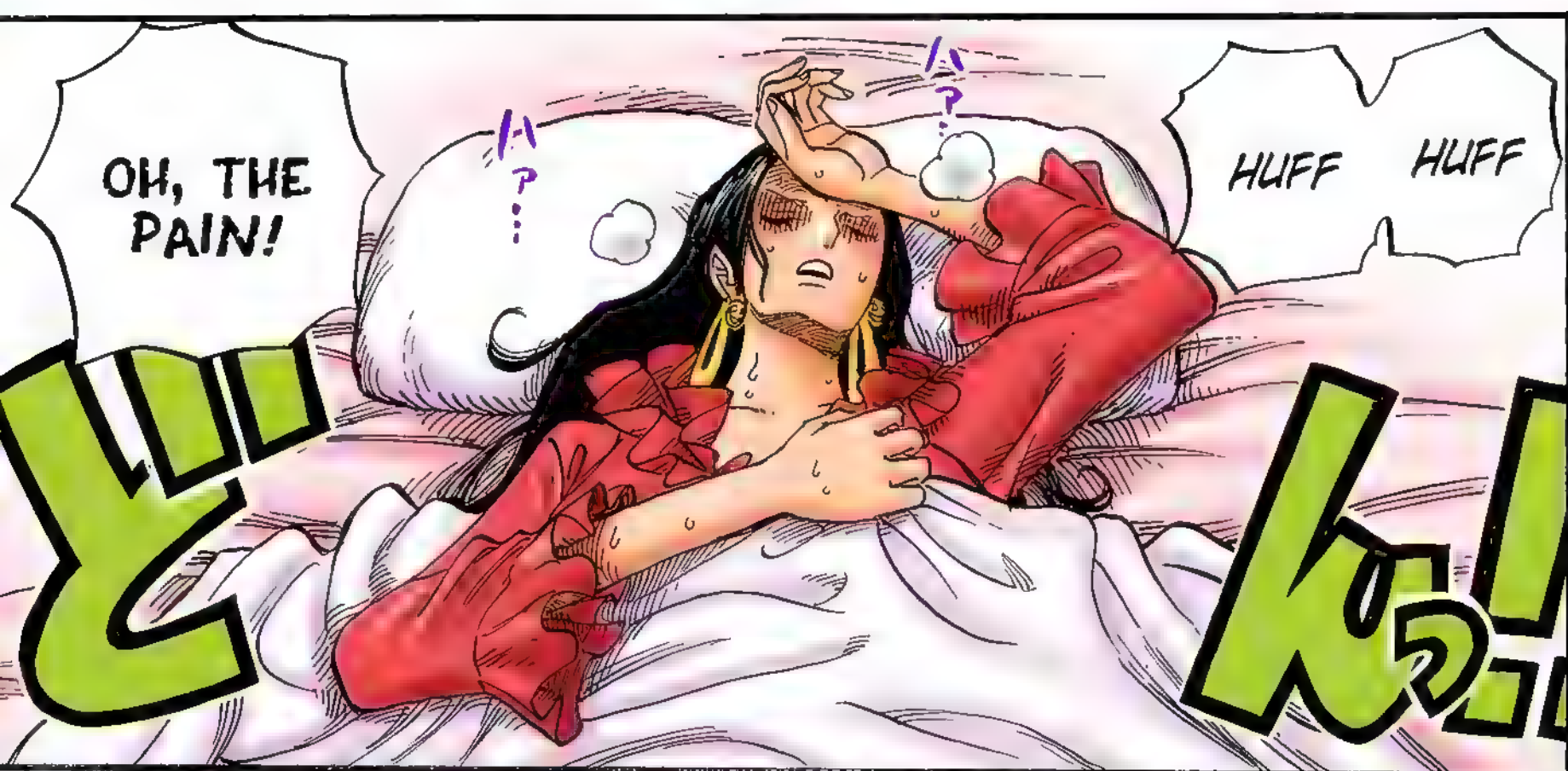
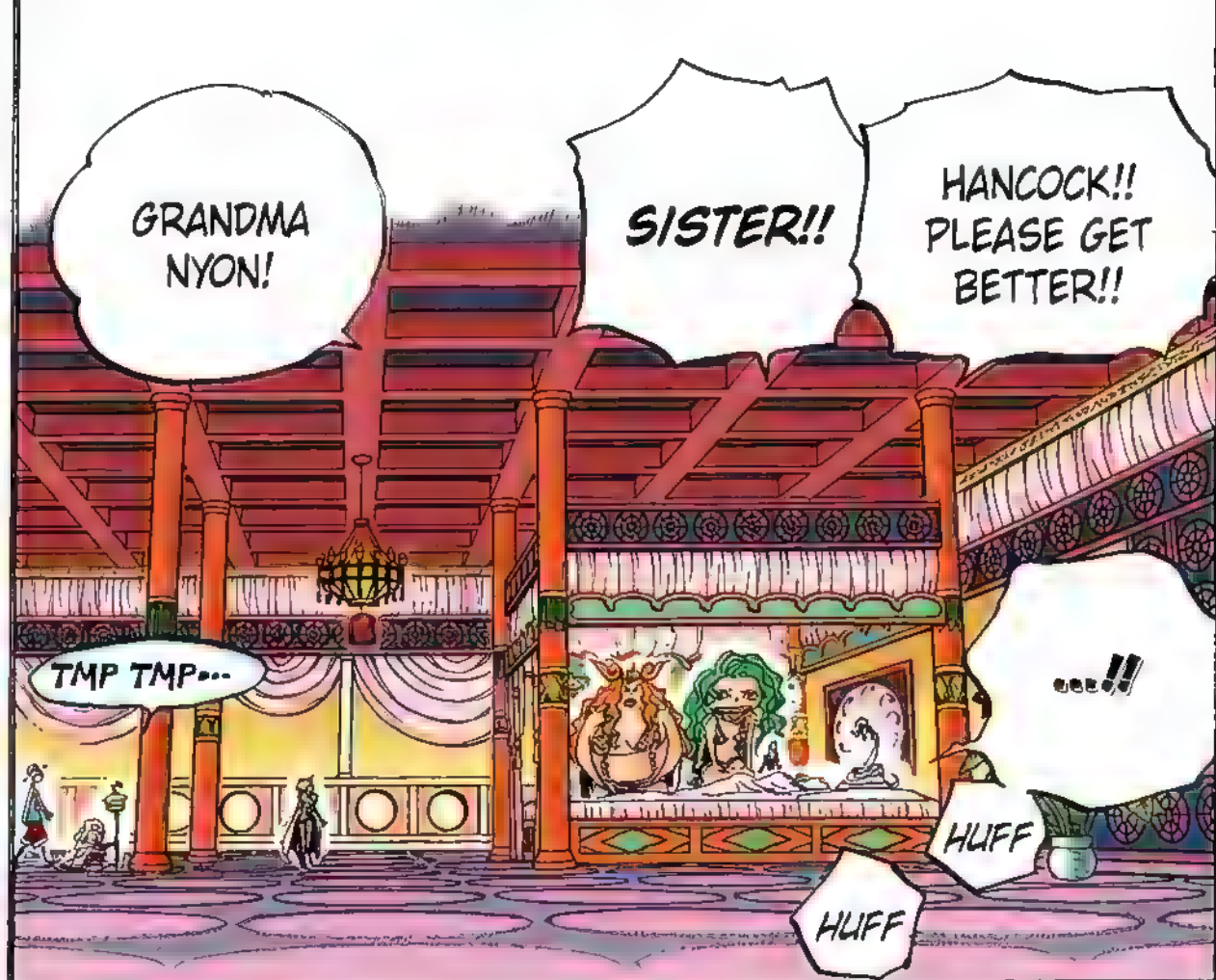
THE SNAKE
PRINCESS HAS
FALLEN VICTIM
TO AN UNKNOWN
ILLNESS!!

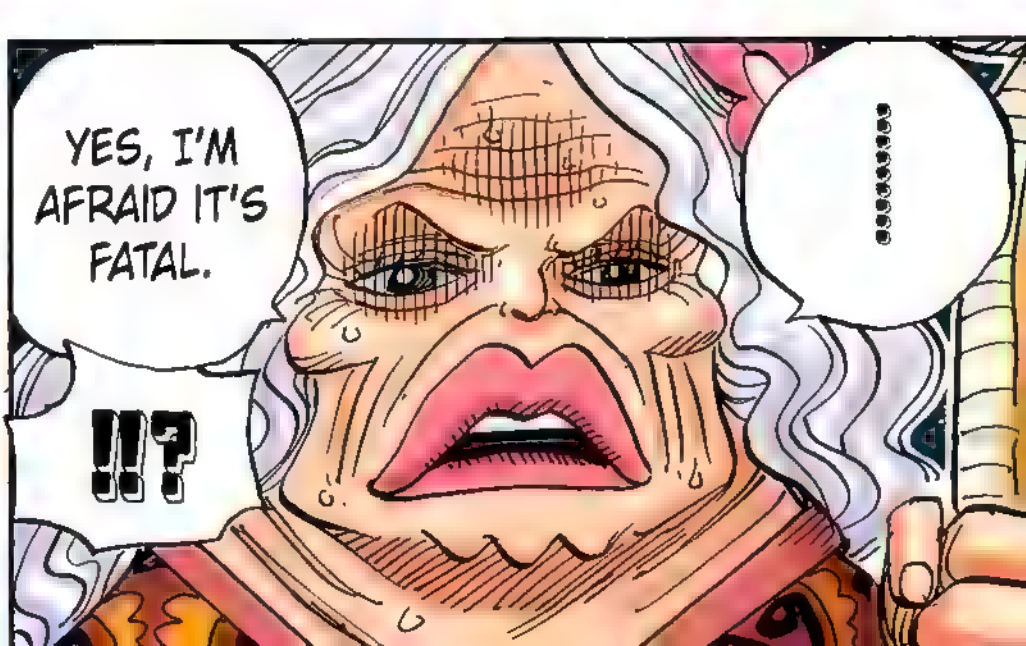
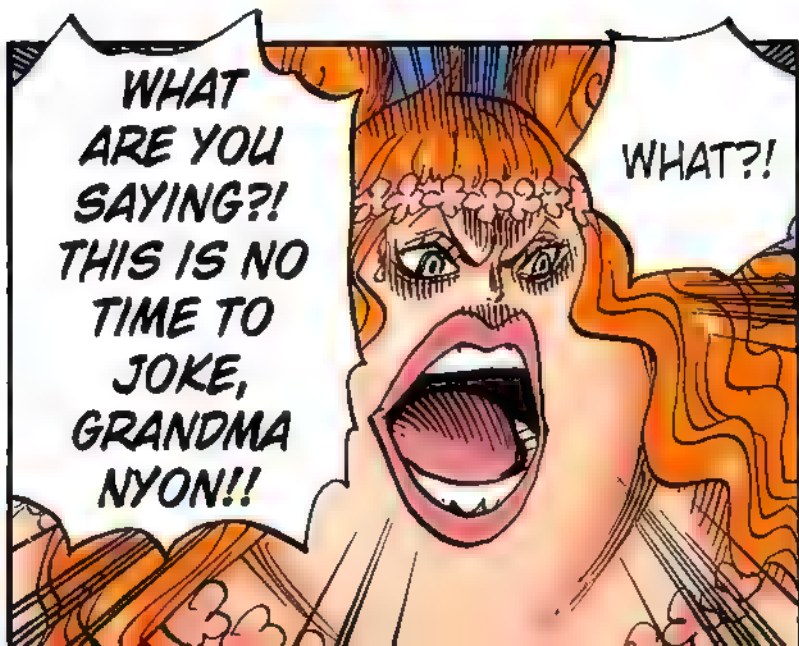
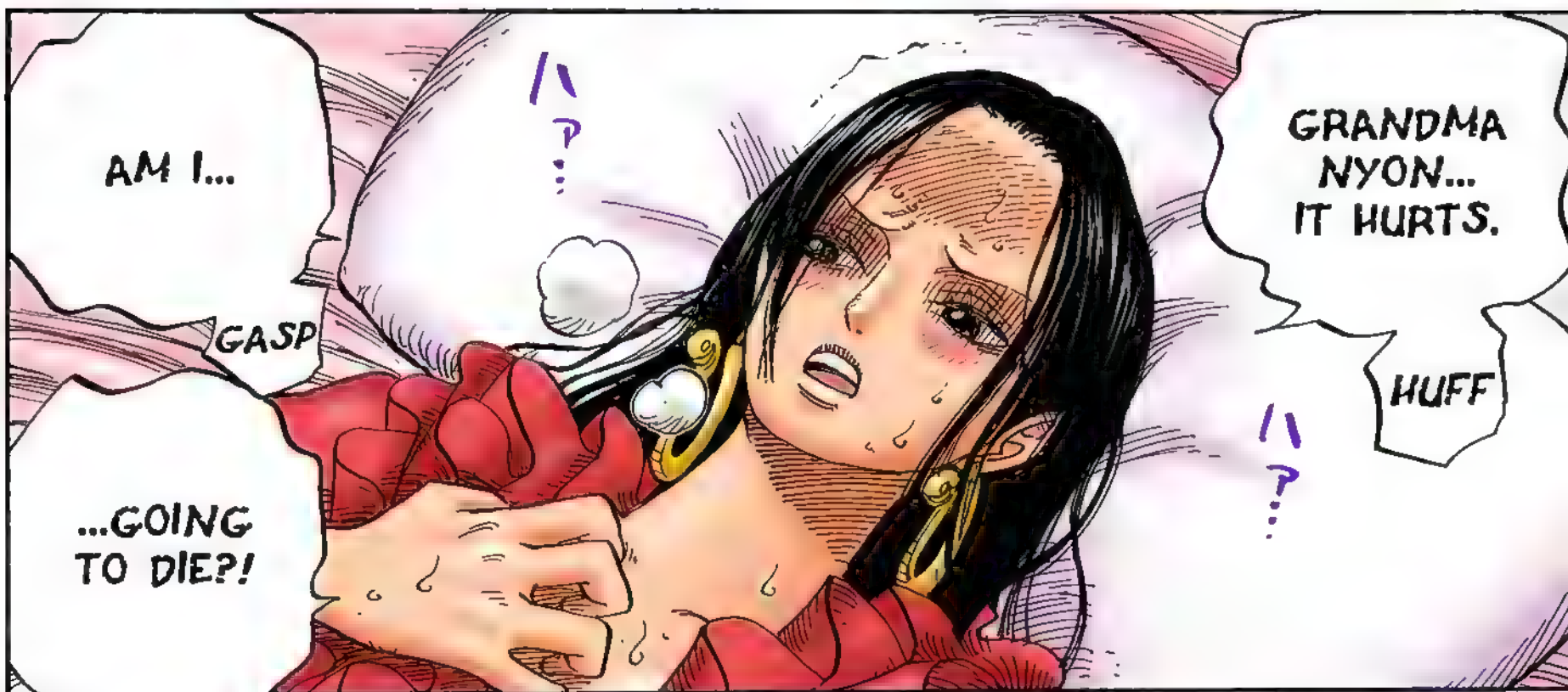
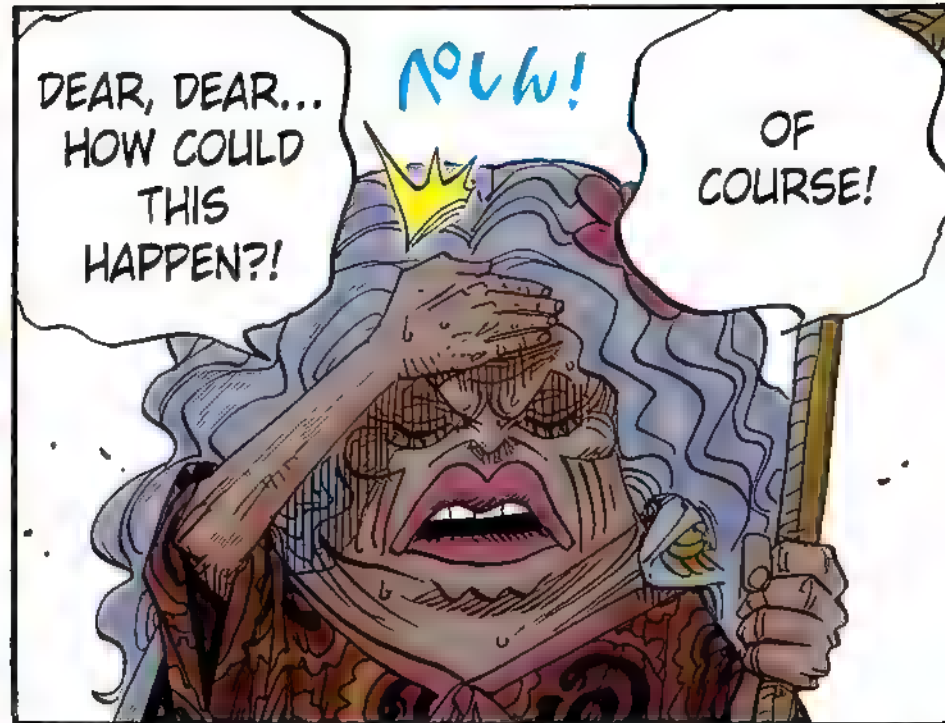
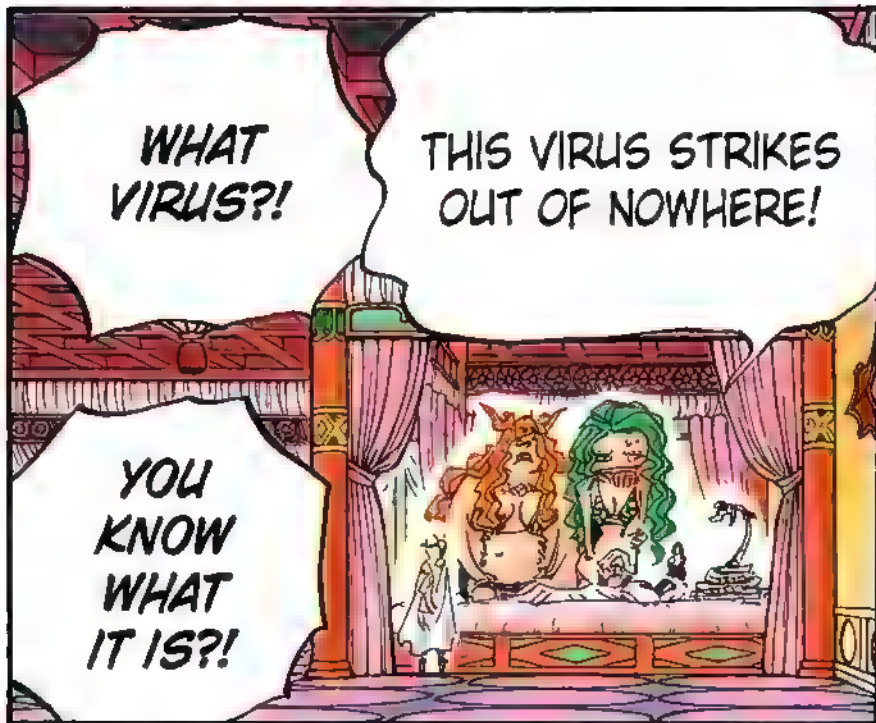
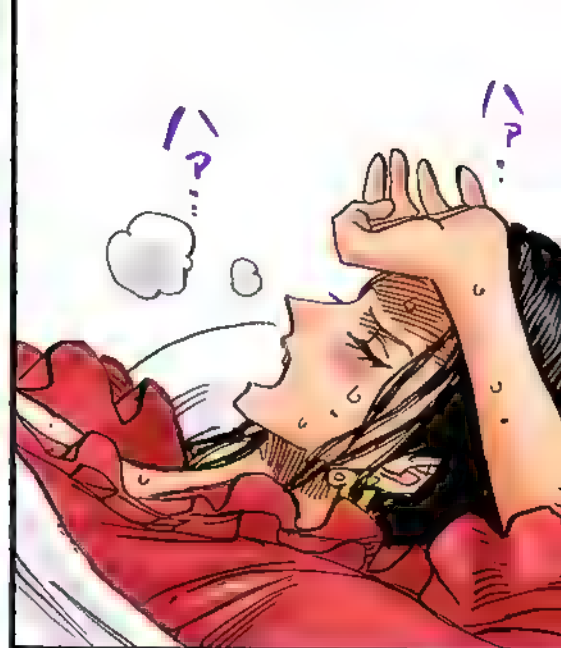
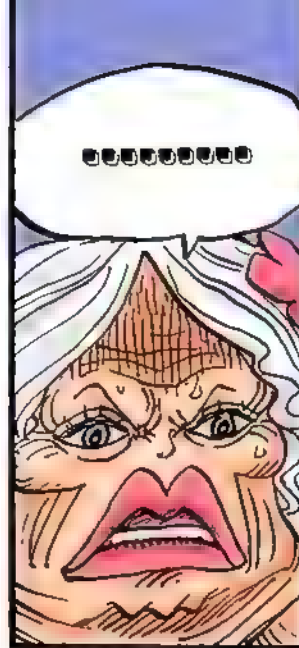
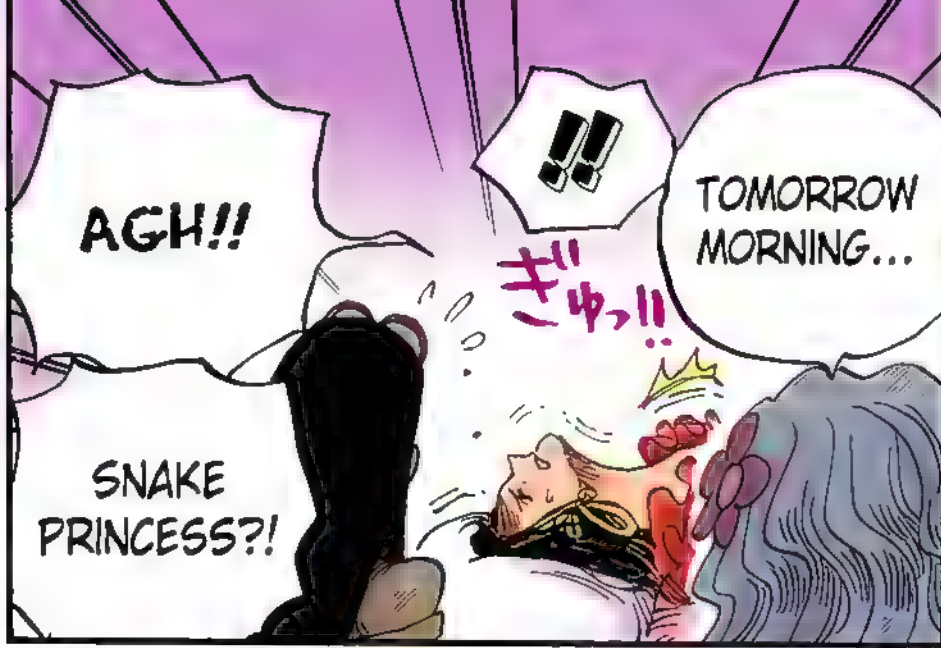
WHAT?!
JUST
NOW?!!

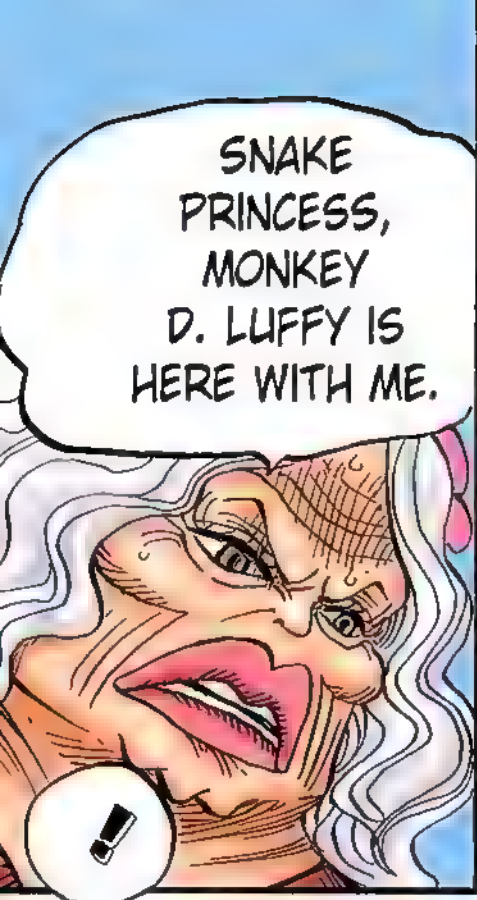
WELL...

HUFF

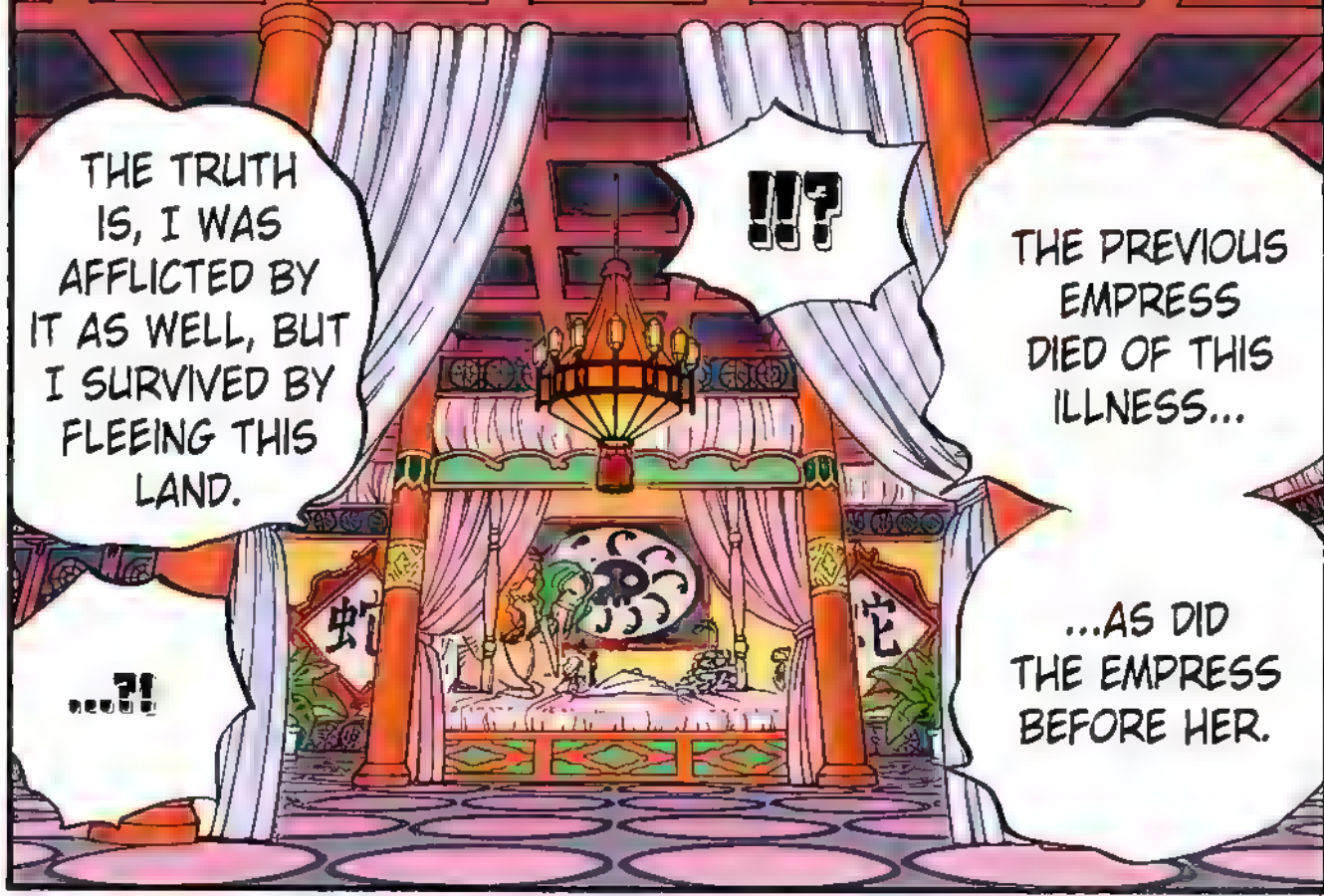








SNAKE PRINCESS,
MONKEY
D. LUFFY IS
HERE WITH ME.



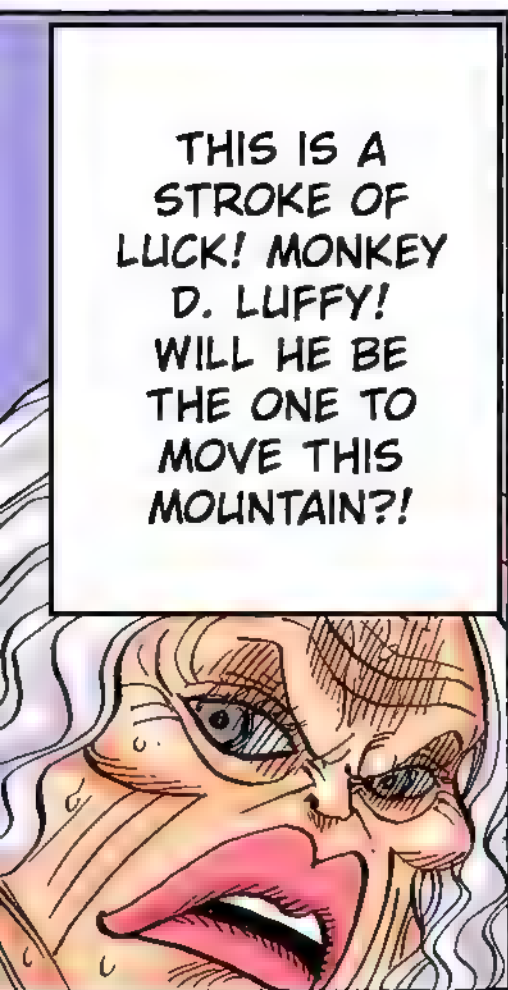
THE TRUTH
IS, I WAS
AFFLICTED BY
IT AS WELL, BUT
I SURVIVED BY
FLEEING THIS
LAND.

!!!?

THE PREVIOUS
EMPRESS
DIED OF THIS
ILLNESS...

...AS DID
THE EMPRESS
BEFORE HER.

...?!?



THIS IS A
STROKE OF
LUCK! MONKEY
D. LUFFY!
WILL HE BE
THE ONE TO
MOVE THIS
MOUNTAIN?!

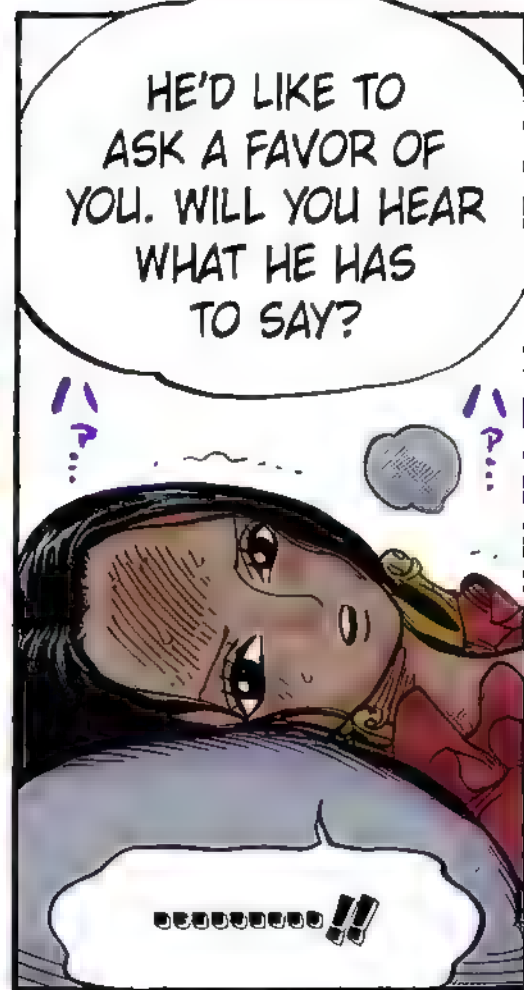


IT'S
ALL RIGHT!
LEAVE US
ALONE.

GRANDMA
NYON! SHOULD
YOU BE ASKING
HANCOCK
THIS IN HER
CONDITION?!

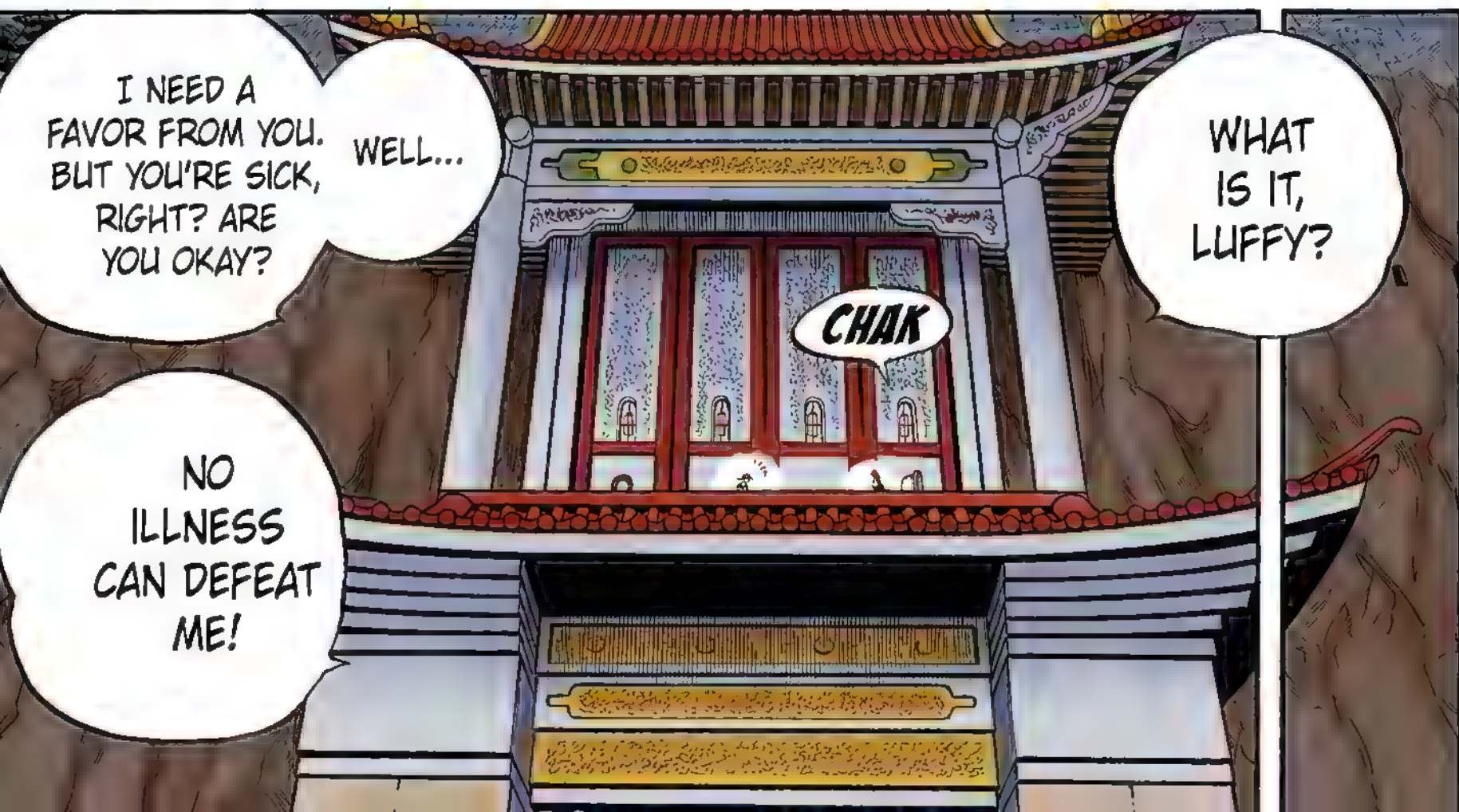
WHAT?!
YOU CAN
STAND?!

UNH...



HE'D LIKE TO
ASK A FAVOR OF
YOU. WILL YOU HEAR
WHAT HE HAS
TO SAY?

.....!!



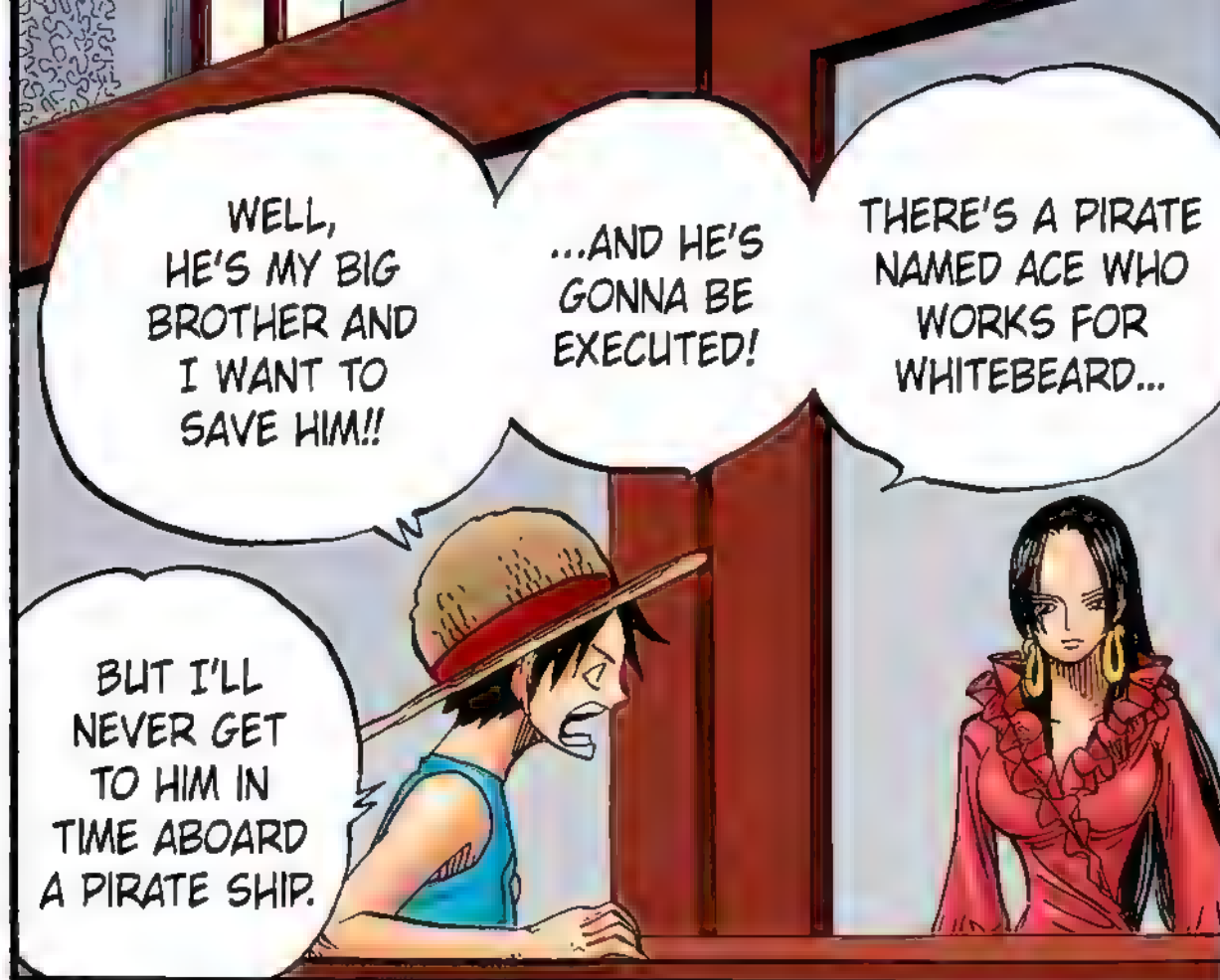
I NEED A
FAVOR FROM YOU.
BUT YOU'RE SICK,
RIGHT? ARE
YOU OKAY?

WELL...

CHAK

NO
ILLNESS
CAN DEFEAT
ME!

WHAT
IS IT,
LUFFY?



WELL,
HE'S MY BIG
BROTHER AND
I WANT TO
SAVE HIM!!

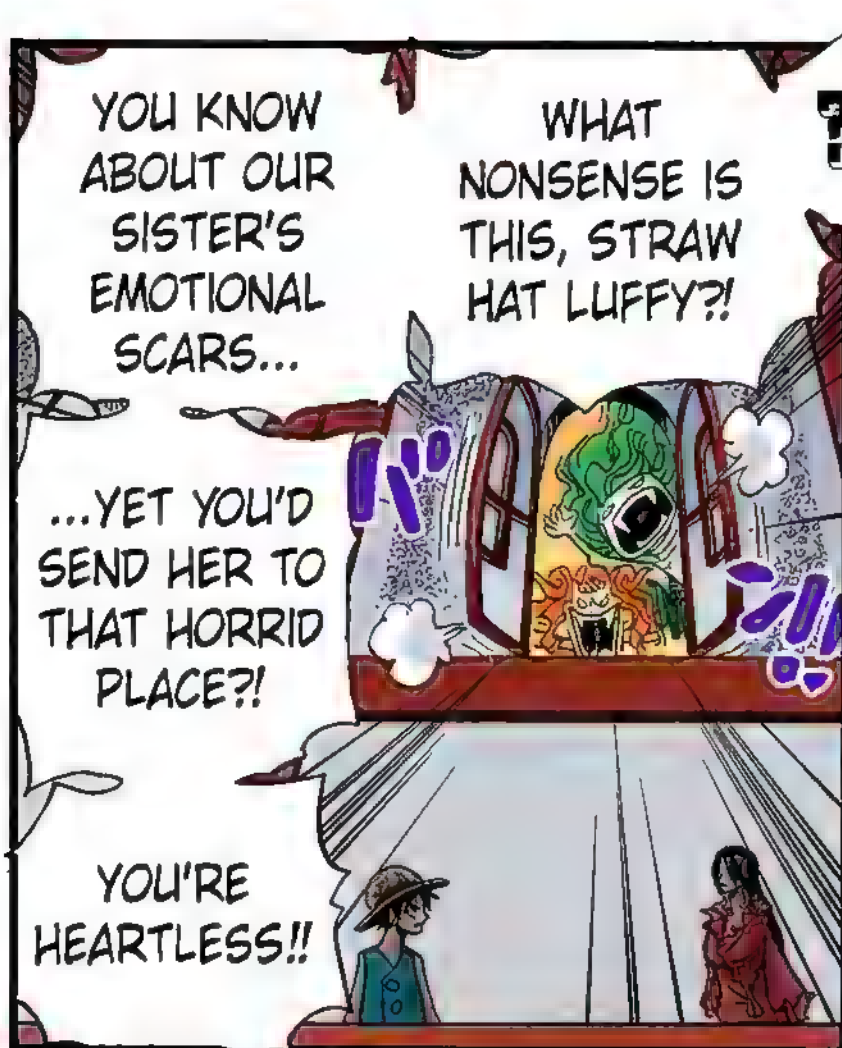
...AND HE'S
GONNA BE
EXECUTED!

THERE'S A PIRATE
NAMED ACE WHO
WORKS FOR
WHITEBEARD...

BUT I'LL
NEVER GET
TO HIM IN
TIME ABOARD
A PIRATE SHIP.



.....!!



YOU KNOW
ABOUT OUR
SISTER'S
EMOTIONAL
SCARS...

WHAT
NONSENSE IS
THIS, STRAW
HAT LUFFY?!

?!!

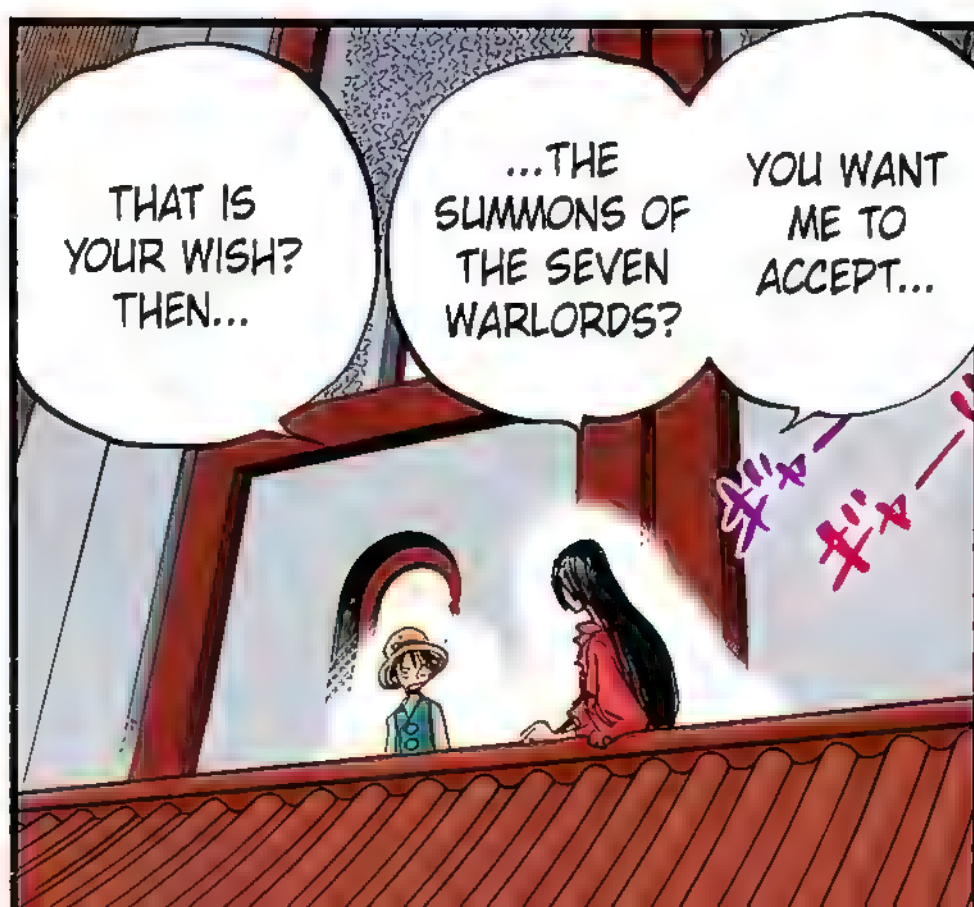
...YET YOU'D
SEND HER TO
THAT HORRID
PLACE?!

YOU'RE
HEARTLESS!!



...AND TAKE
IT TO THE
PRISON WHERE
ACE IS?!

WOULD YOU
GET ON THAT
NAVY SHIP
THAT CAME
FOR YOU...



THAT IS
YOUR WISH?
THEN...

...THE
SUMMONS OF
THE SEVEN
WARLORDS?

YOU WANT
ME TO
ACCEPT...



YOU'VE
TRIED HANCOCK'S
PATIENCE ENOUGH!!
YOU SHOULD BE
TURNED TO STONE
AND THROWN INTO
THE SEA!!

IS THIS
HOW YOU REPAY
OUR KINDNESS!!
YOU MEN ARE
ALL ALIKE!!

DO IT,
SISTER!!



GREAT!!
THANKS
A LOT!!

MAYBE
I CAN MAKE
IT IN TIME
NOW!!



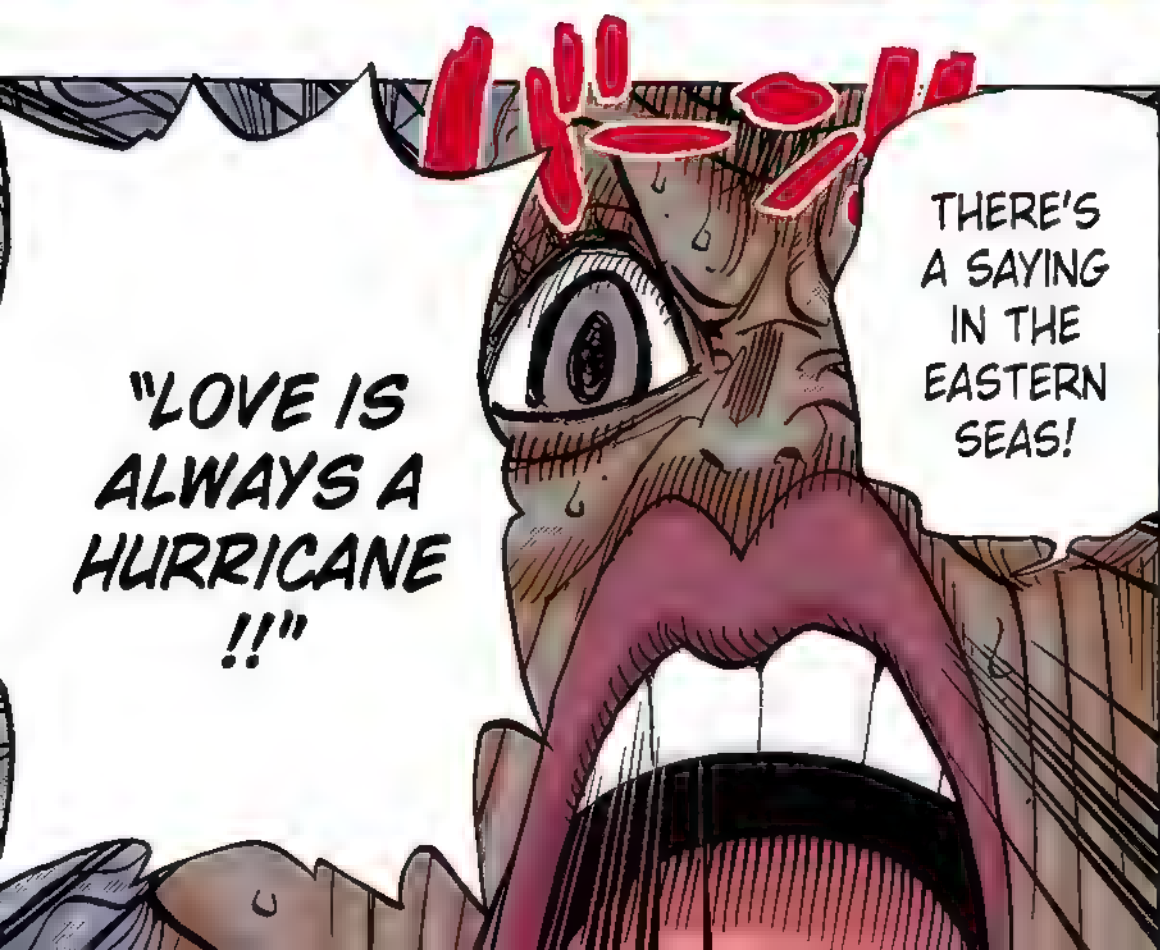
I WILL
GO...

...WHEREVER
YOU WISH.



THE SNAKE
PRINCESS
DECIDED
TO GO TO
CENTRAL!

WHAT
?!



"LOVE IS
ALWAYS A
HURRICANE
!!!"

THERE'S
A SAYING
IN THE
EASTERN
SEAS!

THE
ILLNESS
THAT AFFLICTS
THE SNAKE
PRINCESS IS...
LOVESICKNESS!

THE PREVIOUS
EMPRESSES
DIED HEARNING
FOR LOVE!

WHAT'S
THE MEANING
OF THIS,
GRANDMA
NYON?!



SBS Question Corner

OUR GREAT SWORDSMAN, KAZUYA NAKAI!!!



(Moto-Chan, Tokyo)



Reader (R): I always enjoy reading *One Piece*! I have a question for Mr. Nakai. Of all the characters in *One Piece*, Zolo seems to get injured the most. So do you suffer any kind of damage when he does? Please tell me!

--Spirit of Zero



Nakai(N): You remember how our captain said we aim for realism? Everybody Beats on me in those scenes!

R: Nakai, please be my brother!

--Marimokorigori

N: Don't call me Brother! I have the heart of a girl! (Spoken on impulse)

R: Hello, Mr. Nakai. In the Alabasta arc, all the guys except Zolo were peeping at the bathing women. Would you have peeped if you'd been there?

--Harason Beam



N: No. I'm a grown man. It's more fun to listen to the peepers talk about it and fantasize. Because I'm a grown-up.

R: Mr. Nakai, I bet your abs are as cut as Zolo's! Tell me exactly how great they are!

--Yo

N: I don't know ABOUT my abs, but my butt has a deep cut down the center.



R: Mr. Nakai, have you ever cut your hair? I have. My hair used to be down to my waist, but I cut it to shoulder length.

--Snake

N: If you don't have anything to say, don't call me.

R: Nakai, I love you! Marry me! (voice of Lola the Proposer)
Please answer me in a manly way, like Zolo. (Hee)

--Vague Suii



N: Streaming Wolf-Swords!!

R: Mr. Nakai, I have a question! Zolo is a weight-training freak, right? So do you lift weights to get into character? Oh! $\approx$ I know! I'll do the same thing I did with Mayumi Tanaka! Take this! Negative Hollow!

--Naocchi



N: Ugh... Sorry, I may be Zolo, but I have 23% body fat.

R: Nakai! Take this! Oni Giri!! *Broot!!* $\equiv 3$
*Don't hold in your farts, just let them out! *Broot!!* $\equiv 3$
--Tony



N: That was a devious special attack I used only once way back in the day! Use it with the greatest care: it can easily backfire.

R: I have a question for Kazuya Nakai. Do you and the voice actor for Sanji really get into fights? In the comic (and anime), you always seem to be at each other's throats.
--The South



N: Who's Sanji?

R: Please put a sword in your mouth and say, "Oni Giri!!"
--Kendo Club Spearhead

N: Mmrf! "Sword!" Oops! I mixed it up.

Oda: Thank you very much! Times about up, Mr. Nakai. Hey! Why are you munching on rice balls?! Let's make the next postcard the last. Hey! Stop eating! And stop shouting "sword!" You're spraying rice everywhere!

R: Please think of a Zolo move that's also a pun. Thanks!
--By a thread

N: Leech! Loiter! Last!

Oda: That's useless! $\approx$ That ends this Voice Actor Question Corner! See you next time!



(大阪府 misakiさん)

九蛇城へようこそ♡



(東京都 井上美也さん)

何と立体的! OPネイルアート!



(山口県 長沼滋さん)

何と自分ちの壁に手配書
描いたんだってよースゲー!



(石川県 便乗太郎さん)

ねーってさりげなく載っとる!!



(大阪府 フルケイさん)

届けなおしてくれ。



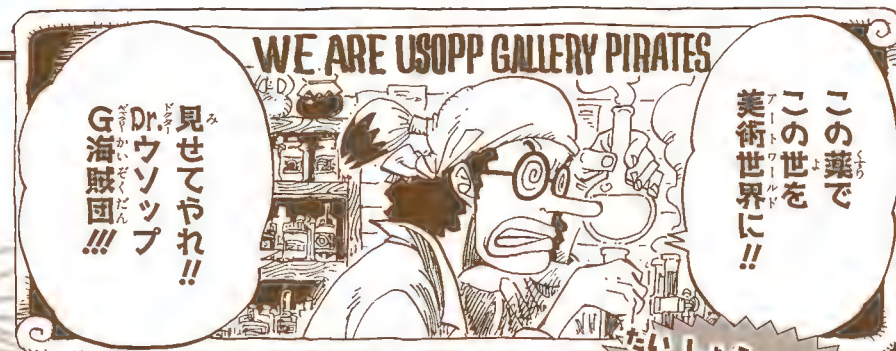
(滋賀県 びよ彦さん)

一度はおいでよ
スリラーパーク!



(埼玉県 賊さん)

夜に影を従えて。



見せてやれ!!
Dr.ウソップ
G海賊団!!!

WE ARE USOPP GALLERY PIRATES

この葉で
この世を
アートワールド
美術世界に!!

大賞よ♡
サイン色紙贈呈!!

(千葉県 いちさん)



何とも絵本の様な素敵空間!! 大賞に決定だ!!



(愛知県 ルフィ崎&ソロ山さん)

了解。いや了解なワケあるか!



(千葉県 矢野さん)

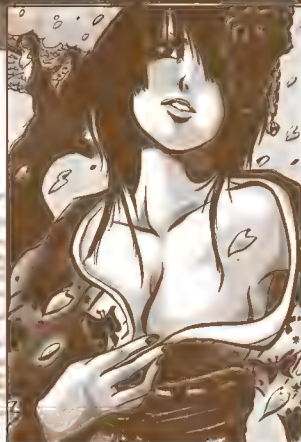
もっこもこ!

ONE PIECE

(宮城県 赤間信一さん)



お見事切り絵!! シャボンディと女ヶ島!!



(大阪府 焰樹さん)

ロビン姉さん和の装い。



(佐賀県 ブキヤーさん)

いらねエ。



(島根県 noniさん)

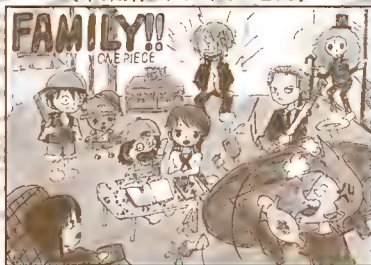
世界を揺るがす
重要四人エース!!

(新潟県 片桐さくらサン)



尾田のヤツに届くぜ!!

(千葉県 バビバビさん)

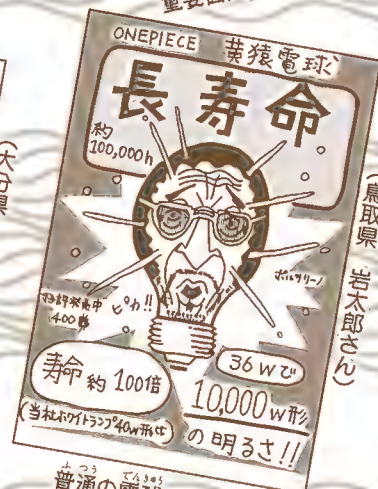


フランキーオヤジのちゃぶ台返し!!



(大分県 よんりへいさん)

46歳の考える事か!? これ↑



(鳥取県 岩太郎さん)

普通の電球ください。

(神奈川県 フジのりんごさん)



アニメスタッフに届くぜ!!



(静岡県 丸山恭右さん)

おう船長!!



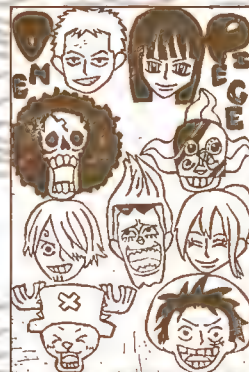
(神奈川県 ナナギさん)

コラコラ
でかすぎてかすぎ〜♡



(秋田県 しいたけさん)

輝いにくぜ!
夜空の星も☆って感じ!



(愛知県 野口茜さん)

版画で愛わらの一味!

おっさん!!
聞こえるか?

黄金郷は
あったぞ!!!

400年
間ずっと

な ひび かね ね
鳴り響く鐘の音は

すべ しゅう えん つ
全ての終焉を告げる……

キララァー!!!

!!! 空にあ
つたんだ

黄金郷は!!!

ルフィ vs. 神・エネル、空島最終決戦!!

様々な人々の想いが詰まった

黄金の鐘、を鳴らし、全てに終止符を打つ!!

空島編、堂々完結!!

そして一行は新たな冒険へ!!

「おれ達はこちらにいる」巻

32



デジタルカラー版

ONE PIECE

53 巻

尾田栄一郎

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ONE PIECE

ワンピース

巻五十三



尾田栄一郎

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尾田栄一郎

「ちよつと前すいませーん」とか満員のエレベーターや電車で「すいません、降りまーす」とか言う時にその人がとるあの構え!!
ゴッド拳と名付けよう。
アレは古く中国に伝わる気功の一種だと考えられる。ゴッド拳をかざされた人々はその手から迸る気の力に仰け反り、人ゴミはやがて、モーゼに割られた荒海の如く、光差す道を造る...
53巻。始まるぞー!!

●週刊少年ジャンプ・H20年41号〜46号、48号〜51号掲載分収録



背表紙・カバー折り返し

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本体・表紙

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